

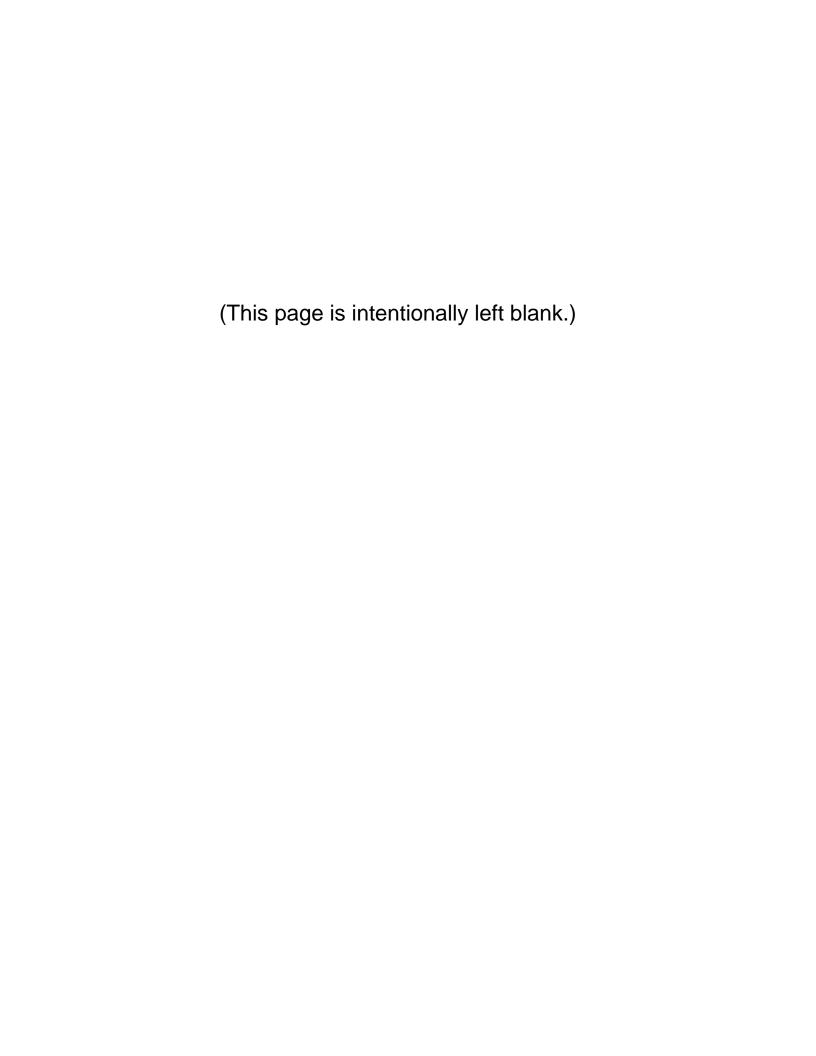
Call Us First! DO NOT RETURN TO STORE.

For immediate help with assembly or product information call our toll-free number:

1-888-827-9056

or email:

Customerservice@backyardproductsllc.com
Our staff is ready to provide assistance.
April through October M - F 8:00 AM to 8:00 PM EST
Saturday 8:30 AM to 4:30 PM EST
November through March M - F 8:00 AM to 5:00 PM EST

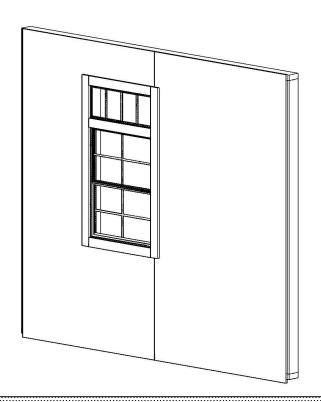


16518 | 06-11-2020

ASSEMBLY MANUAL

LARGE WINDOW w/ TRANSOM OPTION KIT

KEEP THIS MANUAL FOR FUTURE REFERENCE





IMPORTANT! READ INSTRUCTIONS THOROUGHLY PRIOR TO BEGINNING ASSEMBLY.



BEFORE YOU BEGIN

- BUILDING RESTRICTIONS AND APPROVALS
 - Be sure to check local building department and homeowners association for specific restrictions and\or requirements before building.
- ENGINEERED DRAWINGS
 - Contact our Customer Service Team if engineered drawings are needed to pull local permits.
- CHECK ALL PARTS

Inventory all parts listed on the next page. Contact our Customer Service Team if any parts are missing or damaged.

TOOLS REQUIRED

Drill / Driver Utility Knife Safety Glasses Caulk Gun

Nail Gun or Hammer Pencil Tape Measure Ladder

Square Paint Tools **Sabre Saw/Hand Saw/Circular Saw for Window Cutout

Safety! Always use approved safety glasses during assembly.

- CUSTOMER SERVICE -

Call: 1-888-827-9056 email: customerservice@backyardproductslic.com

PARTS LIST **PART STAMP ID: FRAMING** "AO" **x2** 2 X 4 X 22-1/2" **FRAMING** "LV" **x1** 2 X 3 X 22-1/2" **SMALL WINDOW** 15437 **x1** 9" X 25" **LARGE WINDOW** 22-1/4" X 29-3/4" 15281 **UPPER TRIM** х1 19/32" X 2-1/2" X 28-1/2" "ROR" **HORIZONTAL TRIM** ¹⁹/₃₂" X 2-1/2" X 22-1/2" **"QOD"** SIDE TRIM 19/32" X 2-1/2" X 44" "PUC" **x2** FASTENER/HARDWARE BAG 2" (5,0 cm) x25 3" (7,6 cm)

3/4" (19 mm)

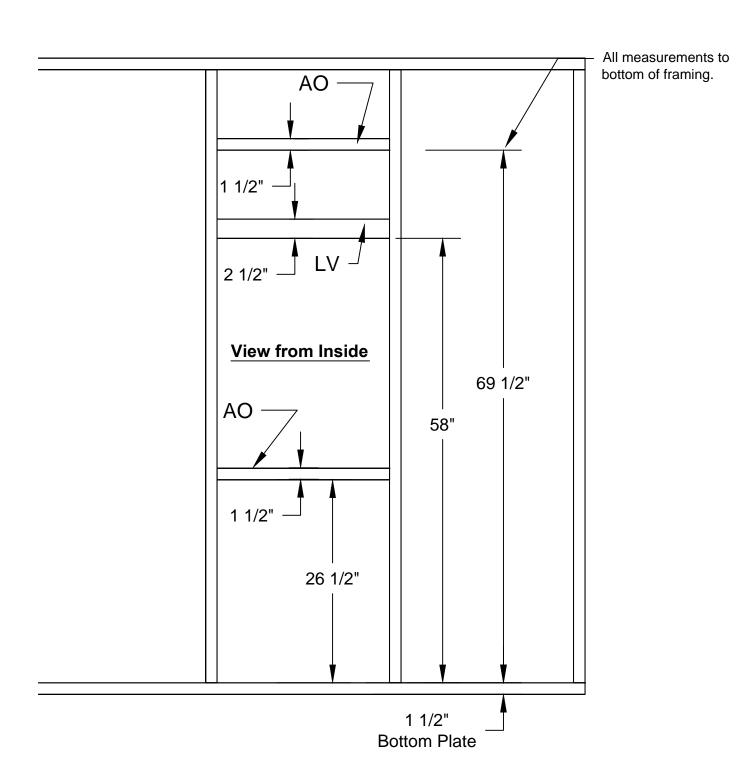
FRAMING

Parts Required:

X2 2 x 4 x 22-1/2" AO X1 2 x 3 x 22-1/2" LV

ASSEMBLY STEPS / NOTES:

1. Mark measurements on wall studs as shown.



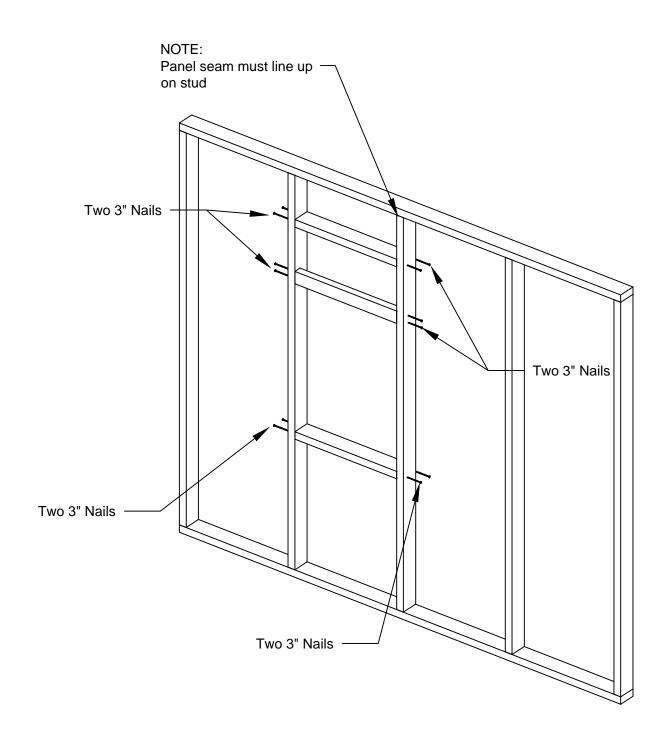
FRAMING

Fasteners Required:

X12 3" Nails

ASSEMBLY STEPS / NOTES:

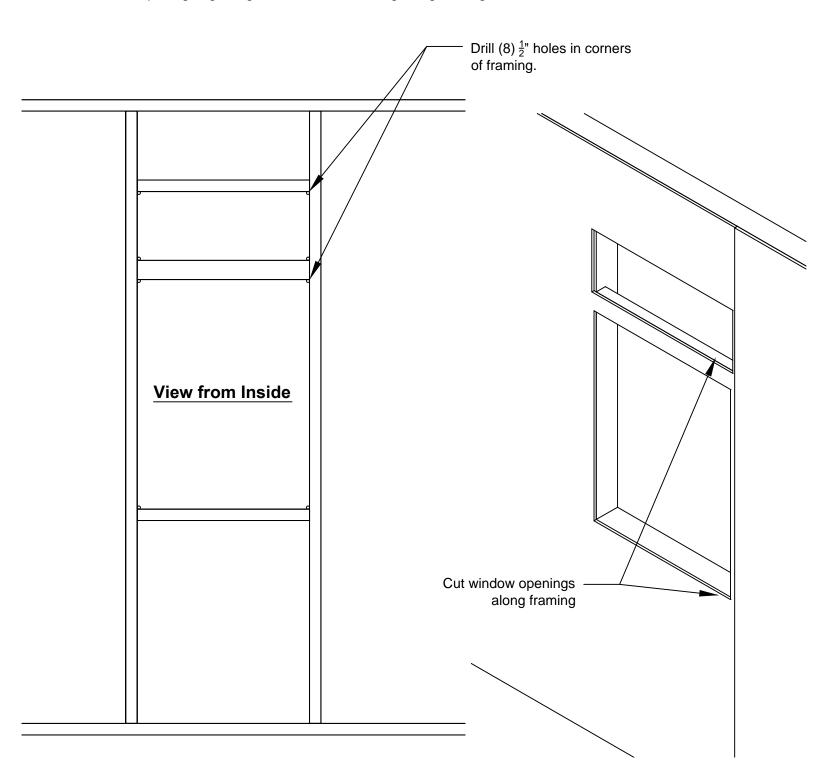
Use 3" nails as shown to install window framing centered on measurement marks.



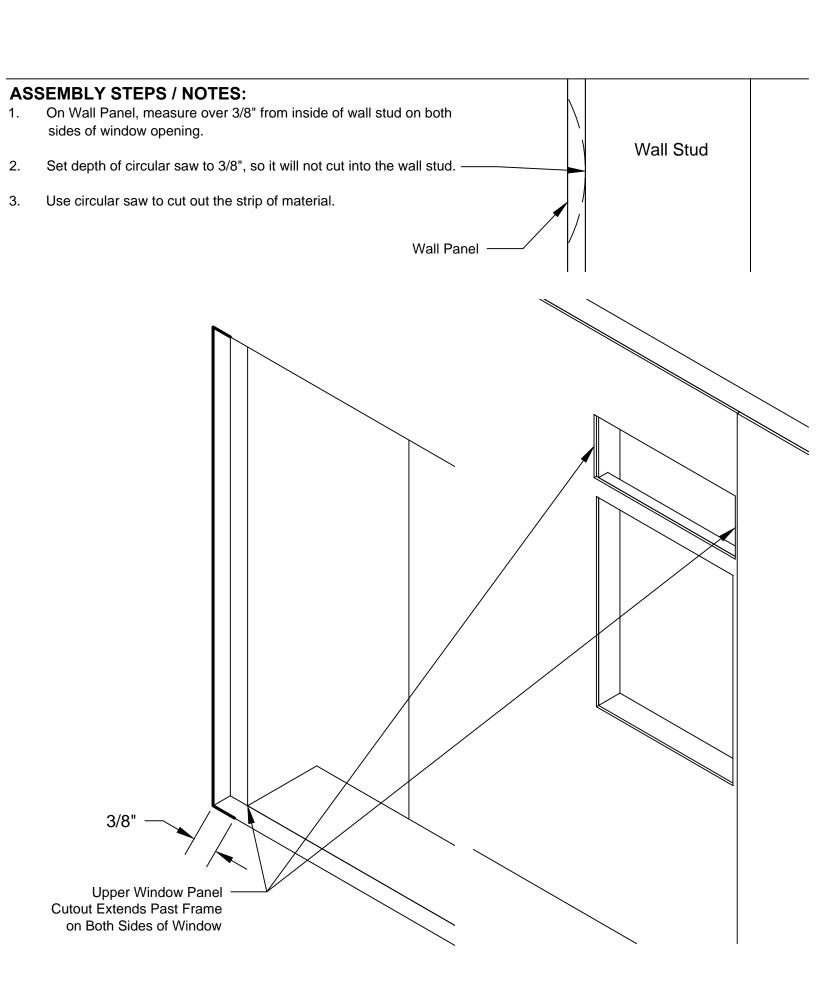
WINDOW CUTOUT

ASSEMBLY STEPS / NOTES:

- 1. Drill a $\frac{1}{2}$ " hole in each corner of framing as shown. Eight (8) holes.
- 2. Cutout window opening beginning at one hole and cutting along framing.



WINDOW CUTOUT - NOTCH



WINDOW INSTALLATION

Parts Required:

X1

Small Window

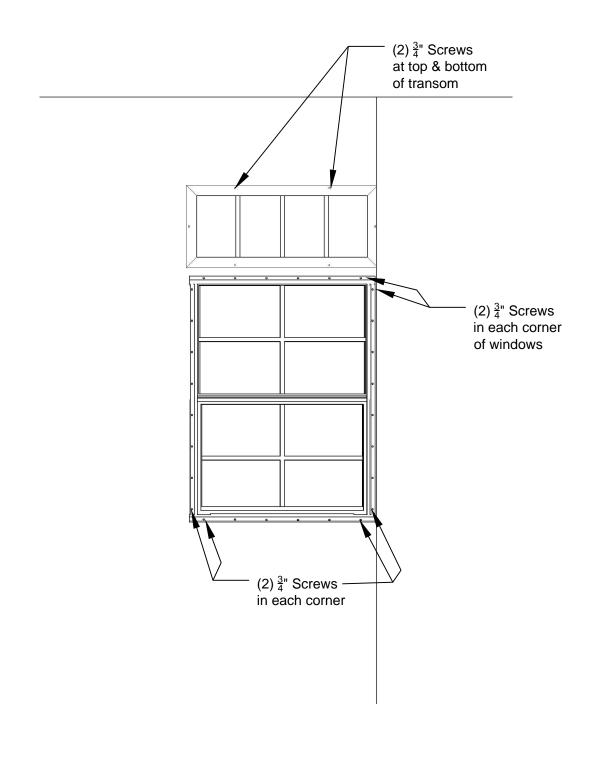
Large Window

Fasteners Required:

X12 $\frac{3}{4}$ " Screws

ASSEMBLY STEPS / NOTES:

- 1. Insert windows into openings and screw in place using 3/4" screws as shown.
- 2. For large windows use (2) $\frac{3}{4}$ screws in each corner.
- 3. Use (4) $\frac{3}{4}$ " screws for the transom two each at the top and bottom.



WINDOW TRIM

Parts Required:

X1 $\frac{19}{32}$ " x 2-1/2" x 28-1/2"

X2 ¹⁹/₃₂ x 2-1/2" x22-1/2"

X2 $\frac{19}{32}$ " x 2-1/2" x 44" **PUC** QOD

Fasteners Required:

2" Finish Nails X22

ASSEMBLY STEPS / NOTES:

ROR

Install window trim using 2" finish nails as shown. Trim is flush to window frame.

