











> Application



-  1 Empty completely all the contents of the catalyst (B) onto the paste (A).
-  2 Mix at slow speed using an electric drill equipped with mixing paddle. Scrape the walls of the bucket to eliminate all parts of non-catalysed product.
-  3 The joints must be dry. Introduce the mortar into the joints using the suitable green rubber float (Art. 946GR) spreading diagonally across the joints. Remove the excess product.
-  4 The grout must be cleaned while the product is still wet. Sprinkle clean water. Initial cleaning using a moistened white felt (art. 109/GBNC) making circular movements. Ensure no water enters the joints.
-  5 Now perform a second cleaning with a rigid cellulose sponge (art. 128G0001).
-  6 Any stains of the transparent product can be removed after 24 hours or anyway after the gap has hardened. Use Haze Remover. Spread Haze Remover with the white felt.
-  7 Leave on for 15-30 minutes. Scrub the surface with the white felt.
-  8 Rinse with clean water. Dry immediately with a clean cloth and do not wait for the evaporation of the rinse water.

Application data

Ready for grouting

Floor installation with standard setting adhesive: 24 hours

Floor installation with quick setting adhesive: 4 hours

Cladding installation with standard setting adhesive: 6-8 hours

Cladding installation with quick setting adhesive: 4 hours

Mixing ratios:

Part A: 93.7 parts by weight

Part B: 6.3 parts by weight

The two parts are pre-batched in their respective packaging

Mix consistency: Thixotropic paste

Specific gravity of mix: 1,6 kg/L

Pot life: About 1 hour at T=+23°C

Application temperatures allowed: From +10°C a +30°C

Recommended application temperature: From +18°C a +23°C

Walkable: 24 hours at T=+23°C

Ready for use: 7 days at T=+23°C

Joint width: From 1 to 15 mm

Performance

Initial shear adhesion: $\geq 2 \text{ N/mm}^2$ - EN 12003

Shear adhesion after water immersion: $\geq 2 \text{ N/mm}^2$ - EN 12003

Shear adhesion after thermal shock: $\geq 2 \text{ N/mm}^2$ - EN 12003

Open time: $\geq 0,5 \text{ N/mm}^2$ after 50 minutes - EN 1346

Slip resistance: $\leq 0,5 \text{ mm}$ - EN 1308

Resistance to abrasion: $\leq 250 \text{ mm}^3$ - EN 12808-2

Flexural strength after 28 days at standard conditions:
 $\geq 30 \text{ N/mm}^2$ - EN 12808-3

Resistance to compression after 28 days at standard conditions:
 45 N/mm^2 - EN 12808-3

Shrinkage: $\leq 1,5 \text{ mm}$ - EN 12808-4

Water absorption after 4 hours: $\leq 0,1 \text{ g}$ - EN 12808-5

Working temperature: from - 20°C a +100°C