



Manufactured by:  
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# 9x6 WHITE BELLEROSE GREENHOUSE

## MODEL # : 2304185

### For Horticulture Use Only



**WARNING**

Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



Please visit [www.backyarddiscovery.com](http://www.backyarddiscovery.com)

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite*  
[www.backyarddiscovery.com](http://www.backyarddiscovery.com)



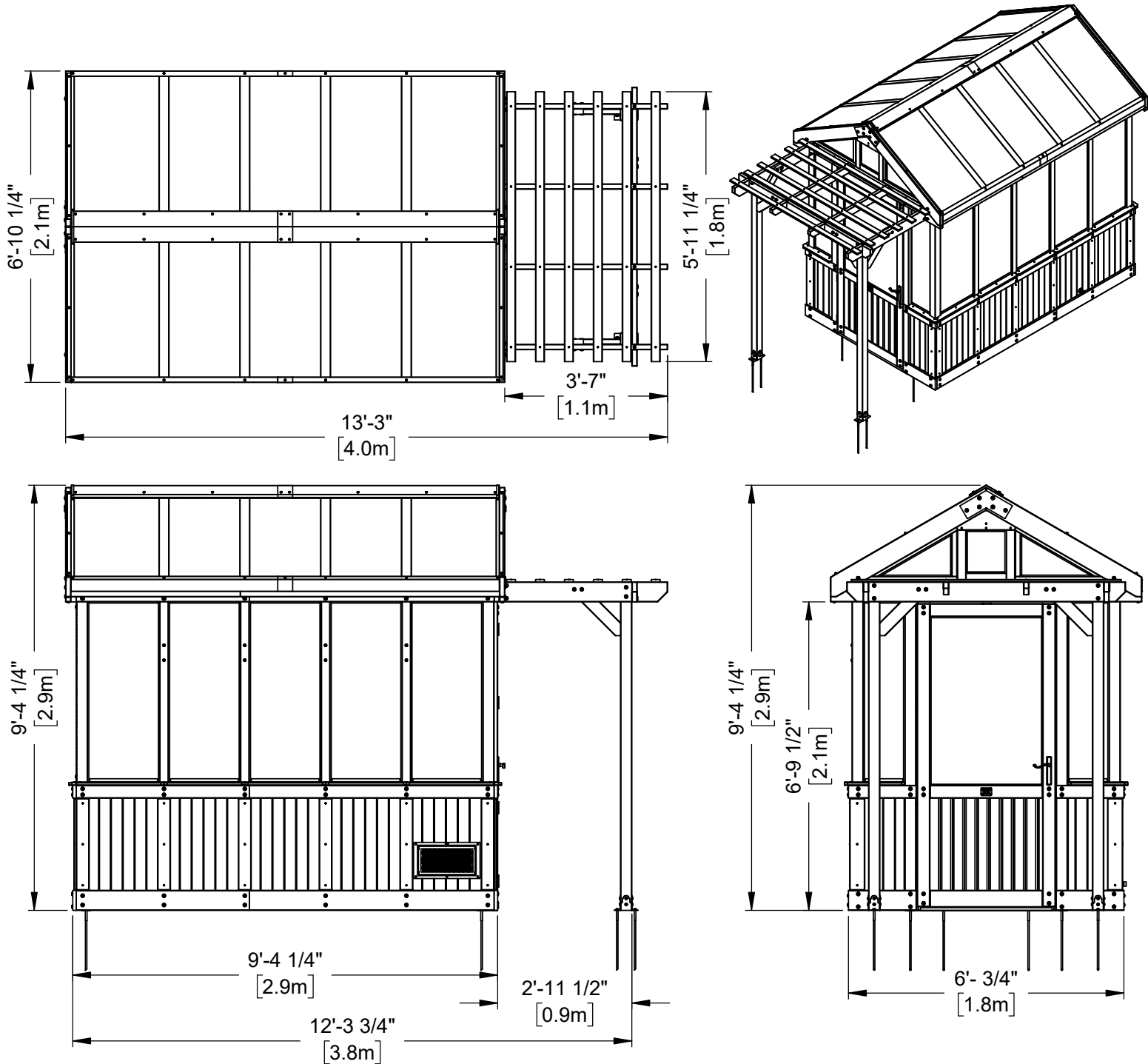
EASY STEP-BY-STEP  
3D INTERACTIVE INSTRUCTIONS  
DOWNLOAD THE FREE APP



# OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

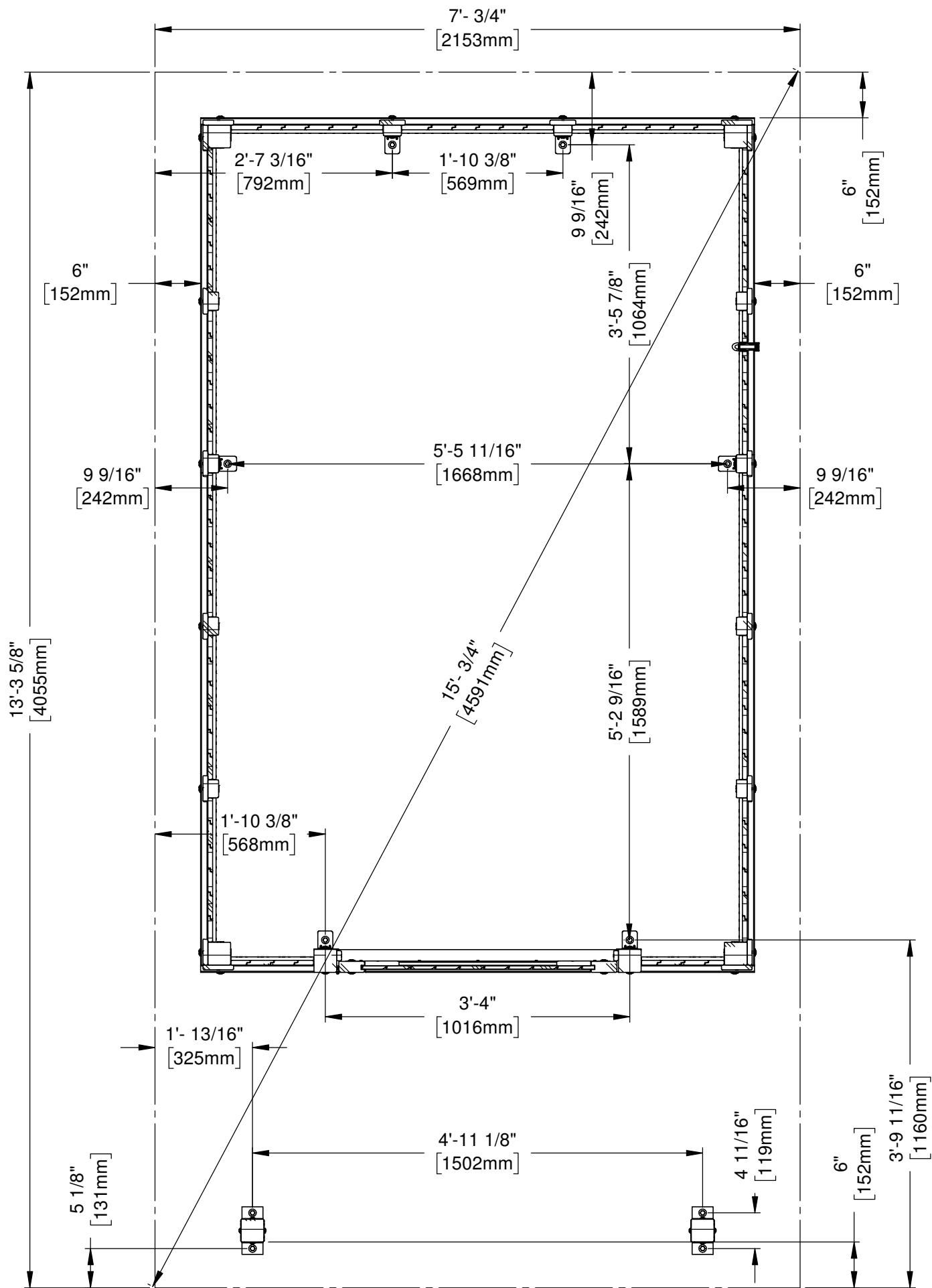
It is critically important that you start with square and level footings or concrete pad to attach your structure

- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step.
- Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines
- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.





OWNER'S MANUAL - ANCHORING LAYOUT

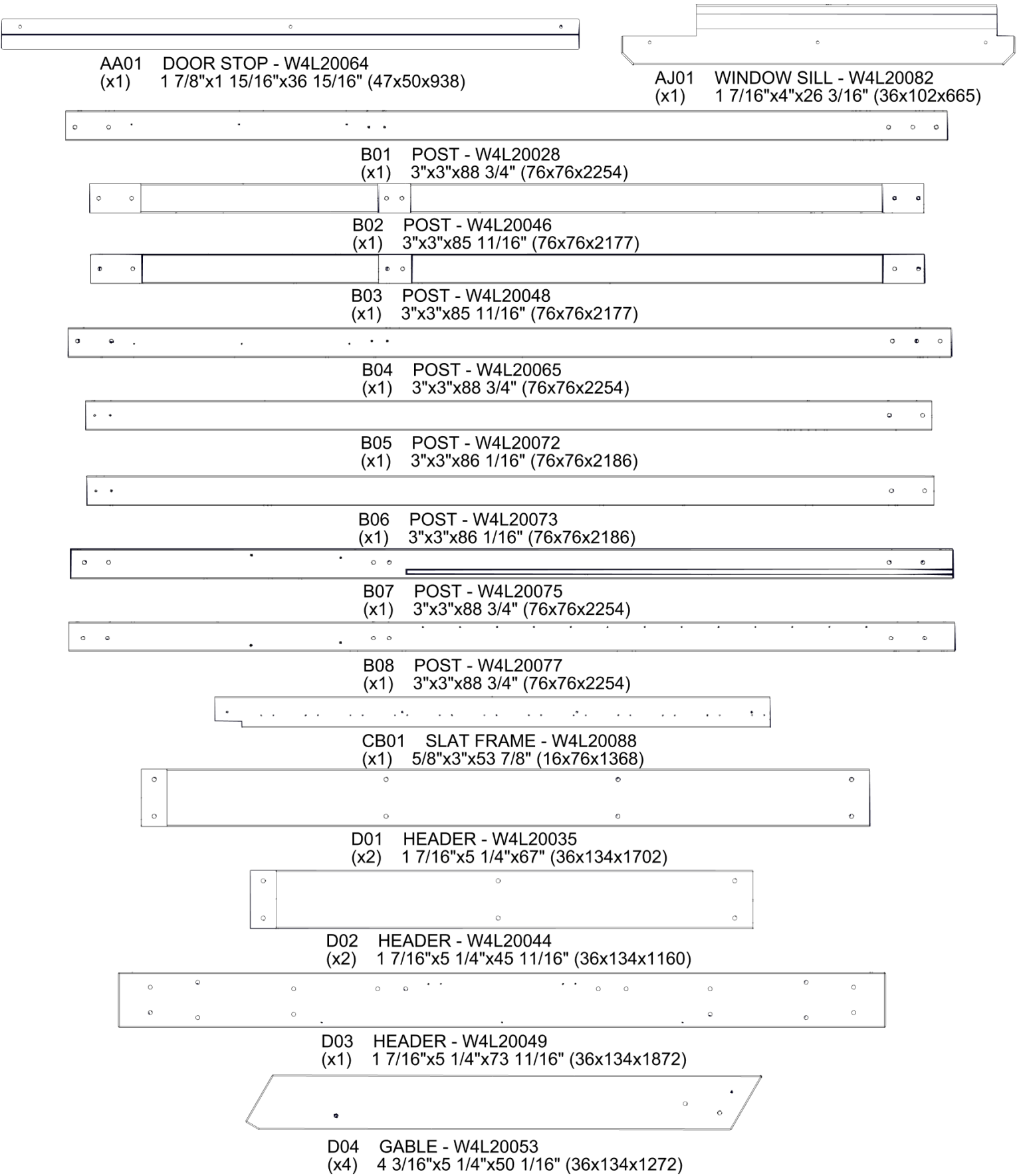


# OWNER'S MANUAL - SITE LOCATION AND PREPARATION

- A. Check your local building and city codes for permit requirements or restrictions, including any HOA restrictions.
- B. Select a location with lots of sun, good drainage, and the ability to create a level firm surface for your greenhouse.
  - A firm, level surface is critically important to the longevity of your greenhouse.
  - Ensure it is accessible on all sides to clean and conduct annual maintenance
  - Consider a site location with a close proximity to both water and electrical sources
  - Make sure site drains well and avoid low lying areas.
  - Recommended area for site preparation of the White Lilybelle Greenhouse is 13'-3 5/8" x 7'- 3/4" x 9'-4 1/4" (4055mm x 2153mm x 2848mm).
- C. Before preparing your surface – double check for possibility of any underground utilities (example: gas, cable, or sprinkler lines)
  - Remove any grass, dirt, landscaping to create a level, hard-packed surface
  - This may involve some digging to create a level spot, dependent on your site location.
- D. Determine your preferred site pad materials for your greenhouse
  - It is NOT recommended to set the greenhouse directly on soil or grass. This will shorten the lifespan of your greenhouse.
  - Site pad options include gravel, patio or brick pavers, concrete pad.
  - Anchors are included for either natural surface, such as gravel, or for a concrete foundation.
  - Manufacturer recommends installation on concrete surface or concrete post pads.

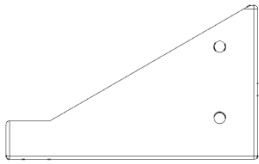
# OWNER'S MANUAL - PARTS IDENTIFICATION

## WOOD COMPONENTS (NOT TO SCALE)



# OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



D06 END TRIM - W4L20062  
(x4) 1 7/16"x134x219 (36x134x219)



D07 PERGOLA BEAM - W4L20068  
(x1) 1 7/16"x5 1/4"x73 5/8" (36x134x1870)



D08 PERGOLA RAFTER - W4L20069  
(x2) 1 7/16"x5 1/4"x44 7/16" (36x134x1128)



D09 HEADER - W4L20083  
(x1) 1 7/16"x5 1/4"x73 11/16" (36x134x1872)



E01 WINDOW SILL - W4L20032  
(x2) 1 7/16"x3 3/8"x23 1/8" (36x86x588)



E02 WINDOW SILL - W4L20033  
(x6) 1 7/16"x3 3/8"x21 5/16" (36x86x542)



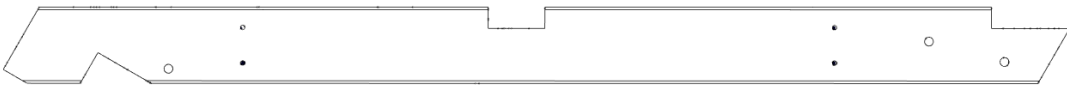
E03 WINDOW SILL - W4L20034  
(x2) 1 7/16"x3 3/8"x23 1/8" (36x86x588)



E04 WINDOW SILL - W4L20051  
(x1) 1 7/16"x3 3/8"x15 7/8" (36x86x403)



E05 WINDOW SILL - W4L20052  
(x1) 1 7/16"x3 3/8"x15 7/8" (36x86x403)



E06 RAFTER - W4L20055  
(x4) 1 7/16"x3 3/8"x47 3/8" (36x86x1203)



E07 PERGOLA RAFTER - W4L20070  
(x2) 1 7/16"x3 3/8"x44 7/16" (36x86x1128)



E08 ANGLE BRACE - W4L20074  
(x4) 1 7/16"x3 3/8"x18 11/16" (36x86x474)



E09 WINDOW SILL - W4L20081  
(x1) 1 7/16"x3 3/8"x26 3/16" (36x86x665)



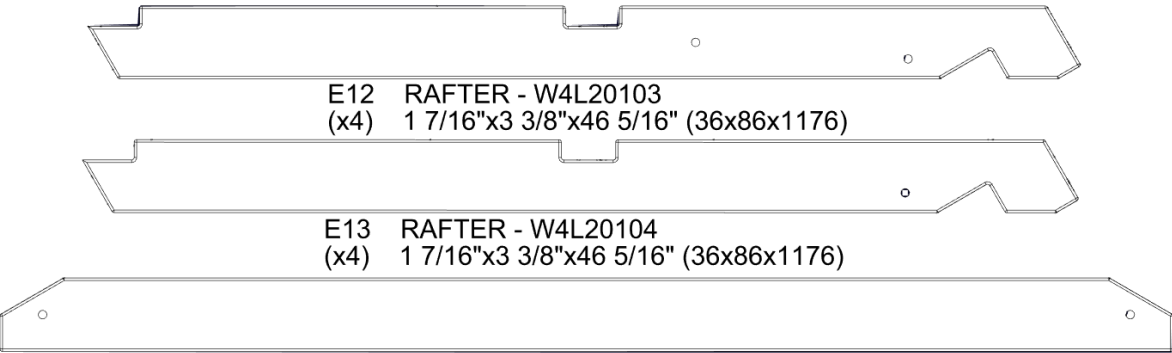
E10 FAN FRAME - W4L20093  
(x1) 1 7/16"x3"x10 9/16" (36x76x268)



E11 WINDOW SILL - W4L20100  
(x1) 1 7/16"x3 3/8"x22 5/16" (36x86x567)

# OWNER'S MANUAL - PARTS IDENTIFICATION

## WOOD COMPONENTS (NOT TO SCALE)



E12 RAFTER - W4L20103  
(x4) 1 7/16"x3 3/8"x46 5/16" (36x86x1176)

E13 RAFTER - W4L20104  
(x4) 1 7/16"x3 3/8"x46 5/16" (36x86x1176)

E14 ACCESSORY TRUSS - W4L20111  
(x2) 1 7/16"x3 3/8"x54 1/8" (36x86x1375)



F01 UPRIGHT - W4L20030  
(x4) 1 7/16"x2 3/8"x86 11/16" (36x60x2202)



F02 ANGLE BRACE - W4L20039  
(x6) 1 7/16"x2 3/8"x18 1/16" (36x60x458)



F03 ANGLE BRACE - W4L20040  
(x3) 1 7/16"x2 3/8"x18 1/16" (36x60x458)



F04 WINDOW FRAME - W4L20115  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)



F05 WINDOW FRAME - W4L20116  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)



F07 WINDOW FRAME - W4L20056  
(x1) 1 7/16"x2 3/8"x10 9/16" (36x60x268)



F06 WINDOW FRAME - W4L20058  
(x1) 1 7/16"x2 3/8"x10 9/16" (36x60x268)



F08 UPRIGHT - W4L20066  
(x4) 1 7/16"x2 3/8"x86 11/16" (36x60x2202)



F09 UPRIGHT - W4L20079  
(x1) 1 7/16"x2 3/8"x85 11/16" (36x60x2177)



F10 UPRIGHT - W4L20080  
(x1) 1 7/16"x2 3/8"x85 11/16" (36x60x2177)



F11 WINDOW FRAME - W4L20087  
(x1) 1 7/16"x2 3/8"x20" (36x60x508)



F12 FAN FRAME - W4L20091  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)



F13 FAN FRAME - W4L20092  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)



F14 FAN FRAME - W4L20096  
(x1) 1 7/16"x2 3/8"x10 9/16" (36x60x268)



G01 BASE BOARD - W4L20031  
(x2) 15/16"x5 1/4"x67" (24x134x1702)



G02 BASE BOARD - W4L20045  
(x2) 15/16"x5 1/4"x45 11/16" (24x134x1160)



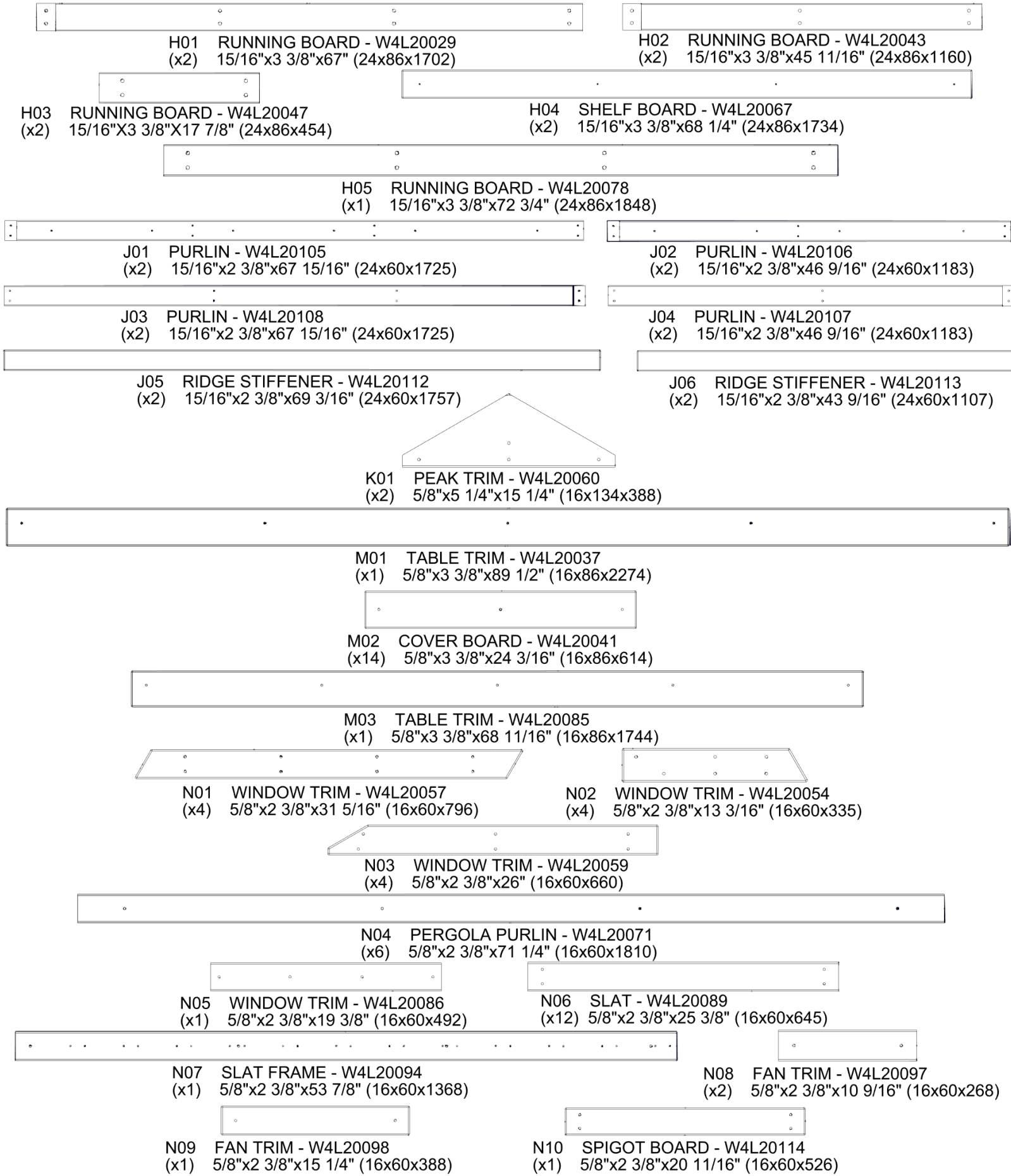
G03 BASE BOARD - W4L20050  
(x2) 15/16"x5 1/4"x17 7/8" (24x134x454)



G04 BASE BOARD - W4L20076  
(x1) 15/16"x5 1/4"x72 3/4" (24x134x1848)

# OWNER'S MANUAL - PARTS IDENTIFICATION

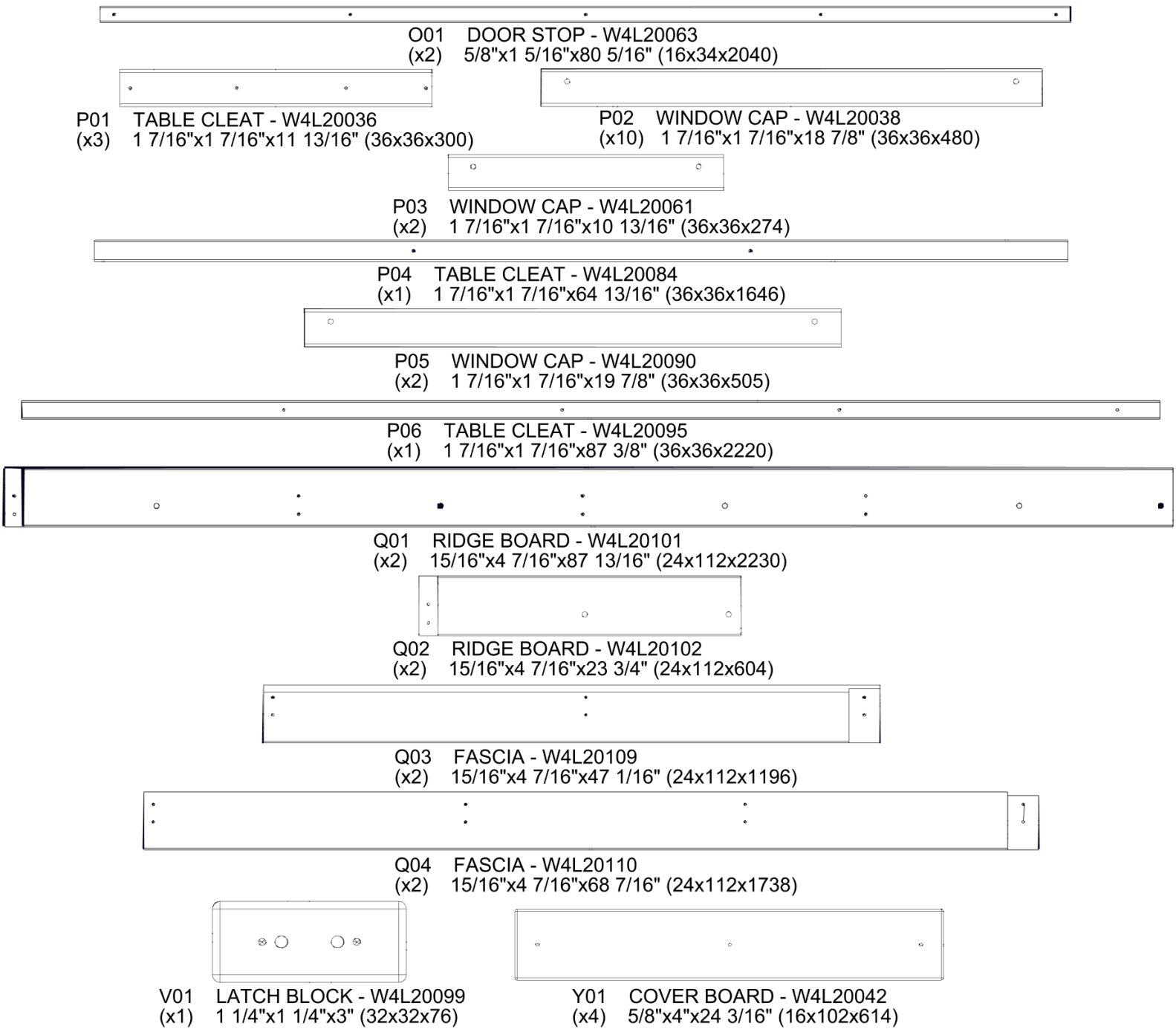
## WOOD COMPONENTS (NOT TO SCALE)





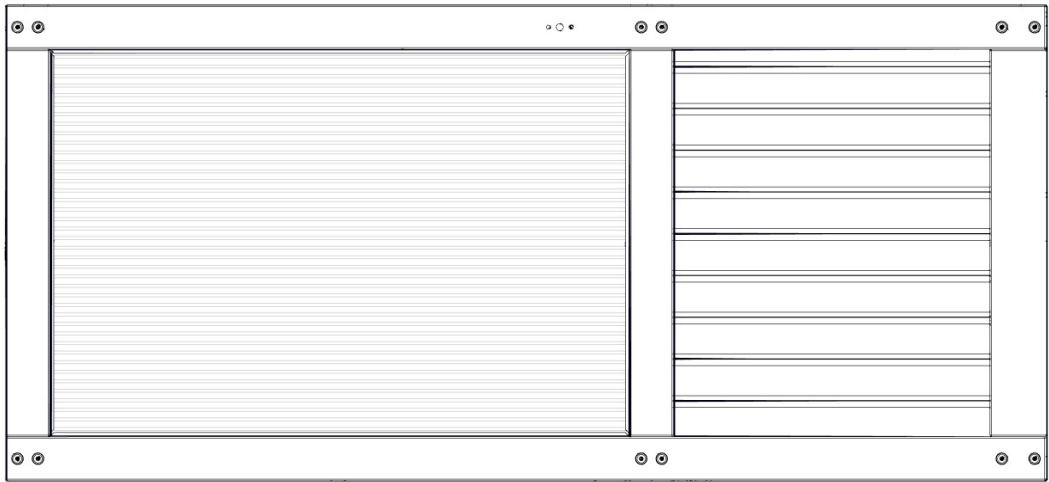
# OWNER'S MANUAL - PARTS IDENTIFICATION

## WOOD COMPONENTS (NOT TO SCALE)



# OWNER'S MANUAL - PARTS IDENTIFICATION

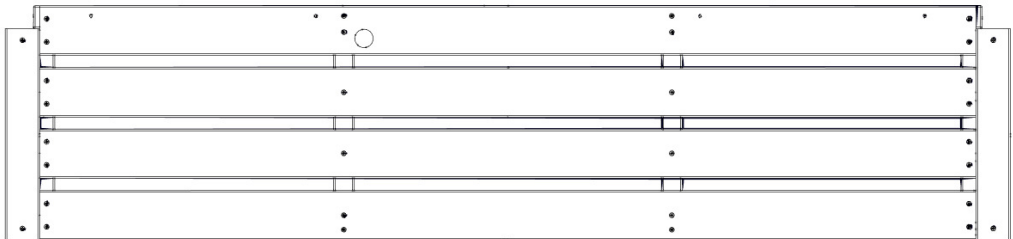
WOOD COMPONENTS (NOT TO SCALE)



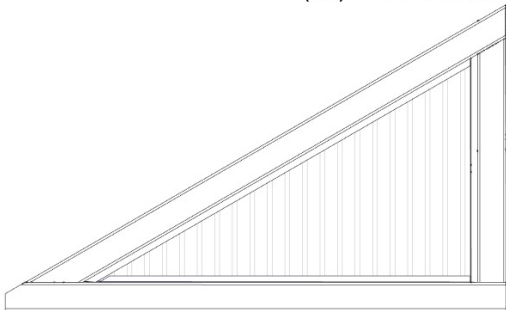
DA01 DOOR ASSEMBLY - W2A04072  
(x1) 1 7/8"x36 9/16"x80" (48x928x2032)



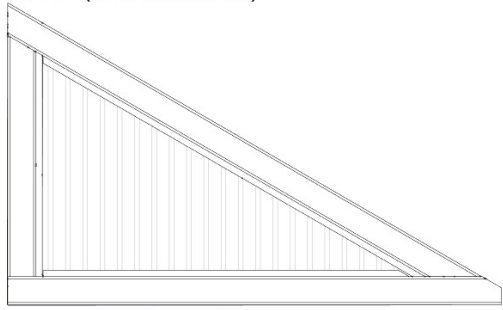
TB01 TABLE ASSEMBLY - W2A04325  
(x1) 2 1/16"x14 7/8"x89 1/2" (52x378x2274)



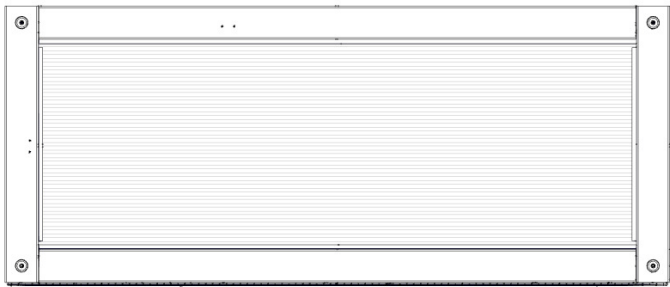
TB02 TABLE ASSEMBLY - W2A04331  
(x1) 2 1/16"x16 1/16"x68 11/16" (52x408x1744)



WA01 WINDOW ASSEMBLY - W2A04327  
(x2) 1 7/16"x15 11/16"x24 3/4" (36x398x629)



WA02 WINDOW ASSEMBLY - W2A04328  
(x2) 1 7/16"x15 11/16"x24 3/4" (36x398x629)



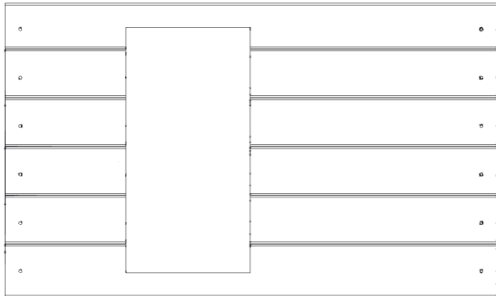
WA03 WINDOW ASSEMBLY - W2A04330  
(x1) 1 7/8"x19 5/8"x47 3/16" (48x498x1198)

# OWNER'S MANUAL - PARTS IDENTIFICATION

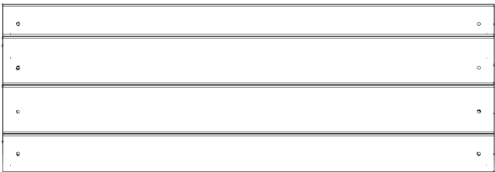
WOOD COMPONENTS (NOT TO SCALE)



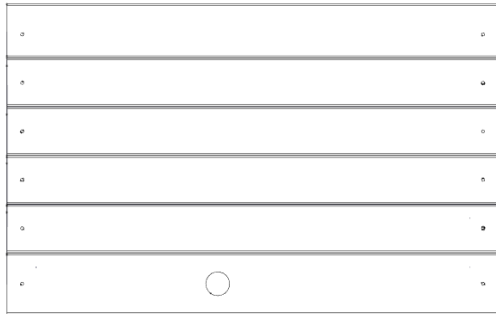
WP01 WALL PANEL - W2A04324  
(x8) 1 1/16"x18 7/8"x31 9/16" (27x480x802)



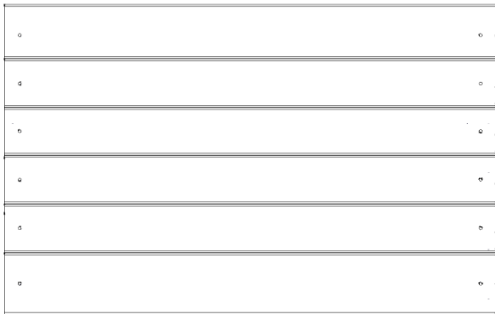
WP02 WALL PANEL - W2A04326  
(x1) 1 1/16"x18 7/8"x31 9/16" (27x480x802)



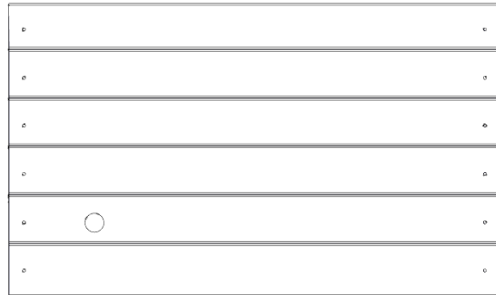
WP03 WALL PANEL - W2A04329  
(x2) 6 15/16"x10 7/8"x31 9/16" (177x276x802)



WP04 WALL PANEL - W2A04332  
(x1) 1 3/16"x19 15/16"x31 9/16" (30x507x802)



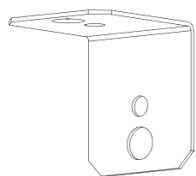
WP05 WALL PANEL - W2A04333  
(x2) 1 3/16"x19 15/16"x31 9/16" (30x507x802)



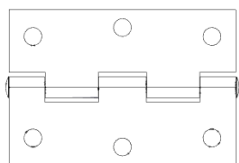
WP06 WALL PANEL - W2A04334  
(x1) 1 1/16"x18 7/8"x31 9/16" (27x480x802)

# OWNER'S MANUAL - PARTS IDENTIFICATION

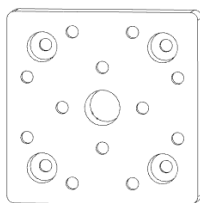
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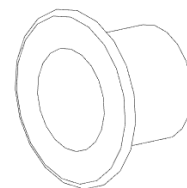
A4M00555 L BRACKET BLK  
(x6)



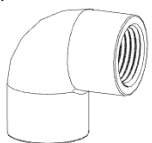
A4M00557 HINGE  
(x4)



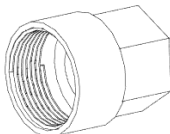
A6P00573 POST FOOT 3x3  
(x2)



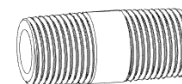
A6P00577 RUBBER GROMMET  
(x1)



A6P00646 ELBOW 1/2" NPT  
(x2)



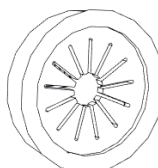
A6P00648 THREADED HOSE FITTING  
(x1)



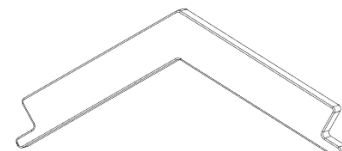
A6P00649 THREADED PIPE CONNECTOR  
(x1)



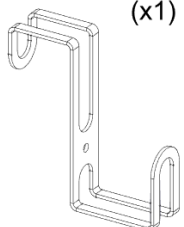
A6P00645 PIPE 1/2" SCH40 X 24"  
(x1)



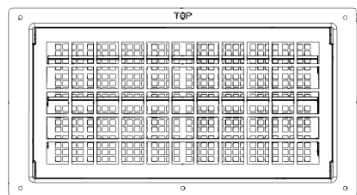
A6P00692 CORD GROMMET  
(x1)



A6P00693 RIDGE CAP PROTECTOR  
(x2)



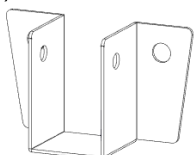
A4M01591 HOOK  
(x4)



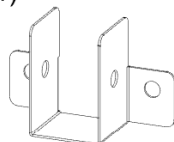
A6P00730 VENT  
(x1)



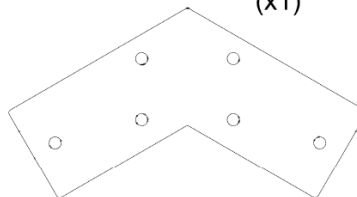
A6P00754 THERMOSTAT  
(x1)



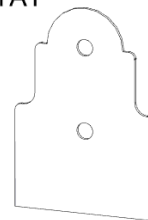
A4M01787 RAFTER BRACKET  
(x2)



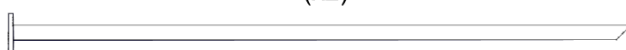
A4M02085 RIDGE CLIP  
(x2)



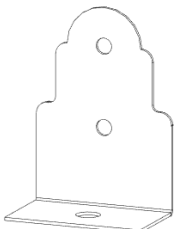
A4M02086 GABLE BRACKET  
(x2)



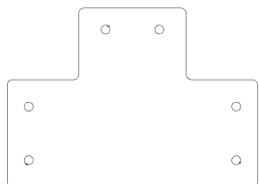
A4M02089 STEEL POST PLATE  
(x4)



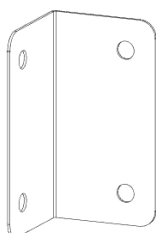
A4M02091 GROUND STAKE  
(x10)



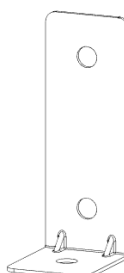
A4M02092 POST ANCHOR PLATE  
(x4)



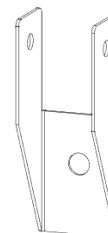
A4M02099 T-CLEAT  
(x8)



A4M02095 L-BRACKET  
(x2)



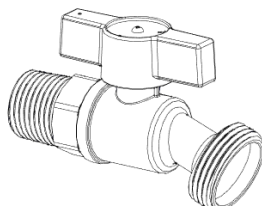
A4M02096 BRACKET  
(x4)



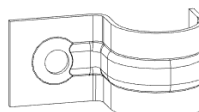
A4M02093 RAFTER BRACKET  
(x8)



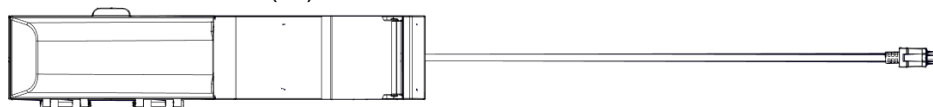
A4M02158 BYD ID TAG PATIO  
(x1)



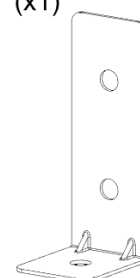
A4M02384 HOSE FAUCET  
(x1)



A4M02385 PIPE CLAMP  
(x2)



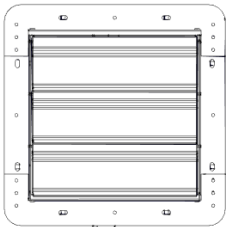
9205413 ELECTRICAL ENCLOSURE  
(x1)



A4M03127 BRACKET  
(x2)

# OWNER'S MANUAL - PARTS IDENTIFICATION

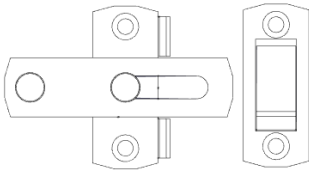
ACCESSORY COMPONENTS (NOT TO SCALE)



A4M02383 EXHAUST FAN  
(x1)



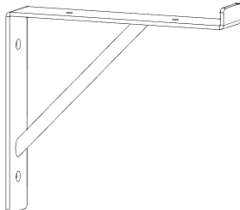
A4M02526 DOOR BRACKET  
(x1)



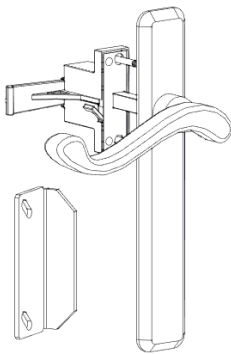
A4M02607 WINDOW LATCH LOCK  
(x1)



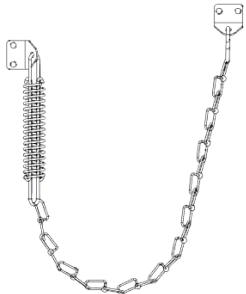
A4M02532 DOOR SWEEP  
(x1)



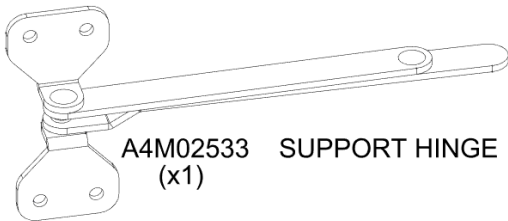
A4M02811 SHELF BRACKET  
(x4)



A4M02410 STORM DOOR HANDLE  
(x1)



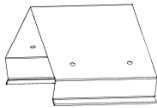
A4M02411 DOOR PROTECTOR CHAIN  
(x1)



A4M02533 SUPPORT HINGE  
(x1)



A4M03137 RIDGE CAP  
(x2)



A4M03131 RIDGE CAP SPLICE  
(x1)



A4M03136 SPLICE COVER  
(x8)



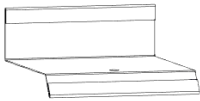
A4M03135 TRIM  
(x4)



A4M03134 SOFFIT  
(x2)



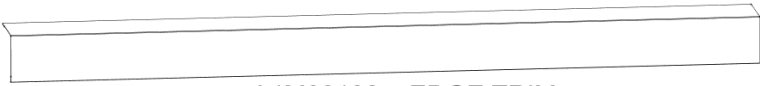
A4M03133 SOFFIT  
(x2)



A4M03129 SOFFIT SPLICE  
(x2)



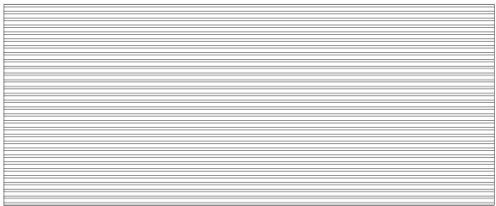
A4M03130 EDGE TRIM SPLICE  
(x2)



A4M03132 EDGE TRIM  
(x4)

# OWNER'S MANUAL - PARTS IDENTIFICATION

ACCESSORY COMPONENTS (NOT TO SCALE)



A6P00870 POLY SHEET  
(x10)



A6P00914 POLY SHEET  
(x2)



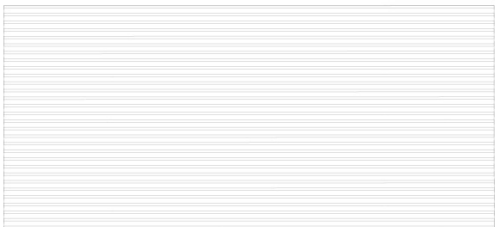
A6P00916 POLY SHEET  
(x1)



A6P00924 POLY SHEET  
(x2)



A6P00931 POLY SHEET  
(x4)



A6P00932 POLY SHEET  
(x6)



A6P00929 POLY SHEET SPLICE  
(x8)



A6P00871 POLY CHANNEL  
(x20)



A6P00872 POLY CHANNEL  
(x28)



A6P00906 POLY CHANNEL  
(x8)



A6P00907 POLY CHANNEL  
(x12)



A6P00915 POLY CHANNEL  
(x4)



A6P00917 POLY CHANNEL  
(x2)



A6P00923 POLY CHANNEL  
(x2)



A6P00925 POLY CHANNEL  
(x4)



A6P00930 POLY CHANNEL  
(x4)



A6P00809 PLUMBERS TAPE  
(x1)



A6P00690 DUST SEAL TAPE  
(x1)

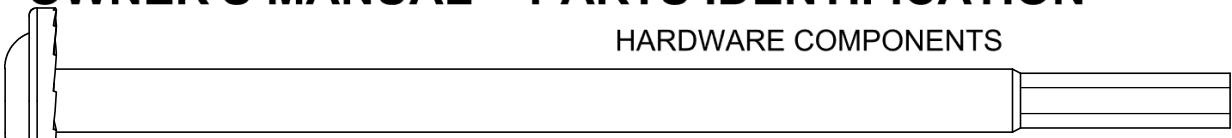


A6P00813 DOUBLE SIDED TAPE  
(x1)

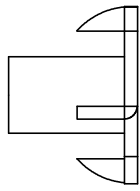


OWNER'S MANUAL - PARTS IDENTIFICATION

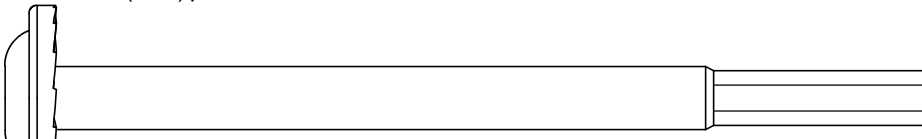
HARDWARE COMPONENTS



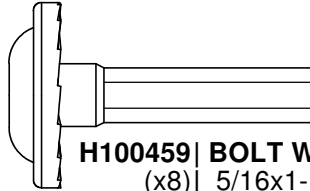
**H100974 | BOLT WH BLK**  
(x12) | 5/16x5-3/4



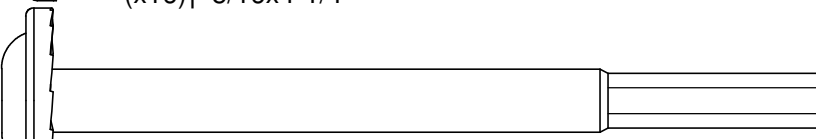
**H100379 | T-NUT BLK**  
(x141) | 5/16



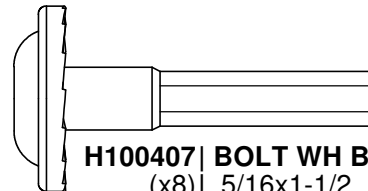
**H100513 | BOLT WH BLK**  
(x16) | 5/16x4-1/4



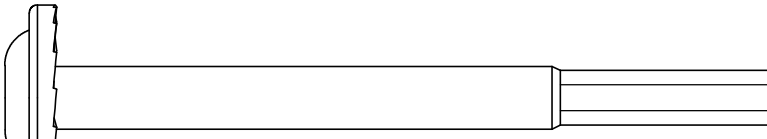
**H100459 | BOLT WH BLK**  
(x8) | 5/16x1-1/4



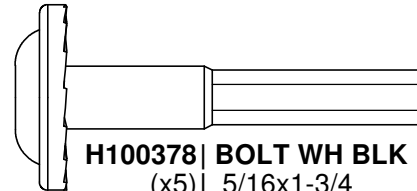
**H100415 | BOLT WH BLK**  
(x24) | 5/16x3-3/4



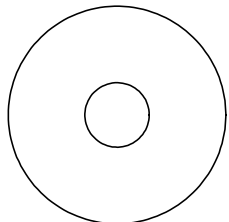
**H100407 | BOLT WH BLK**  
(x8) | 5/16x1-1/2



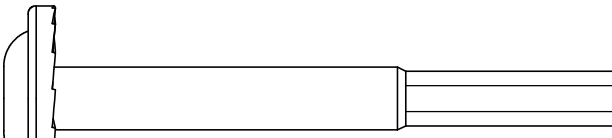
**H100503 | BOLT WH BLK**  
(x8) | 5/16x3-1/2



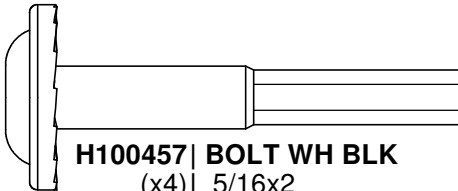
**H100378 | BOLT WH BLK**  
(x5) | 5/16x1-3/4



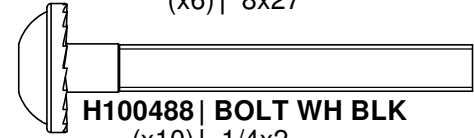
**H100478 | WASHER FLAT BLK**  
(x6) | 8x27



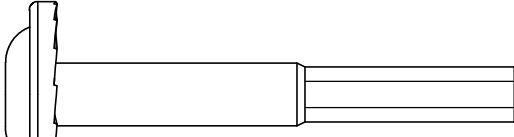
**H100195 | BOLT WH BLK**  
(x42) | 5/16x2-3/4



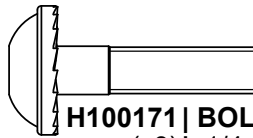
**H100457 | BOLT WH BLK**  
(x4) | 5/16x2



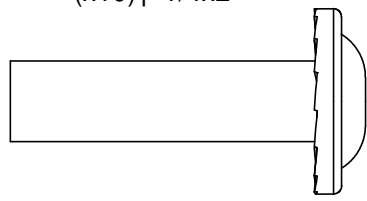
**H100488 | BOLT WH BLK**  
(x10) | 1/4x2



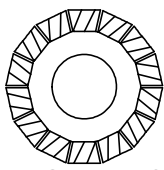
**H100205 | BOLT WH BLK**  
(x36) | 5/16x2-1/4



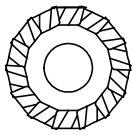
**H100171 | BOLT WH BLK**  
(x8) | 1/4x1



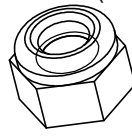
**H100193 | NUT BARREL WH BLK**  
(x12) | 5/16x1-1/2



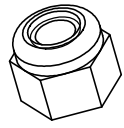
**H100198 | WASHER LOCK EXT BLK**  
(x145) | 8x19



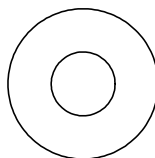
**H100405 | WASHER LOCK EXT BLK**  
(x30) | 6x15



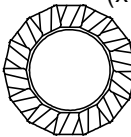
**H100479 | NUT LOCK BLK**  
(x10) | 5/16



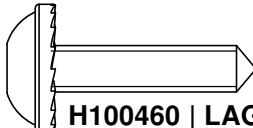
**H100653 | NUT LOCK BLK**  
(x10) | 1/4



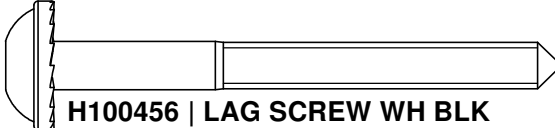
**H100630 | WASHER FLAT BLK**  
(x14) | 8x19



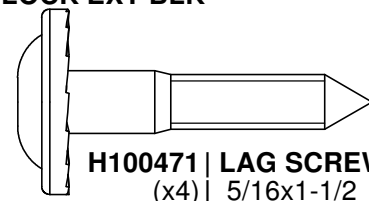
**H100400 | WASHER LOCK EXT BLK**  
(x8) | 8x15



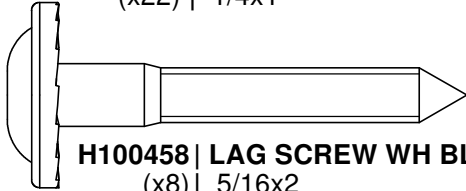
**H100460 | LAG SCREW WH BLK**  
(x22) | 1/4x1



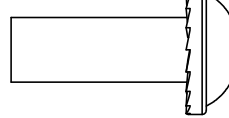
**H100456 | LAG SCREW WH BLK**  
(x22) | 1/4x2-1/2



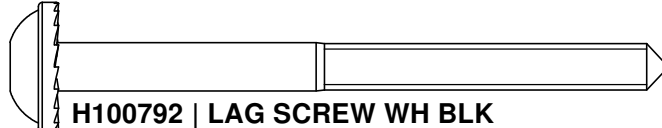
**H100471 | LAG SCREW WH BLK**  
(x4) | 5/16x1-1/2



**H100458 | LAG SCREW WH BLK**  
(x8) | 5/16x2



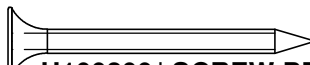
**H100399 | NUT BARREL WH BLK**  
(x8) | 1/4x7/8




**H100792 | LAG SCREW WH BLK**  
(x8) | 1/4x3

OWNER'S MANUAL - PARTS IDENTIFICATION

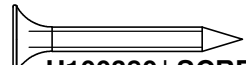
HARDWARE COMPONENTS



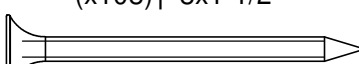
**H100200 | SCREW PFH BLK**  
(x108) | 8x1-1/2



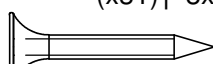
**H100201 | SCREW PFH BLK**  
(x31) | 8x2-1/2



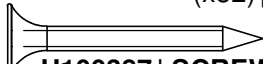
**H100380 | SCREW PFH BLK**  
(x52) | 8x1-1/8



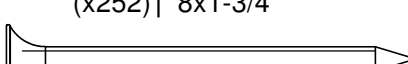
**H100382 | SCREW PFH BLK**  
(x252) | 8x1-3/4



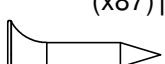
**H100385 | SCREW PFH BLK**  
(x87) | 8x1




**H100387 | SCREW PFH BLK**  
(x36) | 8x1-1/4



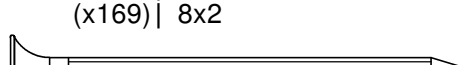
**H100391 | SCREW PFH BLK**  
(x169) | 8x2




**H100395 | SCREW PFH BLK**  
(x32) | 8x3/4



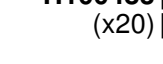
**H100411 | SCREW PFH BLK**  
(x3) | 8x5/8



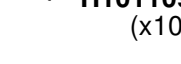
**H100483 | SCREW PFH BLK**  
(x20) | 8x2-1/4




**H101109 | SCREW PFH BLK**  
(x10) | 8x3-1/2



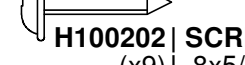
**H100202 | SCREW PWH BLK**  
(x9) | 8x5/8



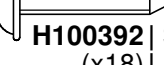
**H100392 | SCREW PWH BLK**  
(x18) | 8x3/4



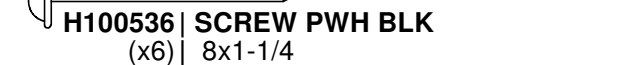
**H100536 | SCREW PWH BLK**  
(x6) | 8x1-1/4




**H100797 | SCREW PWH BLK**  
(x4) | 8x1




**H100627 | SCREW PFH BLK**  
(x4) | 6x3/4




**H100362 | SCREW PFH BLK**  
(x8) | 8x3



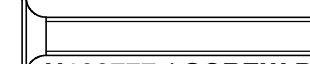
**H100777 | SCREW PFH BLK**  
(x4) | 10x 3-1/2



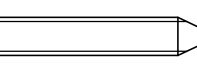
**H101207 | SCREW PWH BLK**  
(x8) | 8x7/8



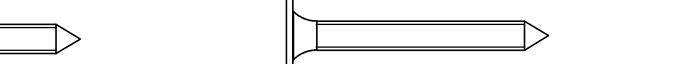
**H101203 | SCREW PWH BLK**  
(x32) | 8x1 1/4



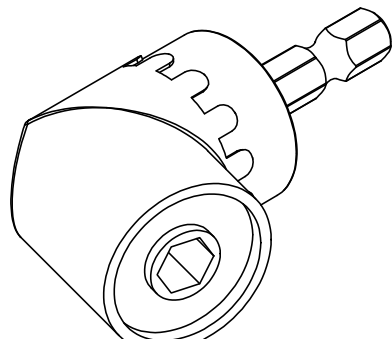
**H101206 | SCREW WOODGRIP**  
(x14) | 10x1-1/4



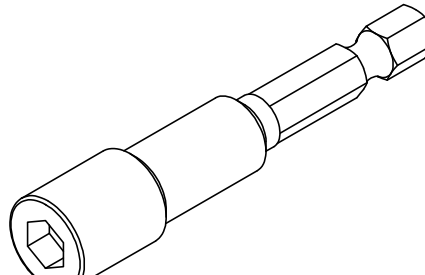
**H101117 | SCREW WOODGRIP**  
(x28) | 10x3/4



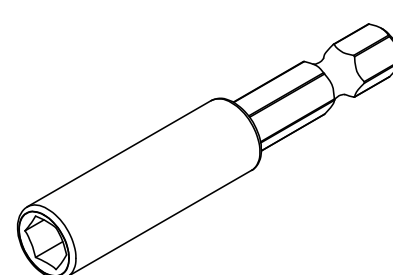
**H101165 | CONCRETE ANCHOR 3/8"x3" BLK**  
(x10) | 3/8x3



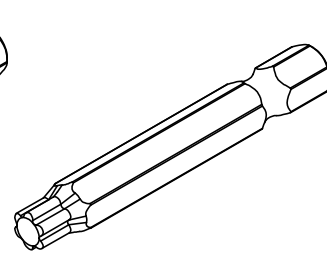
**H101114 | RIGHT HAND  
DRILL ADAPTER**  
(x1) |



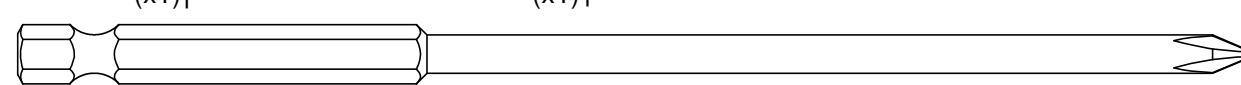
**H101106 | SOCKET DRIVER**  
(x1) |



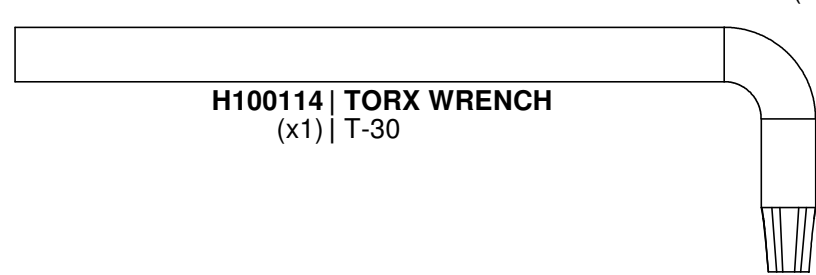
**H101100 | MAGNETIC DRIVER**  
(x1) |



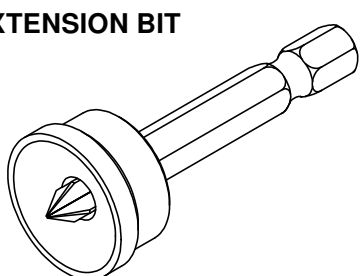
**H100147 | TORX BIT**  
(x1) | T-30



**H101261 | PHILLIPS EXTENSION BIT**  
(x1) |



**H100114 | TORX WRENCH**  
(x1) | T-30



**H100764 | SCREW SETTER**  
(x1) |

# PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

---

## WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

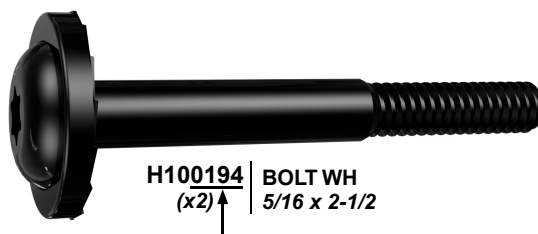
**NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.**



---

## HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill  
or Electric Drill



Drill  
Attachments:  
Phillips Head



1/8", 3/16", 3/8" &  
7/16" Drill Bits



Phillips Screw Driver



Open End  
Wrenches 1/2"  
& 9/16"



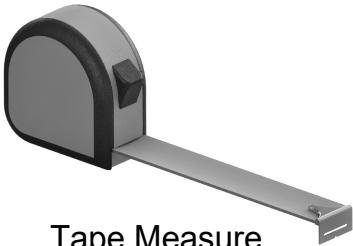
3/8" Drive Ratchet, 1/2" &  
7/16" STD Sockets 1/2" & 7/16"  
Deep Sockets



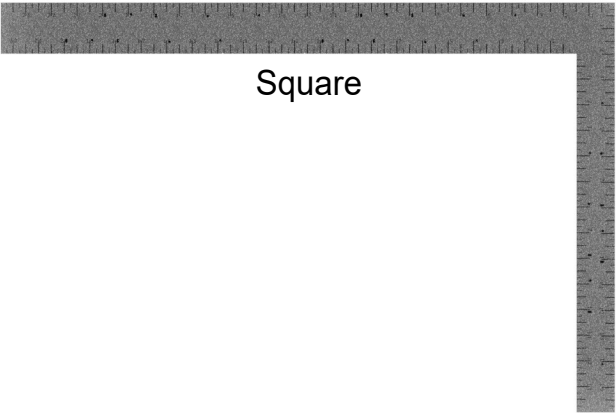
Claw Hammer



Rubber Mallet  
- Optional



Tape Measure



Square





Level 24"

# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD



There are several types of assembly instructions available to you.

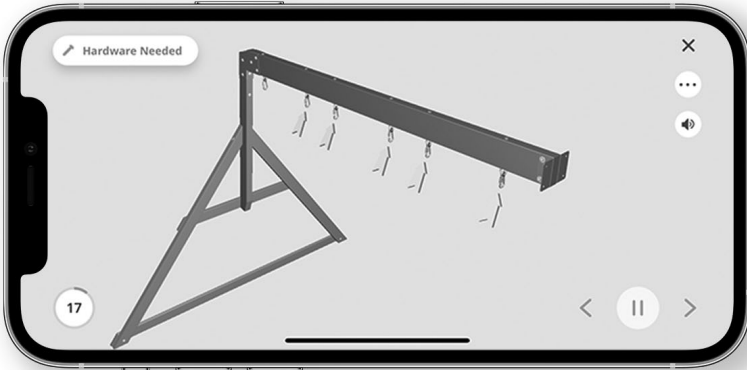
1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



## Scan for easy 3D instructions

Download the BILT app  
before you begin





# POLYCARBONATE SHEETING INFORMATION - IMPORTANT!

**The Polycarbonate Sheeting has UV protection on ONE (1) SIDE.**

**CRITICAL to install with the UV protection facing the OUTSIDE**

- Wear safety gloves to protect against any sharp edges during handling or install.
- Do NOT use knife or sharp object to remove protective film as it may result in damage to polycarbonate sheeting
- Leave film on during install to ensure UV side is facing outside.
- Peel protective film back from edges approximately 2" (5cm) during installation.
- Remove film completely after installation.

NOTE: Do not store polycarbonate sheeting with film outside in direct sunlight or rain. It may make removal of film more difficult.



# STEP 4 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION             |
|-----|-------------|-------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19    |
| 4   | H100379     | TNUT-5/16" BLK          |
| 4   | H100415     | BOLT WH 5/16x3 3/4 BLK  |
| 4   | H100458     | LAG SCREW WH 5/16x2 BLK |



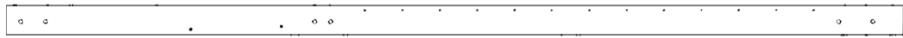
G04 BASE BOARD - W4L20076  
(x1) 15/16"X5 1/4"X72 3/4" (24x134x1848)



H05 RUNNING BOARD - W4L20078  
(x1) 15/16"x3 3/8"x72 3/4" (24x86x1848)

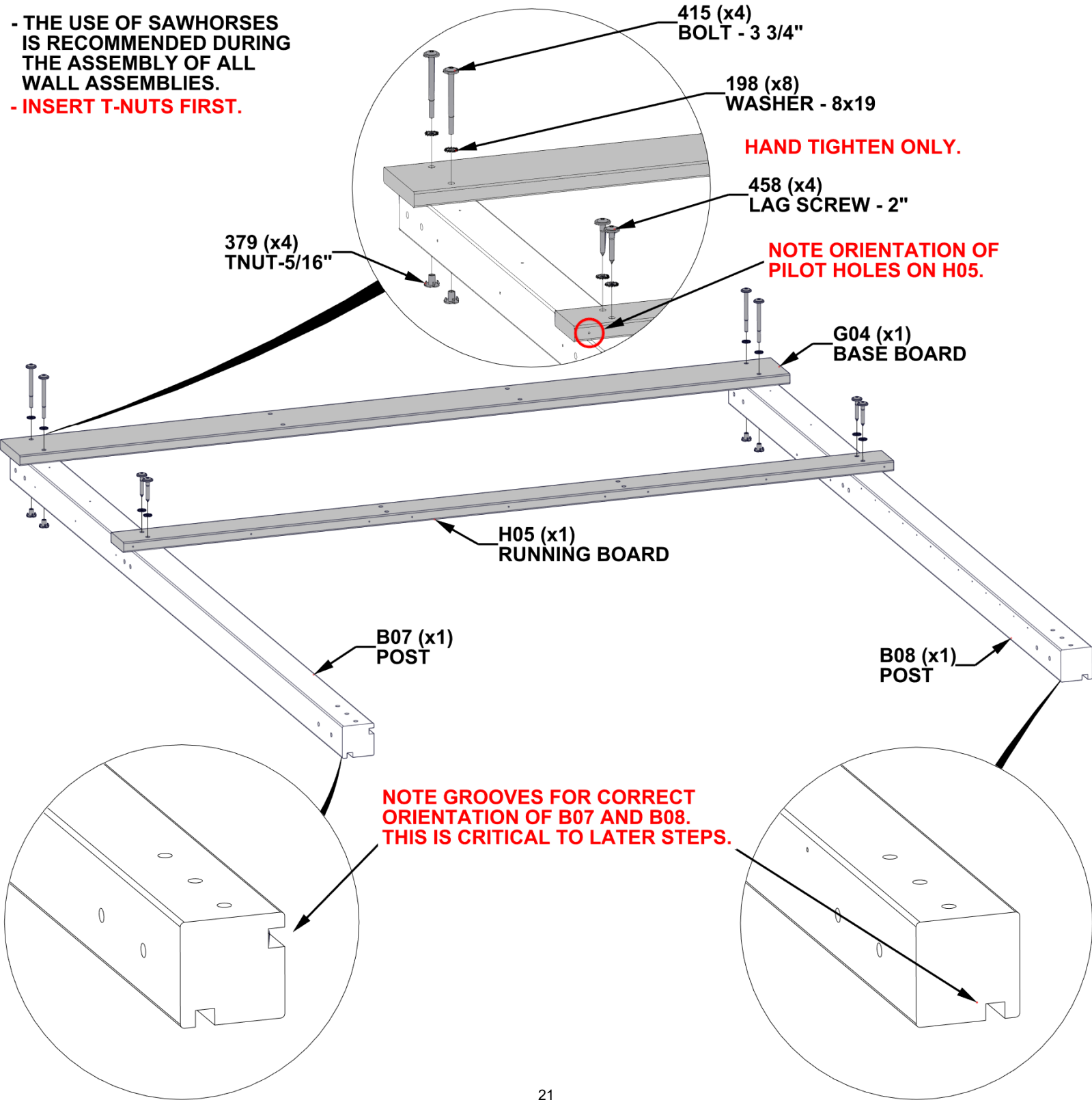


B07 POST - W4L20075  
(x1) 3"x3"x88 3/4" (76x76x2254)



B08 POST - W4L20077  
(x1) 3"x3"x88 3/4" (76x76x2254)

- THE USE OF SAWHORSES  
IS RECOMMENDED DURING  
THE ASSEMBLY OF ALL  
WALL ASSEMBLIES.  
- INSERT T-NUTS FIRST.



# STEP 5 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                    |
|-----|-------------|--------------------------------|
| 4   | H100193     | NUT BARREL WH 5/16 X 1 1/2 BLK |
| 8   | H100198     | WASHER LOCK EXT 8x19           |
| 4   | H100205     | BOLT WH 5/16x2 1/4 BLK         |
| 4   | H100379     | TNUT-5/16" BLK                 |
| 4   | H100407     | BOLT WH 5/16x1 1/2 BLK         |



F09 UPRIGHT - W4L20079  
(x1) 1 7/16"x2 3/8"x85 11/16" (36x60x2177)

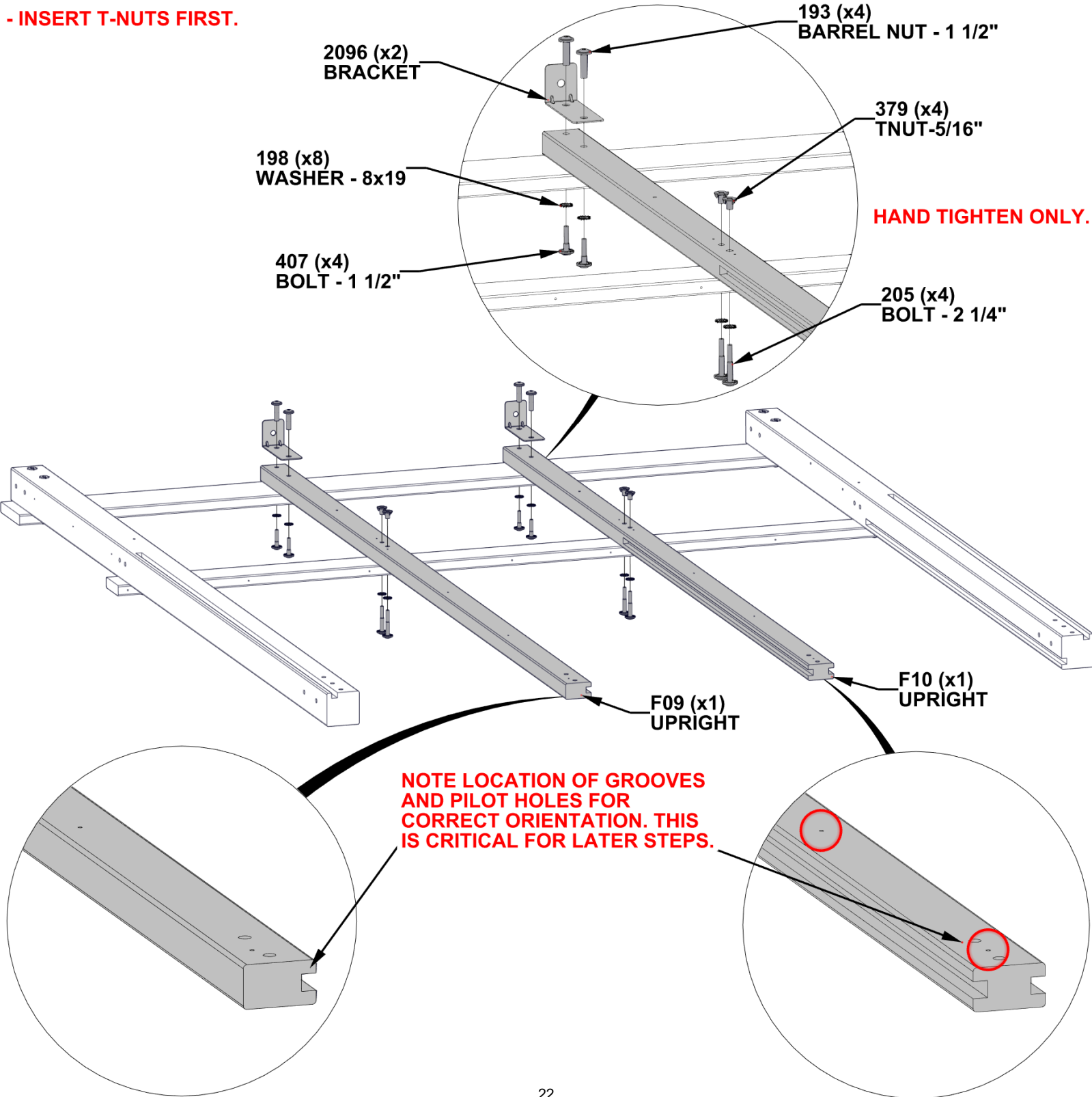


F10 UPRIGHT - W4L20080  
(x1) 1 7/16"x2 3/8"x85 11/16" (36x60x2177)



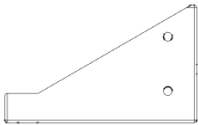
A4M02096 BRACKET  
(x2)

- INSERT T-NUTS FIRST.



# STEP 6 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 8   | H100198     | WASHER LOCK EXT 8x19   |
| 8   | H100379     | TNUT-5/16" BLK         |
| 4   | H100974     | BOLT WH 5/16x5 3/4 BLK |

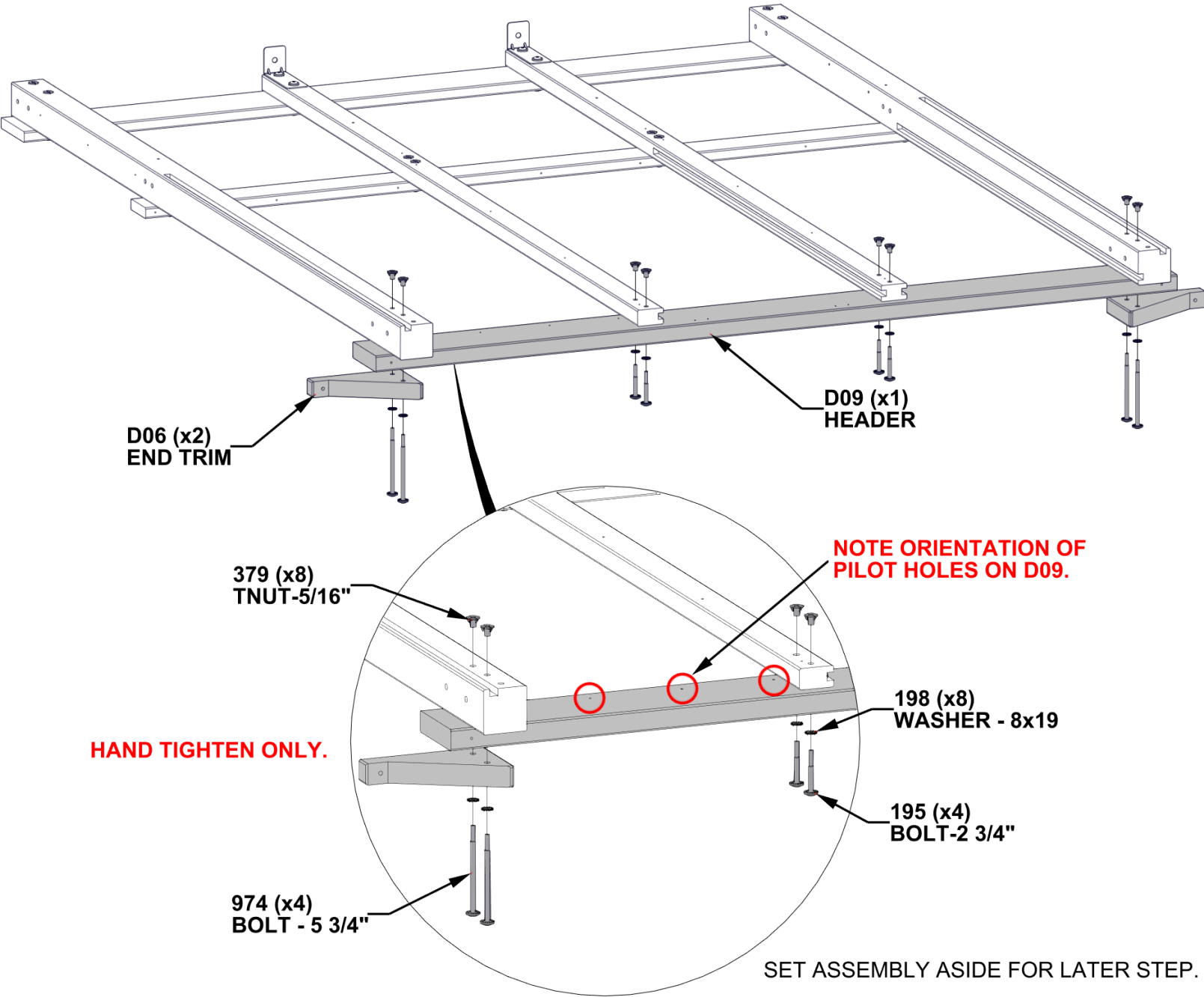


D06 END TRIM - W4L20062  
(x2) 1 7/16"x134x219 (36x134x219)



D09 HEADER - W4L20083  
(x1) 1 7/16"x5 1/4"x73 11/16" (36x134x1872)

- INSERT T-NUTS FIRST.



# STEP 7A - SIDE WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 1   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 5   | H100198     | WASHER LOCK EXT 8x19   |
| 4   | H100205     | BOLT WH 5/16x2 1/4 BLK |
| 5   | H100379     | TNUT-5/16" BLK         |

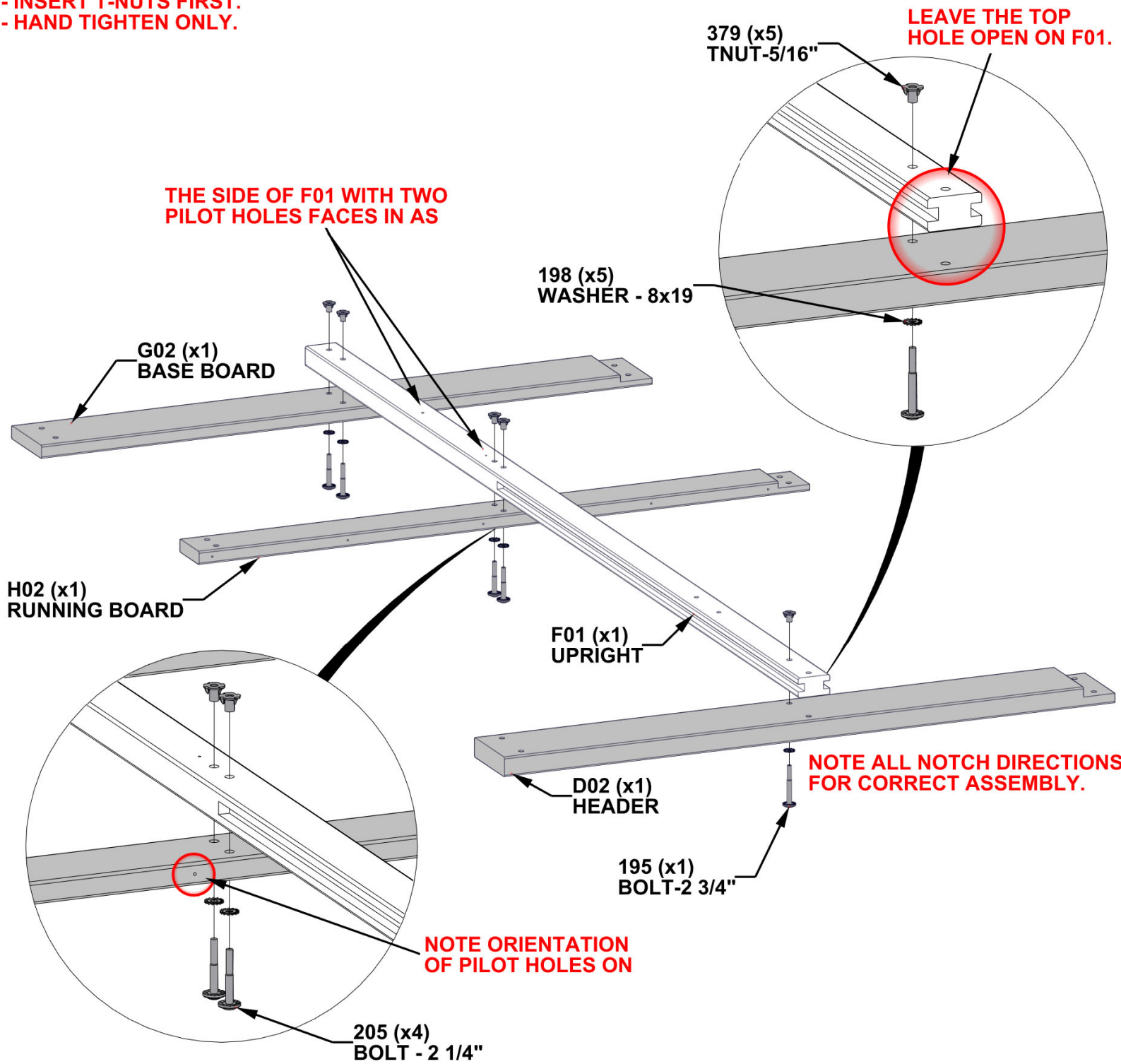
D02 HEADER - W4L20044  
(x1) 1 7/16"x5 1/4"x45 11/16" (36x134x1160)

F01 UPRIGHT - W4L20030  
(x1) 1 7/16"2 3/8"x86 11/16" (36x60x2202)

H02 RUNNING BOARD - W4L20043  
(x1) 15/16"x3 3/8"x45 11/16" (24x86x1160)

G02 BASE BOARD - W4L20045  
(x1) 15/16"x5 1/4"x45 11/16" (24x134x1160)

- INSERT T-NUTS FIRST.
- HAND TIGHTEN ONLY.





# STEP 7B - SIDE WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 2   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 10  | H100198     | WASHER LOCK EXT 8x19   |
| 8   | H100205     | BOLT WH 5/16x2 1/4 BLK |
| 10  | H100379     | TNUT-5/16" BLK         |

D01 HEADER - W4L20035  
(x1) 1 7/16"x5 1/4"x67" (36x134x1702)

H01 RUNNING BOARD - W4L20029  
(x1) 15/16"x3 3/8"x67" (24x86x1702)

F01 UPRIGHT - W4L20030  
(x2) 1 7/16"x2 3/8"x86 11/16" (36x60x2202)

G01 BASE BOARD - W4L20031  
(x1) 15/16"x5 1/4"x67" (24x134x1702)

- INSERT T-NUTS FIRST.  
- HAND TIGHTEN ONLY.

LEAVE THE TOP  
HOLES OPEN ON  
F01 BOARDS.

379 (x10)  
TNUT-5/16"

THE SIDE OF F01 WITH TWO  
PILOT HOLES FACES IN AS

NOTE ALL NOTCH DIRECTIONS  
FOR CORRECT ASSEMBLY.

198 (x10)  
WASHER - 8x19

G01 (x1)  
BASE BOARD

H01 (x1)  
RUNNING BOARD

F01 (x2)  
UPRIGHT

D01 (x1)  
HEADER

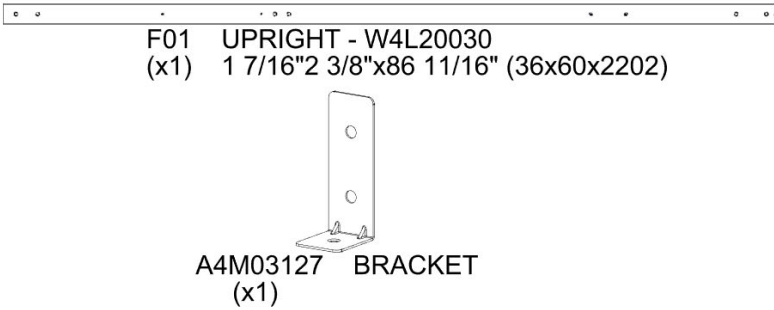
195 (x2)  
BOLT-2 3/4"

NOTE ORIENTATION OF  
PILOT HOLES ON H01.

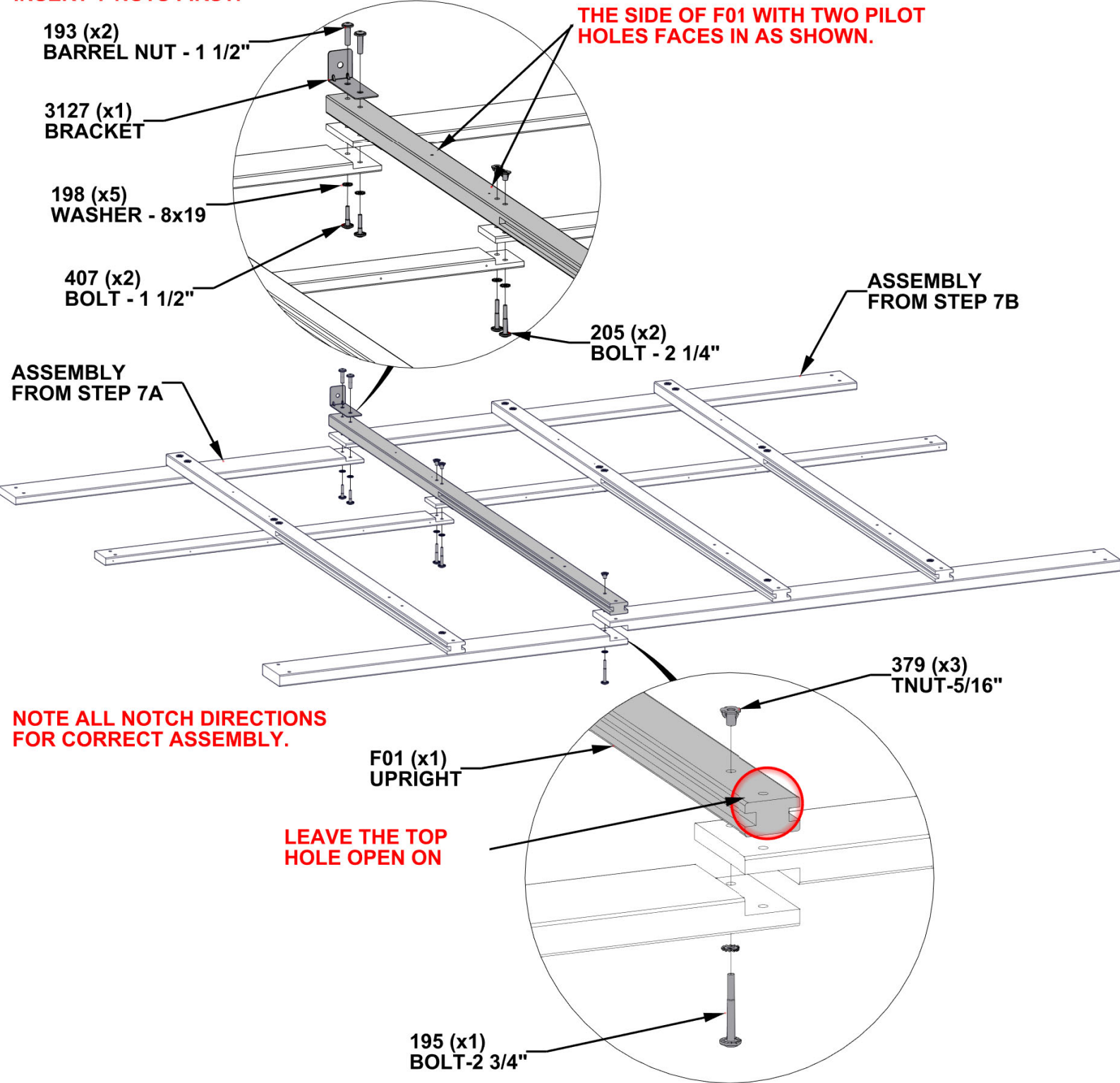
205 (x8)  
BOLT - 2 1/4"

# STEP 7C - SIDE WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                    |
|-----|-------------|--------------------------------|
| 2   | H100193     | NUT BARREL WH 5/16 X 1 1/2 BLK |
| 1   | H100195     | BOLT WH 5/16x2 3/4 BLK         |
| 5   | H100198     | WASHER LOCK EXT 8x19           |
| 2   | H100205     | BOLT WH 5/16x2 1/4 BLK         |
| 3   | H100379     | TNUT-5/16" BLK                 |
| 2   | H100407     | BOLT WH 5/16x1 1/2 BLK         |



- INSERT T-NUTS FIRST.



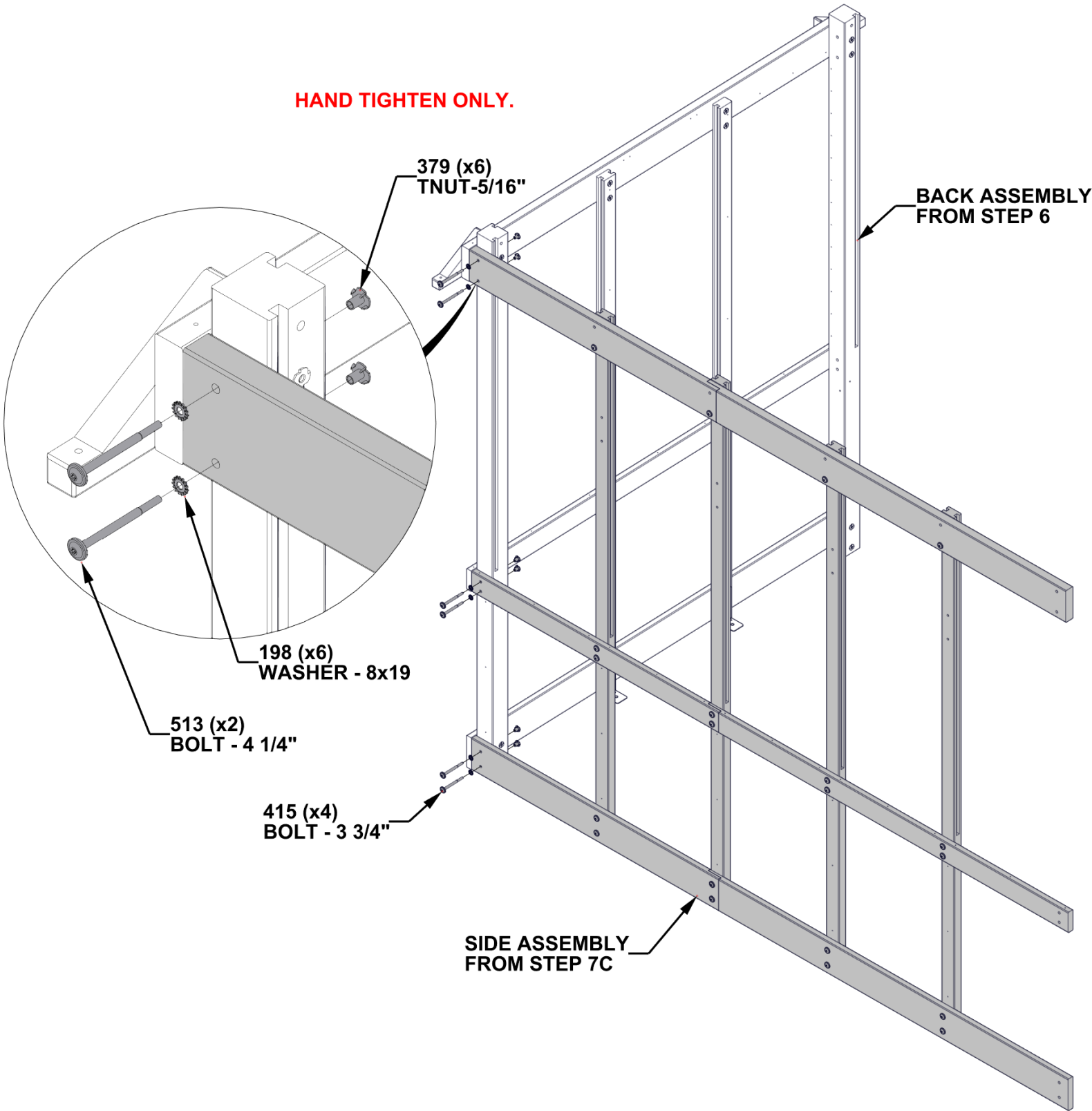


# STEP 8 - GREENHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19   |
| 6   | H100379     | TNUT-5/16" BLK         |
| 4   | H100415     | BOLT WH 5/16x3 3/4 BLK |
| 2   | H100513     | BOLT WH 5/16x4 1/4 BLK |


- INSERT T-NUTS FIRST.

STAND UP THE SIDE AND BACK ASSEMBLIES AND BOLT TOGETHER AS SHOWN.




# STEP 9A - SIDE WALL ASSEMBLY

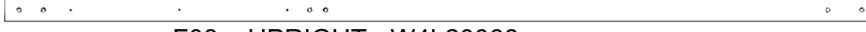
| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 1   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 5   | H100198     | WASHER LOCK EXT 8x19   |
| 4   | H100205     | BOLT WH 5/16x2 1/4 BLK |
| 5   | H100379     | TNUT-5/16" BLK         |




D02 HEADER - W4L20044  
(x1) 1 7/16"x5 1/4"x45 11/16" (36x134x1160)



H02 RUNNING BOARD - W4L20043  
(x1) 15/16"x3 3/8"x45 11/16" (24x86x1160)

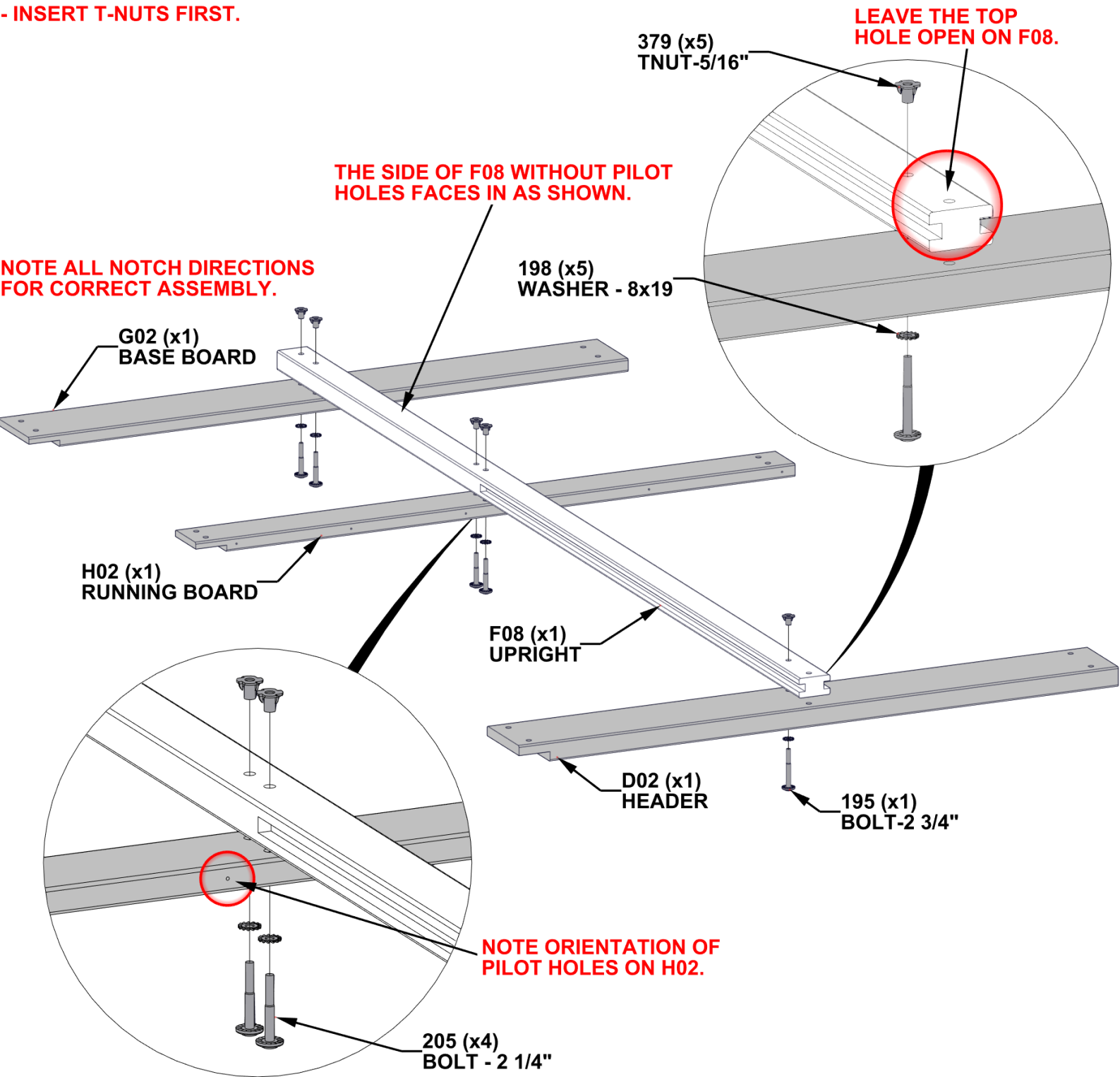


F08 UPRIGHT - W4L20066  
(x1) 1 7/16"2 3/8"x86 11/16" (36x60x2202)



G02 BASE BOARD - W4L20045  
(x1) 15/16"x5 1/4"x45 11/16" (24x134x1160)

- INSERT T-NUTS FIRST.



# STEP 9B - SIDE WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 2   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 10  | H100198     | WASHER LOCK EXT 8x19   |
| 8   | H100205     | BOLT WH 5/16x2 1/4 BLK |
| 10  | H100379     | TNUT-5/16" BLK         |

D01 HEADER - W4L20035  
(x1) 1 7/16"x5 1/4"x67" (36x134x1702)

F08 UPRIGHT - W4L20066  
(x2) 1 7/16"2 3/8"x86 11/16" (36x60x2202)

H01 RUNNING BOARD - W4L20029  
(x1) 15/16"x3 3/8"x67" (24x86x1702)

G01 BASE BOARD - W4L20031  
(x1) 15/16"x5 1/4"x67" (24x134x1702)

- INSERT T-NUTS FIRST.

LEAVE THE TOP HOLES  
OPEN ON F08 BOARDS.

THE SIDE OF F08 WITHOUT PILOT  
HOLES FACES IN AS SHOWN.

379 (x10)  
TNUT-5/16"

198 (x10)  
WASHER - 8x19

G01 (x1)  
BASE BOARD

H01 (x1)  
RUNNING BOARD

F08 (x2)  
UPRIGHT

D01 (x1)  
HEADER

195 (x2)  
BOLT-2 3/4"

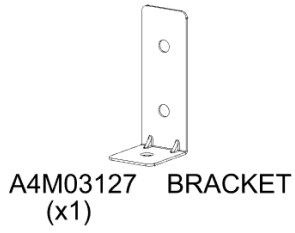
NOTE ALL NOTCH DIRECTIONS  
FOR CORRECT ASSEMBLY.

NOTE ORIENTATION OF  
PILOT HOLES ON H01.

205 (x8)  
BOLT - 2 1/4"

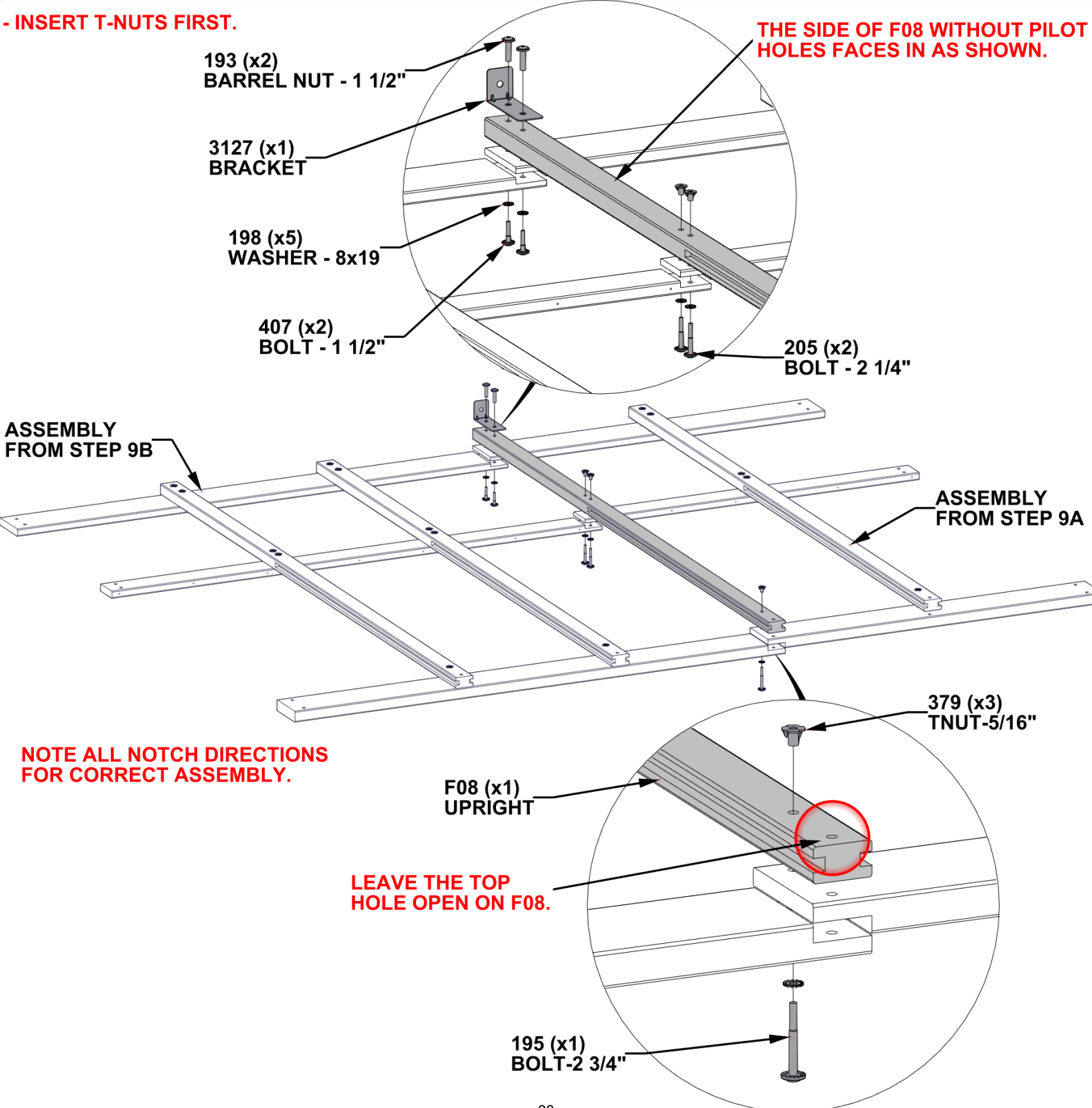
# STEP 9C - SIDE WALL ASSEMBLY

F08 UPRIGHT - W4L20066  
(x1) 1 7/16"2 3/8"x86 11/16" (36x60x2202)



| QTY | PART NUMBER | DESCRIPTION                    |
|-----|-------------|--------------------------------|
| 2   | H100193     | NUT BARREL WH 5/16 X 1 1/2 BLK |
| 1   | H100195     | BOLT WH 5/16x2 3/4 BLK         |
| 5   | H100198     | WASHER LOCK EXT 8x19           |
| 2   | H100205     | BOLT WH 5/16x2 1/4 BLK         |
| 3   | H100379     | TNUT-5/16" BLK                 |
| 2   | H100407     | BOLT WH 5/16x1 1/2 BLK         |

- INSERT T-NUTS FIRST.



# STEP 10 - GREENHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19   |
| 6   | H100379     | TNUT-5/16" BLK         |
| 4   | H100415     | BOLT WH 5/16x3 3/4 BLK |
| 2   | H100513     | BOLT WH 5/16x4 1/4 BLK |

STAND UP AND ATTACH SIDE ASSEMBLY AS SHOWN.

- INSERT T-NUTS FIRST.

HAND TIGHTEN ONLY.

379 (x6)  
TNUT-5/16"

513 (x2)  
BOLT - 4 1/4"

198 (x6)  
WASHER - 8x19

415 (x4)  
BOLT - 3 3/4"

SIDE ASSEMBLY  
FROM PREVIOUS STEP



# STEP 11 - FRONT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION             |
|-----|-------------|-------------------------|
| 2   | H100195     | BOLT WH 5/16x2 3/4 BLK  |
| 6   | H100198     | WASHER LOCK EXT 8x19    |
| 4   | H100379     | TNUT-5/16" BLK          |
| 2   | H100415     | BOLT WH 5/16x3 3/4 BLK  |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK |

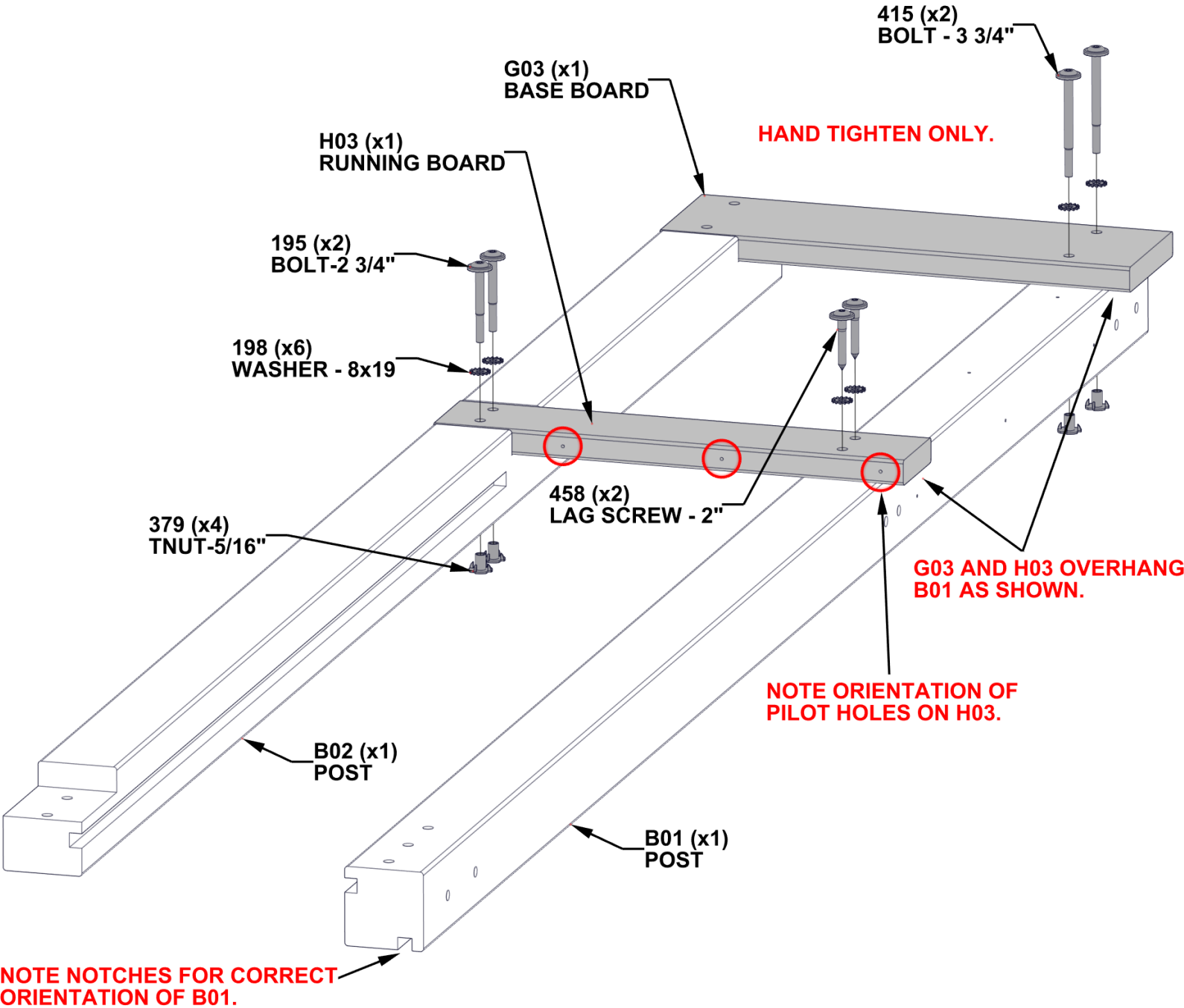
B01 POST - W4L20028  
(x1) 3"x3"x88 3/4" (76x76x2254)

B02 POST - W4L20046  
(x1) 3"x3"x85 11/16" (76x76x2177)

G03 BASE BOARD - W4L20050  
(x1) 15/16"x5 1/4"x17 7/8" (24x134x454)

H03 RUNNING BOARD - W4L20047  
(x1) 15/16"x3 3/8"x17 7/8" (24x86x454)

- INSERT T-NUTS FIRST.



# STEP 12 - FRONT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION             |
|-----|-------------|-------------------------|
| 2   | H100195     | BOLT WH 5/16x2 3/4 BLK  |
| 6   | H100198     | WASHER LOCK EXT 8x19    |
| 4   | H100379     | TNUT-5/16" BLK          |
| 2   | H100415     | BOLT WH 5/16x3 3/4 BLK  |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK |

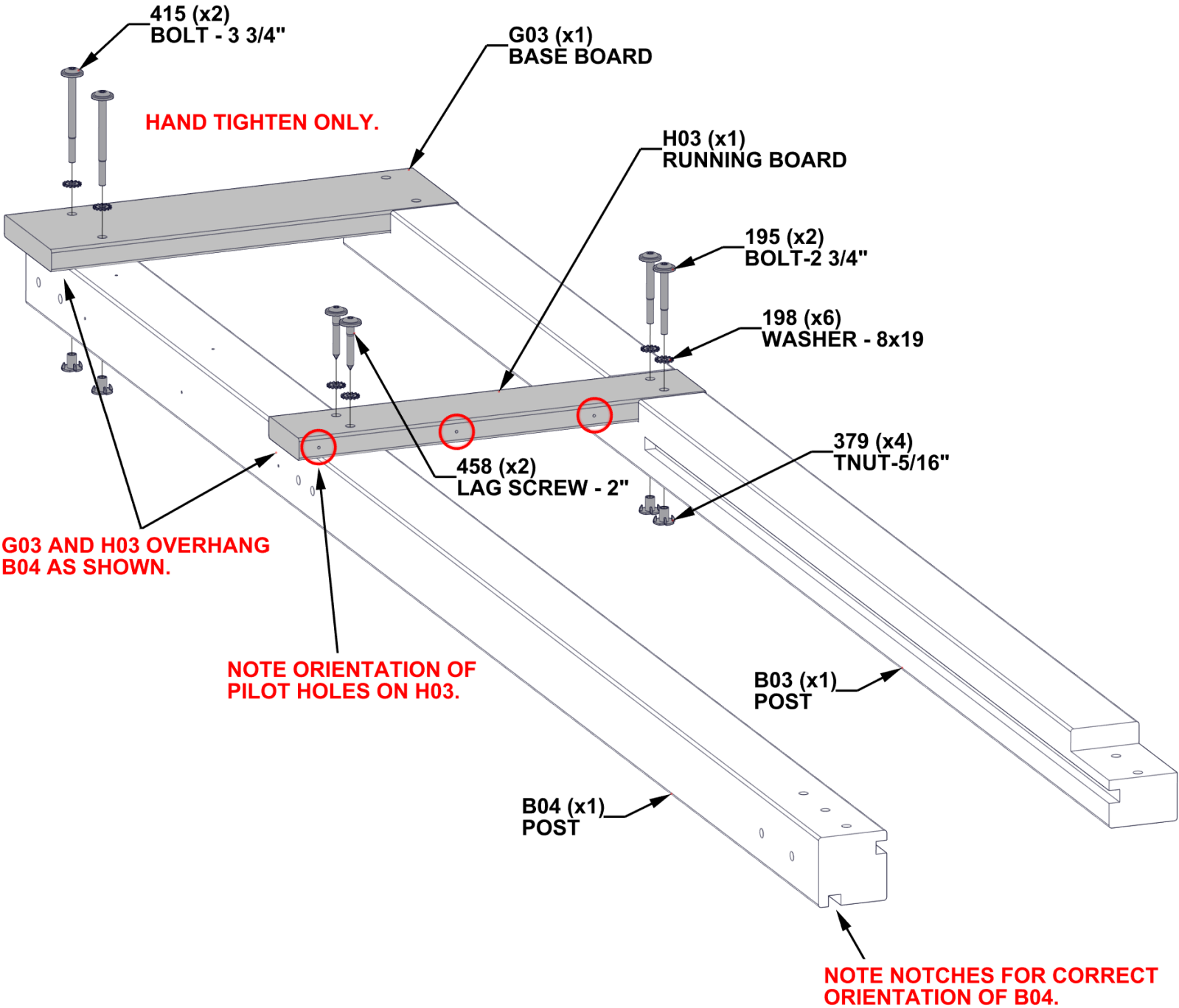
B03 POST - W4L20048  
(x1) 3"x3"x85 11/16" (76x76x2177)

B04 POST - W4L20065  
(x1) 3"x3"x88 3/4" (76x76x2254)

G03 BASE BOARD - W4L20050  
(x1) 15/16"X5 1/4"X17 7/8" (24x134x454)

H03 RUNNING BOARD - W4L20047  
(x1) 15/16"X3 3/8"X17 7/8" (24x86x454)

- INSERT T-NUTS FIRST.

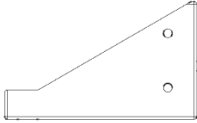


# STEP 13 - FRONT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19   |
| 8   | H100379     | TNUT-5/16" BLK         |
| 4   | H100503     | BOLT WH 5/16x3 1/2 BLK |
| 4   | H100974     | BOLT WH 5/16x5 3/4 BLK |

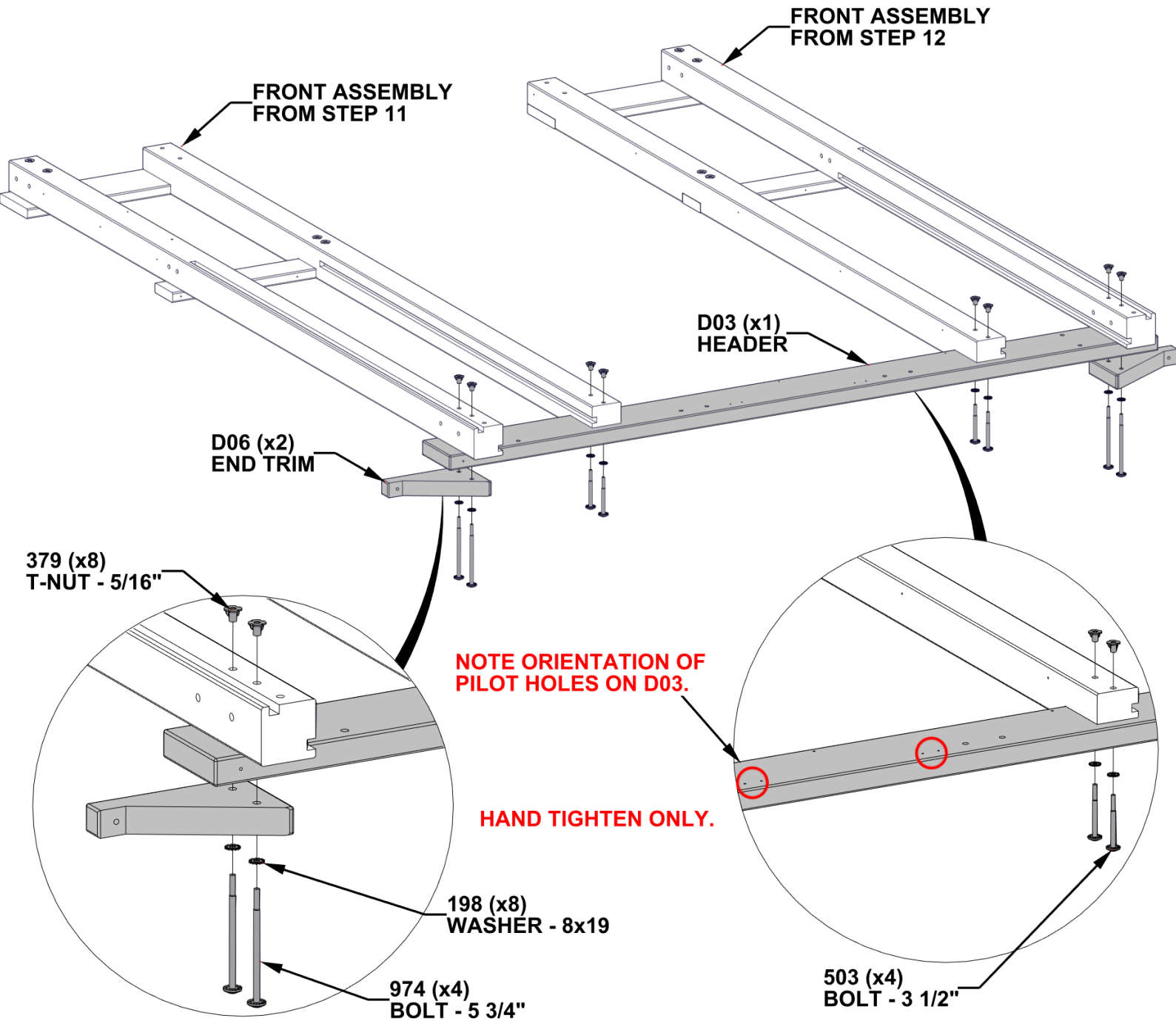


D03 HEADER - W4L20049  
(x1) 1 7/16"x5 1/4"x73 11/16" (36x134x1872)



D06 END TRIM - W4L20062  
(x2) 1 7/16"x134x219 (36x134x219)

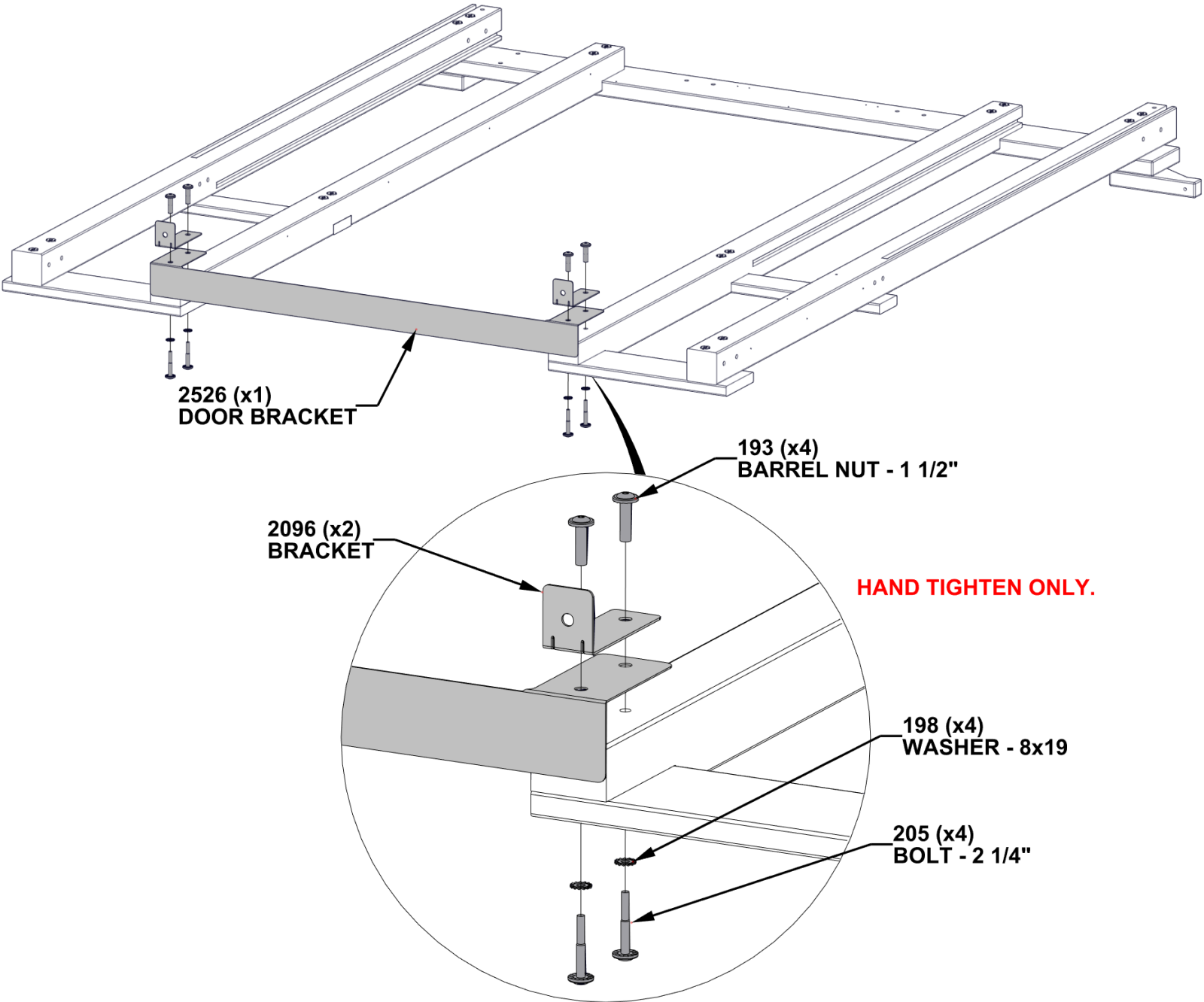
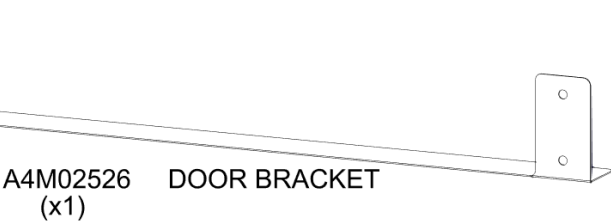
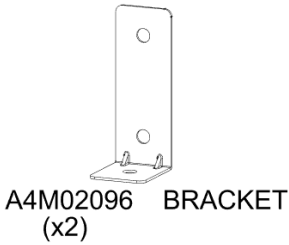
- INSERT T-NUTS FIRST.





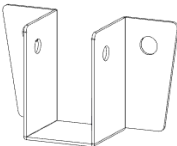
# STEP 14 - FRONT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                    |
|-----|-------------|--------------------------------|
| 4   | H100193     | NUT BARREL WH 5/16 X 1 1/2 BLK |
| 4   | H100198     | WASHER LOCK EXT 8x19           |
| 4   | H100205     | BOLT WH 5/16x2 1/4 BLK         |

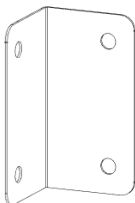


# STEP 15 - FRONT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 8   | H100379     | T-NUT 5/16 BLK         |
| 8   | H100459     | BOLT WH 5/16x1 1/4 BLK |

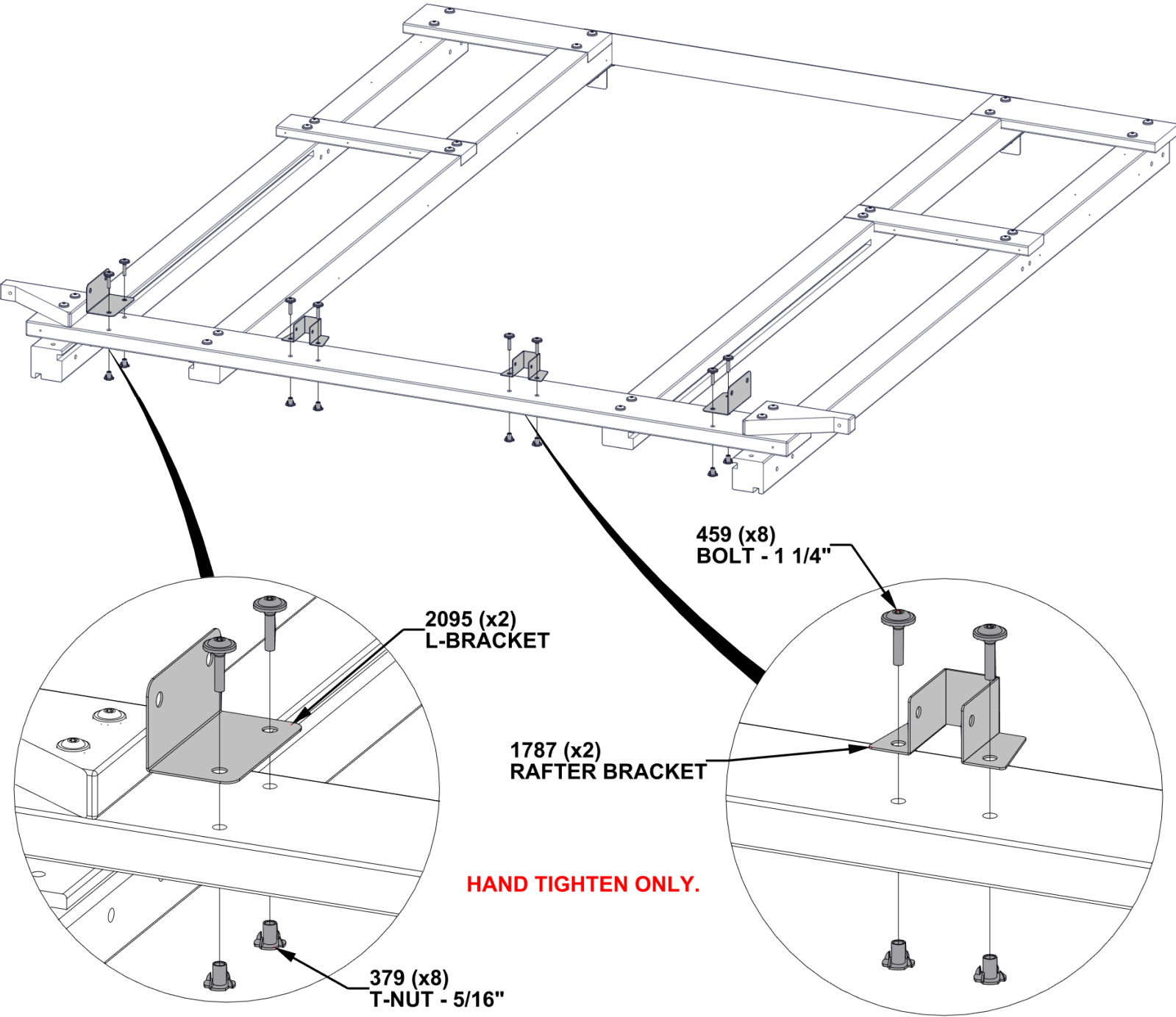


A4M01787 RAFTER BRACKET  
(x2)



A4M02095 L-BRACKET  
(x2)

- INSERT T-NUTS FIRST.



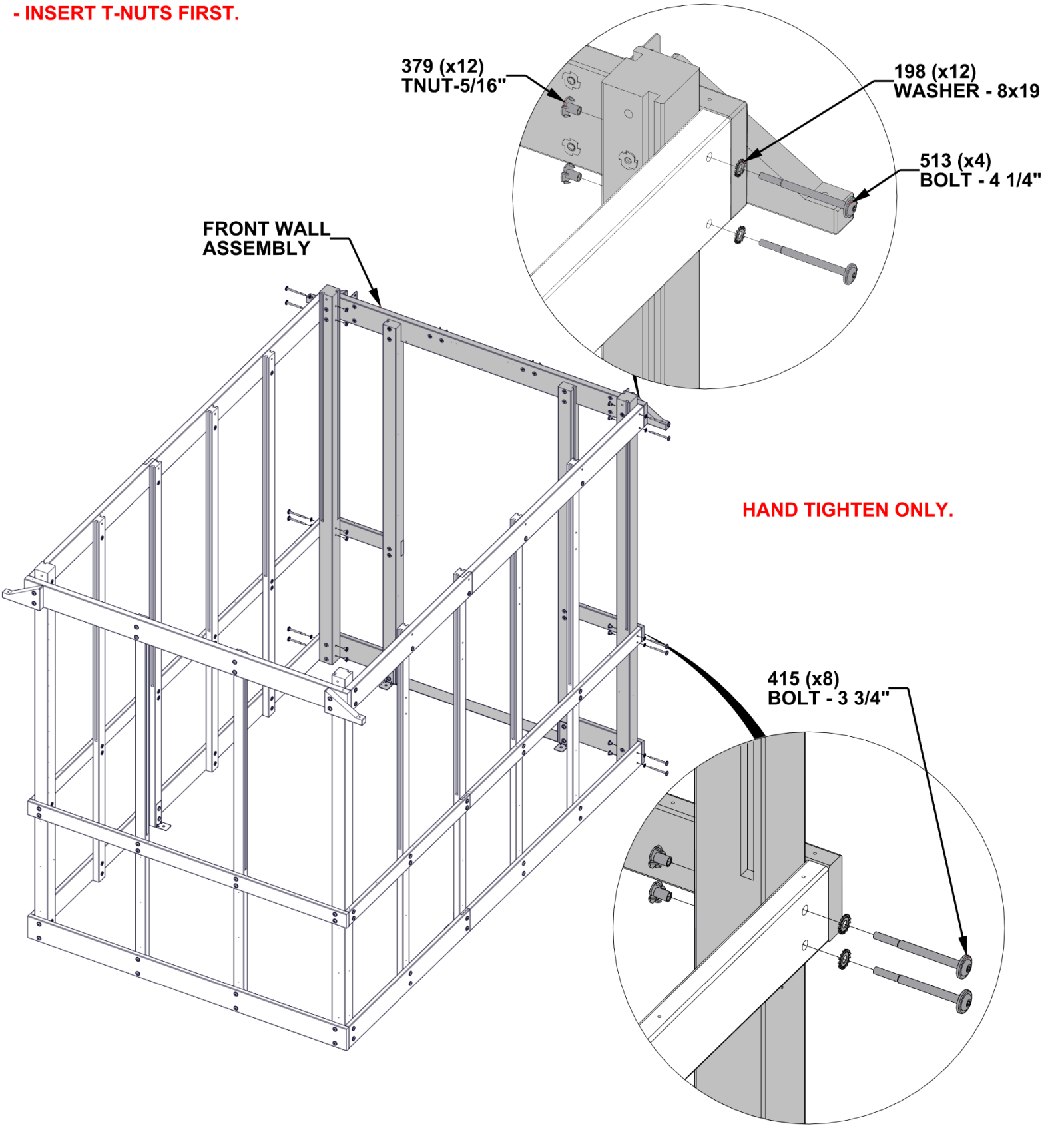
ENSURE CORRECT ORIENTATION OF BRACKETS AS SHOWN.

# STEP 16 - GREENHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 12  | H100198     | WASHER LOCK EXT 8x19   |
| 12  | H100379     | TNUT-5/16" BLK         |
| 8   | H100415     | BOLT WH 5/16x3 3/4 BLK |
| 4   | H100513     | BOLT WH 5/16x4 1/4 BLK |

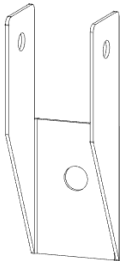
STAND UP FRONT WALL ASSEMBLY AND ATTACH AS SHOWN.

- INSERT T-NUTS FIRST.



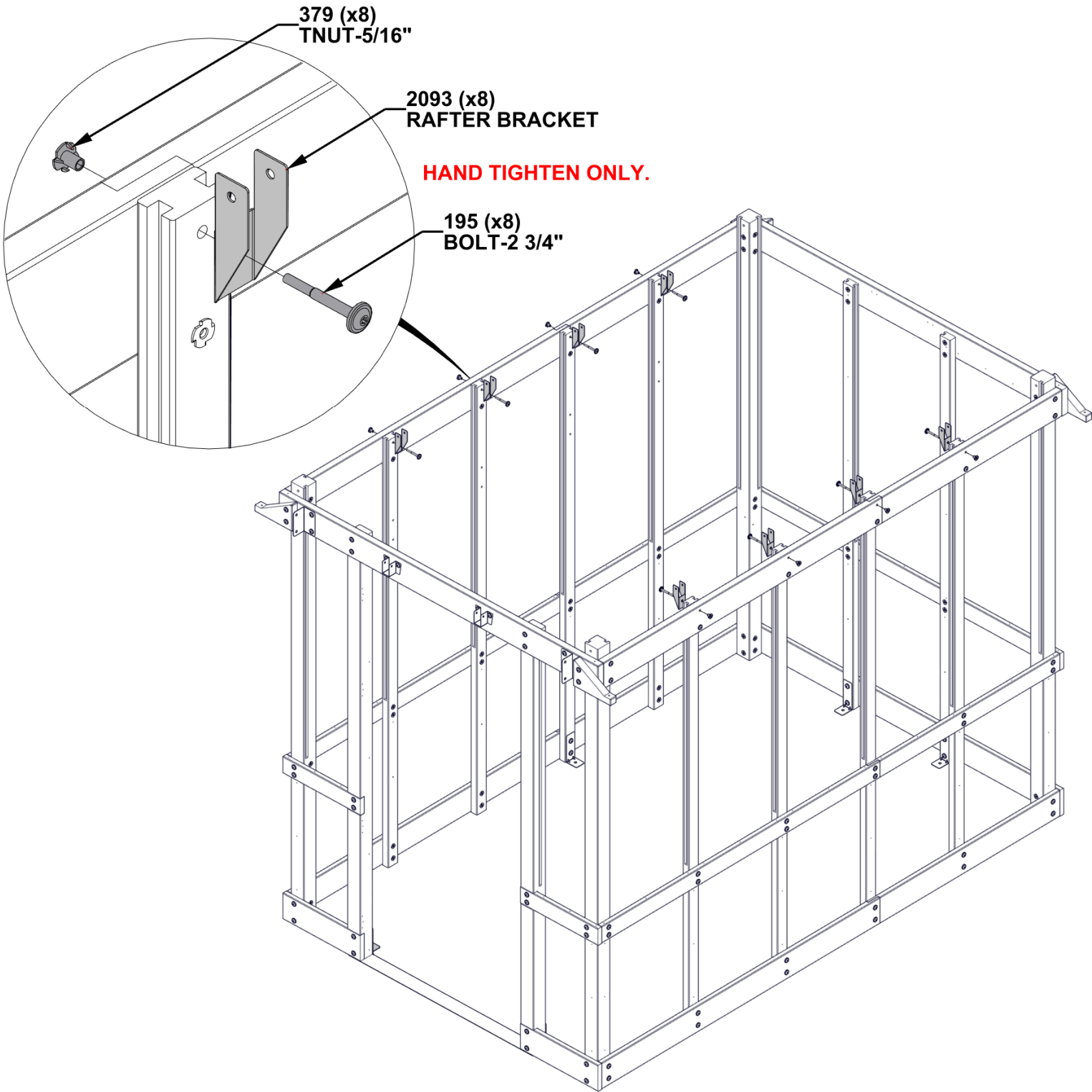
# STEP 17 - RAFTER BRACKET ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 8   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 8   | H100379     | TNUT-5/16" BLK         |



A4M02093 RAFTER BRACKET  
(x8)

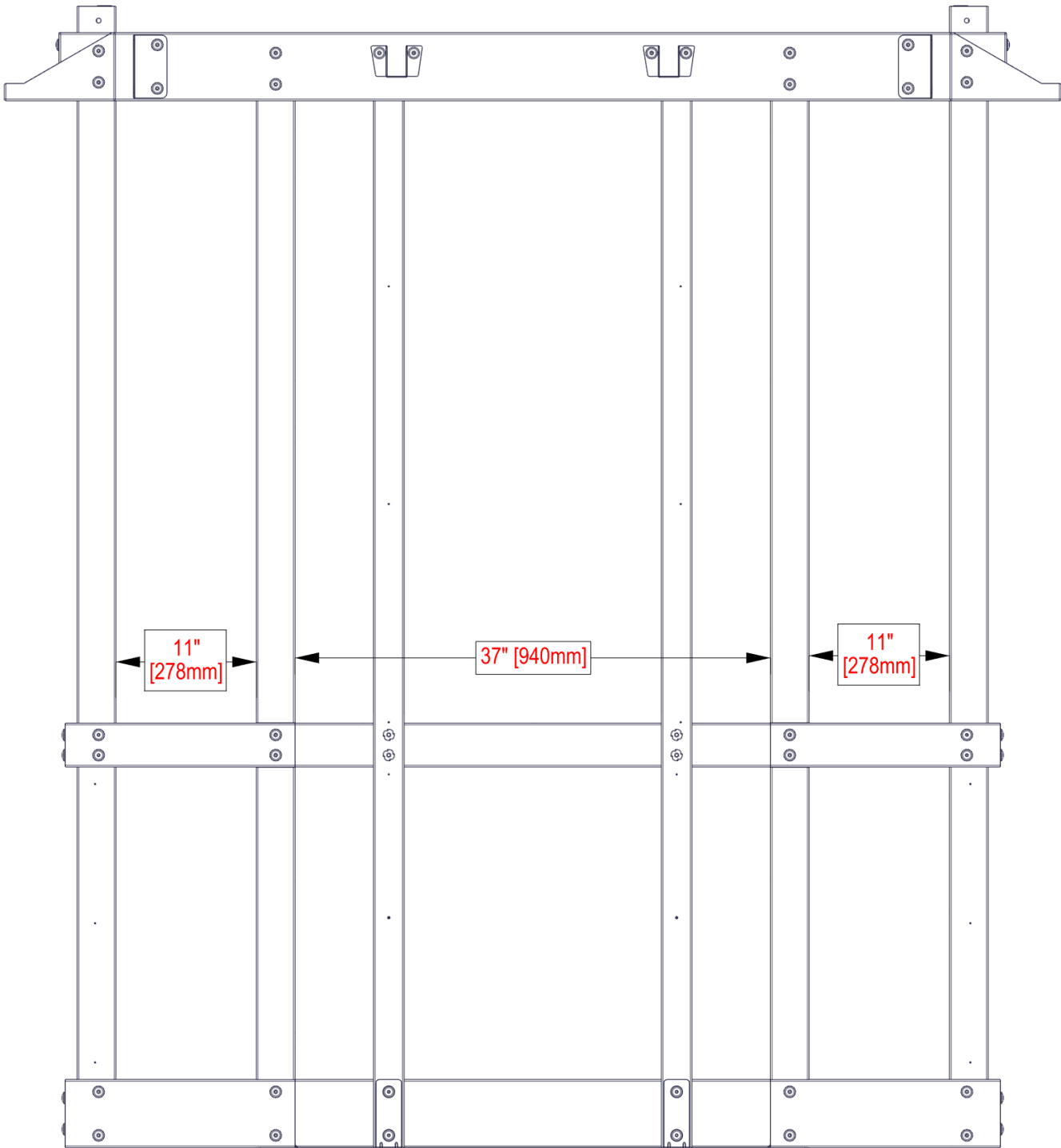
- INSERT T-NUTS FIRST.



# STEP 18 - GREENHOUSE ASSEMBLY

**IMPORTANT!**

- STARTING WITH THE FRONT WALL ASSEMBLY, THE FOLLOWING STEPS ARE CRITICAL:**
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
  - MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE AS SHOWN +/- 1/8".
  - RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
  - ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.



# STEP 19 - GREENHOUSE ASSEMBLY

**IMPORTANT!**

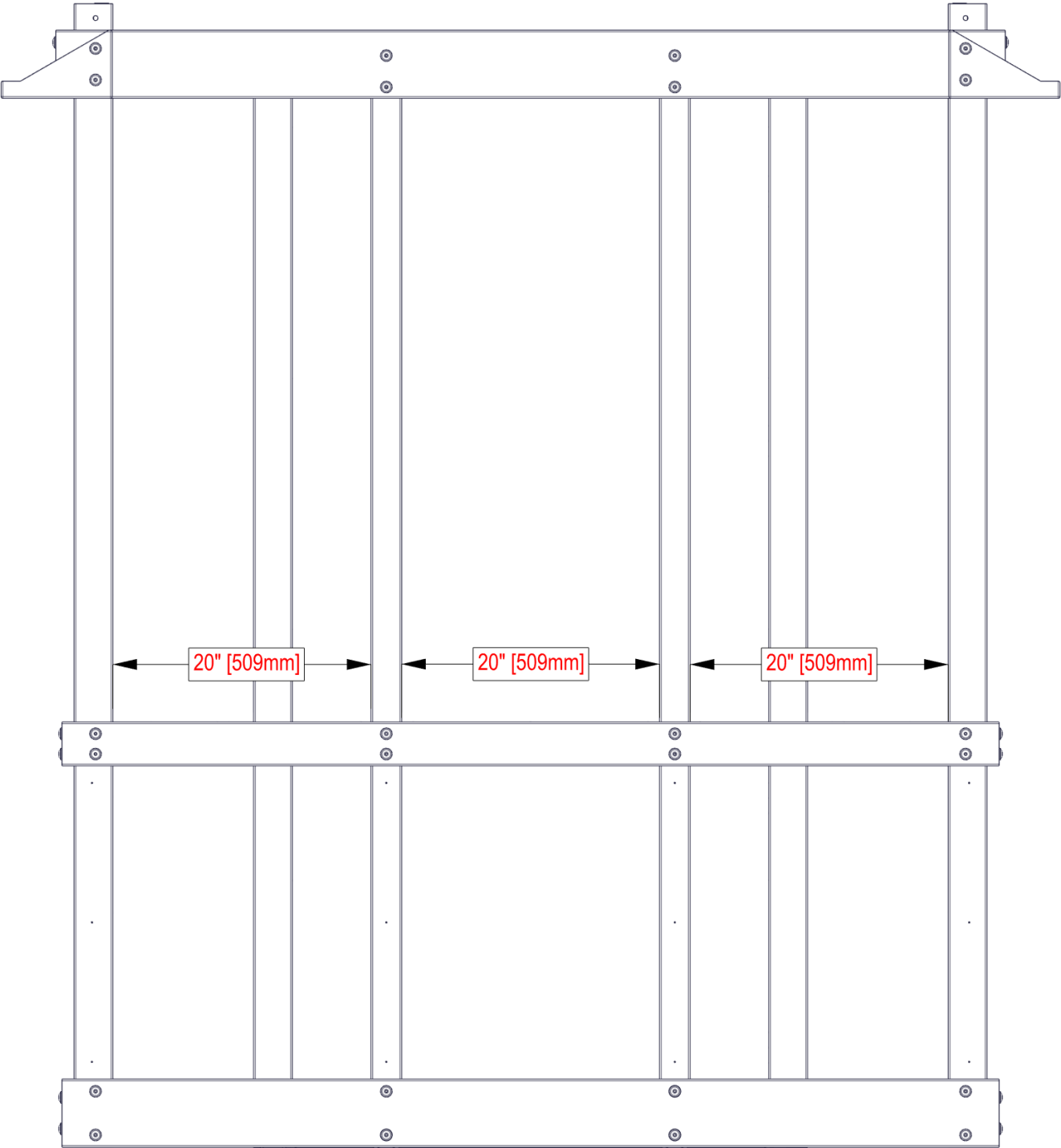
- ON THE SIDE WALL ASSEMBLY, THE FOLLOWING STEPS ARE CRITICAL:**
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
  - MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE 19" +/- 1/8" [482mm] AS SHOWN.
  - RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
  - ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.



# STEP 20 - GREENHOUSE ASSEMBLY

**IMPORTANT!**

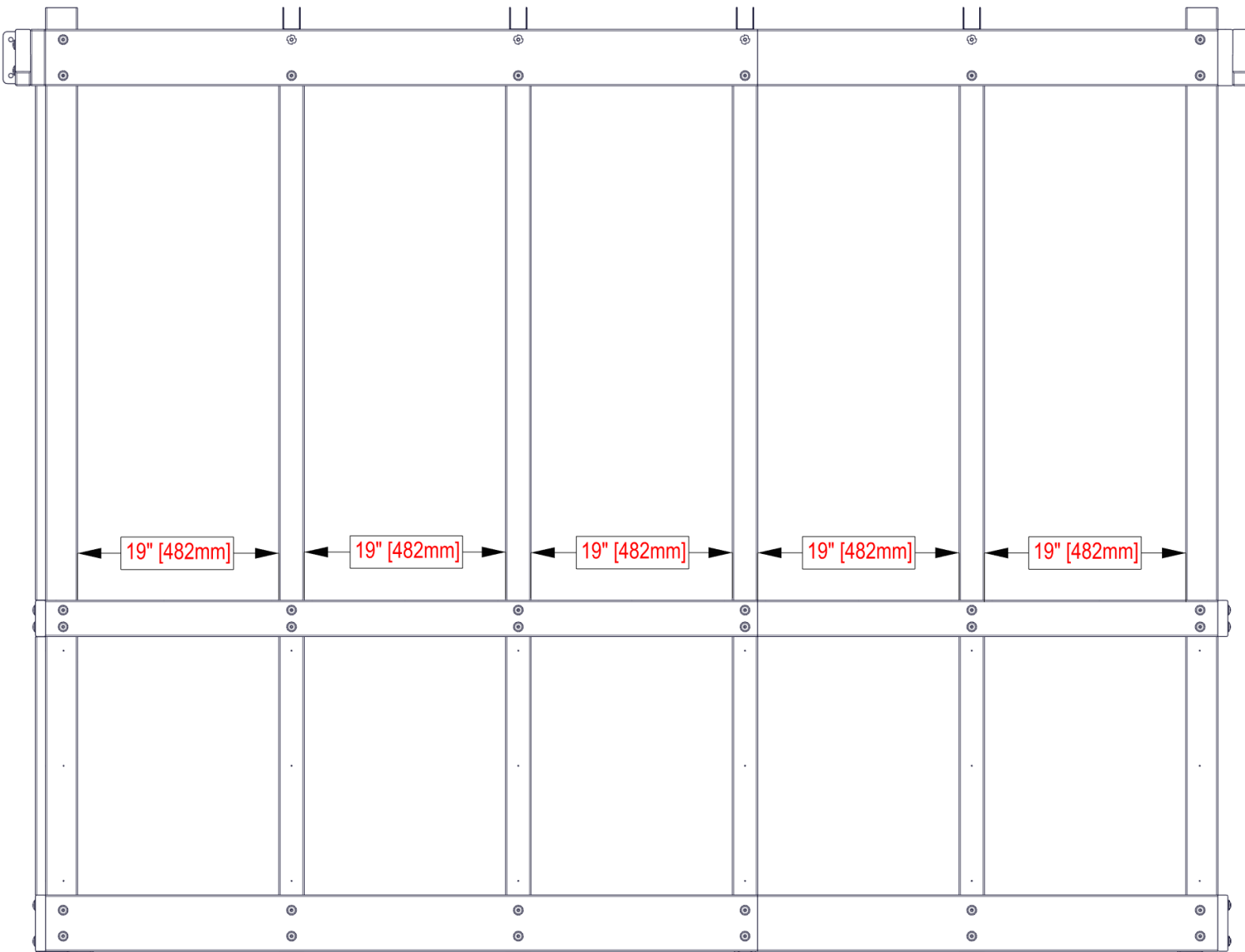
- ON THE BACK WALL ASSEMBLY, THE FOLLOWING STEPS ARE CRITICAL:**
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
  - MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE AS SHOWN +/- 1/8".
  - RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
  - ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.



# STEP 21 - GREENHOUSE ASSEMBLY

**IMPORTANT!**

- ON THE REMAINING SIDE WALL ASSEMBLY, THE FOLLOWING STEPS ARE CRITICAL:
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
  - MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE 19" +/- 1/8" [482mm] AS SHOWN.
  - RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
  - ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.

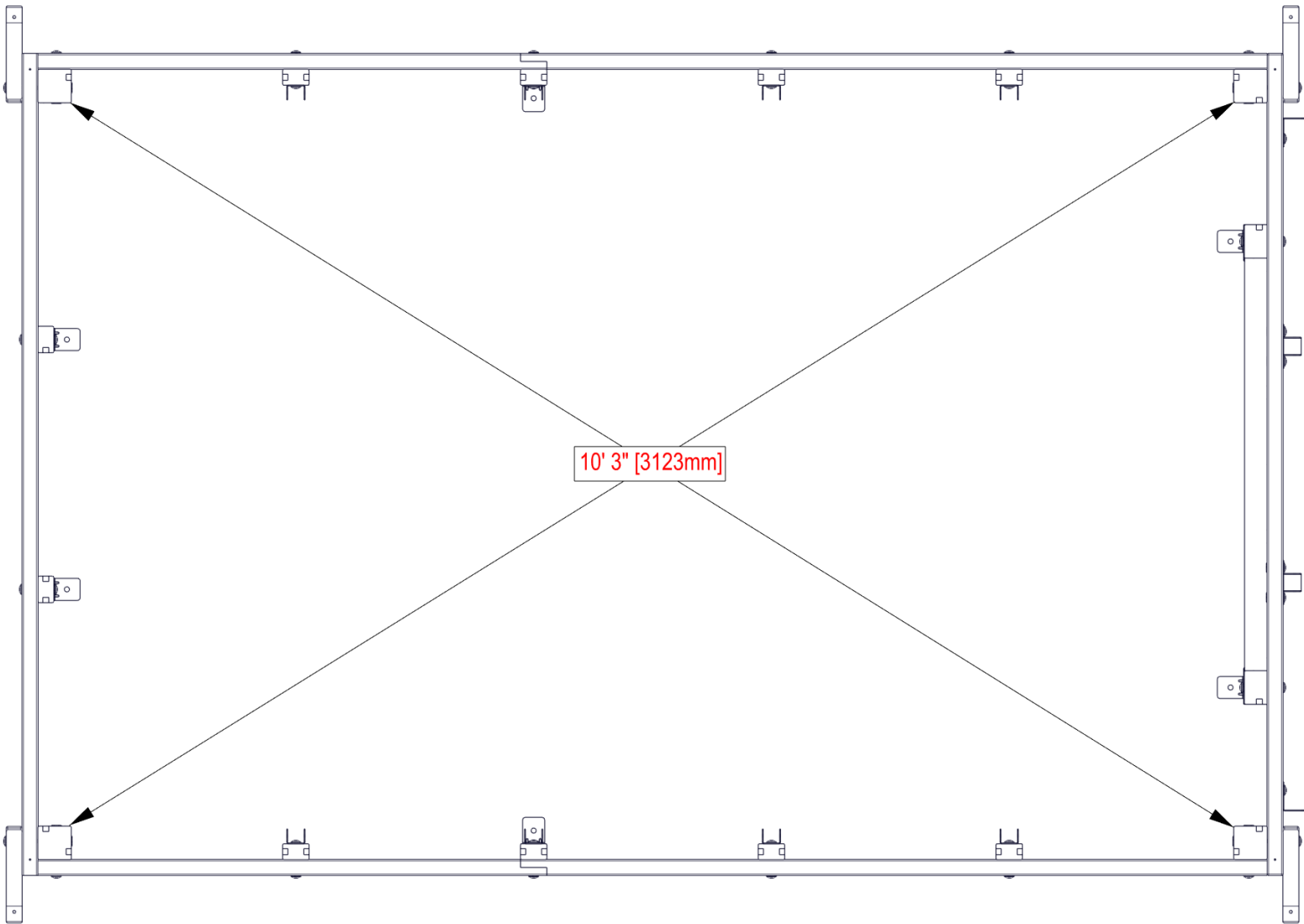




# STEP 22 - GREENHOUSE ASSEMBLY

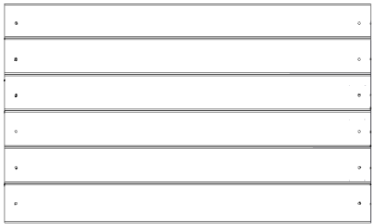
CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO NEXT STEPS.

WARNING: THERE WILL BE ALIGNMENT ISSUES IF THE STRUCTURE IS NOT PROPERLY SQUARED.

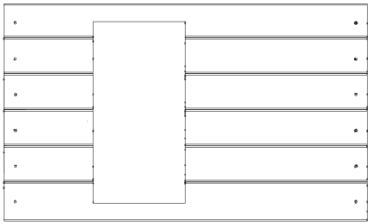


# STEP 23 - SIDE WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 60  | H100382     | SCREW PFH 8x1 3/4 BLK |

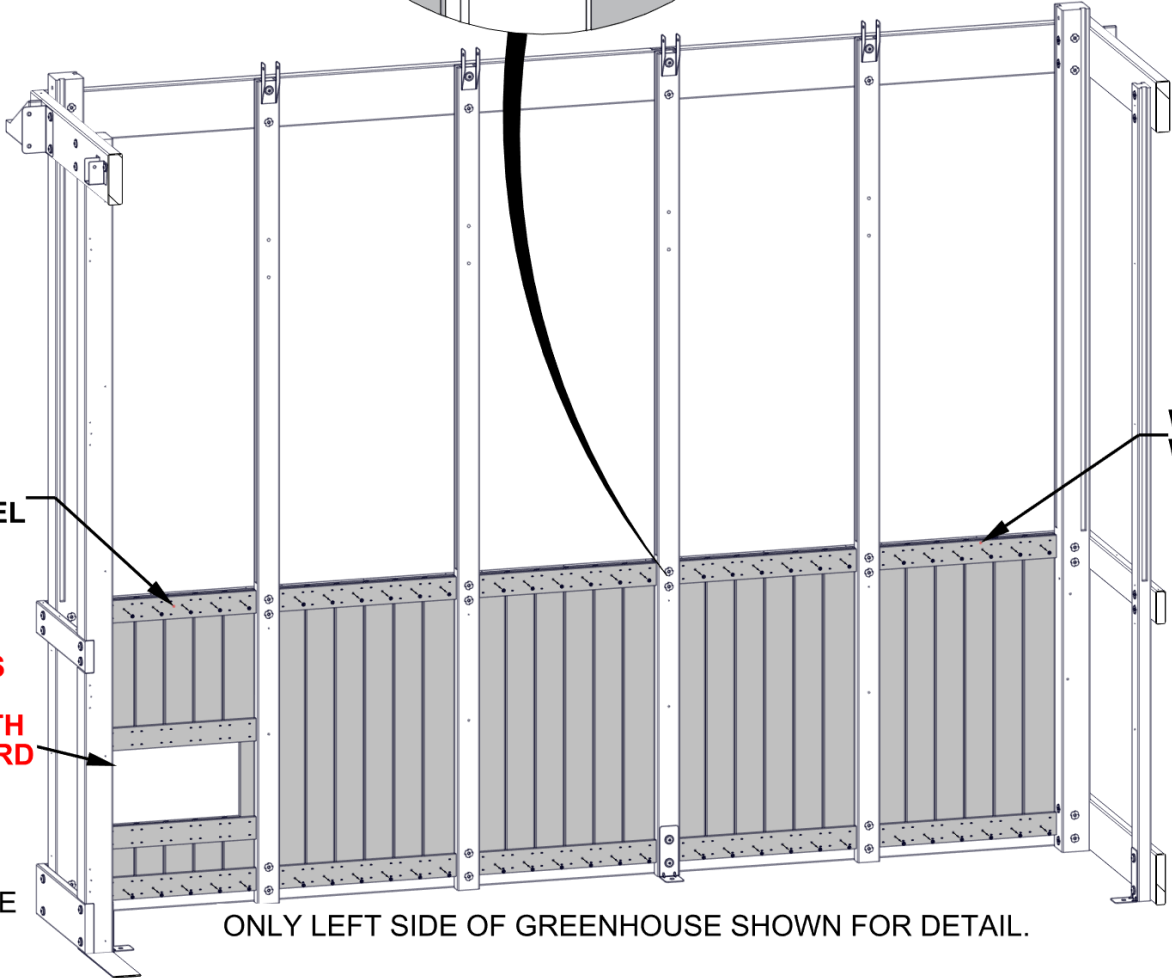
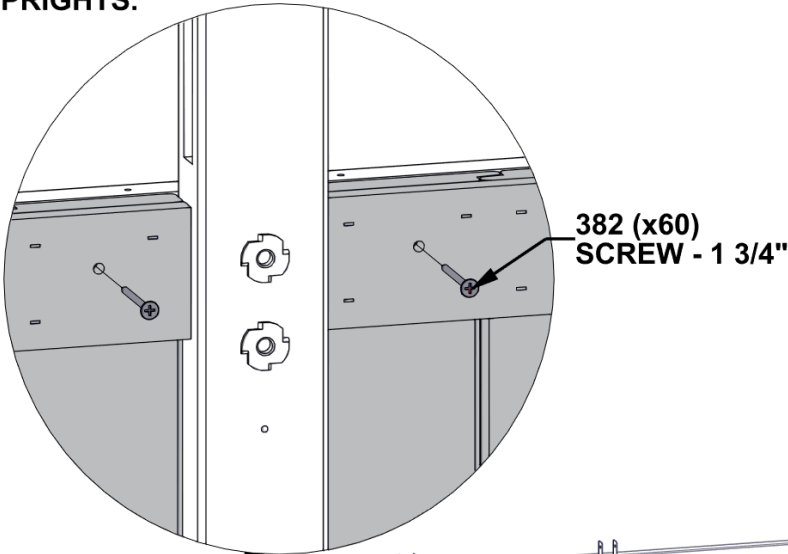


WP01 WALL PANEL - W2A04324  
(x4) 1 1/16"x18 7/8"x31 9/16" (27x480x802)



WP02 WALL PANEL - W2A04326  
(x1) 1 1/16"x18 7/8"x31 9/16" (27x480x802)

- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



WP02 (x1)  
WALL PANEL

WP01 (x4)  
WALL PANEL

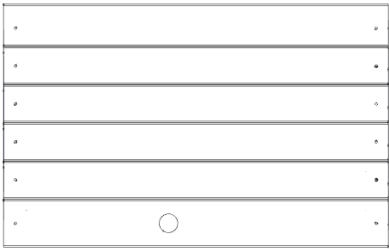
**ENSURE WP02 IS  
ORIENTED  
CORRECTLY WITH  
OPENING TOWARD  
THE BOTTOM.**

GREENHOUSE  
FRONT

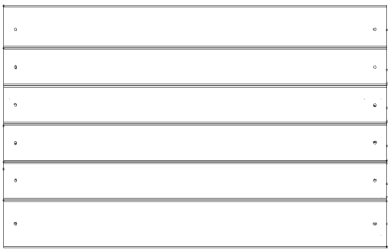
ONLY LEFT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 24 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 36  | H100382     | SCREW PFH 8x1 3/4 BLK |

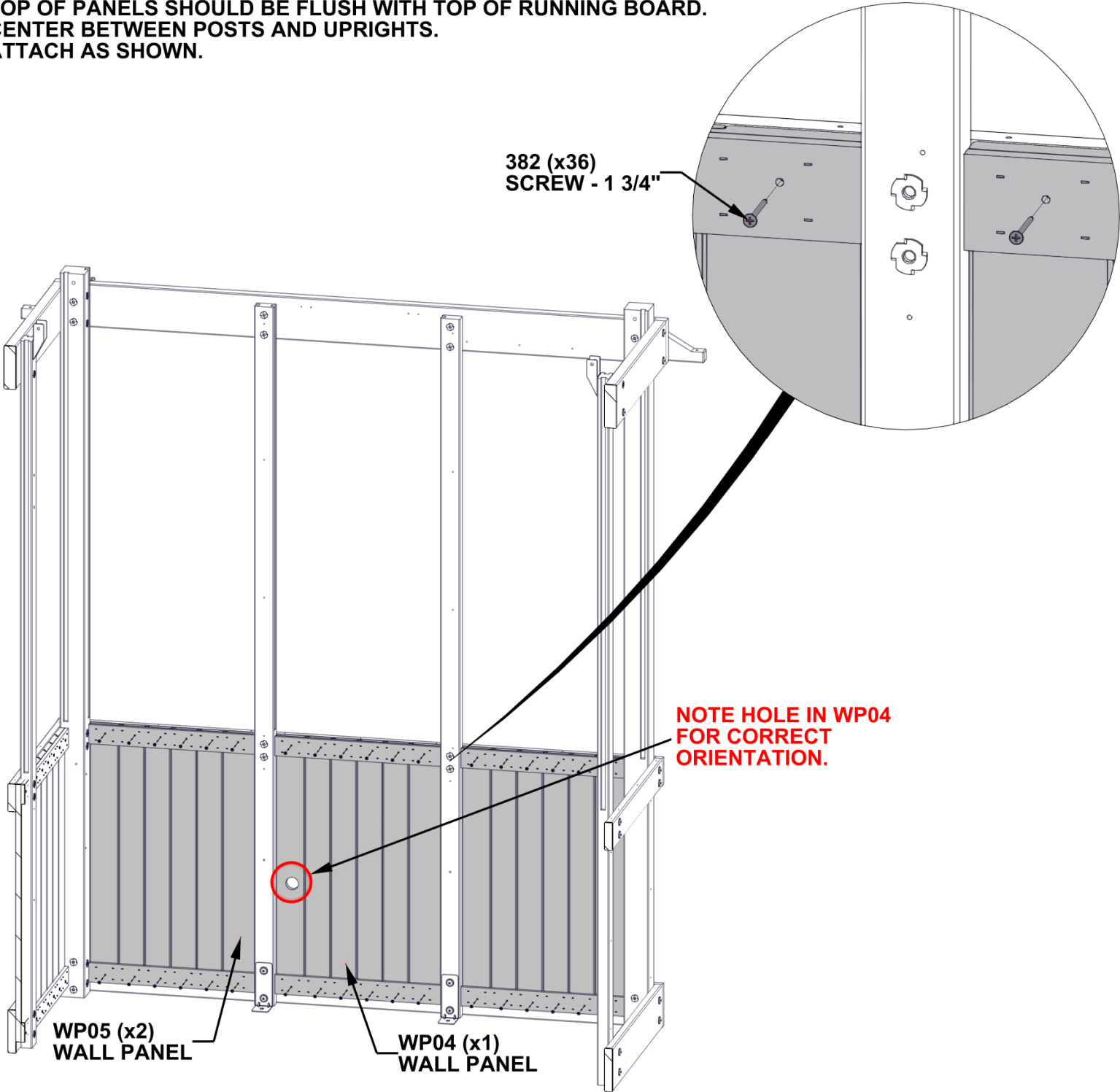


WP04 WALL PANEL - W2A04332  
(x1) 1 3/16"x19 15/16"x31 9/16" (30x507x802)



WP05 WALL PANEL - W2A04333  
(x2) 1 3/16"x19 15/16"x31 9/16" (30x507x802)

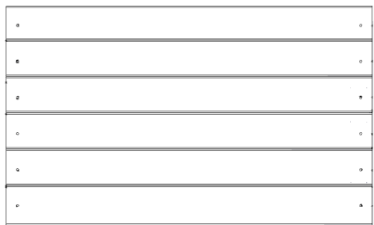
- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



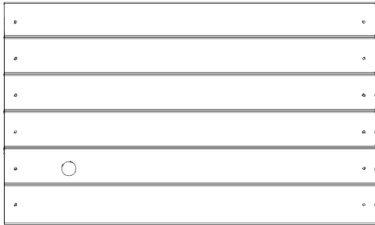
ONLY BACK SIDE OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 25 - SIDE WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 60  | H100382     | SCREW PFH 8x1 3/4 BLK |

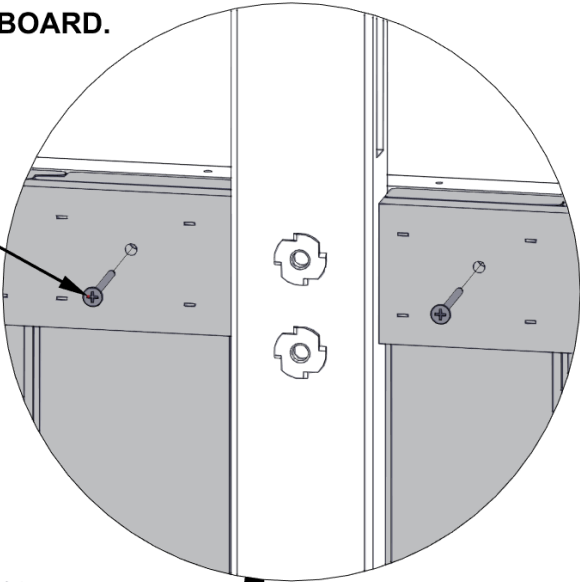


WP01 WALL PANEL - W2A04324  
(x4) 1 1/16"x18 7/8"x31 9/16" (27x480x802)



WP06 WALL PANEL - W2A04334  
(x1) 1 1/16"x18 7/8"x31 9/16" (27x480x802)

- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



382 (x60)  
SCREW - 1 3/4"

WP06 (x1)  
WALL PANEL

WP01 (x4)  
WALL PANEL

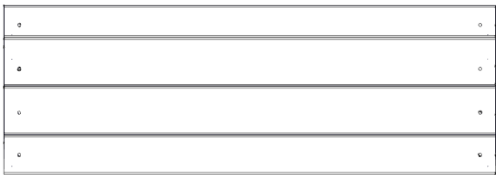
**NOTE HOLE IN WP06  
FOR CORRECT  
ORIENTATION.**

ONLY RIGHT SIDE OF GREENHOUSE  
SHOWN FOR DETAIL.

GREENHOUSE  
FRONT

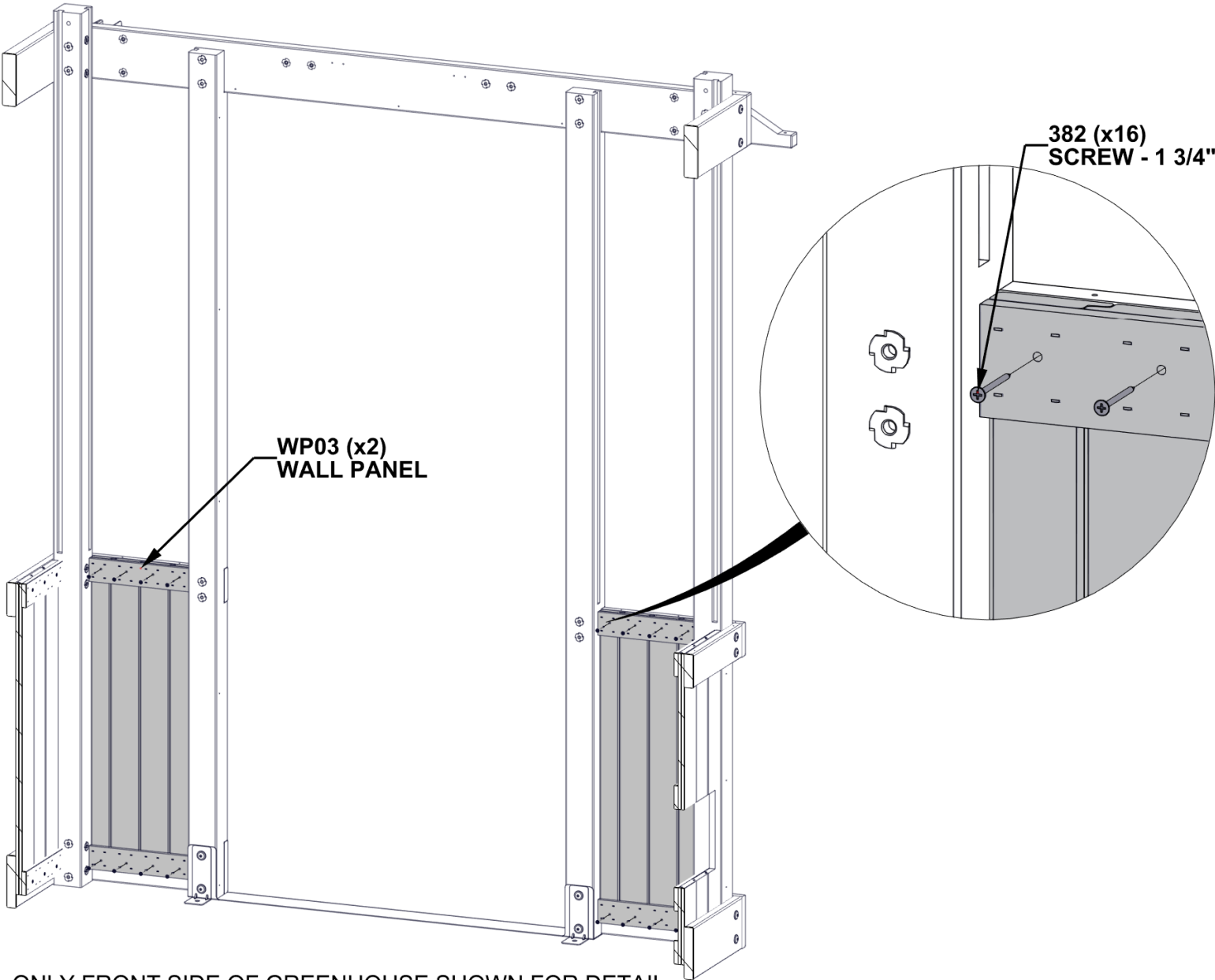
# STEP 26 - FRONT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 16  | H100382     | SCREW PFH 8x1 3/4 BLK |



WP03 WALL PANEL - W2A04329  
(x2) 6 15/16"x10 7/8"x31 9/16" (177x276x802)

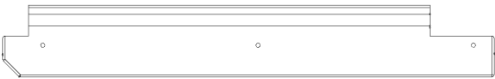
- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



ONLY FRONT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 27 - WINDOW SILL ASSEMBLY

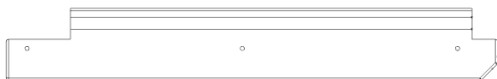
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 15  | H100391     | SCREW PFH 8x2 BLK |



E01 WINDOW SILL - W4L20032  
(x1) 1 7/16"x3 3/8"x23 1/8" (36x86x588)

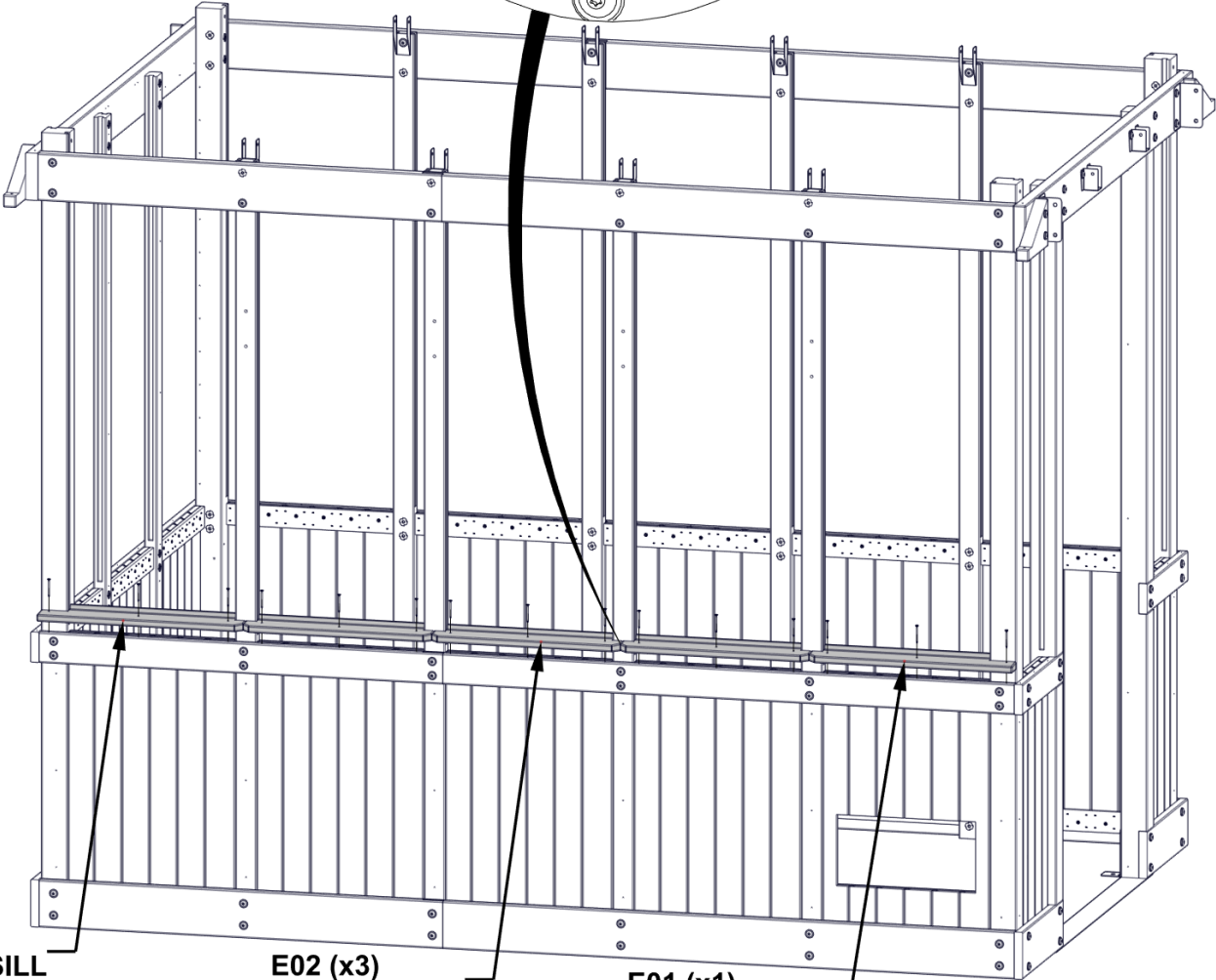
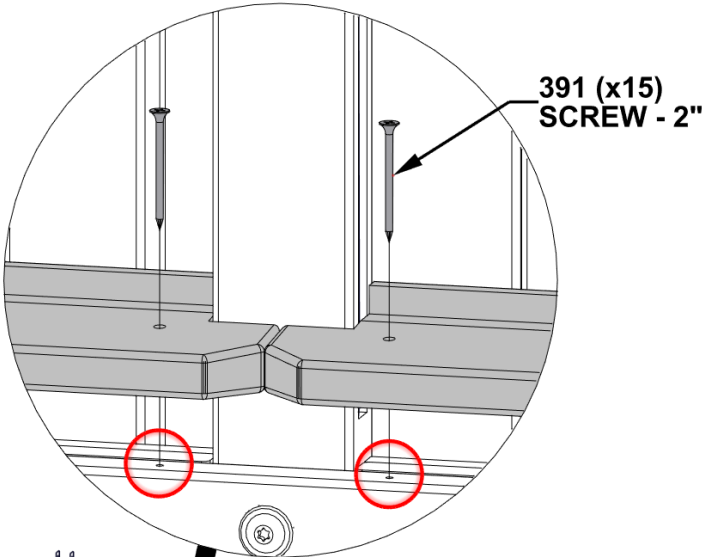


E02 WINDOW SILL - W4L20033  
(x3) 1 7/16"x3 3/8"x21 5/16" (36x86x542)



E03 WINDOW SILL - W4L20034  
(x1) 1 7/16"x3 3/8"x23 1/8" (36x86x588)

ATTACH WINDOW SILLS USING  
PILOT HOLES IN RUNNING BOARDS.



E03 (x1)  
WINDOW SILL

E02 (x3)  
WINDOW SILL

E01 (x1)  
WINDOW SILL

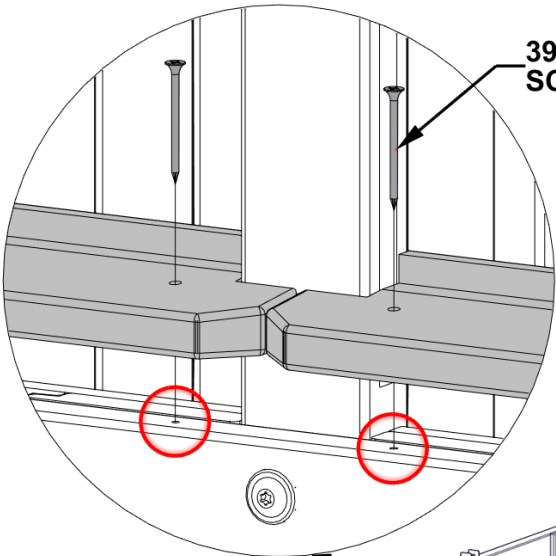
# STEP 28 - WINDOW SILL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 9   | H100391     | SCREW PFH 8x2 BLK |

AJ01 WINDOW SILL - W4L20082  
(x1) 1 7/16"x4"x26 3/16" (36x102x665)

E09 WINDOW SILL - W4L20081  
(x1) 1 7/16"x3 3/8"x26 3/16" (36x86x665)

E11 WINDOW SILL - W4L20100  
(x1) 1 7/16"x3 3/8"x22 5/16" (36x86x567)



391 (x9)  
SCREW - 2"

ATTACH WINDOW SILLS USING  
PILOT HOLES IN RUNNING BOARD.

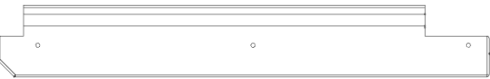
AJ01 (x1)  
WINDOW SILL

E11 (x1)  
WINDOW SILL

E09 (x1)  
WINDOW SILL

# STEP 29 - WINDOW SILL ASSEMBLY

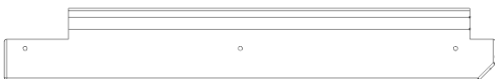
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 15  | H100391     | SCREW PFH 8x2 BLK |



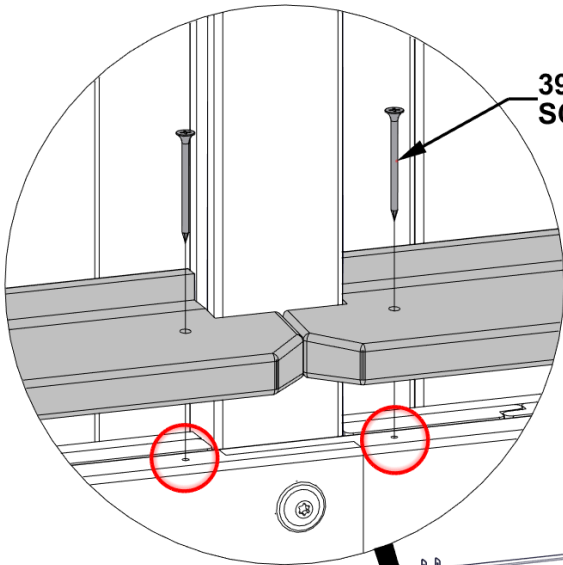
E01 WINDOW SILL - W4L20032  
(x1) 1 7/16"x3 3/8"x23 1/8" (36x86x588)



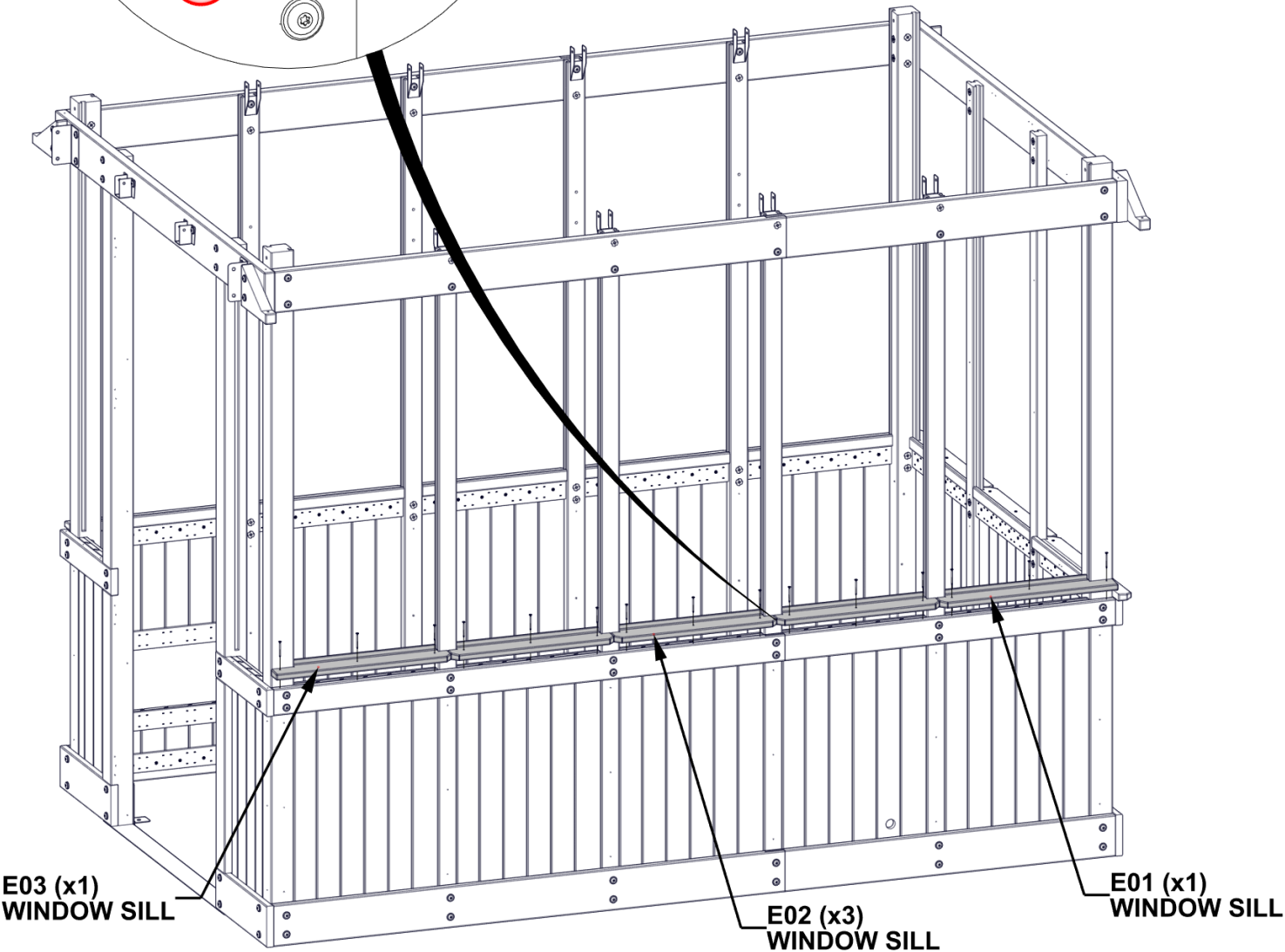
E02 WINDOW SILL - W4L20033  
(x3) 1 7/16"x3 3/8"x21 5/16" (36x86x542)



E03 WINDOW SILL - W4L20034  
(x1) 1 7/16"x3 3/8"x23 1/8" (36x86x588)



ATTACH WINDOW SILLS USING  
PILOT HOLES IN RUNNING BOARDS.





# STEP 30 - WINDOW SILL ASSEMBLY

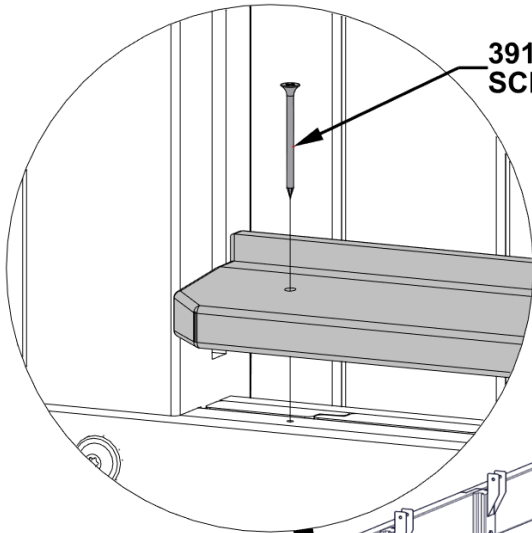
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 6   | H100391     | SCREW PFH 8x2 BLK |



E04 WINDOW SILL - W4L20051  
(x1) 1 7/16"x3 3/8"x15 7/8" (36x86x403)

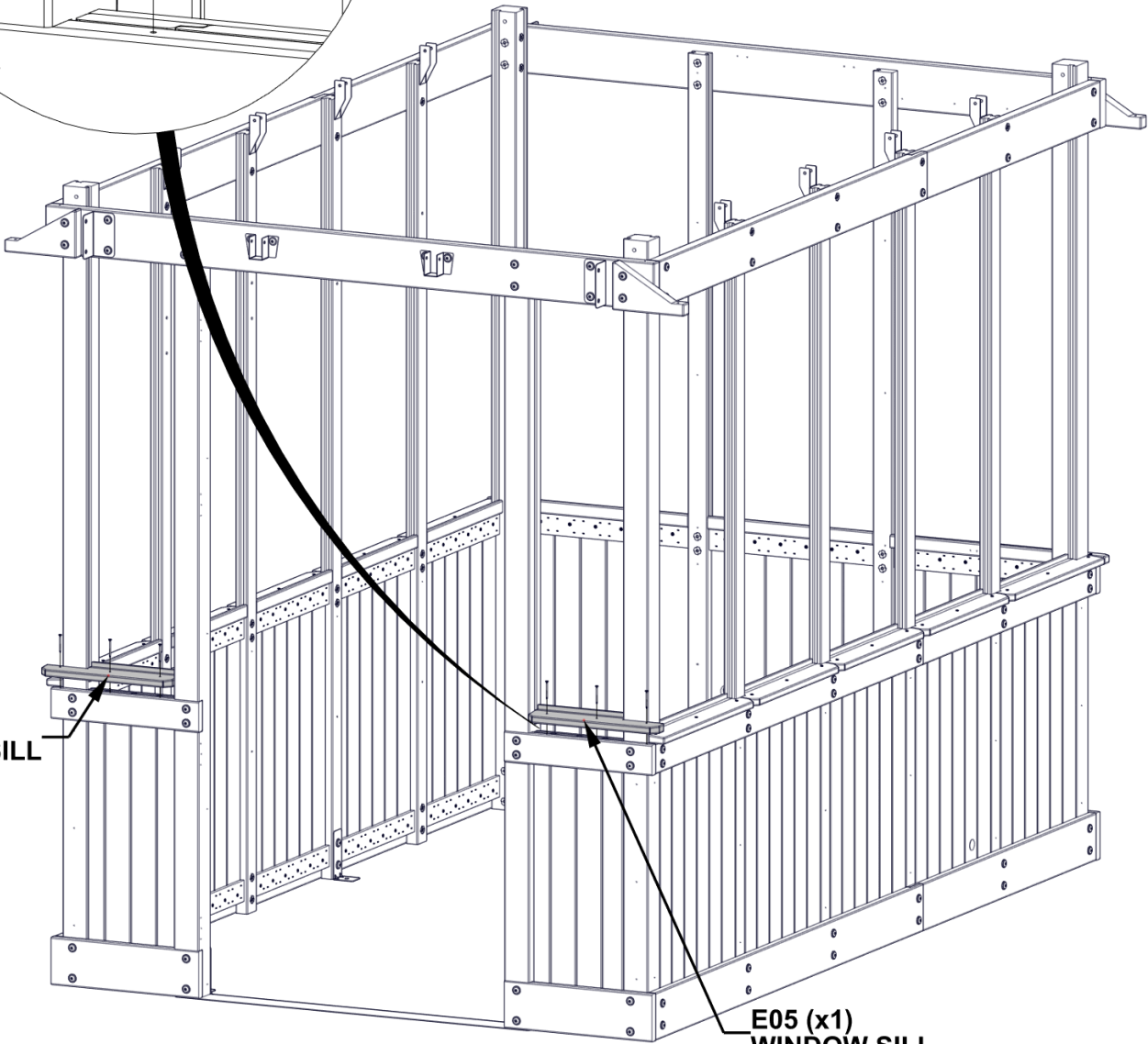


E05 WINDOW SILL - W4L20052  
(x1) 1 7/16"x3 3/8"x15 7/8" (36x86x403)



391 (x6)  
SCREW - 2"

ATTACH WINDOW SILLS USING  
PILOT HOLES IN RUNNING BOARDS.

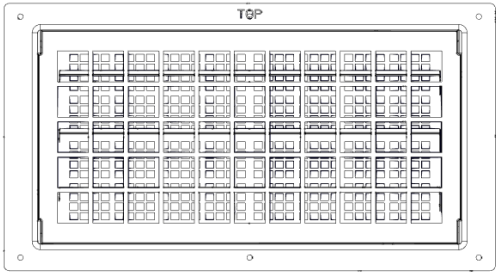


E04 (x1)  
WINDOW SILL

E05 (x1)  
WINDOW SILL

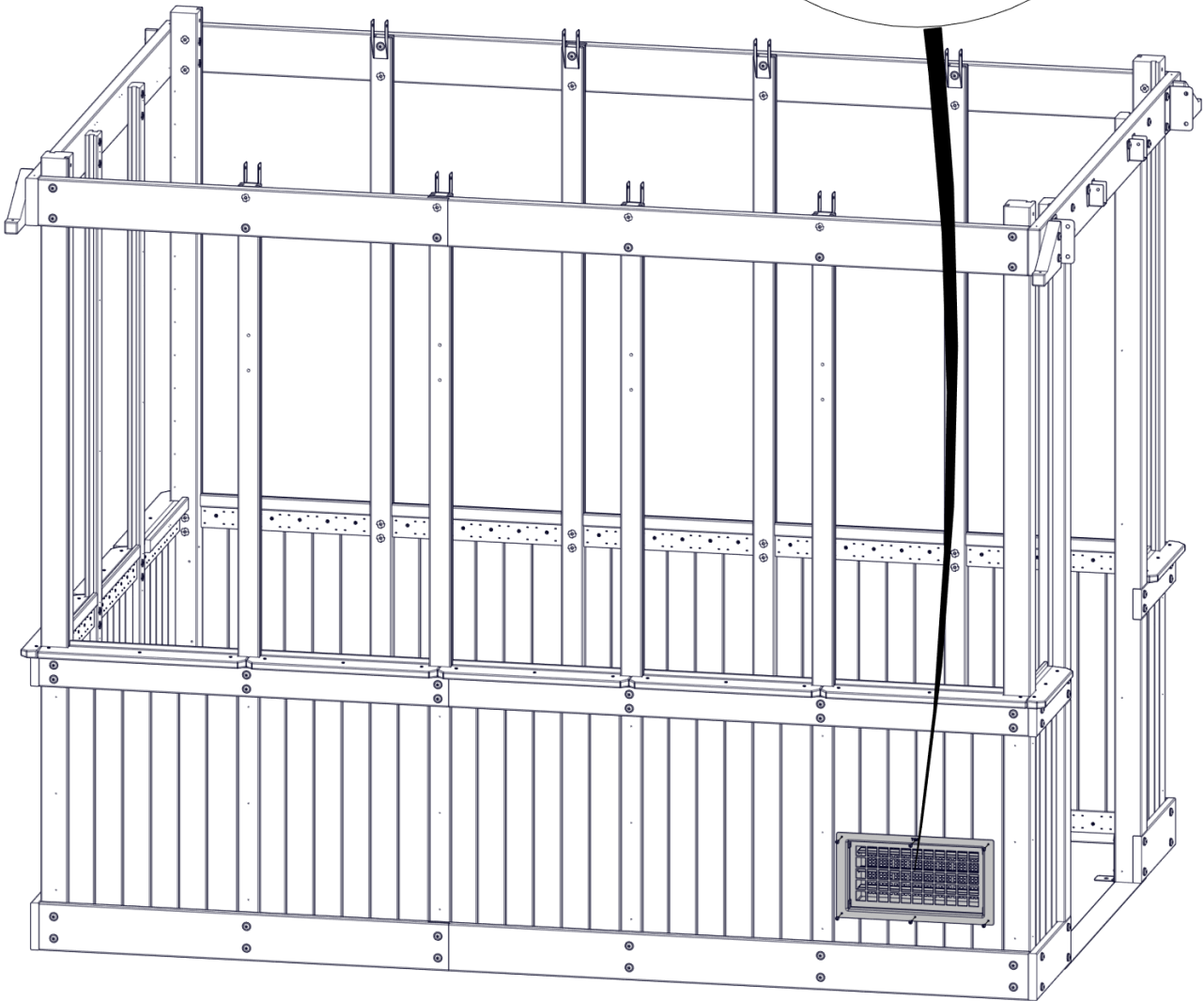
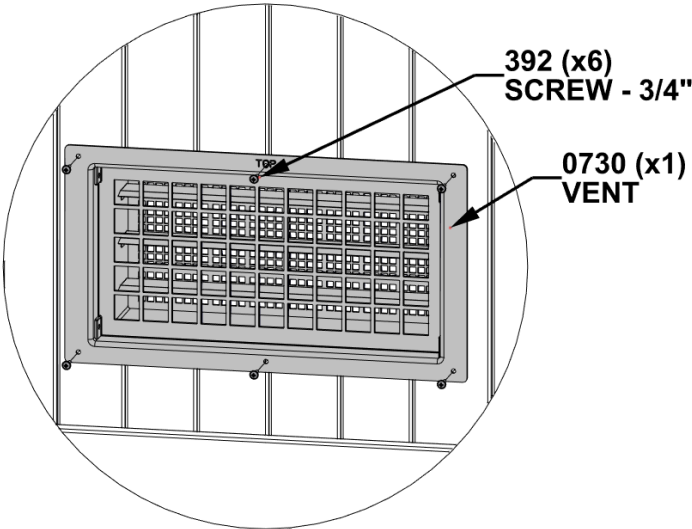
# STEP 31 - VENT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 6   | H100392     | SCREW PWH 8x3/4 BLK |



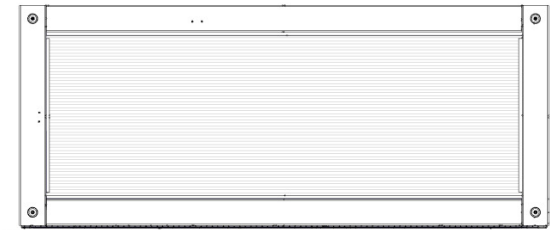
A6P00730 VENT  
(x1)

- SLIDE VENT INTO OPENING
- USE VENT FLANGE AS A GUIDE AND AN 1/8" [3mm] DRILL BIT TO CREATE PILOT HOLES INTO WALL PANEL
- DO NOT DRILL ALL THE WAY THROUGH THE WALL PANEL
- ATTACH AS SHOWN



# STEP 32 - WINDOW ASSEMBLY

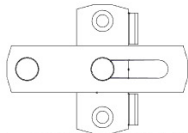
| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 2   | H100391     | SCREW PFH 8x2 BLK   |
| 2   | H100627     | SCREW PFH 6x3/4 BLK |



WA03 WINDOW ASSEMBLY - W2A04330  
(x1) 1 7/8"x19 5/8"x47 3/16" (48x498x1198)

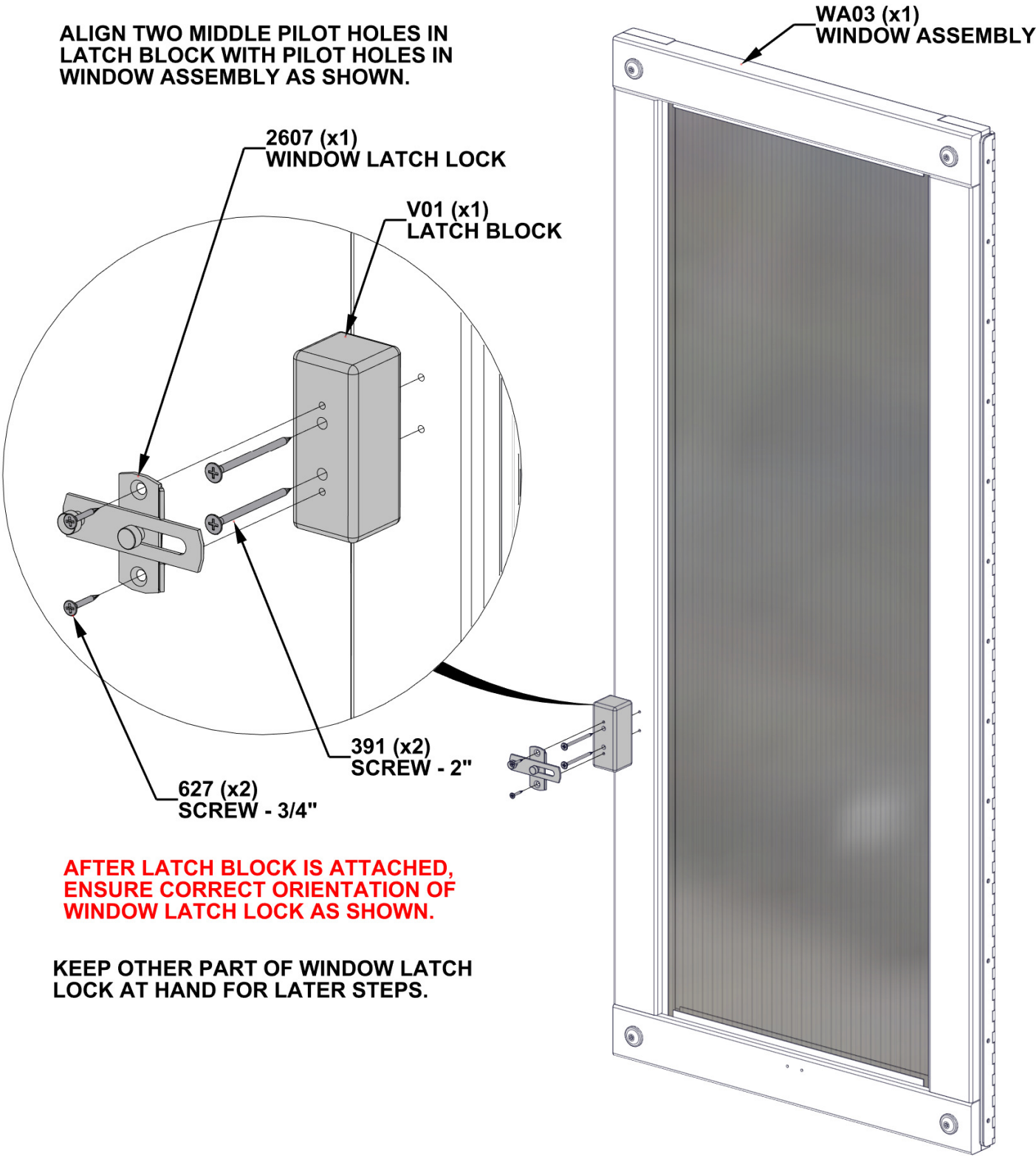


V01 LATCH BLOCK - W4L20099  
(x1) 1 1/4"x1 1/4"x3" (32x32x76)



A4M02607 WINDOW LATCH LOCK  
(x1)

ALIGN TWO MIDDLE PILOT HOLES IN  
LATCH BLOCK WITH PILOT HOLES IN  
WINDOW ASSEMBLY AS SHOWN.

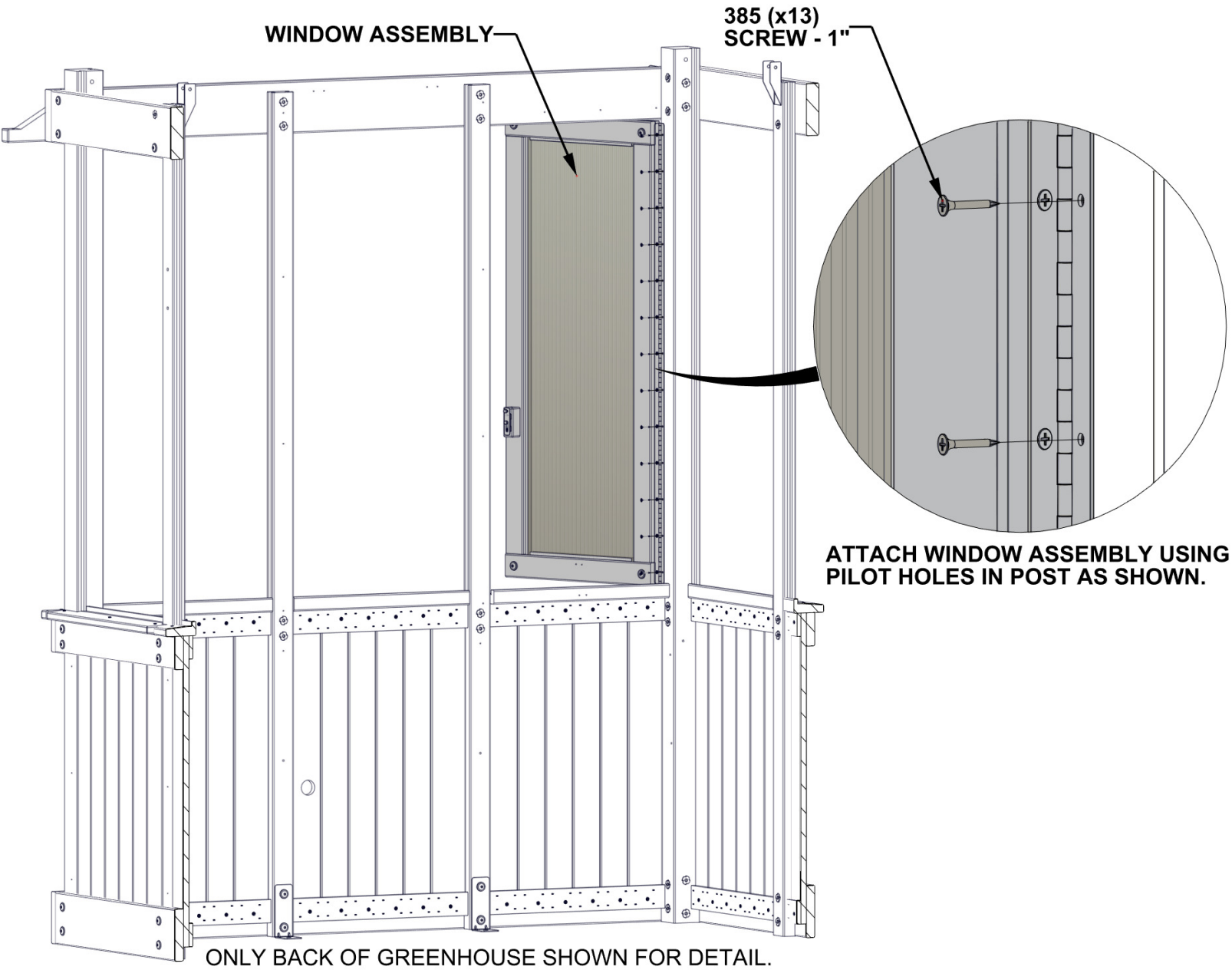


**AFTER LATCH BLOCK IS ATTACHED,  
ENSURE CORRECT ORIENTATION OF  
WINDOW LATCH LOCK AS SHOWN.**

**KEEP OTHER PART OF WINDOW LATCH  
LOCK AT HAND FOR LATER STEPS.**

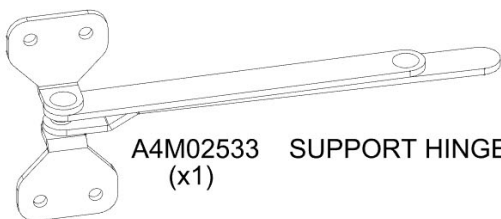
# STEP 33 - WINDOW ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 13  | H100385     | SCREW PFH 8x1 BLK |

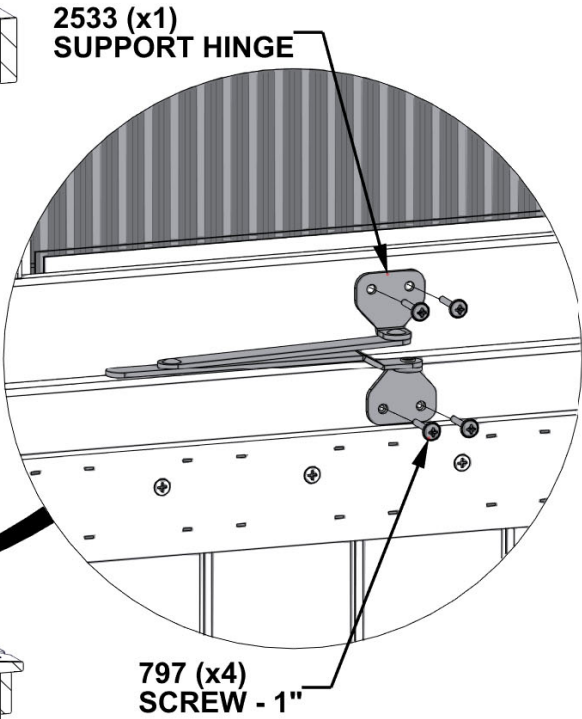
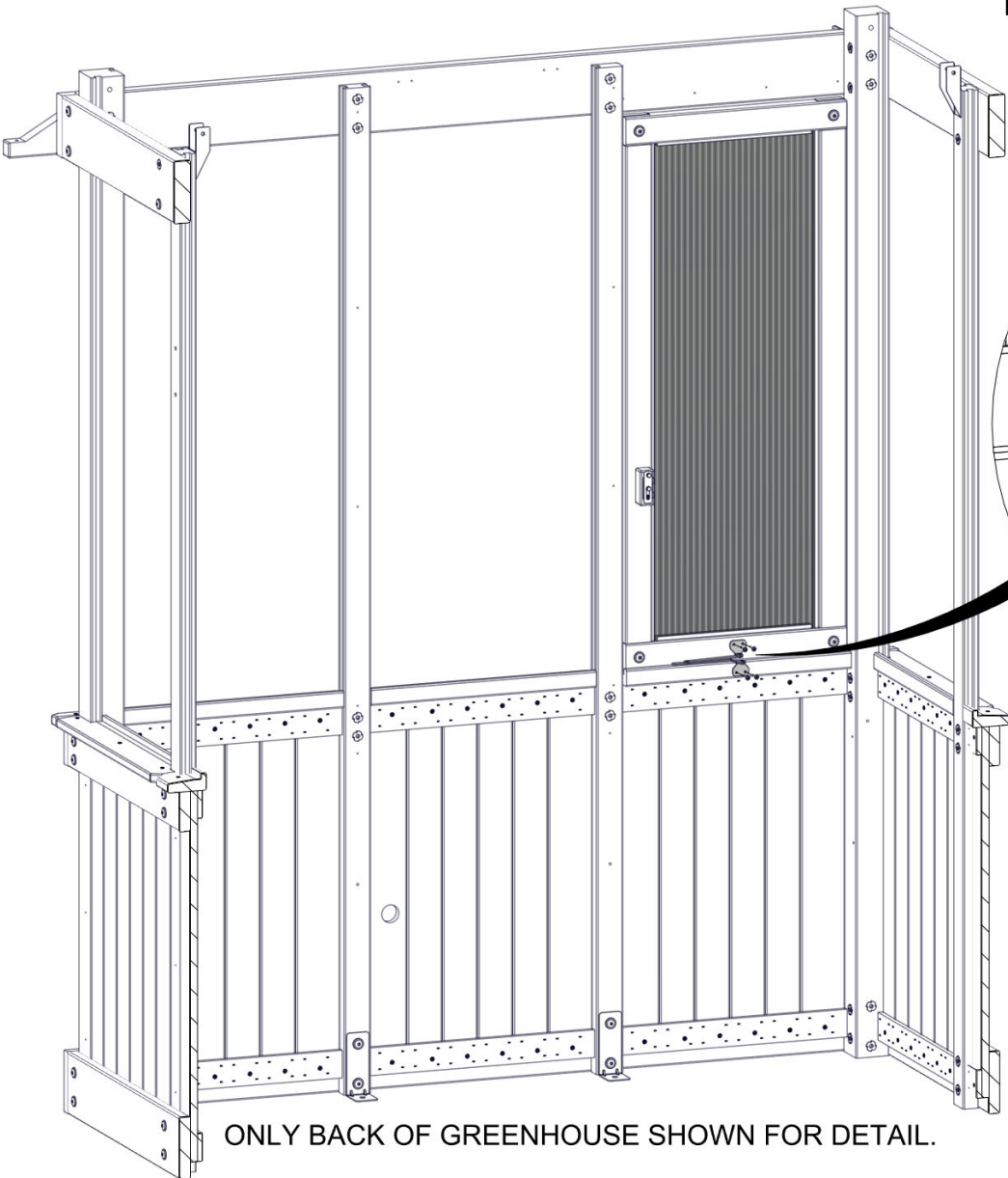


# STEP 34 - WINDOW ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100797     | SCREW PWH 8x1 BLK |



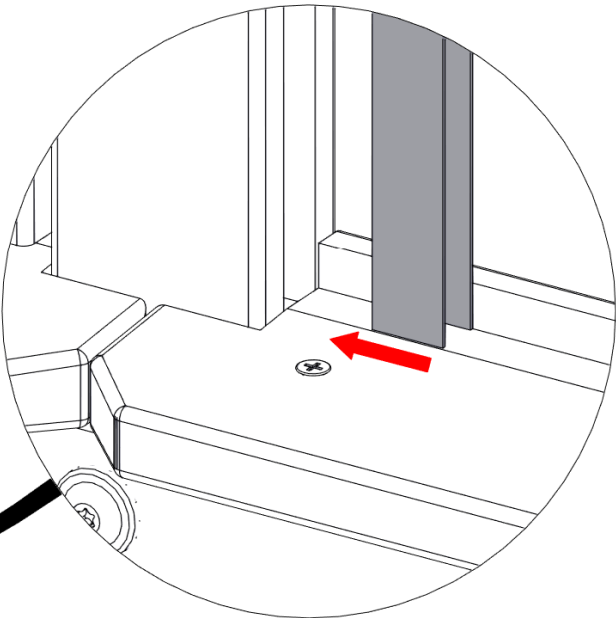
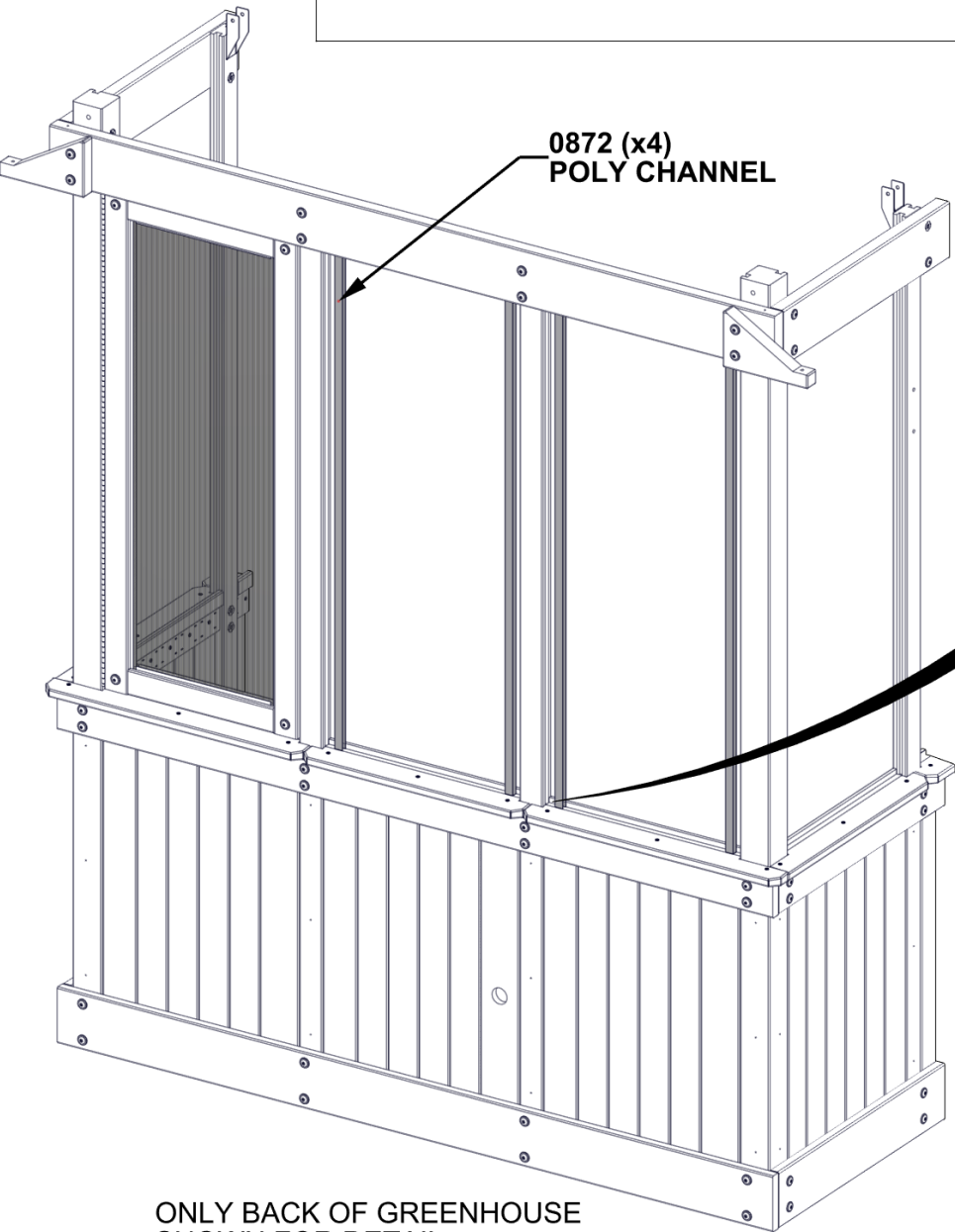
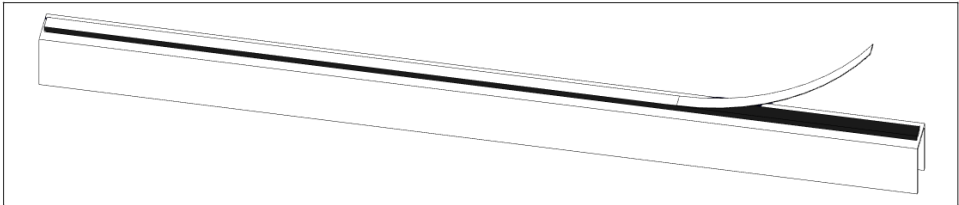
ATTACH SUPPORT HINGE USING PILOT HOLES IN WINDOW ASSEMBLY AND WINDOW SILL AS SHOWN.



# STEP 35 - WINDOW ASSEMBLY

A6P00872 POLY CHANNEL  
(x4)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.



- INSERT POLY CHANNEL INTO GROOVE STARTING AT THE WINDOW SILL AND WORK UPWARDS.
- FIRMLY PRESS CHANNEL INTO GROOVE TO ENSURE TAPE ADHESION.

ONLY BACK OF GREENHOUSE  
SHOWN FOR DETAIL.



# STEP 36 - WINDOW ASSEMBLY



A6P00924 POLY SHEET  
(x2)



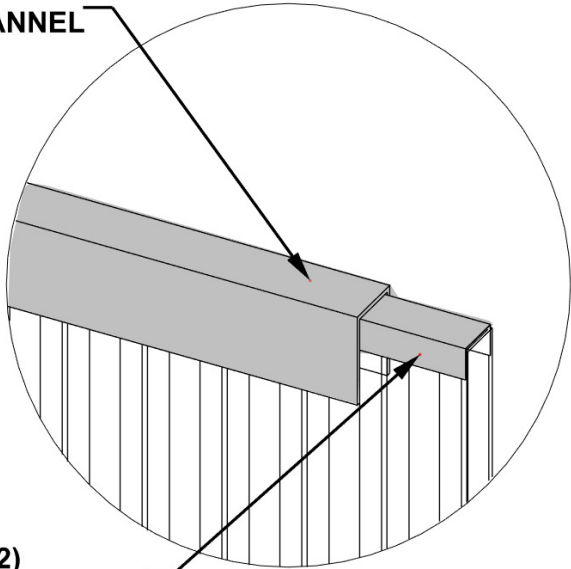
A6P00925 POLY CHANNEL  
(x4)



A6P00690 DUST SEAL TAPE

- TO APPLY DUST SEAL TAPE AND POLY CHANNEL:**
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
  - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
  - AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
  - REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
  - **REPEAT FOR BOTH WINDOW ASSEMBLIES.**

0925 (x4)  
POLY CHANNEL



0690 (x2)  
DUST SEAL TAPE

0924 (x2)  
POLY SHEET

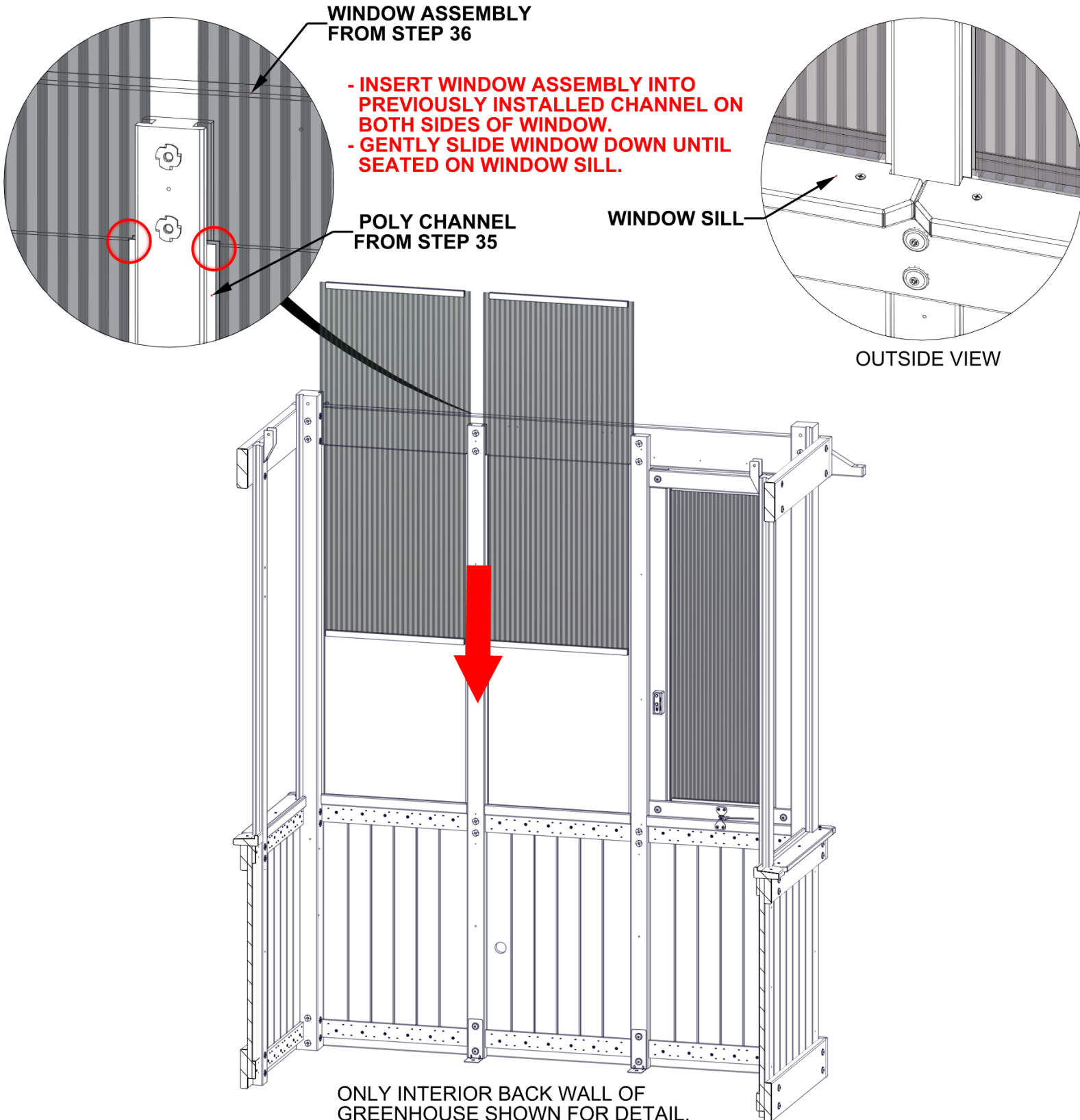




## STEP 37 - WINDOW ASSEMBLY

### IMPORTANT!

- ENSURE UV SIDE OF WINDOW IS FACING OUTSIDE.
- ONCE WINDOW IS INSTALLED, IT IS SAFE TO REMOVE THE PROTECTIVE FILM.

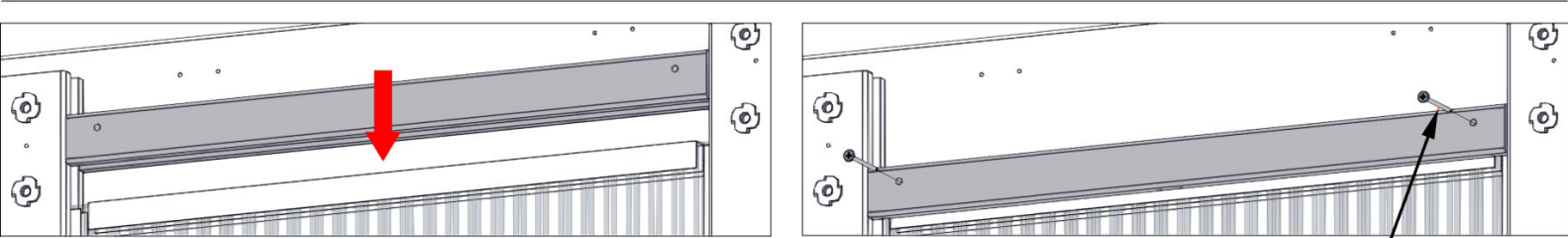


# STEP 38 - WINDOW ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100391     | SCREW PFH 8x2 BLK |



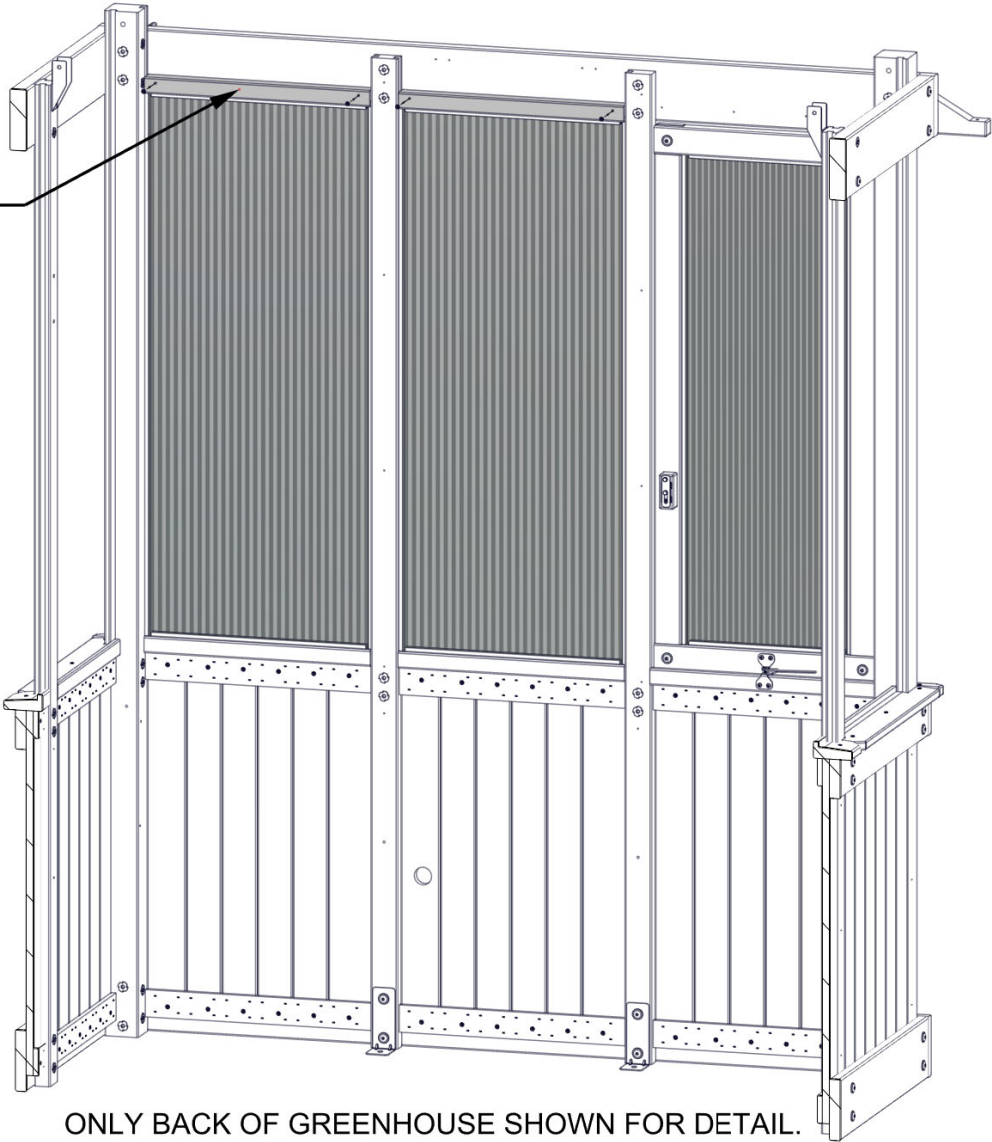
P05 WINDOW CAP - W4L20090  
(x2) 1 7/16"x1 7/16"x19 7/8" (36x36x505)



SLIDE GROOVE IN WINDOW CAP OVER WINDOW ASSEMBLY THEN SCREW INTO PLACE.

391 (x4)  
SCREW - 2"

P05 (x2)  
WINDOW CAP



ONLY BACK OF GREENHOUSE SHOWN FOR DETAIL.

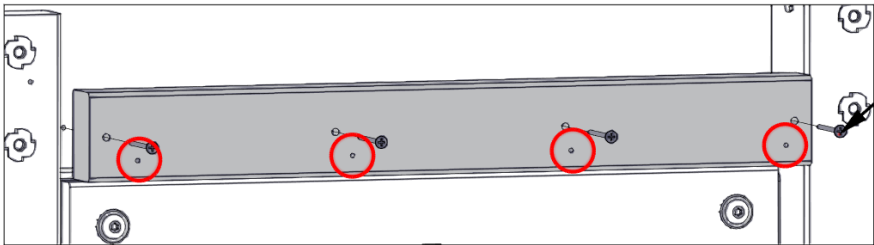
# STEP 39 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100391     | SCREW PFH 8x2 BLK |



F11 WINDOW FRAME - W4L20087  
(x1) 1 7/16"x2 3/8"x20" (36x60x508)

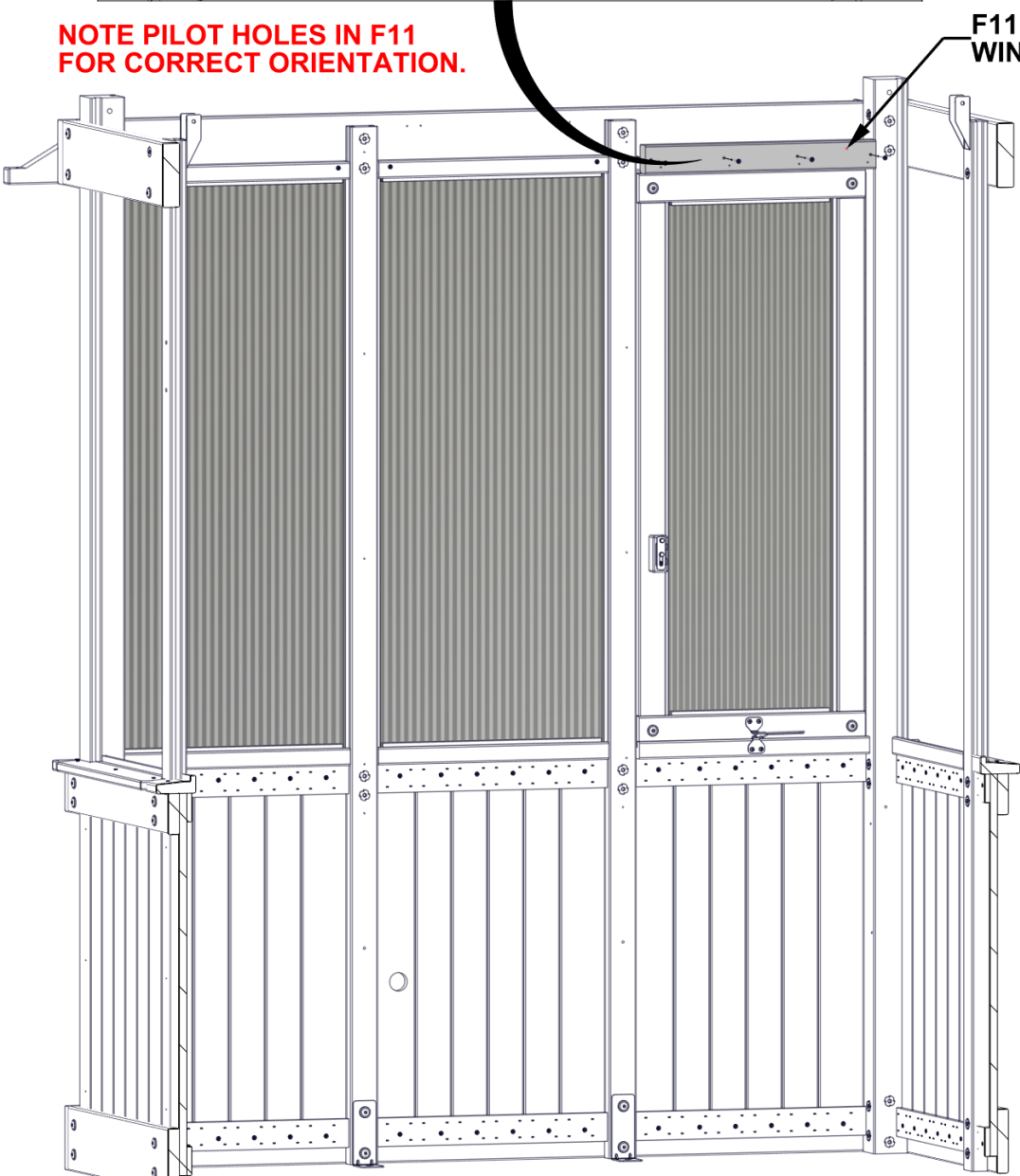
ALIGN PILOT HOLES  
IN F11 WITH PILOT  
HOLES IN HEADER.



391 (x4)  
SCREW - 2"

NOTE PILOT HOLES IN F11  
FOR CORRECT ORIENTATION.

F11 (x1)  
WINDOW FRAME



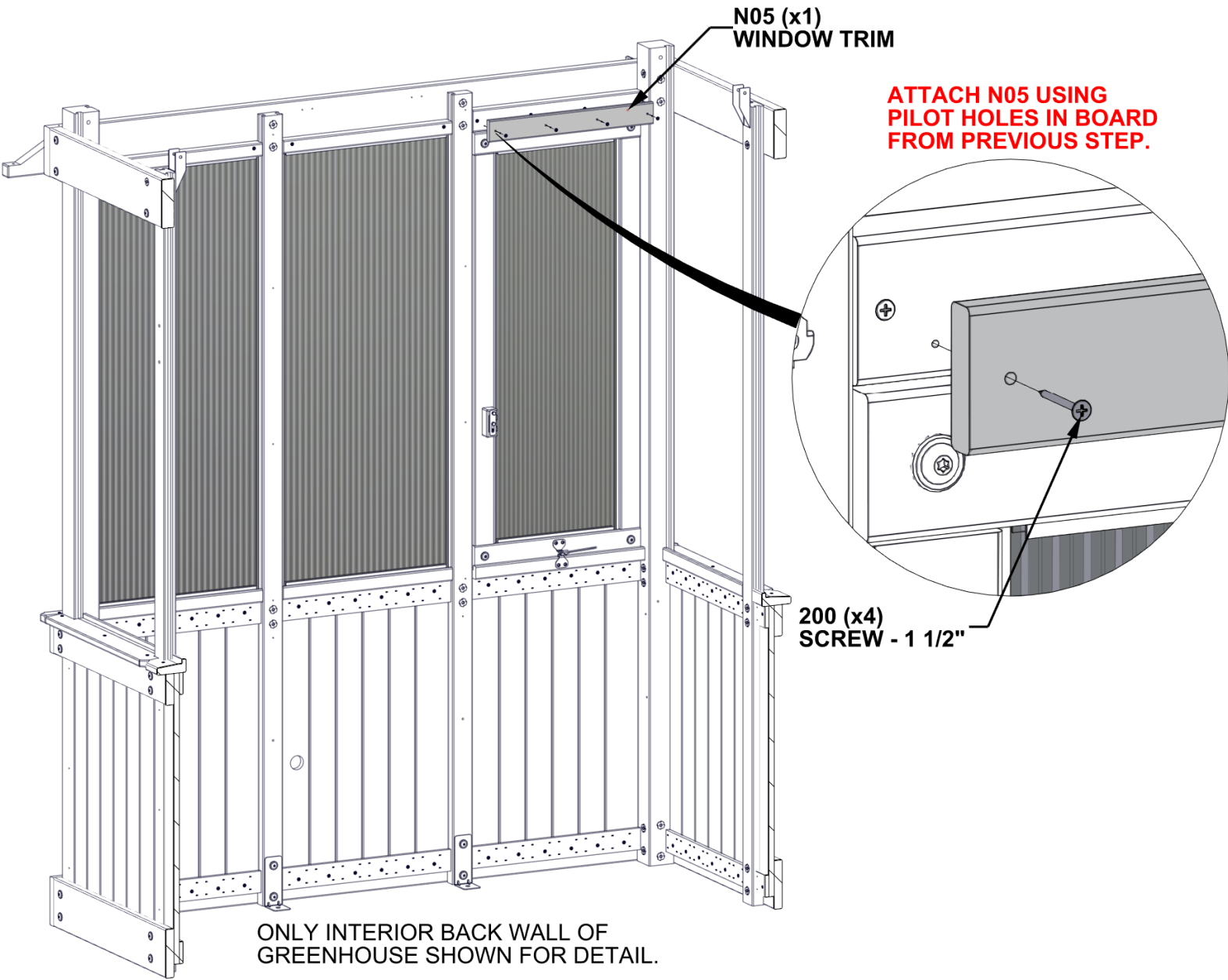
ONLY INTERIOR BACK WALL OF  
GREENHOUSE SHOWN FOR DETAIL.

# STEP 40 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100200     | SCREW PFH 8x1 1/2 BLK |



N05 WINDOW TRIM - W4L20086  
(x1) 5/8"x2 3/8"x19 3/8" (16x60x492)

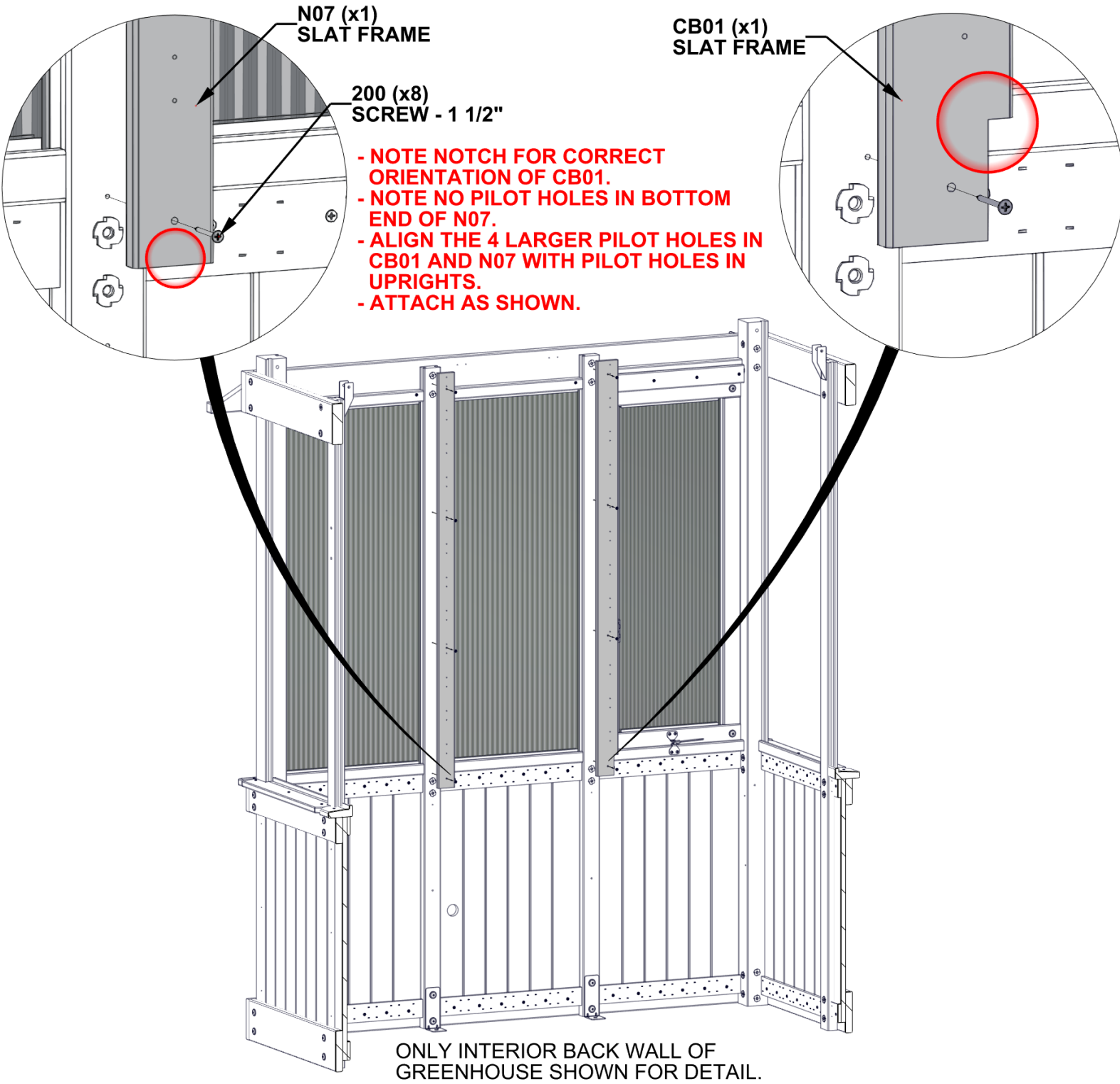


# STEP 41 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 8   | H100200     | SCREW PFH 8x1 1/2 BLK |

CB01 SLAT FRAME - W4L20088  
(x1) 5/8"x3"x53 7/8" (16x76x1368)

N07 SLAT FRAME - W4L20094  
(x1) 5/8"x2 3/8"x53 7/8" (16x60x1368)



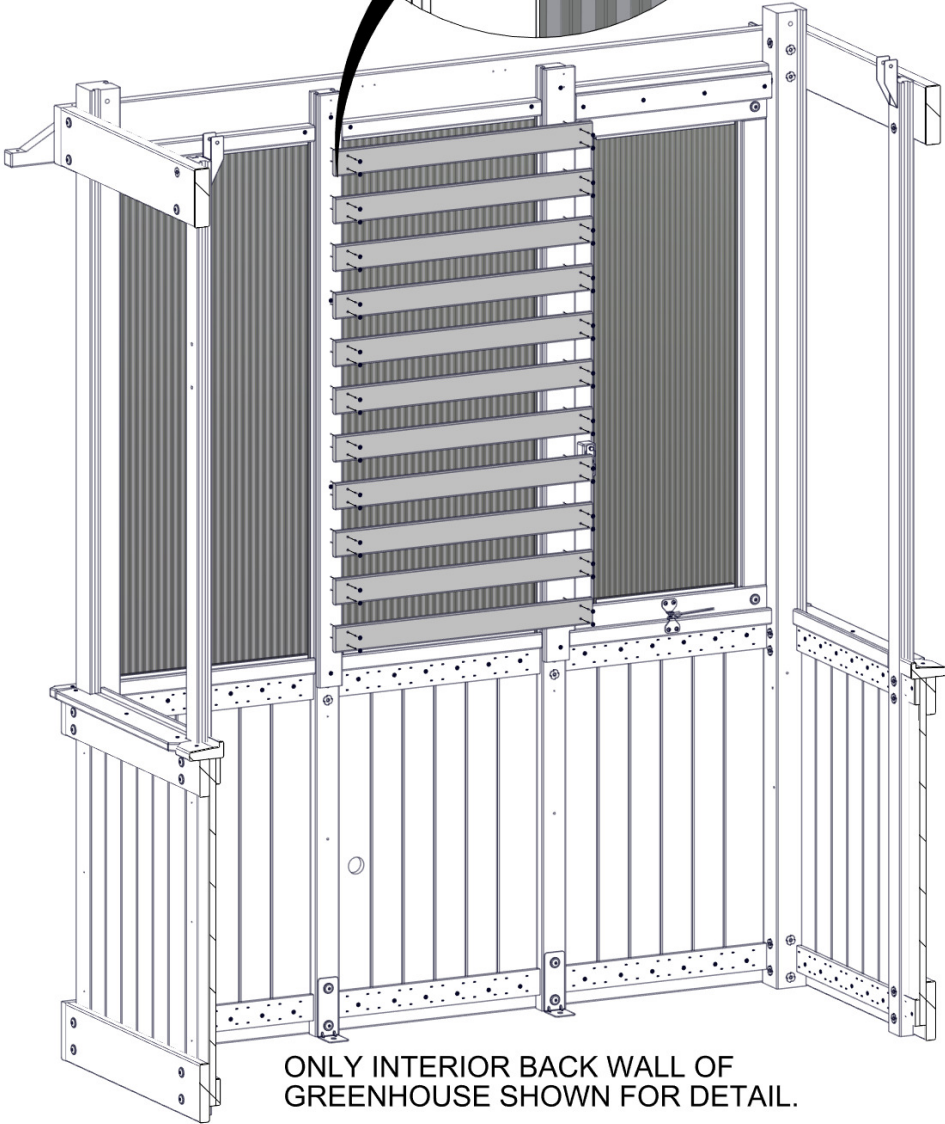
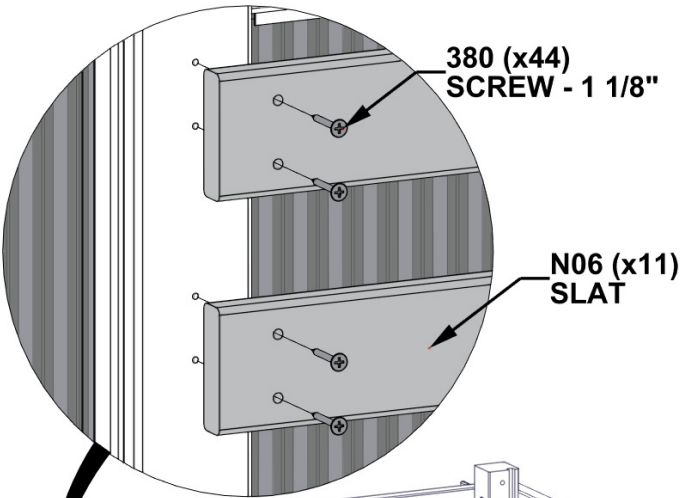
# STEP 42 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 44  | H100380     | SCREW PFH 8x1 1/8 BLK |



N06 SLAT - W4L20089  
(x11) 5/8"x2 3/8"x25 3/8" (16x60x645)

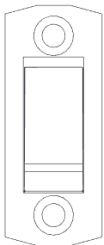
STARTING FROM THE BOTTOM, ALIGN 11 SLAT BOARDS WITH PILOT HOLES ON UPRIGHTS AND ATTACH AS SHOWN.



ONLY INTERIOR BACK WALL OF GREENHOUSE SHOWN FOR DETAIL.

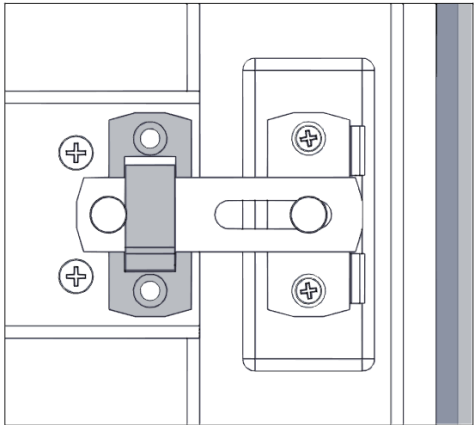
# STEP 43 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 2   | H100627     | SCREW PFH 6x3/4 BLK |

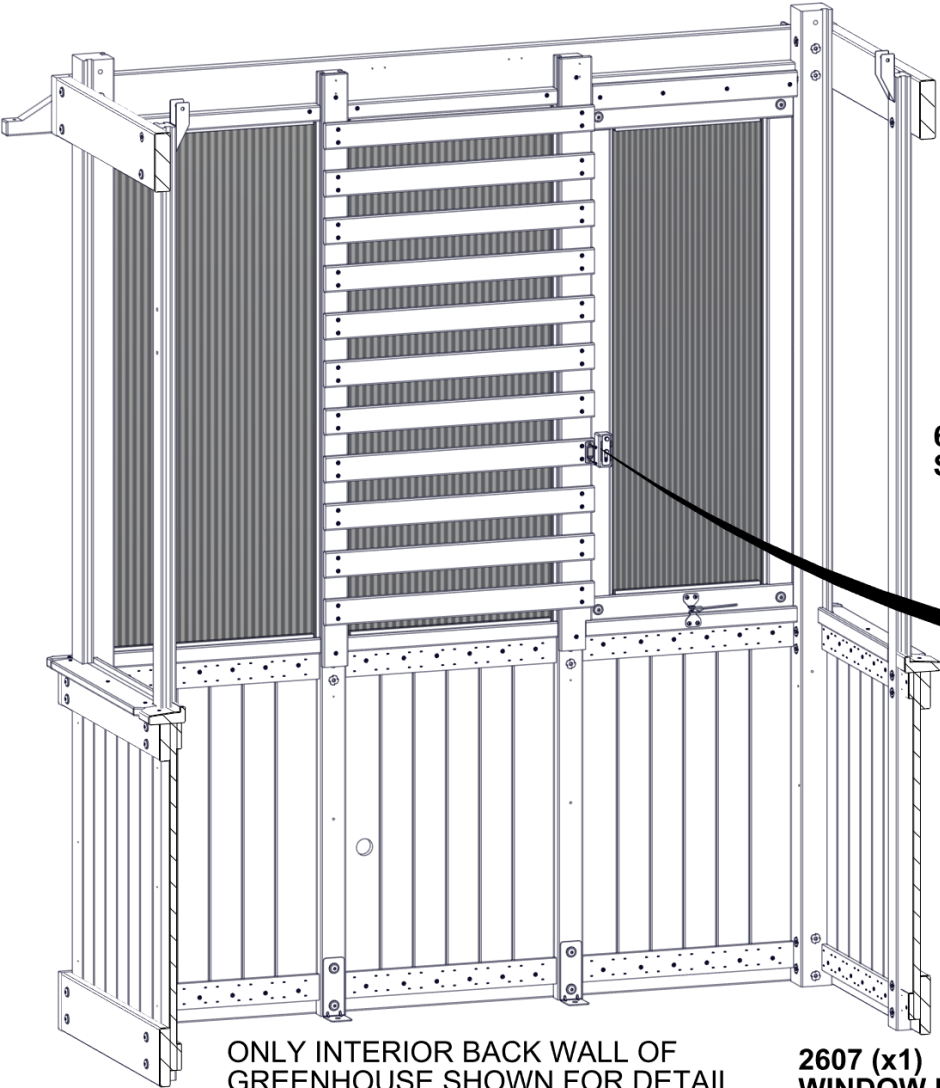


A4M02607 (x1) WINDOW LATCH LOCK (SET ASIDE IN STEP 32)

WITH WINDOW CLOSED, ALIGN LATCH LOCK AS SHOWN. MARK HOLE LOCATIONS AND PRE-DRILL WITH 1/8" [3mm] DRILL BIT.



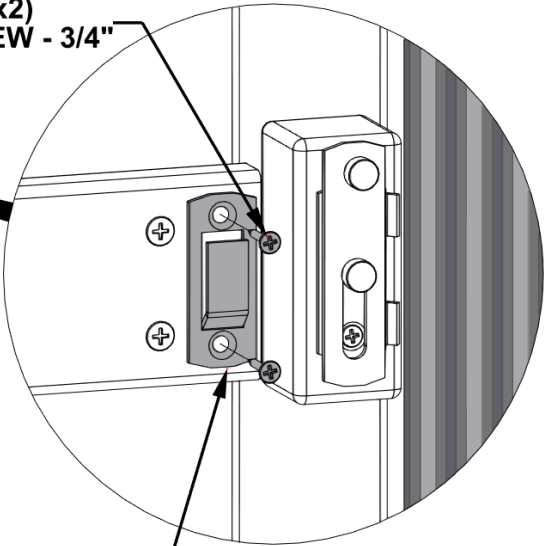
ATTACH LATCH LOCK USING PRE-DRILLED HOLES.



ONLY INTERIOR BACK WALL OF GREENHOUSE SHOWN FOR DETAIL.

2607 (x1) WINDOW LATCH LOCK

627 (x2) SCREW - 3/4"



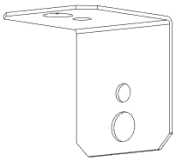


# STEP 44 - TABLE ASSEMBLY

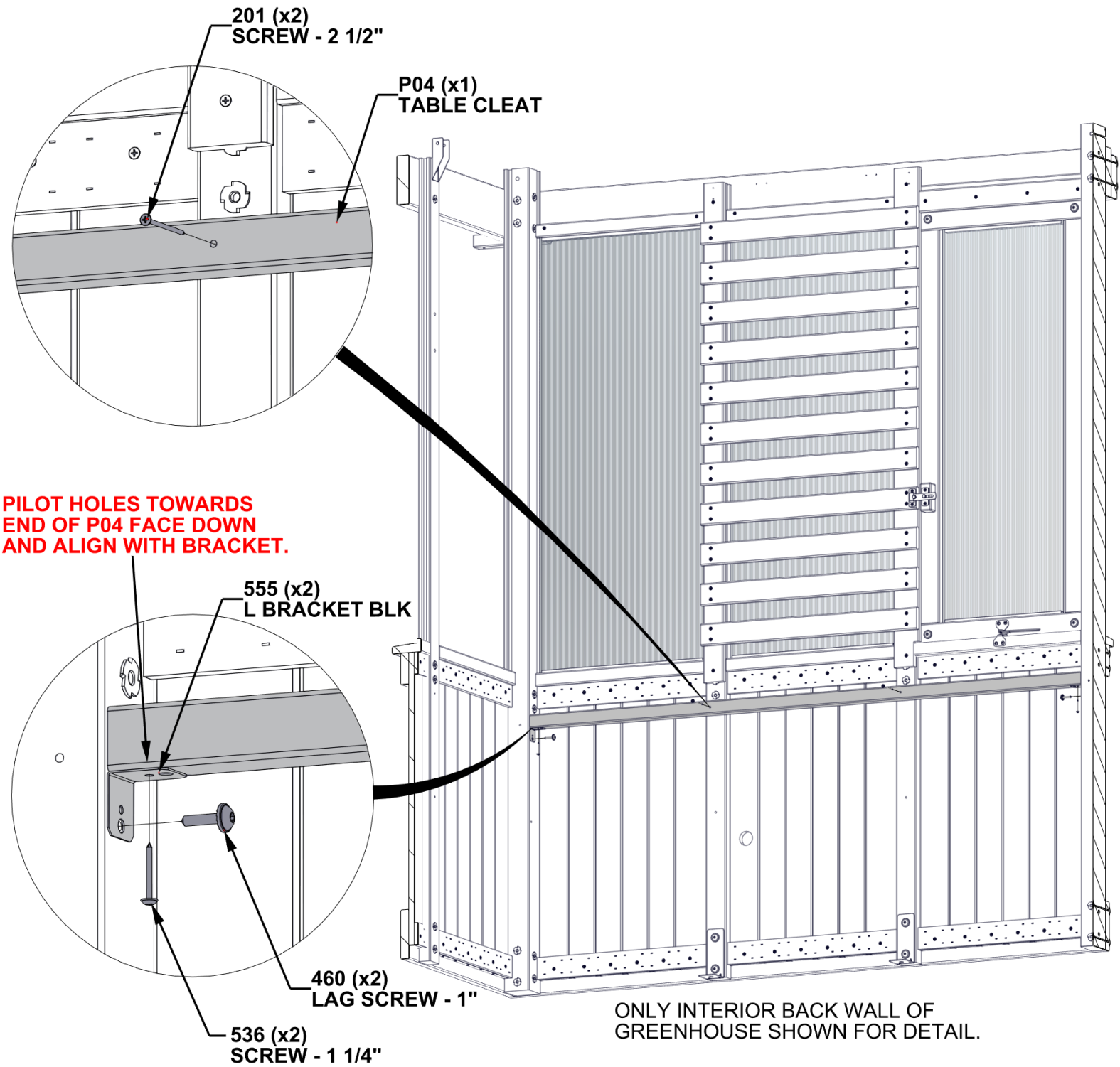
| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 2   | H100201     | SCREW PFH 8x2 1/2 BLK  |
| 2   | H100460     | LAG SCREW WH 1/4x1 BLK |
| 2   | H100536     | SCREW PWH 8x1 1/4 BLK  |



P04 TABLE CLEAT - W4L20084  
(x1) 1 7/16"x1 7/16"x64 13/16" (36x36x1646)

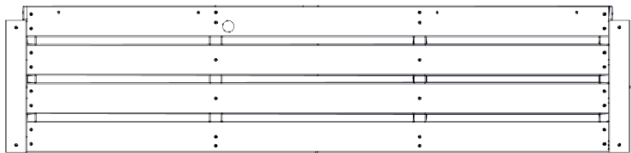


A4M00555 L BRACKET BLK  
(x2)



# STEP 45 - TABLE ASSEMBLY

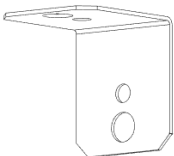
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 5   | H100200     | SCREW PFH 8x1 1/2 BLK |
| 2   | H100536     | SCREW PWH 8x1 1/4 BLK |



TB02 TABLE ASSEMBLY - W2A04331  
(x1) 2 1/16"x16 1/16"x68 11/16" (52x408x1744)



M03 TABLE TRIM - W4L20085  
(x1) 5/8"x3 3/8"x68 11/16" (16x86x1744)



A4M00555 L BRACKET BLK  
(x2)

ALIGN PILOT HOLES AND ATTACH TRIM AND BRACKETS TO TABLE ASSEMBLY AS SHOWN.

TOP OF M03 IS FLUSH WITH TABLE TOP.

555 (x2)  
L BRACKET BLK

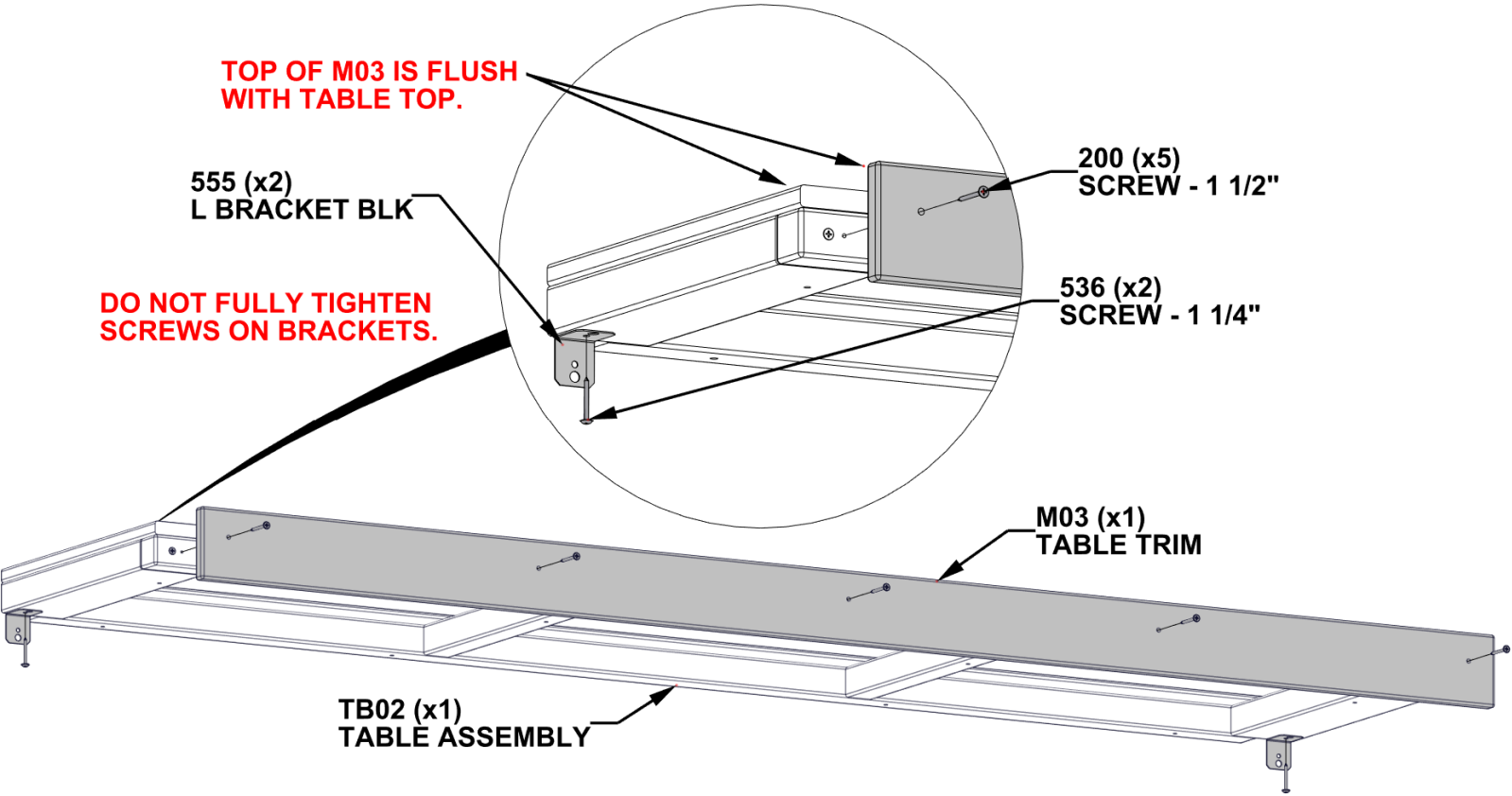
DO NOT FULLY TIGHTEN SCREWS ON BRACKETS.

200 (x5)  
SCREW - 1 1/2"

536 (x2)  
SCREW - 1 1/4"

M03 (x1)  
TABLE TRIM

TB02 (x1)  
TABLE ASSEMBLY



# STEP 46 - TABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100362     | SCREW PFH 8x3 BLK      |
| 2   | H100460     | LAG SCREW WH 1/4x1 BLK |

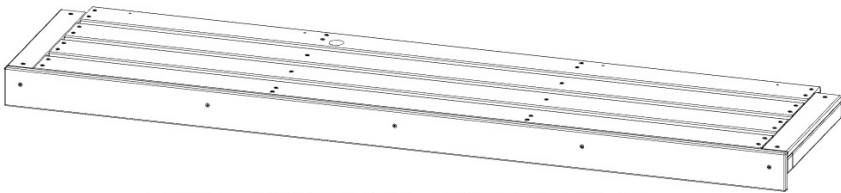
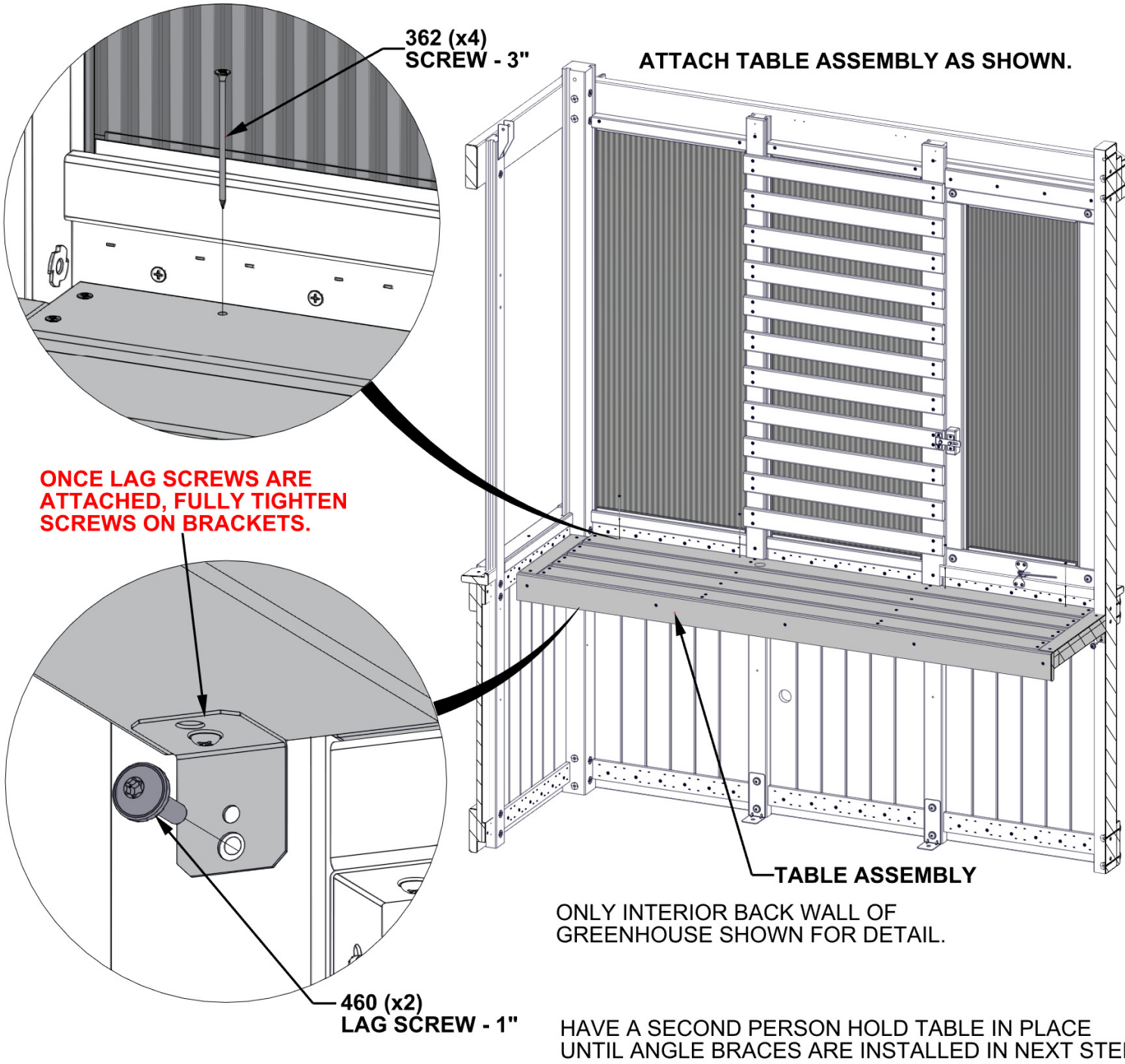


TABLE ASSEMBLY - FROM STEP 45

**DO NOT LEAN ON OR PUT ANY WEIGHT ON TABLE UNTIL ANGLE BRACES ARE INSTALLED IN NEXT STEPS.**



362 (x4)  
SCREW - 3"

ATTACH TABLE ASSEMBLY AS SHOWN.

ONCE LAG SCREWS ARE  
ATTACHED, FULLY TIGHTEN  
SCREWS ON BRACKETS.

460 (x2)  
LAG SCREW - 1"

TABLE ASSEMBLY

ONLY INTERIOR BACK WALL OF  
GREENHOUSE SHOWN FOR DETAIL.

HAVE A SECOND PERSON HOLD TABLE IN PLACE  
UNTIL ANGLE BRACES ARE INSTALLED IN NEXT STEP.

STEP 47 - TABLE ASSEMBLY

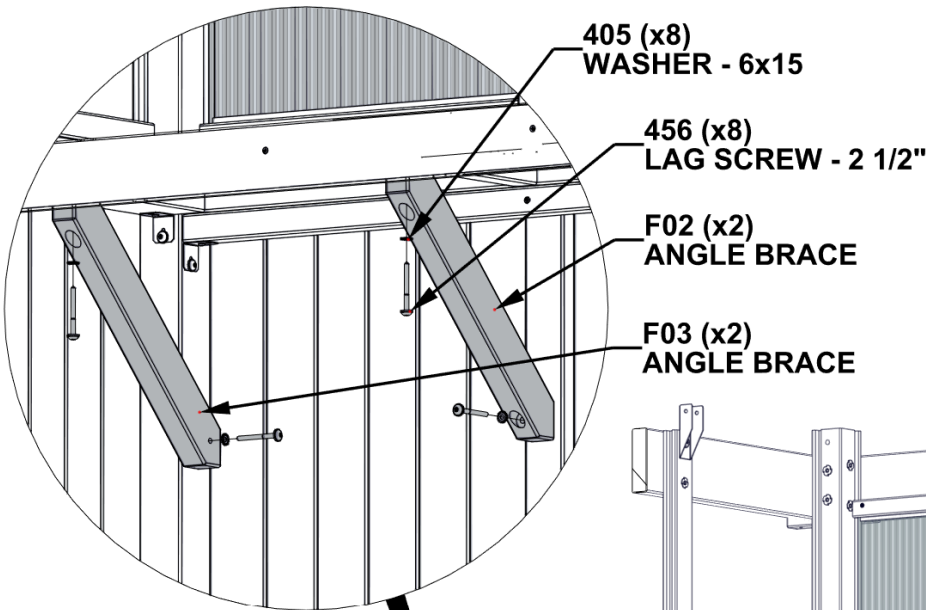
| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 8   | H100405     | WASHER LOCK EXT 6x15       |
| 8   | H100456     | LAG SCREW WH 1/4x2 1/2 BLK |



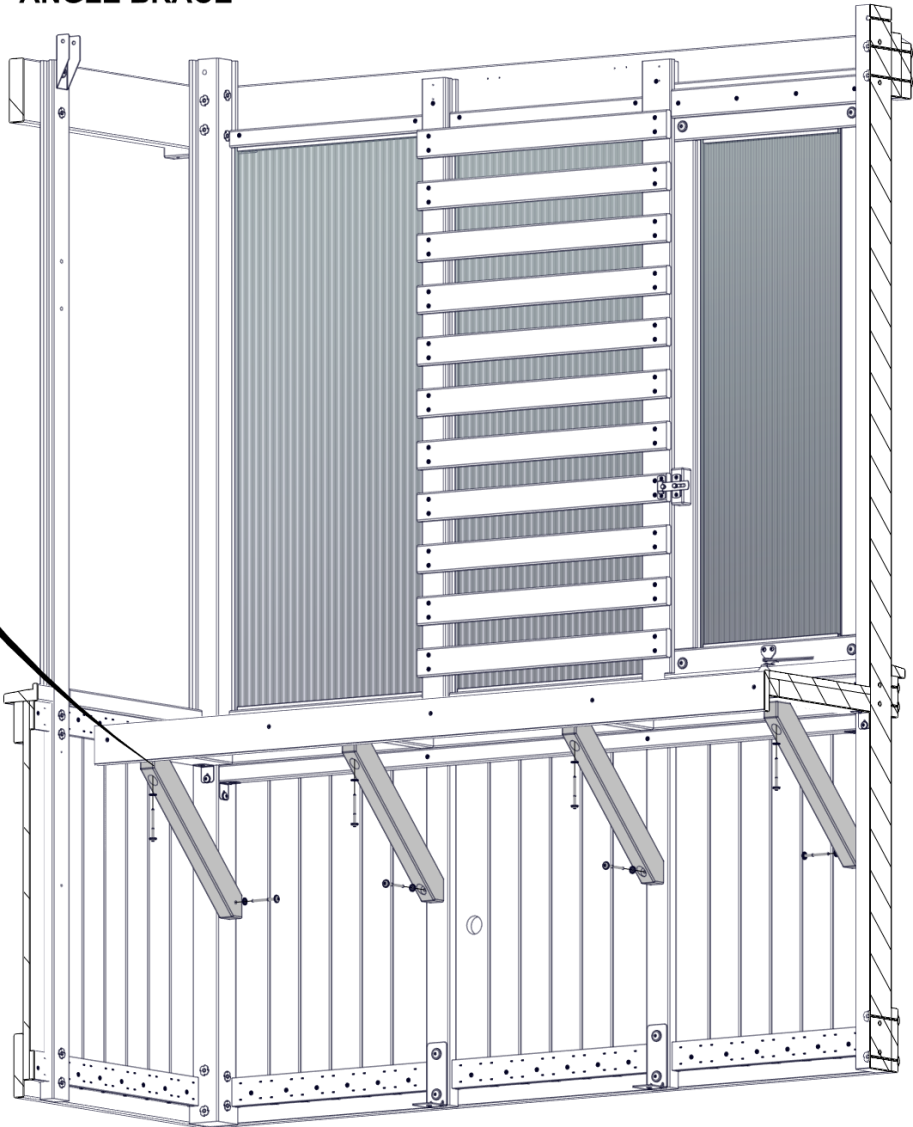
F02 ANGLE BRACE - W4L20039  
(x2) 1 7/16"x2 3/8"x18 1/16" (36x60x458)



F03 ANGLE BRACE - W4L20040  
(x2) 1 7/16"x2 3/8"x18 1/16" (36x60x458)



ATTACH ANGLE BRACES AS SHOWN  
USING PILOT HOLES IN TABLE  
CLEATS, UPRIGHTS, AND POSTS.



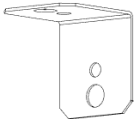
ONLY INTERIOR BACK WALL OF  
GREENHOUSE SHOWN FOR DETAIL.

# STEP 48 - TABLE ASSEMBLY

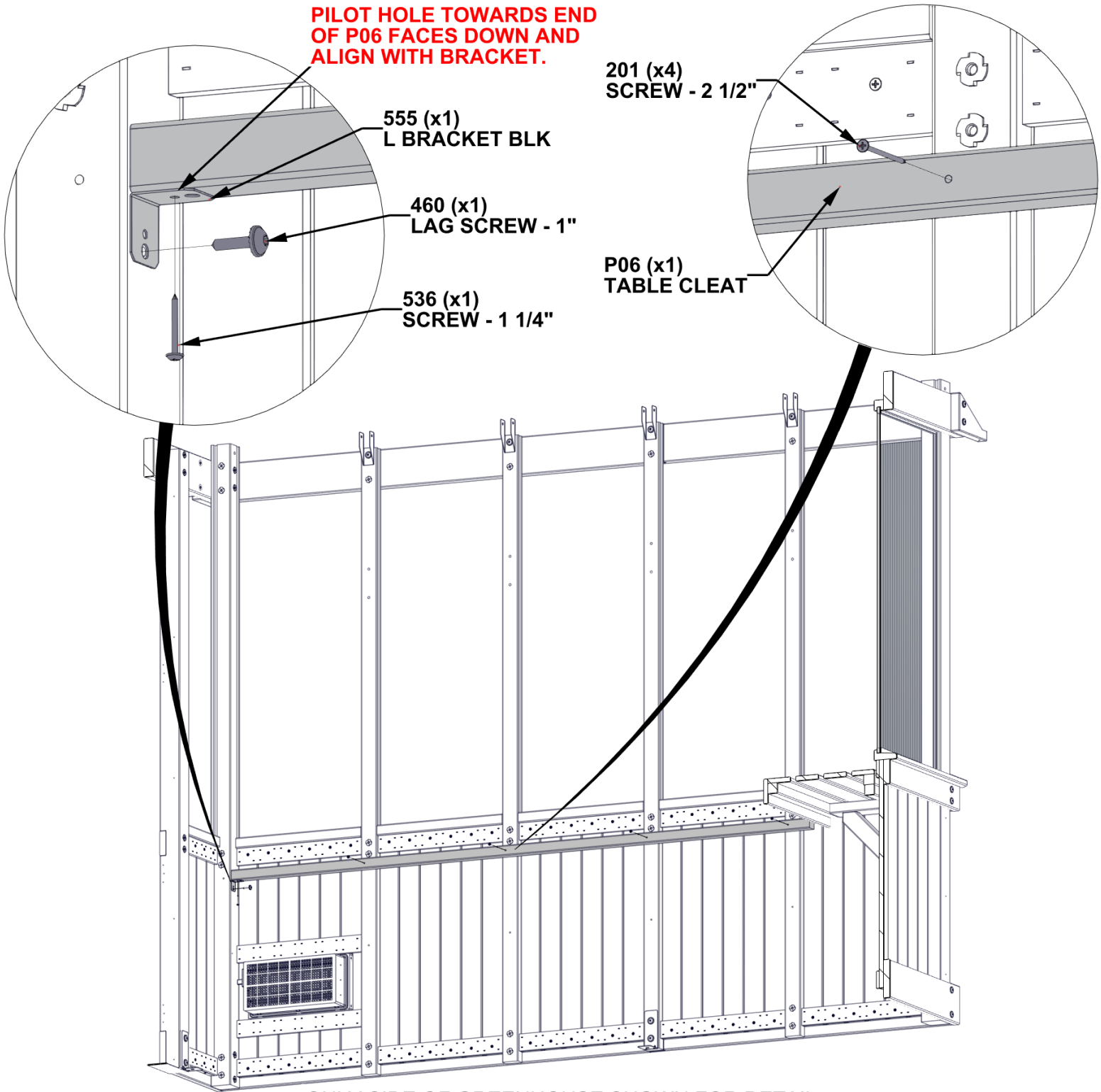
| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100201     | SCREW PFH 8x2 1/2 BLK  |
| 1   | H100460     | LAG SCREW WH 1/4x1 BLK |
| 1   | H100536     | SCREW PWH 8x1 1/4 BLK  |



P06 TABLE CLEAT - W4L20095  
(x1) 1 7/16"x1 7/16"x87 3/8" (36x36x2220)



A4M00555 L BRACKET BLK  
(x1)

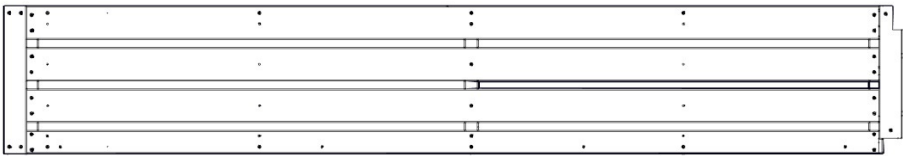


ONLY SIDE OF GREENHOUSE SHOWN FOR DETAIL.



# STEP 49 - TABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 6   | H100201     | SCREW PFH 8x2 1/2 BLK |
| 12  | H100387     | SCREW PFH 8x1 1/4 BLK |



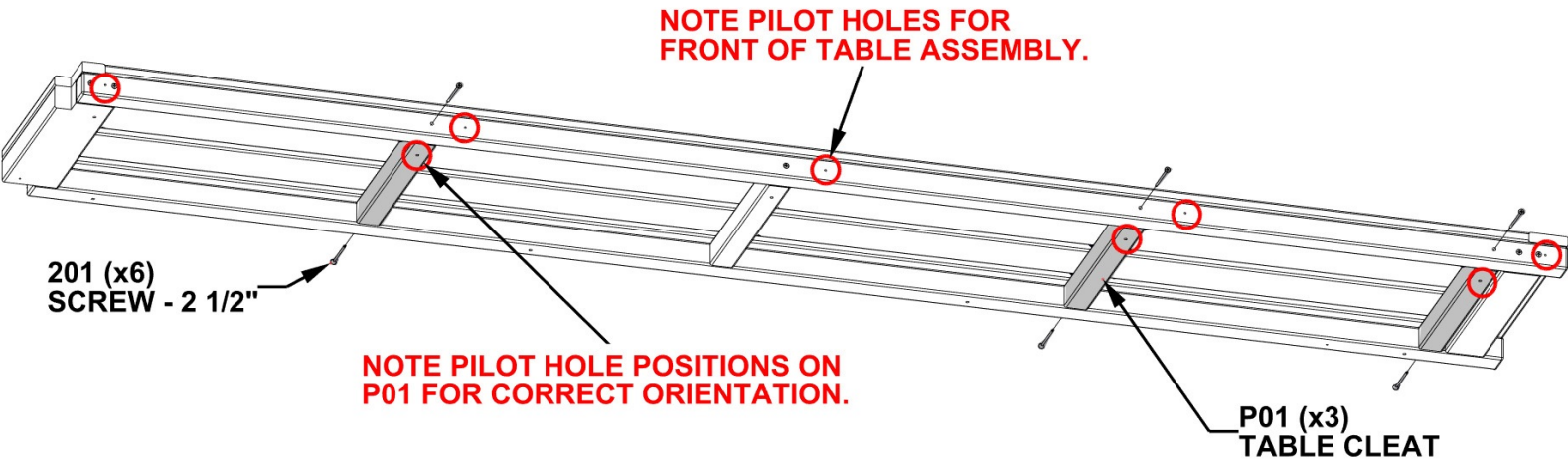
TB01 TABLE ASSEMBLY - W2A04325  
(x1) 2 1/16"x14 7/8"x89 1/2" (52x378x2274)



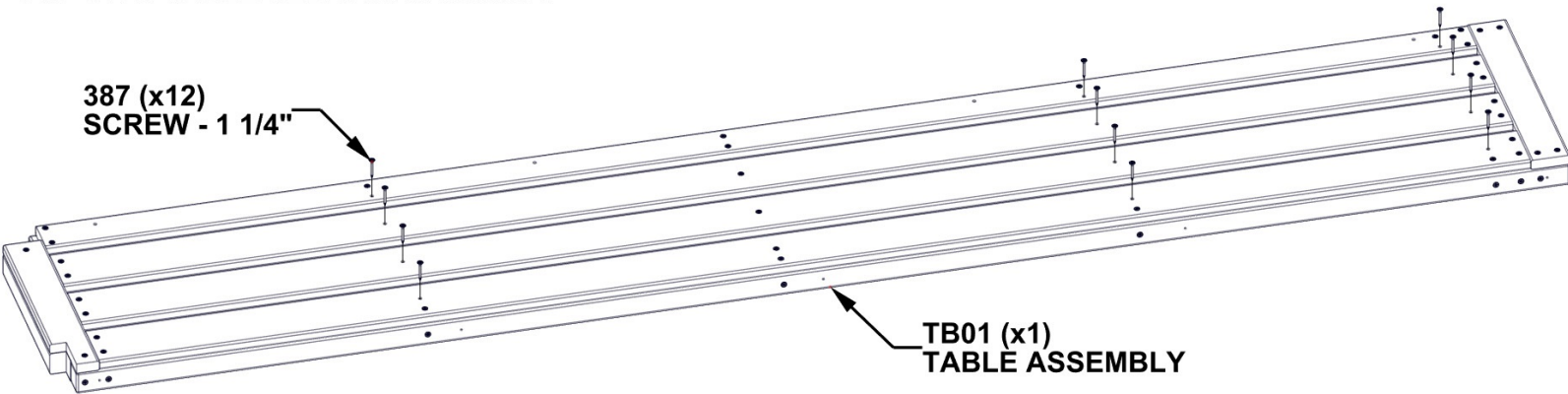
P01 TABLE CLEAT - W4L20036  
(x3) 1 7/16"x1 7/16"x11 13/16" (36x36x300)

**PAY CLOSE ATTENTION TO PILOT HOLES FOR CORRECT INSTALLATION.**

FIRST, ATTACH P01 BOARDS TO  
TABLE ASSEMBLY AS SHOWN.



SECOND, INSTALL SCREWS  
THROUGH PILOT HOLES ON TABLE  
TOP INTO TABLE CLEATS AS SHOWN.

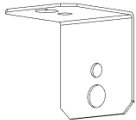


# STEP 50 - TABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 5   | H100200     | SCREW PFH 8x1 1/2 BLK |
| 1   | H100536     | SCREW PWH 8x1 1/4 BLK |



M01 TABLE TRIM - W4L20037  
(x1) 5/8"x3 3/8"x89 1/2" (16x86x2274)



A4M00555 L BRACKET BLK  
(x1)

ALIGN PILOT HOLES AND ATTACH TRIM AND BRACKETS TO TABLE ASSEMBLY AS SHOWN.

TOP OF M01 IS FLUSH WITH TABLE TOP.

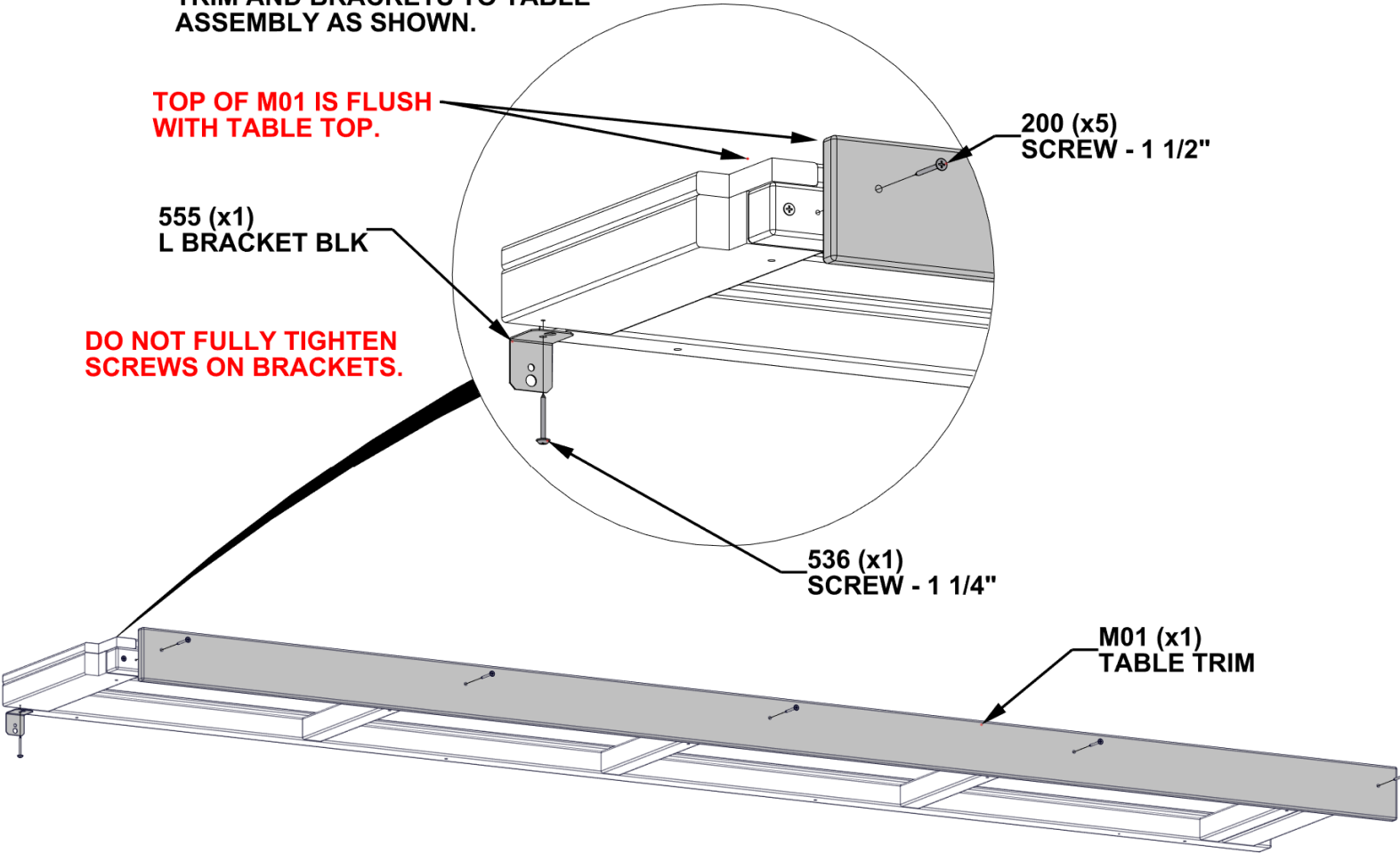
555 (x1)  
L BRACKET BLK

DO NOT FULLY TIGHTEN SCREWS ON BRACKETS.

200 (x5)  
SCREW - 1 1/2"

536 (x1)  
SCREW - 1 1/4"

M01 (x1)  
TABLE TRIM





# STEP 51 - TABLE ASSEMBLY

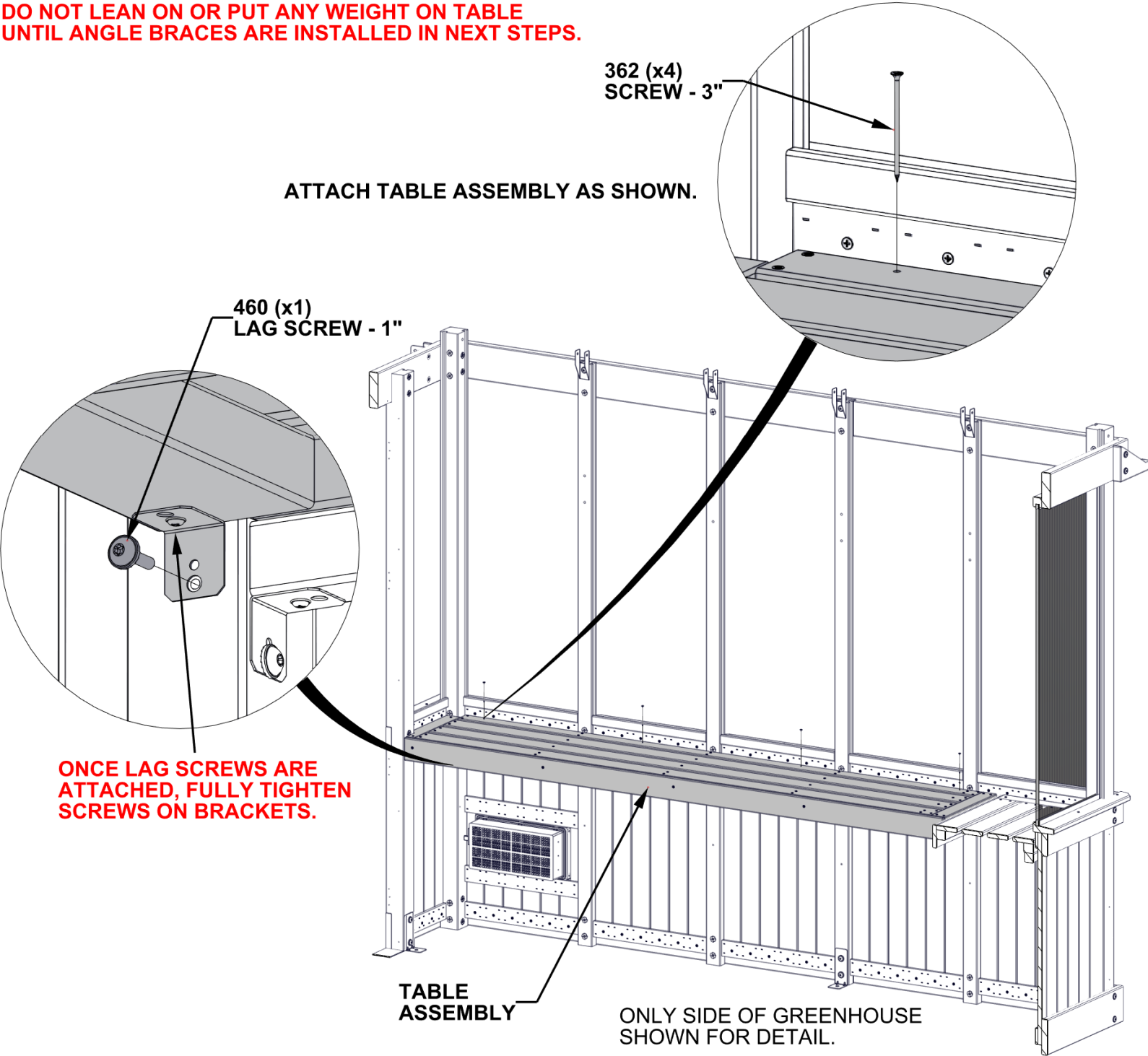
| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100362     | SCREW PFH 8x3 BLK      |
| 1   | H100460     | LAG SCREW WH 1/4x1 BLK |



TABLE ASSEMBLY - FROM STEPS 49 & 50

**DO NOT LEAN ON OR PUT ANY WEIGHT ON TABLE UNTIL ANGLE BRACES ARE INSTALLED IN NEXT STEPS.**

ATTACH TABLE ASSEMBLY AS SHOWN.



HAVE A SECOND PERSON HOLD TABLE IN PLACE UNTIL ANGLE BRACES ARE INSTALLED IN NEXT STEP.

STEP 52 - TABLE ASSEMBLY

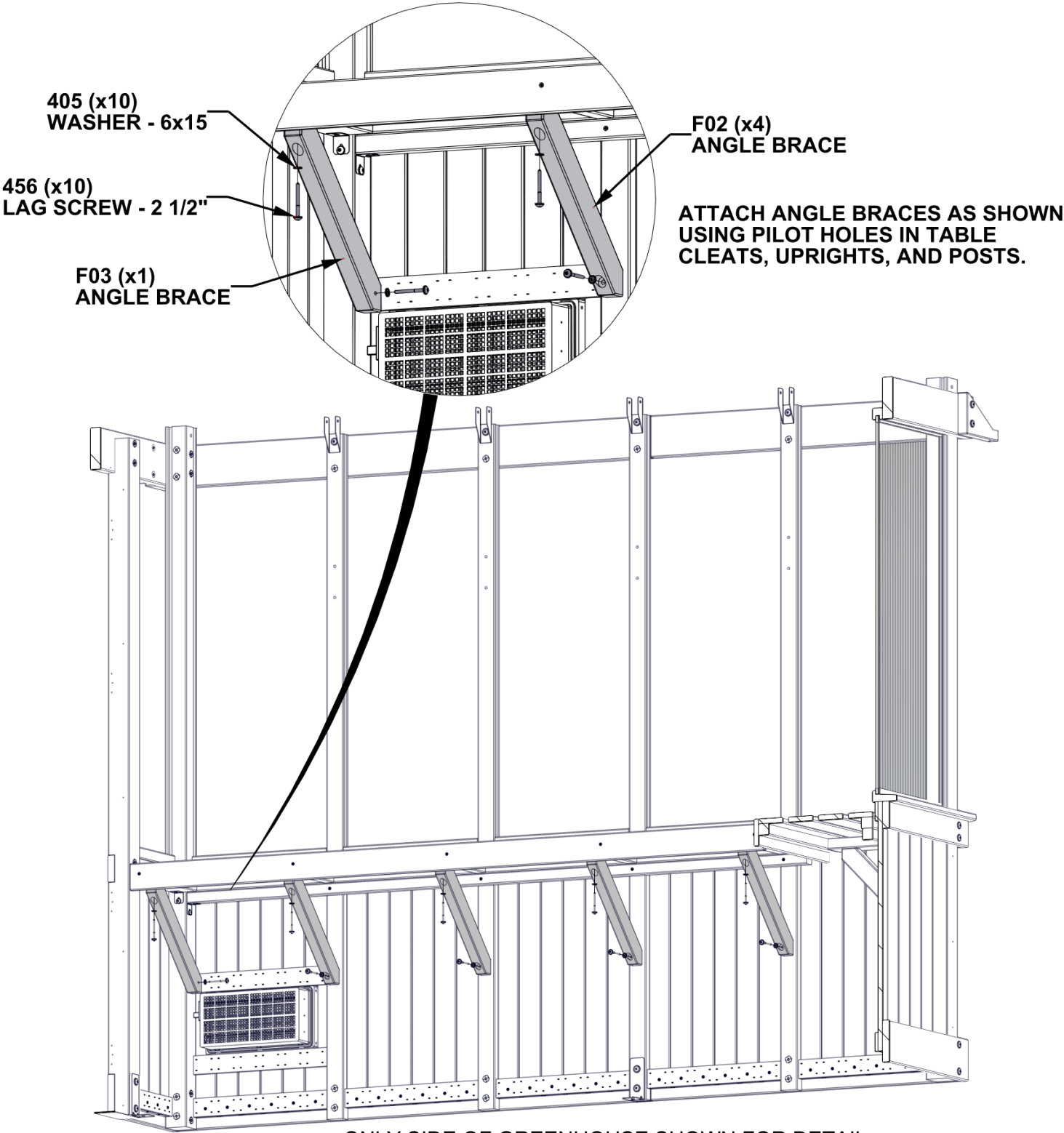
| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 10  | H100405     | WASHER LOCK EXT 6x15       |
| 10  | H100456     | LAG SCREW WH 1/4x2 1/2 BLK |



F02 ANGLE BRACE - W4L20039  
(x4) 1 7/16"x2 3/8"x18 1/16" (36x60x458)



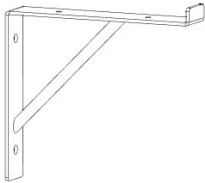
F03 ANGLE BRACE - W4L20040  
(x1) 1 7/16"x2 3/8"x18 1/16" (36x60x458)



ONLY SIDE OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 53 - SHELF ASSEMBLY

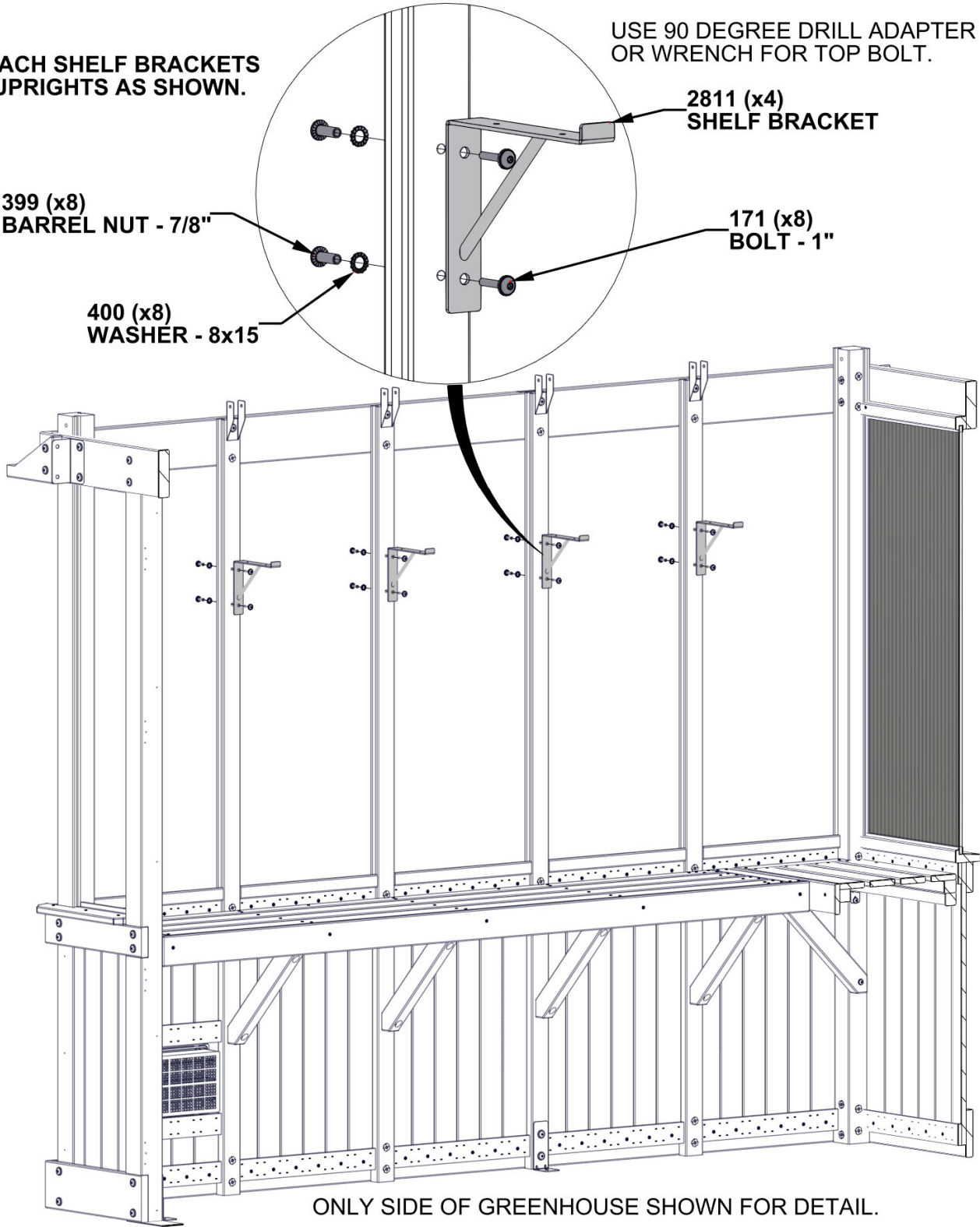
| QTY | PART NUMBER | DESCRIPTION               |
|-----|-------------|---------------------------|
| 8   | H100171     | BOLT WH 1/4x1 BLK         |
| 8   | H100399     | NUT BARREL WH 1/4X7/8 BLK |
| 8   | H100400     | WASHER LOCK EXT 8x15      |



A4M02811 SHELF BRACKET  
(x4)

ATTACH SHELF BRACKETS  
TO UPRIGHTS AS SHOWN.

USE 90 DEGREE DRILL ADAPTER  
OR WRENCH FOR TOP BOLT.



ONLY SIDE OF GREENHOUSE SHOWN FOR DETAIL.

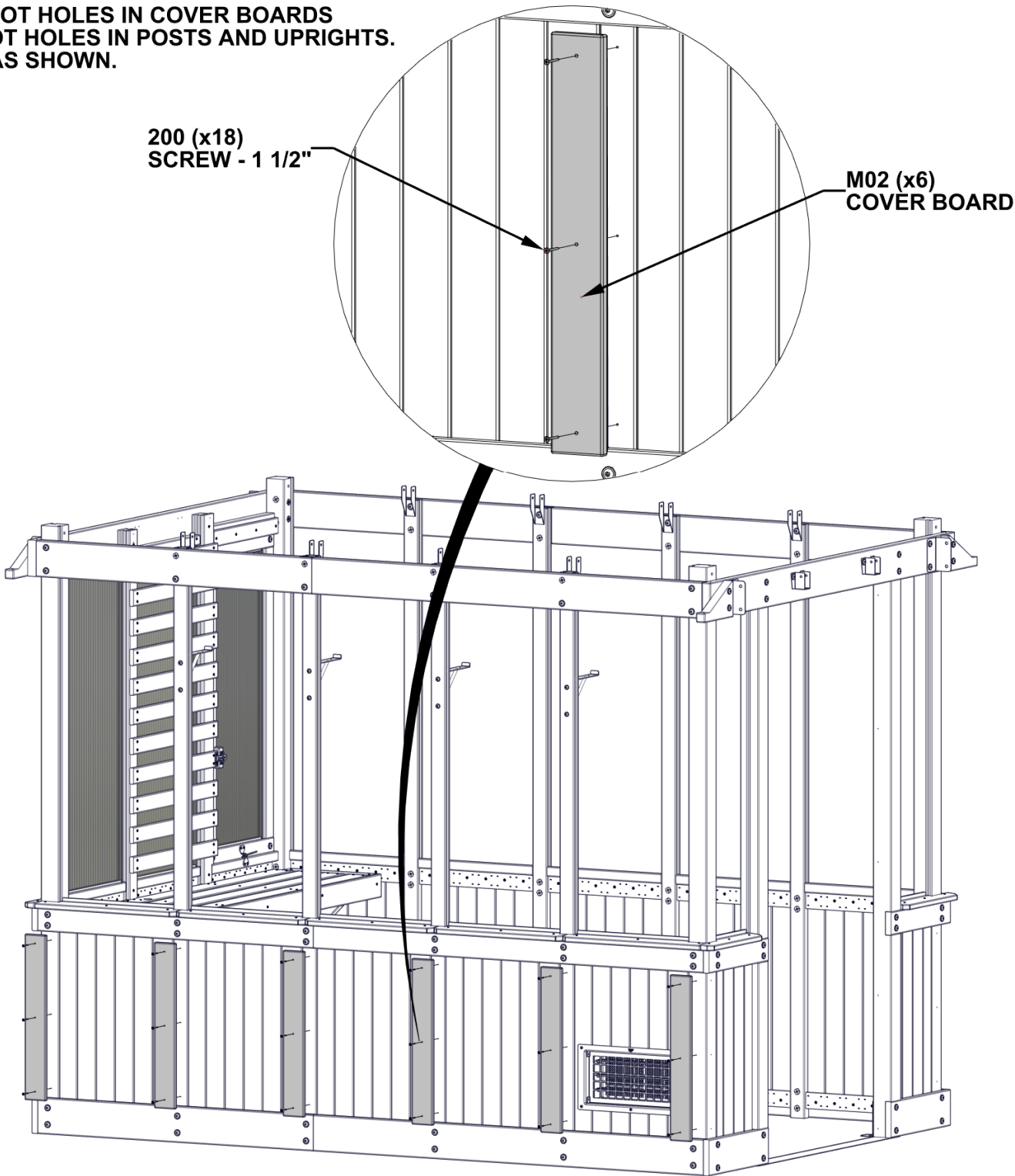
# STEP 54 - COVER BOARD ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 18  | H100200     | SCREW PFH 8x1 1/2 BLK |



M02 COVER BOARD - W4L20041  
(x6) 5/8"x3 3/8"x24 3/16" (16x86x614)

- ALIGN PILOT HOLES IN COVER BOARDS WITH PILOT HOLES IN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



# STEP 55 - COVER BOARD ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 12  | H100200     | SCREW PFH 8x1 1/2 BLK |

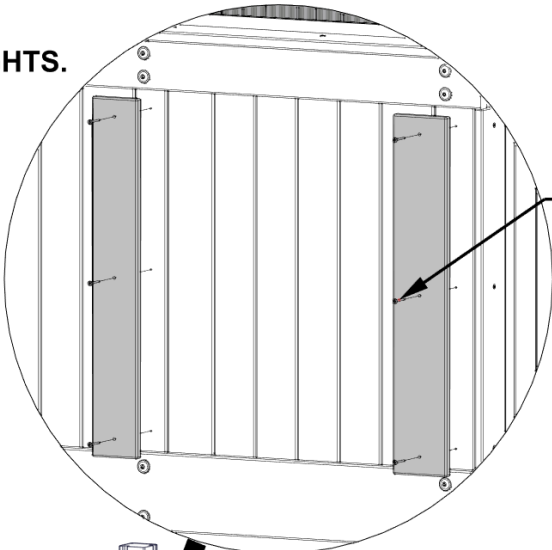


M02 COVER BOARD - W4L20041  
(x2) 5/8"x3 3/8"x24 3/16" (16x86x614)

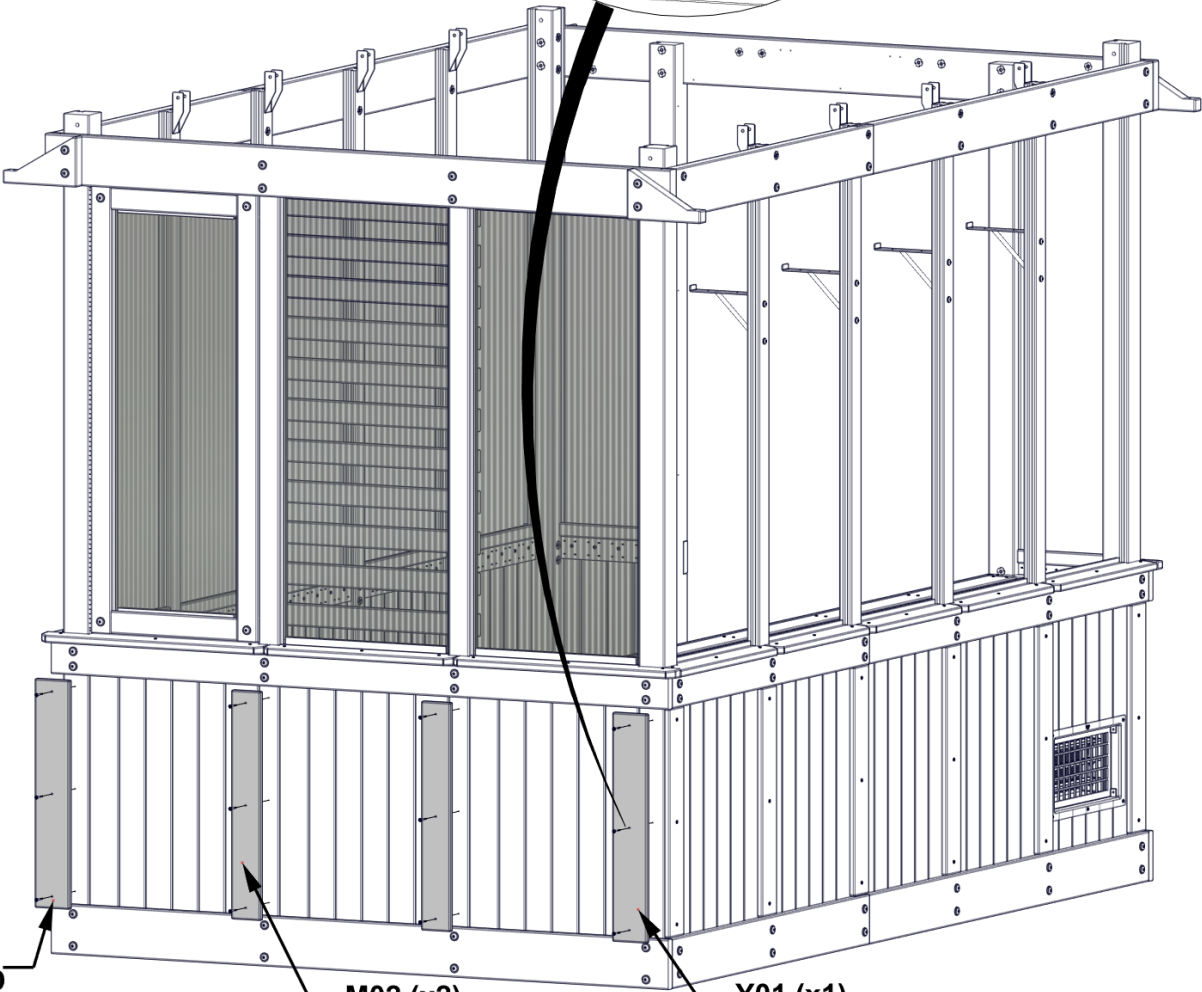


Y01 COVER BOARD - W4L20042  
(x2) 5/8"x4"x24 3/16" (16x102x614)

- ALIGN PILOT HOLES IN COVER BOARDS WITH PILOT HOLES IN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



200 (x12)  
SCREW - 1 1/2"



Y01 (x1)  
COVER BOARD

M02 (x2)  
COVER BOARD

Y01 (x1)  
COVER BOARD

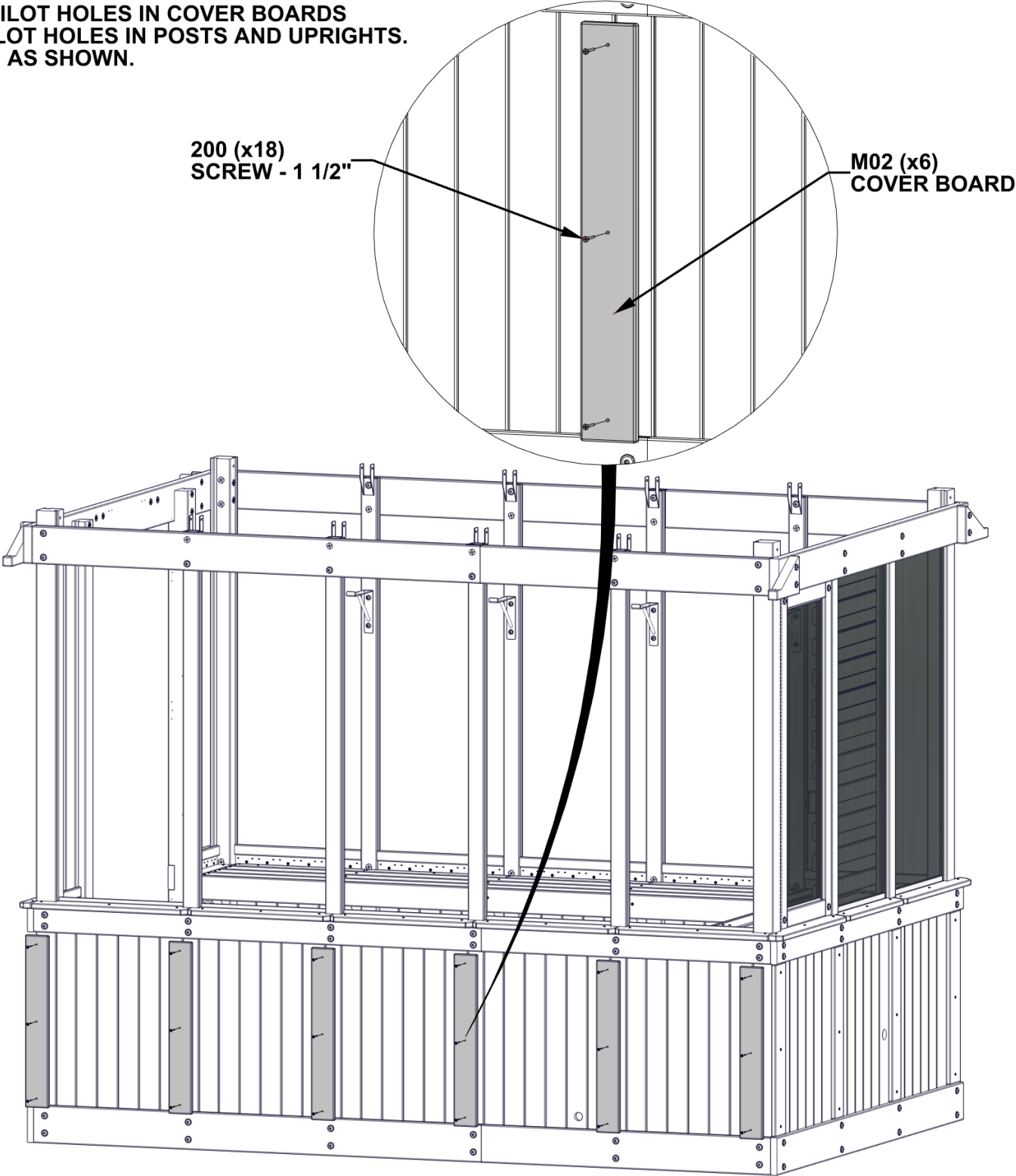
# STEP 56 - COVER BOARD ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 18  | H100200     | SCREW PFH 8x1 1/2 BLK |



M02 COVER BOARD - W4L20041  
(x6) 5/8"x3 3/8"x24 3/16" (16x86x614)

- ALIGN PILOT HOLES IN COVER BOARDS WITH PILOT HOLES IN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.





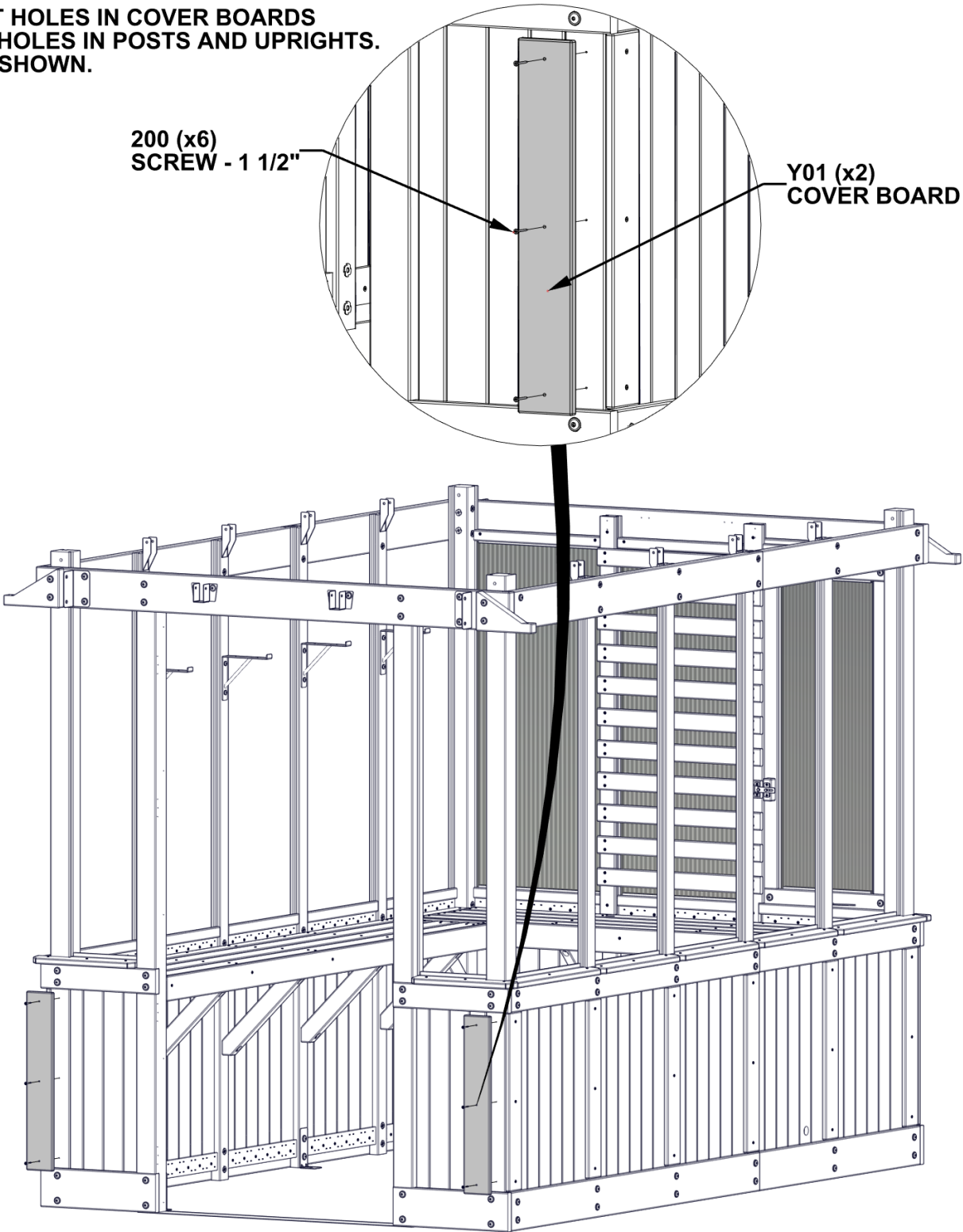
# STEP 57 - COVER BOARD ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 6   | H100200     | SCREW PFH 8x1 1/2 BLK |



Y01 COVER BOARD - W4L20042  
(x2) 5/8"x4"x24 3/16" (16x102x614)

- ALIGN PILOT HOLES IN COVER BOARDS WITH PILOT HOLES IN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.

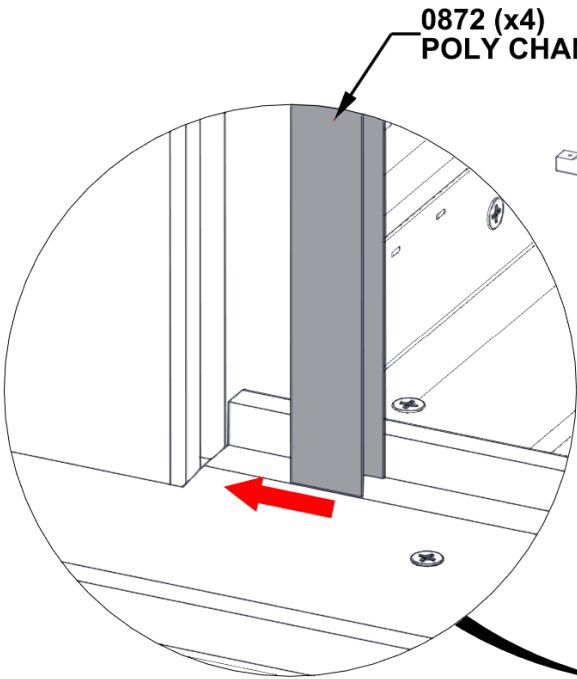
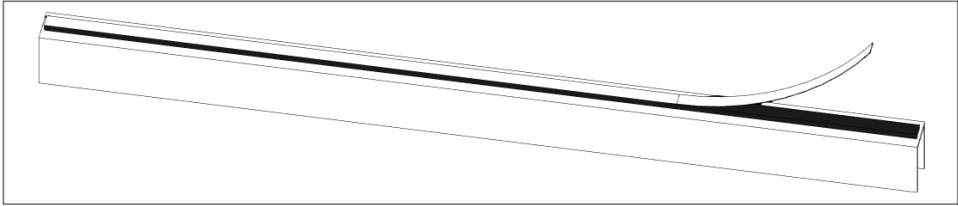




# STEP 58 - WINDOW ASSEMBLY

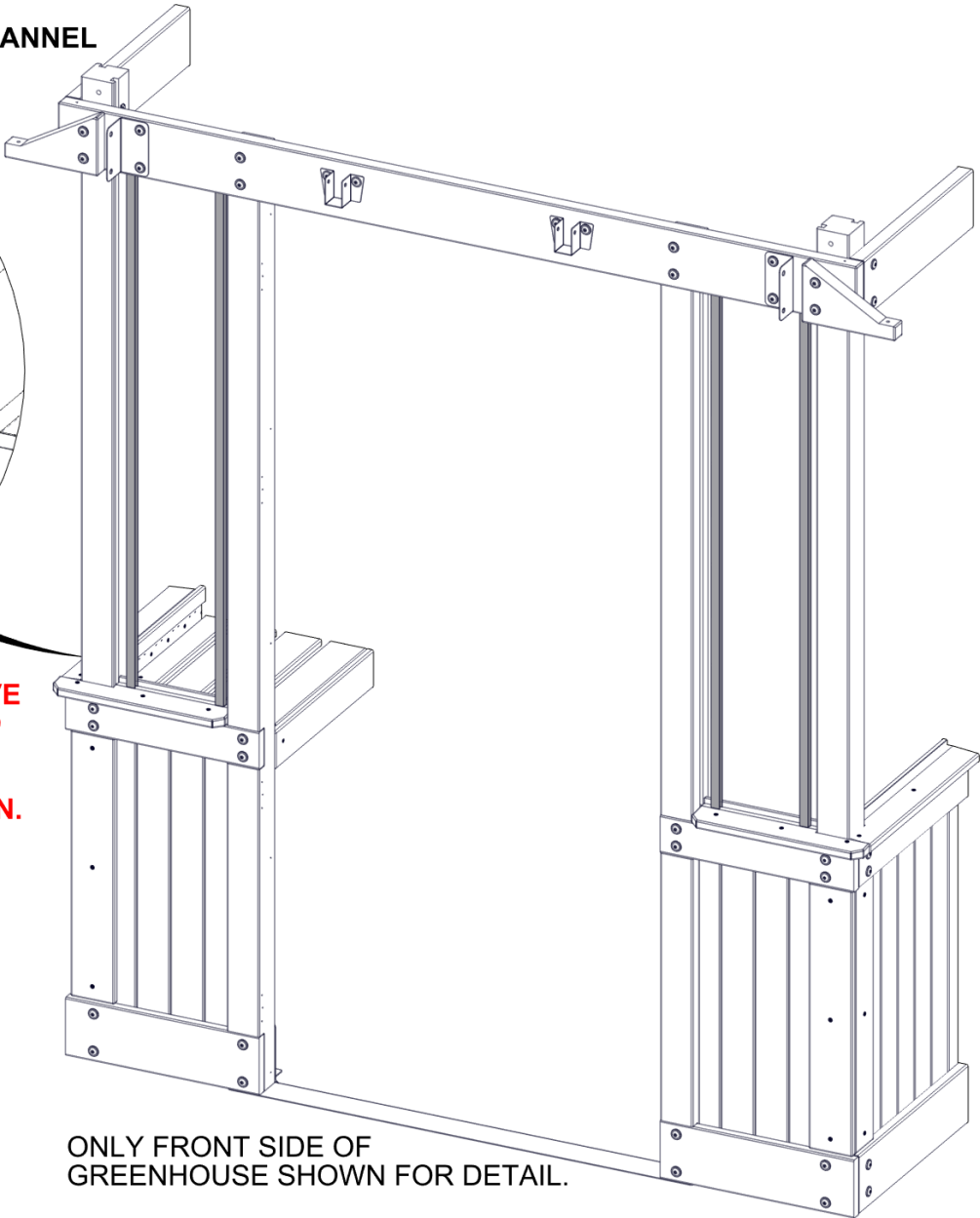
A6P00872 POLY CHANNEL  
(x4)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.



0872 (x4)  
POLY CHANNEL

- INSERT POLY CHANNEL INTO GROOVE STARTING AT THE WINDOW SILL AND WORK UPWARDS.
- FIRMLY PRESS CHANNEL INTO GROOVE TO ENSURE TAPE ADHESION.

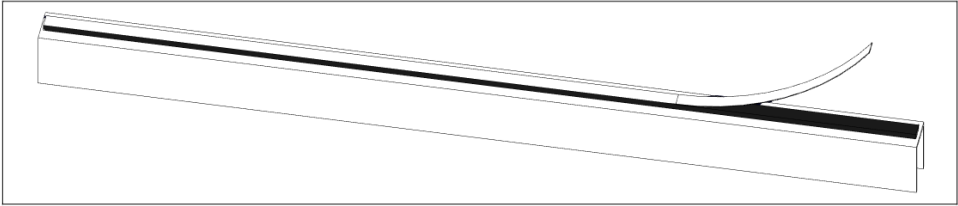


ONLY FRONT SIDE OF  
GREENHOUSE SHOWN FOR DETAIL.

# STEP 59 - WINDOW ASSEMBLY

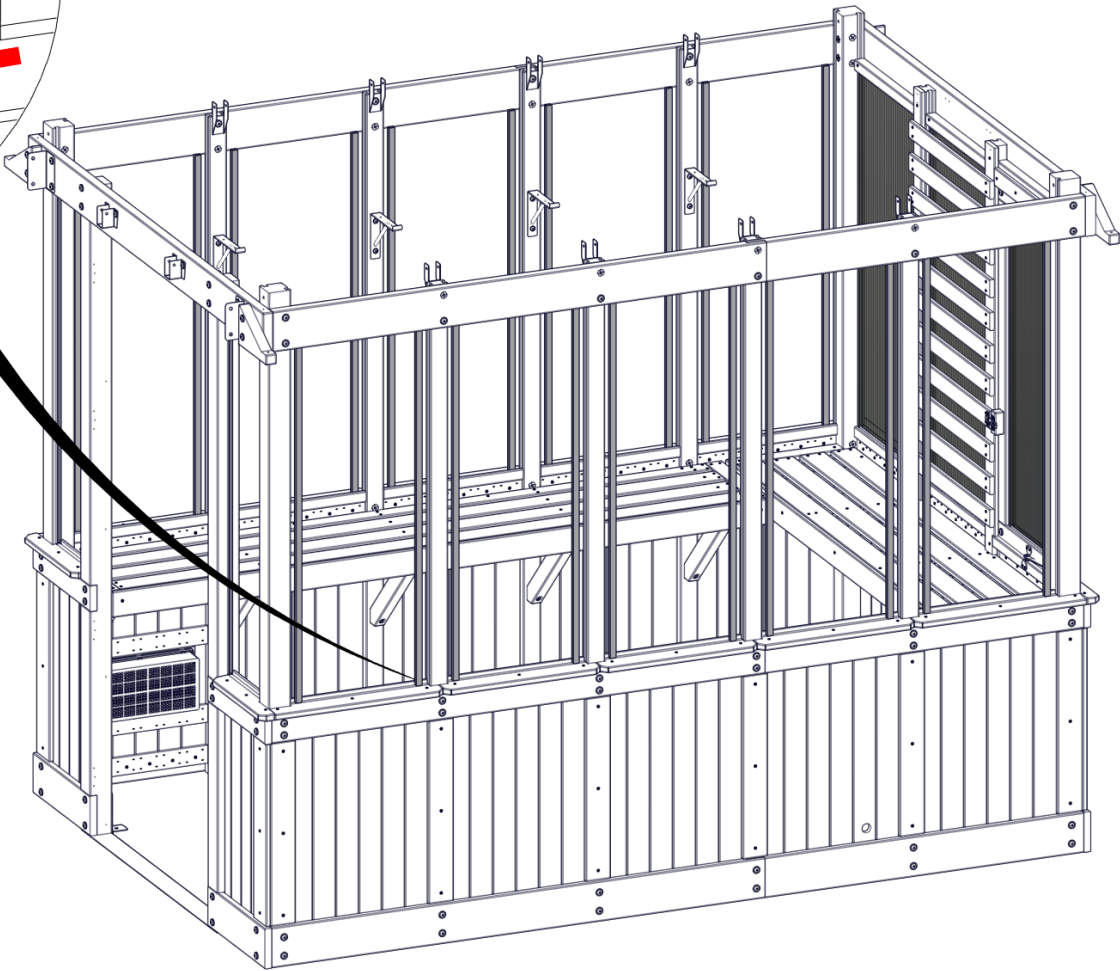
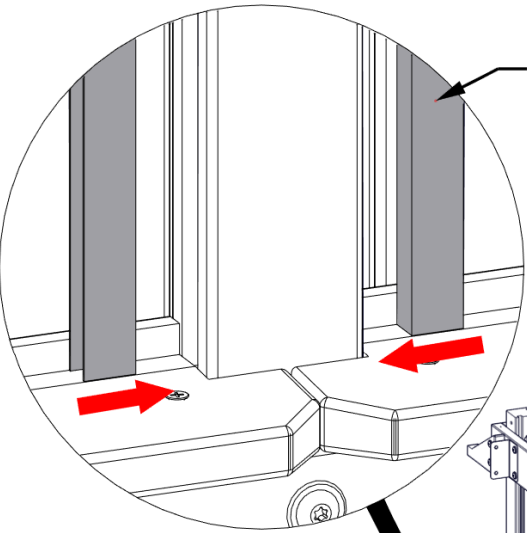
A6P00872 POLY CHANNEL  
(x20)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.



0872 (x20)  
POLY CHANNEL

- INSERT POLY CHANNEL INTO GROOVE STARTING AT THE WINDOW SILL AND WORK UPWARDS.
- FIRMLY PRESS CHANNEL INTO GROOVE TO ENSURE TAPE ADHESION.



# STEP 60 - WINDOW ASSEMBLY



A6P00870 POLY SHEET  
(x10)



A6P00871 POLY CHANNEL  
(x20)

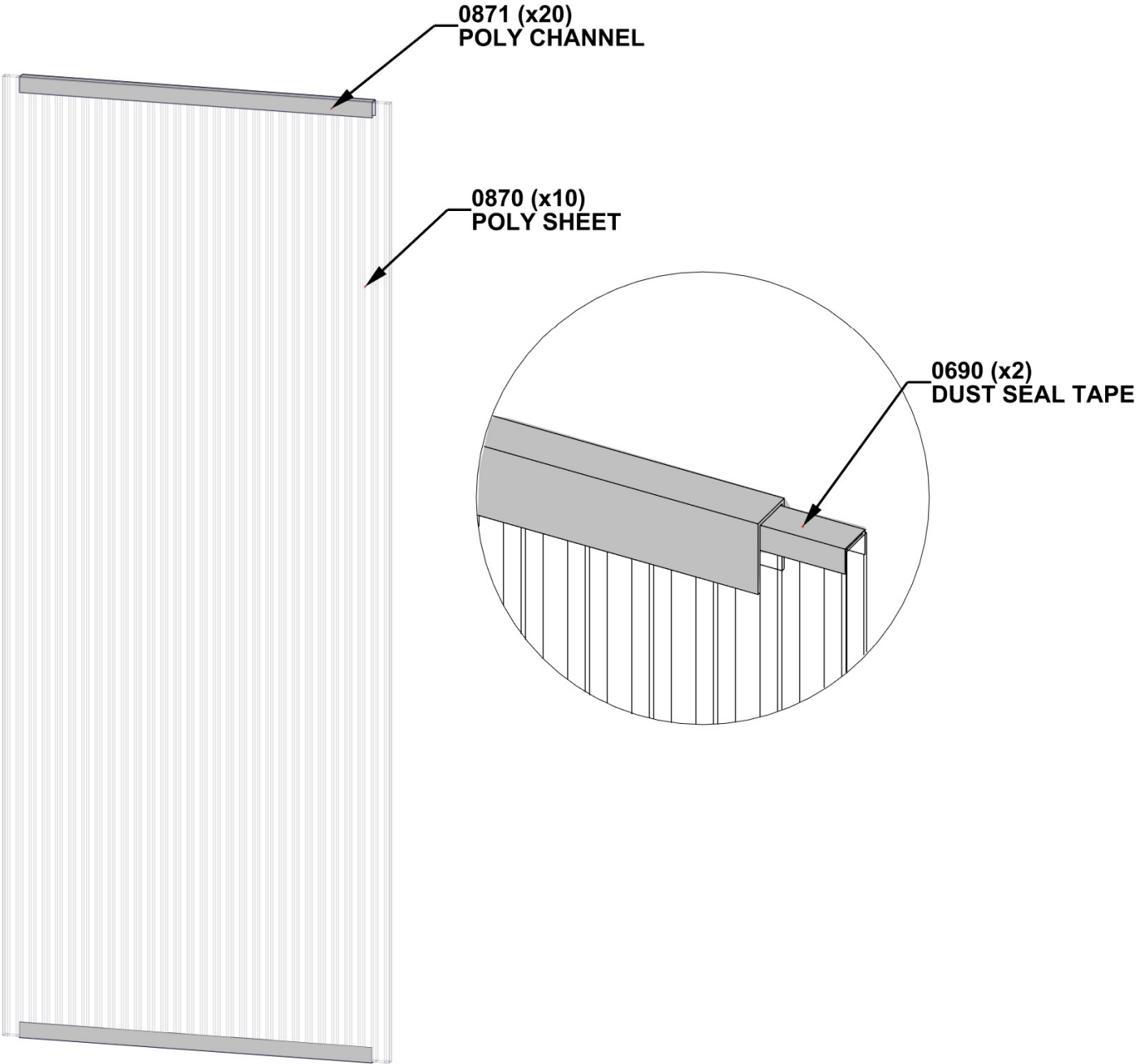


A6P00690 DUST SEAL TAPE

**TO APPLY DUST SEAL TAPE AND POLY CHANNEL:**

- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.

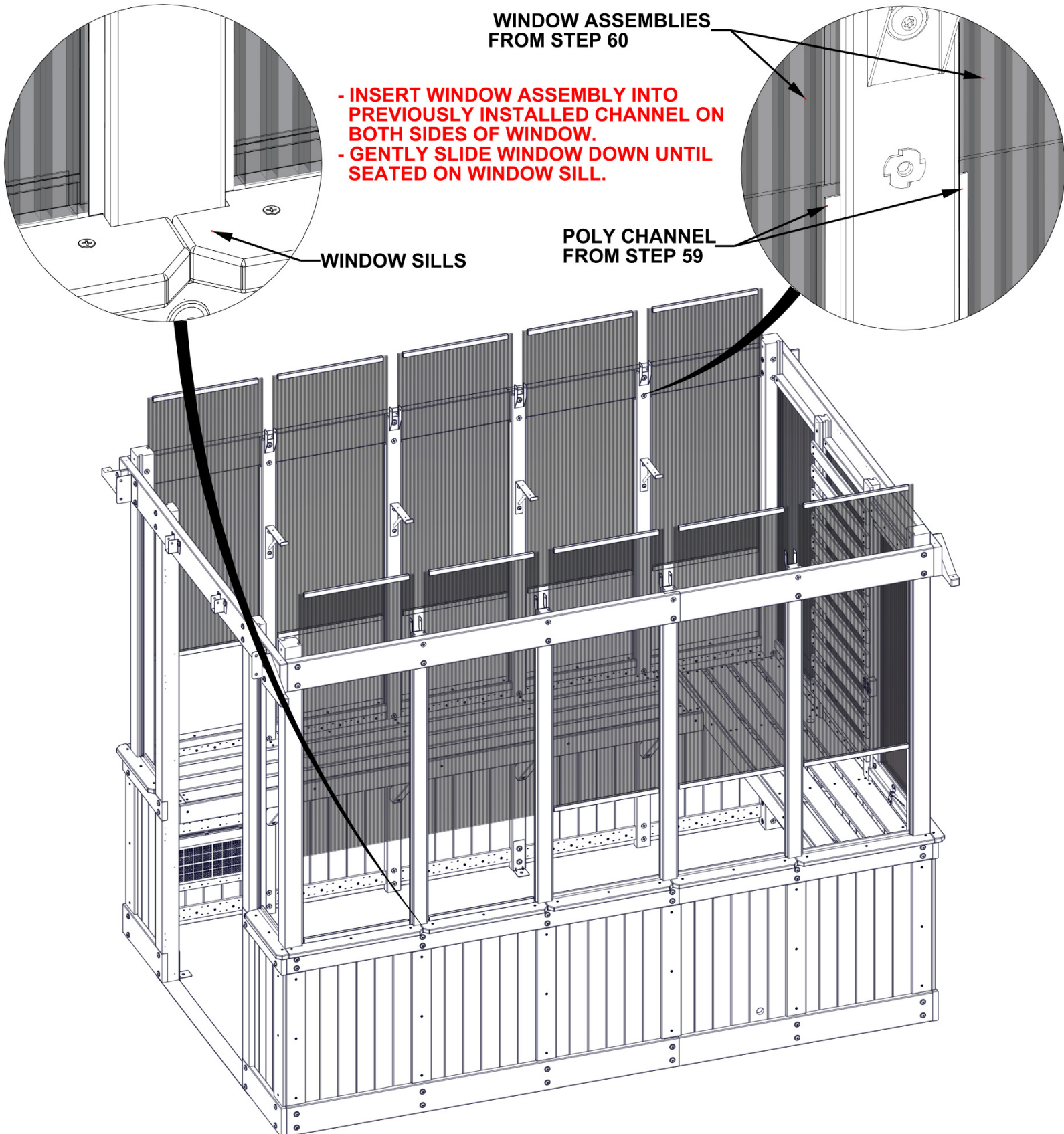
**- REPEAT FOR ALL 10 WINDOW ASSEMBLIES.**



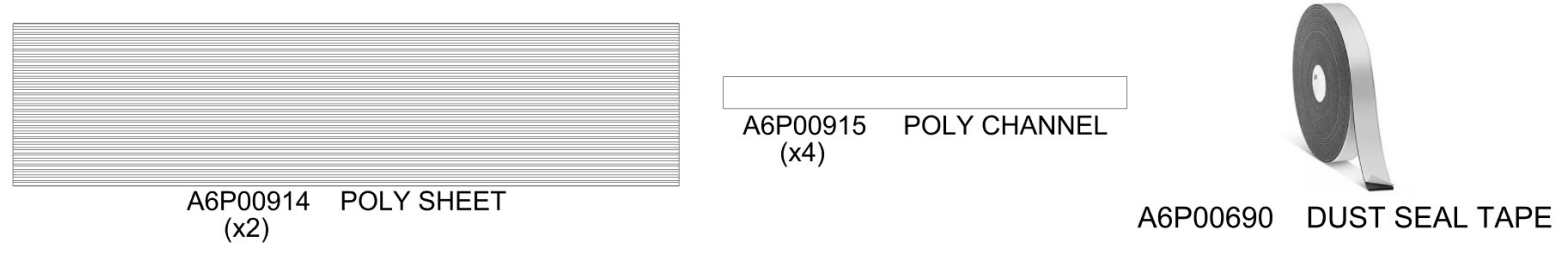
# STEP 61 - WINDOW ASSEMBLY

## IMPORTANT!

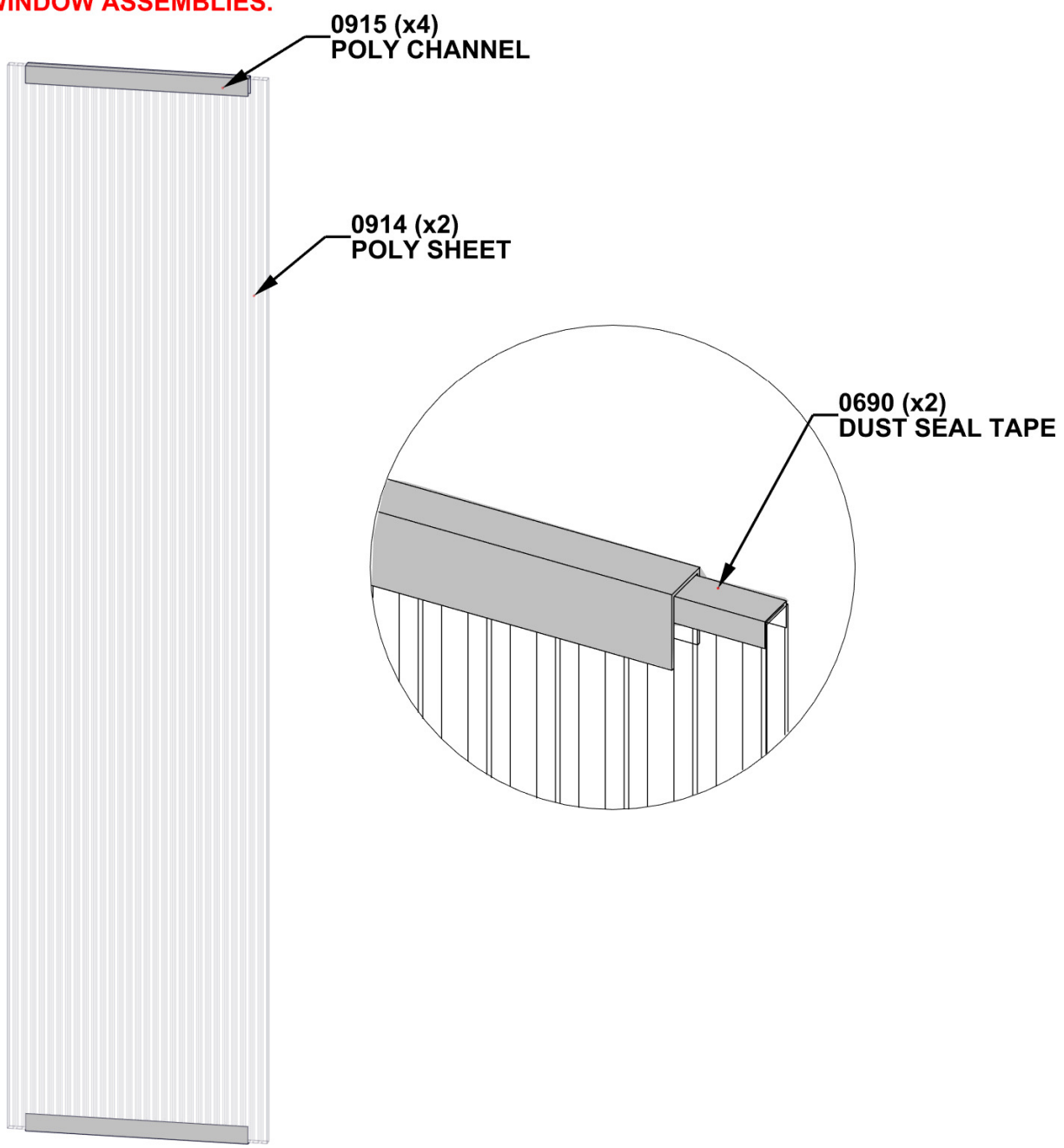
- ENSURE UV SIDE OF WINDOW IS FACING OUTSIDE.
- ONCE WINDOW IS INSTALLED, IT IS SAFE TO REMOVE THE PROTECTIVE FILM.



# STEP 62 - WINDOW ASSEMBLY



- TO APPLY DUST SEAL TAPE AND POLY CHANNEL:
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
  - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
  - AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
  - REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR BOTH WINDOW ASSEMBLIES.**

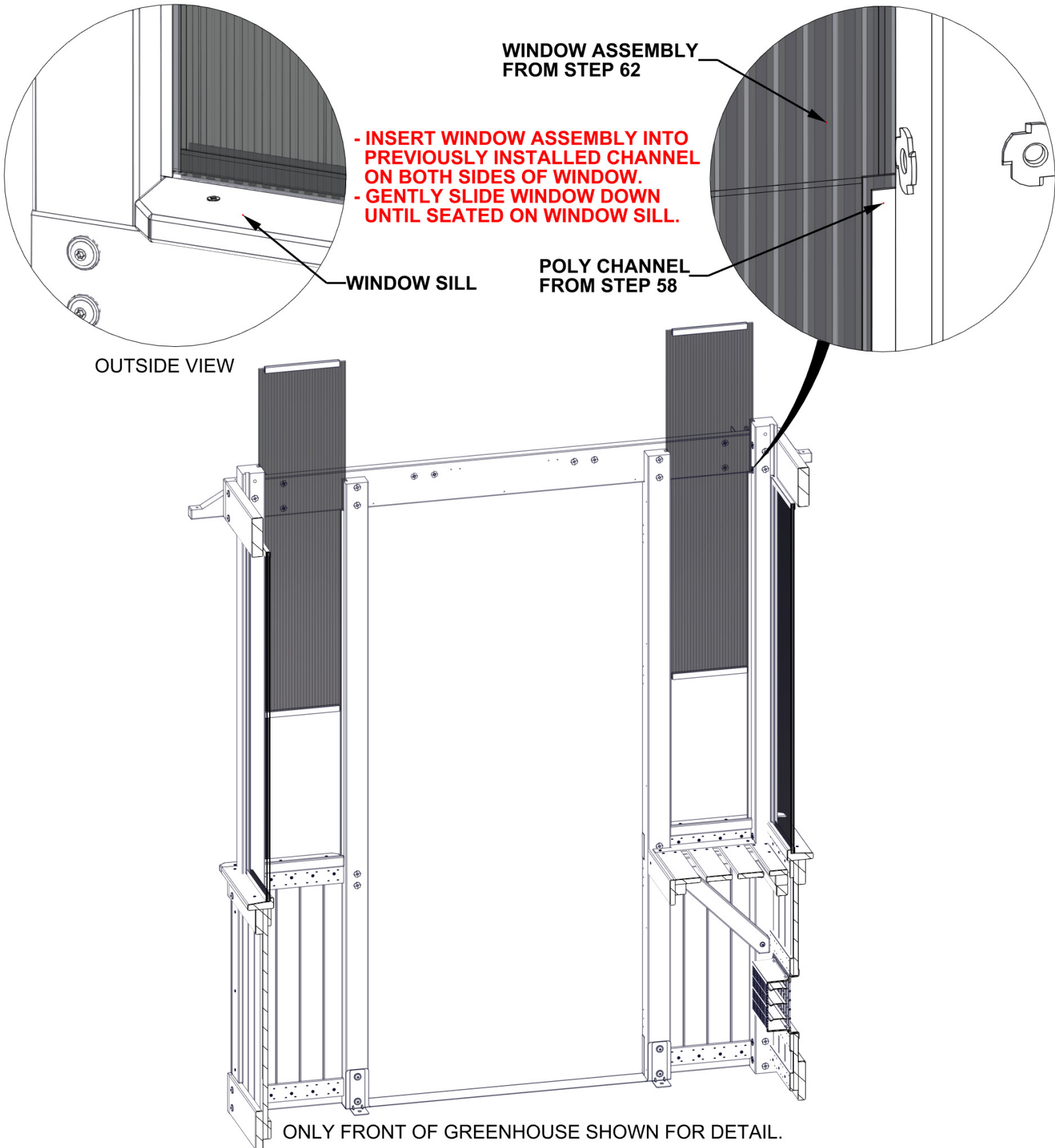




## STEP 63 - WINDOW ASSEMBLY

### IMPORTANT!

- ENSURE UV SIDE OF WINDOWS ARE FACING OUTSIDE.
- ONCE WINDOWS ARE INSTALLED, IT IS SAFE TO REMOVE THE PROTECTIVE FILM.

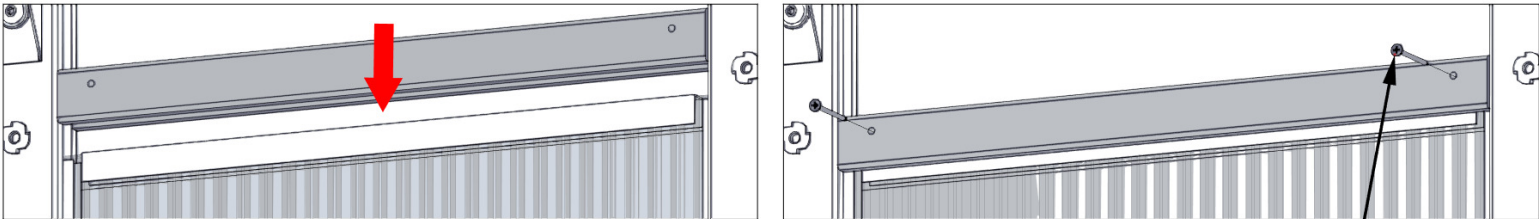


# STEP 64 - WINDOW ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 20  | H100391     | SCREW PFH 8x2 BLK |



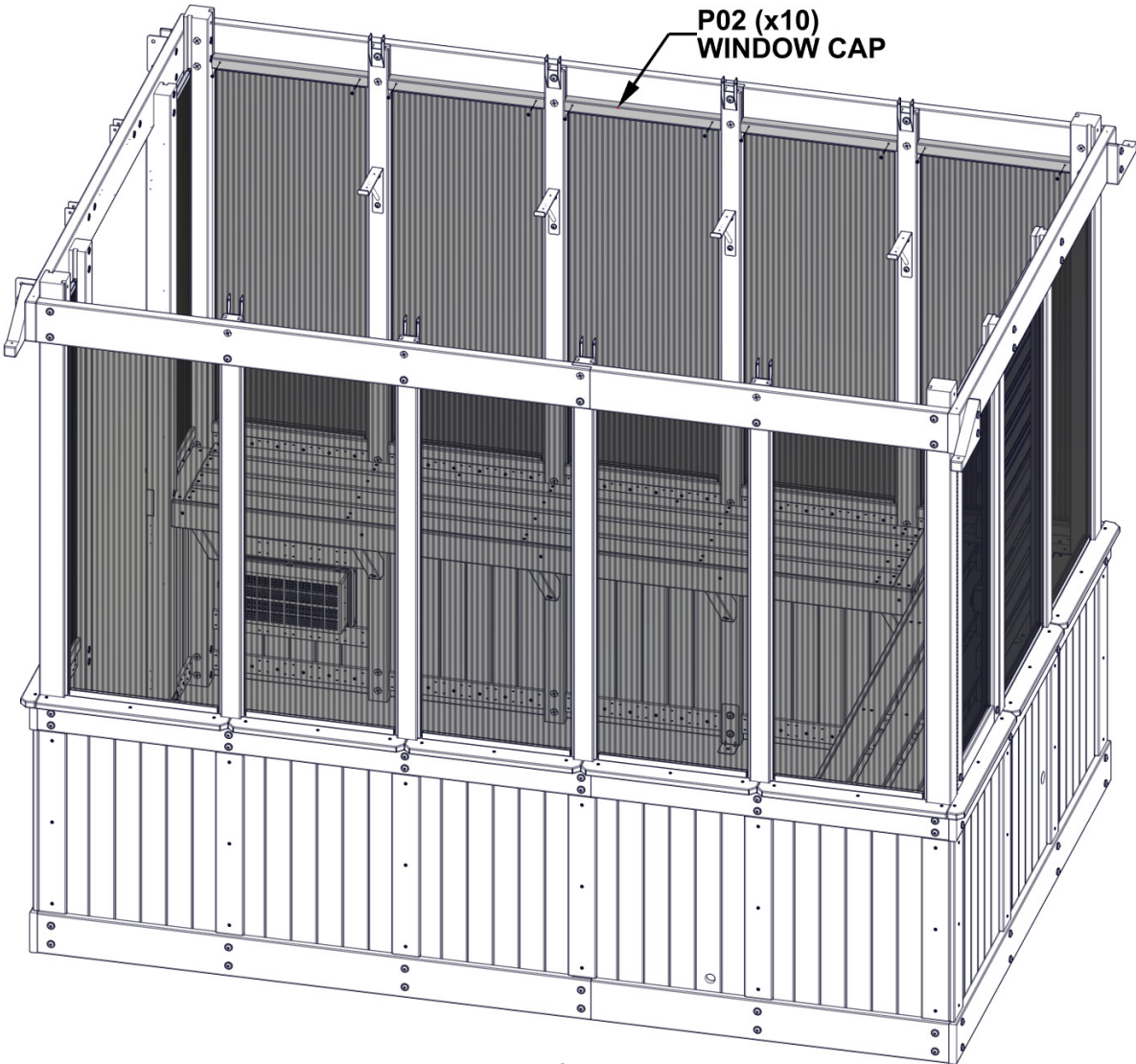
P02 WINDOW CAP - W4L20038  
(x10) 1 7/16"x1 7/16"x18 7/8" (36x36x480)



SLIDE GROOVE IN WINDOW CAP OVER WINDOW ASSEMBLY AND SCREW INTO PLACE.

391 (x20)  
SCREW - 2"

INSTALL WINDOW CAPS ON BOTH SIDES OF THE GREENHOUSE.



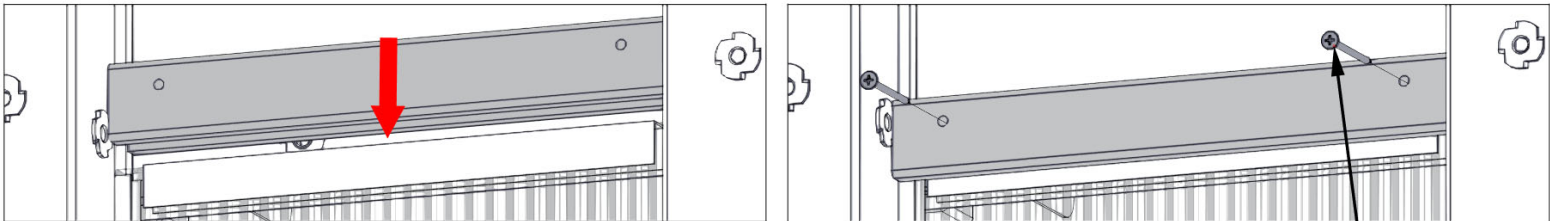


# STEP 65 - WINDOW ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100391     | SCREW PFH 8x2 BLK |



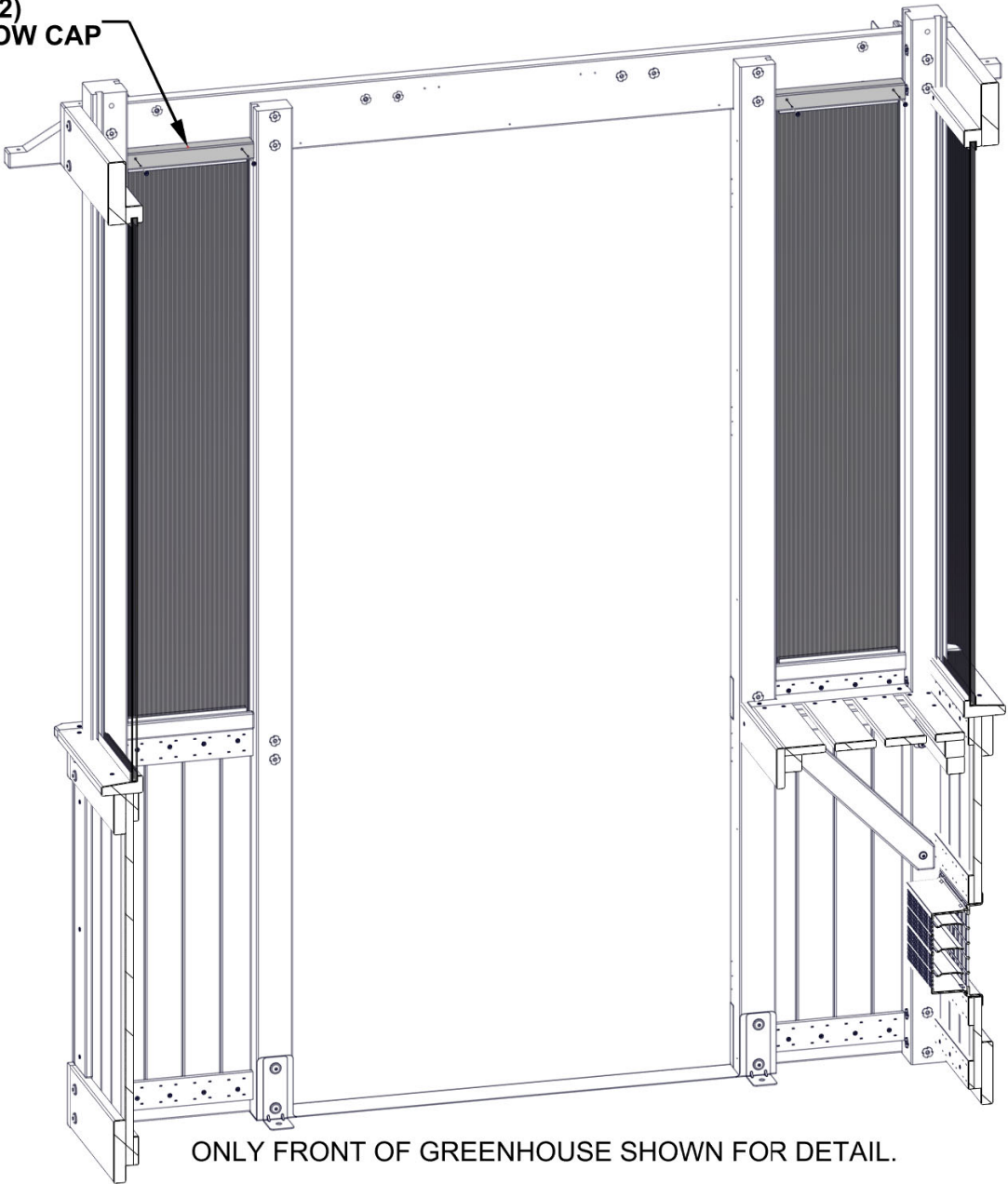
P03 WINDOW CAP - W4L20061  
(x2) 1 7/16"x1 7/16"x10 7/8" (36x36x274)



SLIDE GROOVE IN WINDOW CAP OVER WINDOW ASSEMBLY AND SCREW INTO PLACE.

391 (x4)  
SCREW - 2"

P03 (x2)  
WINDOW CAP



ONLY FRONT OF GREENHOUSE SHOWN FOR DETAIL.

STEP 66 - SHELF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 8   | H100392     | SCREW PWH 8x3/4 BLK |



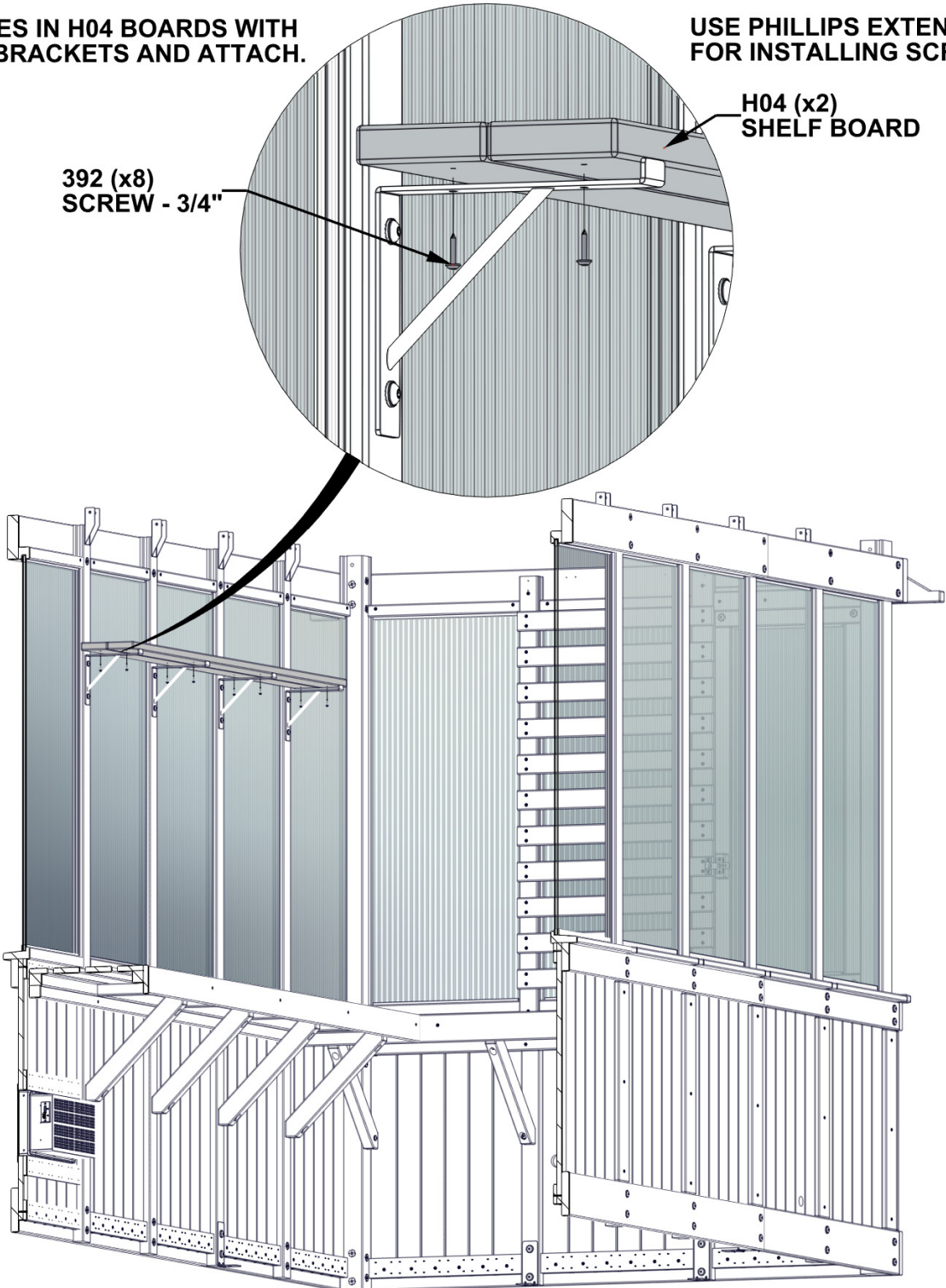
H04 SHELF BOARD - W4L20067  
(x2) 15/16"x3 3/8"x68 1/4" (24x86x1734)

ALIGN PILOT HOLES IN H04 BOARDS WITH HOLES IN SHELF BRACKETS AND ATTACH.

USE PHILLIPS EXTENSION BIT FOR INSTALLING SCREWS.

392 (x8)  
SCREW - 3/4"

H04 (x2)  
SHELF BOARD

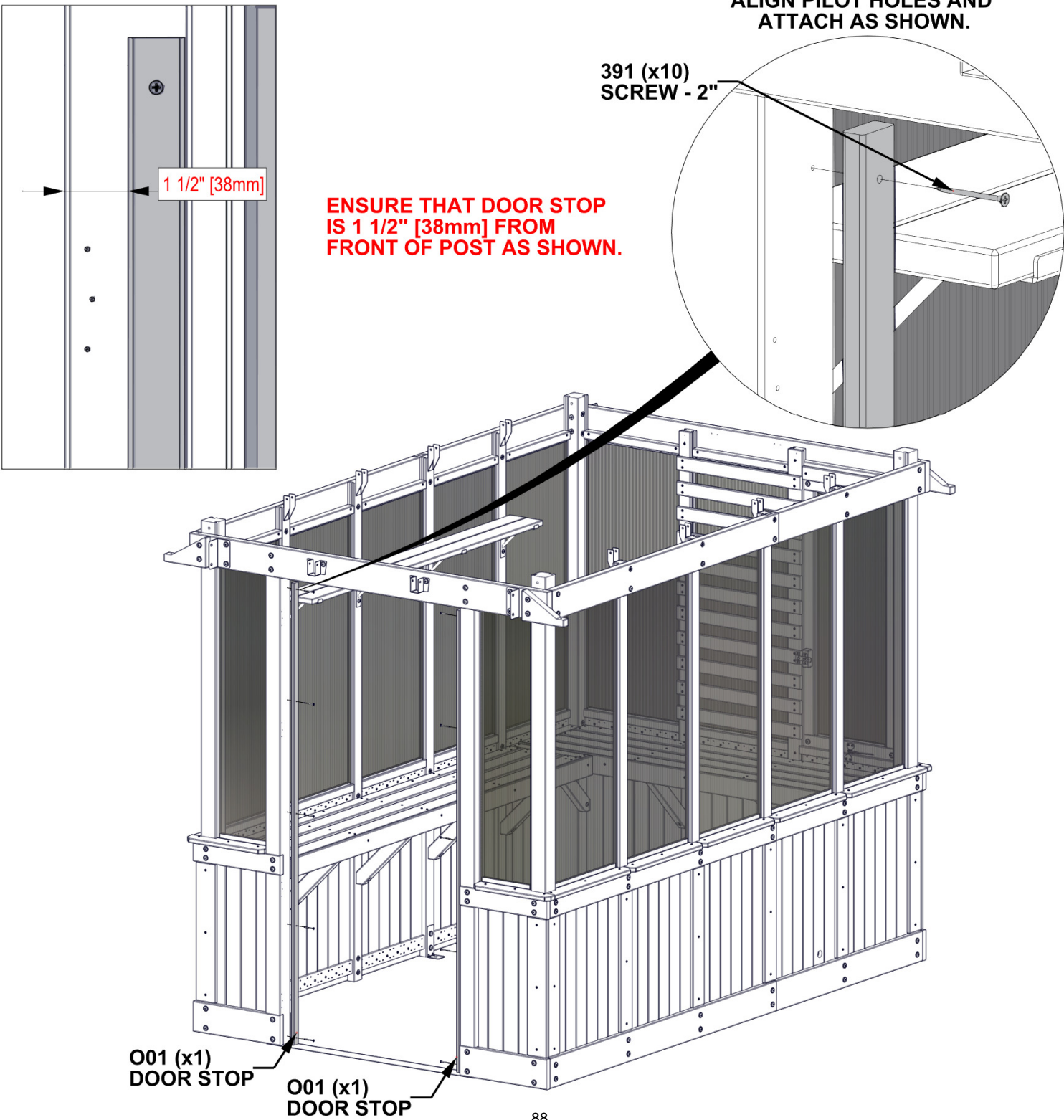


FRONT WALL OF GREENHOUSE NOT SHOWN FOR DETAIL.

# STEP 67 - DOOR TRIM ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 10  | H100391     | SCREW PFH 8x2 BLK |

O01 DOOR STOP - W4L20063  
(x2) 5/8"x1 5/16"x80 5/16" (16x34x2040)



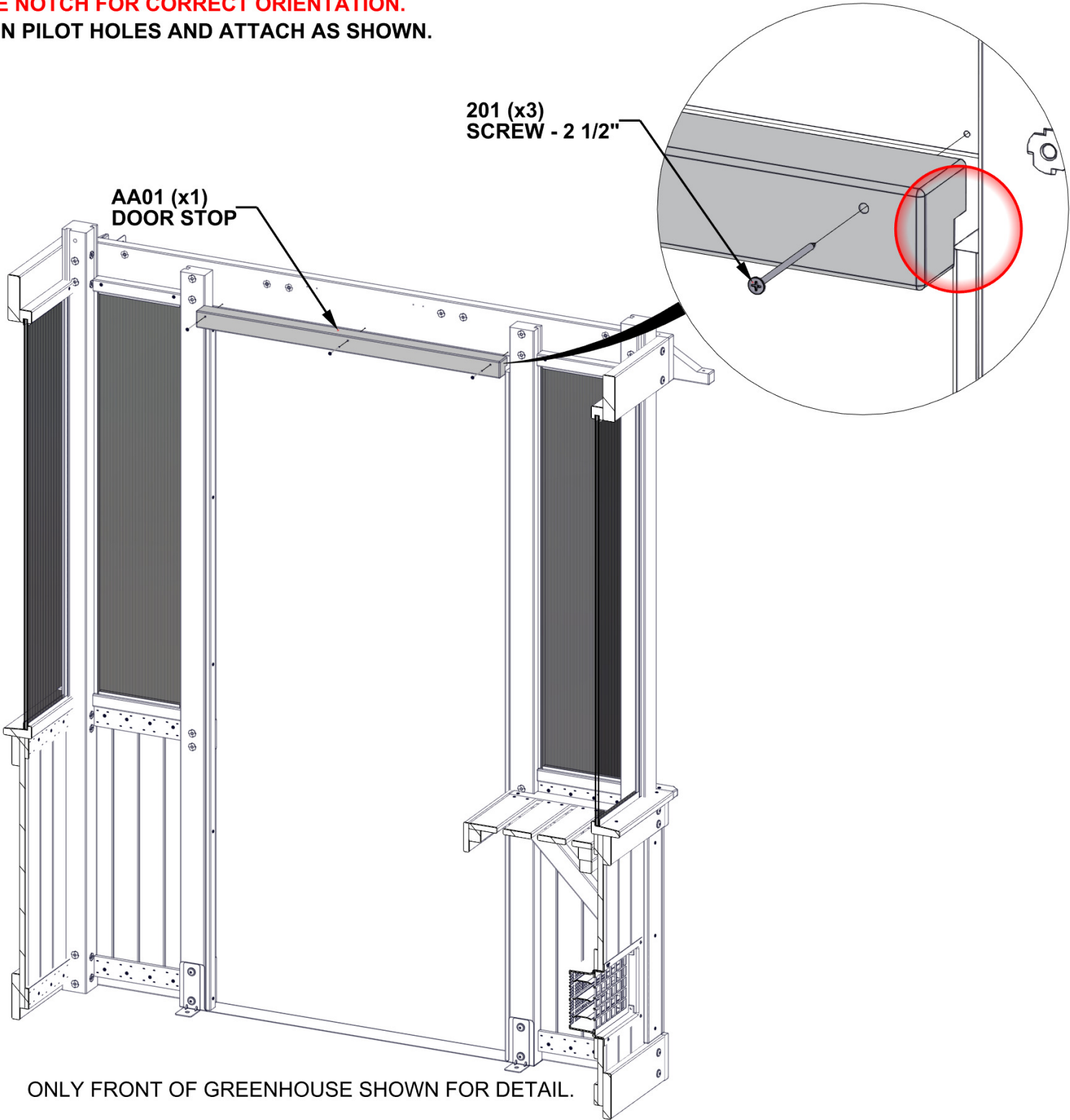
# STEP 68 - DOOR TRIM ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 3   | H100201     | SCREW PFH 8x2 1/2 BLK |



AA01 DOOR STOP - W4L20064  
(x1) 1 7/8"x1 15/16"x36 15/16" (47x50x938)

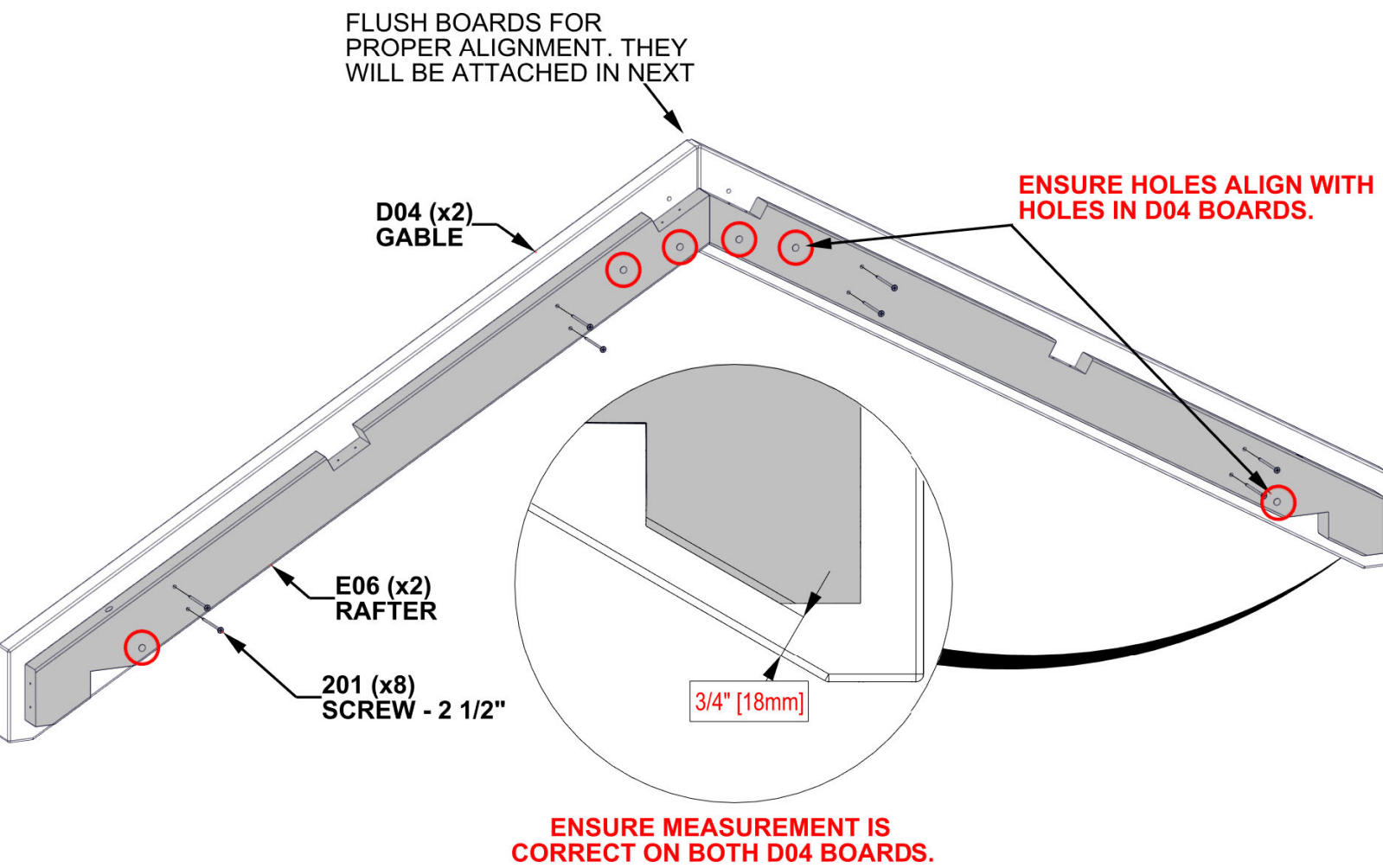
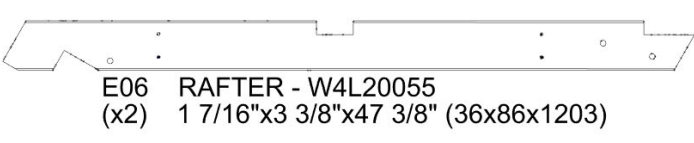
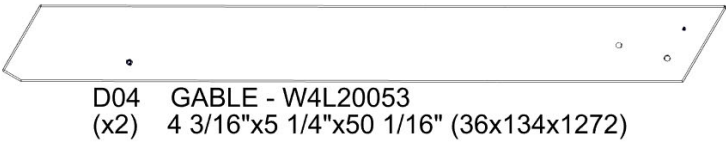
- NOTE NOTCH FOR CORRECT ORIENTATION.
- ALIGN PILOT HOLES AND ATTACH AS SHOWN.



ONLY FRONT OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 69 - GABLE ASSEMBLY

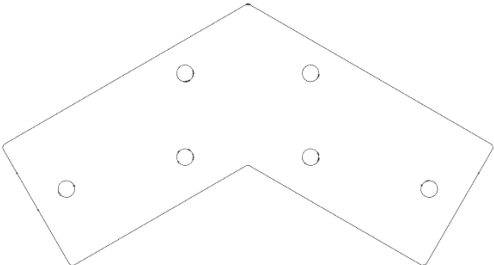
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 8   | H100201     | SCREW PFH 8x2 1/2 BLK |



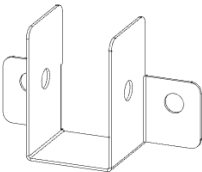


# STEP 70 - GABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 2   | H100195     | BOLT WH 5/16x2 3/4 BLK      |
| 2   | H100379     | TNUT-5/16" BLK              |
| 2   | H100471     | LAG SCREW WH 5/16x1 1/2 BLK |
| 2   | H100478     | WASHER FLAT 8x27 BLK        |
| 2   | H100479     | NUT LOCK 5/16 BLK           |
| 2   | H100503     | BOLT WH 5/16x3 1/2 BLK      |

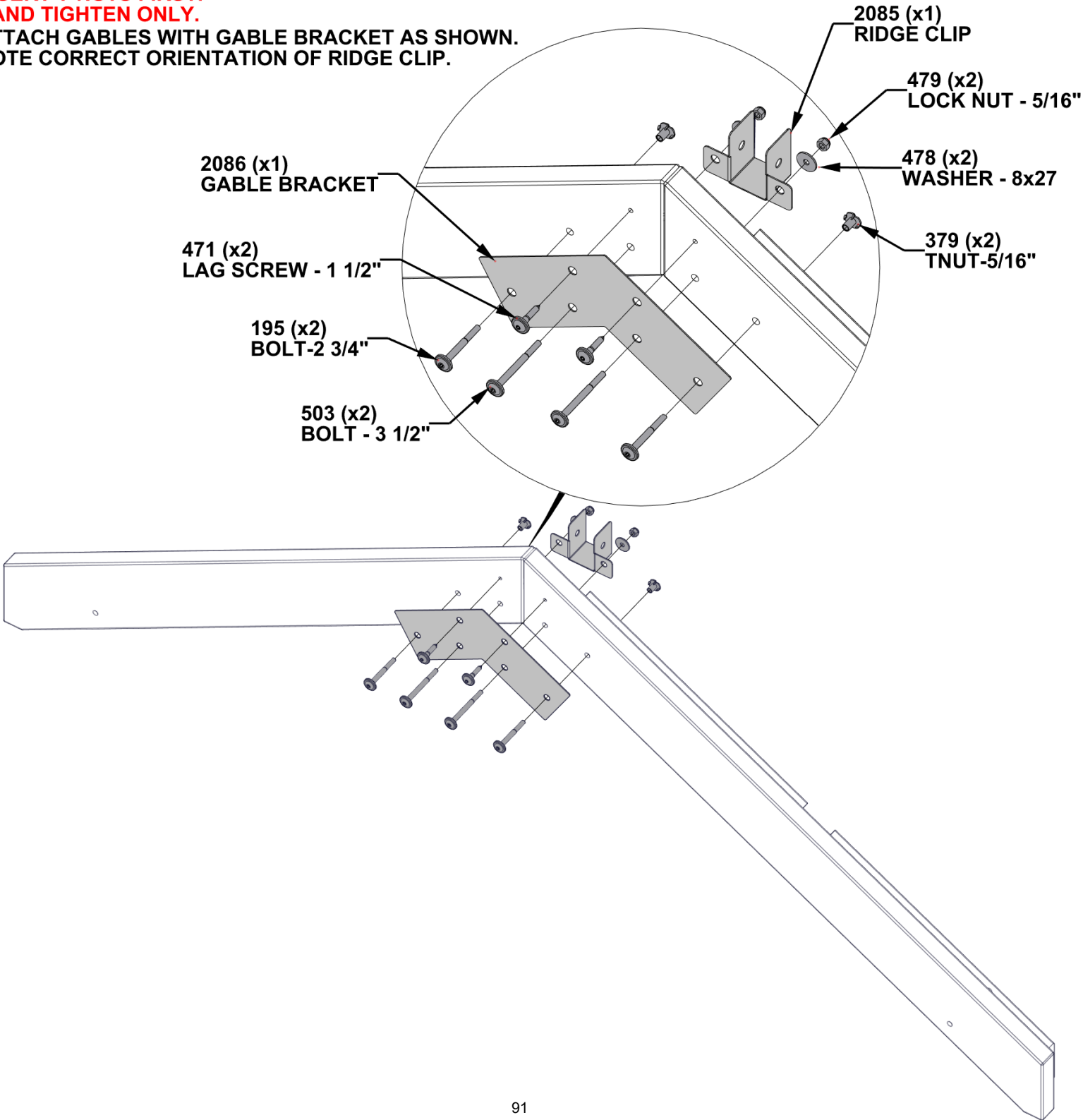


A4M02086 GABLE BRACKET  
(x1)



A4M02085 RIDGE CLIP  
(x1)

- INSERT T-NUTS FIRST.
- HAND TIGHTEN ONLY.
- ATTACH GABLES WITH GABLE BRACKET AS SHOWN.
- NOTE CORRECT ORIENTATION OF RIDGE CLIP.

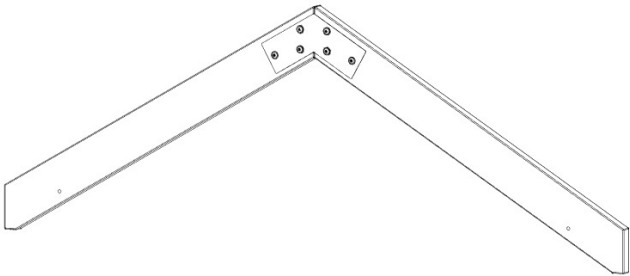


**REPEAT STEPS 69 AND 70  
FOR 2ND GABLE ASSEMBLY**



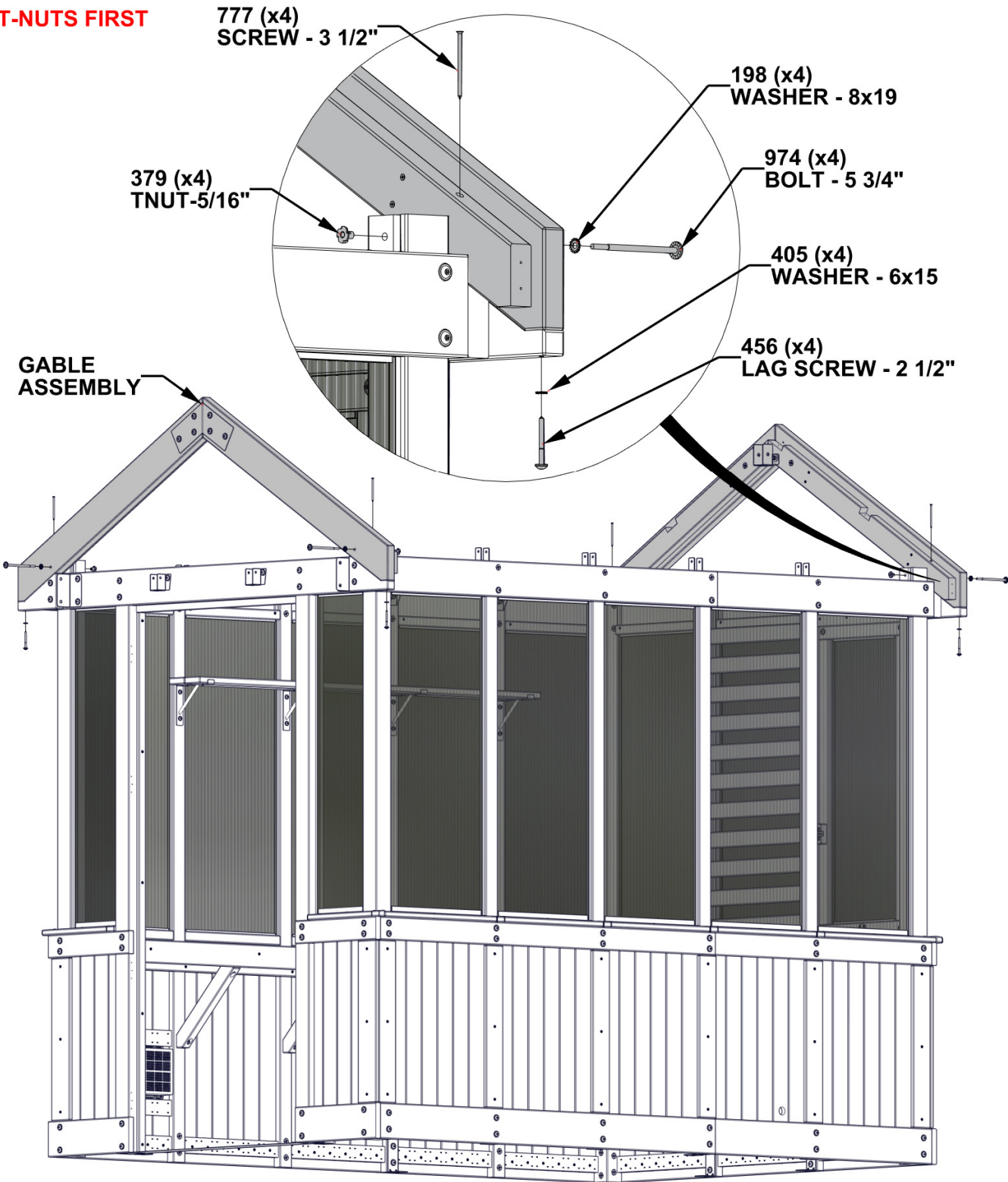
# STEP 71 - GABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19       |
| 4   | H100379     | TNUT-5/16" BLK             |
| 4   | H100405     | WASHER LOCK EXT 6x15       |
| 4   | H100456     | LAG SCREW WH 1/4x2 1/2 BLK |
| 4   | H100777     | SCREW PFH 10x3 1/2 BLK     |
| 4   | H100974     | BOLT WH 5/16x5 3/4 BLK     |

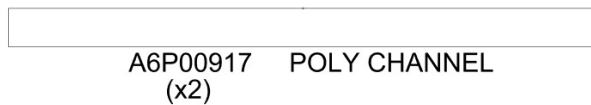
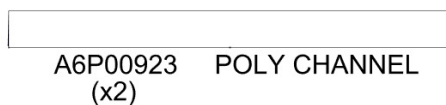
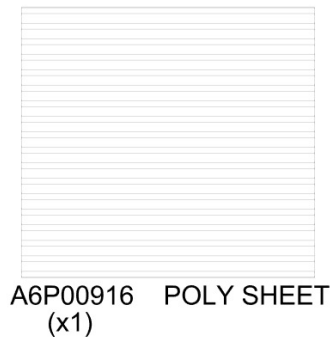


GABLE ASSEMBLY (x2) - FROM PREVIOUS STEPS

- INSERT T-NUTS FIRST



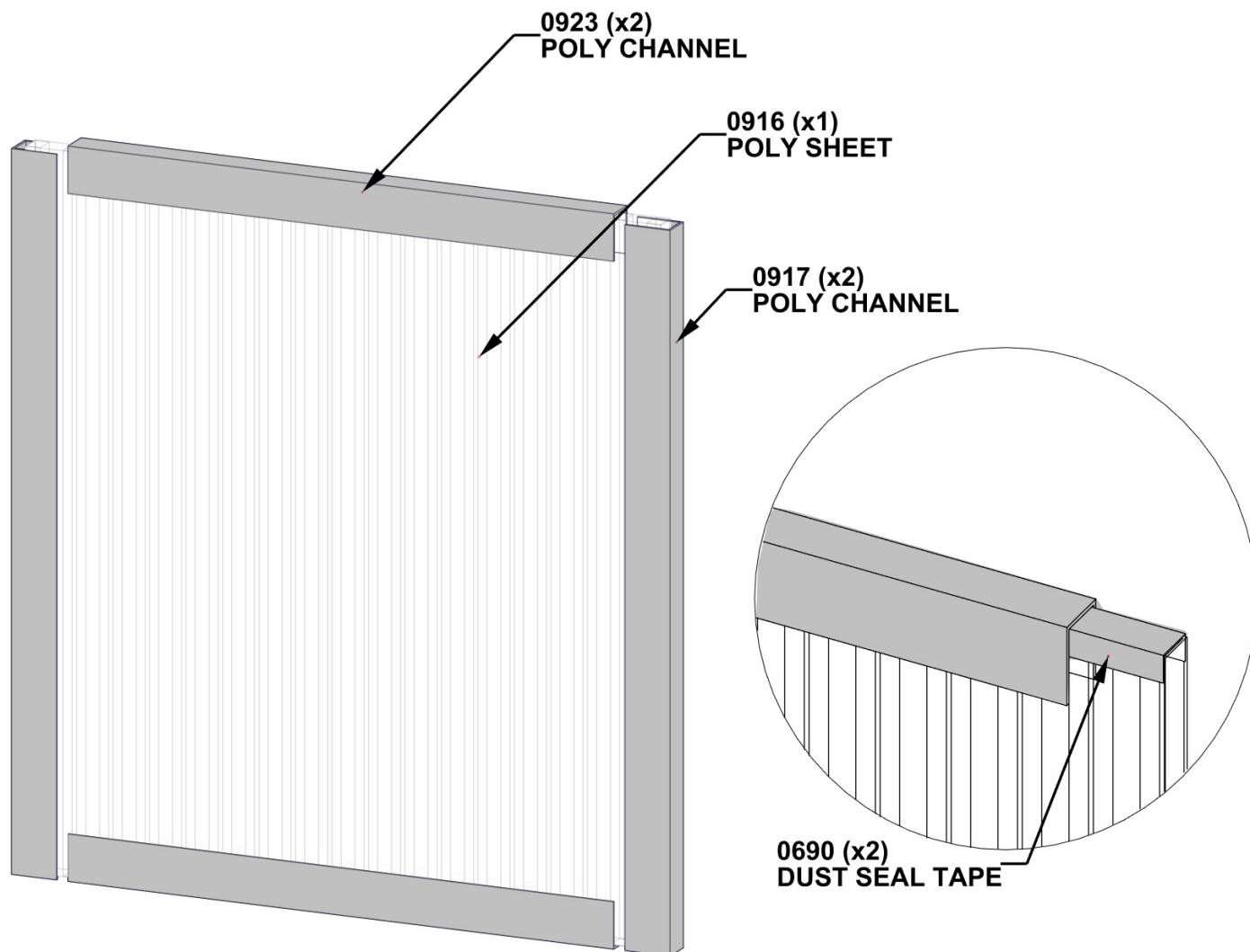
## STEP 72 - WINDOW ASSEMBLY



A6P00690 DUST SEAL TAPE

### TO APPLY DUST SEAL TAPE AND POLY CHANNEL:

- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- ATTACH 0917 POLY CHANNEL ON SIDES.



# STEP 73 - WINDOW ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H101109     | SCREW PFH 8x3-1/2 BLK |



F04 WINDOW FRAME - W4L20115  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)



F06 WINDOW FRAME - W4L20058  
(x1) 1 7/16"x2 3/8"x10 9/16" (36x60x268)

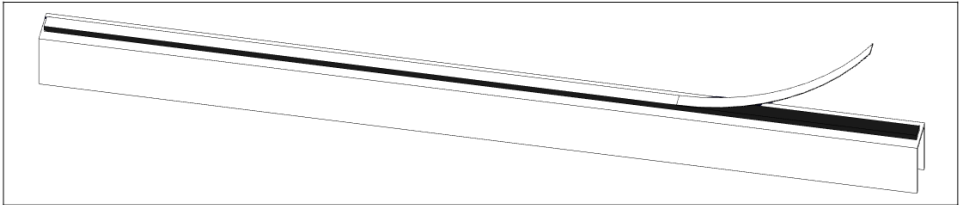


F05 WINDOW FRAME - W4L20116  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)

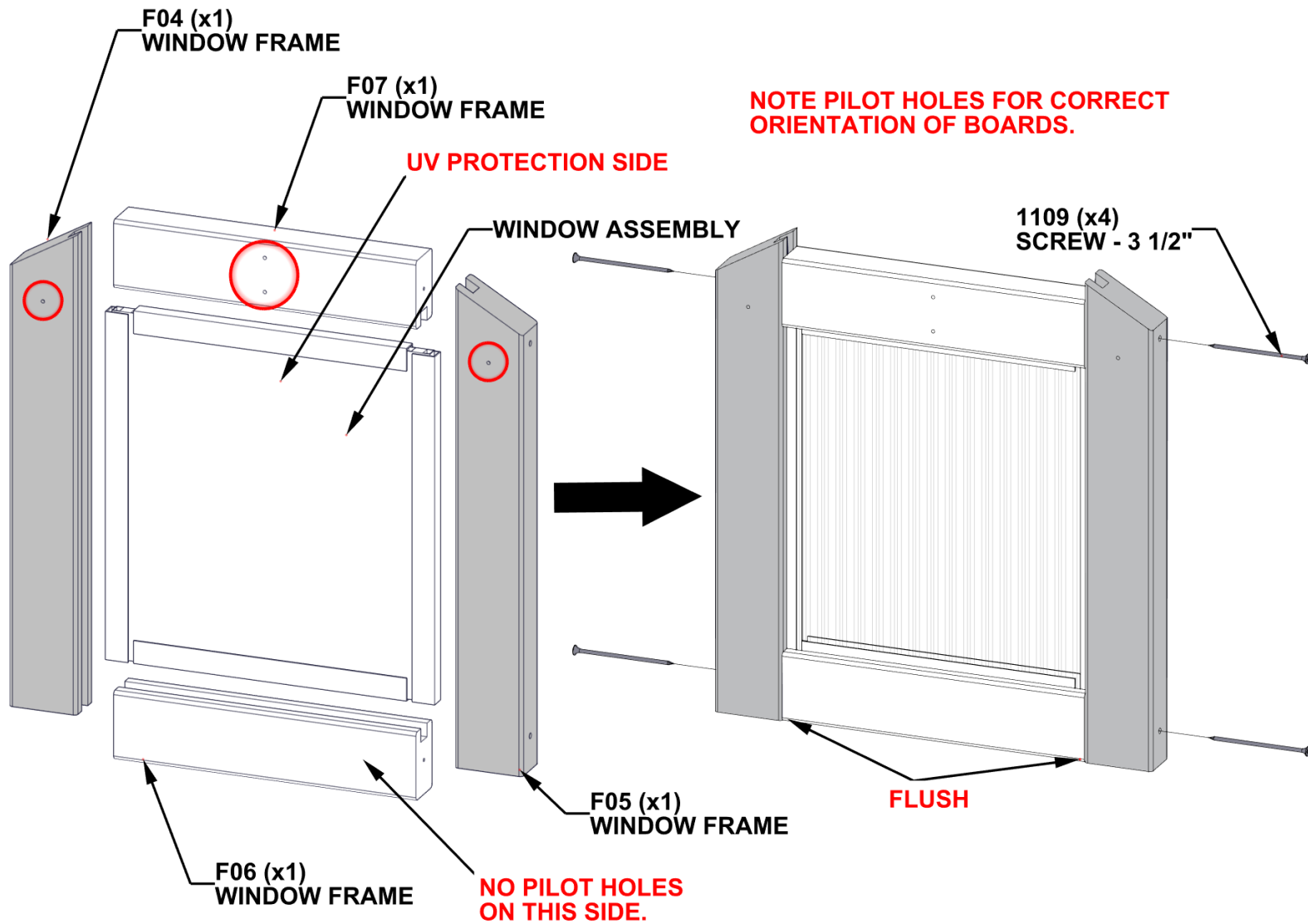


F07 WINDOW FRAME - W4L20056  
(x1) 1 7/16"x2 3/8"x10 9/16" (36x60x268)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.

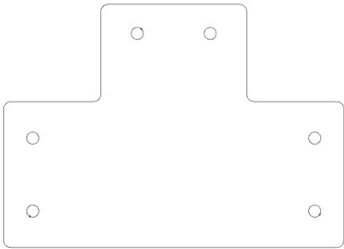


- FIRMLY PUSH BOARDS ON ENSURING THE WINDOW ASSEMBLY SLIDES ALL THE WAY INTO THE GROOVES.



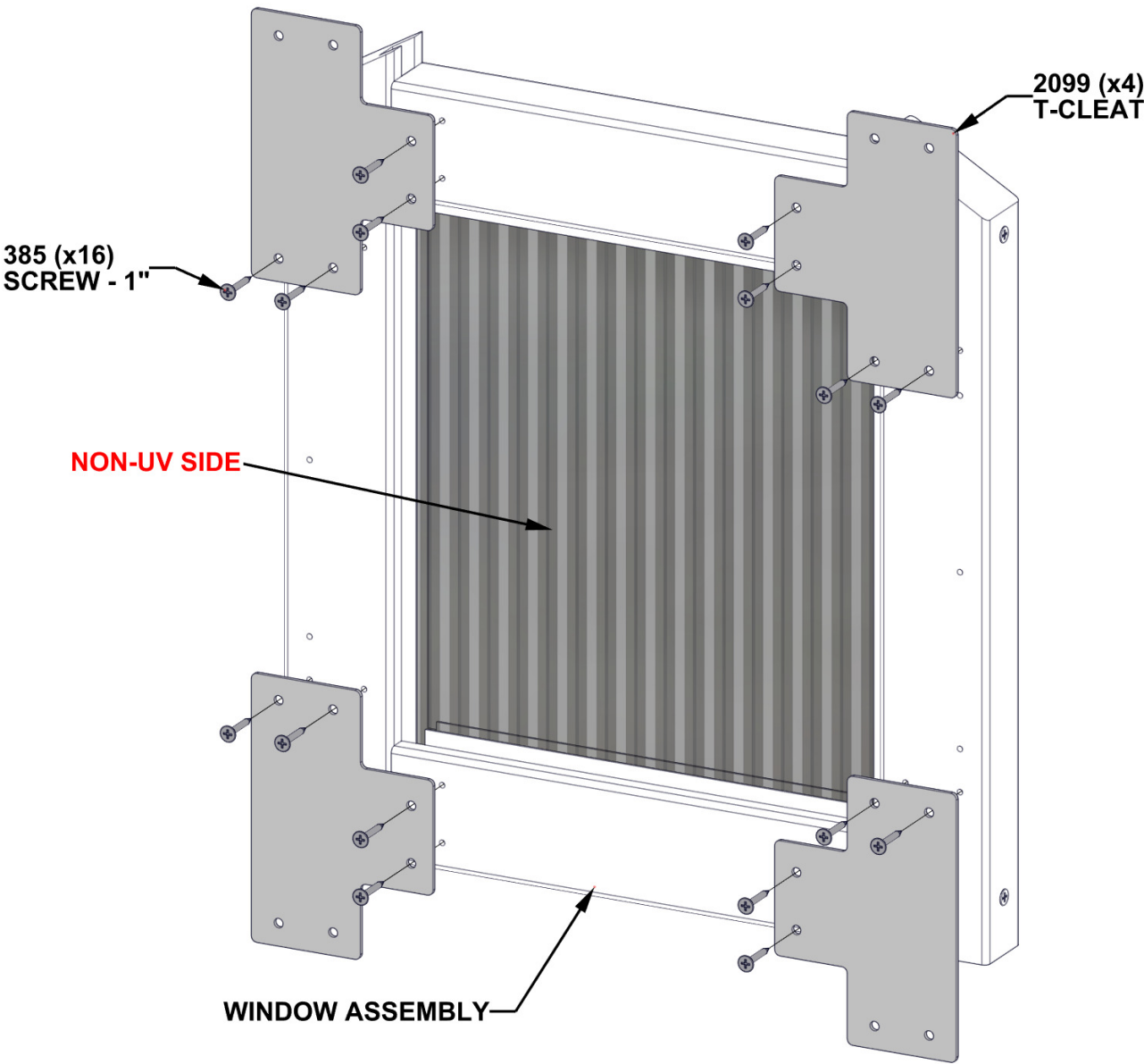
# STEP 74 - WINDOW ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 16  | H100385     | SCREW PFH 8x1 BLK |



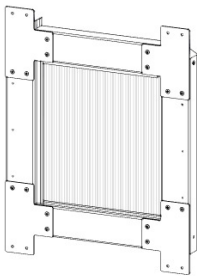
A4M02099 T-CLEAT  
(x4)

ATTACH CLEATS USING PILOT HOLES IN WINDOW ASSEMBLY.



# STEP 75 - GABLE ASSEMBLY

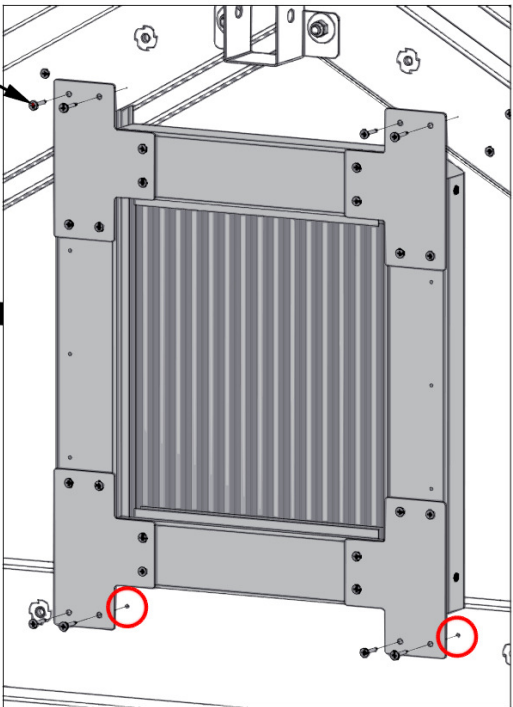
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 8   | H100385     | SCREW PFH 8x1 BLK |



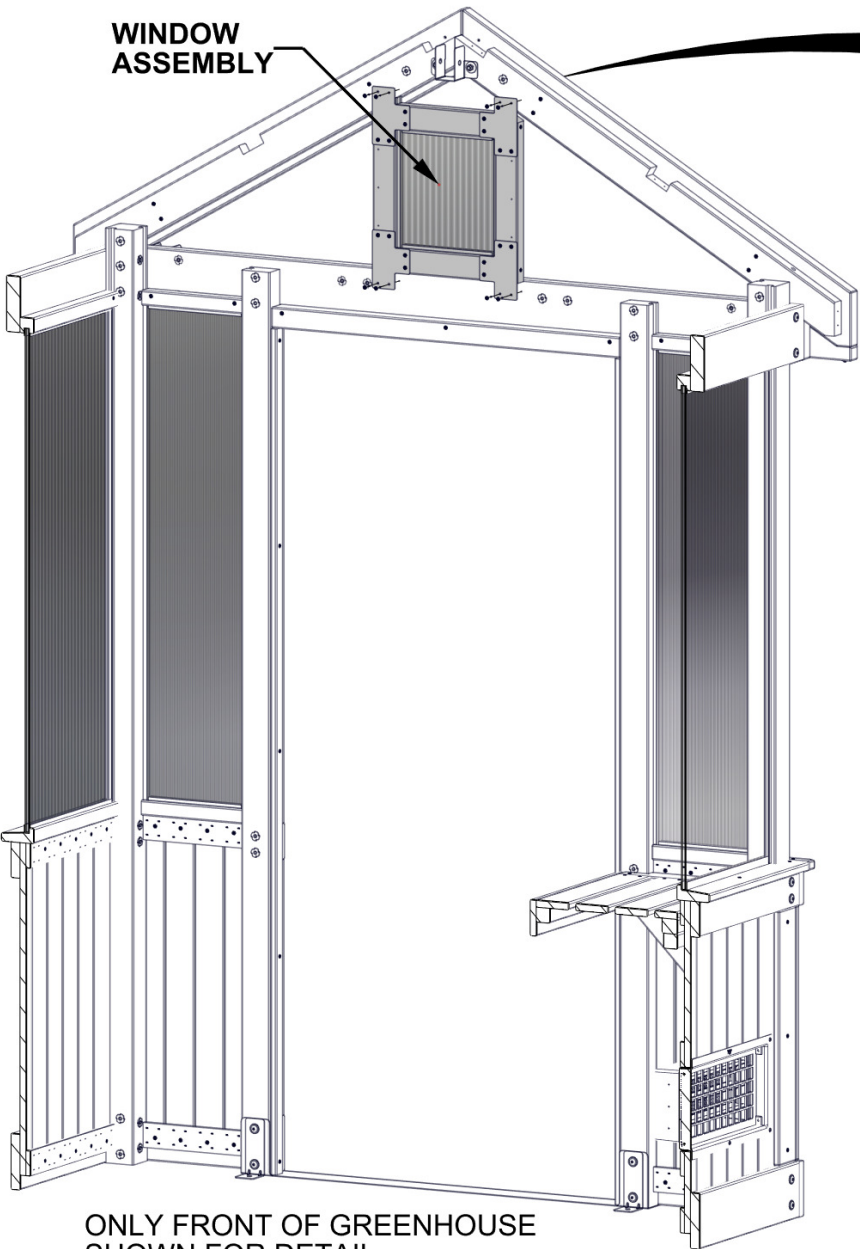
WINDOW ASSEMBLY - FROM STEP 74

- ALIGN PILOT HOLES IN HEADER WITH BOTTOM CLEAT HOLES.
- USE TOP CLEAT HOLES AS A GUIDE TO DRILL PILOT HOLES IN GABLE USING A 1/8" [3mm] DRILL BIT.
- ATTACH AS SHOWN.

385 (x8)  
SCREW - 1"



**ATTACH WINDOW ASSEMBLY  
USNG PILOT HOLES IN HEADER.**

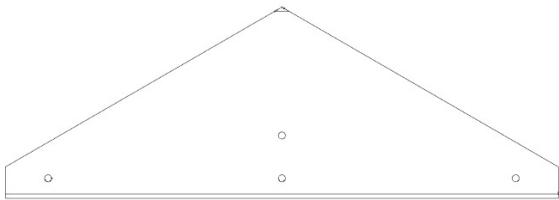


ONLY FRONT OF GREENHOUSE  
SHOWN FOR DETAIL.

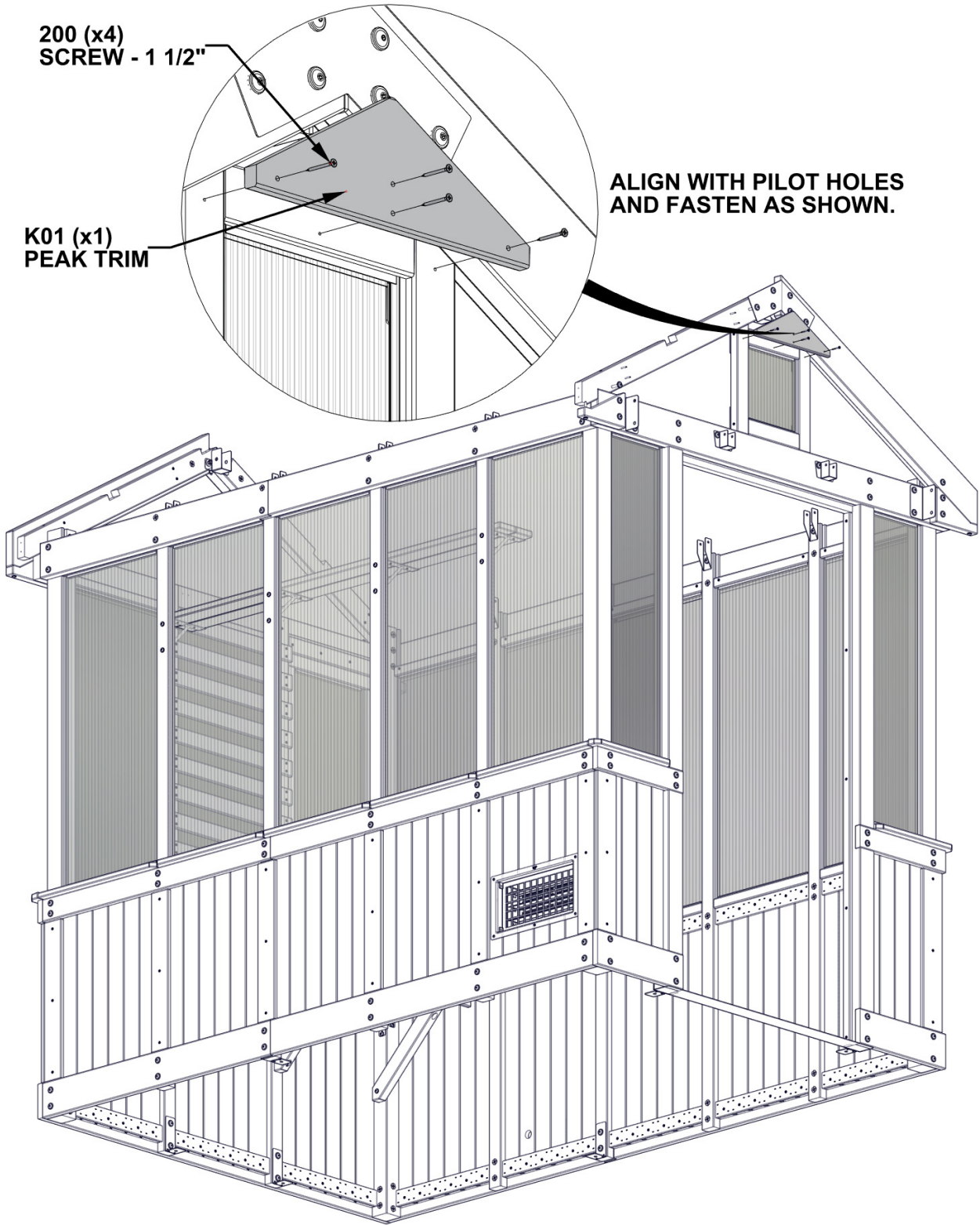


# STEP 76 - GABLE ASSEMBLY

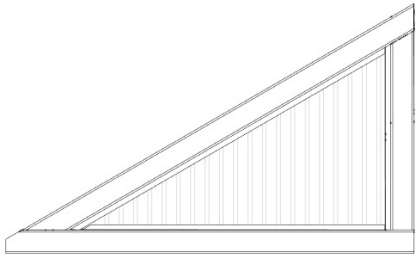
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100200     | SCREW PFH 8x1 1/2 BLK |



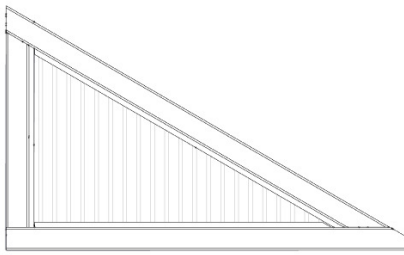
K01 PEAK TRIM - W4L20060  
(x1) 5/8"x5 1/4"x15 1/4" (16x134x388)



# STEP 77 - GABLE ASSEMBLY

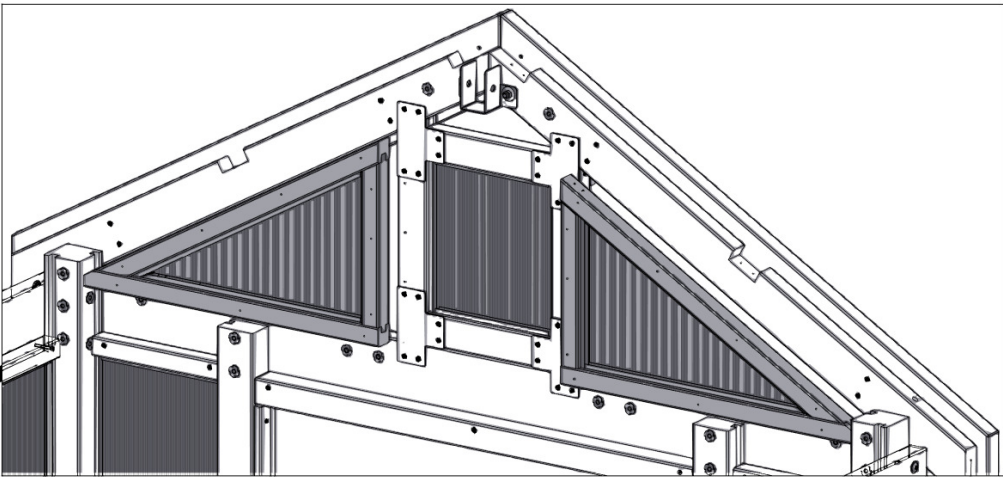


WA01 WINDOW ASSEMBLY - W2A04327  
(x1) 1 7/16"x15 11/16"x24 3/4" (36x398x629)



WA02 WINDOW ASSEMBLY - W2A04328  
(x1) 1 7/16"x15 11/16"x24 3/4" (36x398x629)

SLIDE WINDOW ASSEMBLIES  
INTO OPENINGS UNTIL THEY  
CONTACT GABLE BOARDS.

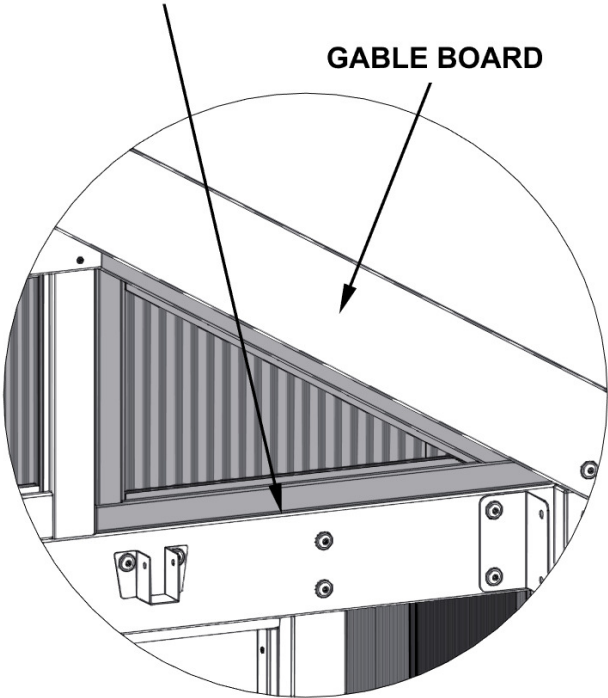


WA02 (x1)  
WINDOW ASSEMBLY

WA01 (x1)  
WINDOW ASSEMBLY

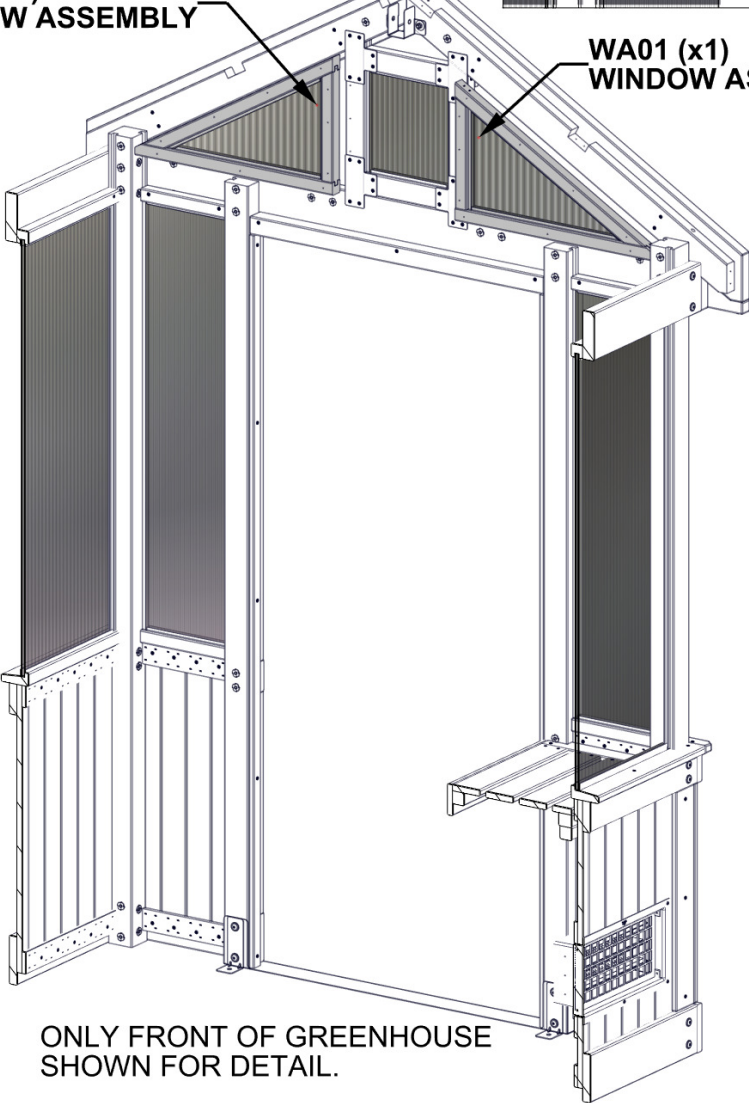
WINDOWS WILL BE FLUSH  
WITH FRONT OF GREENHOUSE.

GABLE BOARD



OUTSIDE VIEW

ONLY FRONT OF GREENHOUSE  
SHOWN FOR DETAIL.





# STEP 78 - GABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 40  | H100382     | SCREW PFH 8x1 3/4 BLK |



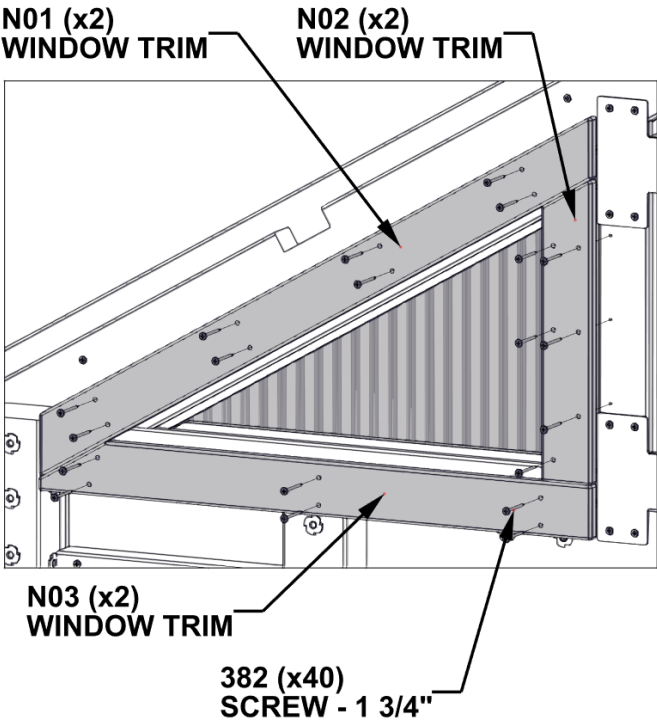
N01 WINDOW TRIM - W4L20057  
(x2) 5/8"x2 3/8"x31 5/16" (16x60x796)



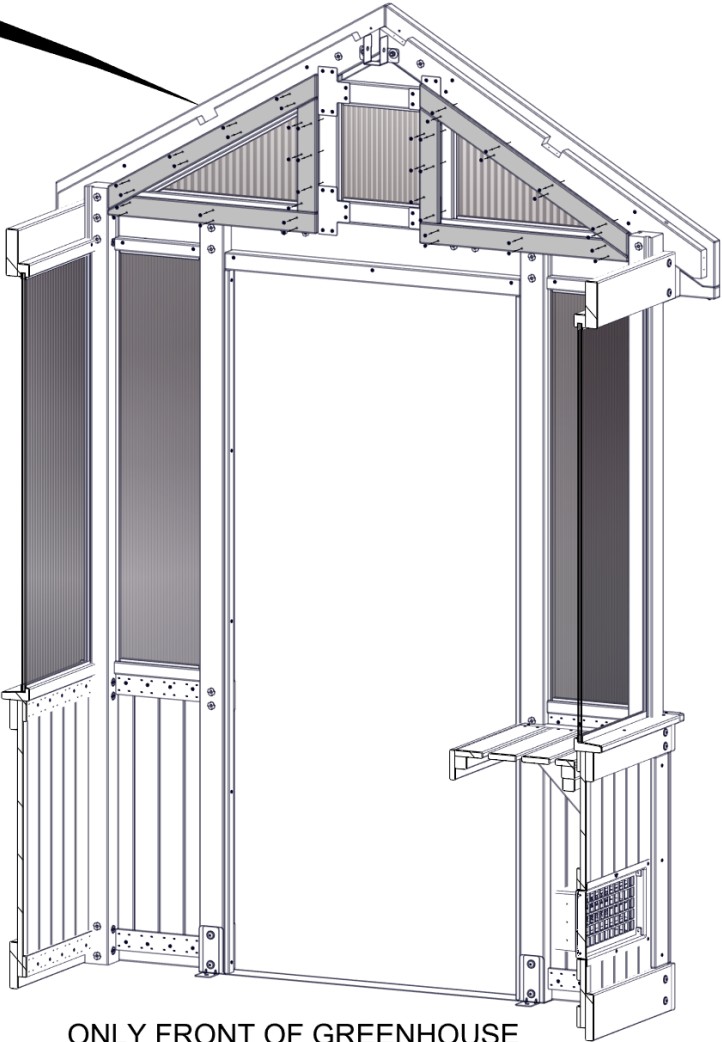
N02 WINDOW TRIM - W4L20054  
(x2) 5/8"x2 3/8"x13 3/16" (16x60x335)



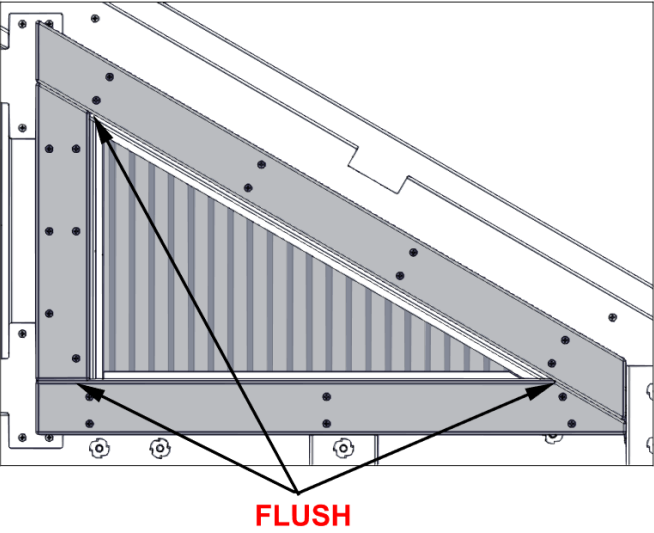
N03 WINDOW TRIM - W4L20059  
(x2) 5/8"x2 3/8"x26" (16x60x660)



- TWO ADULTS REQUIRED FOR THIS STEP: ONE TO HOLD WINDOW IN PLACE, ONE TO ATTACH TRIM.
- INSTALL N02 BOARDS FIRST BY ALIGNING THROUGH HOLES IN BOARD WITH PILOT HOLES IN WINDOW ASSEMBLY AND WINDOW FRAME.
- REMAINING BOARDS BUTT UP AGAINST N02 AND ARE FLUSH ON THE OUTSIDE AS SHOWN.
- ALIGN HOLES ON N01 AND N03 WITH PILOT HOLES IN WINDOW AND ATTACH.
- USE AN 1/8" [3mm] DRILL BIT WITH N01 AND N03 AS GUIDES TO DRILL PILOT HOLES.
- ATTACH WITH REMAINING HARDWARE.



ONLY FRONT OF GREENHOUSE SHOWN FOR DETAIL.



# STEP 79 - FAN SUPPORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 6   | H101109     | SCREW PFH 8x3-1/2 BLK |



F14 FAN FRAME - W4L20096  
(x1) 1 7/16"x2 3/8"x10 9/16" (36x60x268)



E10 FAN FRAME - W4L20093  
(x1) 1 7/16"x3"x10 9/16" (36x76x268)

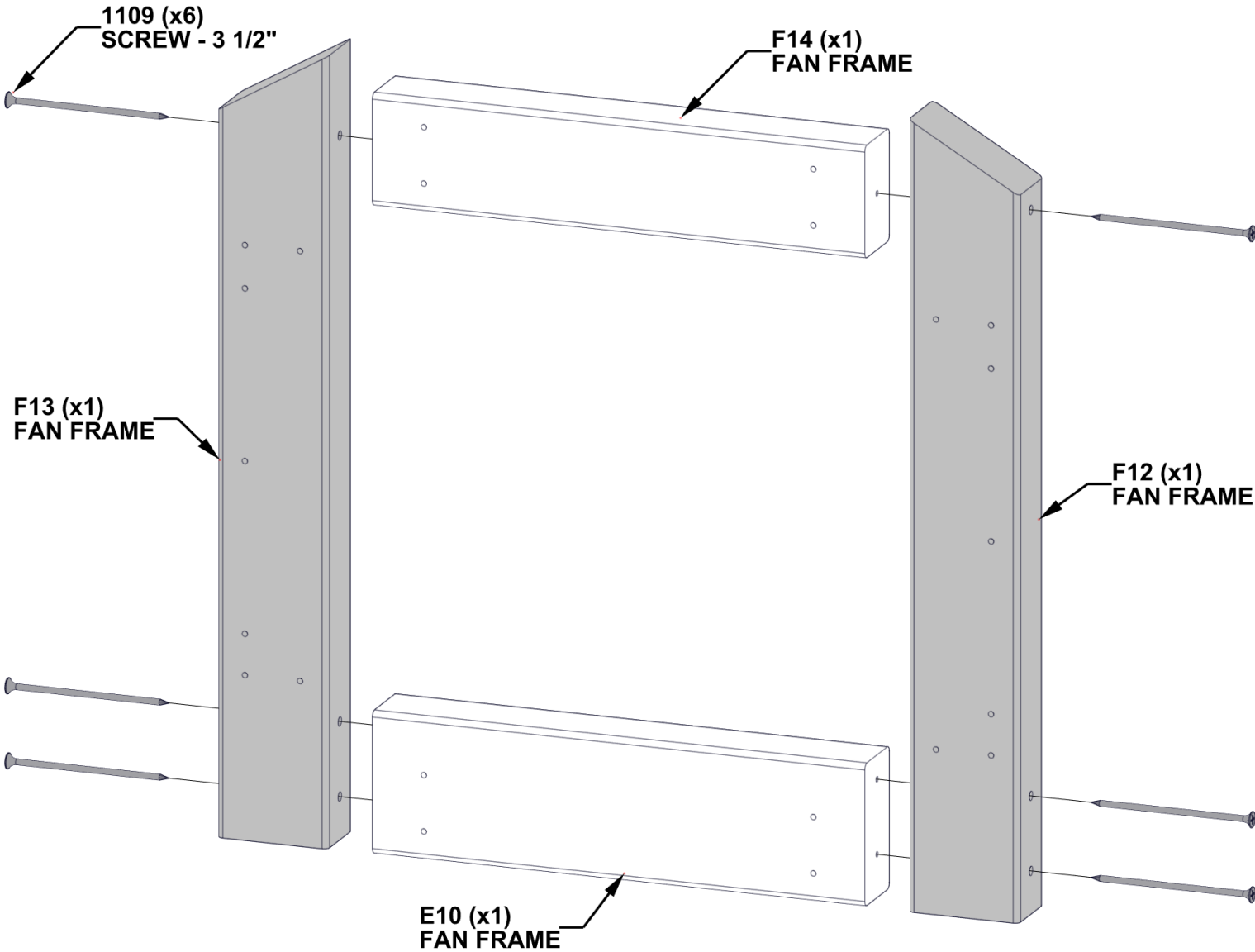


F12 FAN FRAME - W4L20091  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)



F13 FAN FRAME - W4L20092  
(x1) 1 7/16"x2 3/8"x16 5/8" (36x60x422)

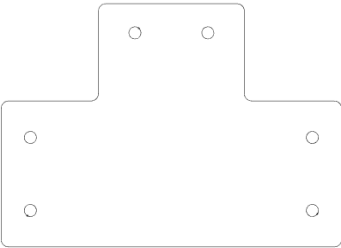
NOTE PILOT HOLES FOR CORRECT  
ORIENTATION OF ALL BOARDS.



ENSURE ASSEMBLY IS SQUARE  
BEFORE PROCEEDING.

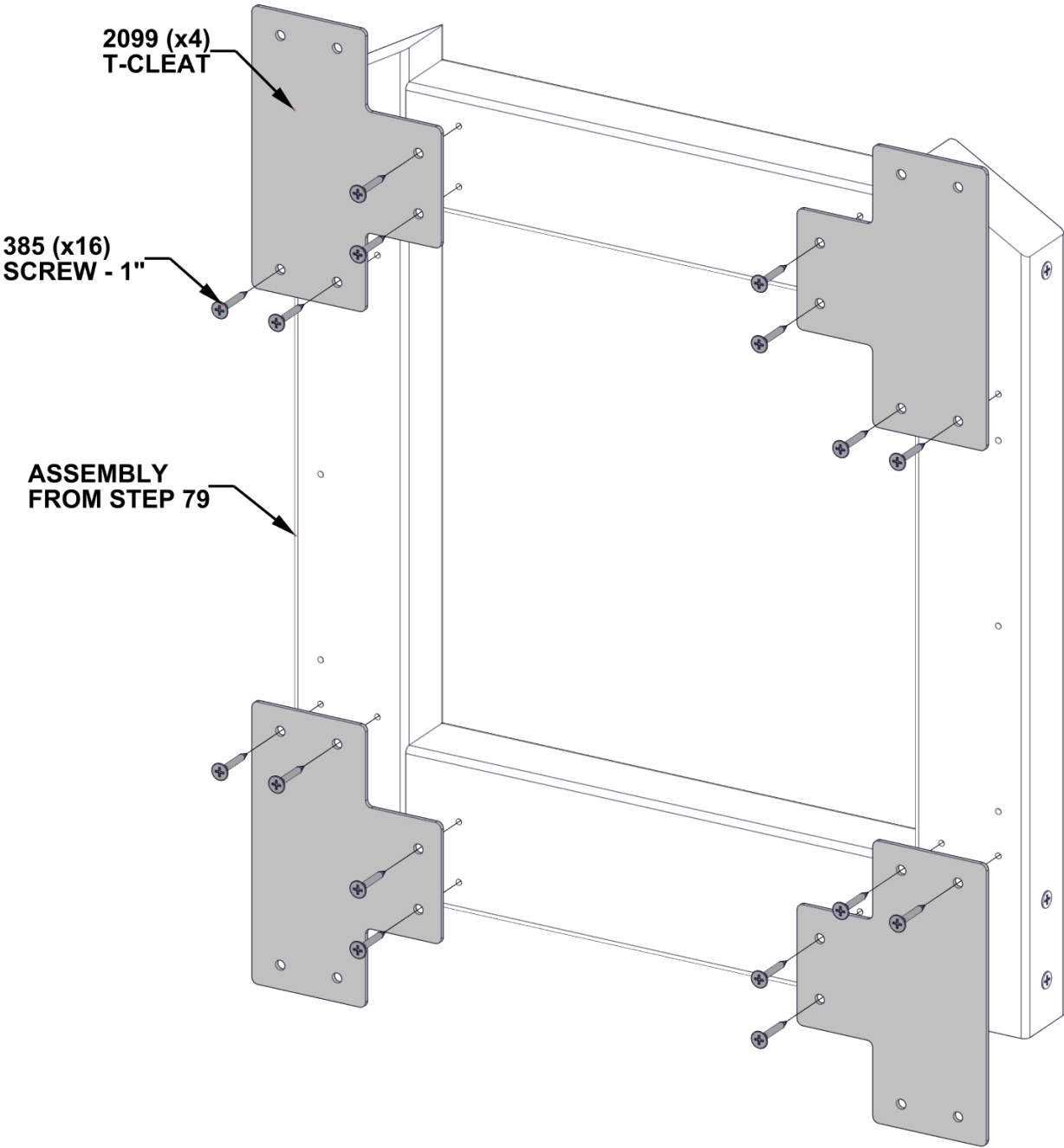
# STEP 80 - FAN SUPPORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 16  | H100385     | SCREW PFH 8x1 BLK |



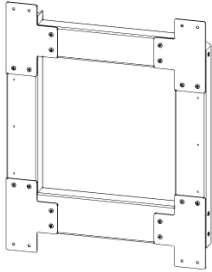
A4M02099 T-CLEAT  
(x4)

USE PILOT HOLES IN FAN SUPPORT  
ASSEMBLY TO ATTACH T-CLEATS.



# STEP 81 - GABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100380     | SCREW PFH 8x1 1/8 BLK |
| 8   | H100385     | SCREW PFH 8x1 BLK     |



FAN SUPPORT ASSEMBLY  
- FROM STEP 80



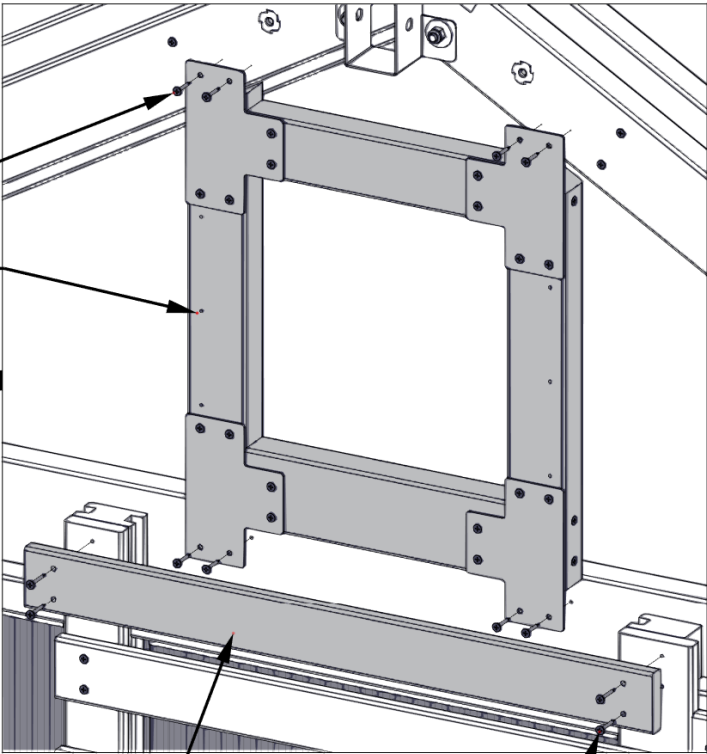
N06 SLAT - W4L20089  
(x1) 5/8"x2 3/8"x25 3/8" (16x60x645)

- 1) INSTALL FAN SUPPORT ASSEMBLY FIRST
- ALIGN PILOT HOLES IN HEADER WITH BOTTOM CLEAT HOLES
- USE TOP CLEAT HOLES AS A GUIDE TO DRILL PILOT HOLES IN GABLE USING 1/8" [3mm] DRILL BIT.
- ATTACH AS SHOWN

- 2) ATTACH N06 SLAT AS SHOWN.

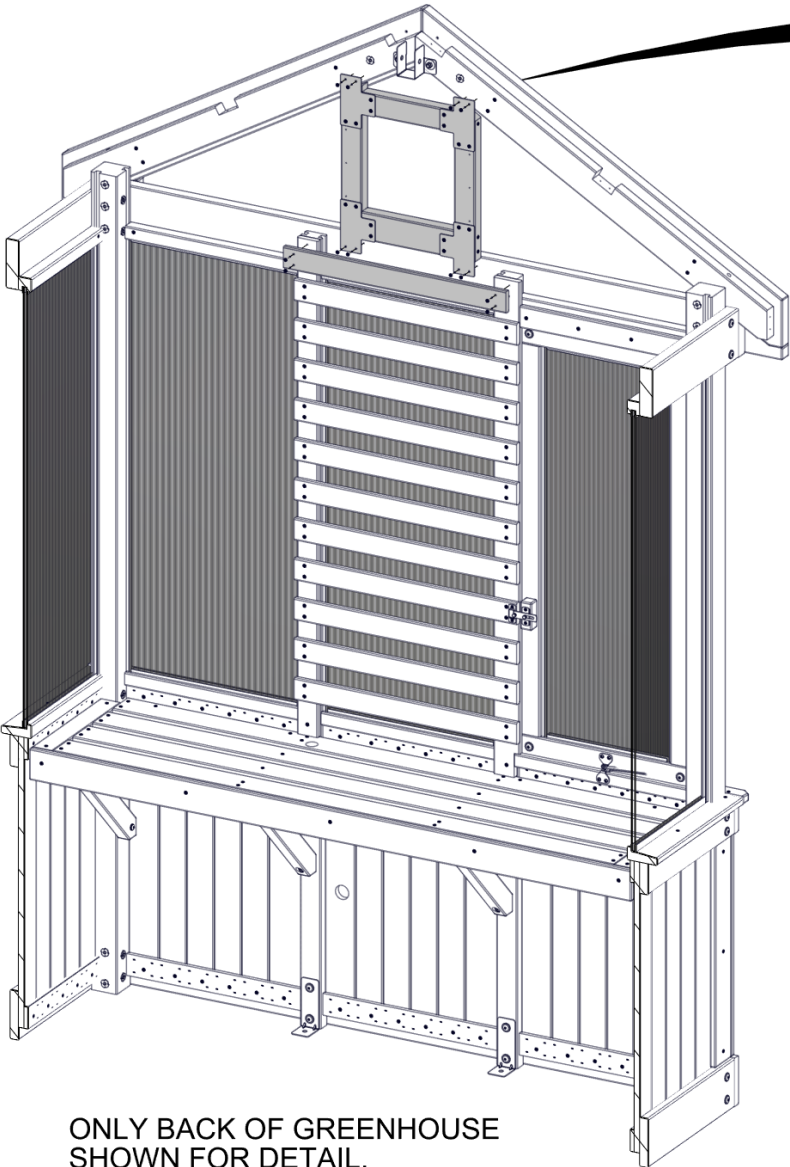
385 (x8)  
SCREW - 1"

FAN SUPPORT  
ASSEMBLY



N06 (x1)  
SLAT

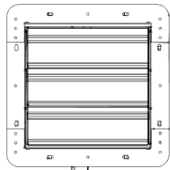
380 (x4)  
SCREW - 1 1/8"



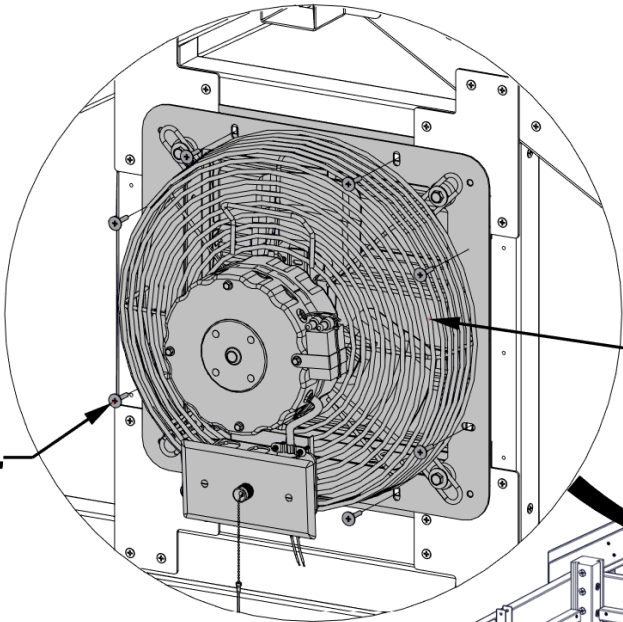
ONLY BACK OF GREENHOUSE  
SHOWN FOR DETAIL.

# STEP 82 - FAN ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 8   | H101207     | SCREW PWH 8x15x7/8 BLK |



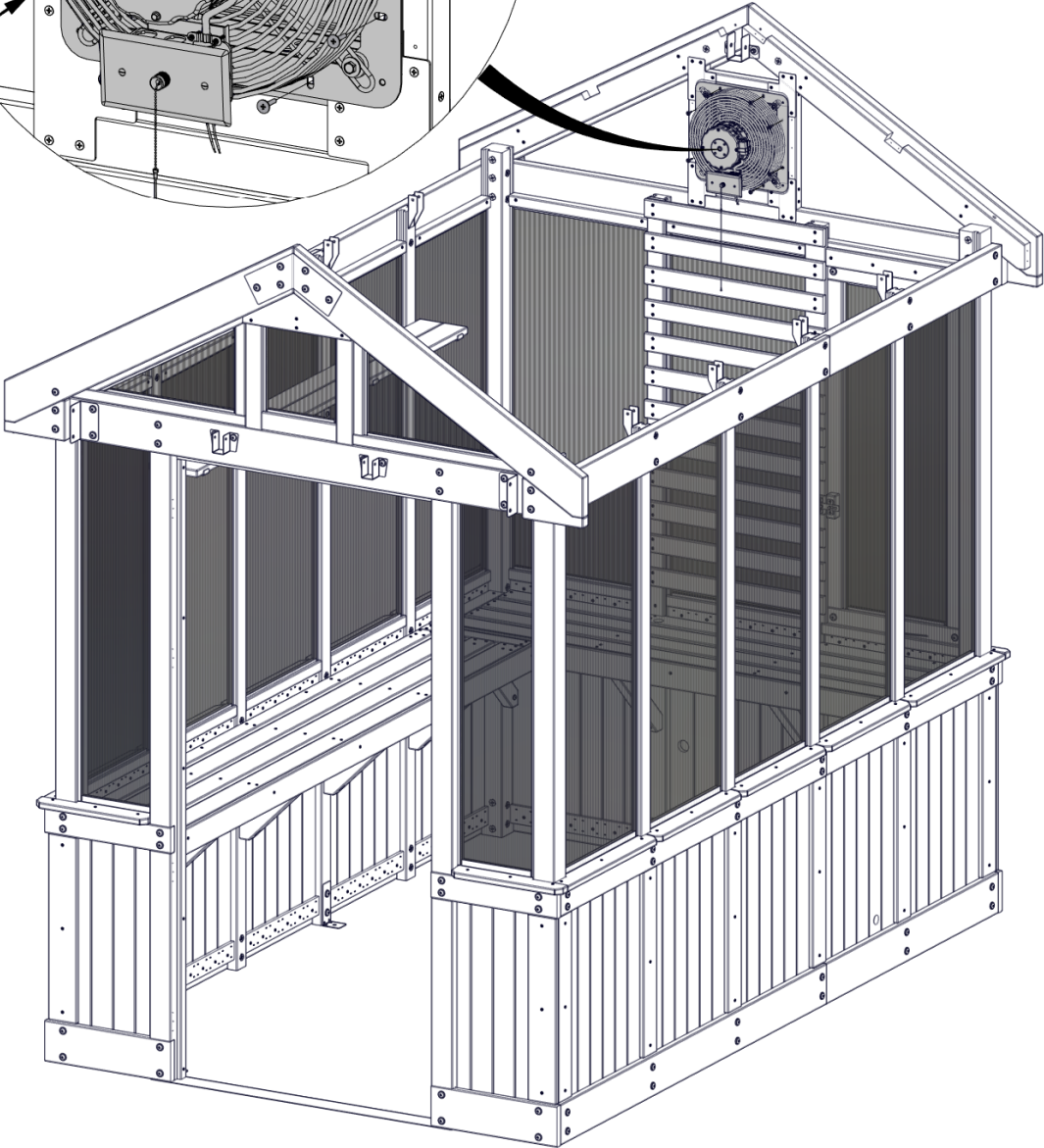
A4M02383 EXHAUST FAN  
(x1)



1207 (x8)  
SCREW - 7/8"

CENTER EXHAUST FAN IN THE  
OPENING AND ATTACH AS SHOWN.

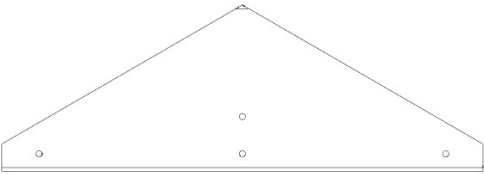
2383 (x1)  
EXHAUST FAN





# STEP 83 - GABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 10  | H100200     | SCREW PFH 8x1 1/2 BLK |



K01 PEAK TRIM - W4L20060  
(x1) 5/8"x5 1/4"x15 1/4" (16x134x388)

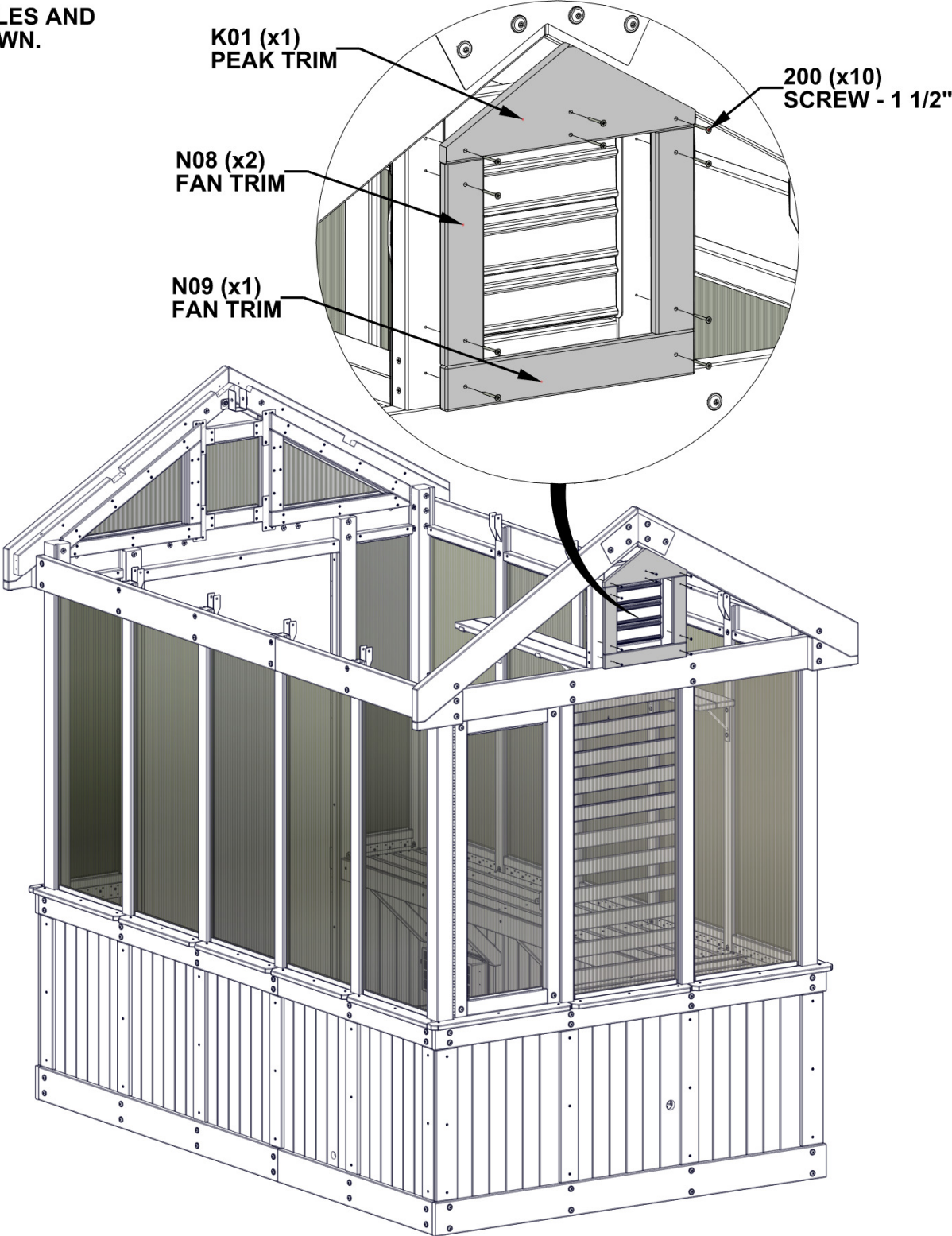


N08 FAN TRIM - W4L20097  
(x2) 5/8"x2 3/8"x10 9/16" (16x60x268)

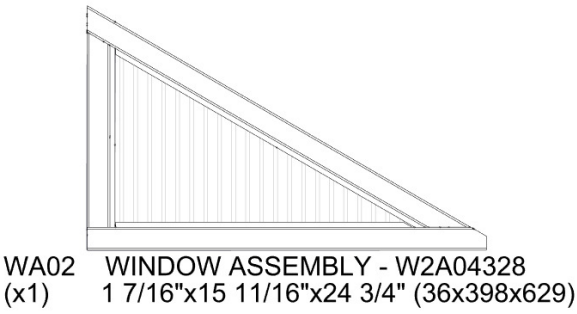
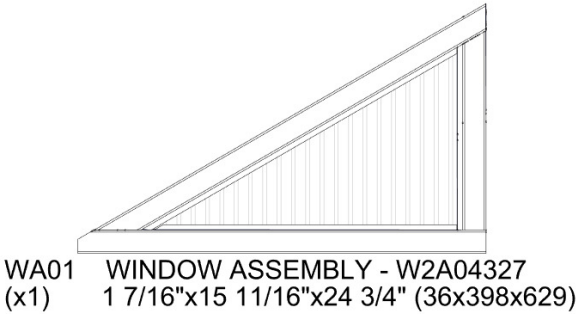


N09 FAN TRIM - W4L20098  
(x1) 5/8"x2 3/8"x15 1/4" (16x60x388)

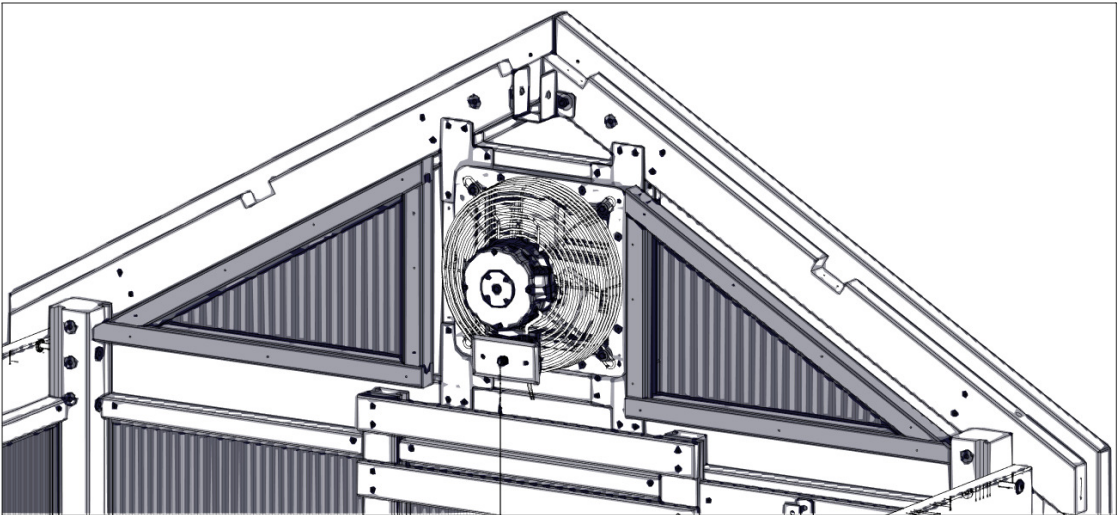
ALIGN PILOT HOLES AND  
ATTACH AS SHOWN.



STEP 84 - GABLE ASSEMBLY



SLIDE WINDOW ASSEMBLIES INTO OPENINGS UNTIL THEY CONTACT GABLE BOARDS.

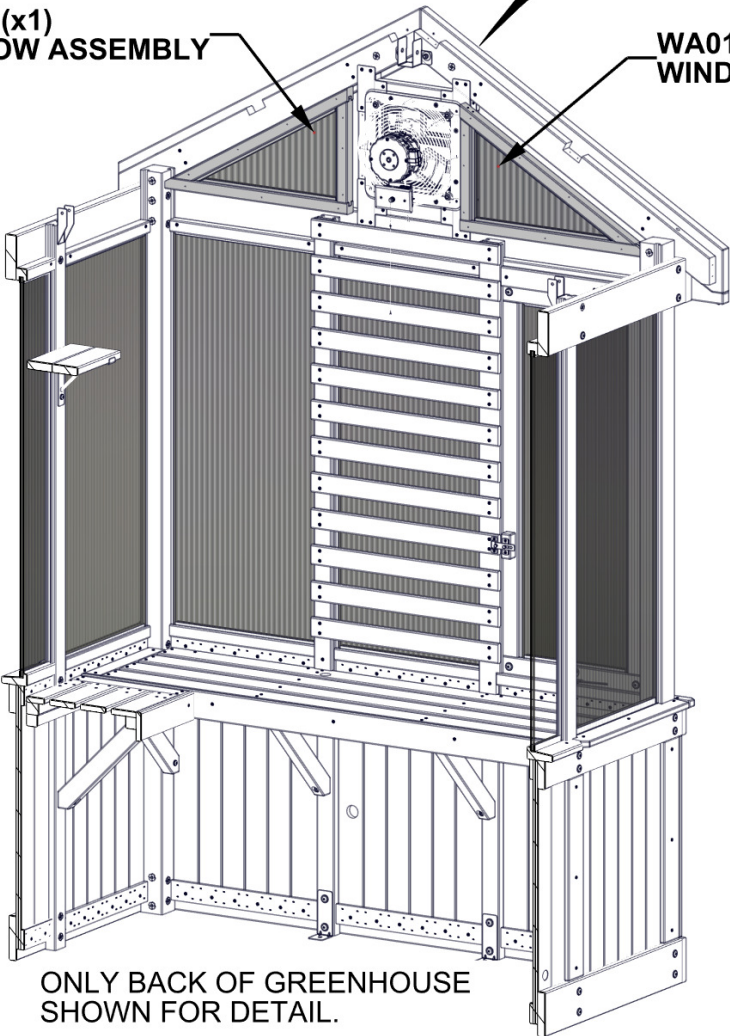


WA02 (x1)  
WINDOW ASSEMBLY

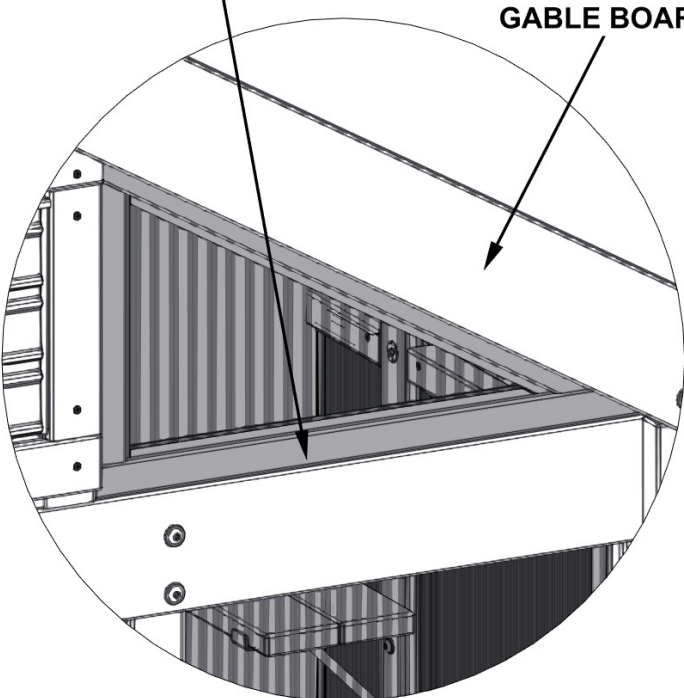
WA01 (x1)  
WINDOW ASSEMBLY

WINDOWS WILL BE FLUSH WITH BACK OF GREENHOUSE.

GABLE BOARD



ONLY BACK OF GREENHOUSE SHOWN FOR DETAIL.



OUTSIDE VIEW



# STEP 85 - GABLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 40  | H100382     | SCREW PFH 8x1 3/4 BLK |



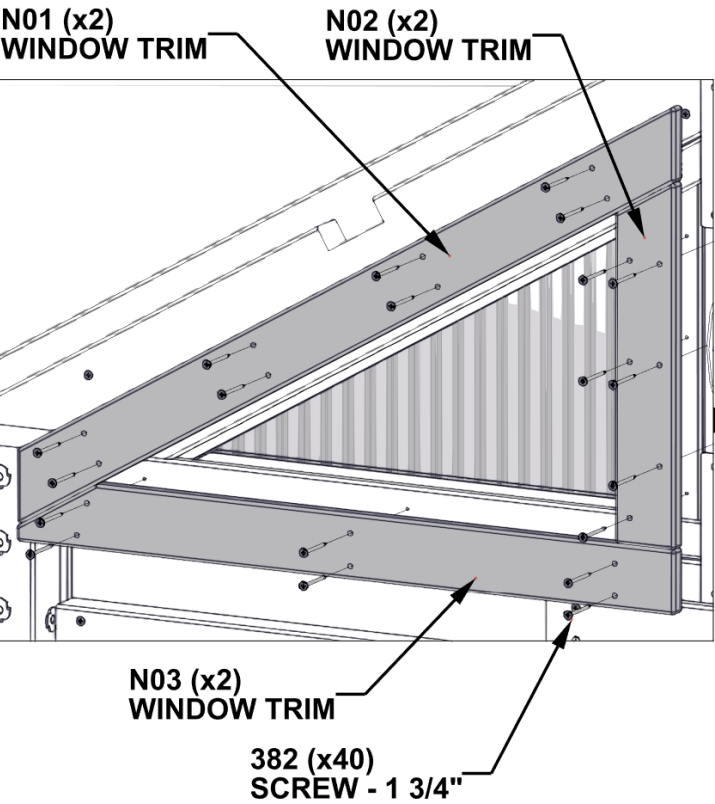
N01 WINDOW TRIM - W4L20057  
(x2) 5/8"x2 3/8"x31 5/16" (16x60x796)



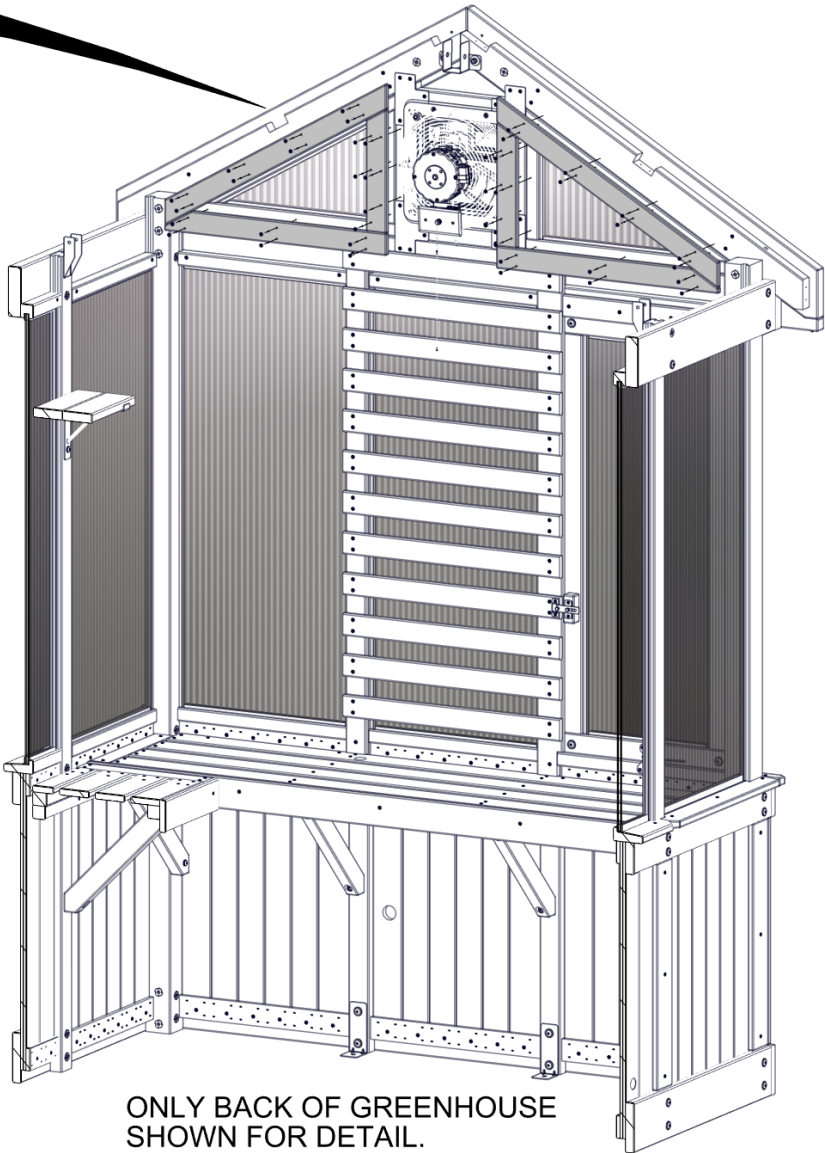
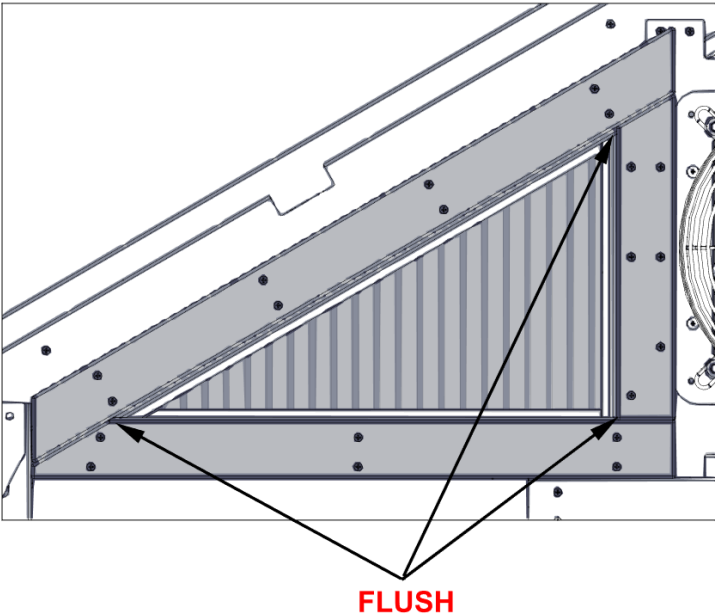
N02 WINDOW TRIM - W4L20054  
(x2) 5/8"x2 3/8"x13 3/16" (16x60x335)



N03 WINDOW TRIM - W4L20059  
(x2) 5/8"x2 3/8"x26" (16x60x660)




- **TWO ADULTS REQUIRED FOR THIS STEP: ONE TO HOLD WINDOW IN PLACE, ONE TO ATTACH TRIM.**
- INSTALL N02 BOARDS FIRST BY ALIGNING THROUGH HOLES IN BOARD WITH PILOT HOLES IN WINDOW ASSEMBLY AND WINDOW FRAME.
- REMAINING BOARDS BUTT UP AGAINST N02 AND ARE FLUSH ON THE OUTSIDE AS SHOWN.
- ALIGN HOLES ON N01 AND N03 WITH PILOT HOLES IN WINDOW AND ATTACH.
- USE AN 1/8" [3mm] DRILL BIT WITH N01 AND N03 AS GUIDES TO DRILL PILOT HOLES.
- ATTACH WITH REMAINING HARDWARE.



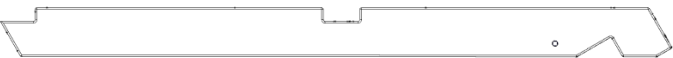
ONLY BACK OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 86 - ROOF ASSEMBLY


| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 8   | H100391     | SCREW PFH 8x2 BLK |




E12 RAFTER - W4L20103  
(x2) 1 7/16"x3 3/8"x46 5/16" (36x86x1176)



E13 RAFTER - W4L20104  
(x2) 1 7/16"x3 3/8"x46 5/16" (36x86x1176)



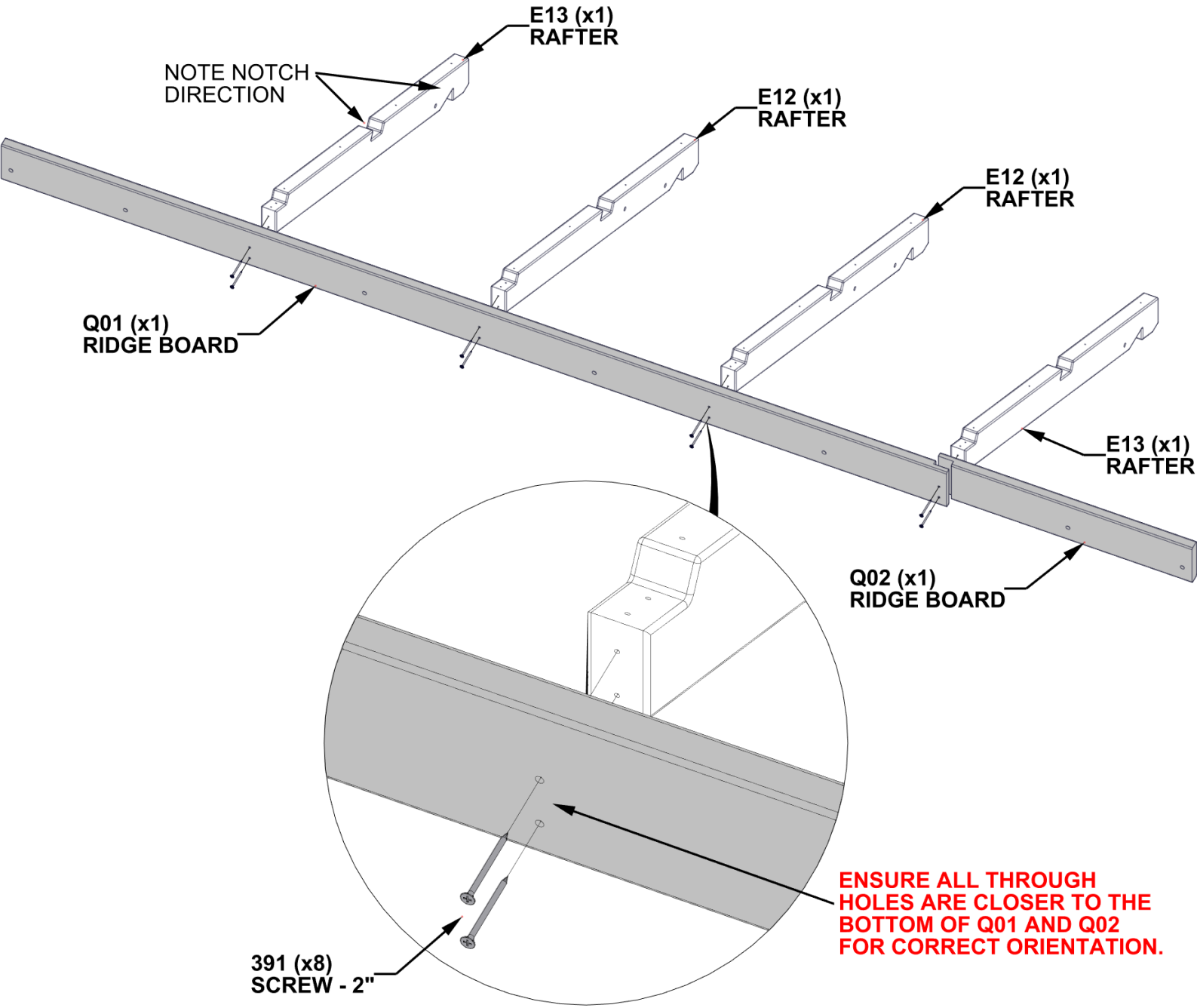
Q01 RIDGE BOARD - W4L20101  
(x1) 15/16"x4 7/16"x87 13/16" (24x112x2230)



Q02 RIDGE BOARD - W4L20102  
(x1) 15/16"x4 7/16"x23 3/4" (24x112x604)

IMPORTANT!

NOTE ALL NOTCH DIRECTIONS AND BOARD PLACEMENT FOR CORRECT ASSEMBLY.



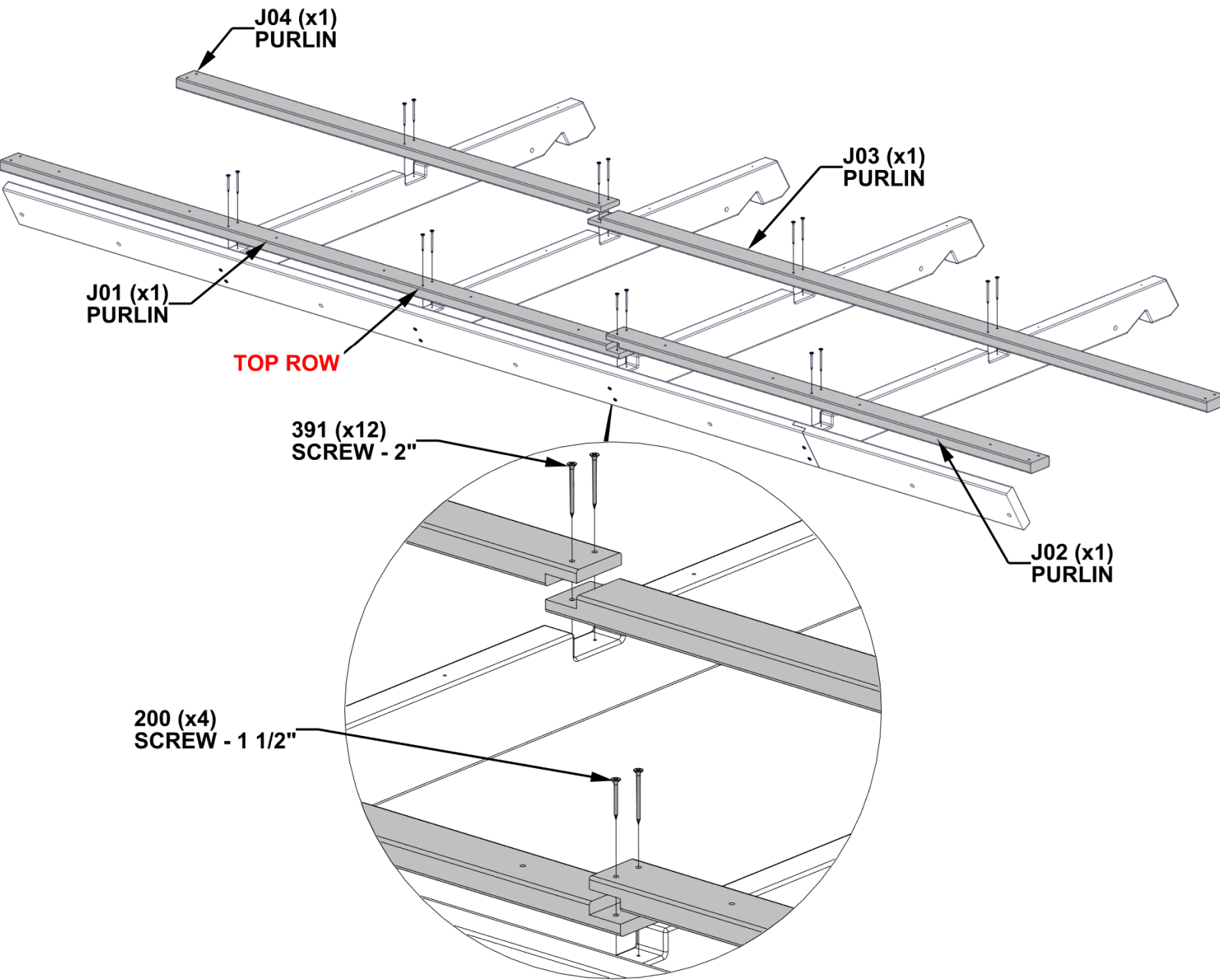
# STEP 87 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100200     | SCREW PFH 8x1 1/2 BLK |
| 12  | H100391     | SCREW PFH 8x2 BLK     |

|      |                                      |
|------|--------------------------------------|
| J01  | PURLIN - W4L20105                    |
| (x1) | 15/16"x2 3/8"x67 15/16" (24x60x1725) |
| J03  | PURLIN - W4L20108                    |
| (x1) | 15/16"x2 3/8"x67 15/16" (24x60x1725) |

|      |                                     |
|------|-------------------------------------|
| J02  | PURLIN - W4L20106                   |
| (x1) | 15/16"x2 3/8"x46 9/16" (24x60x1183) |
| J04  | PURLIN - W4L20107                   |
| (x1) | 15/16"x2 3/8"x46 9/16" (24x60x1183) |

- ATTACH PURLINS USING PILOT HOLES IN RAFTERS.
- USE SHORTER SCREWS ON TOP ROW ONLY.

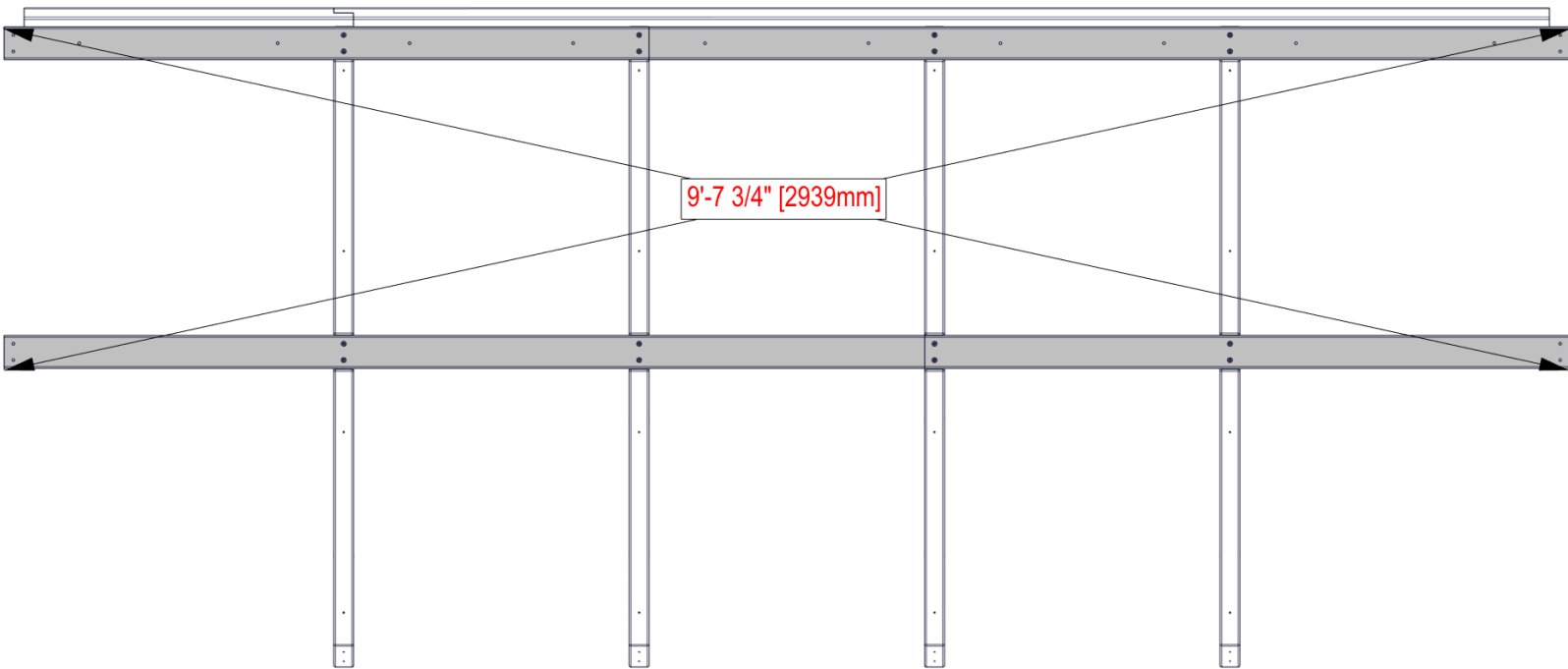


## STEP 88 - ROOF ASSEMBLY

### IMPORTANT!

#### BEFORE PROCEEDING:

- ENSURE UNIT IS SQUARE.
- THE BELOW DIMENSIONS ARE CRITICAL TO THE FINAL ROOF ASSEMBLY.
- MEASUREMENTS SHOULD BE HELD WITHIN +/- 1/4" [6mm].
- MEASUREMENTS OUTSIDE OF TOLERANCE WILL LEAD TO INABILITY TO ASSEMBLY THE ROOF.



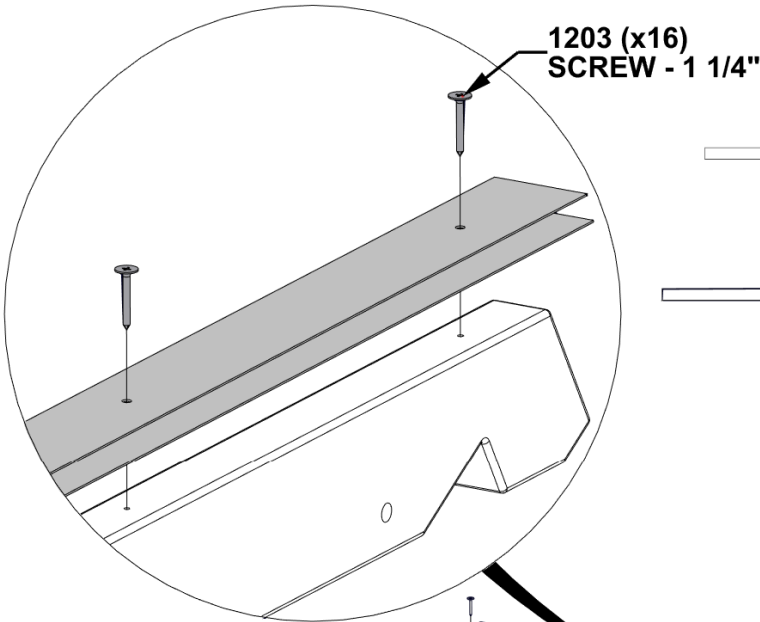
LOOSEN HARDWARE TO ADJUST FOR SQUARING IF NEEDED.

# STEP 89 - ROOF ASSEMBLY

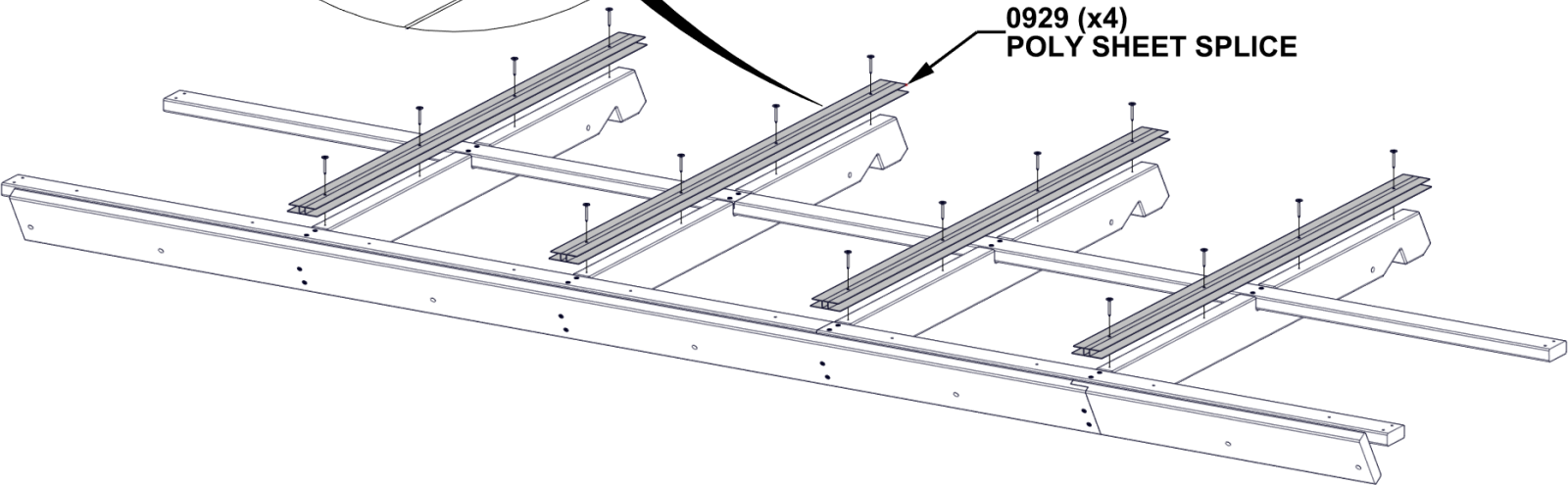
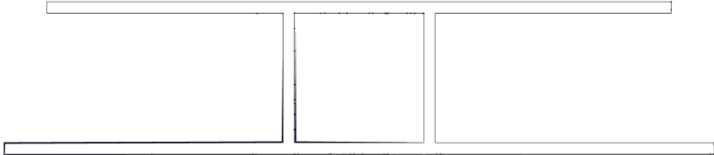
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 16  | H101203     | SCREW PWH 8x15x1 1/4 BLK |



- ALIGN HOLES IN POLY SHEET SPLICES WITH PILOT HOLES IN RAFTERS.
- **DO NOT OVERTIGHTEN.**
- SET ASSEMBLY TO THE SIDE.



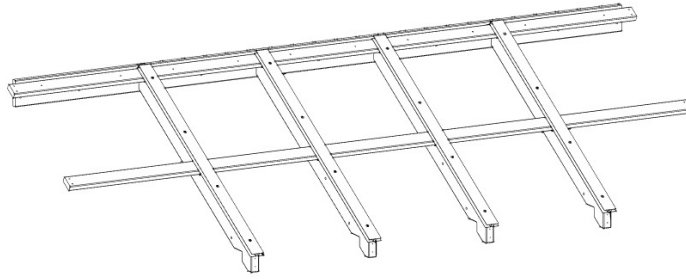
**ENSURE THE NARROWER SIDE  
OF POLY SPLICE FACES UP.**



**REPEAT STEPS 86 THROUGH 89  
FOR 2ND ROOF ASSEMBLY**

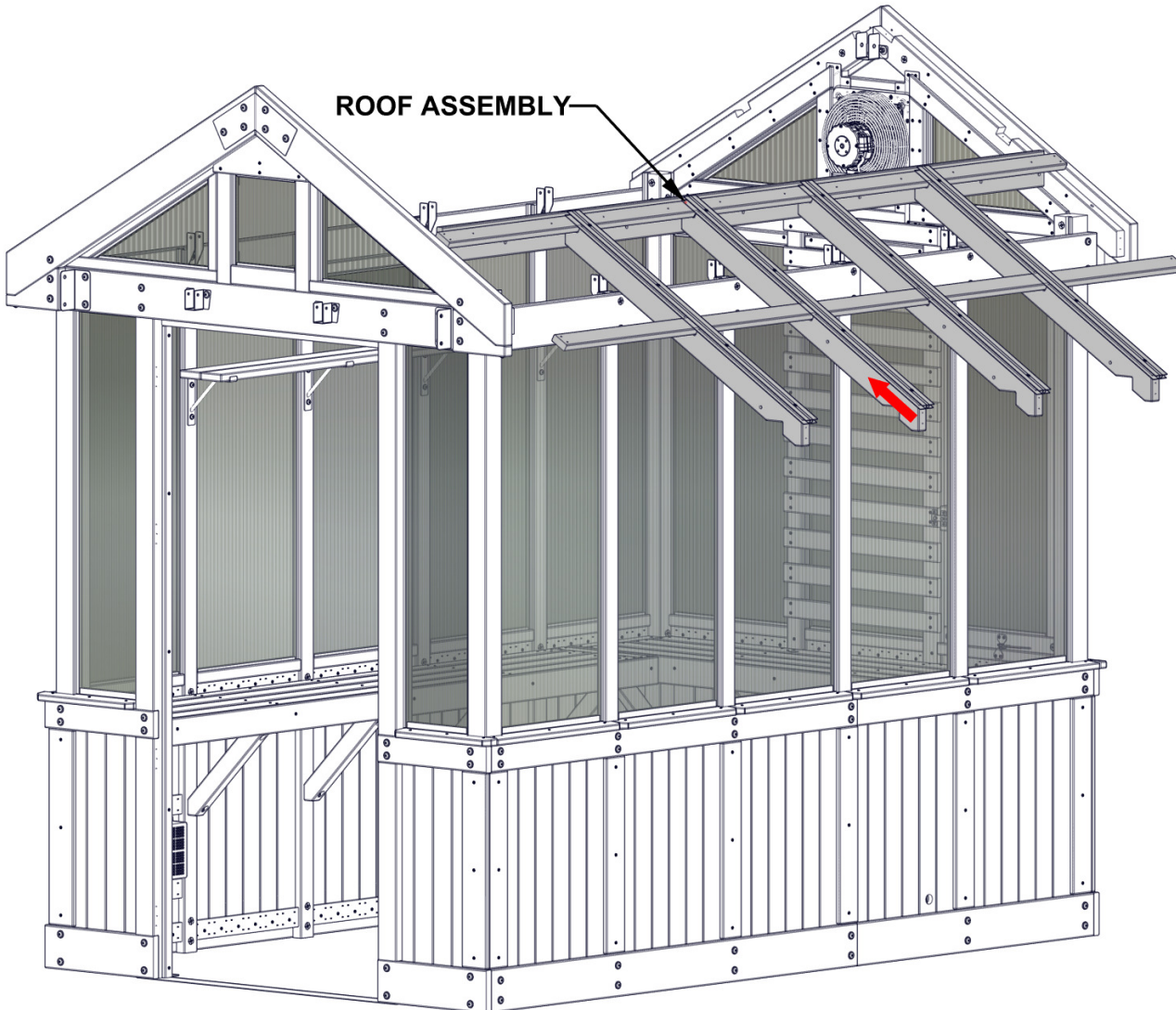
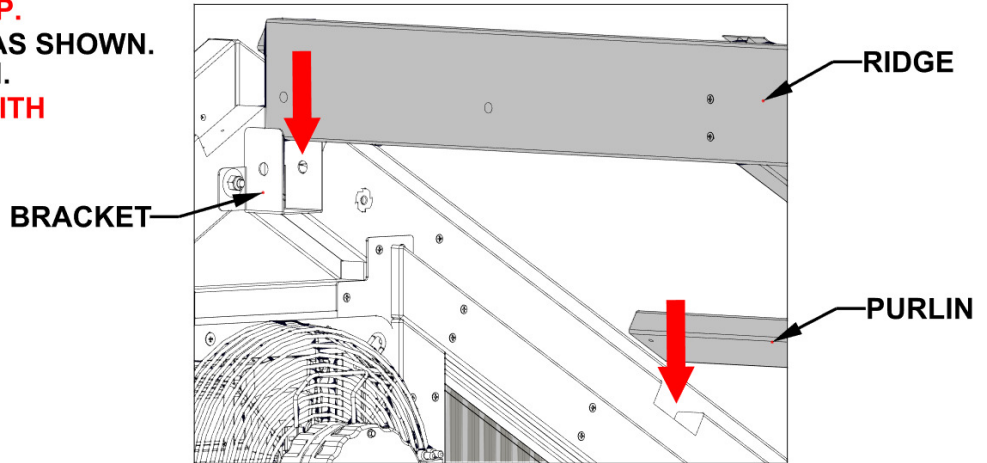


## STEP 90 - ROOF ASSEMBLY



ROOF ASSEMBLY (x2) - FROM PREVIOUS STEPS

- **TWO ADULTS REQUIRED FOR THIS STEP.**
- **PURLINS REST IN NOTCHES IN GABLE AS SHOWN.**
- **RIDGE RESTS IN BRACKETS AS SHOWN.**
- **REPEAT THIS STEP FOR OTHER SIDE WITH SECOND ROOF ASSEMBLY.**

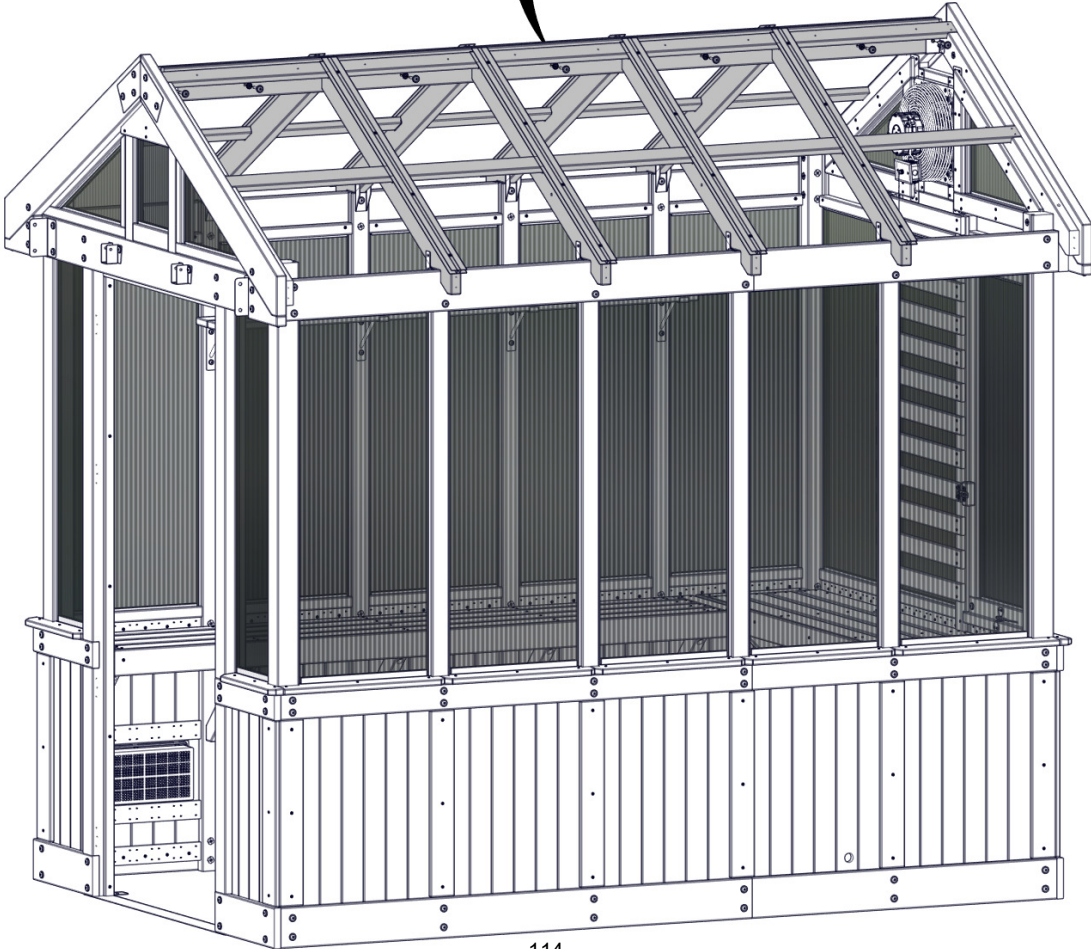
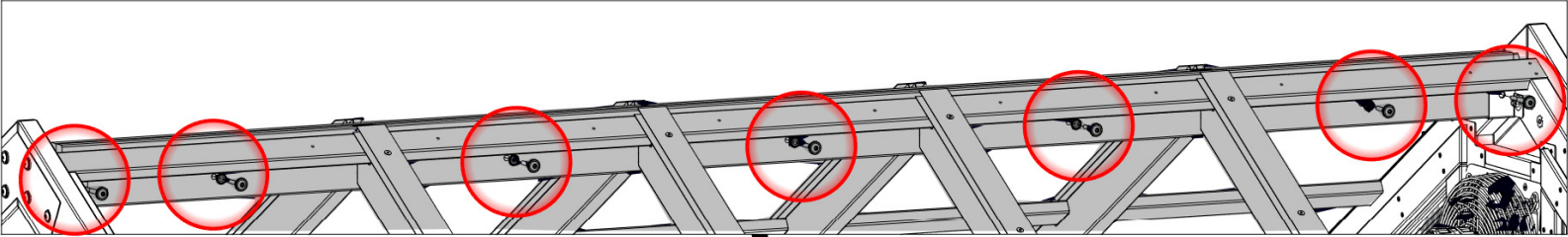
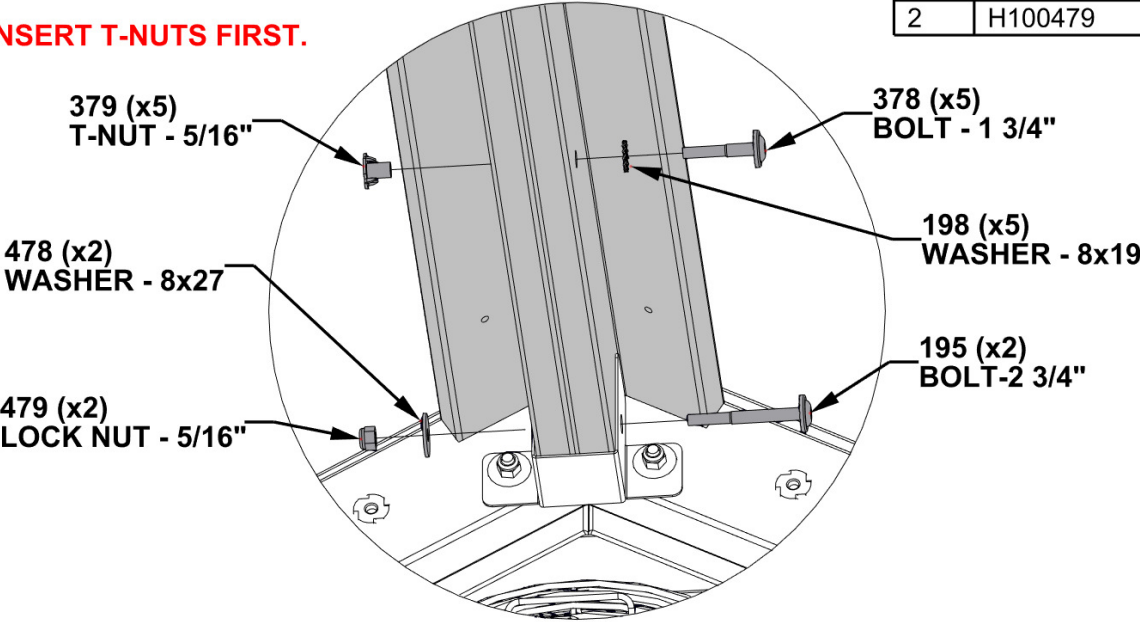




# STEP 91 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 2   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 5   | H100198     | WASHER LOCK EXT 8x19   |
| 5   | H100378     | BOLT WH 5/16x1 3/4 BLK |
| 5   | H100379     | T-NUT 5/16 BLK         |
| 2   | H100478     | WASHER FLAT 8x27 BLK   |
| 2   | H100479     | NUT LOCK 5/16 BLK      |

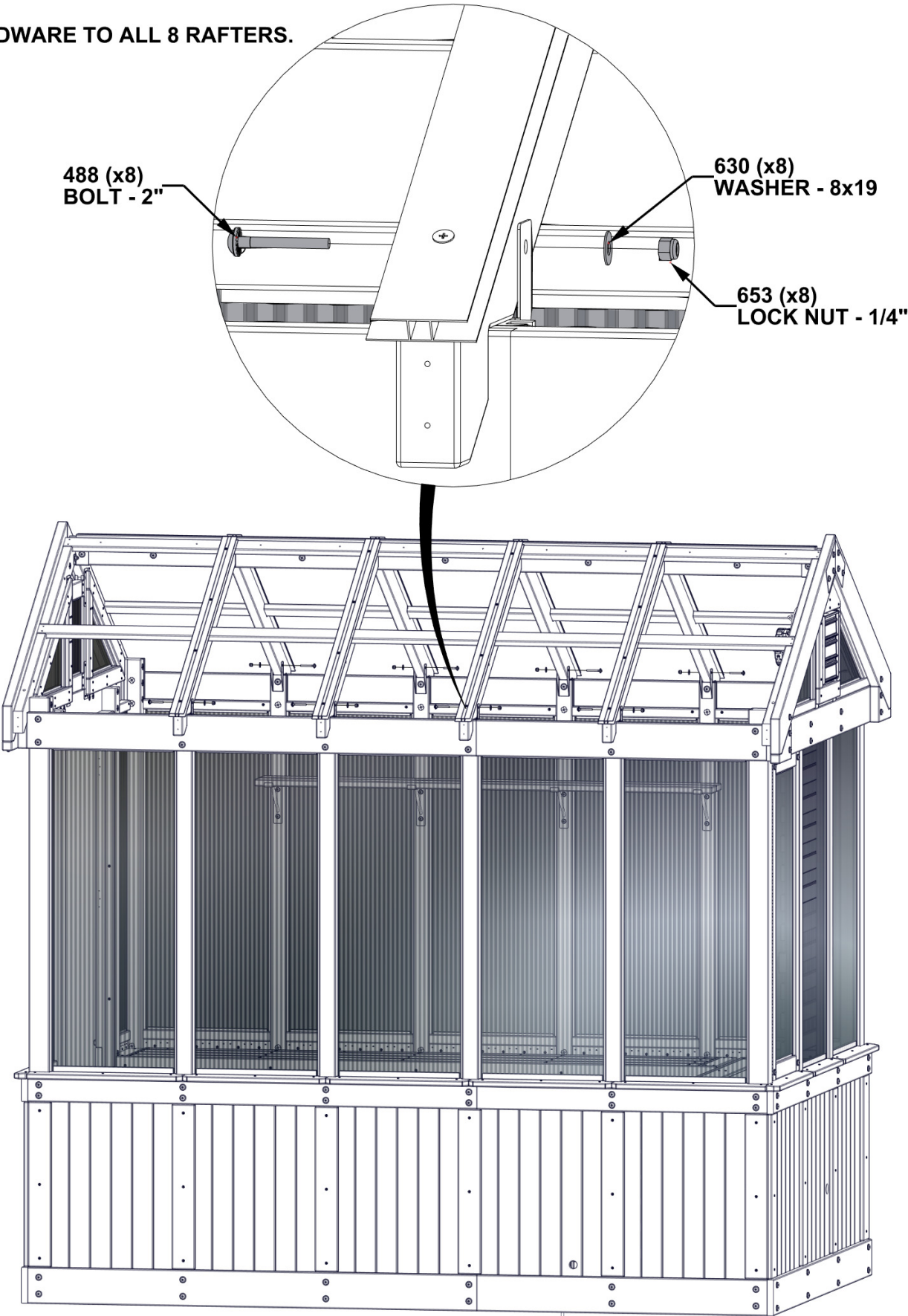
INSERT T-NUTS FIRST.



# STEP 92 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION          |
|-----|-------------|----------------------|
| 8   | H100488     | BOLT WH 1/4x2 BLK    |
| 8   | H100630     | WASHER FLAT 8x19 BLK |
| 8   | H100653     | NUT LOCK 1/4 BLK     |

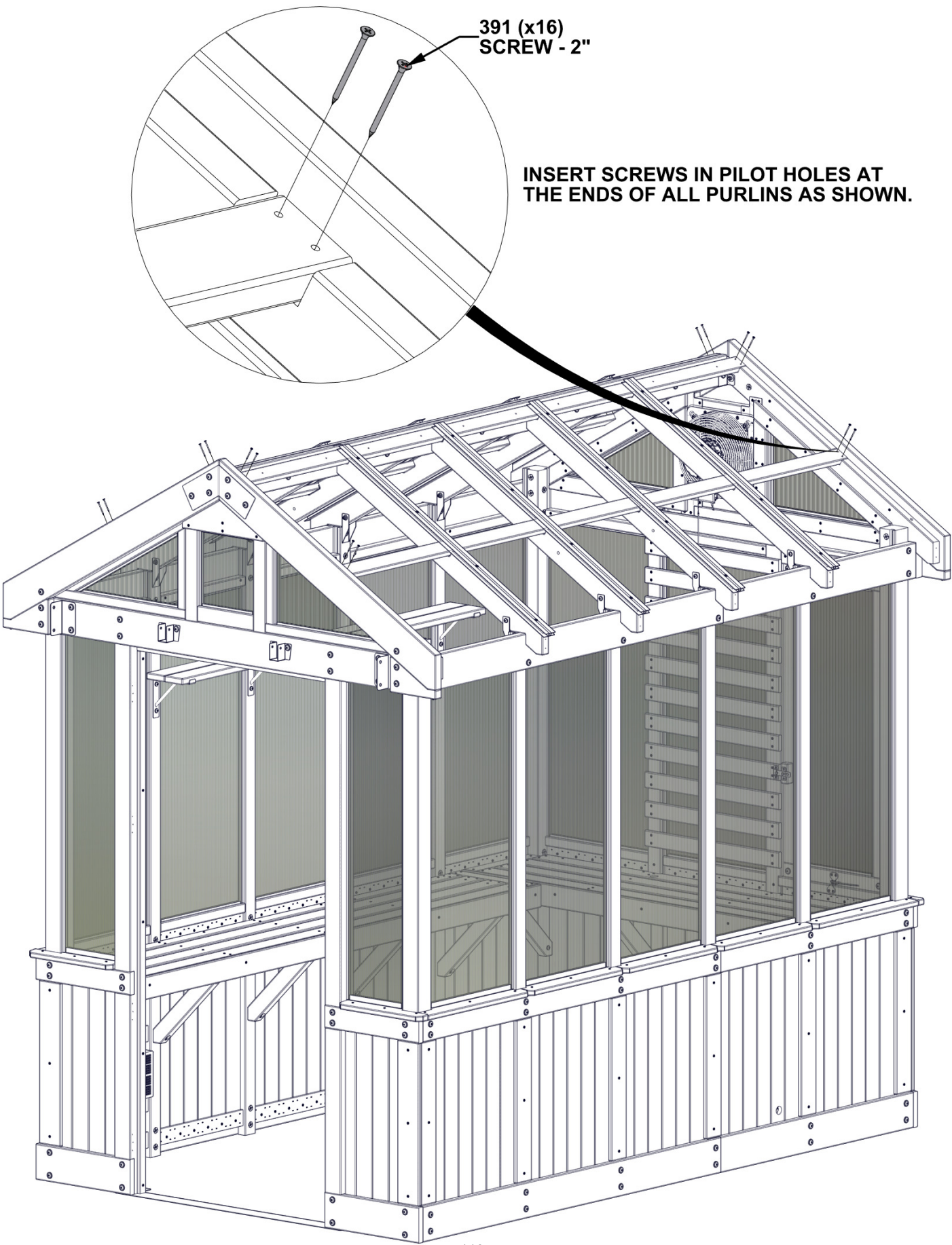
ATTACH HARDWARE TO ALL 8 RAFTERS.





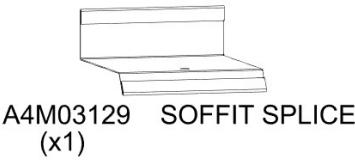
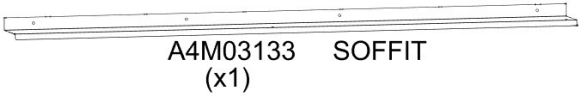
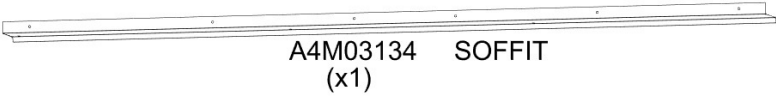
# STEP 93 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 16  | H100391     | SCREW PFH 8x2 BLK |



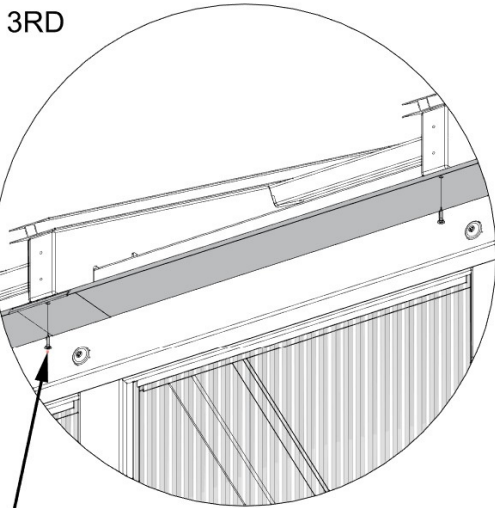
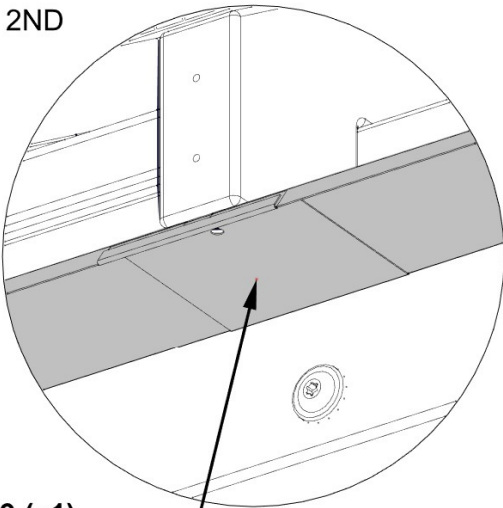
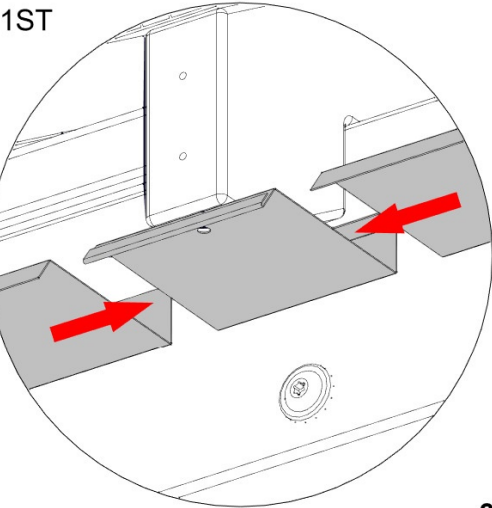
# STEP 94 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 6   | H100395     | SCREW PFH 8x3/4 BLK |



**WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**

- REMOVE BLUE FILM FROM SOFFIT AND SOFFIT SPLICE.
- 90 DEGREE BEND ON SOFFIT BUTTS UP AGAINST HEADER AS SHOWN.
- SLIDE SOFFIT INTO SOFFIT SPLICE AS SHOWN.
- ENDS OF SOFFIT SHOULD BE FLUSH WITH GABLE END.
- ATTACH WITH SCREWS AS SHOWN.

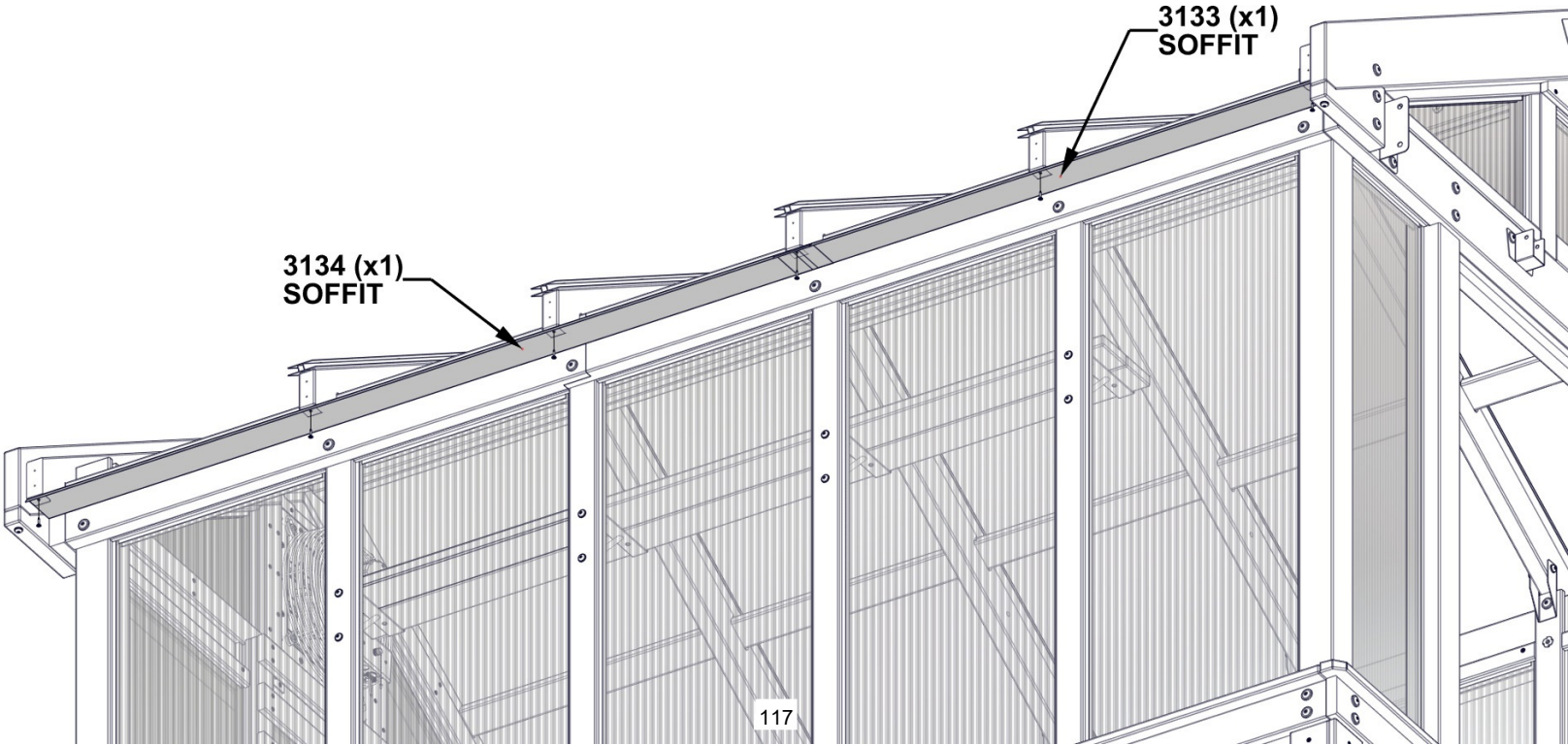


3129 (x1)  
SOFFIT SPLICE

395 (x6)  
SCREW - 3/4"

3133 (x1)  
SOFFIT

3134 (x1)  
SOFFIT

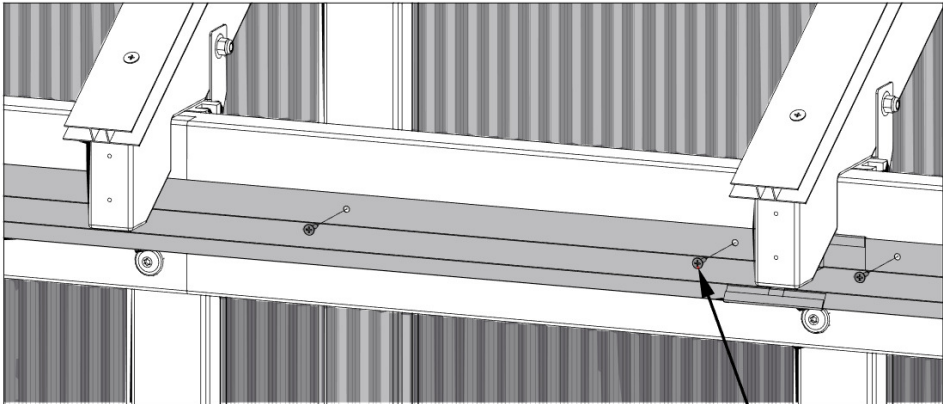




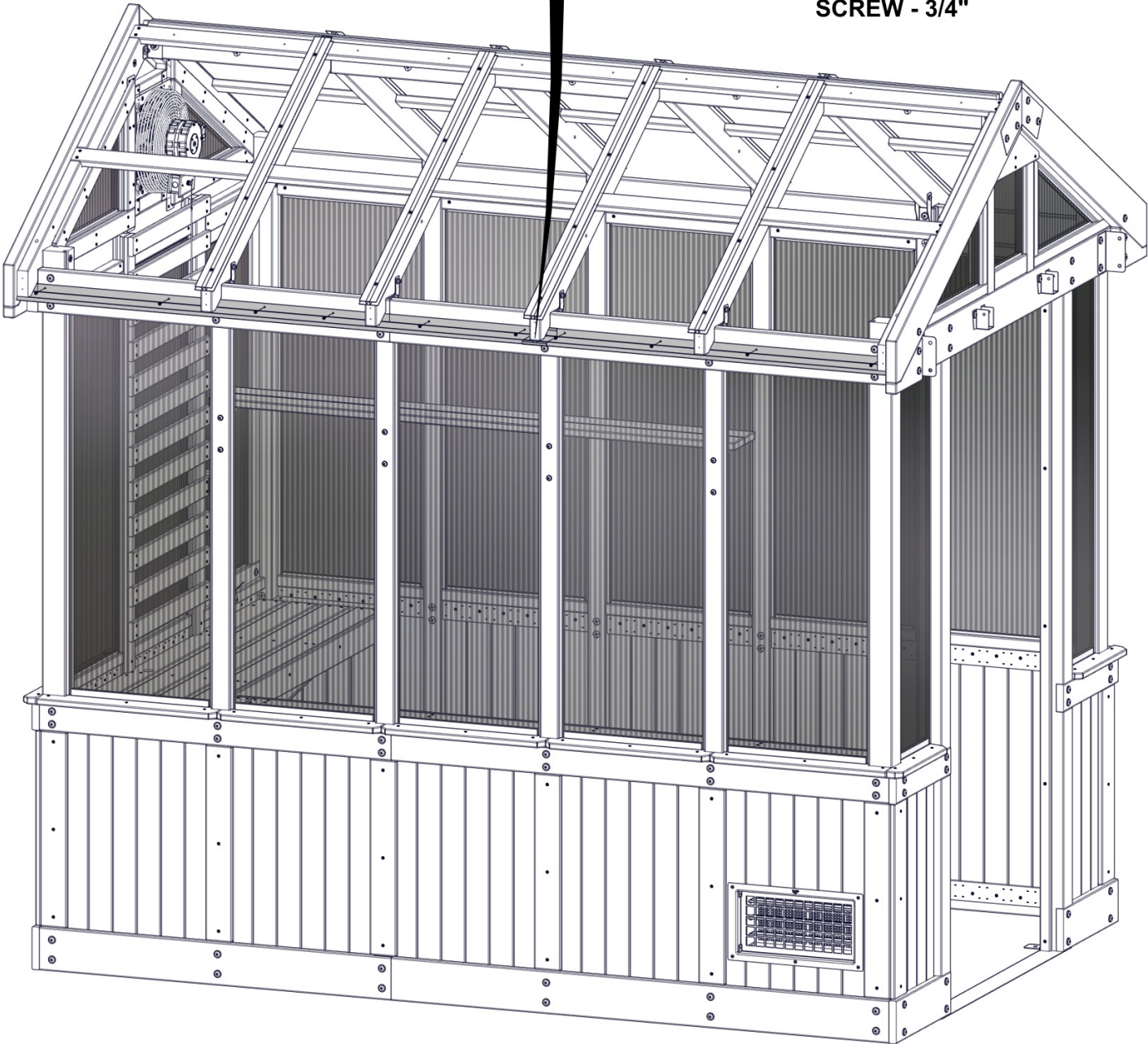
# STEP 95 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 10  | H100395     | SCREW PFH 8x3/4 BLK |

ATTACH SOFFIT WITH SCREWS USING THROUGH HOLES IN SOFFIT AS SHOWN.



395 (x10)  
SCREW - 3/4"



# STEP 96 - ROOF ASSEMBLY

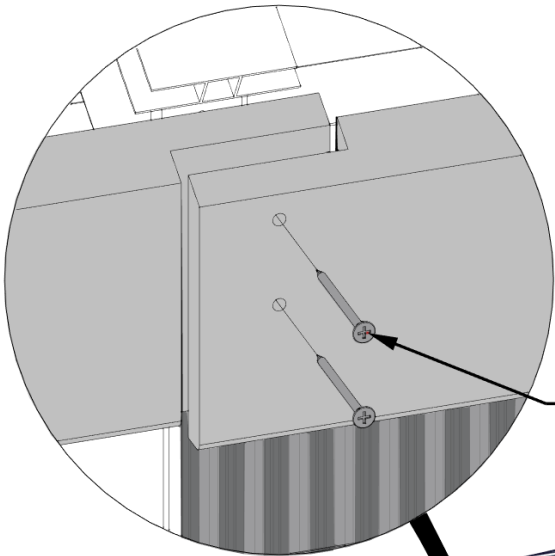
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100391     | SCREW PFH 8x2 BLK |



Q03 FASCIA - W4L20109  
(x1) 15/16"x4 7/16"x47 1/16" (24x112x1196)



Q04 FASCIA - W4L20110  
(x1) 15/16"x4 7/16"x68 7/16" (24x112x1738)

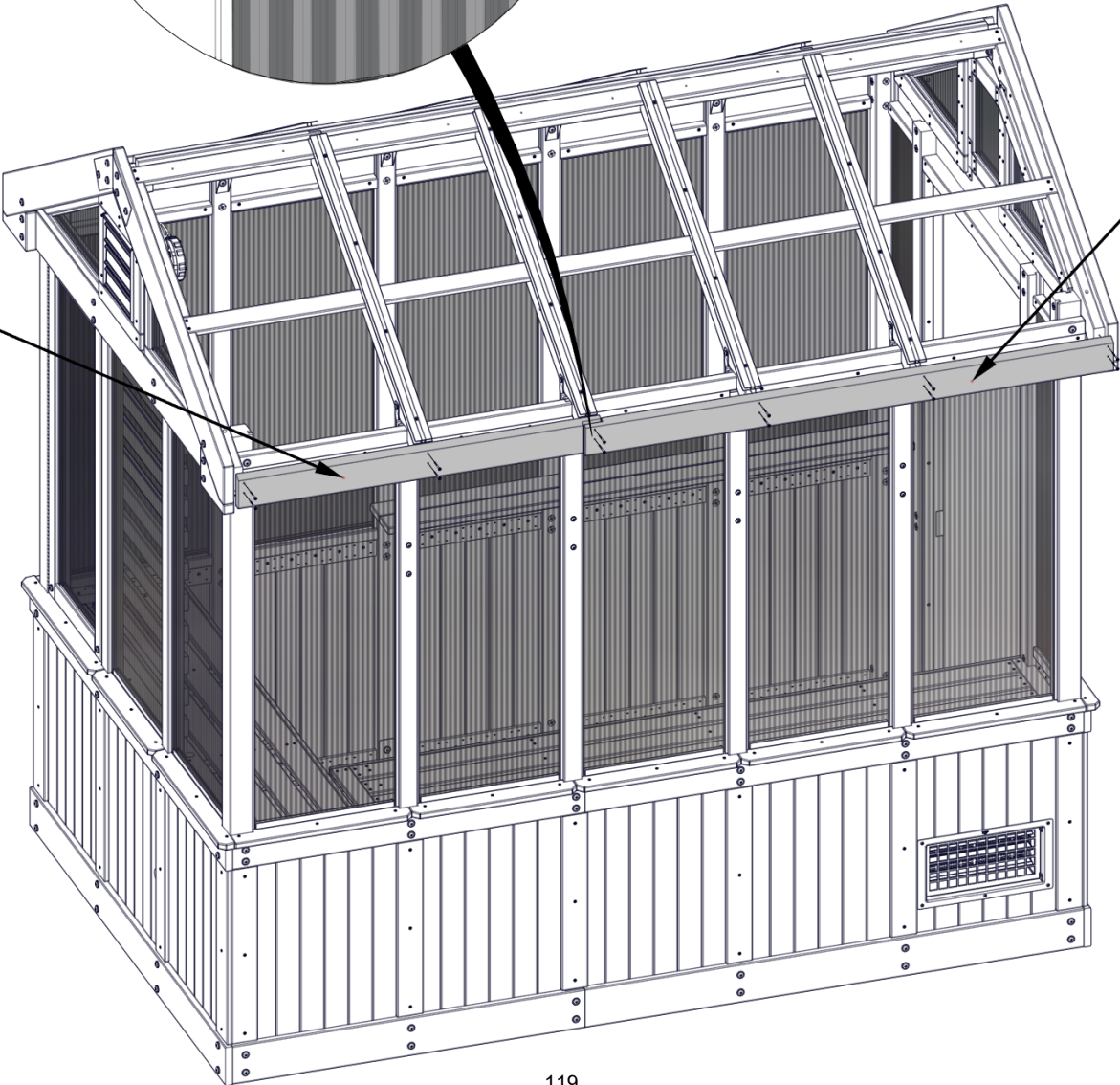


ALIGN FASCIA BOARDS WITH PILOT HOLES IN RAFTERS AND ATTACH AS SHOWN.

391 (x12)  
SCREW - 2"

Q03 (x1)  
FASCIA

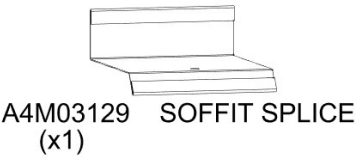
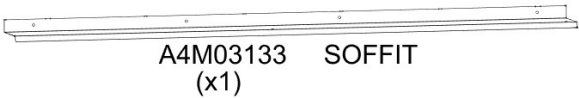
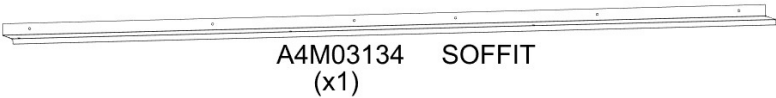
Q04 (x1)  
FASCIA





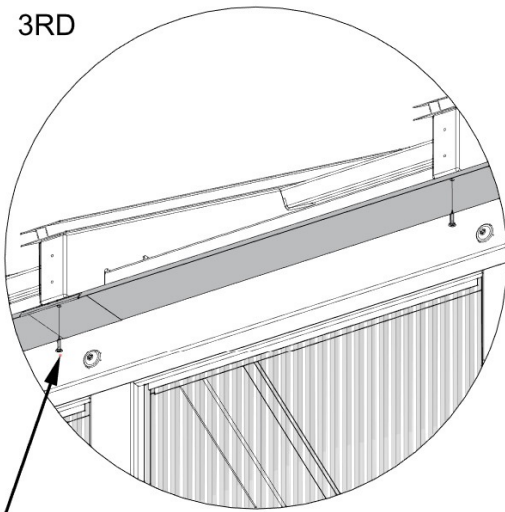
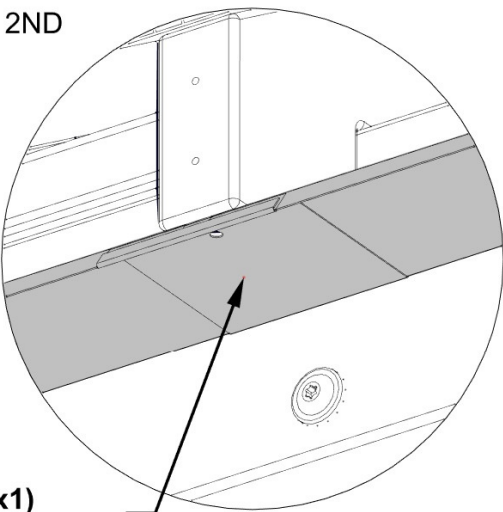
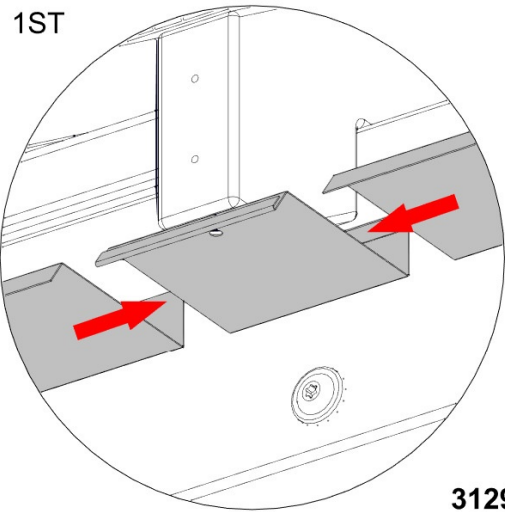
# STEP 97 -ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 6   | H100395     | SCREW PFH 8x3/4 BLK |



**WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**

- REMOVE BLUE FILM FROM SOFFIT AND SOFFIT SPLICE.
- 90 DEGREE BEND ON SOFFIT BUTTS UP AGAINST HEADER AS SHOWN.
- SLIDE SOFFIT INTO SOFFIT SPLICE AS SHOWN.
- ENDS OF SOFFIT SHOULD BE FLUSH WITH GABLE END.
- ATTACH WITH SCREWS AS SHOWN.

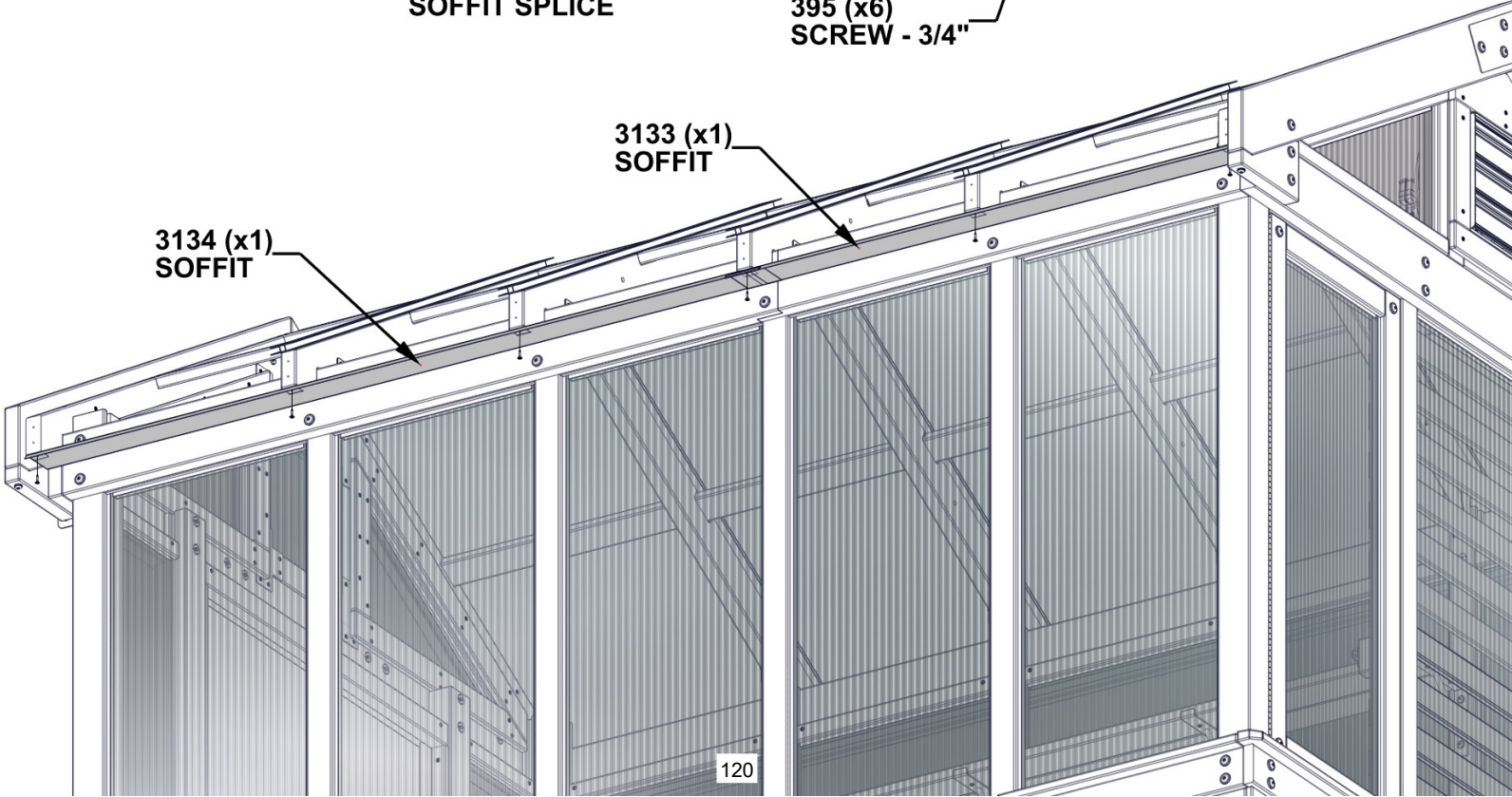


3129 (x1)  
SOFFIT SPLICE

395 (x6)  
SCREW - 3/4"

3134 (x1)  
SOFFIT

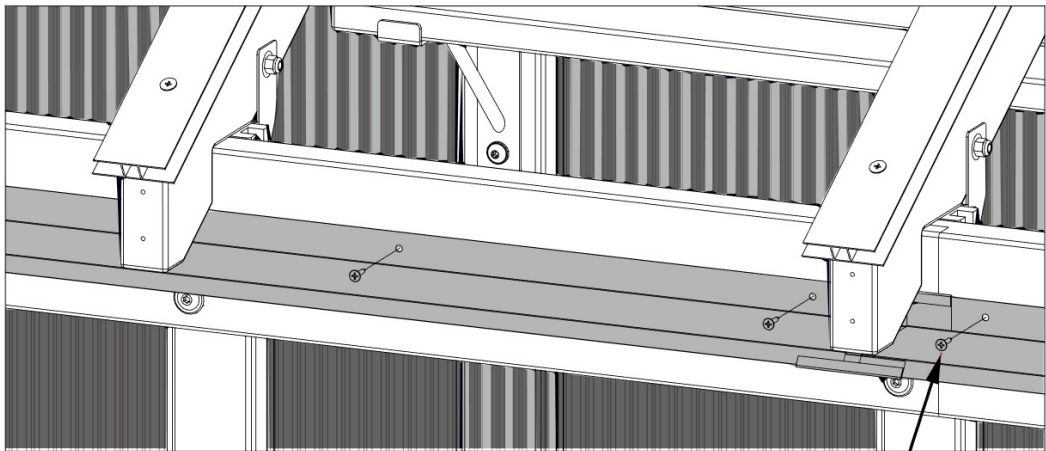
3133 (x1)  
SOFFIT



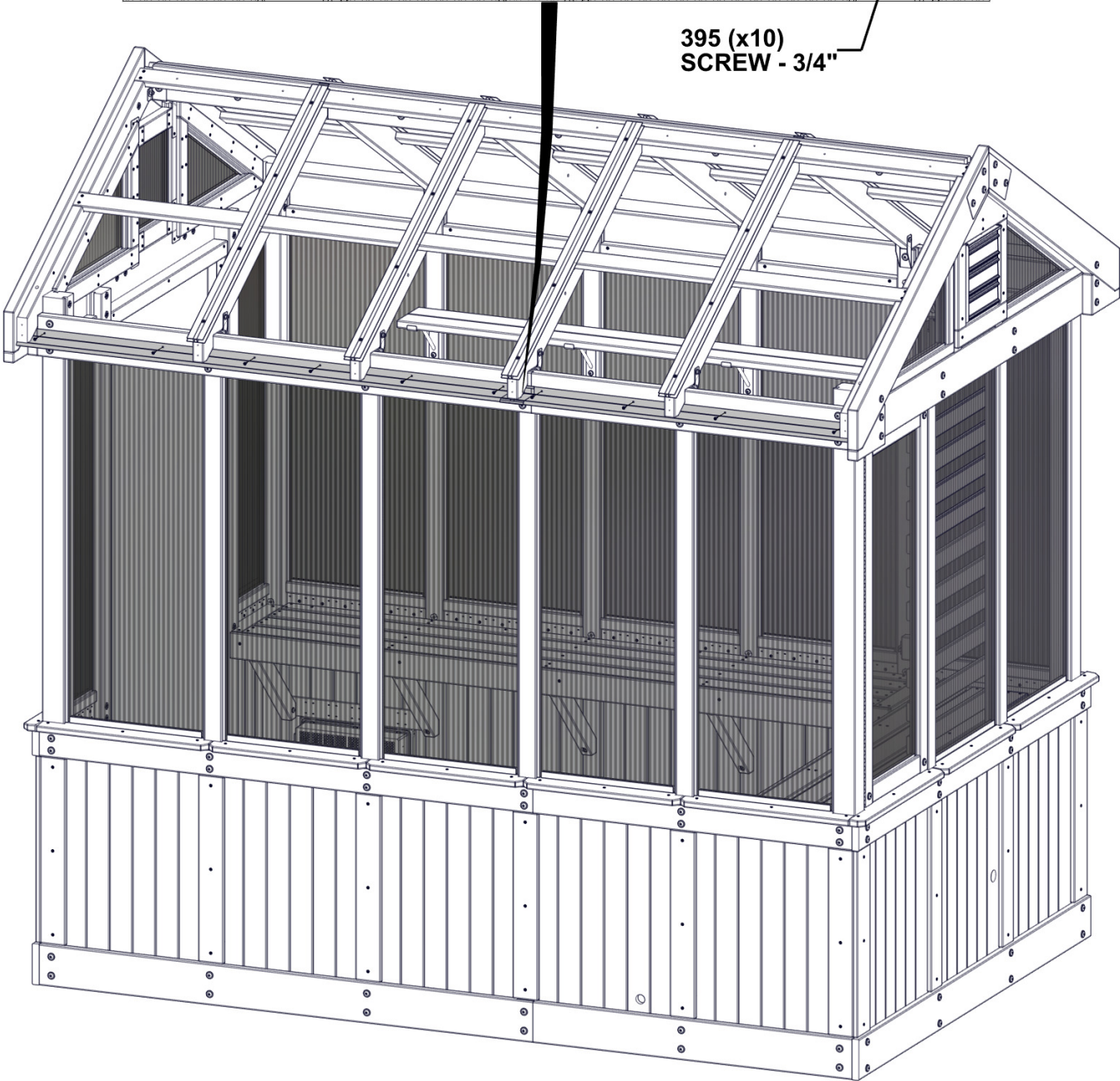
# STEP 98 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 10  | H100395     | SCREW PFH 8x3/4 BLK |

ATTACH SOFFIT WITH SCREWS USING THROUGH HOLES IN SOFFIT AS SHOWN.



395 (x10)  
SCREW - 3/4"





# STEP 99 - ROOF ASSEMBLY

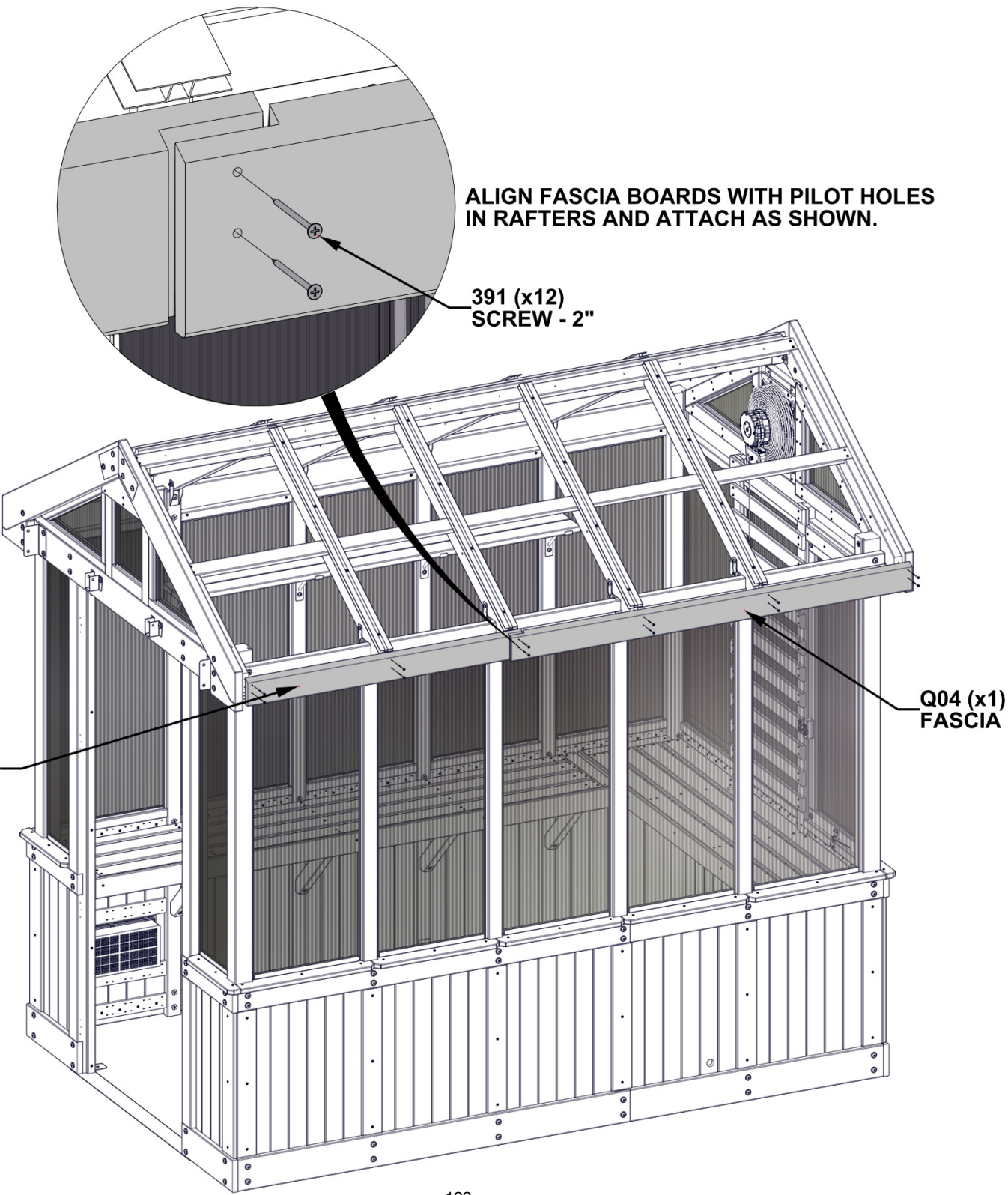
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100391     | SCREW PFH 8x2 BLK |



Q03 FASCIA - W4L20109  
(x1) 15/16"x4 7/16"x47 1/16" (24x112x1196)



Q04 FASCIA - W4L20110  
(x1) 15/16"x4 7/16"x68 7/16" (24x112x1738)



ALIGN FASCIA BOARDS WITH PILOT HOLES IN RAFTERS AND ATTACH AS SHOWN.

391 (x12)  
SCREW - 2"

Q03 (x1)  
FASCIA

Q04 (x1)  
FASCIA

# STEP 100 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 4   | H100198     | WASHER LOCK EXT 8x19   |
| 4   | H100379     | TNUT-5/16" BLK         |



E14 ACCESSORY TRUSS - W4L20111  
(x2) 1 7/16"x3 3/8"x54 1/8" (36x86x1375)

INSERT T-NUTS FIRST.

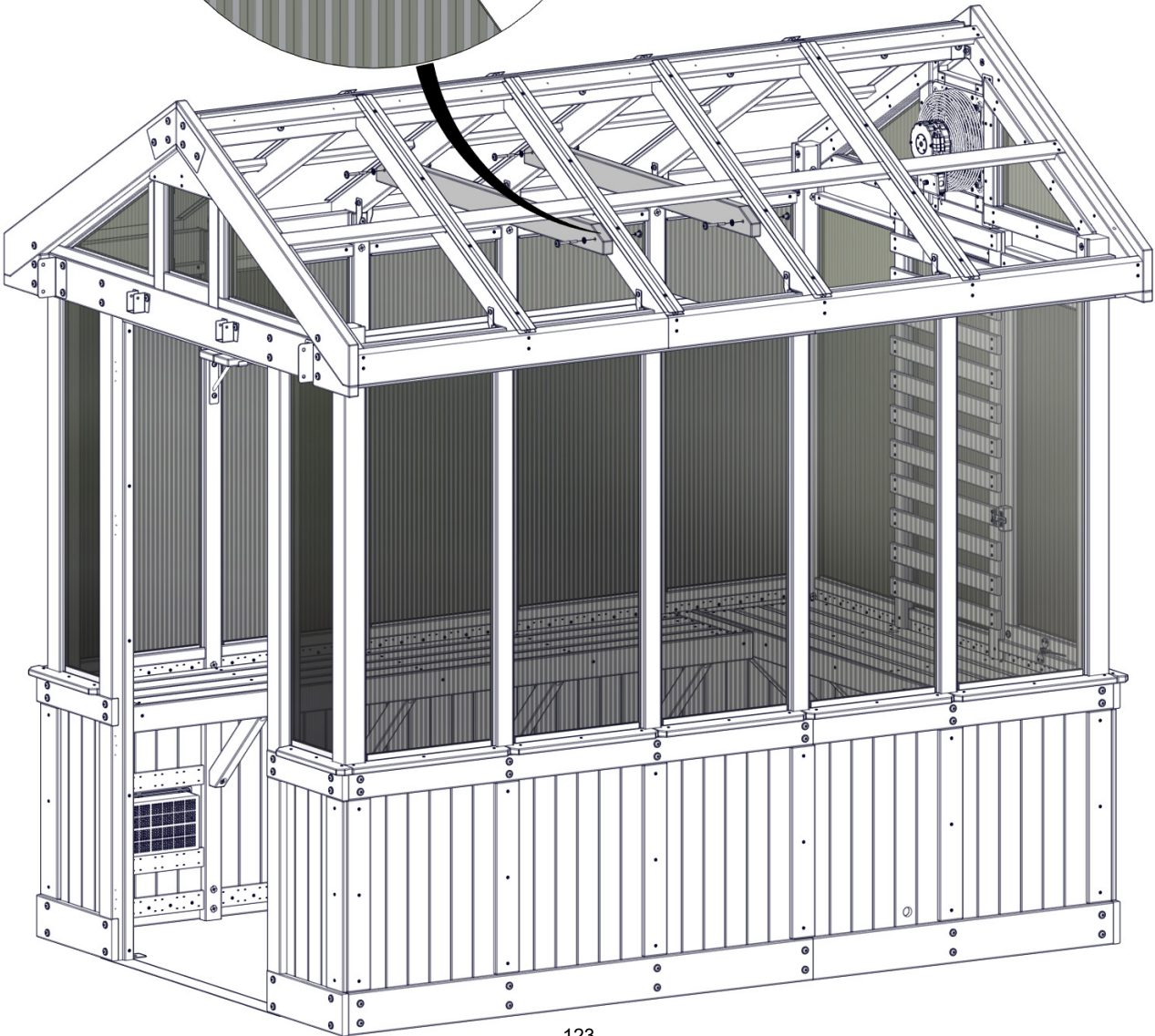
198 (x4)  
WASHER - 8x19

195 (x4)  
BOLT-2 3/4"

ATTACH JOISTS USING THROUGH  
HOLES IN MIDDLE TWO SETS OF  
RAFTERS AS SHOWN.

379 (x4)  
TNUT-5/16"

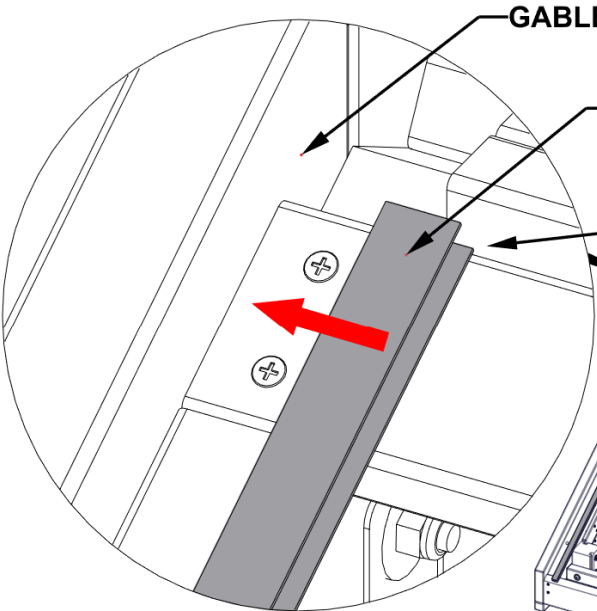
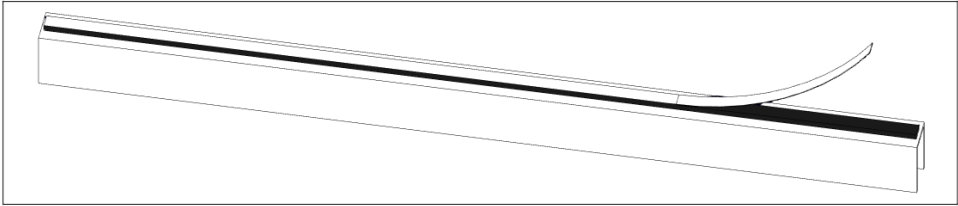
E14 (x2)  
JOIST



# STEP 101 - ROOF ASSEMBLY

A6P00930    POLY CHANNEL  
(x4)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.



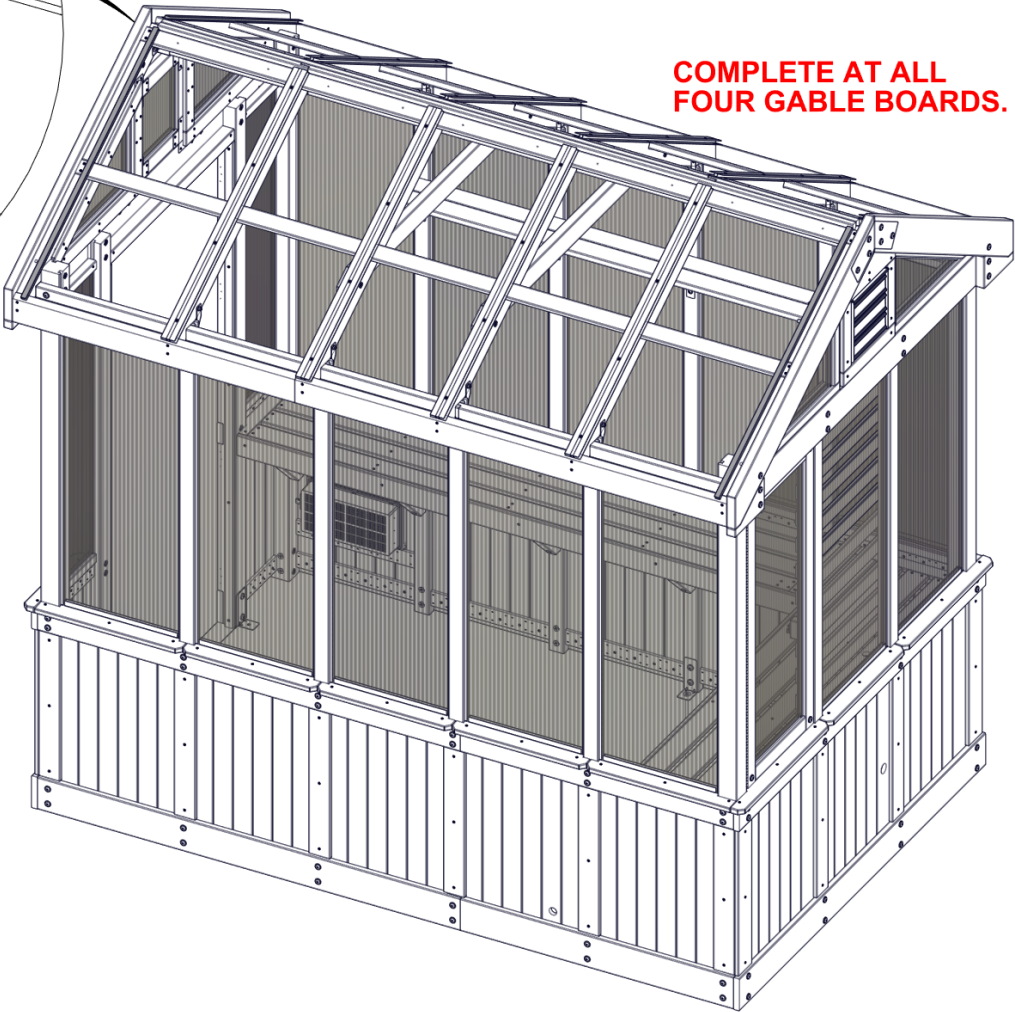
GABLE BOARD

0930 (x4)  
POLY CHANNEL

END OF POLY CHANNEL  
IS FLUSH WITH TOP OF  
PURLIN AS SHOWN.

FIRMLY PRESS POLY CHANNEL  
AGAINST GABLE BOARD TO  
ENSURE ADHESION.

COMPLETE AT ALL  
FOUR GABLE BOARDS.





## STEP 102 - ROOF ASSEMBLY



A6P00932 POLY SHEET  
(x6)



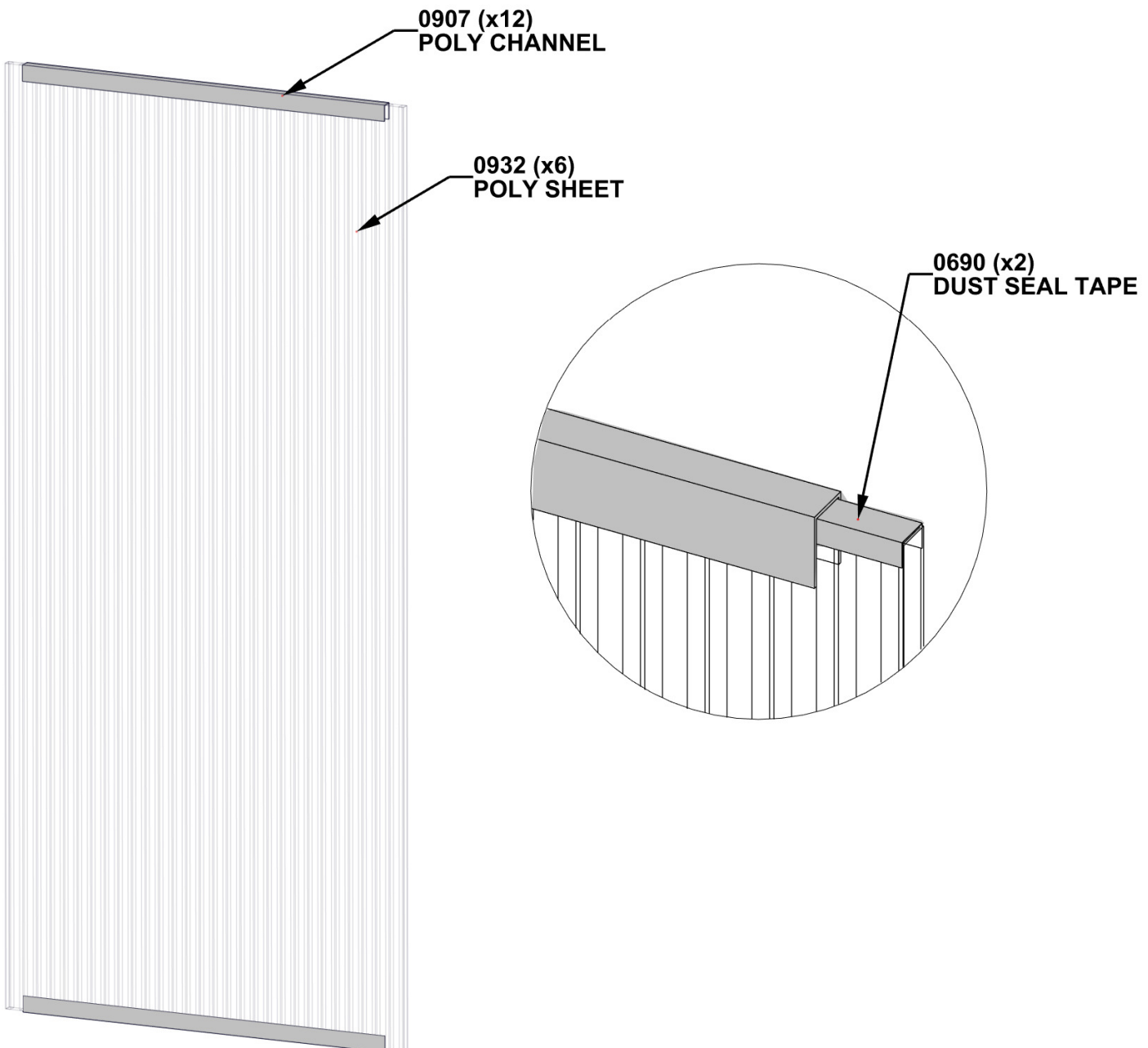
A6P00907 POLY CHANNEL  
(x12)



A6P00690 DUST SEAL TAPE

### TO APPLY DUST SEAL TAPE AND POLY CHANNEL:

- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
  - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
  - AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
  - REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR ALL 6 ROOF ASSEMBLIES.**

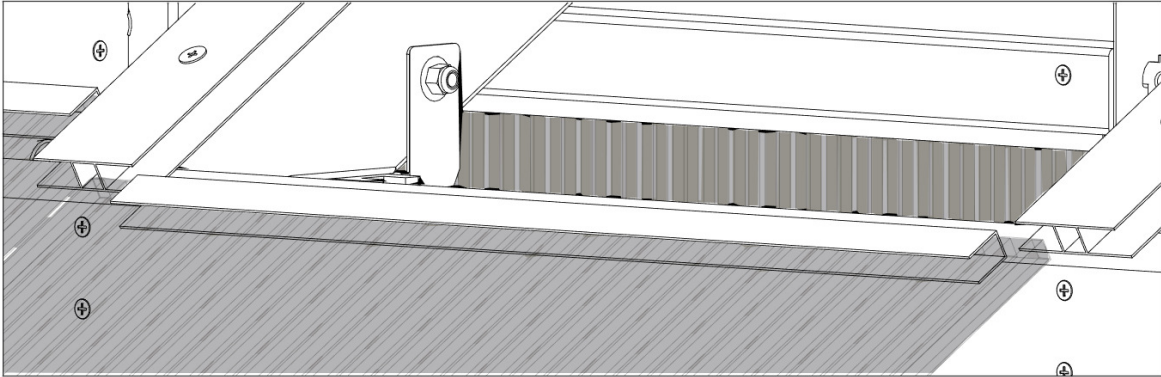




# STEP 103 - ROOF ASSEMBLY

## IMPORTANT!

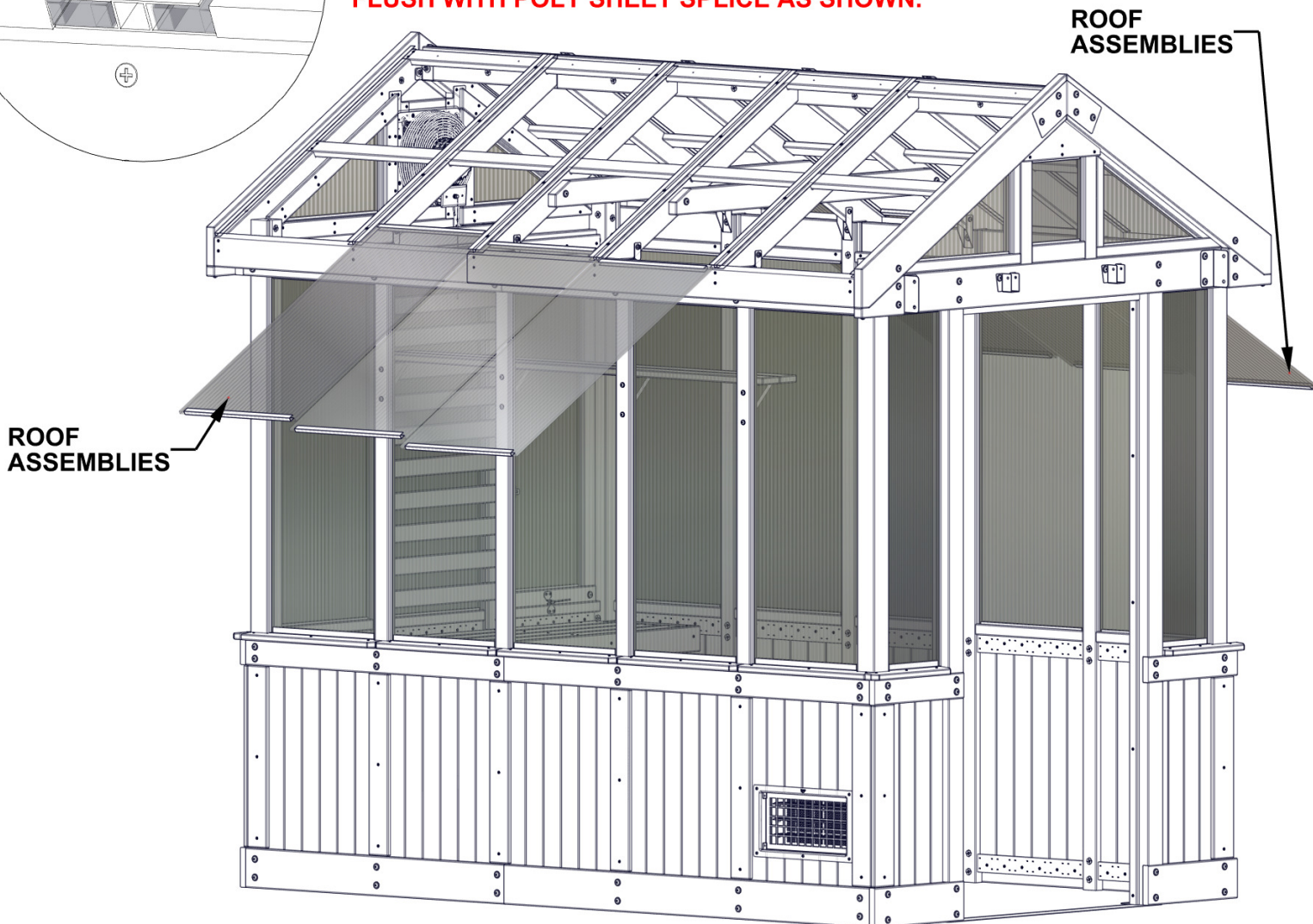
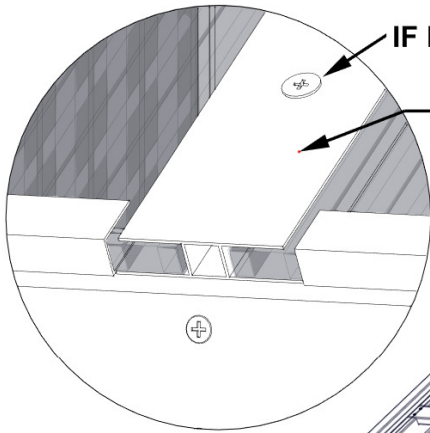
- ENSURE UV SIDE OF ROOF PANELS ARE FACING OUTSIDE.
- REMOVE THE PROTECTIVE FILM PRIOR TO INSTALLATION OF ROOF PANELS.



IF NECESSARY, LOOSEN THE SCREWS ON THE POLY SHEET SPLICE.

POLY SHEET SPLICE

- SLIDE POLY SHEETS INTO POLY SHEET SPLICES.
- PUSH THE SHEETS UNTIL BOTTOM OF SHEET IS FLUSH WITH POLY SHEET SPLICE AS SHOWN.



## STEP 104 - ROOF ASSEMBLY



A6P00931 POLY SHEET  
(x4)



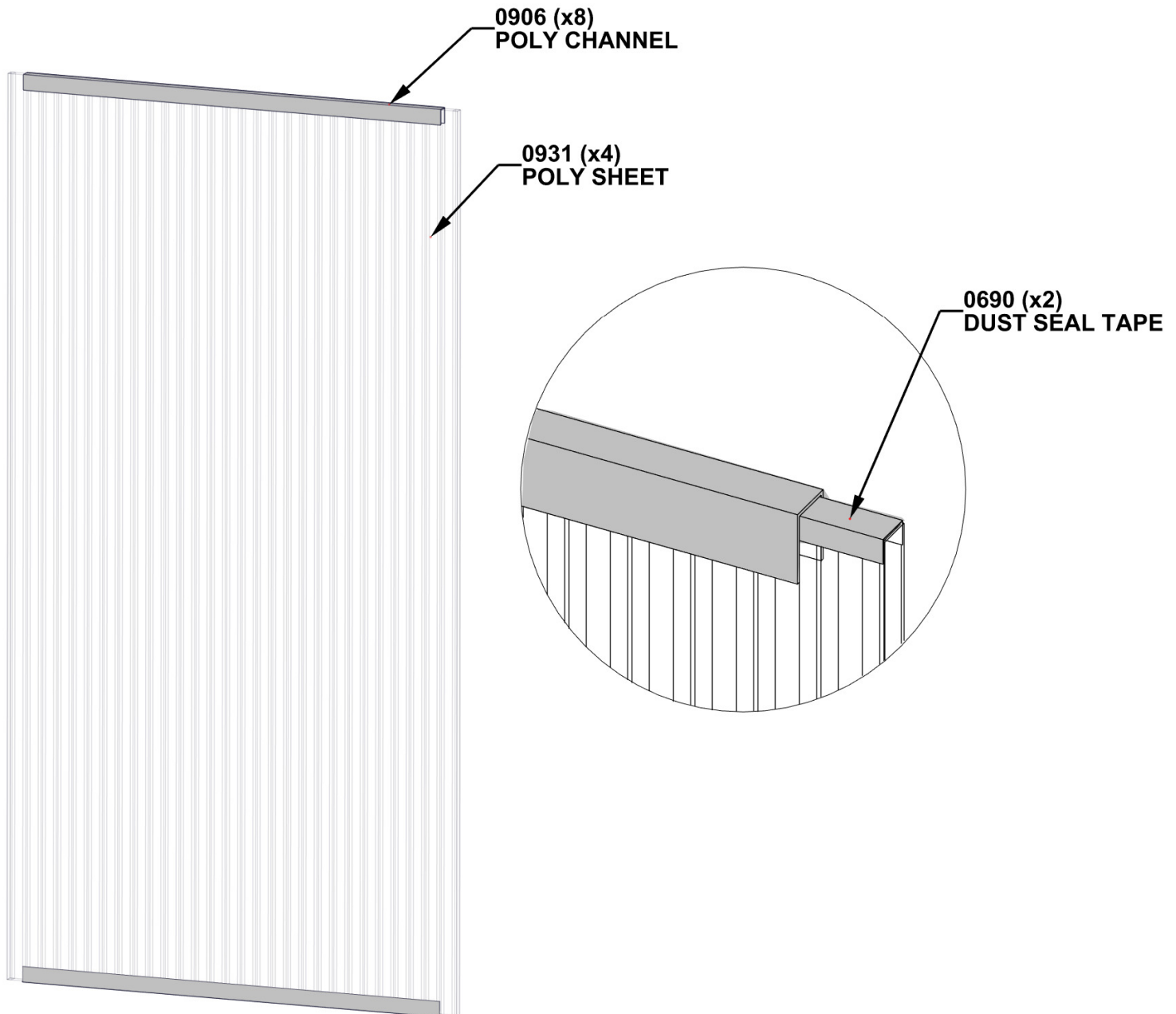
A6P00906 POLY CHANNEL  
(x8)



A6P00690 DUST SEAL TAPE

### TO APPLY DUST SEAL TAPE AND POLY CHANNEL:

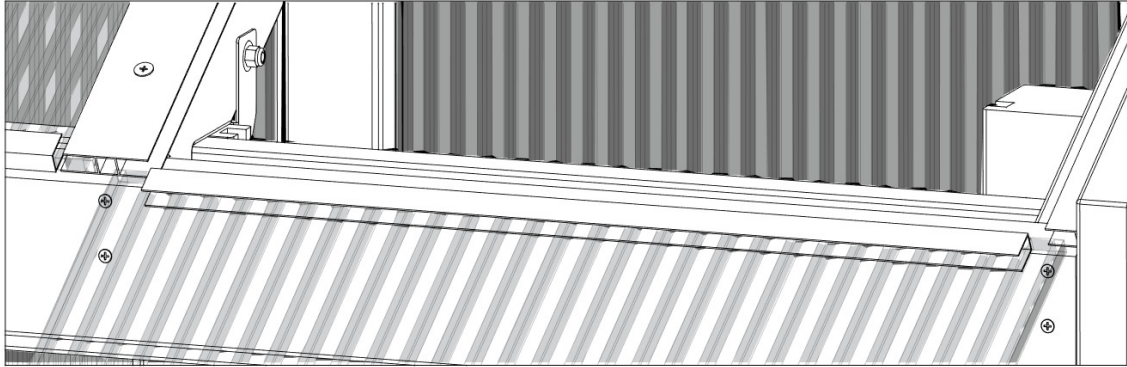
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
  - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
  - AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
  - REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR ALL 4 ROOF ASSEMBLIES.**



# STEP 105 - ROOF ASSEMBLY

## IMPORTANT!

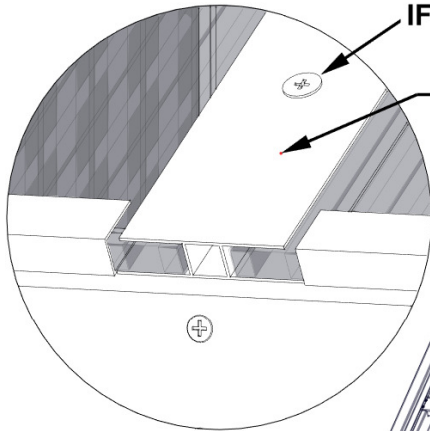
- ENSURE UV SIDE OF ROOF PANELS ARE FACING OUTSIDE.
- REMOVE THE PROTECTIVE FILM PRIOR TO INSTALLATION OF ROOF PANELS.



IF NECESSARY, LOOSEN THE SCREWS ON THE POLY SHEET SPLICE.

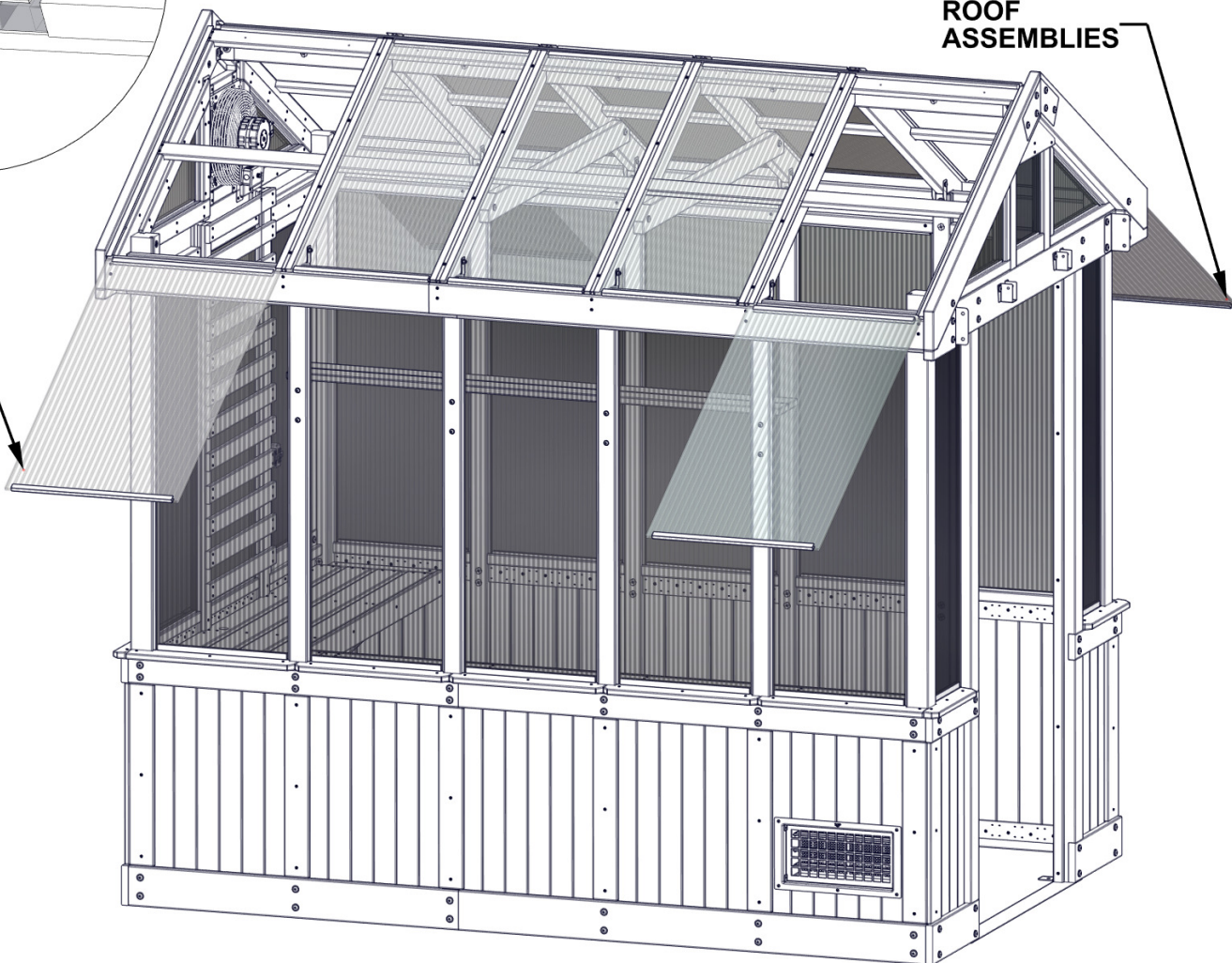
POLY SHEET SPLICE

- SLIDE POLY SHEETS INTO POLY SHEET SPLICES.
- PUSH THE SHEETS UNTIL BOTTOM OF SHEET IS FLUSH WITH POLY SHEET SPLICE AS SHOWN.



ROOF  
ASSEMBLIES

ROOF  
ASSEMBLIES





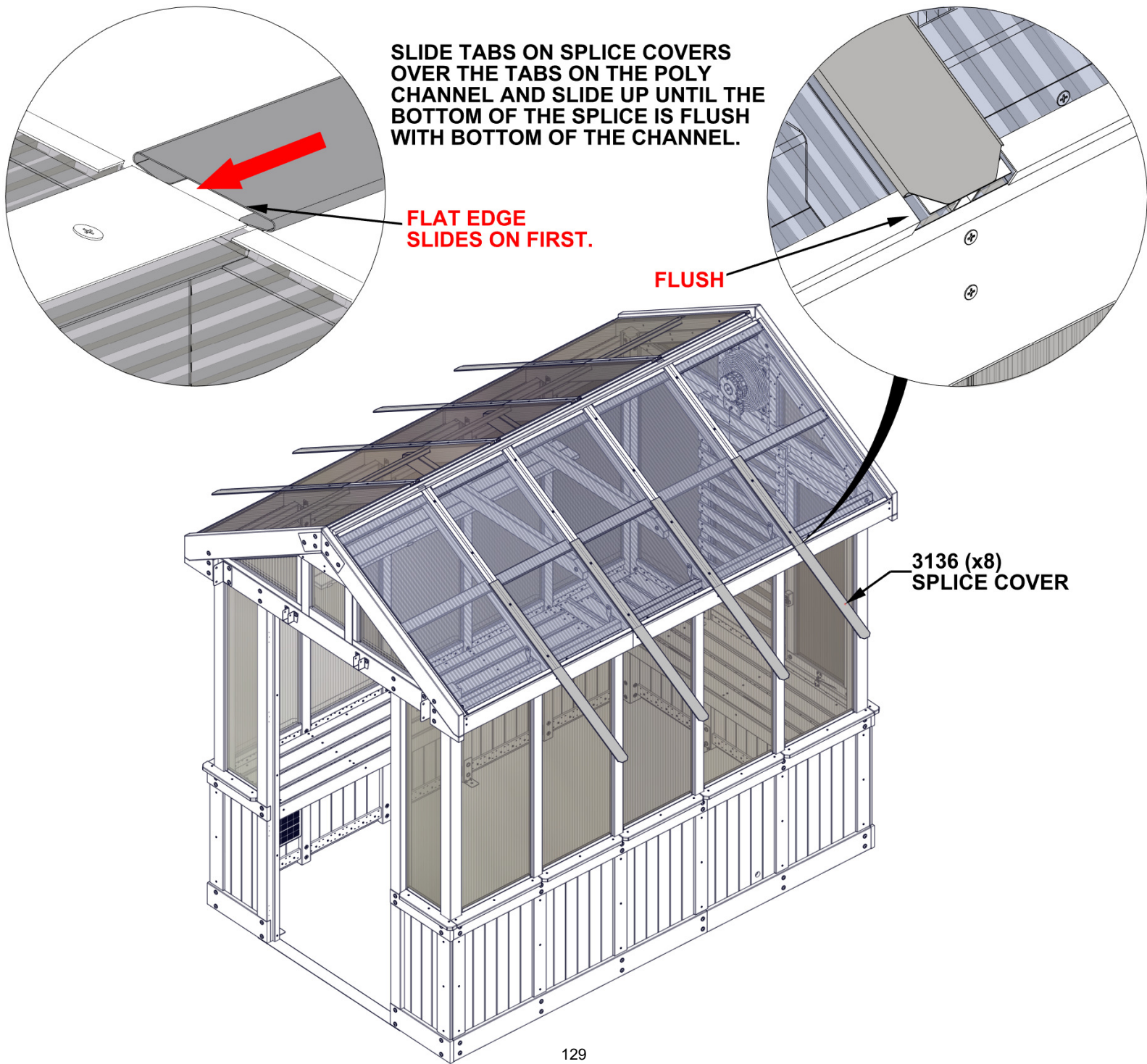
# STEP106 - ROOF ASSEMBLY



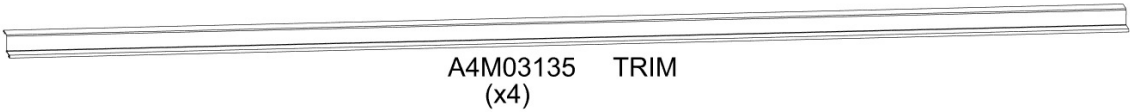
A4M03136 SPLICE COVER  
(x8)

**WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**

**REMOVE BLUE FILM FROM SPLICE COVERS.**

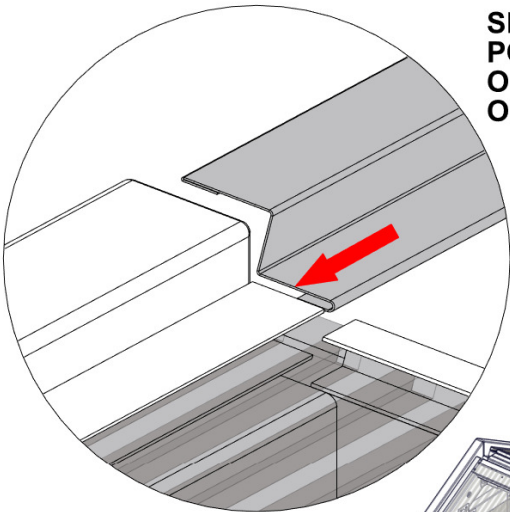


# STEP 107 - ROOF ASSEMBLY

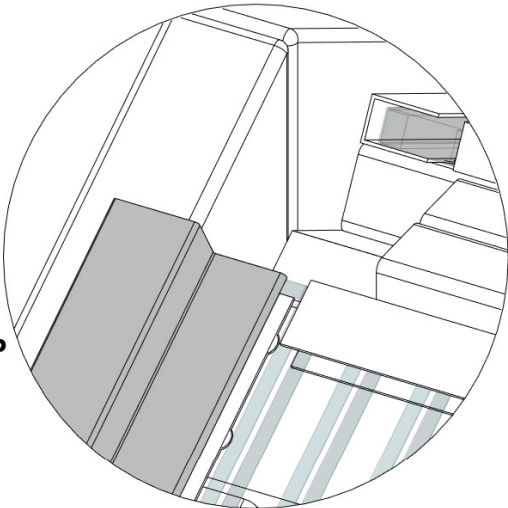


**WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**

**REMOVE BLUE FILM FROM TRIM.**

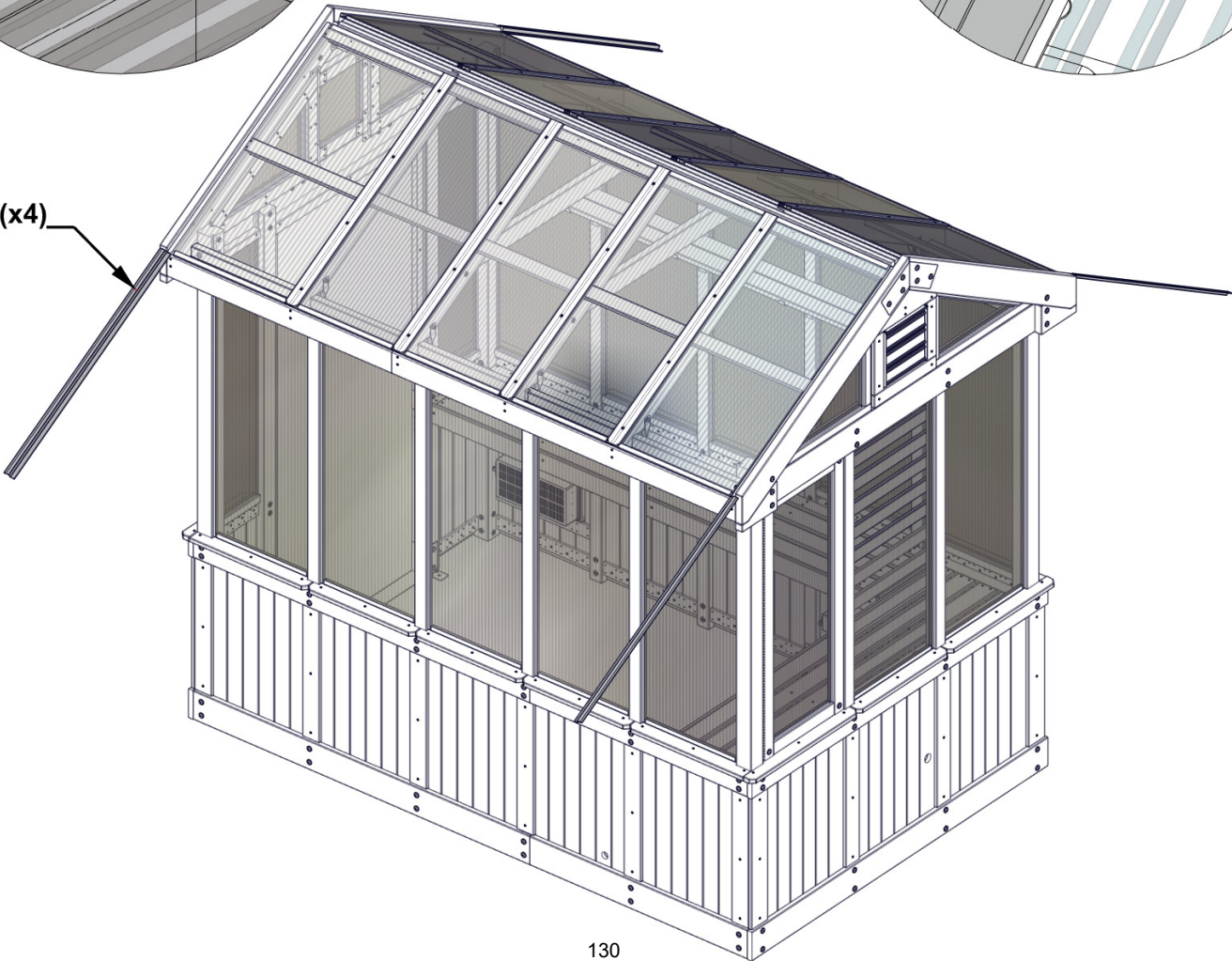


**SLIDE TRIM INTO PLACE WITH POLY CHANNEL FITTING INTO OPEN HEM. ENSURE CORRECT ORIENTATION AS SHOWN.**



**SLIDE INTO POSITION UNTIL TOP OF TRIM IS FLUSH WITH TOP OF ROOF PANEL AS SHOWN.**

**3135 (x4)  
TRIM**

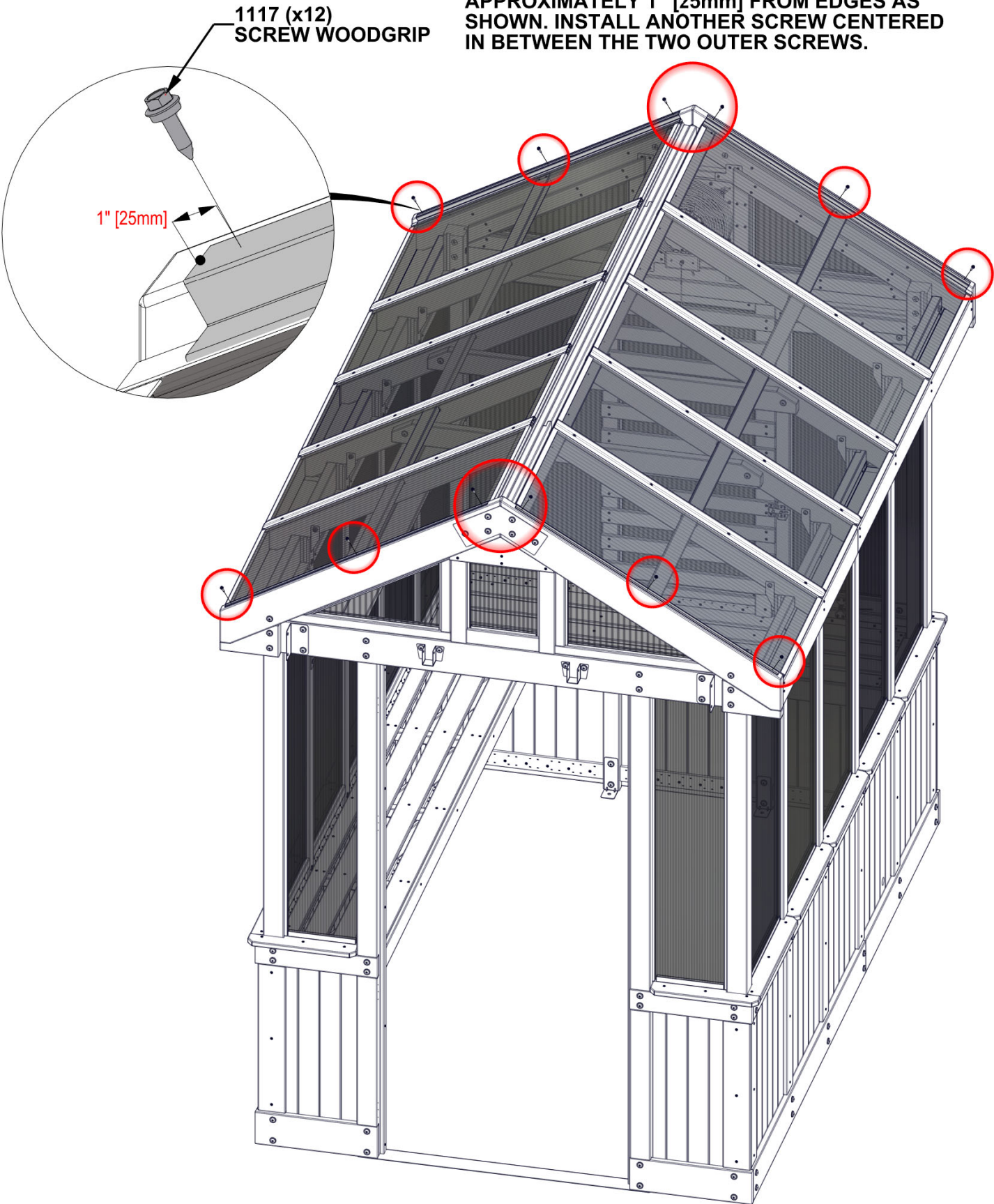




# STEP 108 - ROOF ASSEMBLY

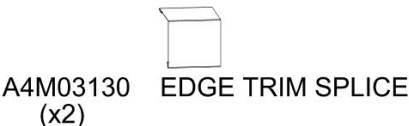
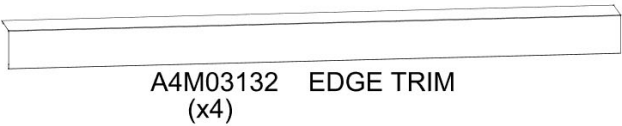
| QTY | PART NUMBER | DESCRIPTION               |
|-----|-------------|---------------------------|
| 12  | H101117     | SCREW WOODGRIP 10-16x3/4" |

INSTALL SCREWS IN CENTER OF TRIM  
APPROXIMATELY 1" [25mm] FROM EDGES AS  
SHOWN. INSTALL ANOTHER SCREW CENTERED  
IN BETWEEN THE TWO OUTER SCREWS.



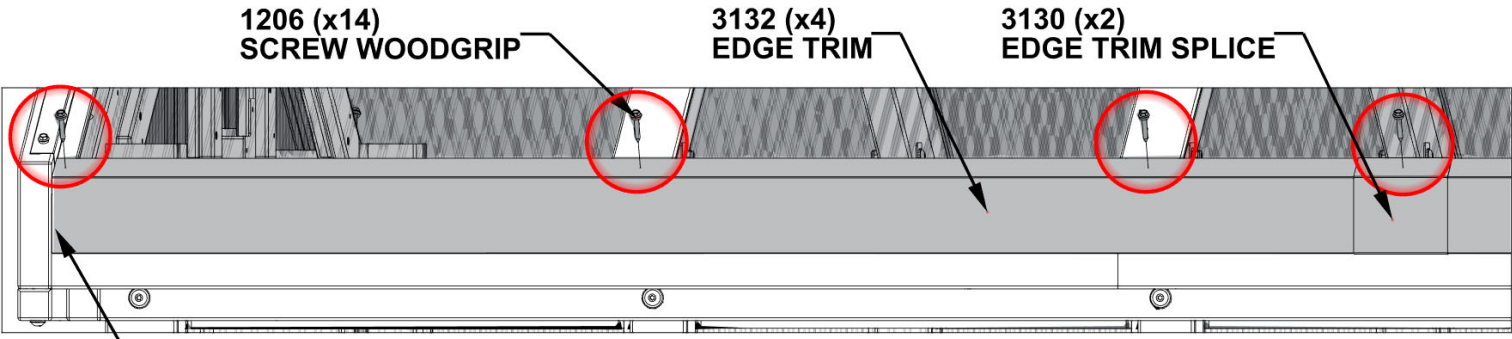
# STEP 109 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 14  | H101206     | SCREW WOODGRIP 10-16x1-1/4" |



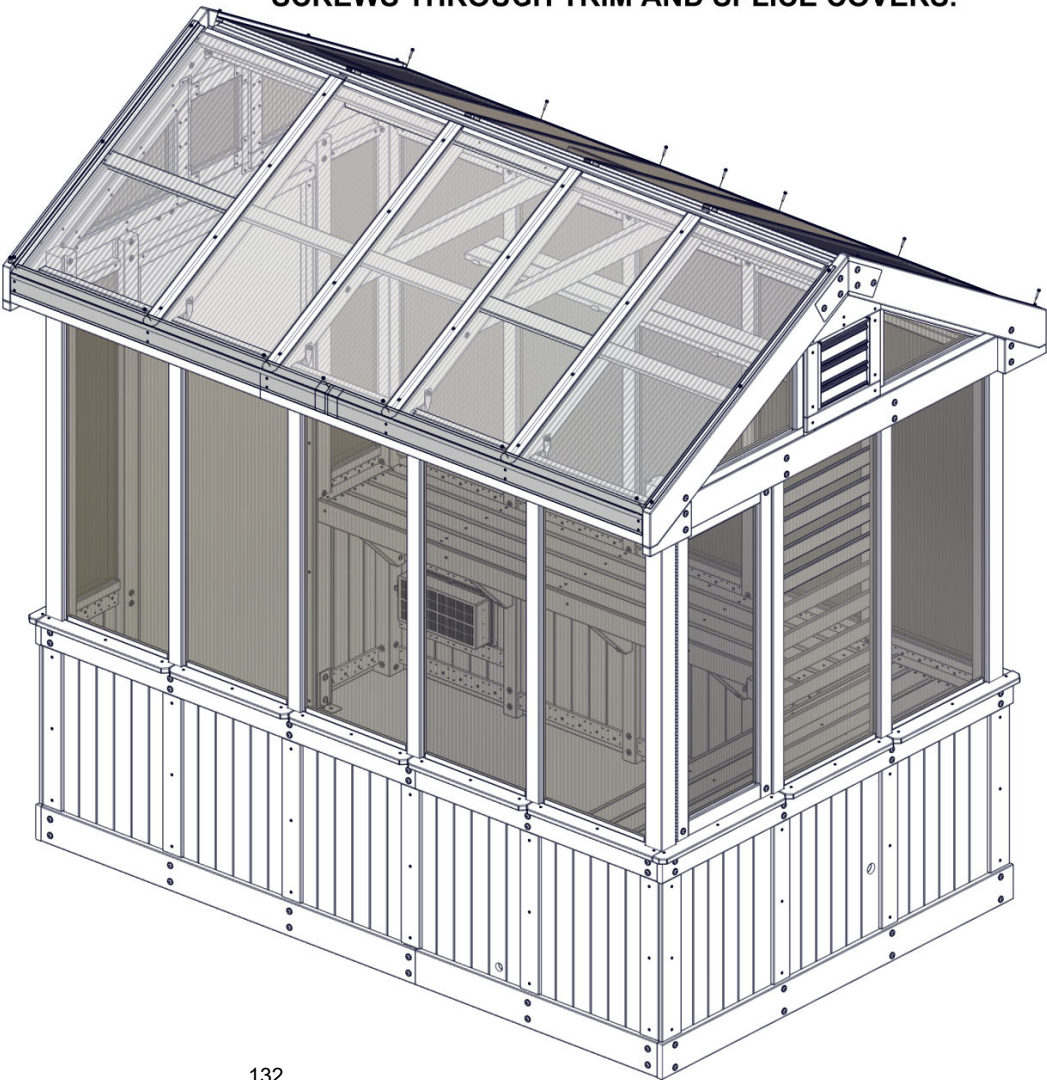
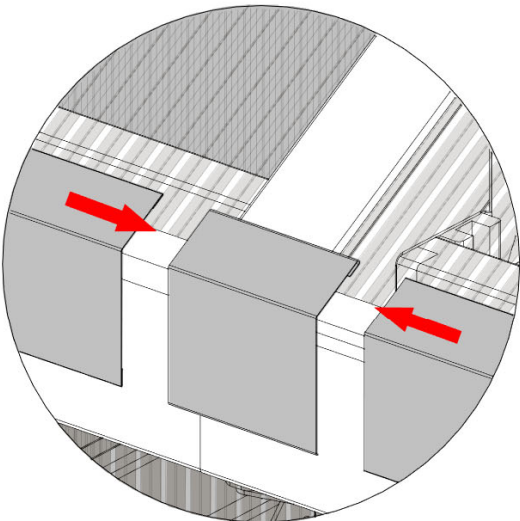
**WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**

**REMOVE BLUE FILM FROM EDGE TRIM AND EDGE TRIM SPLICE.**

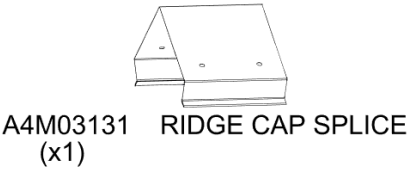
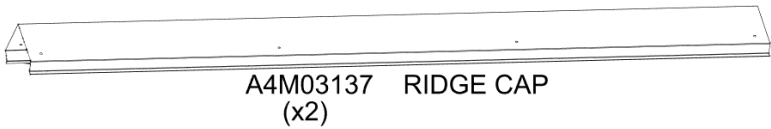


**EDGE TRIM IS FLUSH WITH GABLE END.**

**CENTER SCREWS ON SPLICE COVERS AND ATTACH SCREWS THROUGH TRIM AND SPLICE COVERS.**

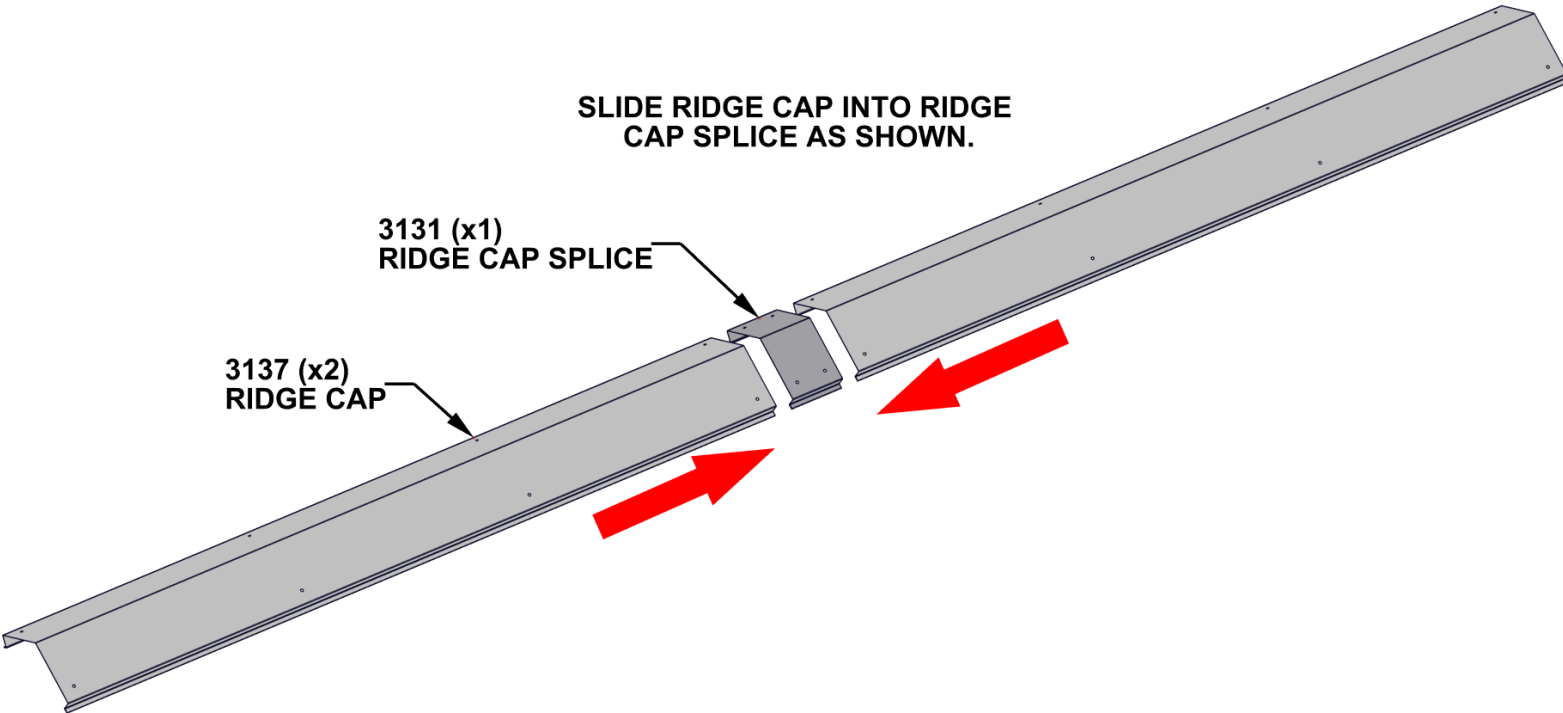


# STEP 110 - ROOF ASSEMBLY



**WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**

**REMOVE BLUE FILM FROM RIDGE CAP AND RIDGE CAP SPLICE.**





# STEP 111 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION               |
|-----|-------------|---------------------------|
| 16  | H101117     | SCREW WOODGRIP 10-16x3/4" |



J05 RIDGE STIFFENER - W4L20112  
(x2) 15/16"x2 3/8"x69 3/16" (24x60x1757)

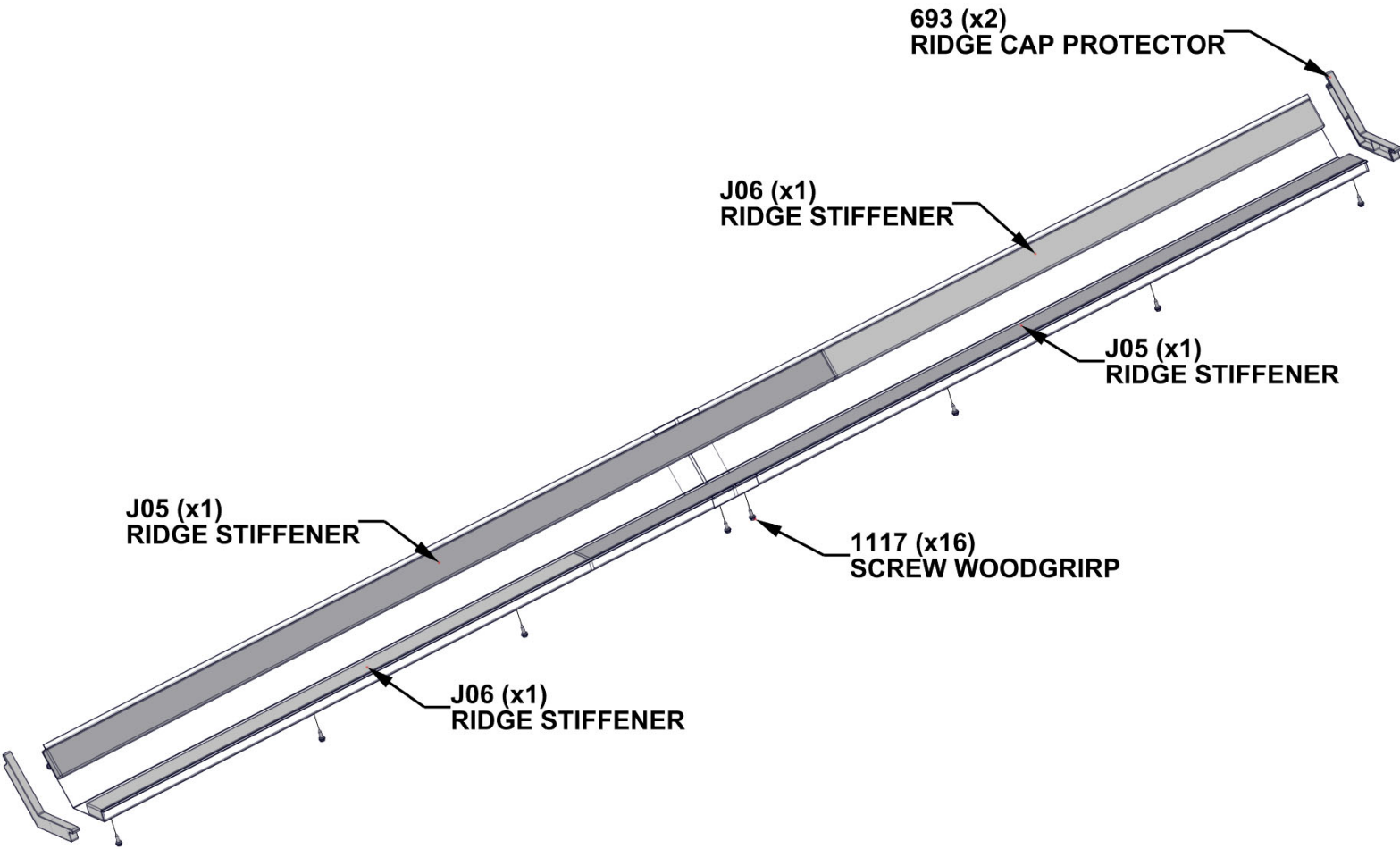


J06 RIDGE STIFFENER - W4L20113  
(x2) 15/16"x2 3/8"x43 9/16" (24x60x1107)



A6P00693 RIDGE CAP PROTECTOR  
(x2)

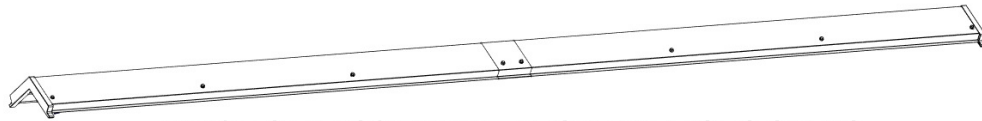
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**
- ALIGN HOLES OF RIDGE CAP WITH HOLES ON RIDGE CAP SPLICE.
  - ARRANGE RIDGE STIFFENERS AS SHOWN.
  - ATTACH RIDGE CAP ASSEMBLY USING EIGHT SCREWS ALONG EACH SIDE.
  - **CONFIRM TOTAL LENGTH OF ASSEMBLED RIDGE CAP TO BE 9'-4 7/8" +/- 1/8" [2868mm].**



**REMOVE SPACERS FROM  
RIDGE CAP PROTECTORS  
BEFORE INSTALLING.**

# STEP 112 - ROOF ASSEMBLY

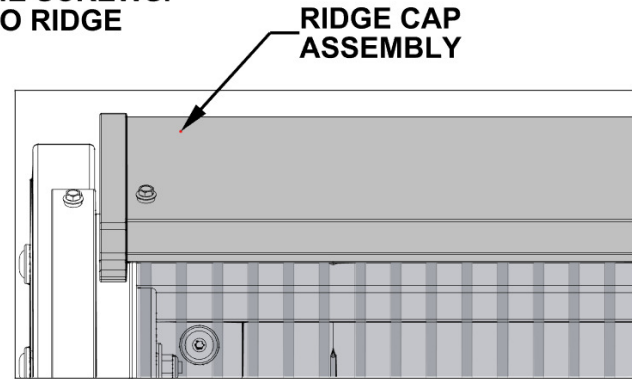
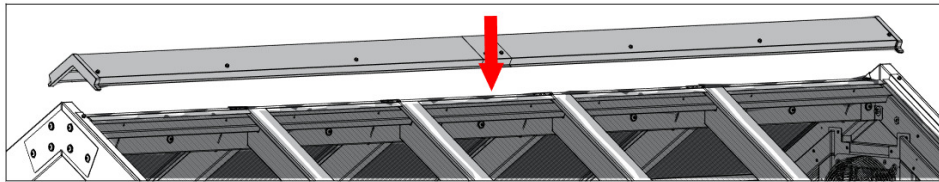
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 20  | H100483     | SCREW PFH 8x2 1/4 BLK |



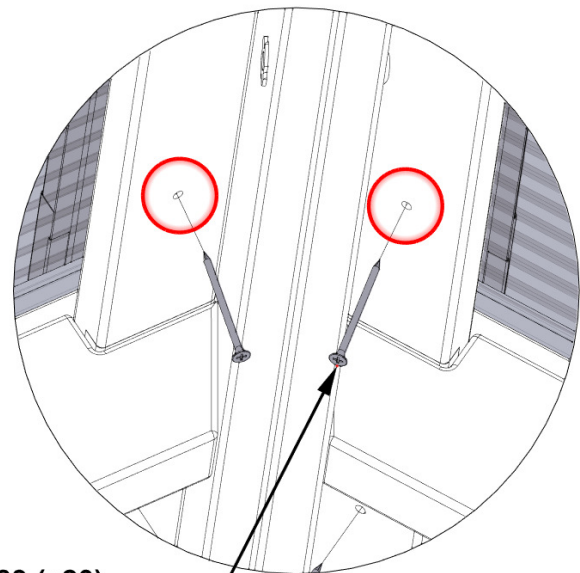
RIDGE CAP ASSEMBLY - FROM PREVIOUS STEPS

**WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.**

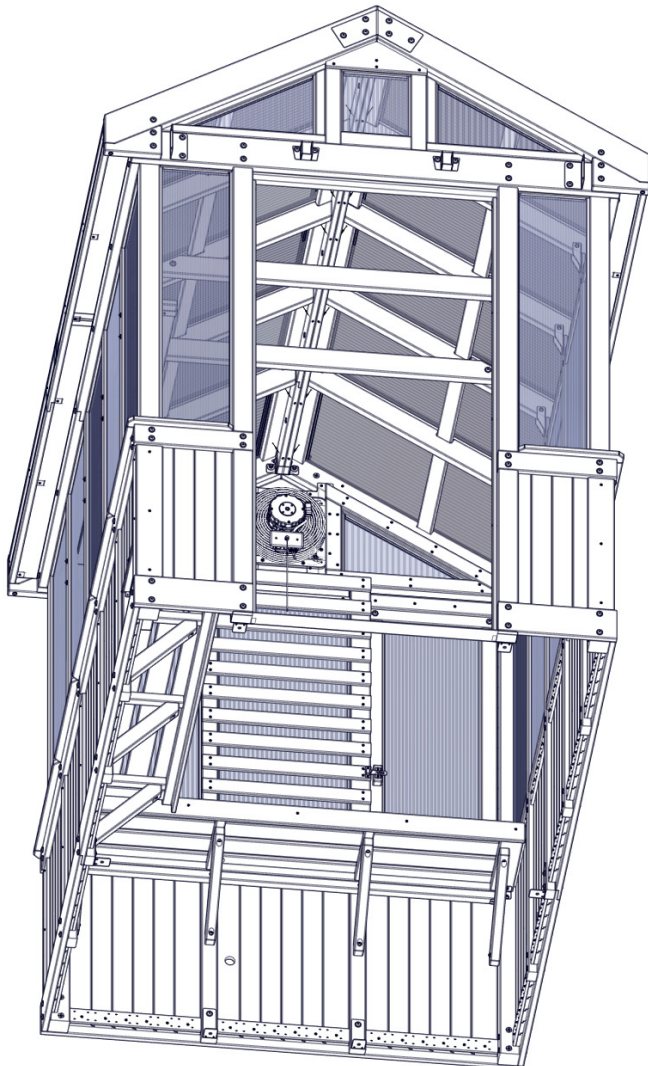
- TWO ADULTS WILL BE NEEDED FOR THIS STEP.
- DO NOT CLIMB ON ROOF TO INSTALL RIDGE CAP.
- RIDGE CAP HAS BEEN DESIGNED TO INSTALL WITH THE USE OF A LADDER.
- PLACE RIDGE CAP ASSEMBLY ON TOP OF ROOF RIDGE UNTIL BOTH ENDS ARE SEATED INSIDE THE GABLES AS SHOWN.
- ONE ADULT MUST KEEP DOWNWARD PRESSURE ON THE RIDGE CAP ASSEMBLY WHILE THE SECOND ADULT IS INSIDE ATTACHING THE SCREWS.
- INSTALL SCREWS THROUGH PILOT HOLES IN ROOF PANELS INTO RIDGE CAP ASSEMBLY.



USE PHILLIPS BIT EXTENSION TO ATTACH SCREWS.





483 (x20)  
SCREW - 2 1/4"

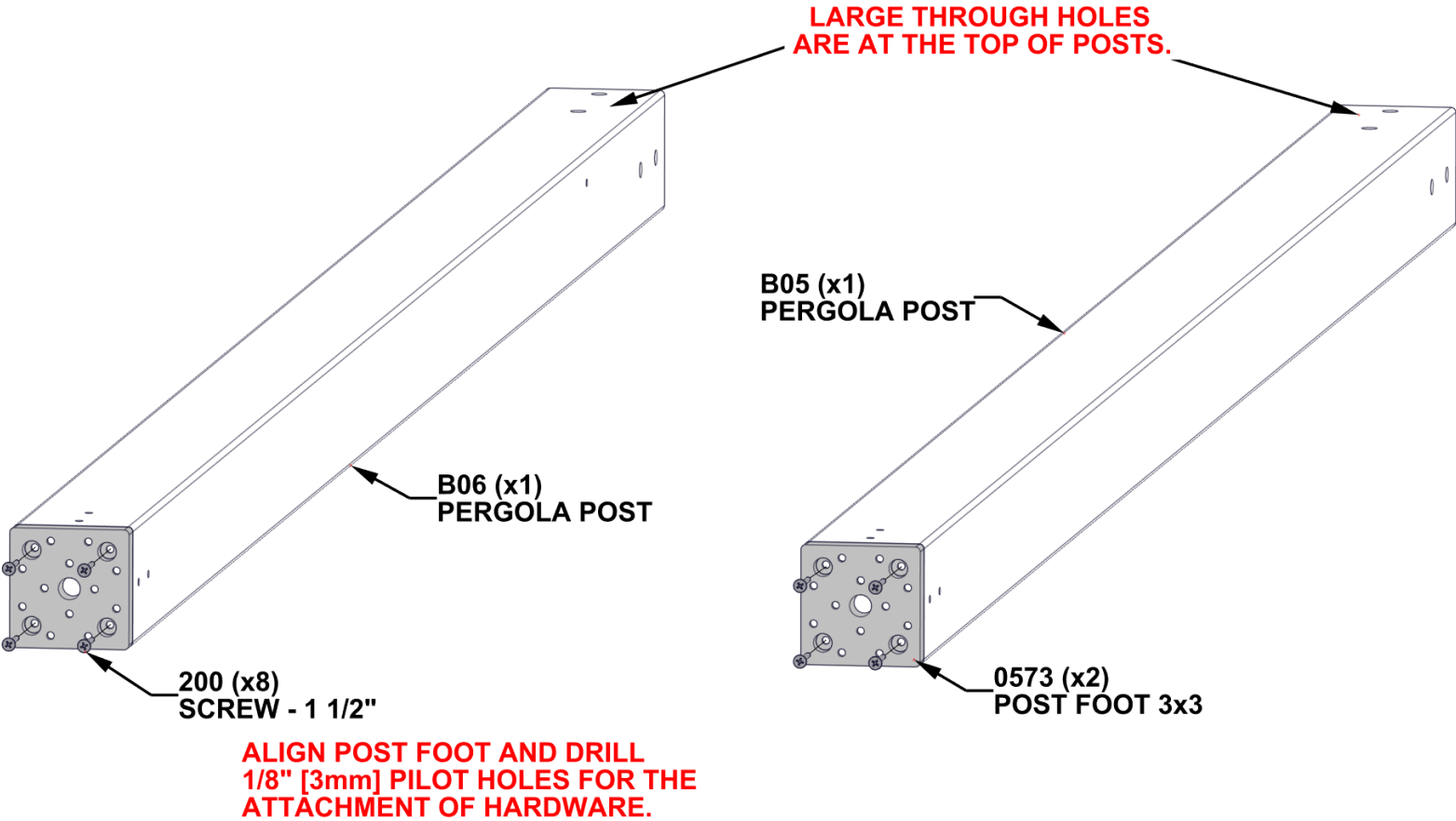
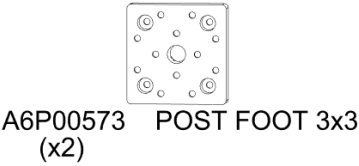




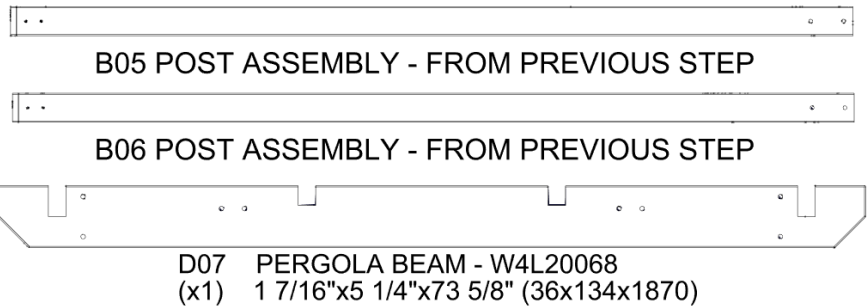
# STEP 113 - PERGOLA ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 8   | H100200     | SCREW PFH 8x1 1/2 BLK |

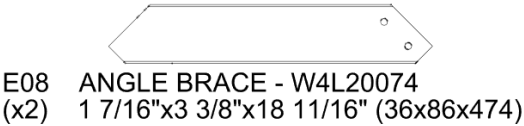
|  |   |
|--|---|
|  | B05 POST - W4L20072<br>(x1) 3"x3"x86 1/16" (76x76x2186) |
|  | B06 POST - W4L20073<br>(x1) 3"x3"x86 1/16" (76x76x2186) |



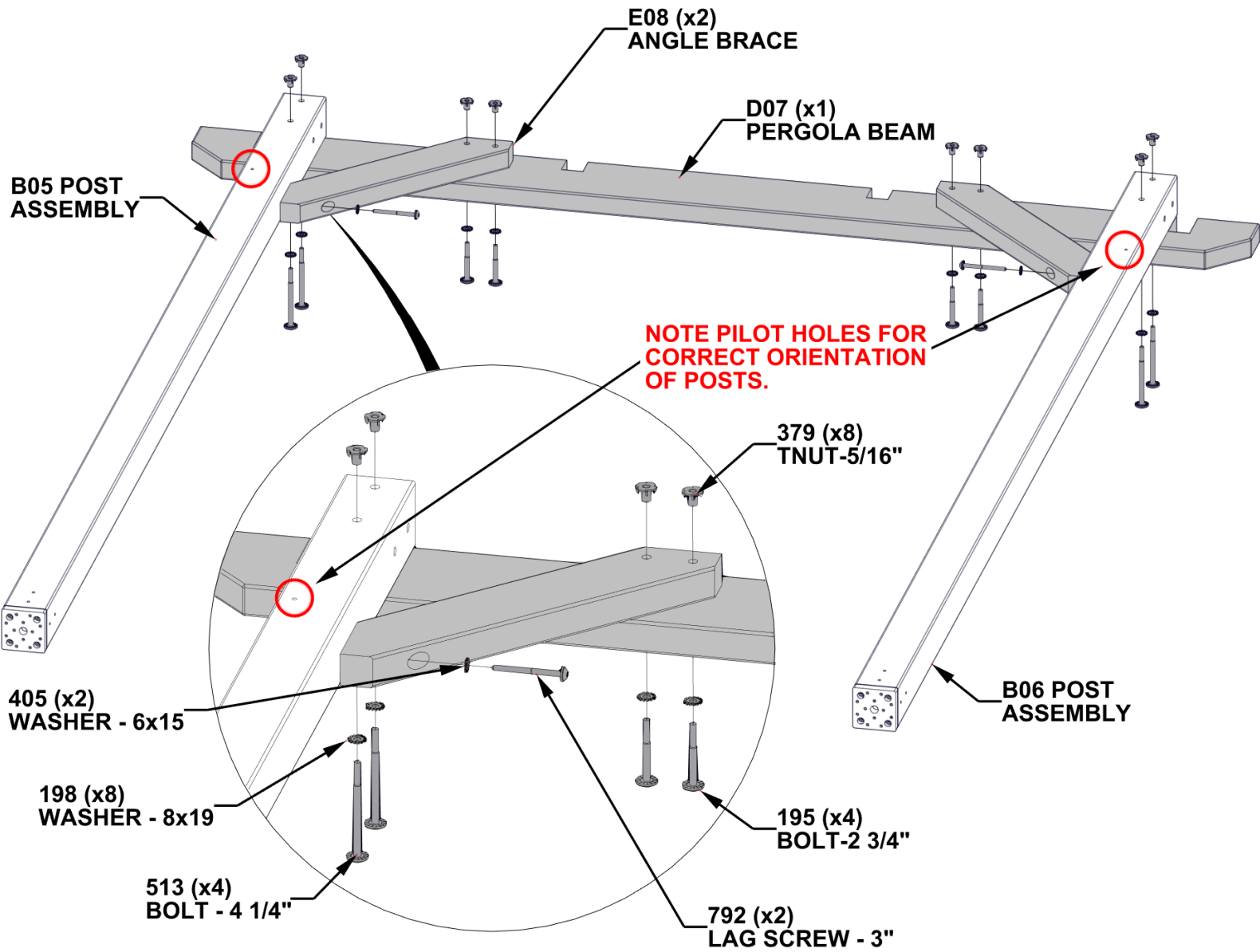
# STEP 114 - PERGOLA ASSEMBLY



| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 8   | H100198     | WASHER LOCK EXT 8x19   |
| 8   | H100379     | TNUT-5/16" BLK         |
| 2   | H100405     | WASHER LOCK EXT 6x15   |
| 4   | H100513     | BOLT WH 5/16x4 1/4 BLK |
| 2   | H100792     | LAG SCREW WH 1/4x3 BLK |



- INSERT T-NUTS FIRST.
- TO AVOID SPLITTING POSTS, MAKE SURE LAG SCREWS GO INTO PILOT HOLES.
- IF BOLT DOES NOT ENGAGE WITH T-NUT, CHECK FOR SAWDUST BUILD UP IN HOLES. CLEAN WITH A LONG SCREW DRIVER IF NEEDED.



SQUARE POSTS TO BEAM AND FULLY TIGHTEN ALL HARDWARE.

# STEP 115 - PERGOLA ASSEMBLY



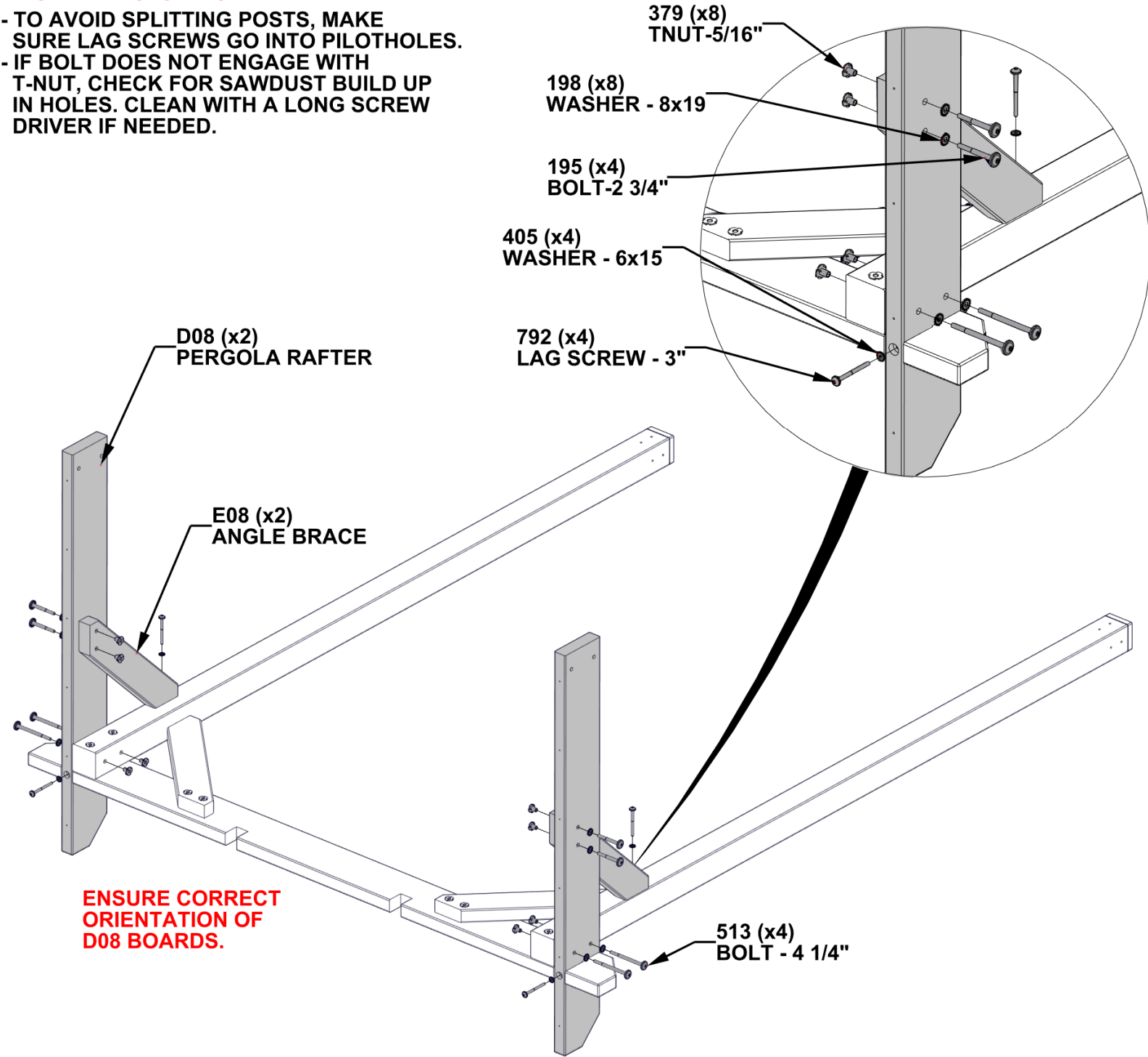
D08 PERGOLA RAFTER - W4L20069  
(x2) 1 7/16"x5 1/4"x44 7/16" (36x134x1128)



E08 ANGLE BRACE - W4L20074  
(x2) 1 7/16"x3 3/8"x18 11/16" (36x86x474)

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100195     | BOLT WH 5/16x2 3/4 BLK |
| 8   | H100198     | WASHER LOCK EXT 8x19   |
| 8   | H100379     | TNUT-5/16" BLK         |
| 4   | H100405     | WASHER LOCK EXT 6x15   |
| 4   | H100513     | BOLT WH 5/16x4 1/4 BLK |
| 4   | H100792     | LAG SCREW WH 1/4x3 BLK |

- INSERT T-NUTS FIRST.
- TO AVOID SPLITTING POSTS, MAKE SURE LAG SCREWS GO INTO PILOTHOLES.
- IF BOLT DOES NOT ENGAGE WITH T-NUT, CHECK FOR SAWDUST BUILD UP IN HOLES. CLEAN WITH A LONG SCREW DRIVER IF NEEDED.



ENSURE CORRECT  
ORIENTATION OF  
D08 BOARDS.

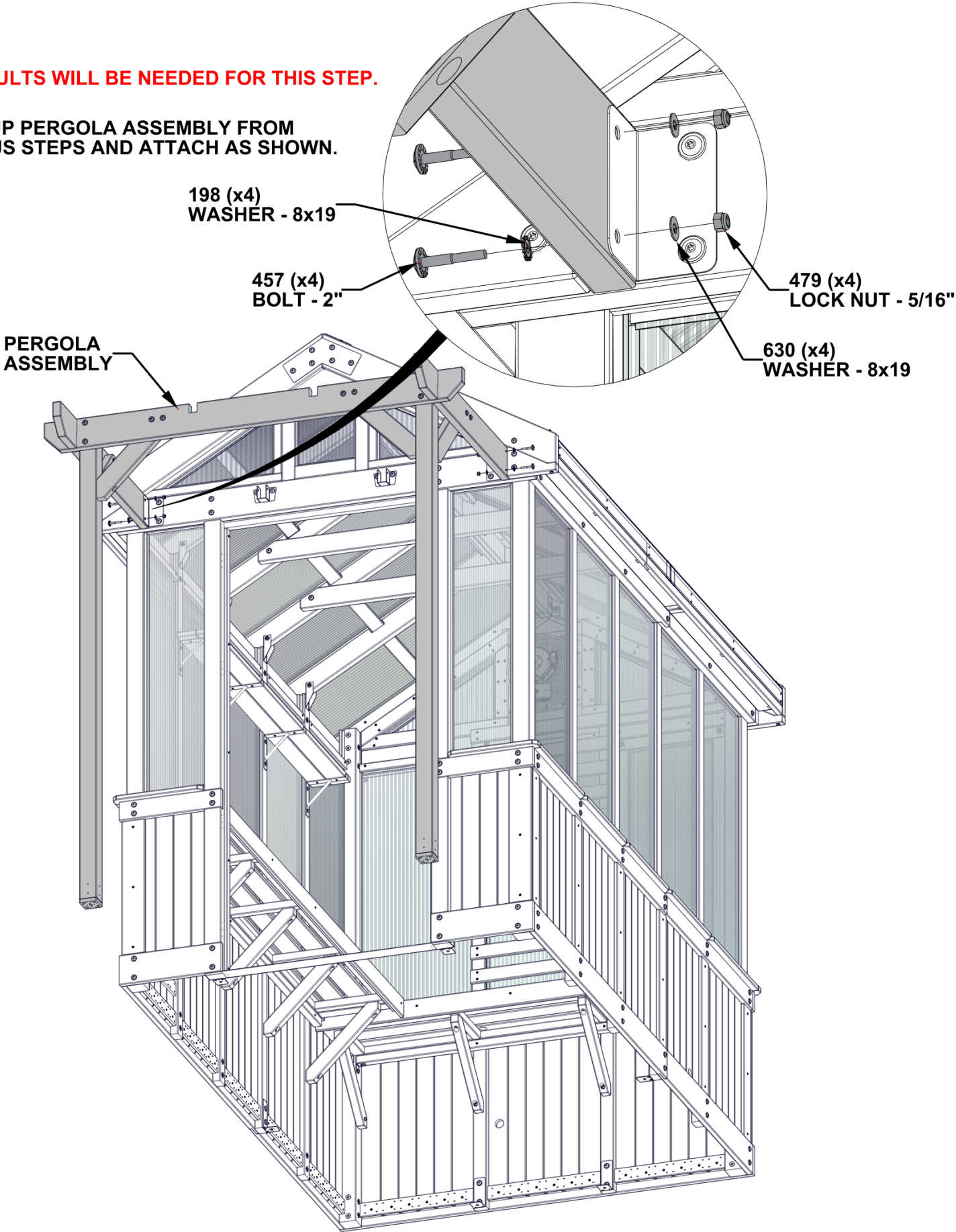
SQUARE POSTS TO BEAM AND FULLY TIGHTEN ALL HARDWARE.

# STEP 116 - PERGOLA ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION          |
|-----|-------------|----------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 |
| 4   | H100457     | BOLT WH 5/16x2 BLK   |
| 4   | H100479     | NUT LOCK 5/16 BLK    |
| 4   | H100630     | WASHER FLAT 8x19 BLK |

**TWO ADULTS WILL BE NEEDED FOR THIS STEP.**

**STAND UP PERGOLA ASSEMBLY FROM PREVIOUS STEPS AND ATTACH AS SHOWN.**

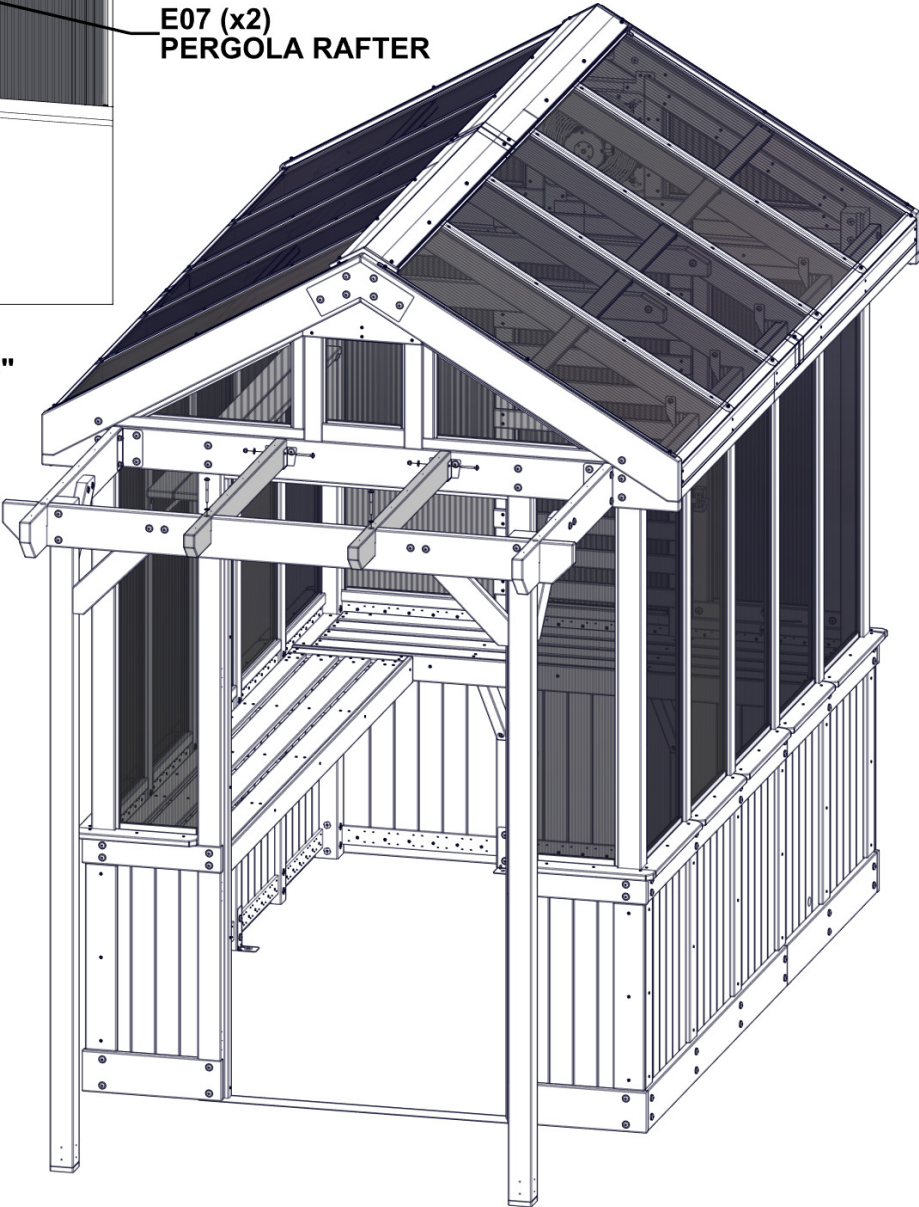
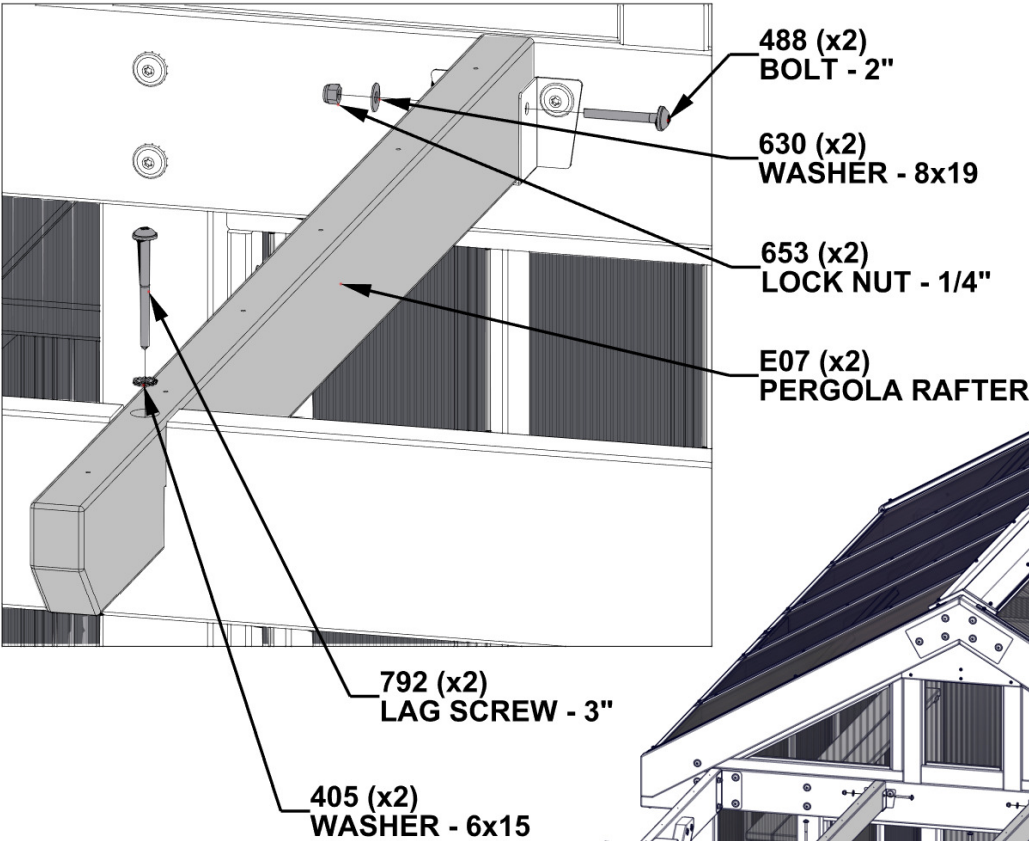




# STEP 117 - PERGOLA ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 2   | H100405     | WASHER LOCK EXT 6x15   |
| 2   | H100488     | BOLT WH 1/4x2 BLK      |
| 2   | H100630     | WASHER FLAT 8x19 BLK   |
| 2   | H100653     | NUT LOCK 1/4 BLK       |
| 2   | H100792     | LAG SCREW WH 1/4x3 BLK |

E07 PERGOLA RAFTER - W4L20070  
(x2) 1 7/16"x3 3/8"x44 7/16" (36x86x1128)



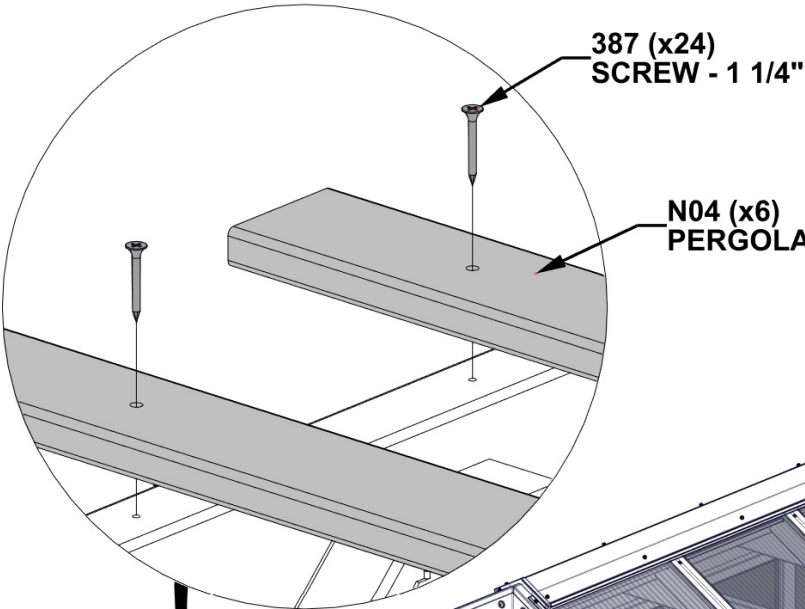


# STEP 118 - PERGOLA ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 24  | H100387     | SCREW PFH 8x1 1/4 BLK |



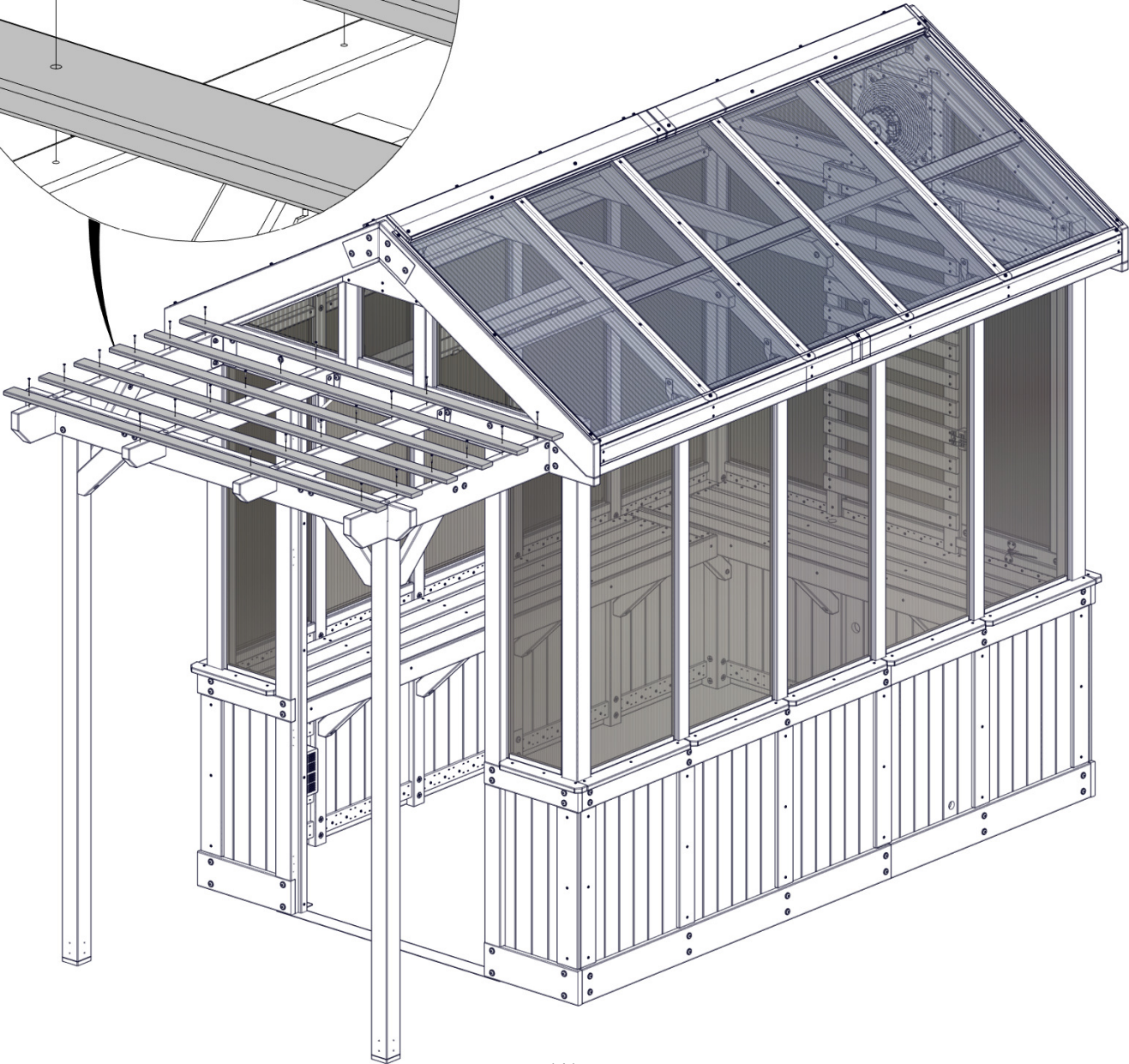
N04 PERGOLA PURLIN - W4L20071  
(x6) 5/8"x2 3/8"x71 1/4" (16x60x1810)



387 (x24)  
SCREW - 1 1/4"

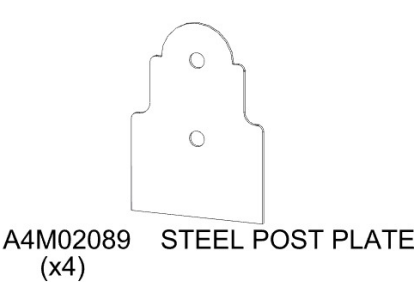
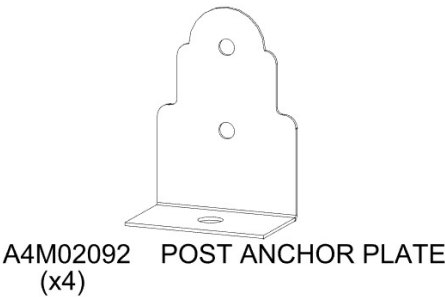
N04 (x6)  
PERGOLA PURLIN

ATTACH PURLINS USING PILOT HOLES IN PERGOLA RAFTERS.

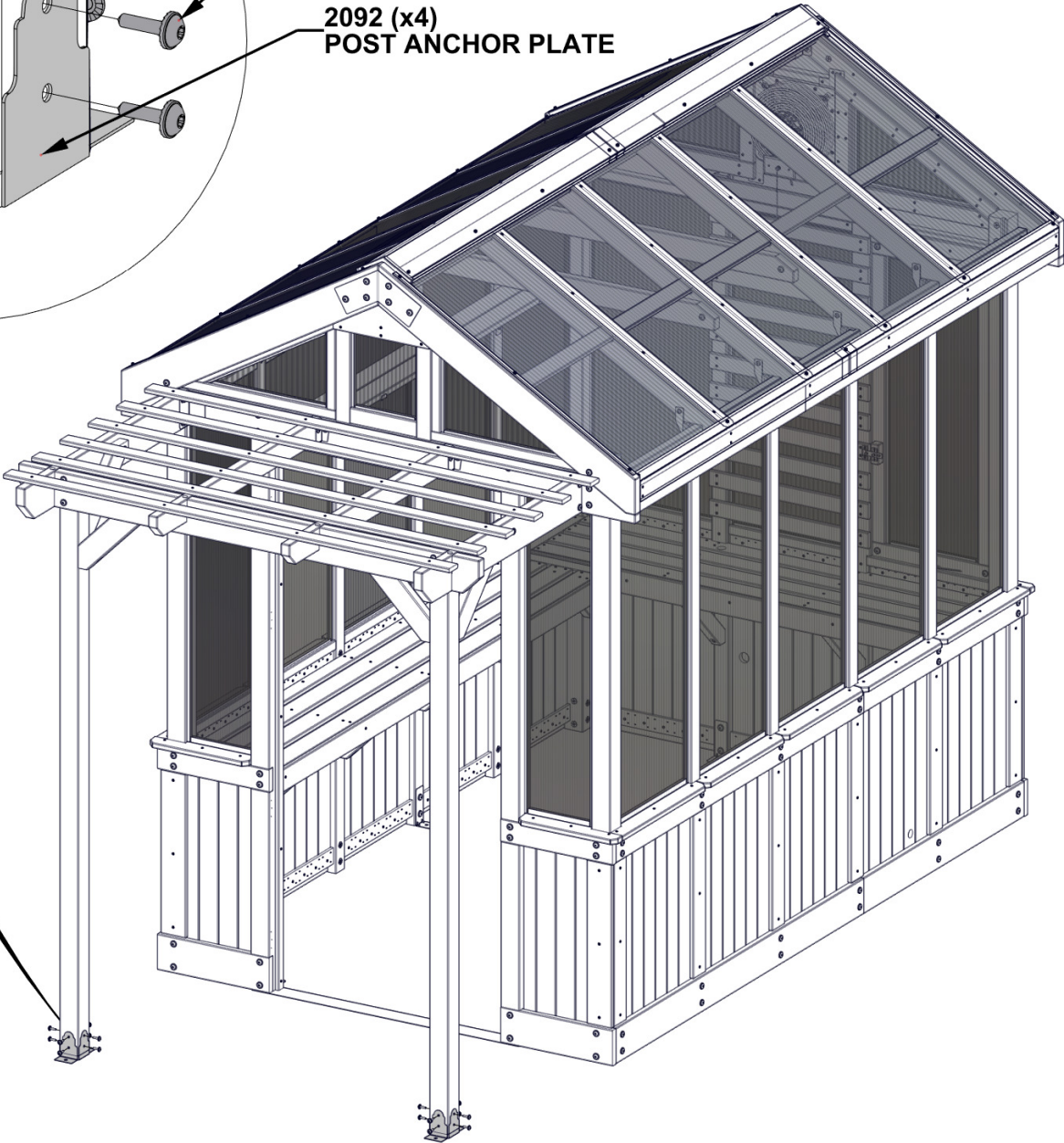
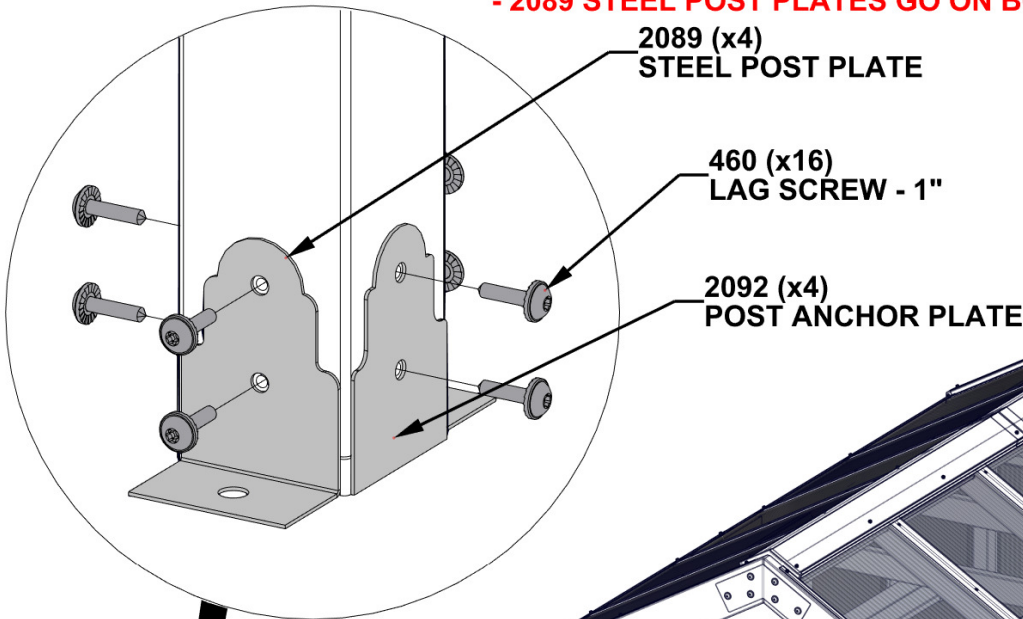


# STEP 119 - PERGOLA ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 16  | H100460     | LAG SCREW WH 1/4x1 BLK |



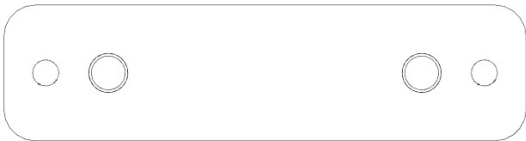
- 2092 POST ANCHORING PLATES GO ON FRONT AND BACK OF POSTS.  
- 2089 STEEL POST PLATES GO ON BOTH SIDES OF POSTS.





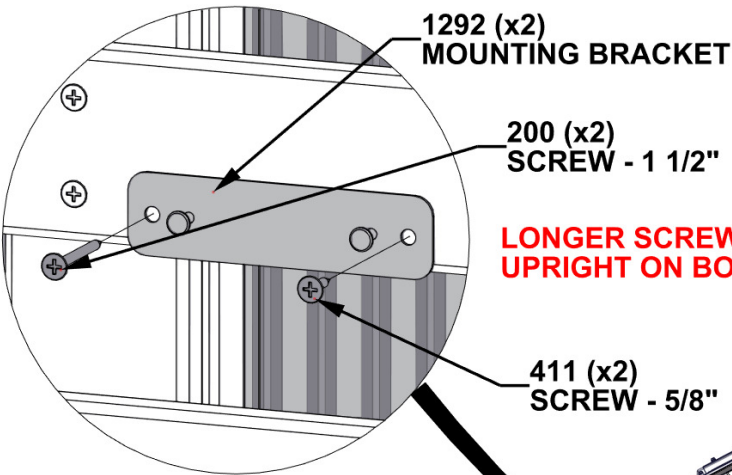
# STEP 120 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 2   | H100200     | SCREW PFH 8x1 1/2 BLK |
| 2   | H100411     | SCREW PFH 8x5/8 BLK   |

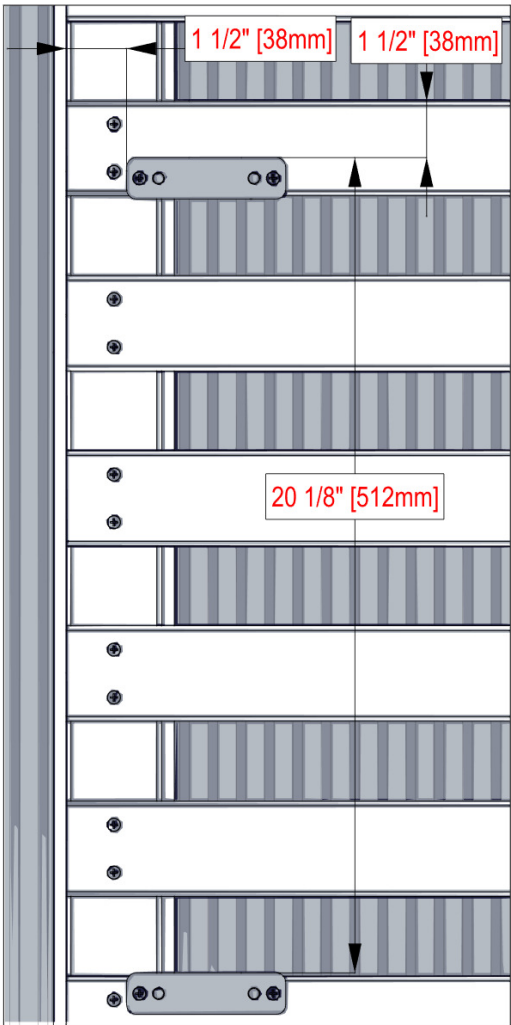


A4M01292 MOUNTING BRACKET  
(x2)

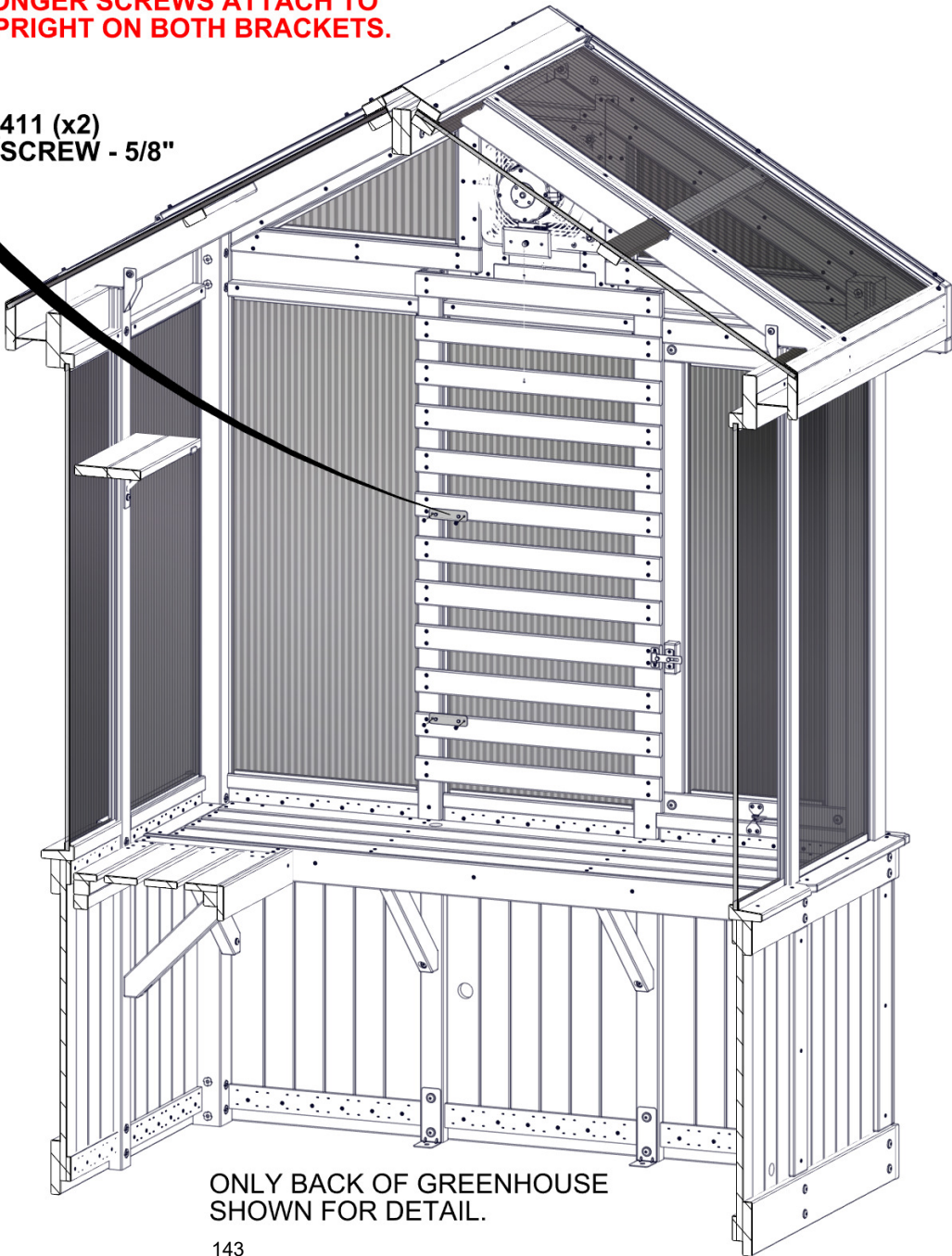
INCLUDED WITH THE ELECTRICAL ENCLOSURE



- DRILL PILOT HOLES USING AN 1/8" [3mm] DRILL BIT.
- USE MOUNTING BRACKETS AND DIMENSIONS AS A GUIDE.

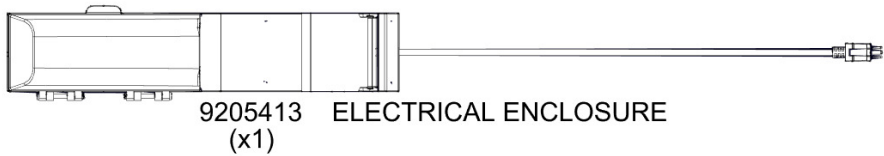


ATTACH BRACKETS USING  
DIMENSIONS GIVEN.



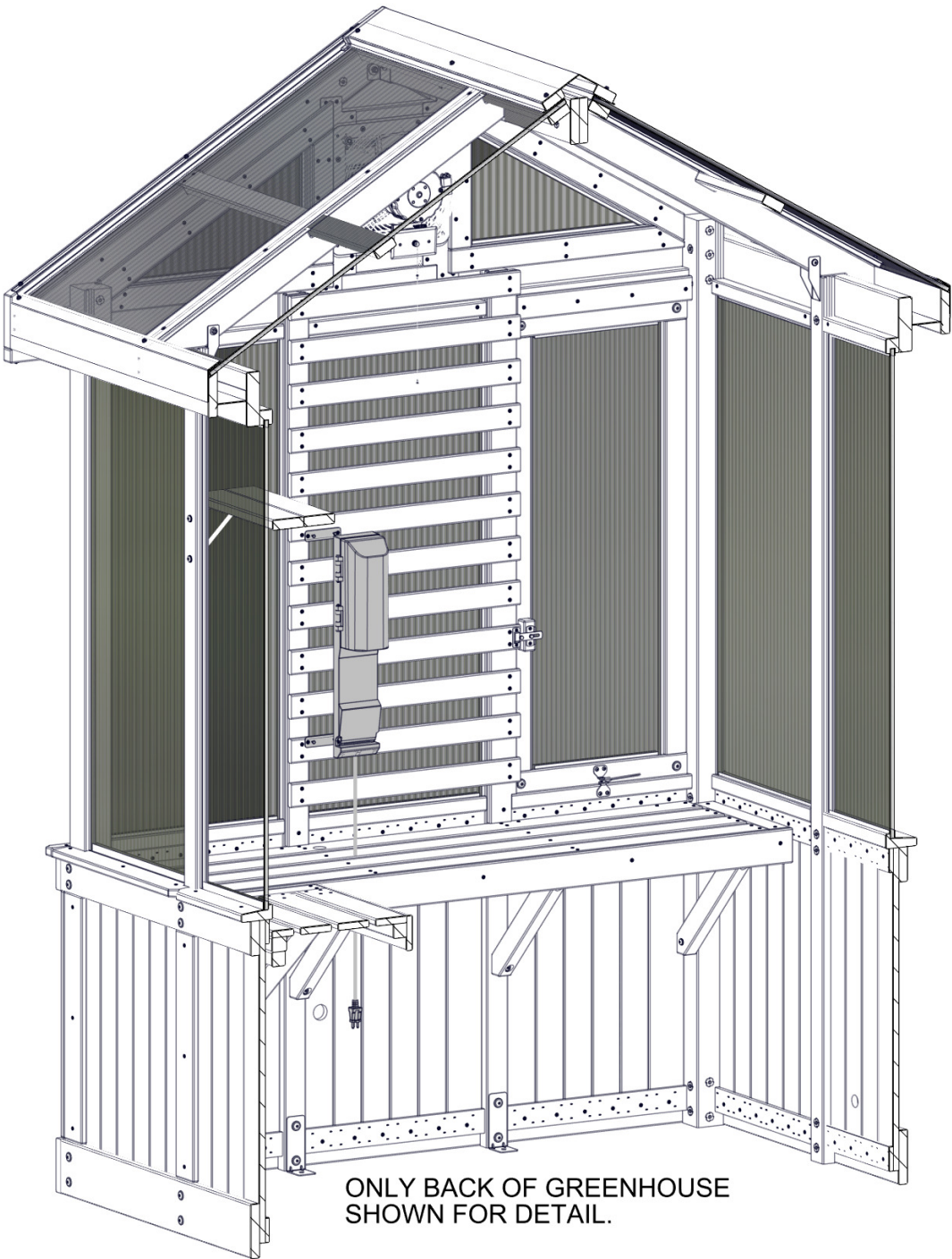
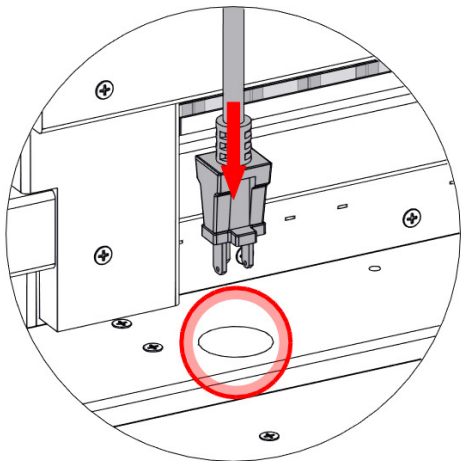
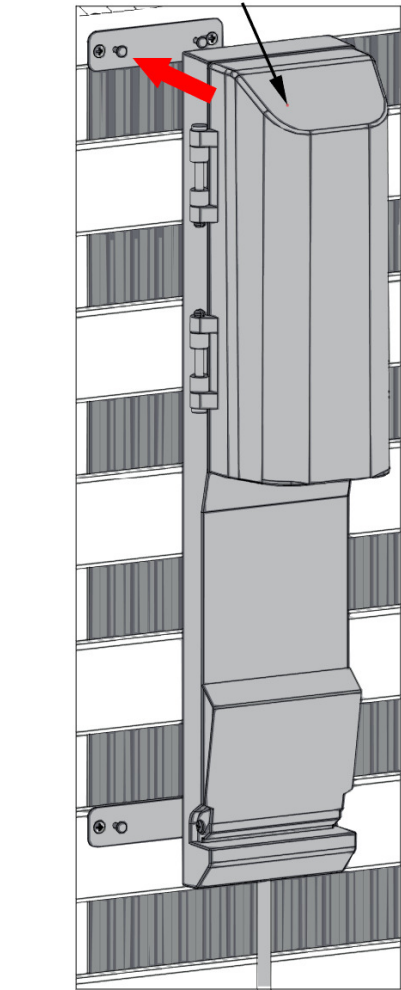
ONLY BACK OF GREENHOUSE  
SHOWN FOR DETAIL.

# STEP 121 - BACK WALL ASSEMBLY



**HANG ELECTRICAL ENCLOSURE ON THE MOUNTING BRACKETS,  
THEN RUN ELECTRICAL CORD THROUGH HOLE IN TABLE AS SHOWN.**

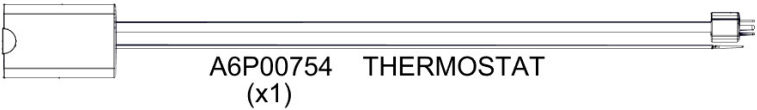
**5413 (x1)  
ELECTRICAL ENCLOSURE**



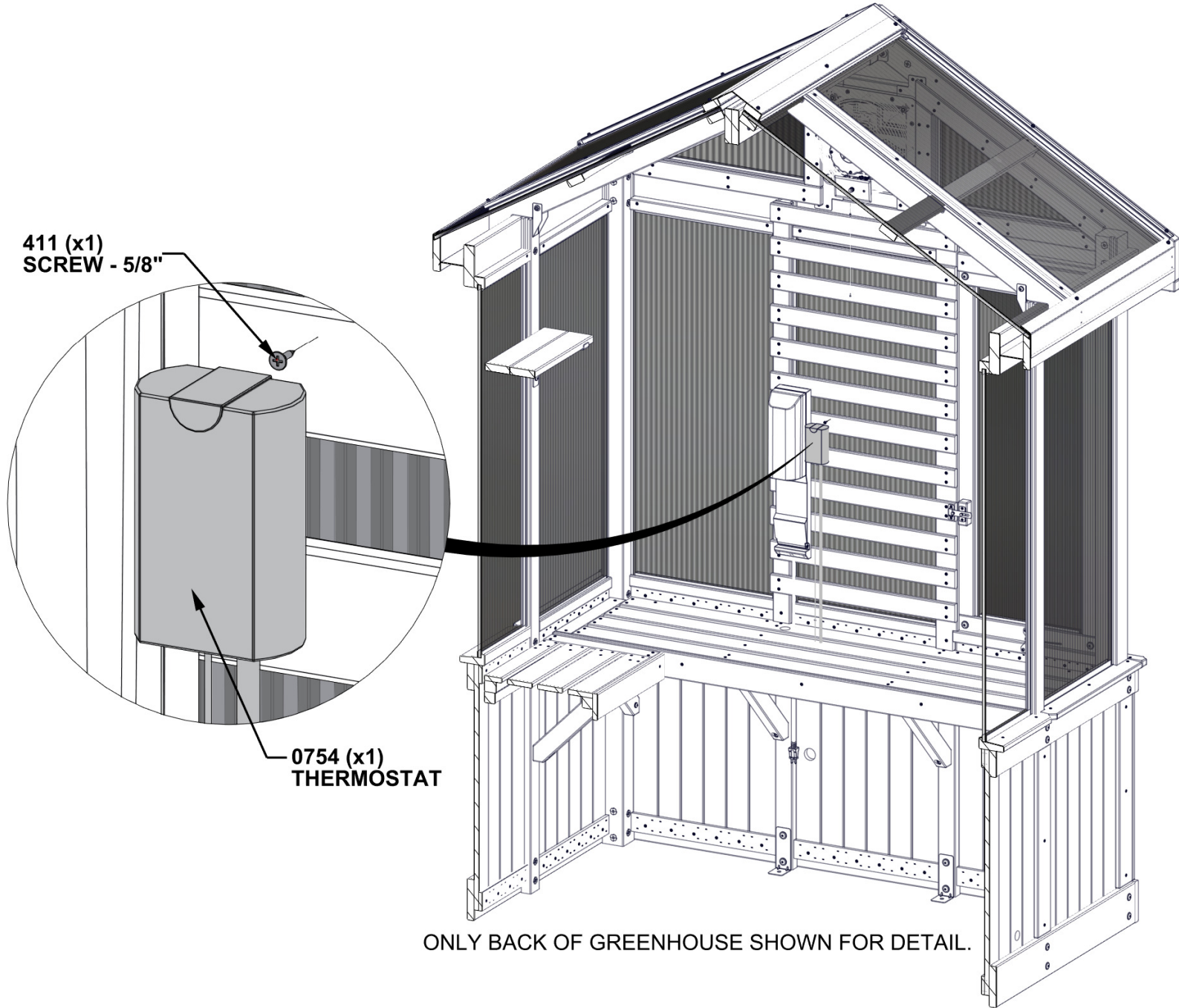


# STEP 122 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 1   | H100411     | SCREW PFH 8x5/8 BLK |



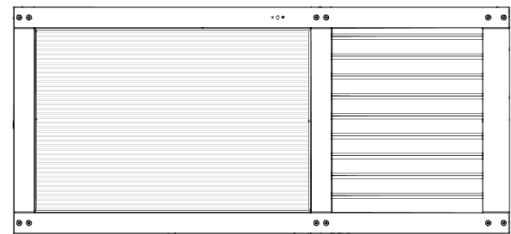
- LOCATE THERMOSTAT IN A DESIRED LOCATION CLOSE TO THE ELECTRICAL ENSLOURE.
- INSTALL SCREW LEAVING IT PARTIALLY STICKING OUT AND HANG THERMOSTAT.
- HANG THE PROBE IN AN ELEVATED LOCATION.
- SEE THERMOSTAT MANUAL FOR OPERATING INSTRUCTIONS.



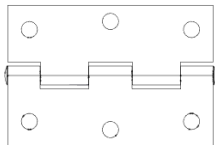


# STEP 123 - DOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100385     | SCREW PFH 8x1 BLK |

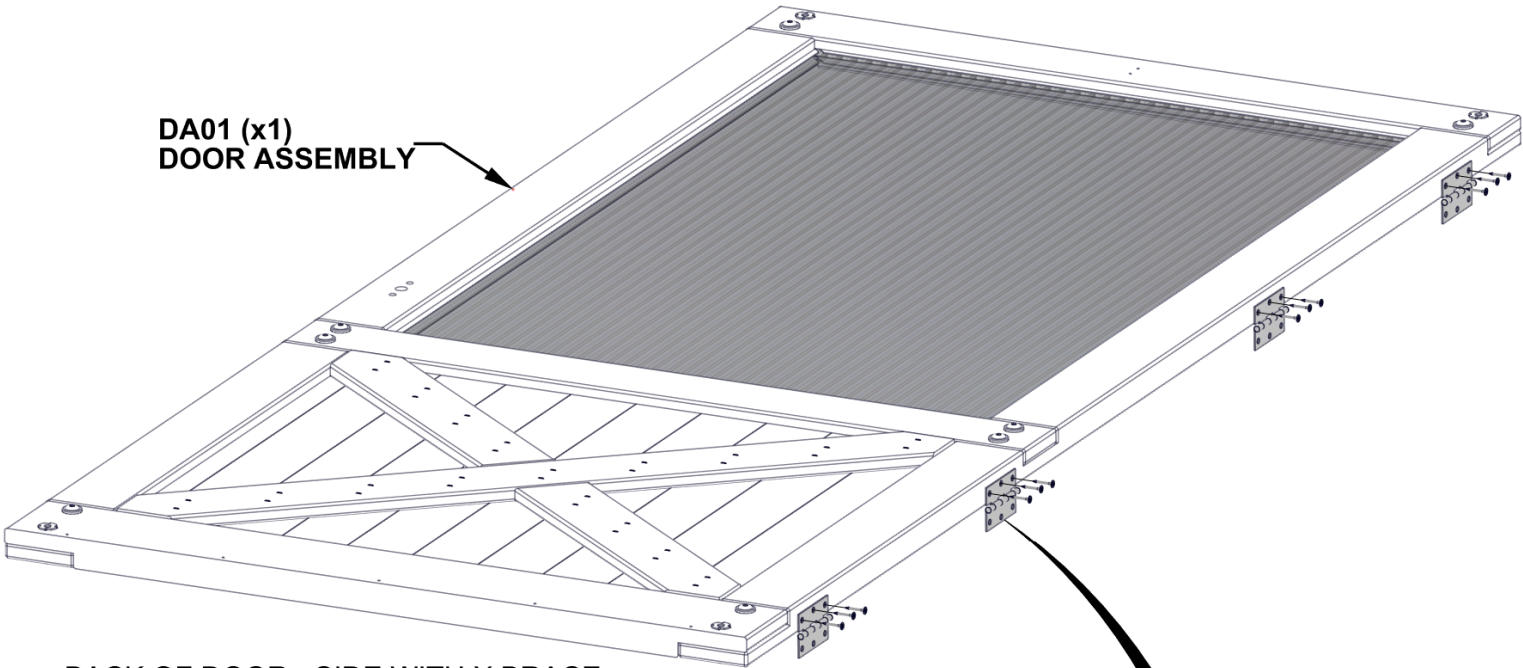


DA01 DOOR ASSEMBLY - W2A04072  
(x1) 1 7/8"x36 9/16"x80" (48x928x2032)



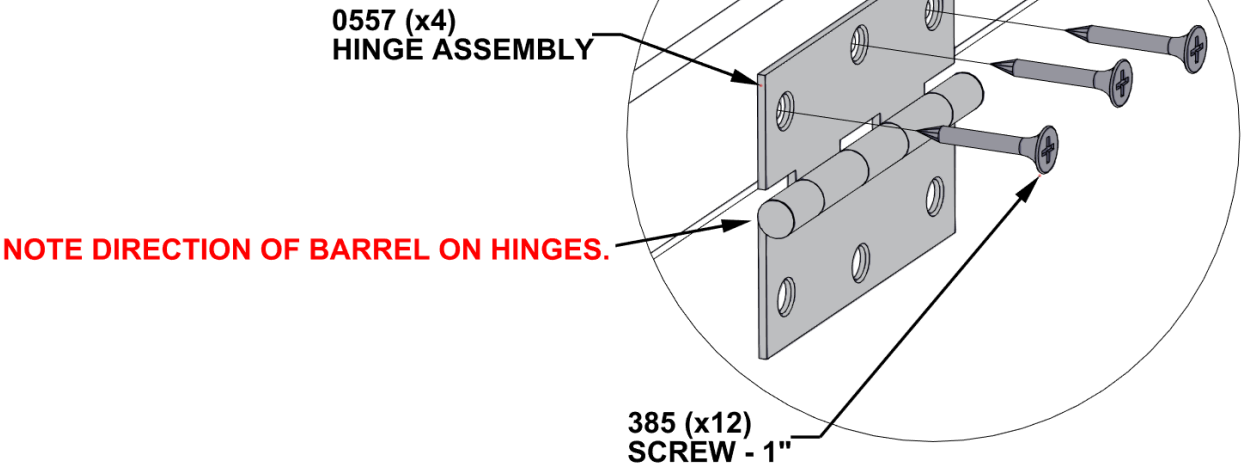
A4M0557 HINGE  
(x4)

ALIGN PILOT HOLES IN HINGES WITH PILOT HOLES ON DOOR.



BACK OF DOOR - SIDE WITH X BRACE

WITH THE DOOR LAYING WITH THE BACK FACING UP AS SHOWN, ATTACH HINGES. CORRECT ORIENTATION OF HINGES IS CRITICAL.

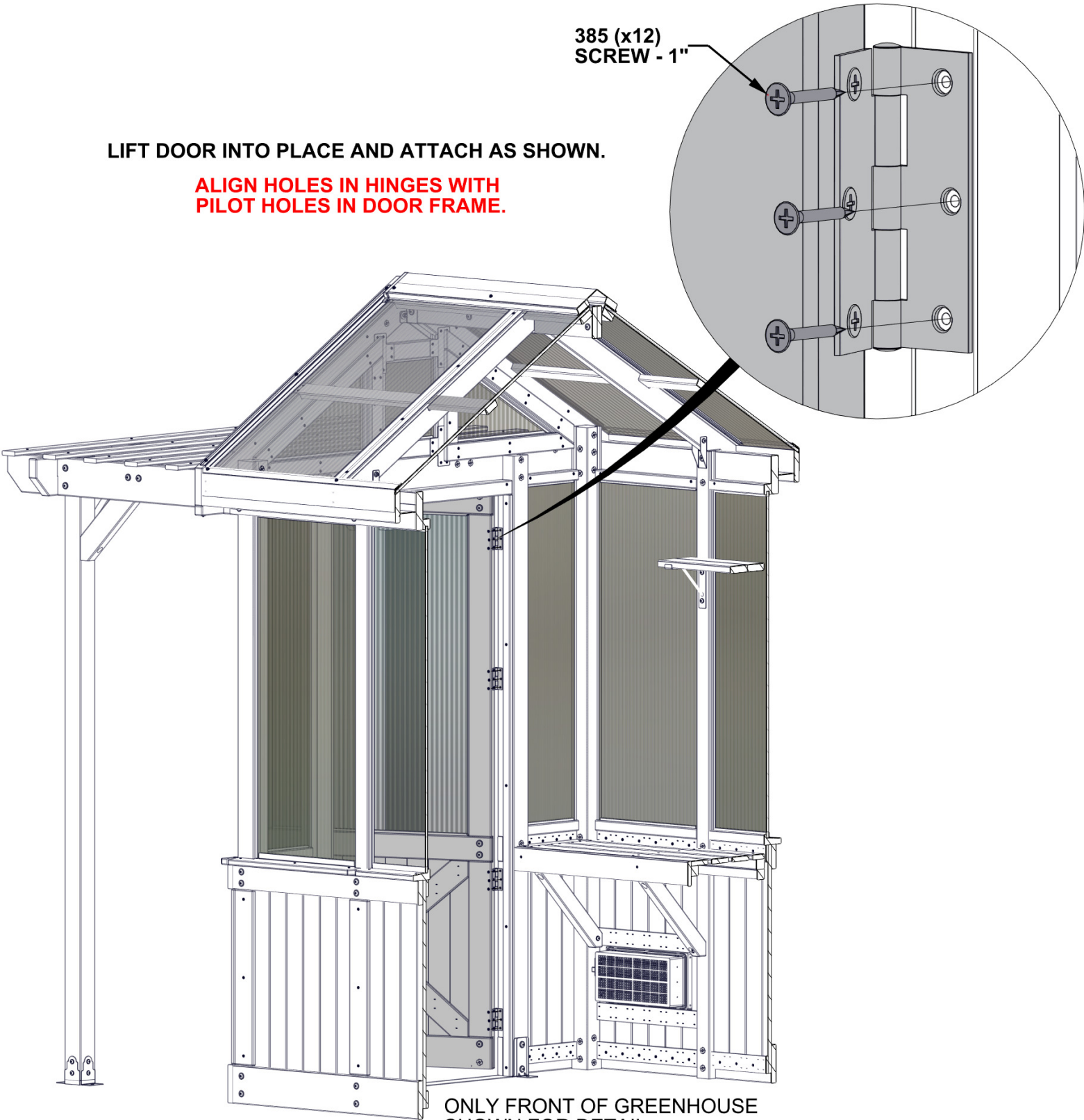


# STEP 124 - DOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100385     | SCREW PFH 8x1 BLK |

LIFT DOOR INTO PLACE AND ATTACH AS SHOWN.

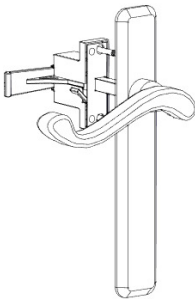
ALIGN HOLES IN HINGES WITH  
PILOT HOLES IN DOOR FRAME.



ONLY FRONT OF GREENHOUSE  
SHOWN FOR DETAIL.

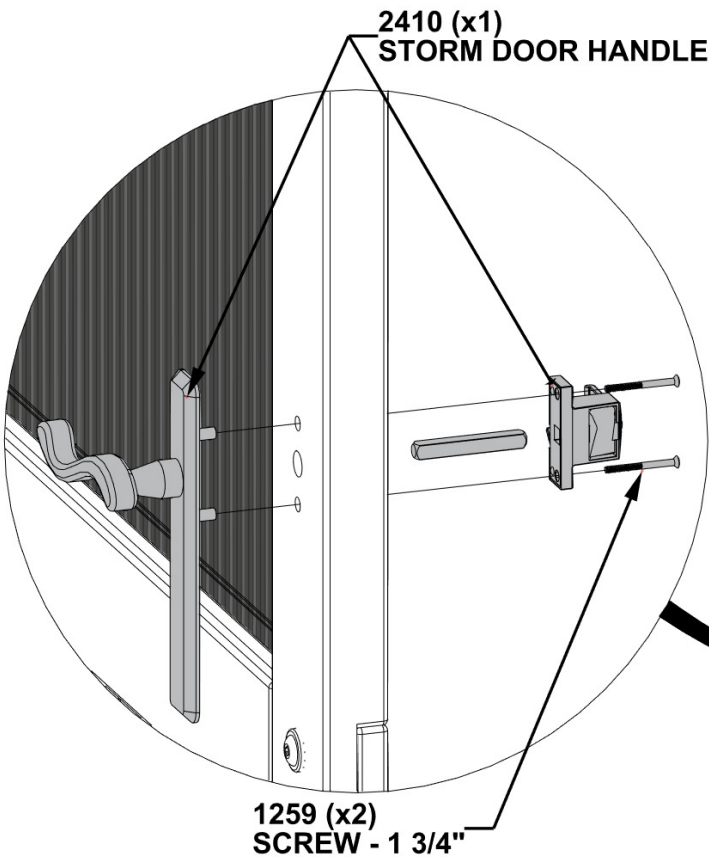
# STEP 125 - DOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION          |
|-----|-------------|----------------------|
| 2   | H101259     | SCREW POH 8x1 3/4 SS |

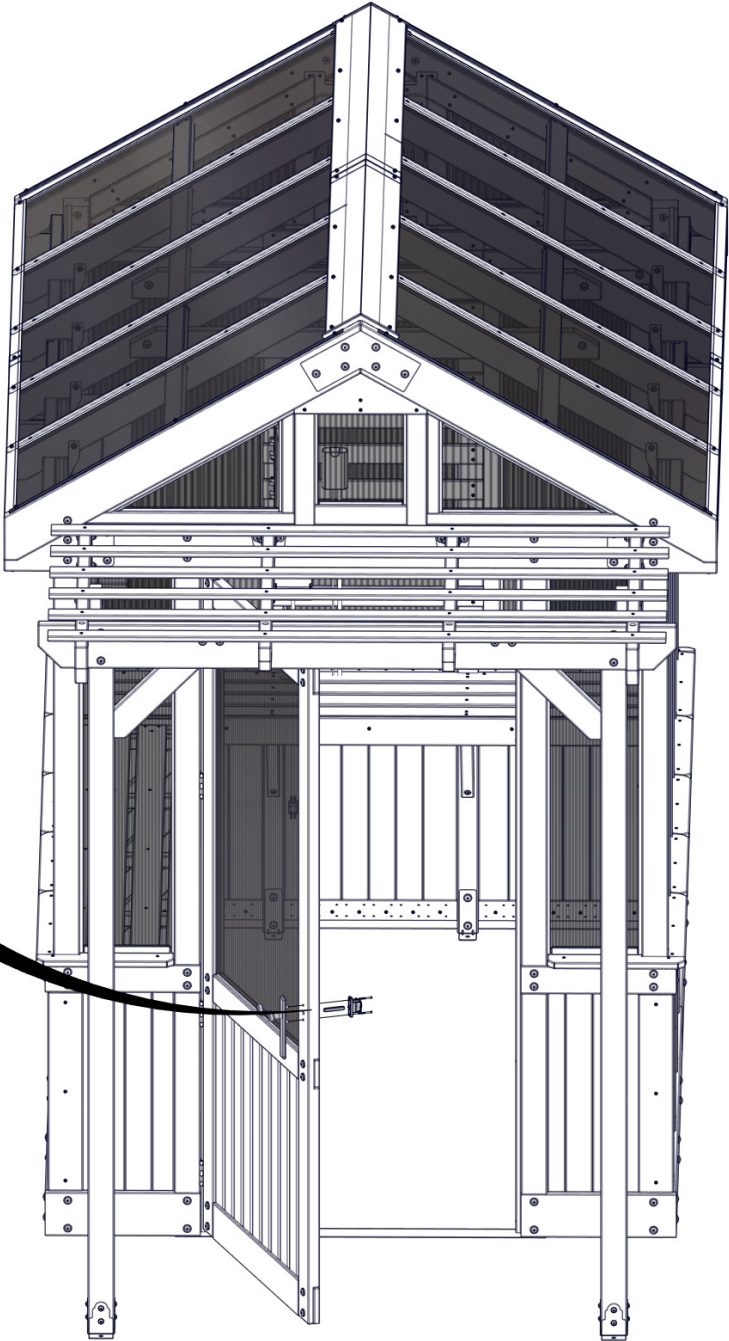


A4M02410 STORM DOOR HANDLE  
(x1)

ENSURE CORRECT ORIENTATION  
OF DOOR HANDLE AS SHOWN.



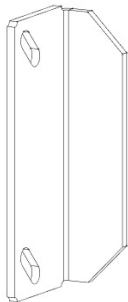
USE SCREWDRIVER. DO  
NOT OVERTIGHTEN.



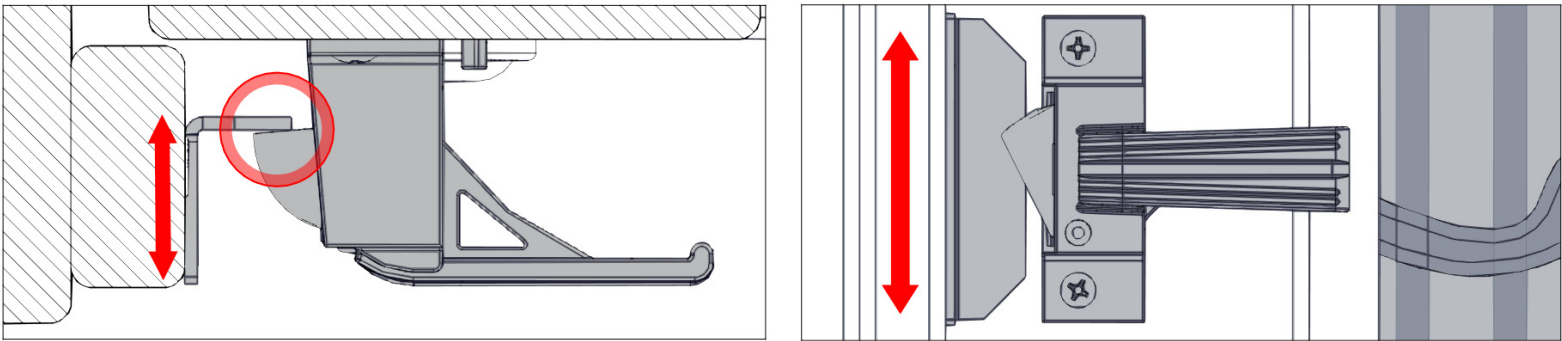


# STEP 126 - DOOR ASSEMBLY

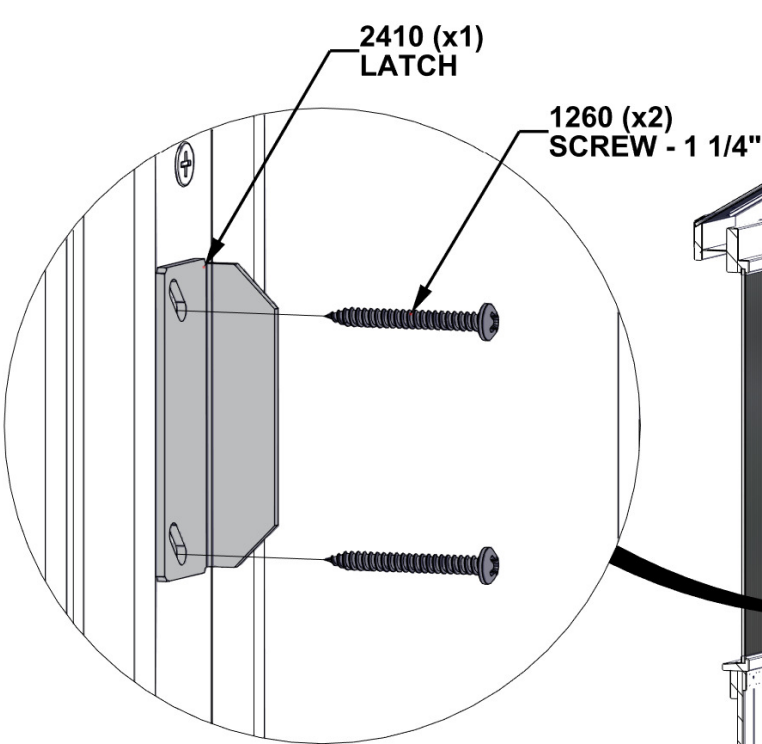
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 2   | H101260     | SCREW PRH 8x1 1/4 BLK |



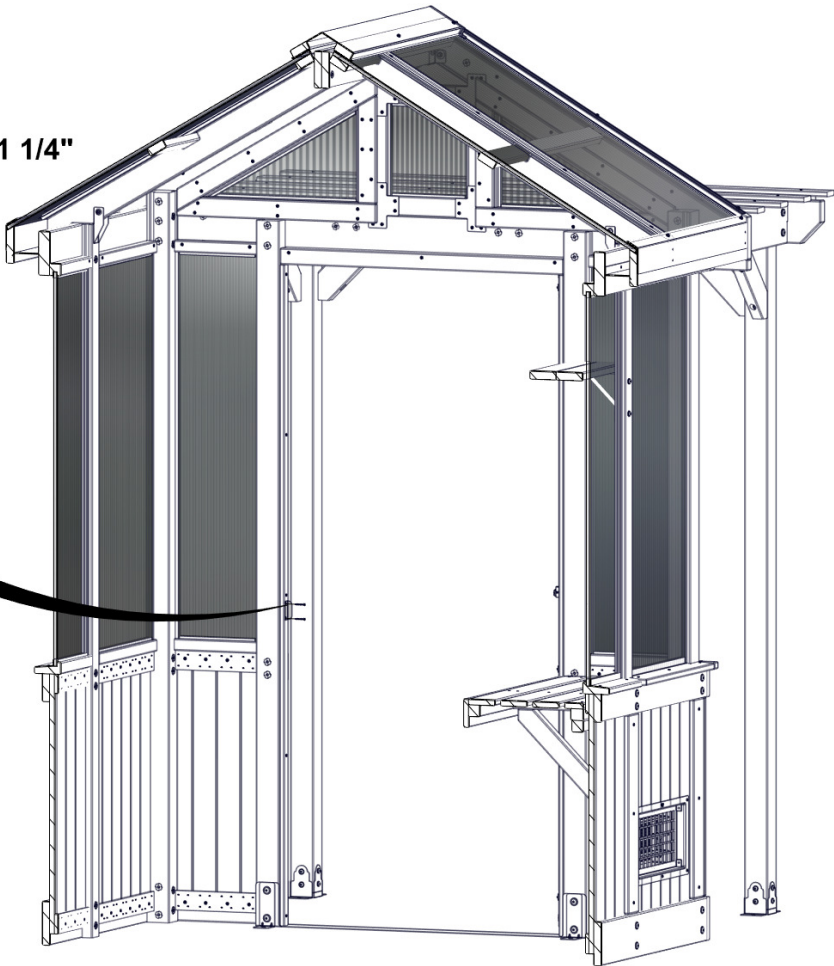
A4M02410 STORM DOOR HANDLE LATCH (x1)



WITH THE DOOR SHUT, POSITION THE DOOR LATCH AS SHOWN. ADJUST FRONT TO BACK TO ENSURE THE LATCH MAKES CONTACT AS SHOWN. ADJUST UP AND DOWN TO ENSURE THE LATCH IS CENTERED WITH THE HANDLE AS SHOWN. MARK THE SLOTTED HOLE LOCATIONS AND PRE-DRILL WITH AN 1/8" [3mm] DRILL BIT.



ATTACH USING PILOT HOLES.



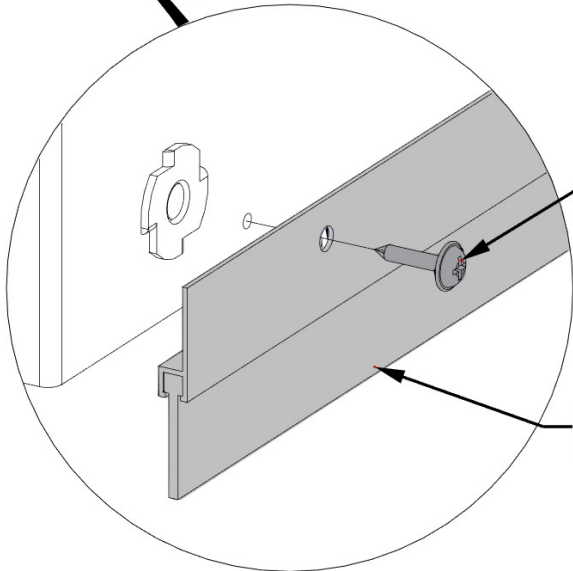
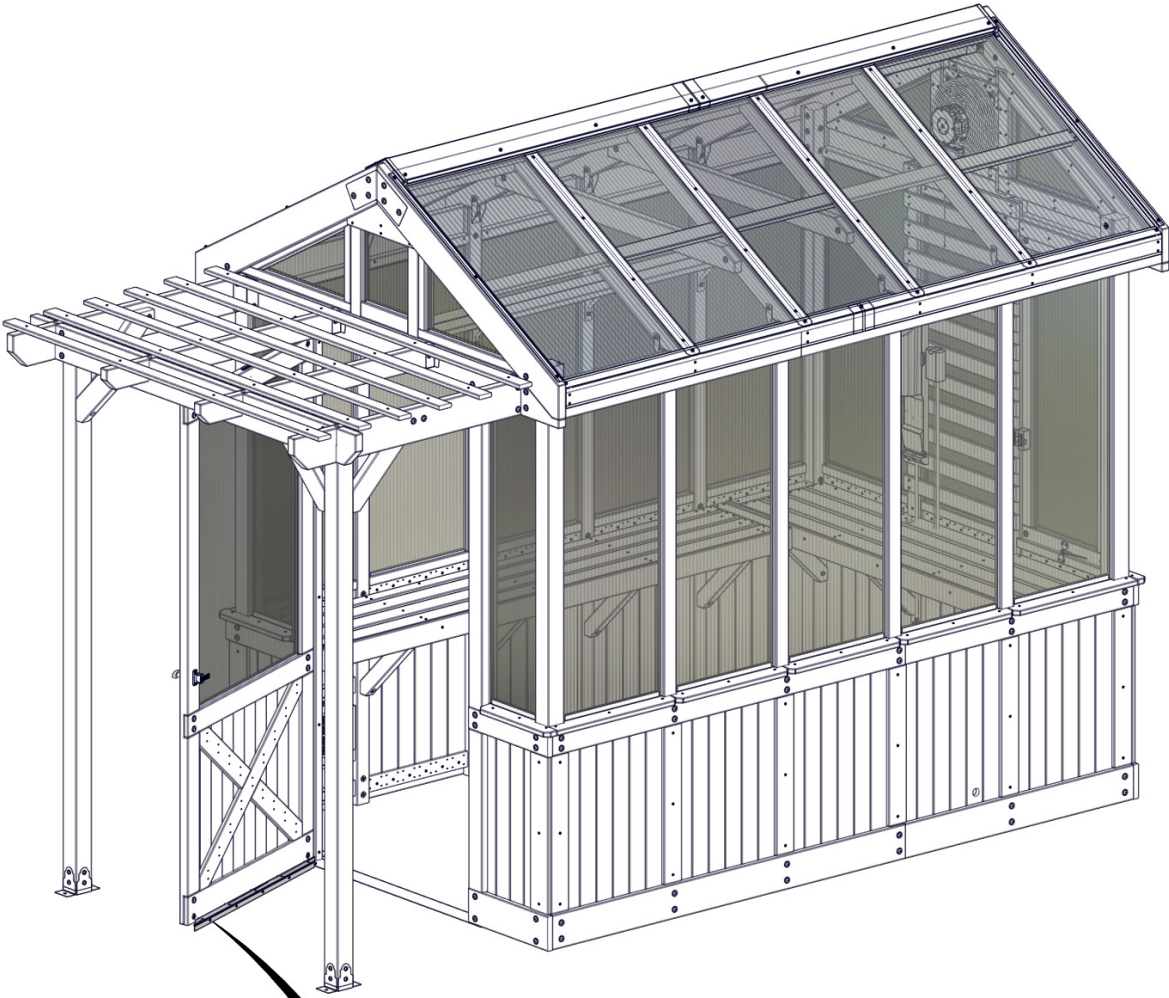
ONLY FRONT OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 127 - DOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 5   | H100202     | SCREW PWH 8x5/8 BLK |



A4M02532 DOOR SWEEP  
(x1)



202 (x5)  
SCREW - 5/8"

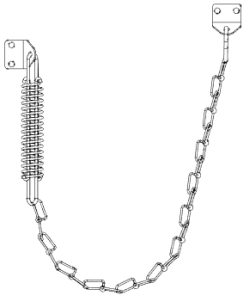
ATTACH DOOR SWEEP USING PILOT HOLES IN DOOR ASSEMBLY AS SHOWN.

2532 (x1)  
DOOR SWEEP



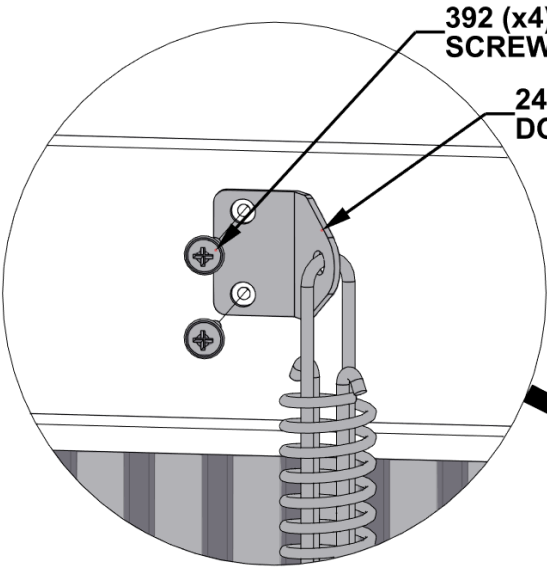
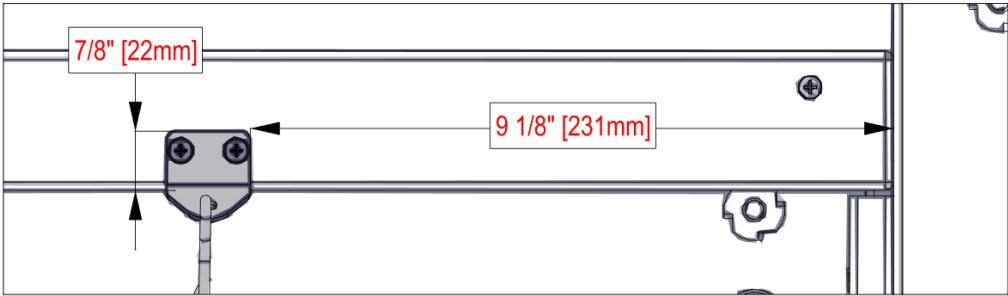
# STEP 128 - DOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 4   | H100392     | SCREW PWH 8x3/4 BLK |



A4M02411 DOOR PROTECTOR CHAIN  
(x1)

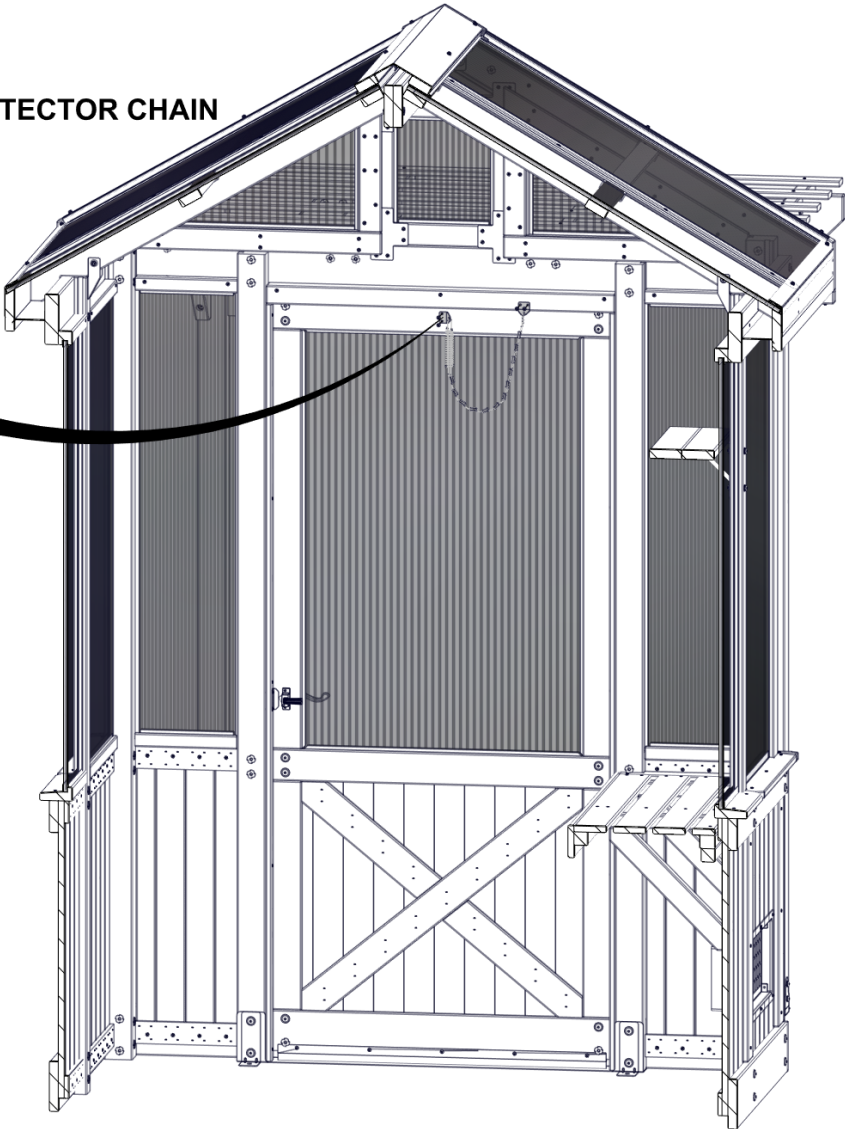
ATTACH DOOR CHAIN IN APROXIMATE LOCATION AS SHOWN.



392 (x4)  
SCREW - 3/4"  
2411 (x1)  
DOOR PROTECTOR CHAIN

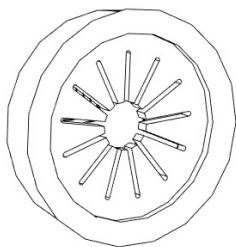
ATTACH SPRING SIDE  
BRACKET TO DOOR USING  
PILOT HOLES AS SHOWN.

ONCE DOOR CHAIN IS  
ATTACHED, ADJUST CHAIN  
LENGTH TO PREVENT  
DOOR FROM CONTACTING  
PERGOLA ANGLE BRACE.

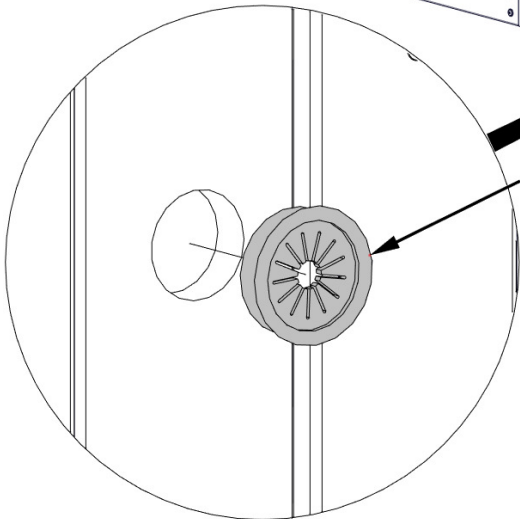
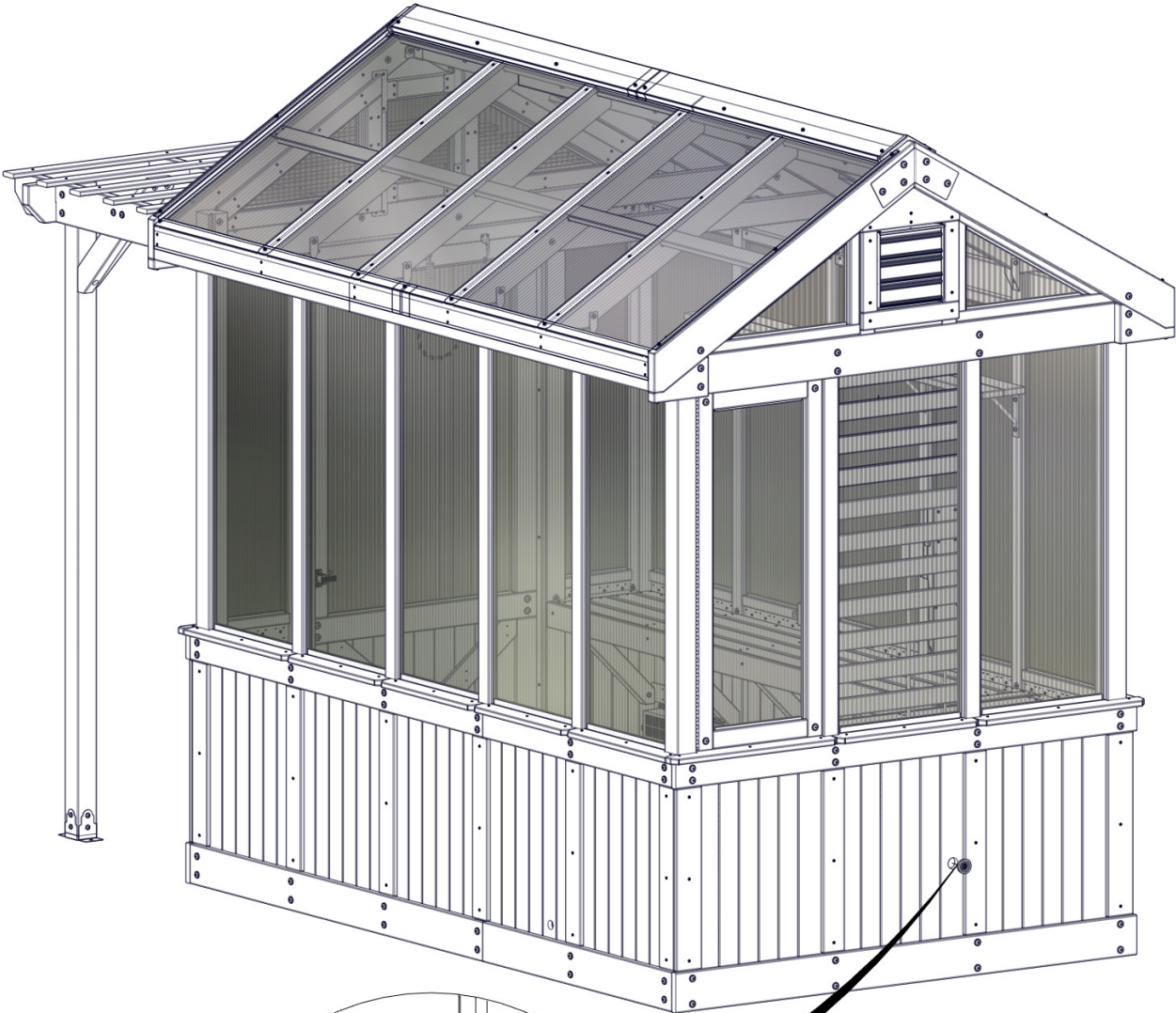


ONLY FRONT OF GREENHOUSE SHOWN FOR DETAIL.

# STEP 129 - BACK WALL ASSEMBLY

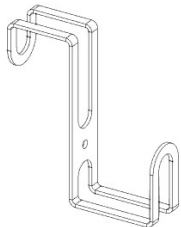


A6P00692 CORD GROMMET  
(x1)

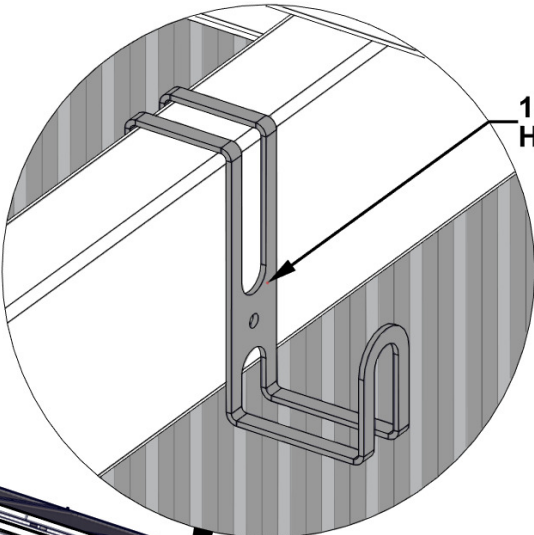


0692 (x1)  
CORD GROMMET

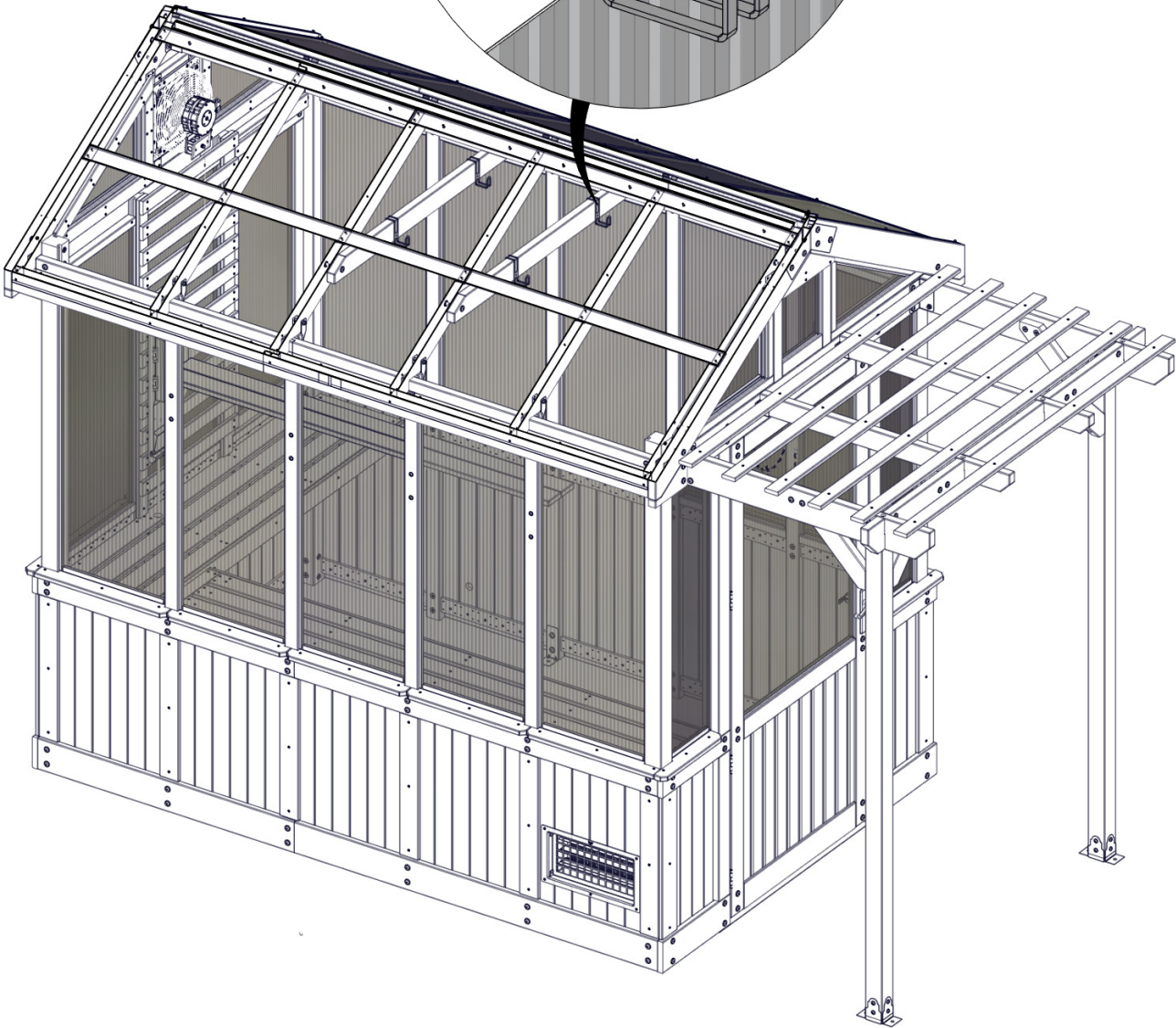
# STEP 130 - ROOF ASSEMBLY



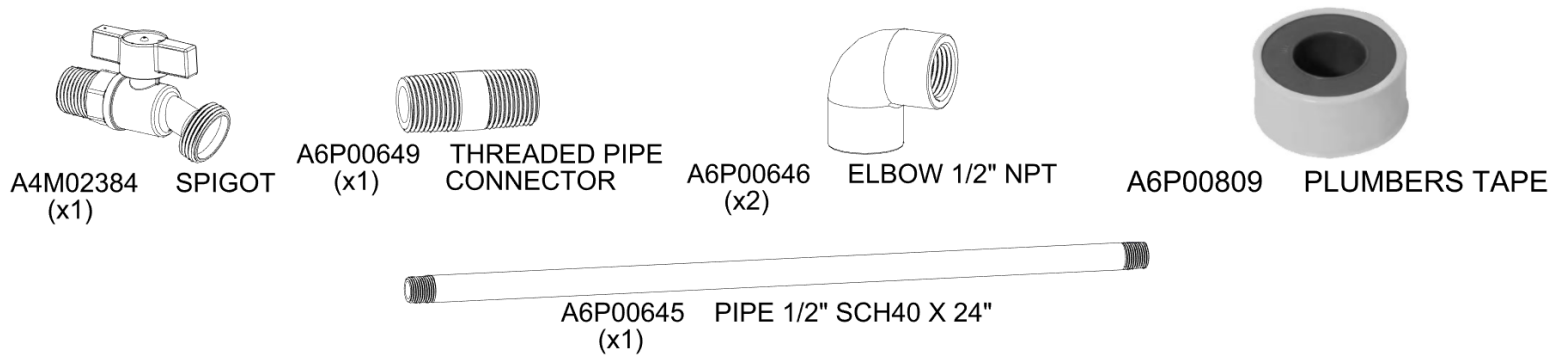
A4M01591 HOOK  
(x4)



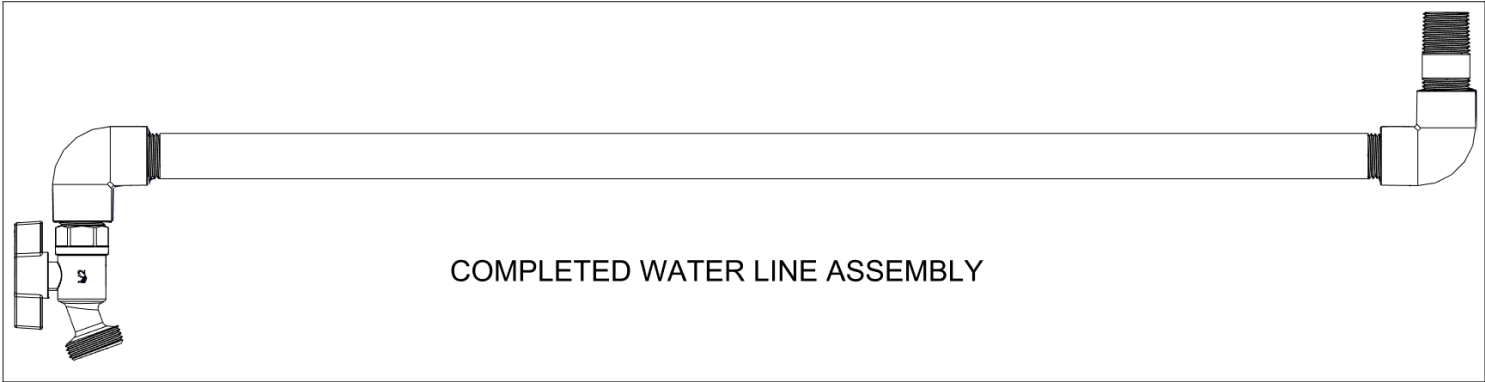
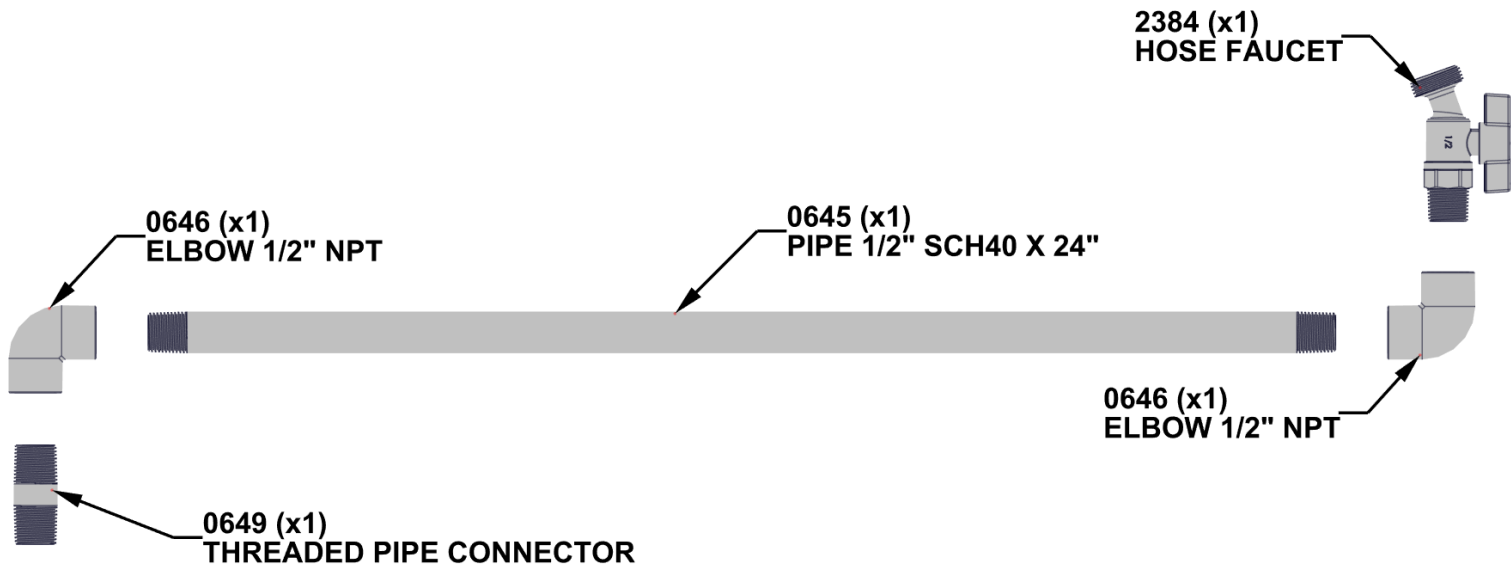
1591 (x4)  
HOOK



# STEP 131 - WATER LINE ASSEMBLY



- USE PLUMBERS TAPE AND WRAP THREADS OF MALE FITTINGS.
- FASTEN FITTINGS TO FORM THE COMPLETED WATER LINE ASSEMBLY BELOW.





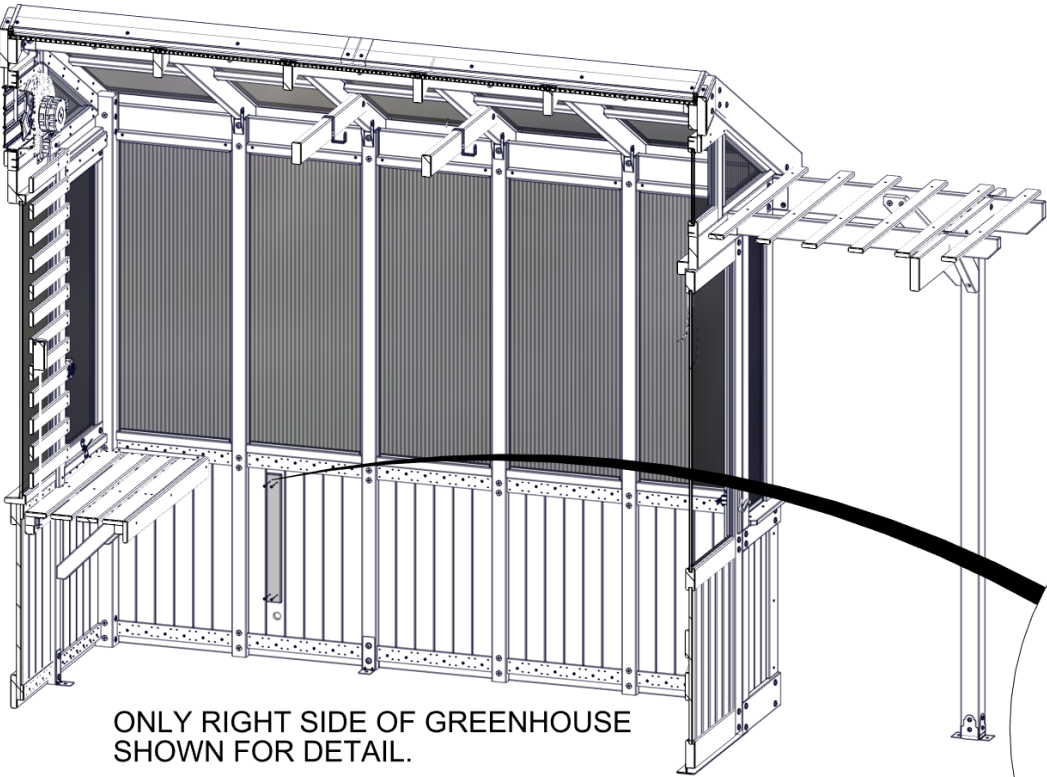
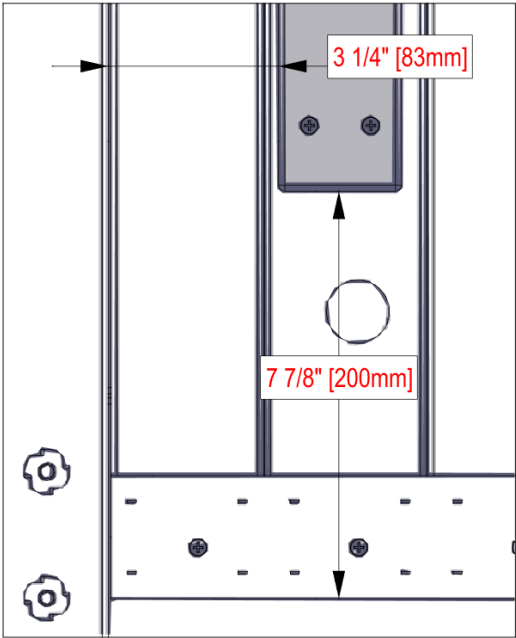
# STEP 132 - WATER LINE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100380     | SCREW PFH 8x1 1/8 BLK |



N10 SPIGOT BOARD - W4L20114  
(x1) 5/8"x2 3/8"x20 11/16" (16x60x526)

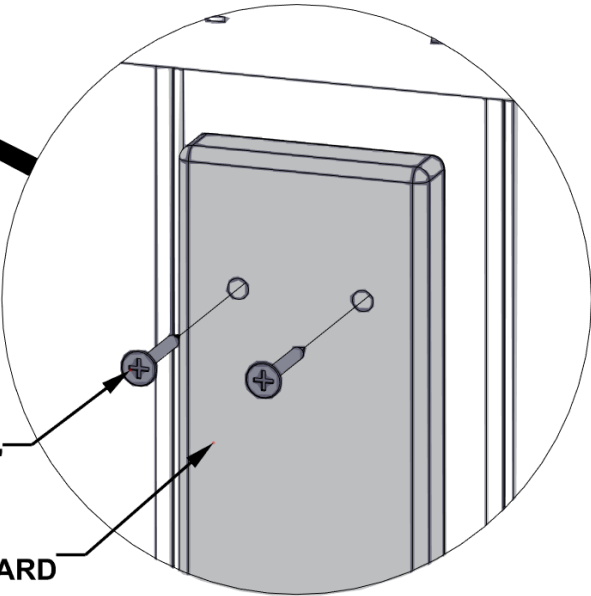
- USE DIMENSIONS SHOWN TO LOCATE SPIGOT BOARD.
- USE THE SPIGOT BOARD AS A GUIDE TO DRILL PILOT HOLES WITH AN 1/8" [3mm] DRILL BIT.



ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

380 (x4)  
SCREW - 1 1/8"

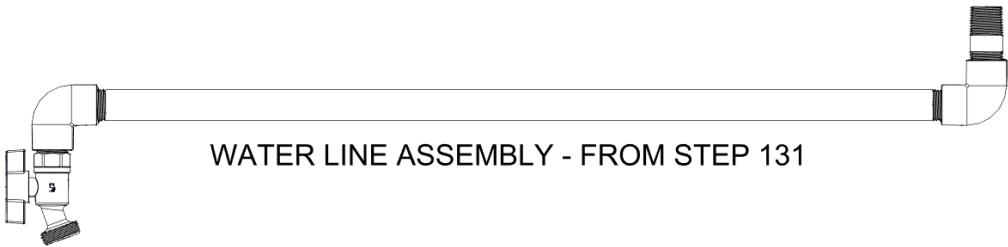
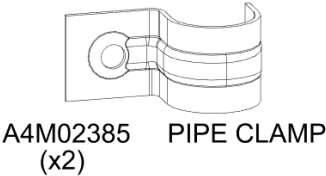
N10 (x1)  
SPIGOT BOARD



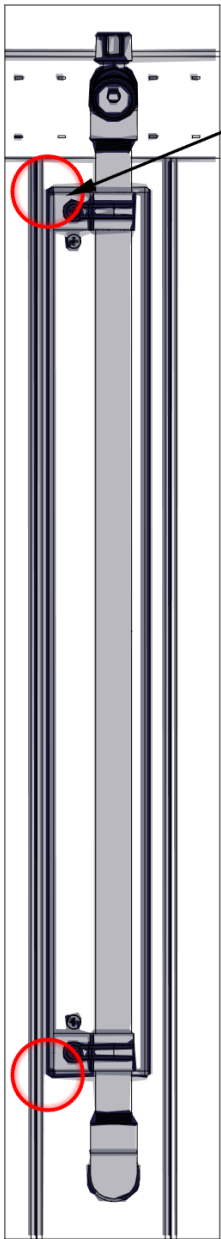


# STEP 133 - WATER LINE ASSEMBLY

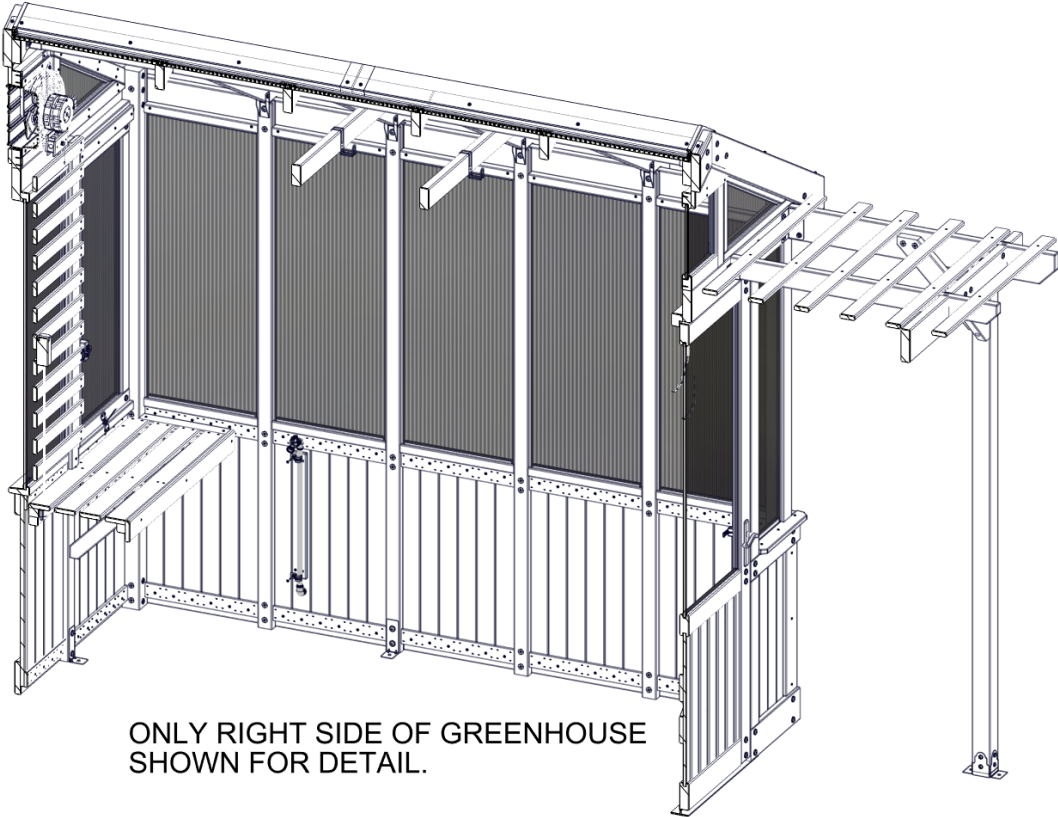
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 2   | H100385     | SCREW PFH 8x1 BLK |



- INSERT WATER LINE ASSEMBLY THROUGH HOLE IN WALL PANEL.
- SECURE WATER LINE TO BOARD FROM PREVIOUS STEP WITH PIPE CLAMPS.
- PRE-DRILL WITH AN 1/8" [3mm] DRILL BIT WITH CLAMPS LINED UP IN POSITION.
- FASTEN CLAMPS FLUSH TO OUTSIDE CORNERS AS SHOWN.



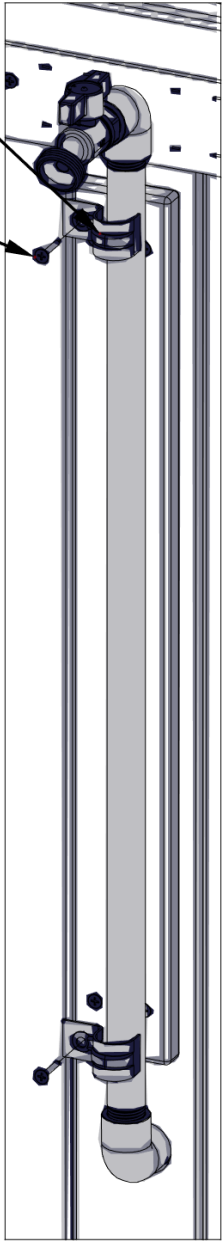
FLUSH TO CORNERS.



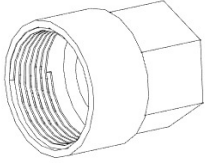
ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

2385 (x2)  
PIPE CLAMP

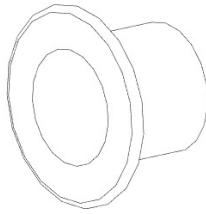
385 (x2)  
SCREW - 1"



## STEP 134 - WATER LINE ASSEMBLY



A6P00648 THREADED HOSE FITTING  
(x1)



A6P00577 RUBBER GROMMET  
(x1)



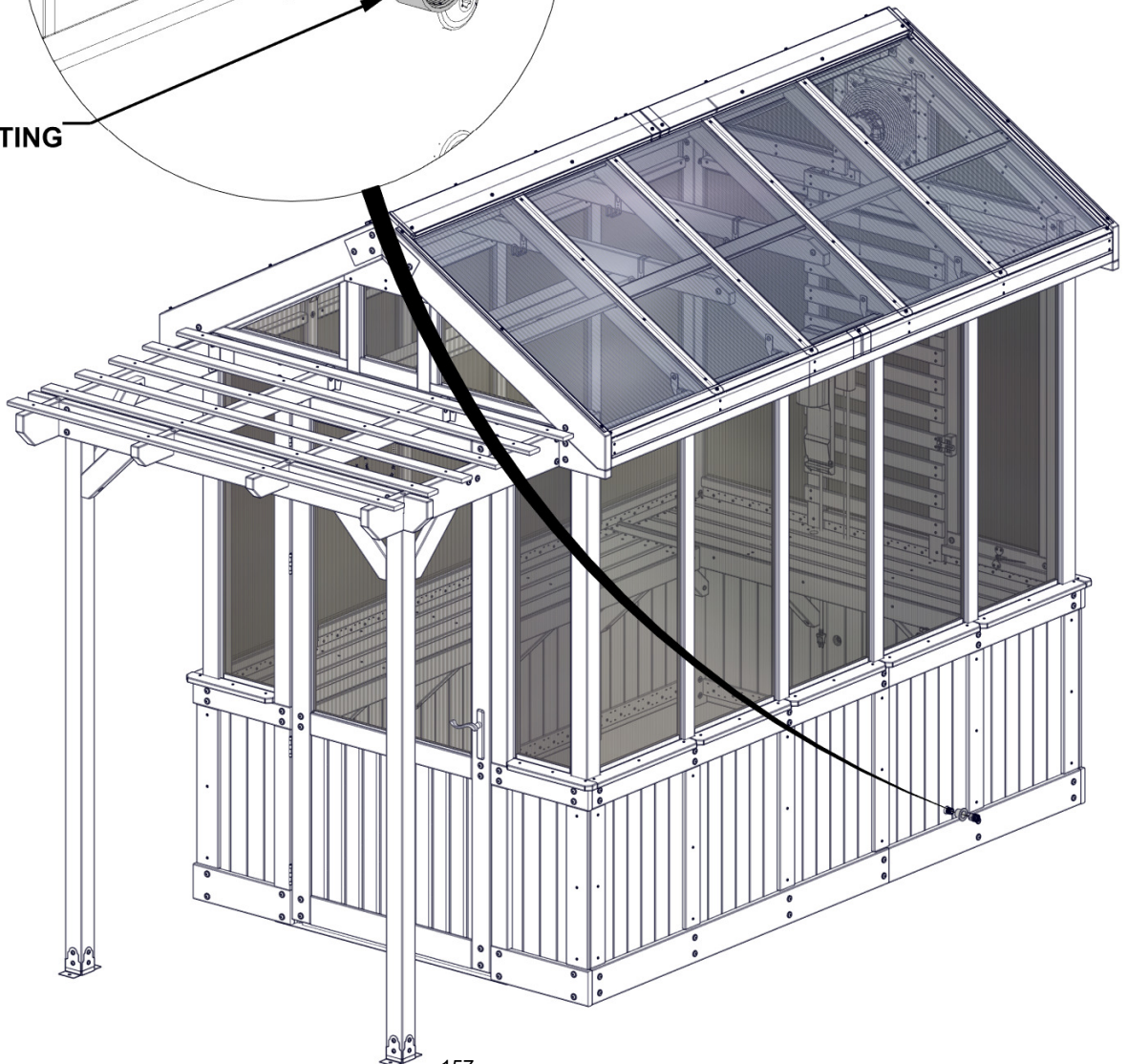
A6P00809 PLUMBERS TAPE

- PUSH RUBBER GROMMET IN HOLE AROUND THE WATER LINE ASSEMBLY FROM PREVIOUS STEPS.
- USE PLUMBERS TAPE AND WRAP THREADS OF MALE FITTINGS.
- FASTEN THREADED HOSE FITTING.

0577 (x1)  
RUBBER GROMMET

0648 (x1)  
THREADED HOSE FITTING

**INSTALL RUBBER GROMMET  
BEFORE THREADED HOSE FITTING.**

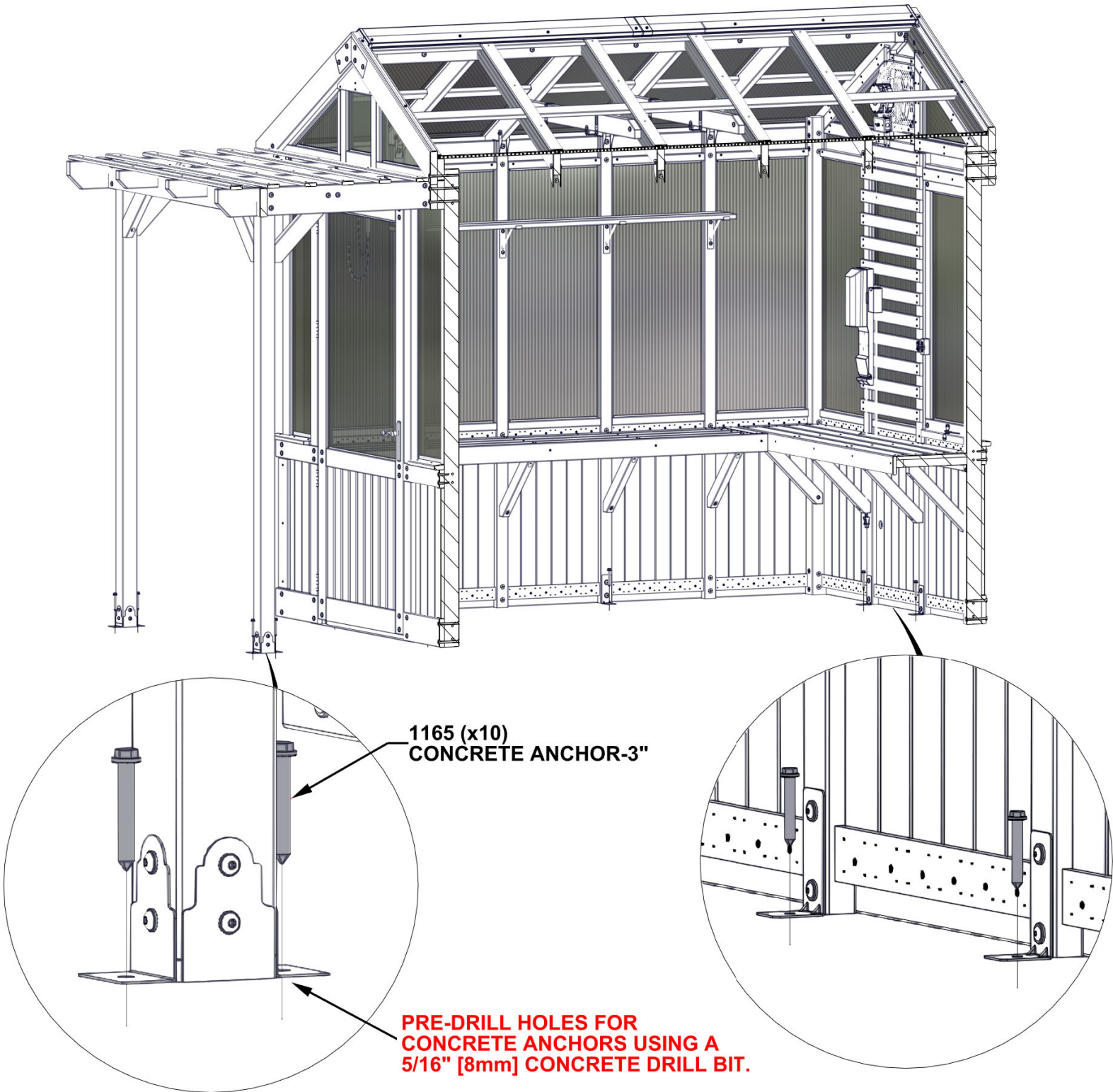


# STEP 135 - ANCHORING TO CONCRETE

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 10  | H101165     | CONCRETE ANCHOR 3/8x3" BLK |

IF GREENHOUSE IS NOT ON A CONCRETE SURFACE, SEE STEP 136 FOR ANCHORING STRUCTURE.

IT IS RECOMMENDED TO ANCHOR YOUR GREENHOUSE INTO CONCRETE PAD OR POSTS.

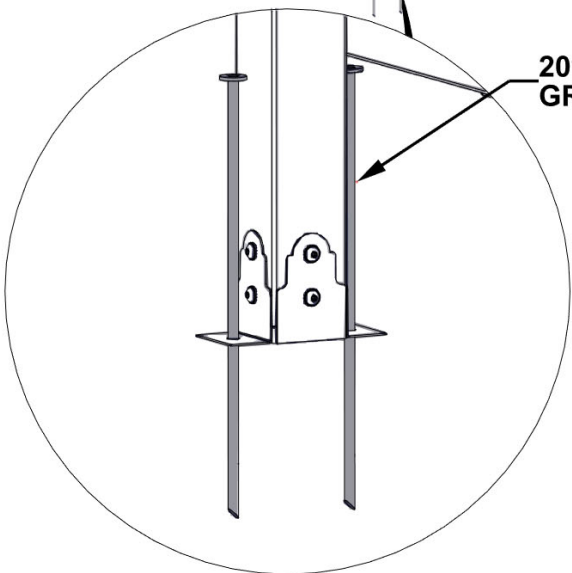




# STEP 136 - ANCHORING IN GROUND

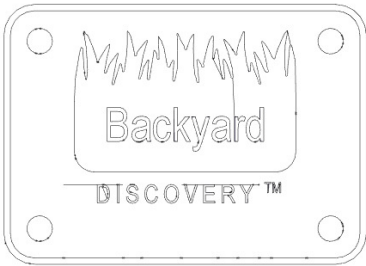


IF GREENHOUSE IS ON A CONCRETE SURFACE, SEE STEP 135 FOR ANCHORING STRUCTURE.

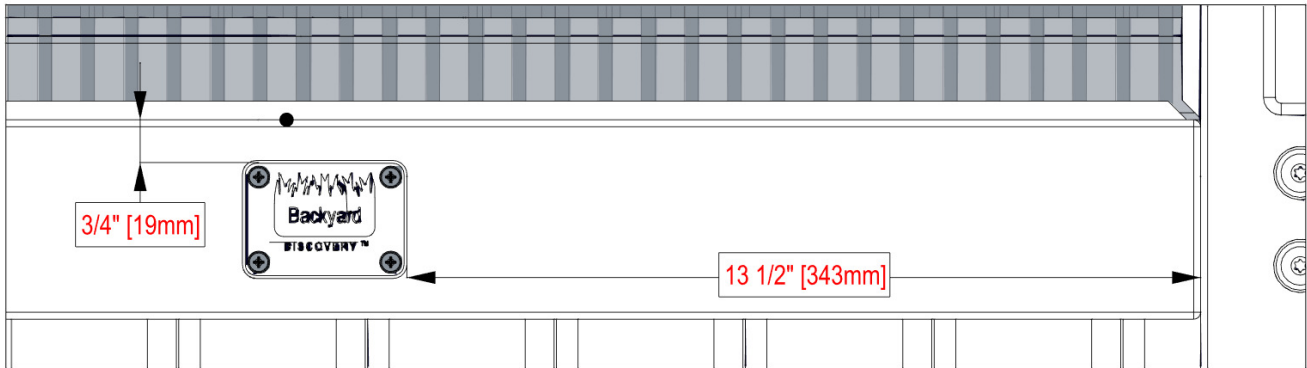


# STEP 137 - DOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 4   | H100202     | SCREW PWH 8x5/8 BLK |



A4M02158 BYD ID TAG PATIO  
(x1)



CENTER ID TAG ON BOARD WITH MEASUREMENTS GIVEN.

