

X. Troubleshooting

The common faults		Elimination method
1	The engine cannot be started	Read the engine users' manual, check the fuel ON-OFF, see if it's ON, check if gets enough fuel and lubrication oil, check the emergency stop button.
2	Engine flameout midway	Check if the engine is stopped by overloading, check if something blocked in the chipping hopper, check the emergency stop button and protection switch.
3	The hopper blocked	Stop the machine, and remove the hoppers and the cap of bearing, turn the shaft of roller by the right spanner in the toolkit to clear the blocked material. Don't touch the blade during the working, make sure your hands not to be cut by the blades.
4	Has strange noise	Stop the machine, check if the fastener gets loose, if not, let the professionals to check the repair.
5	The blade destroyed	Go to the professional repair point to change or repair the blades.
6	The belt damage	Open the belt cover and change the belt.
7	The material grinding not sufficient	Let the professional to adjust the blade space, the recommended space for rough chipping is 1.5mm-3mm, for fine chipping is 0.1mm-1.2mm.