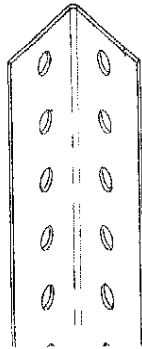
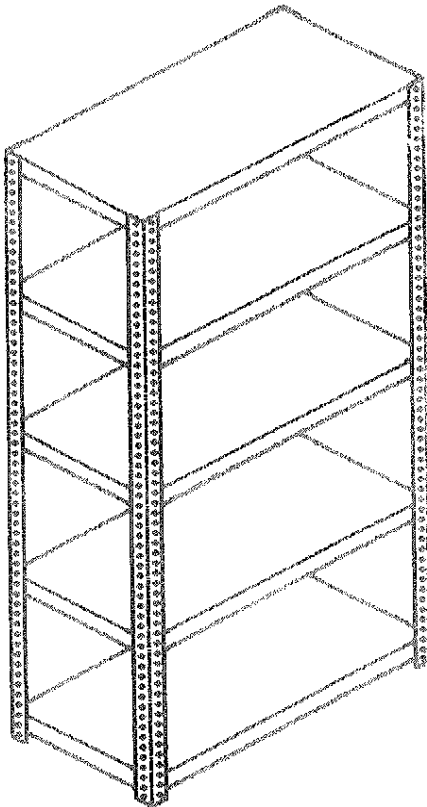
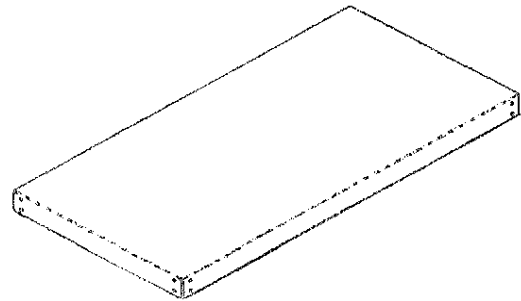




Die Rack Shelving Assembly Instructions



Die Rack Post



Die Rack Shelf

Model #	Description
1199 - P	60" Posts
1200 - P	72" Posts
1210 - PK	84" Posts
1201 - P	96" Posts
1202 - S	18" x 36" Shelves
1203 - S	18" x 48" Shelves
1204 - S	18" x 60" Shelves
1205 - S	24" x 36" Shelves
1206 - S	24" x 48" Shelves
1207 - S	24" x 60" Shelves
1208 - S	24" x 72" Shelves



1/4 - 20 x 1/2" Nut & Bolt

Required Tools

- 7/16" Socket or Nut Driver
- Adjustable Wrench

Safety Instructions

Use caution when handling and assembling metal parts. The metal may have sharp edges or corners. The use of protective gloves is recommended. These units should be placed on a level surface. Failure to do so can result in poor performance or create a possible safety hazard. This unit should be securely anchored to a wall or floor with suitable fasteners, which are not included. Do not use this unit for anything that is outside the designed function of storage, or outside the manufacturers intended purpose. Do not stand on any part of the unit, or use it as a ladder. Do not overload. Evenly distribute the weight on each level, and always keep heavier loads near the bottom. Do not store loose or heavy items on the top shelves or on the top of the unit, for they create a falling hazard that can injure yourself or others. Always remember to use proper lifting techniques when moving either the boxed or assembled unit.

General Instructions

It is recommended that units are assembled by more than one person. Use of a rigid flat surface is recommended. Edsal shelving is engineered to offer maximum flexibility as well as ease and quickness of assembly. This instruction sheet was designed to help you assemble the unit(s) in the proper way, please follow them using all parts and fasteners provided. Any alteration or deviation from the instruction sheet, overloading of the unit(s), or improper weight distribution per shelf, can result in unit failure. Make sure that the unit is placed on a level surface as this may effect the performance of the unit.

Should you have any comments or problems with the assembly of this unit please contact Edsal Manufacturing at (773) 475-3000 and request Customer Service, or on the internet at customerservice@edsal.com

Edsal Manufacturing has made every effort to assure that all units are complete and undamaged. However, should your unit have damage or missing parts, replacements can be obtained directly from Edsal Manufacturing at (773) 475-3000 and ask for customer service, or on the internet at customerservice@edsal.com

To obtain replacement parts please provide the following information :
- Model # - Part # Description - Location Purchased - Date Purchased

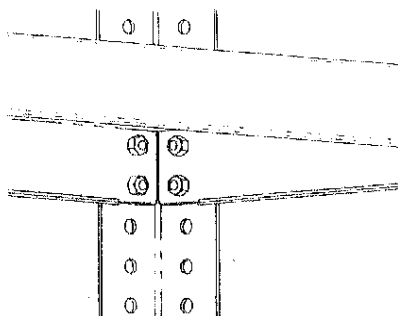


Edsal Manufacturing Company
4400 South Packers Avenue
Chicago, IL 60609
(773) 475-3000
www.edsal.com

ASSEMBLY INSTRUCTIONS

Die Rack Shelving

STEP 1: Take two (2) die rack post and one (1) die rack shelf. Place the shelf on it's side with the flat surface facing up. The shelf will be used as a gauge for the proper distance between the post (see figure 1).



STEP 2: Align the holes from the post to the shelf, and insert four (4) 1/4 - 20 x 1/2" bolts through the holes on the post. Apply four (4) nuts to the bolts and tighten with a 7/16" nut driver, socket, or adjustable wrench (see figure A). Repeat this step for the assembly of the other post also.

Figure 1



STEP 3: Rotate the partially assembled unit to the opposite side so that two (2) of the remaining post can be installed to the shelf (see figure 2). Again align the holes from the post to the shelf, and insert the 1/4 - 20 x 1/2" bolts through the holes on both post. Apply the nuts to the bolts and tighten with a 7/16" nut driver, socket, or adjustable wrench (see figure A).

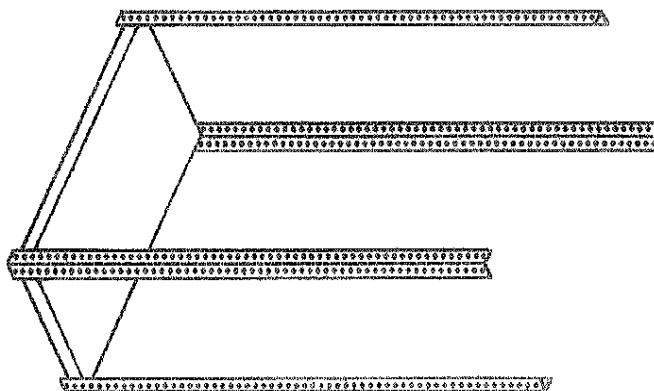


Figure 2

STEP 4: Take one (1) shelf and move toward the other end of the partially assembled unit. Place the shelf on it's side with the flat surface facing up, and place it in-between the four post (see figure 3). Again align the holes from the post to the shelf and insert the 1/4 - 20 x 1/2" bolts through all the post holes. Apply the nuts to the bolts and tighten with a 7/16" nut driver, socket, or adjustable wrench (see figure A).

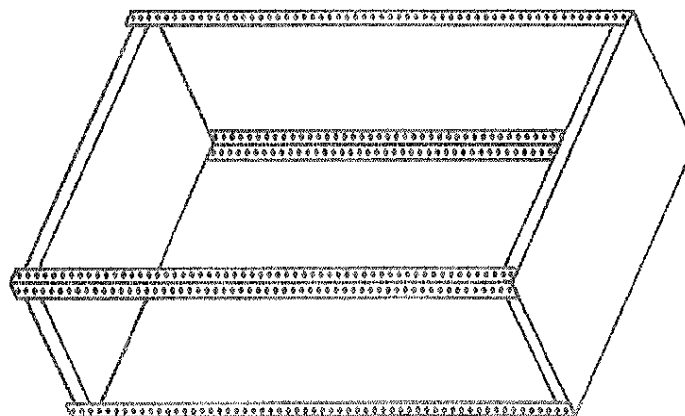


Figure 3

STEP 5: Finally take the remainder of your shelves and place them in your desired locations. Again align all holes from the post to the shelves, and use the remainder of the 1/4 - 20 x 1/2" nuts and bolts to secure the shelves in their respective place. After the installation of the remaining shelves, stand the fully assembled unit upright and place on a level surface so that it can now be used.



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