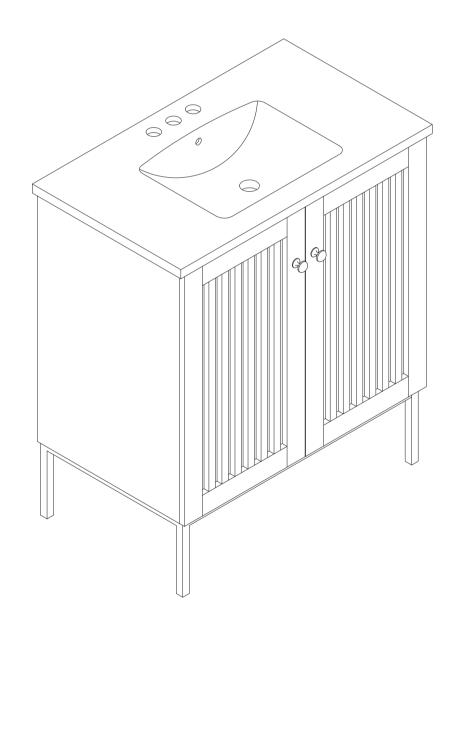
ASSEMBLY INSTRUCTION

N817P245324B



Before Installation

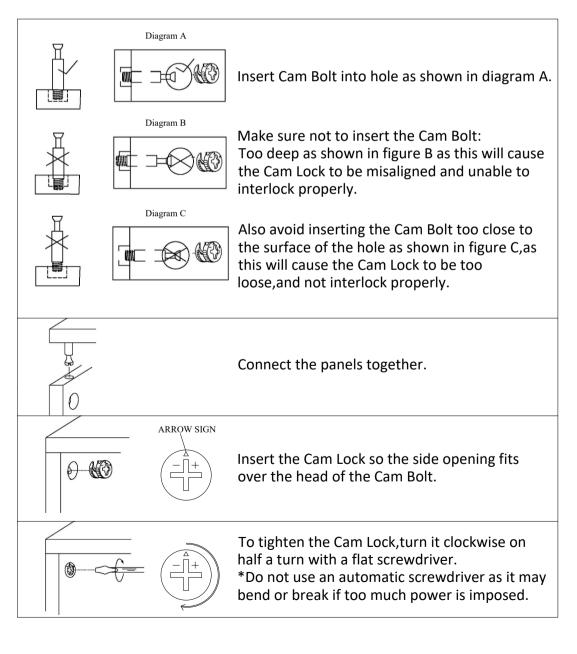
Important-Please read these instructions fully before starting assembly

Thank you for purchasing this quality product.Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment.Identify and count all items according to the PARTS LIST and/or HARDWARE LIST shown below.Check you have all the components and tools listed on the following pages.

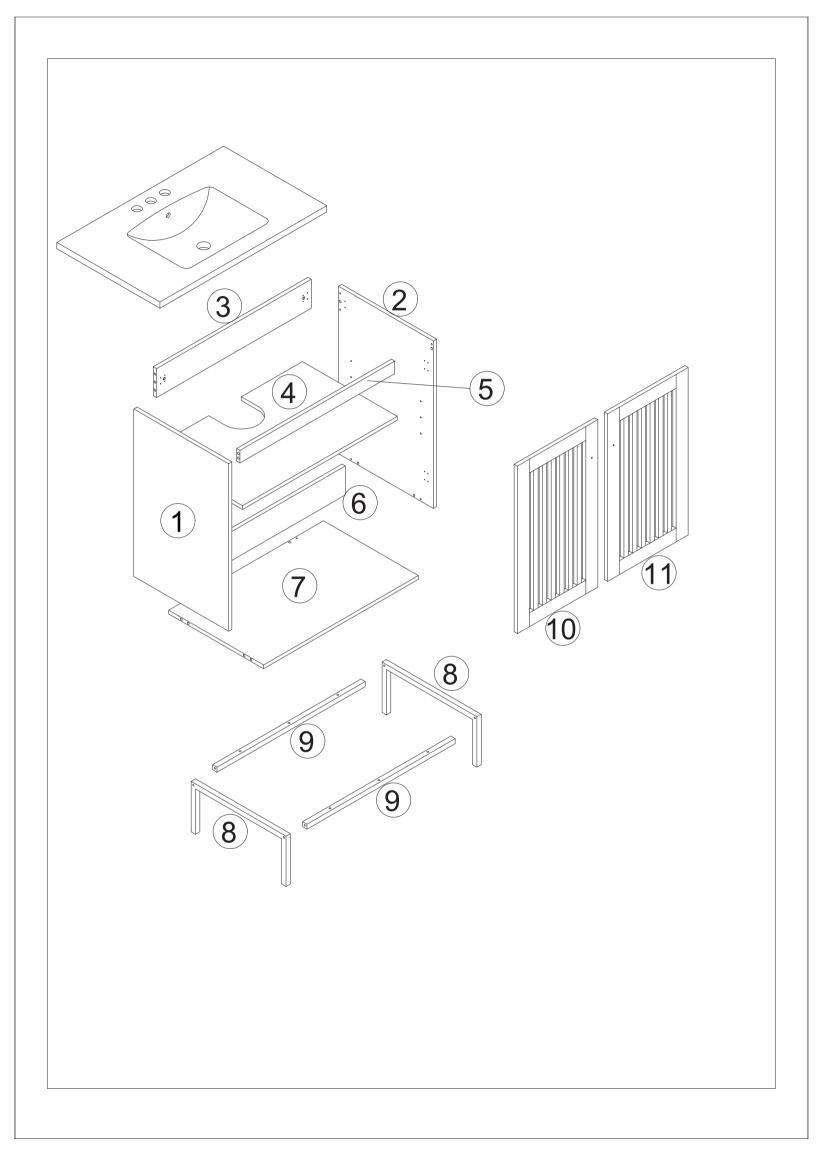
•We recommend that you assemble this product with the assistance of another person; this will make the assembly easier, and will help eliminate damage to the product or injury to persons during assembly.

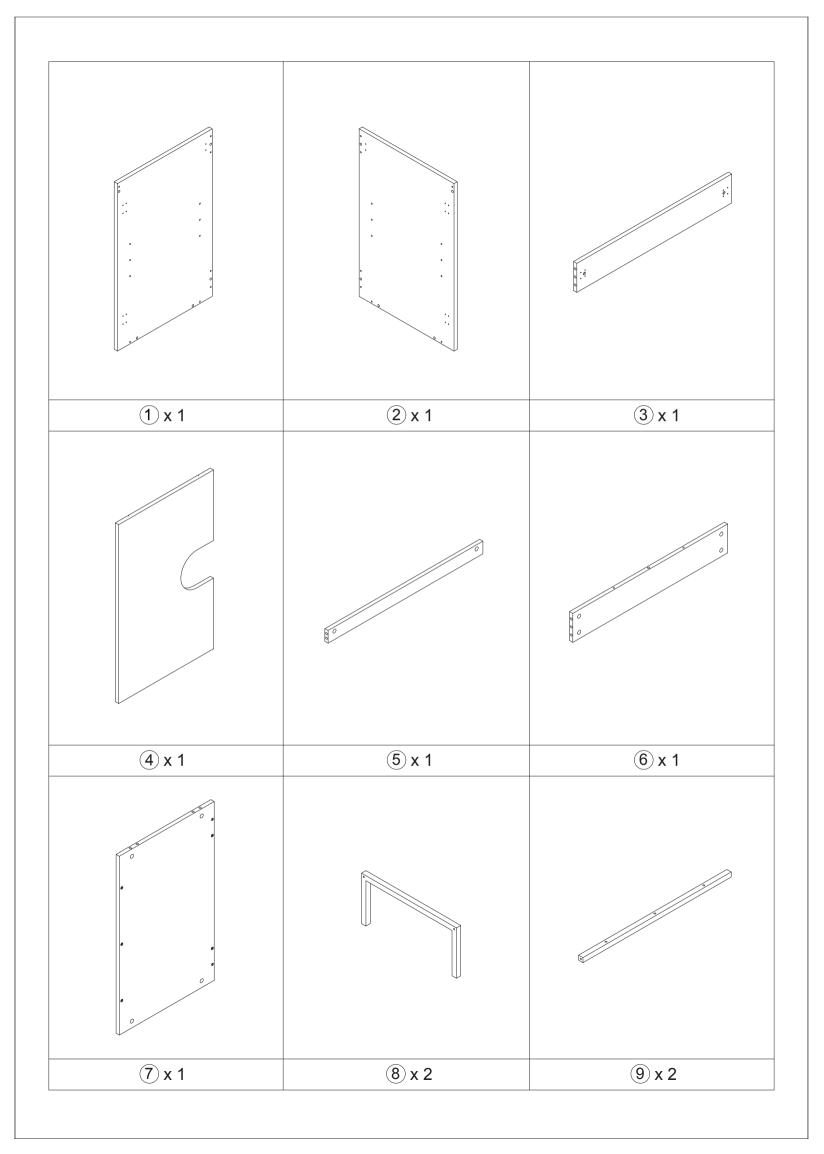
•Please do not over tighten screws or bolts until the assembly is completed.

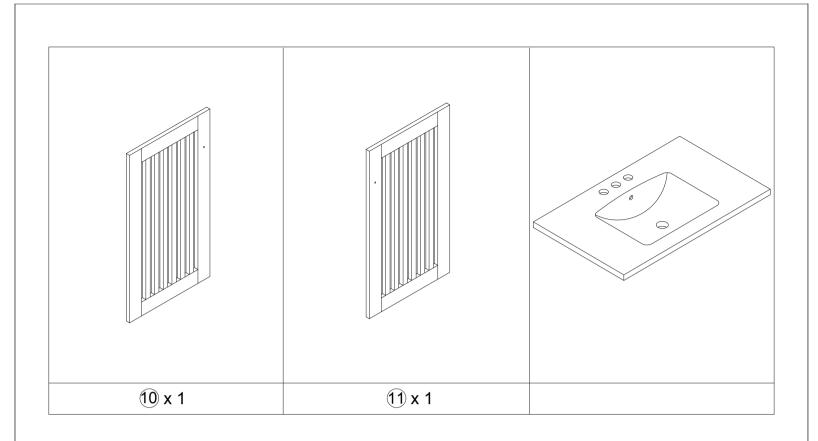
•Keep children and animal away from the work area, small parts could choke if swallowed. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.



Cam Lock Assembly Instructions







					and Bern
Ф 6x35mm	Ф 15x12mm	Ф 8x30mm	Φ 5x25mm		M4x14mm
A x 14+1	B x 14+1	C x 11+1	D x 4	Ex2	F x 24+2
M4x14mm	M4x35mm	M6x60mm	Ф 8x40mm		M6x30mm
G x 12+1	H x 2	I x 2	J x 2	K x 4	L x 5
			J X Z	<u>•</u>	
M6x35mm	M4		M4x20mm		
M x 4	N x 1	O x 4	P x 2	Q x 2	

