

The background image shows a modern interior space with a floor made of large, hexagonal vinyl tiles in a dark, mottled grey color. On the left, there is a white built-in closet with open shelving holding a pair of black rubber boots, a pair of brown leather boots, and a brown leather bag. A white door with a glass insert is in the center, with a small, patterned rug in front of it. To the right of the door is a white cushioned bench with a brown and white striped base. A red bicycle is partially visible on the far right. The overall aesthetic is clean and contemporary.

Armstrong Flooring S-761 Seam Adhesive

Seaming Methods for Residential Sheet Vinyl with
Fiberglass Structure

November, 2023

Benefits

Seaming Full Spread Glue Installations

Seaming Modified Loose Lay Installations

Benefits of S-761 Seam Adhesive

Seams any pattern, including:

- diagonal or geometric patterns
 - patterns without grout lines
 - patterns with traditional grout lines.
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- Use in lieu of S-500 Seam Coater Kit.
 - Compatible with all gloss levels.
 - No mixing required.
 - Easy clean up with damp cloth.
 - Traffic allowed after 2 hours. Fully dry in 4-6 hours.



Seaming Full Spread Glue Installations

Fitting – Full Spread Glue Installations

Cut seam before applying full spread adhesive to seam area.

Apply recommended full spread adhesive to subfloor, stopping 1-2 feet from the seam location.

Allow proper adhesive open time.

Line up the pattern, overlapping piece 1 with piece 2.



Cutting – Full Spread Glue Installations

Hold the knife straight up and down. Double cut through both pieces of material.

If you are right handed, the scrap piece you are cutting off should be to your right side.



Remove Scrap & Apply Glue – Full Spread Glue Installations

Remove the scrap material.

Fold back both pieces to expose subfloor.

Apply recommended full spread adhesive to remainder of subfloor and allow proper open time.



Apply S-761 – Full Spread Glue Installations

Lay one piece back in place and apply a 1/8" bead of S-761 along the edge.

Apply continuously along the edge.

Do not skip areas.



Joining Pieces – Full Spread Glue Installations

Place the other piece into the treated area. Make sure the pattern is aligned



Clean Up – Full Spread Glue Installations

Excess S-761 will ooze to the surface.



Clean Up – Full Spread Glue Installations

Clean the excess adhesive with a clean cloth dampened with water.



Rolling – Full Spread Glue Installations

Roll the seam with a hand roller.

Excess adhesive will ooze to the surface.



Finish – Full Spread Glue Installations

Again clean excess adhesive with a damp cloth.

For installations with full-spread glue method, roll entire floor with 100lb floor roller.



Seaming Modified Loose Lay Installations

Seaming Modified Loose Lay Installations

After seam is cut, fold pieces back and apply tape.



Lay in first piece and roll with hand roller.



Seaming Modified Loose Lay Installations

Apply a 1/8" bead of the S-761 along the edge of the first piece.



Lay in second piece and hand roll. Adhesive will ooze up between the pieces.



Seaming Modified Loose Lay Installations

Clean excess adhesive with a cloth dampened with water.



RESOURCES

AHF Products Customer Service Techline
(866)243-2726 M-F 9:00 am – 4:30 pm, EST
ahfproductsupport@ahfproducts.com

www.floorexpert.com