



# Ultrabond<sup>®</sup> ECO 711

## Premium, Clear, Thin-Spread VCT Adhesive



### DESCRIPTION

*Ultrabond ECO 711* is a latex-based adhesive that offers a quick drying time with enhanced grab and slip resistance for vinyl composition tile (VCT) installations. *Ultrabond ECO 711* is translucent when dry, allowing layout lines to be easily seen.

### FEATURES AND BENEFITS

- Quick drying for fast-track VCT installations
- Superior tack and bond to minimize tile movement
- Dries clear so that layout lines remain visible during installation
- High moisture resistance

### INDUSTRY STANDARDS AND APPROVALS

- Living Building Challenge (LBC) Red List Free: This product has been verified per the most current Red List on the LBC's Website.
- RFCI IP #2, Recommended Installation Practice for Vinyl Composition Tile (VCT)

### WHERE TO USE

- For the installation of VCT

### LIMITATIONS

- Do not install over any substrates containing asbestos.
- For interior installations only
- Do not use to install nonporous floor coverings over nonporous surfaces.

- Do not use to install solid-vinyl flooring products.
- Do not use to install vinyl-backed carpet products.
- Do not install when the moisture vapor emission rate (MVER) exceeds 8 lbs. per 1,000 sq. ft. (3.63 kg per 92.9 m<sup>2</sup>) per 24 hours, when using the anhydrous calcium chloride test (ASTM F1869).
- Do not install when the relative humidity (RH) of the concrete slab exceeds 90% (ASTM F2170).
- Do not install in areas with known hydrostatic moisture problems.
- Use only when the substrate temperature is between 50°F and 90°F (10°C and 32°C), and when the ambient RH is between 20% and 80%.
- Do not install unless the temperature of the prepared concrete slab is at least 5 degrees Fahrenheit (2.8 degrees Celsius) above the dew point, to avoid condensation.

### SUITABLE SUBSTRATES

- Exterior-grade plywood, Group 1, CC type
- Other approved wood underlayments (per manufacturer recommendations)
- Concrete (at least 28 days old) installed according to ASTM F710-18
- Cement terrazzo
- Cement-based, self-leveling underlayments and patching compounds
- Embossing levelers applied over existing and fully bonded ceramic tile and sheet vinyl
- A single layer of fully bonded VCT

- Primed gypsum underlayments that meet the ASTM F2419 requirements for compressive strength

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

## **SURFACE PREPARATION**

- All substrates must be properly prepared, structurally sound, dry, solid and stable.
- The substrate should be clean and free of dust, dirt, oil, grease, paint, curing agents, concrete sealers, loosely bonded toppings, loose particles, and any other substance or condition that may prevent or reduce adhesion. All surfaces must be level, even, flat and smooth.
- See the "Surface preparation requirements: Resilient/ carpet adhesives" reference guide in the Floor Covering Installations Systems section of MAPEI's Website.

## **MIXING**

Before product use, take appropriate safety precautions. Refer to the Safety Data Sheet for details.

- Ready to use; no mixing is necessary.

## **PRODUCT APPLICATION**

Read all installation instructions thoroughly before installation.

1. Spread adhesive evenly over the subfloor, keeping the trowel at a 45-degree angle to the subfloor.
2. Allow the adhesive to dry until it no longer transfers to the touch (after about 30 to 45 minutes).
3. Install flooring per the flooring manufacturer's written instructions.
4. Periodically confirm the adhesive transfer to the backing by lifting the flooring material.
5. Roll the flooring with the recommended-weight roller across the width and length of the flooring surface.

## **CLEANUP**

- Promptly clean any adhesive smudges from the flooring material's surface with water while the adhesive is still fresh/wet.
- Clean tools with water while the adhesive is still fresh/wet.
- If the adhesive has dried, clean with mineral spirits. Use caution with mineral spirits, which may be harmful to some materials.

## **PROTECTION**

- Protect from light traffic for 24 hours, and from heavy traffic for 48 hours.

## Product Performance Properties

Laboratory Tests	Results
Solids content	60% to 65%
Polymer type	Styrene butadiene rubber latex
pH	9 to 10
VOCs (Rule #1168 of California's SCAQMD)	11 g per L
Density	8.9 lbs. per U.S. gal. (1.05 g per mL)
Flash point (Tag, closed cup) – ASTM D56	> 212°F (100°C)

## Shelf Life and Product Characteristics

Shelf life	2 years when stored in original, unopened packaging at 73°F (23°C)
Consistency	Creamy
Color	Off-white

Protect containers from freezing in transit and storage. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

## Application Properties at 73°F (23°C) and 50% relative humidity

Type of Substrate	Flash Time <sup>†</sup>	Working Time <sup>††</sup>
Porous	15 to 30 minutes	8 to 16 hours

Type of Substrate	Flash Time <sup>†</sup>	Working Time <sup>††</sup>
Nonporous	30 to 45 minutes	8 to 16 hours

<sup>†</sup> Flash time is the recommended amount of time for a freshly applied adhesive to remain exposed to the air before the installation of a floor covering.

<sup>††</sup> Working time is the maximum amount of time that an adhesive can remain exposed to the air and still effectively bond to the floor covering.

Flash time and working time may vary based on temperature, humidity, substrate porosity, trowel size and jobsite conditions.

## Packaging

Size
Pail: 1 U.S. qt. (946 mL)
Pail: 1 U.S. gal. (3.79 L)
Pail: 4 U.S. gals. (15.1 L)
Pail: 5 U.S. gals. (18.9 L) – Canada only

## Approximate Coverage\*

Amount of Product	Typical Trowel	Coverage
1 U.S. qt. (946 mL)	1/32" x 1/16" x 1/32" (1 x 1.5 x 1 mm), U-notch	62.5 to 75 sq. ft. (5.81 to 7.0 m <sup>2</sup> )
1 U.S. gal. (3.79 L)		250 to 300 sq. ft. (23.2 to 27.9 m <sup>2</sup> )
4 U.S. gals. (15.1 L)		1,000 to 1,200 sq. ft. (92.9 to 111 m <sup>2</sup> )
5 U.S. gals. (18.9 L)		1,250 to 1,500 sq. ft. (116 to 139 m <sup>2</sup> )

\* Trowel dimensions are depth/width/space. Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions, type of trowel used and setting practices.

Ultrabond  
**ECO 711**

# Ultrabond ECO 711



## RELATED DOCUMENTS

Reference guide: "Surface preparation requirements: Resilient/carpet adhesives" for floor-covering installation systems\*

\* At [www.mapei.com](http://www.mapei.com)

Refer to the SDS for specific data related to health and safety as well as product handling.

For information on MAPEI's commitment to sustainability and transparency, as well as how MAPEI products may contribute to green building standards and certification systems, contact [sustainability\\_USA@mapei.com](mailto:sustainability_USA@mapei.com) (USA) or [sustainability-durabilite@mapei.com](mailto:sustainability-durabilite@mapei.com) (Canada).

## LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement nor replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at

[www.mapei.com](http://www.mapei.com). **ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.**

Before using, the user must determine the suitability of our products for the intended use,

and the user alone assumes all risks and liability. **ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.**

We proudly support the following industry organizations:



### MAPEI Headquarters of North America

1144 East Newport Center Drive  
Deerfield Beach, Florida 33442  
1-888-US-MAPEI (1-888-876-2734) /  
(954) 246-8888

### Technical Services

1-800-992-6273 (U.S. and Puerto Rico)  
1-800-361-9309 (Canada)

### Customer Service

1-800-42-MAPEI (1-800-426-2734)

### Services in Mexico

0-1-800-MX-MAPEI (0-1-800-696-2734)

**Edition Date:** June 22, 2021

MK 3000269 (21-2030)

For the most current product data and BEST-BACKED™ warranty information, visit [www.mapei.com](http://www.mapei.com).

All Rights Reserved. © 2021 MAPEI Corporation.