

TECHNICAL DATA

UNI-05

UNIVERSAL[®] SATIN ENAMEL SPRAYS

DESCRIPTION AND USES

Universal[®] Satin Enamel Sprays provide long-lasting protection and durability. These sprays apply easily, provide excellent coverage and dry fast to a tough attractive finish. Universal Satin Enamel Sprays are ideal for plastic, wood, metal, wicker, and aluminum. Universal features a comfort grip trigger that reduces fatigue caused by continuous spraying and an any-angle tip which allows you to spray at any angle. Some plastics made of polyethylene such as Little Tikes[®] children's products are manufactured in such a way that may hinder maximum paint adhesion. Test paint in an inconspicuous area first. Not for use on galvanized metal.

PRODUCTS SKU Description 245407 Phote

Black
White
Espresso Brown

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Do not use on objects that may exceed 200°F (93°C) surface temperature. Do not apply to galvanized steel. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

PRODUCT APPLICATION

SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

PRODUCT APPLICATION (cont.)

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-Approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to ww.epa.gov/lead.

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Prior to use, slide off the red safety clip from the trigger. Hold can upright 8-12" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart. For best results, apply several light coats versus one heavy coat. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 30 minutes, to handle in 1 hour, and is fully dry in 24 hours. Recoat within 1 hour or after 48 hours.

CLEAN-UP

When finished spraying, wipe off tip before storing. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

UNIVERSAL SATIN ENAMEL SPRAYS

PHYSICAL PROPERTIES

RUST-OLEUM' UNIMERSAL

Resin Type		Modified Alkyd
Pigment Type		Varies with Color
MIR		1.4 Max
Fill Weight		12 ounces
Solvents		Acetone, Ketone Blend
Recommended Dry Film Thickness (DFT) per Coat		1.0-2.0 mils (25-50µ)
Practical Coverage at Recommended DFT (assumes 15% material loss)		10-15 sq. ft./can (0.9- 1.4 m ² /can)
Dry Times at 7-80°F (21-27°C) and 50% Relative Humidity	Touch	30 minutes
	Handle	1 hour
	Recoat	Within 1 hour or after 48 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Flash Point		-156ºF (-104ºC)
Safety Information		For additional information, see SDS.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, Illinois 60061 An RPM Company

Phone: 877•385•8155 www.rustoleum.com