



PRODUCT DATA SHEET

Sikacryl® Ready-Mix Stucco Patch

Acrylic-based, textured stucco patch for repairing spalls/large cracks in stucco

PRODUCT DESCRIPTION

Sikacryl® Ready-Mix Stucco Patch is an easy to use, acrylic-based, textured stucco patch for repairing spalls and cracks in stucco that cures to a tough and durable finish.

USES

Sikacryl® Ready-Mix Stucco Patch can be used on a masonry surface, exterior finish, foundation, and more. Any location a stucco finish has been used.

CHARACTERISTICS / ADVANTAGES

- Easy to tool
- Textured to blend with stucco finish
- Easy water clean up
- Won't shrink or crack
- Paintable
- Moisture resistant
- Interior / Exterior use
- VOC Compliant

PRODUCT INFORMATION

Packaging	1 qt. (.94 L) plastic container, 12/case 1 gal. (3.8 L) plastic container, 2/case
Appearance / Color	off white
Shelf Life	24 months in original, unopened containers
Storage Conditions	Store away from extreme heat or cold. Store in original container between 40 to 90 °F (4 to 32 °C)

APPLICATION INFORMATION

Coverage	1 quart covers approximately 20 sq. ft. at 1/32 in. (.8 mm.) 1 gallon covers approximately 80 sq. ft. at 1/32 in. (.8 mm.)
Ambient Air Temperature	40 to 90 °F (4 to 32 °C)
Waiting / Recoat Times	Tack Free: 2-4 hours Full Cure: Minimum of 1 day at 1/4 in. (6.3 mm) depth depending on temperature

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- Substrate must be dry prior to application (minimum 48 h)
- Check color before using, will not change once cured
- Protect from freezing
- Do not apply at temperatures below 40 °F (4 °C)
- Allow the material to dry between applications
- Cracks or spalls deeper than 1/4 in. (6.3 mm), will require two or more applications
- Allow to dry before subjected to water
- Not recommended for areas exposed to vehicular traffic
- **Do not use if rain or freezing temperatures are forecasted before full cure can occur.**
- **Do not apply over 1/4 in. in one application**

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SURFACE PREPARATION

Surface should be clean, sound, dry, and free from dirt and loose particles. For best results, use a wire brush to clean off any loose particles or excess dirt or dust. Area to be repaired should accept moisture penetration.

MIXING

Stir material thoroughly until a uniform appearance and consistency is achieved prior to use.

APPLICATION

Use a putty knife or trowel to apply product to surface. Ensure that enough product is pushed into crack or hole to provide coverage. Tool as required. Areas greater than 1/4 in. (6.3 mm) deep will require two or more applications. For applications greater than 1/4 in. (6.3 mm) depth, allow the material to dry between applications. Apply at a minimum thickness of 1/32 in. (0.8 mm). Allow repaired area to dry and fully cure for at least 24 hours, depending on temperature, humidity and depth of repair.

CLEANING OF TOOLS

Clean tools immediately after use with water.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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