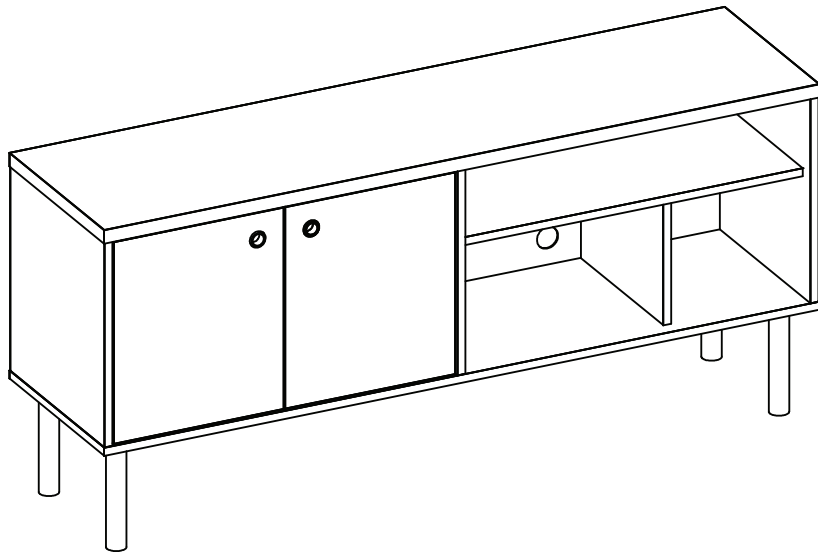


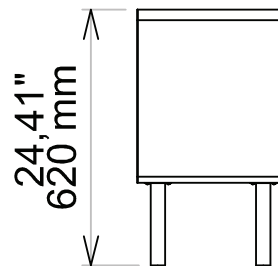
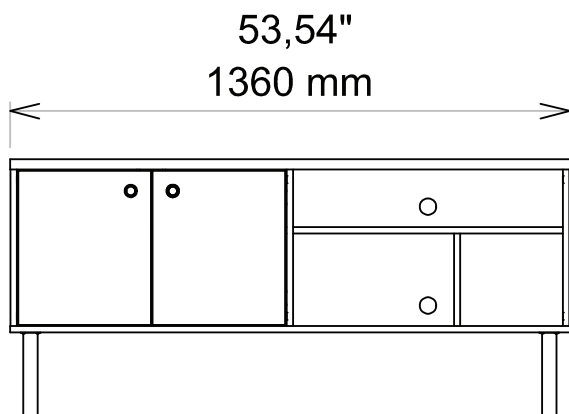
# Windsor 53.54

TV Stand  
3LC

Read to access Assembly Video



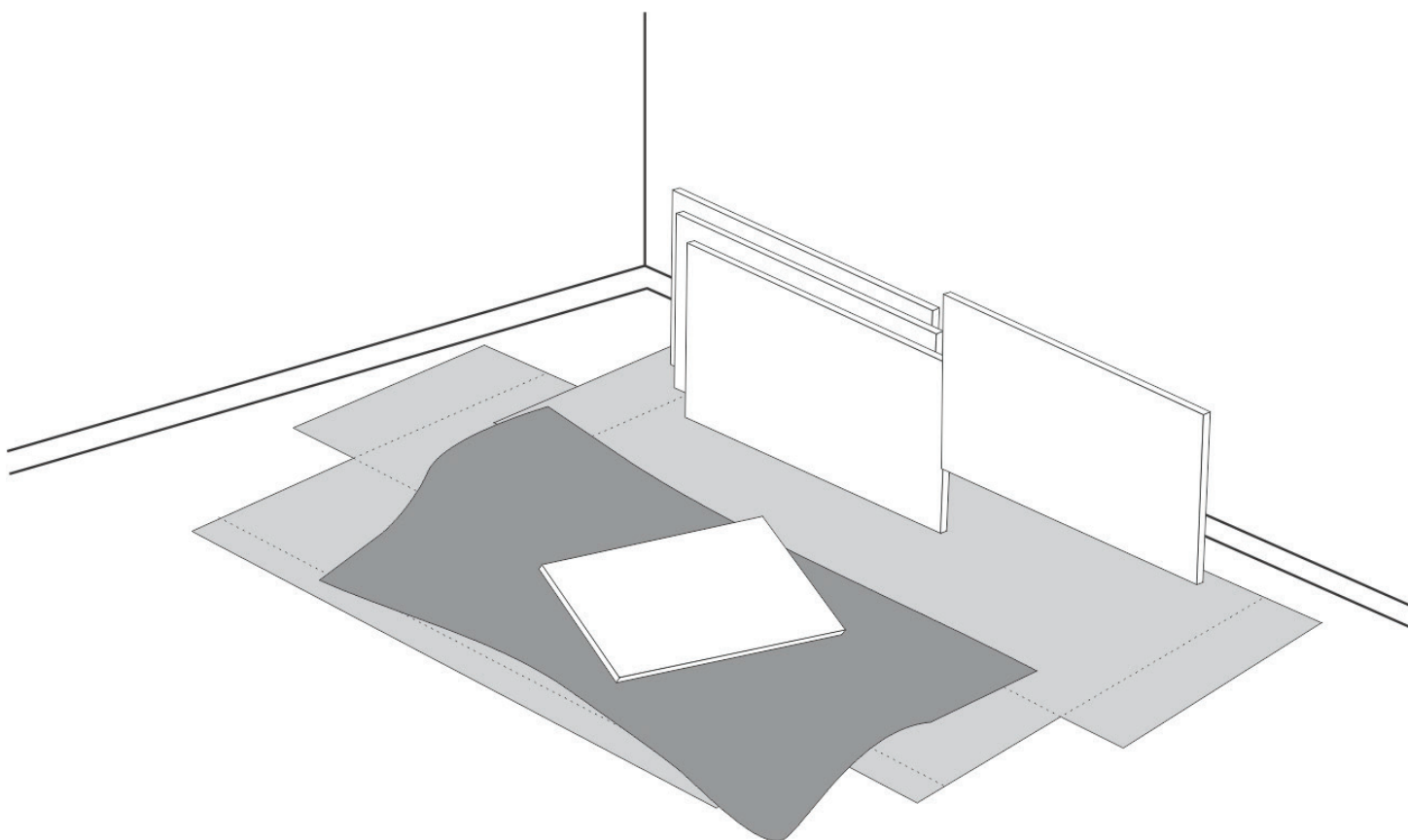
## Dimensions



Assembly Instructions

# Introduction

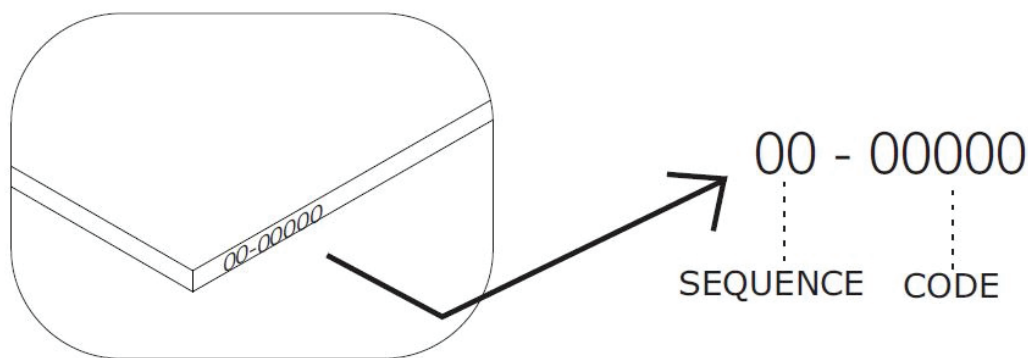
- \*Read the manual and follow the steps for the perfect assembly.
- \*Prepare the environment before you start. Leave the room completely clean to start the assembly. Use the carton of the box as a protection layer to separate and protect the parts in order to avoid damages. Image 01.
- \*Don't install it in areas that may be damp, with infiltrations.
- \*Observe cuidadosamente el manual y siga estrictamente los pasos de montaje.



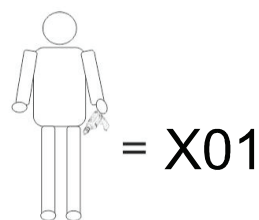
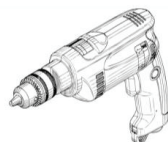
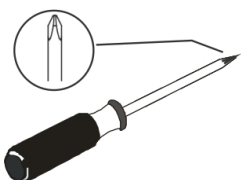
\*Image 01 Separate the parts

\* Before starting assembly, check all components.  
parts list, separate accessories by type and  
assemble the furniture lying down.

\* The parts come with their code stamped on.



## Tools



## Accessories



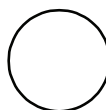
Ⓐ = X24  
+2 Extra



Ⓑ = X8



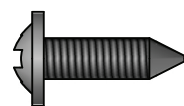
Ⓒ = X10  
+2 Extra



Ⓓ = X6



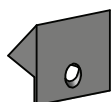
Ⓔ = X16



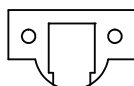
Ⓕ = X32



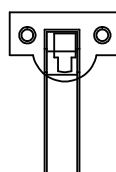
Ⓖ = X2



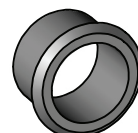
Ⓗ = X16



Ⓘ = X4



Ⓙ = X4

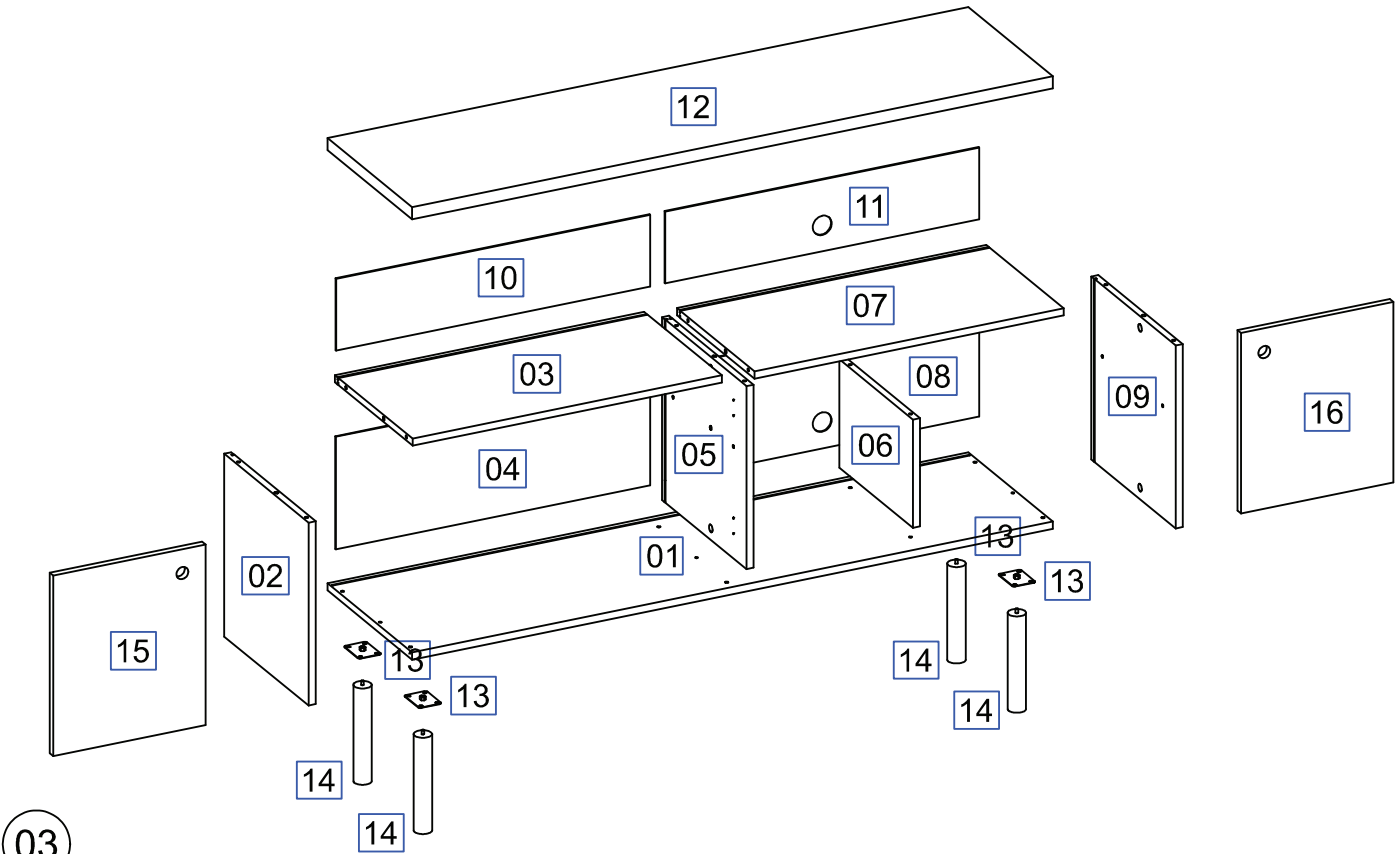


Ⓚ = X2



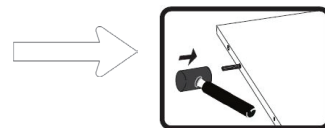
Ⓛ = X1

| SEQUENCE | CODE    | DESCRIPTION             | QTY |
|----------|---------|-------------------------|-----|
| 01       | 50937   | BASE                    | 1   |
| 02       | 50941   | LEFT SIDE               | 1   |
| 03       | 50942   | LEFT SHELF              | 1   |
| 04       | 50947   | LEFT LOWER BACKGROUND   | 1   |
| 05       | 50939   | LEFT DIVISION           | 1   |
| 06       | 50945   | RIGHT DIVISION          | 1   |
| 07       | 50946   | RIGHT SHELF             | 1   |
| 08       | 51133   | LOWER BOTTOM BACKGROUND | 1   |
| 09       | 50940   | RIGHT SIDE              | 1   |
| 10       | 50948   | TOP LEFT BACKGROUND     | 1   |
| 11       | 51132   | TOP RIGHT BACKGROUND    | 1   |
| 12       | 50938   | TOP BOARD               | 1   |
| 13       | MET0121 | FOOT SUPORT             | 4   |
| 14       | PES0370 | CYLINDRICAL FOOT        | 4   |
| 15       | 50943   | LEFT DOOR               | 1   |
| 16       | 50944   | RIGHT DOOR              | 1   |

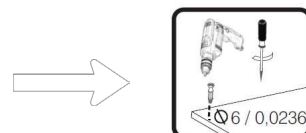


\* Before starting, you have to know:

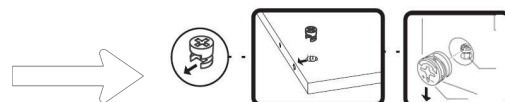
(  ) You should always fix the dowel until the end using a rubber hammer.



(  ) You must screw thi hardware using an eletric drilling machine or phillips screwdriver only in the 0,236 inches hole (the smaller hole).

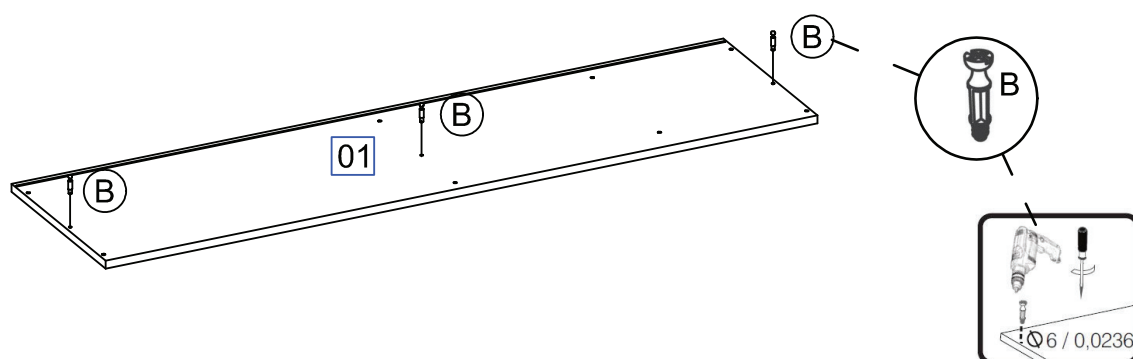


(  ) Always fix this hardware with the arrow faced to the hole.



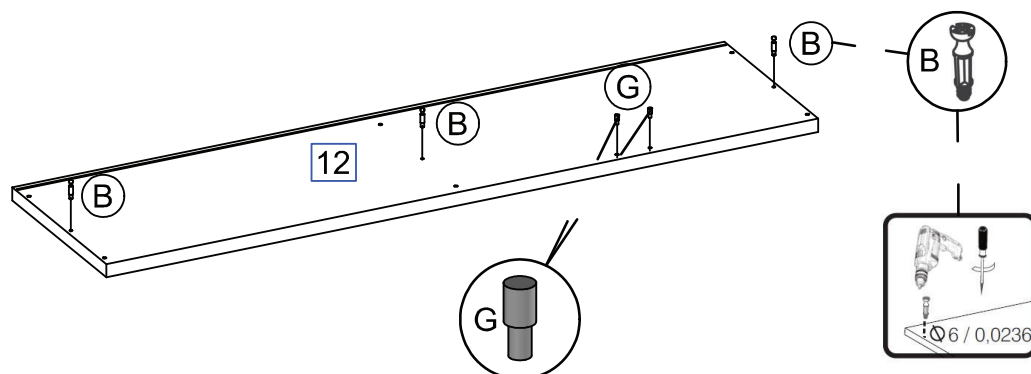
## STEP 01

\* Insert hardware "B" on the surface of part 01.

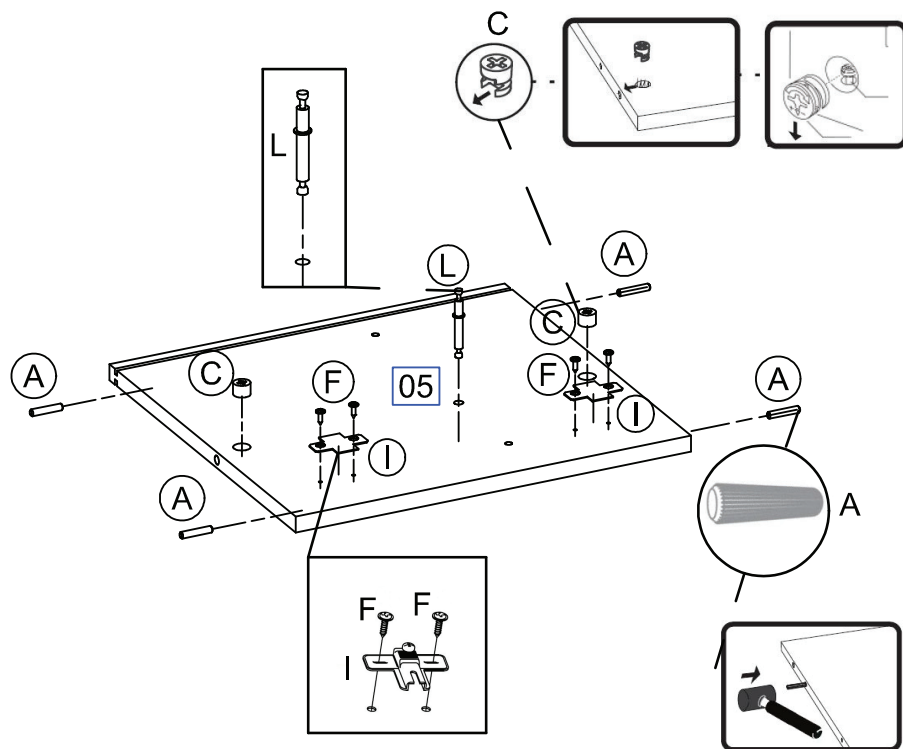


## STEP02

\* Insert accessory "B" and "G", on the face according to the image.



## STEP 03

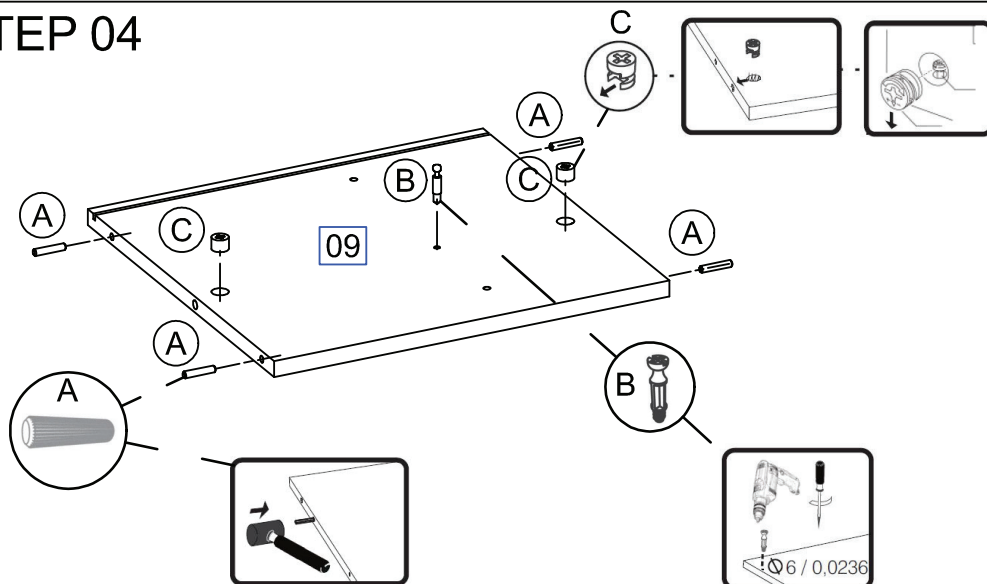


(A) \* Insert accessory "A" into the extremity of part 05.

(C) \* Insert hardware "C" and "L" on the part 05.

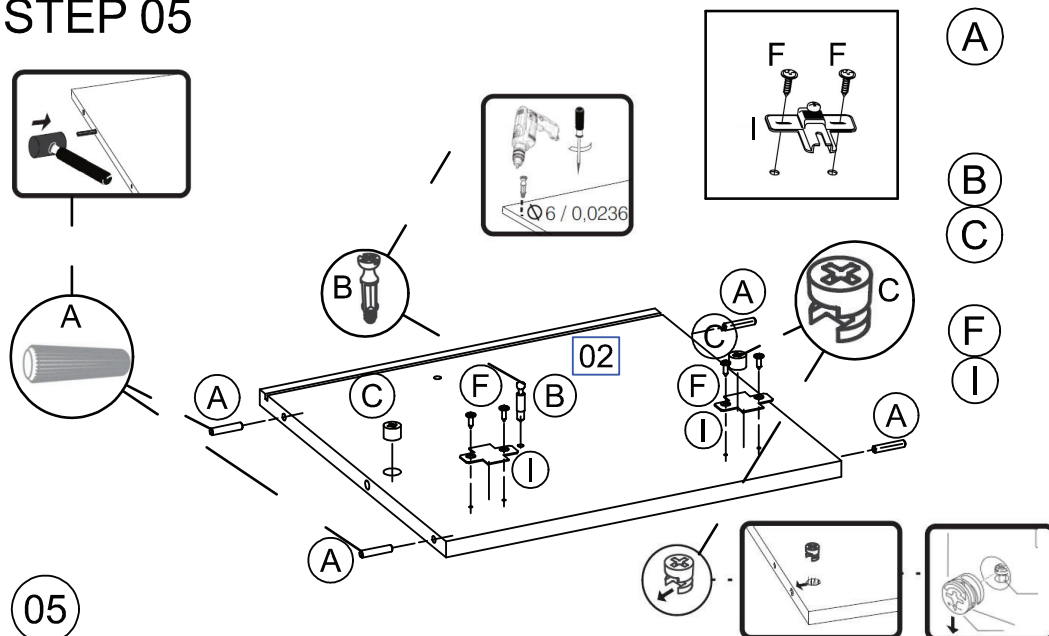
(F) \* Insert the accessory "I", using the screw "F".

## STEP 04



\* Insert accessory "A" into the extremities of the part 09 and accessory "B" and "C" on the face of it.

## STEP 05



\* Insert accessory "A" into the extremity of part 02.

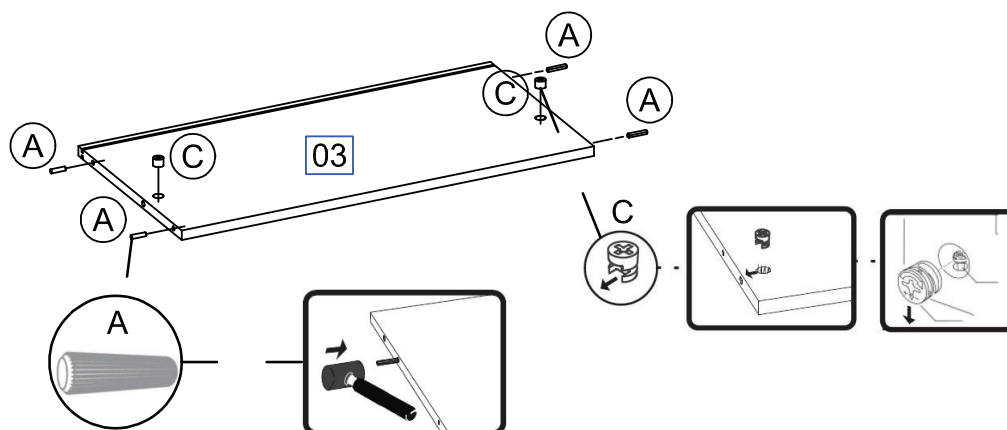
\* Fits accessories "B" and "C" on the faces.

\* Insert accessory "B" and "C" in the part 02.

\* Insert accessory "I", using the accessory "F".

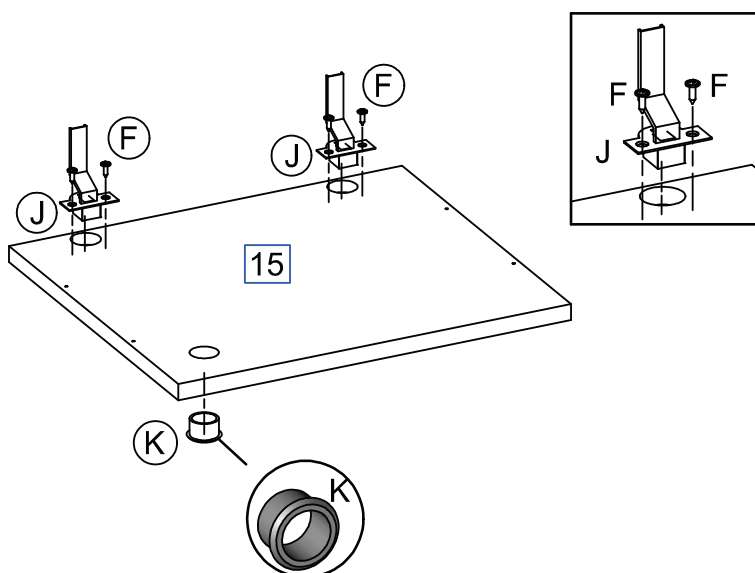
## STEP 06

\* Insert accessory "A" into ends of part 03 and accessory "C" on the face.



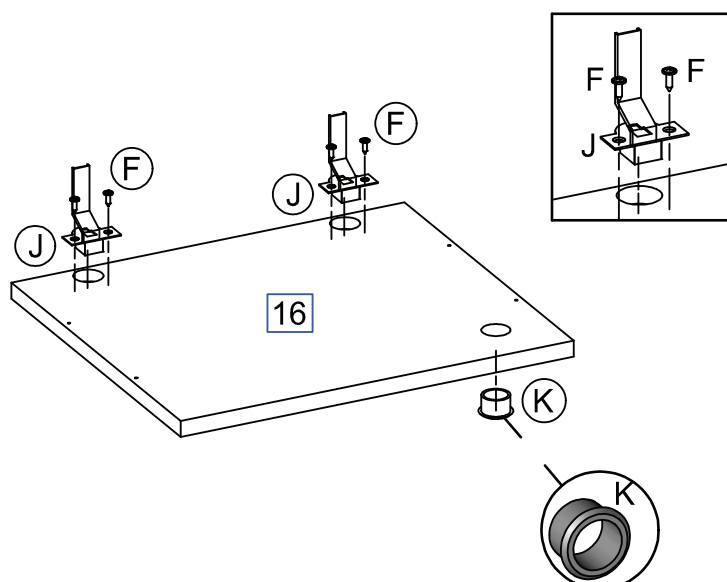
## STEP 07

\* Insert the hardware "J", using the screw "F". And accessorie "K" according to the image.



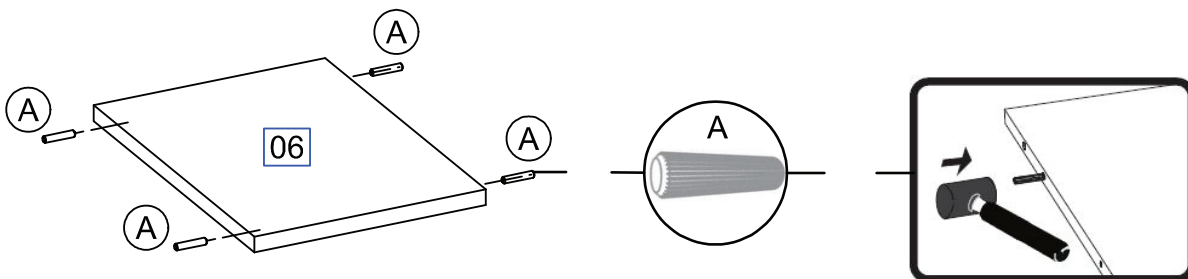
## STEP 08

\* Insert the hardware "J", using the screw "F". And accessorie "K" according to the image.



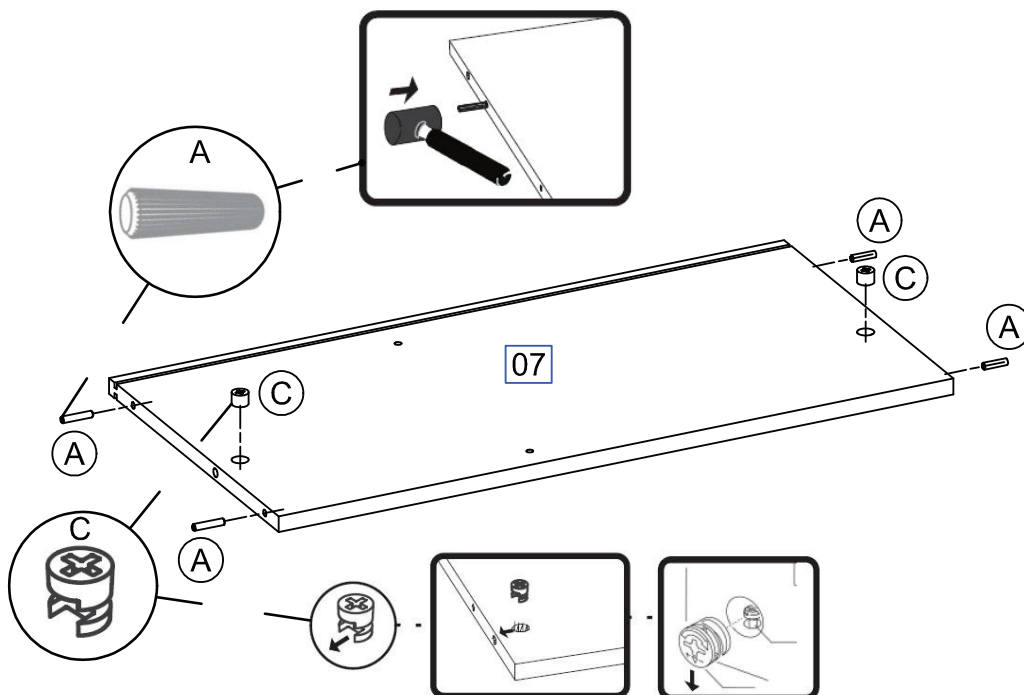
## STEP 09

\* Insert accessory "A" into  
end of part 06.



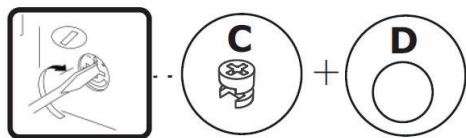
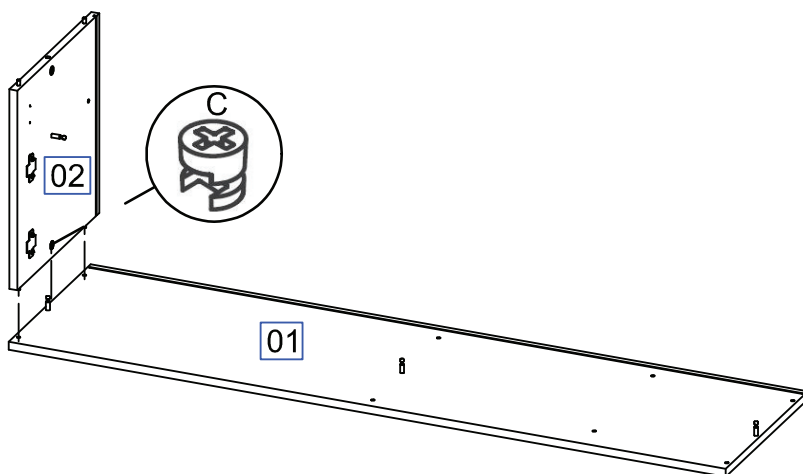
## STEP 10

\* Insert accessory "A" into ends of part 07 and accessory "C" on its face.



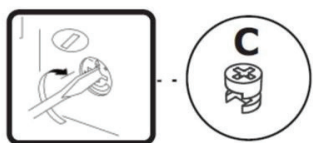
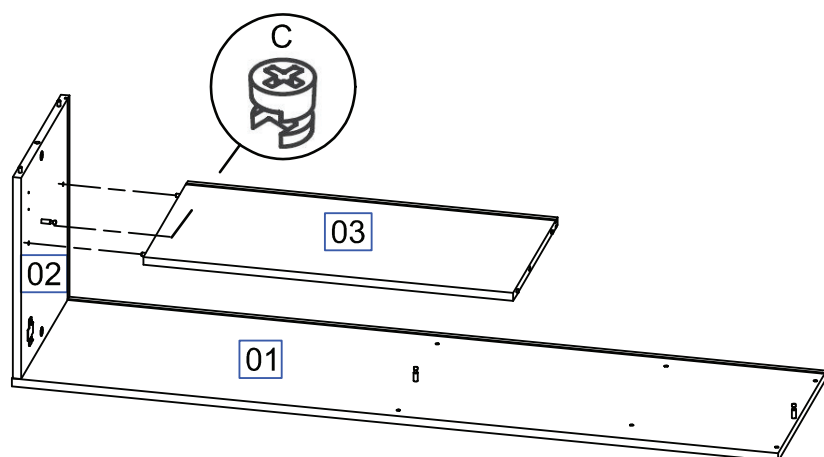
## STEP 11

\* Join part 02 to the part 01 according to the picture. Then tighten then using the minifix drum "C".



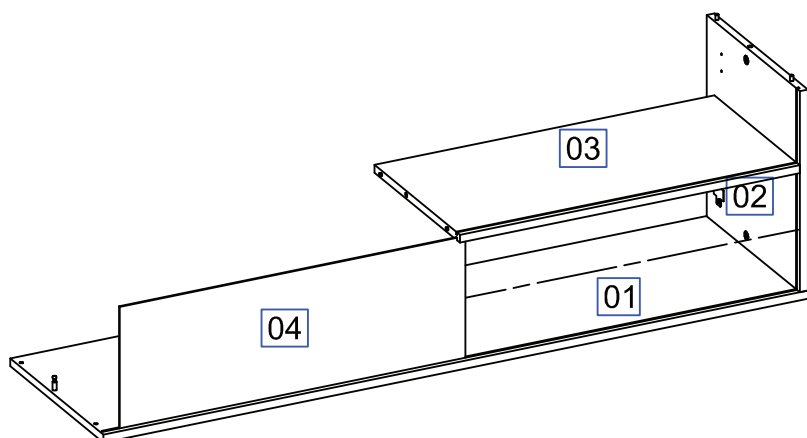
## STEP 12

\* Add piece 03 to the piece 02 according to the picture. Then screw in and then use the minifix drum "C".



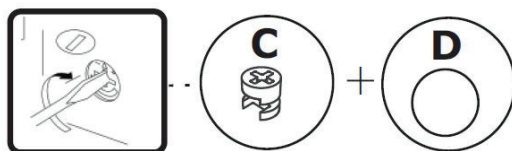
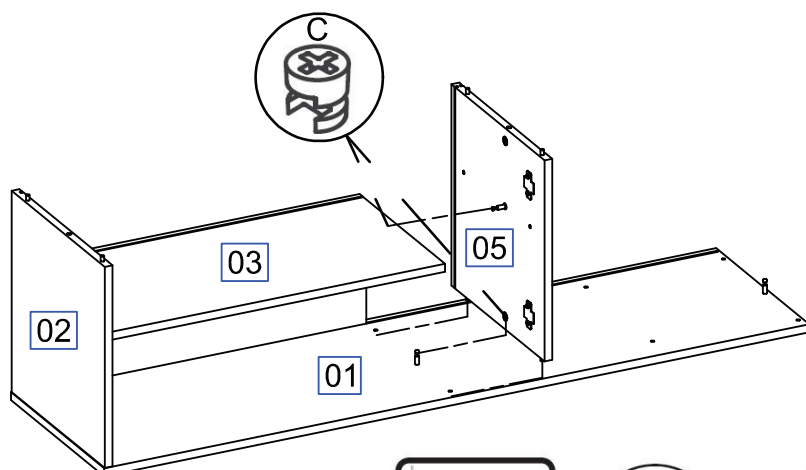
## STEP 13

\* Join part 04 to parts 01, 02 and 03 according to Image.



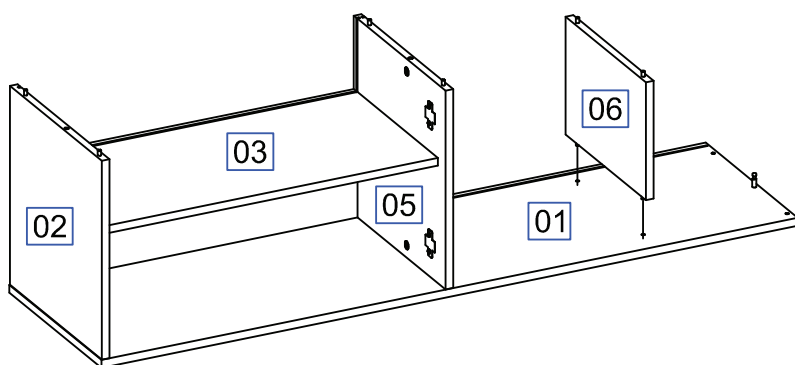
## STEP 14

\* Join part 05 to the pieces 01 and 03 according to Image. Then screw using the nuts "C".



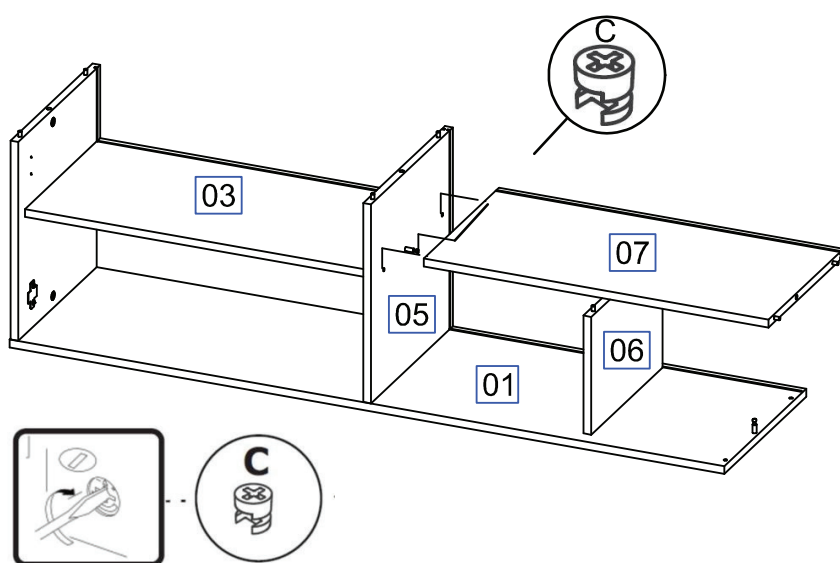
## STEP 15

\* Join piece 06 accordingly with the existing markings of the piece 01.



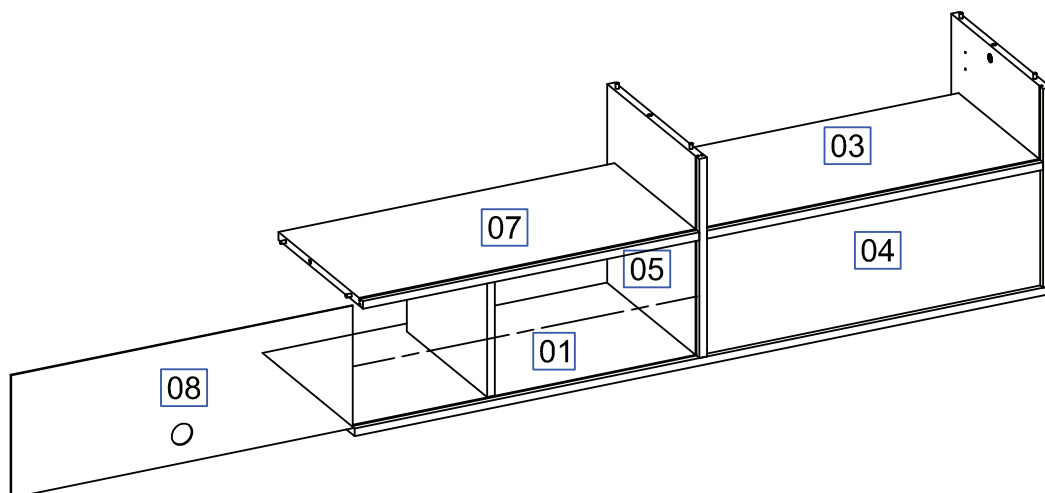
## STEP 16

\* Add piece 07 to the pieces 05 and 06 according to Image. So tighten them using the nuts "C".



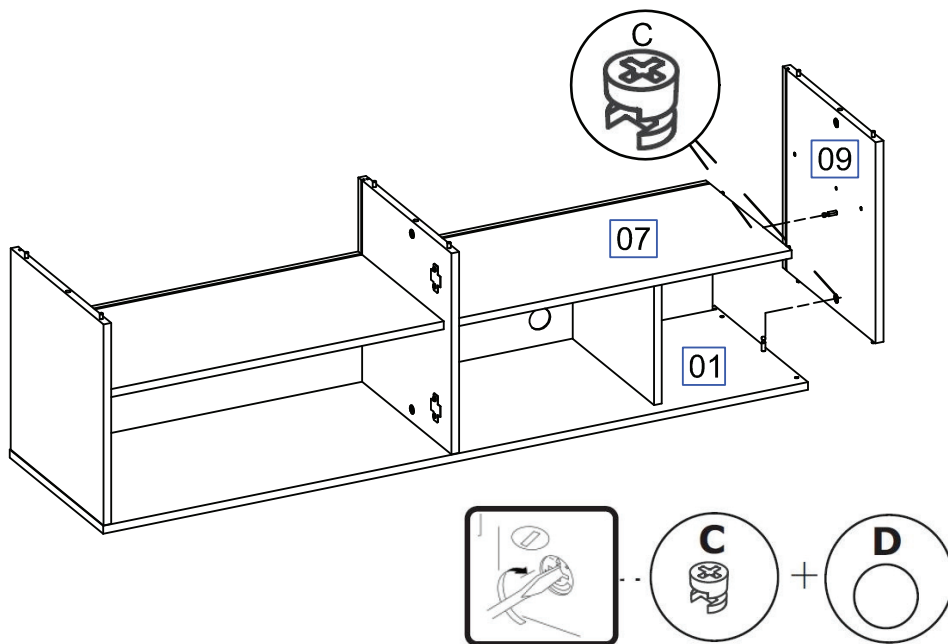
## STEP 17

\* Join part 08 with parts 01, 05 and 07 according to Image.



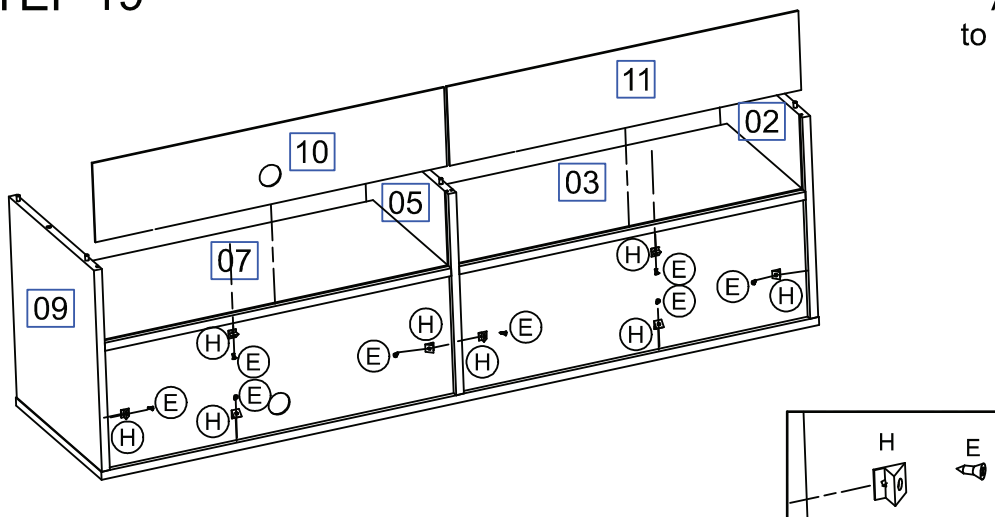
## STEP 18

\* Attach the pieces 09 nas pieces 01 and 07. Screw the nuts.



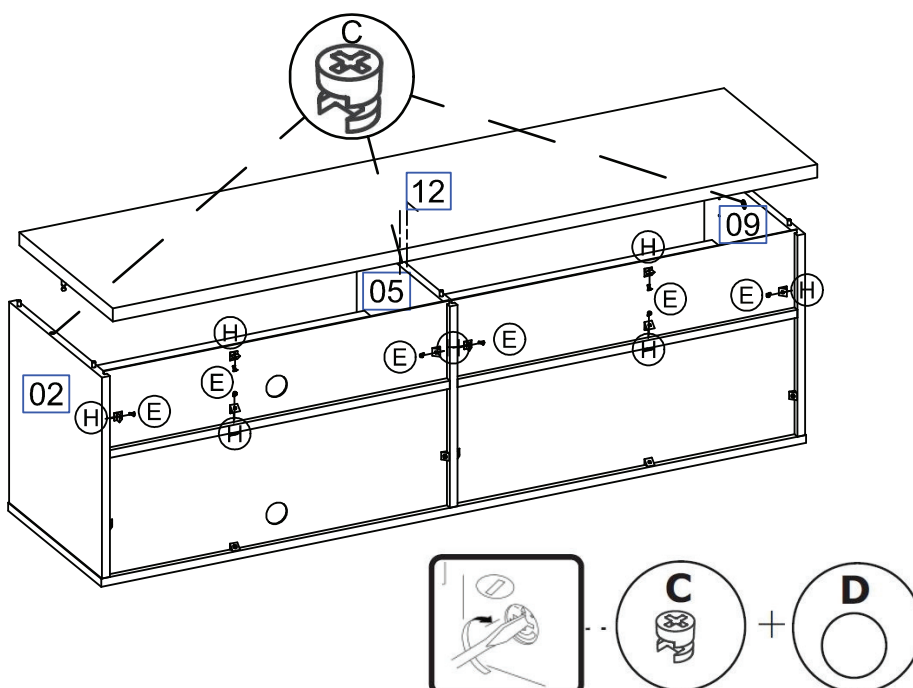
## STEP 19

\* Attach part 10 and 11 according to the image. Insert the accessory "H", using the screw "E" to fix background.



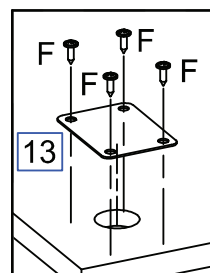
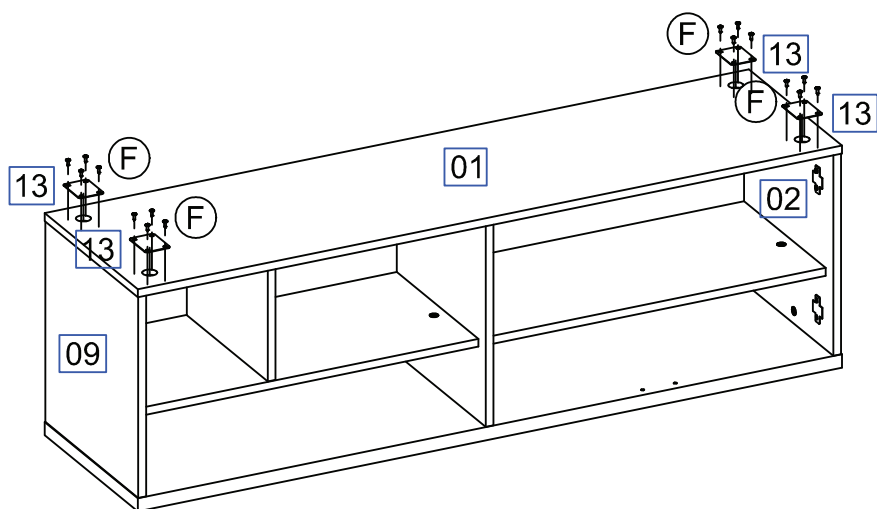
## STEP 20

\* Attach part 12 to the parts 02, 05 and 09 according to the image. Then screw them using the nuts "C". Insert the accessory "H", using the screw "E" to fix background.



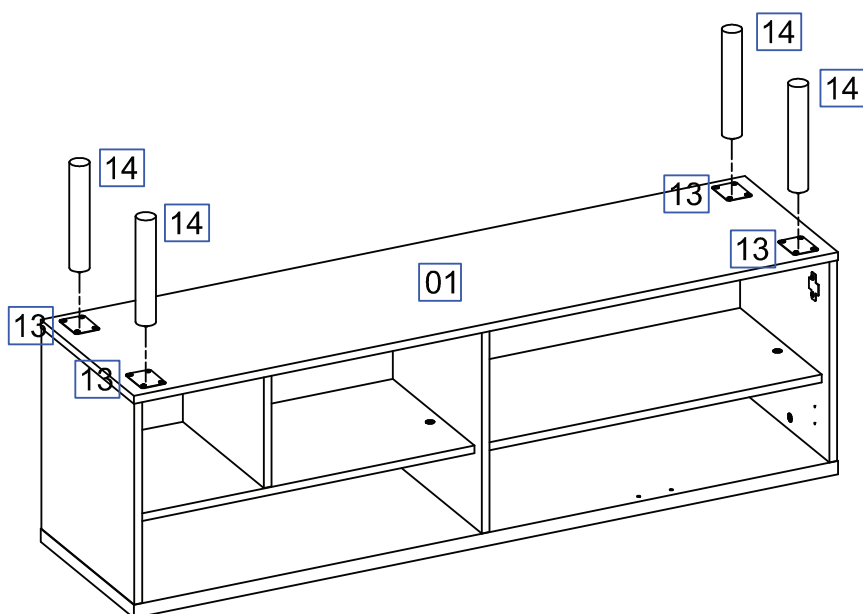
## STEP 21

\* Screw the part 13 using the accessory "F" according to the markings existing part 01.



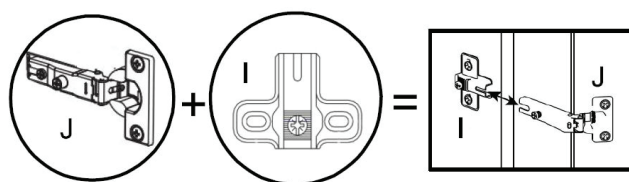
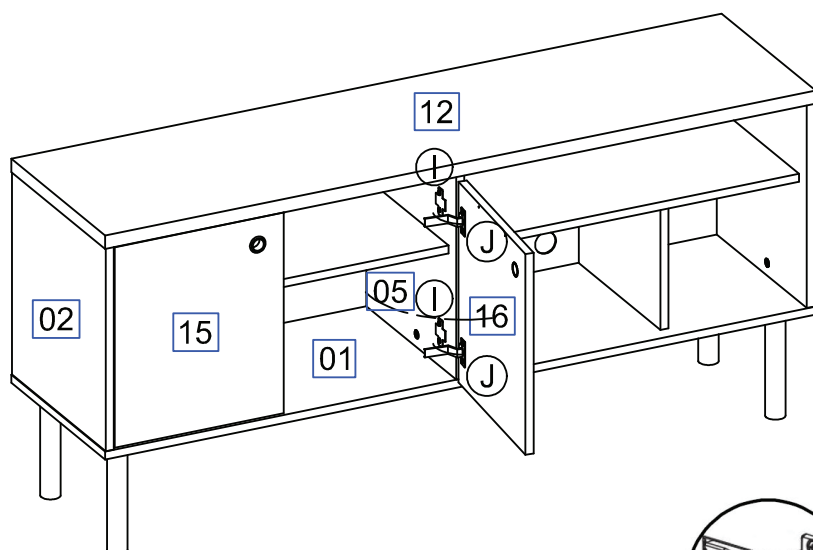
## STEP 22

\* Attach part 14 to the part 13 according to the image.

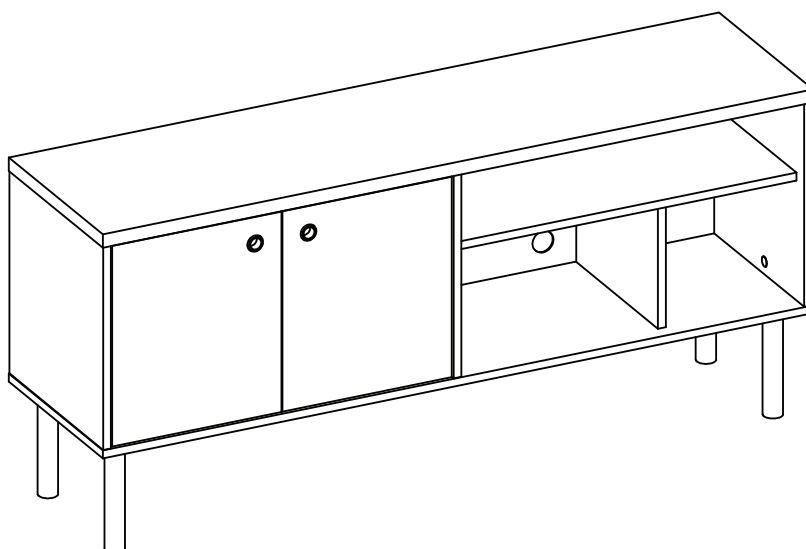


## STEP 23

\* Attach the hardware "J" to the doors 15 and 16 to the hardware "I" of the sides.



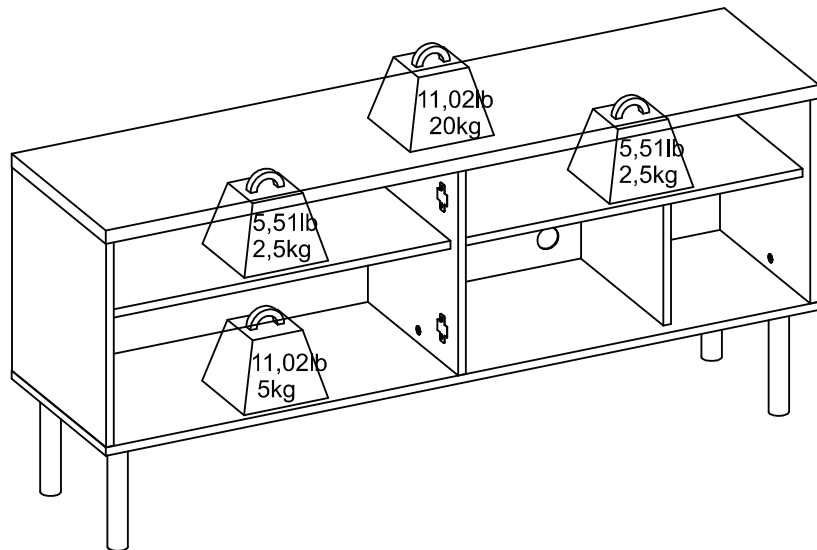
## FINAL VIEW



## WEIGHT

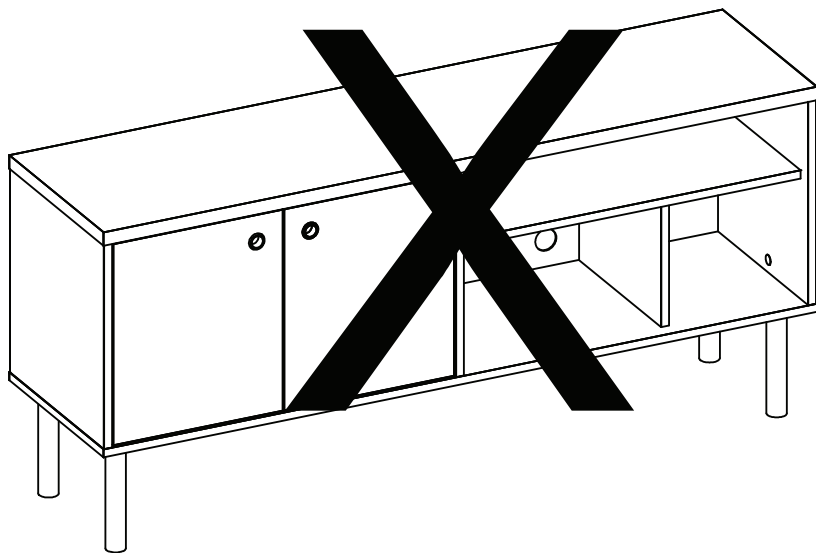


\* Be aware about maximum weights shown in the assembly instruction



## AVOID ACCIDENTS

\* Don't climb or lean on the furniture.



EDIÇÃO D

## MAINTENANCE AND CLEANING

\* For cleaning use only slightly dampened in water.