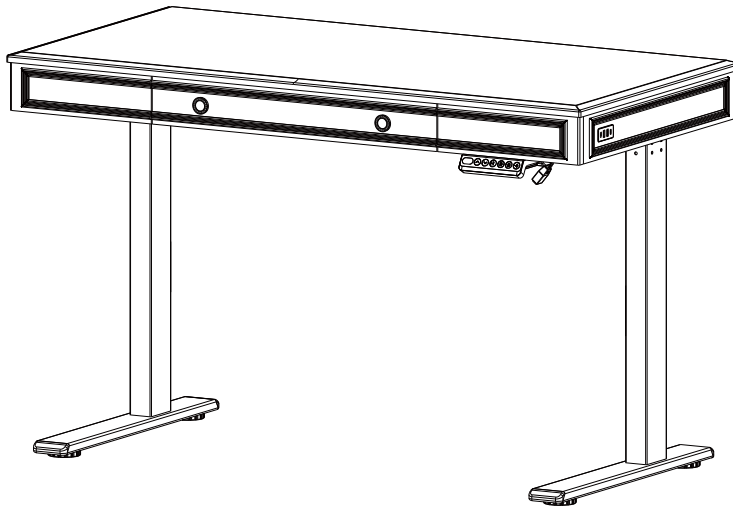


Assembly & Care Guide For Motorized Lift Desk

MODEL: 9810423



Lift Desk Assembly Instructions

The model number of your desk is printed on the side of your carton.

Always use this number to identify your desk.

Thank you for your purchase of this quality office furniture. With proper use and care, your desk will provide you with years of use. Please follow the instructions on how to assemble and disassemble your desk. If you should have any problems with your desk DO NOT return it to the place of purchase. Please refer to the trouble shooting section of this manual or call our toll free number: **877-397-5144** and a customer service representative will assist you.

Your Packages Includes:

1 Tabletop, 2 Lifting Columns, 2 Feet, 1 Display Panel, & Hardware

Please read all instructions completely before assembling your desk.

Technical Specifications:

Item No.	9810423
Column Number	2
Maximum Load	99.2lbs
Max Speed	1 inch/s
Highest Position	49.2"
Lowest Position	29.5"
Drawer	21.8"x11"x2.1"
Desktop	47.6"x23.6"x0.7"MDF
Duty Cycle	10%(Continuous operation for 2 minutes at most after pause for 18 minutes)
Applicable Temperature	32-104°F

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Safety Information

- Power Supply: AC100V-240V, 50/60HZ.
- Check carefully to ensure correct and complete assembly before using.
- Be familiar with all functions and program settings before first use.
- Unplug the power supply before cleaning.
- Dust the surface with a dry cloth.
- Slight noise caused by the V-ribbed belt or brake system due to structure will not have any effect on the use of the equipment.
- Keep children away from motorized height adjustable desks, control units, and handsets to avoid risk of injury and electric shock.
- Keep all electrical components away from liquids.
- Do not sit or stand on the desk frame.
- Do not crawl or lie under the desk frame.
- Do not place any objects taller than 20" underneath the desk.
- Do not open any of the components; legs, control box, or switch box, to avoid the risk of injury or electric shock.
- In the event of a power outage or if the power cord is unplugged, a manual reset may be necessary. See reset procedure in troubleshooting section.
- This motorized adjustable desk has electric motors and is designed for use in dry areas only.
- The desk height is adjustable so that it can be positioned at the most ergonomically suitable height.
- Any other use is at user's risk.

Parts List

Tools Required:

Allen Key Wrench (Included)

Hardware Included:

A

x3



M4x12

B

x8



M6

C

x8



M6

D



0.16"x0.16"

E

x1



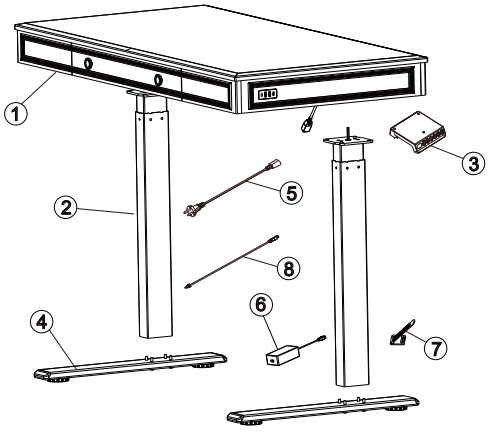
0.2"x0.2"
(With cross)

Parts List:

Part List

No.	Part	Qty	No.	Part	Qty	No.	Part	Qty
①	 Tabletop	1	②	 Lifting column	2	③	 Handset	1
④	 Feet	2	⑤	 Power plug	1	⑥	 Adaptor	1
⑦	 Cable mounts	4	⑧	 Cable	1			

Installation Instruction



Assembly Instructions

Step 1: Installing the Lifting Column

STEP1

Install the lifting column

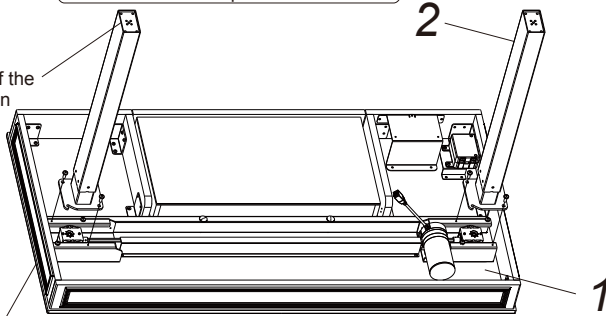


Insert the column to the end to avoid height differences; make the long side of the column is parallel to the short side of the tabletop.



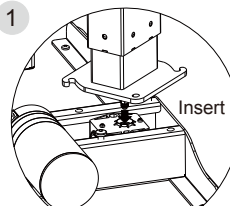
Long side of the lifting column

Shortside of the desktop



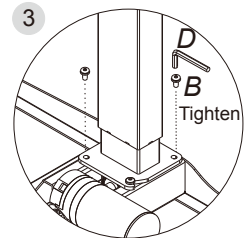
Install the lifting column (2) to the tabletop(1), then tighten the screws (B) with 0.16"x0.16" allen key (D)

1

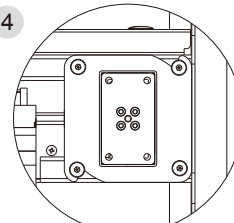


Insert the hexagon head of the column along the wiring trough, the side of the wire facing the motor

3



4

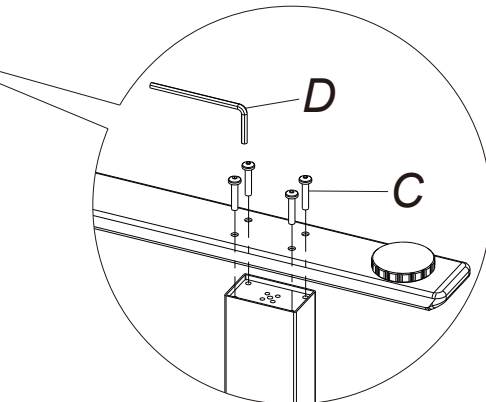
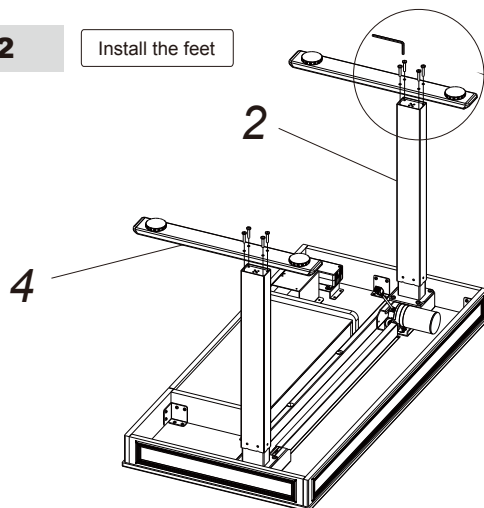


Tighten the screws(B) with 0.16"x0.16" allen key (D)

Step 2: Installing the Feet

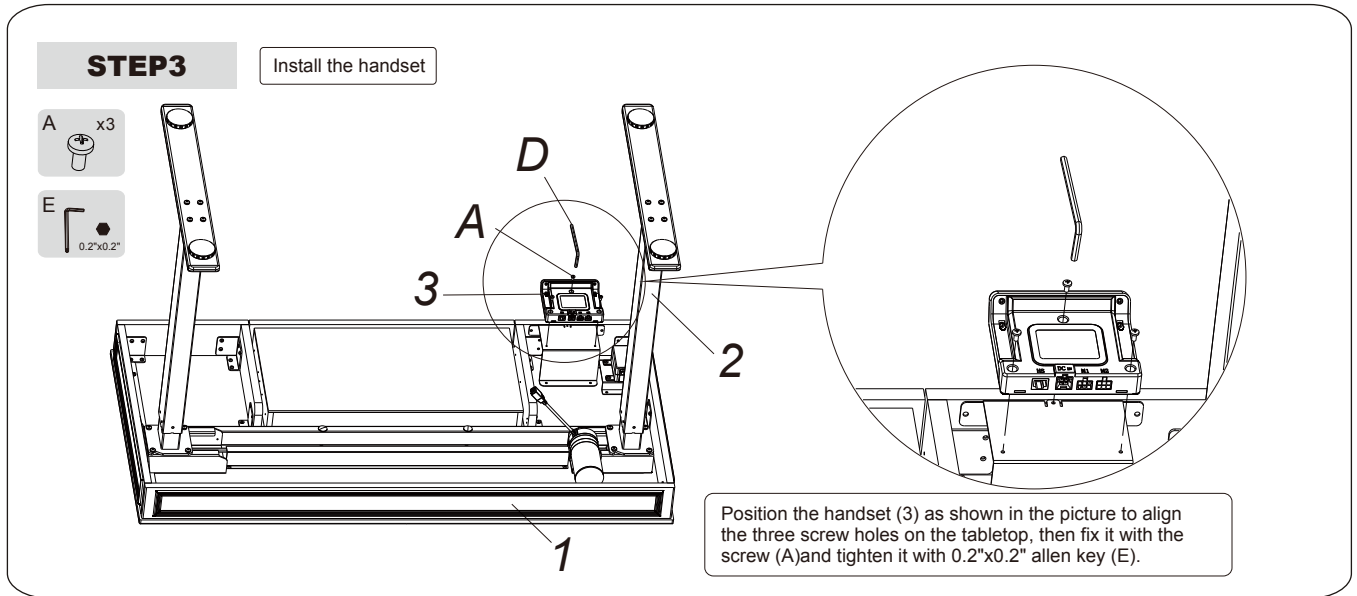
STEP2

Install the feet

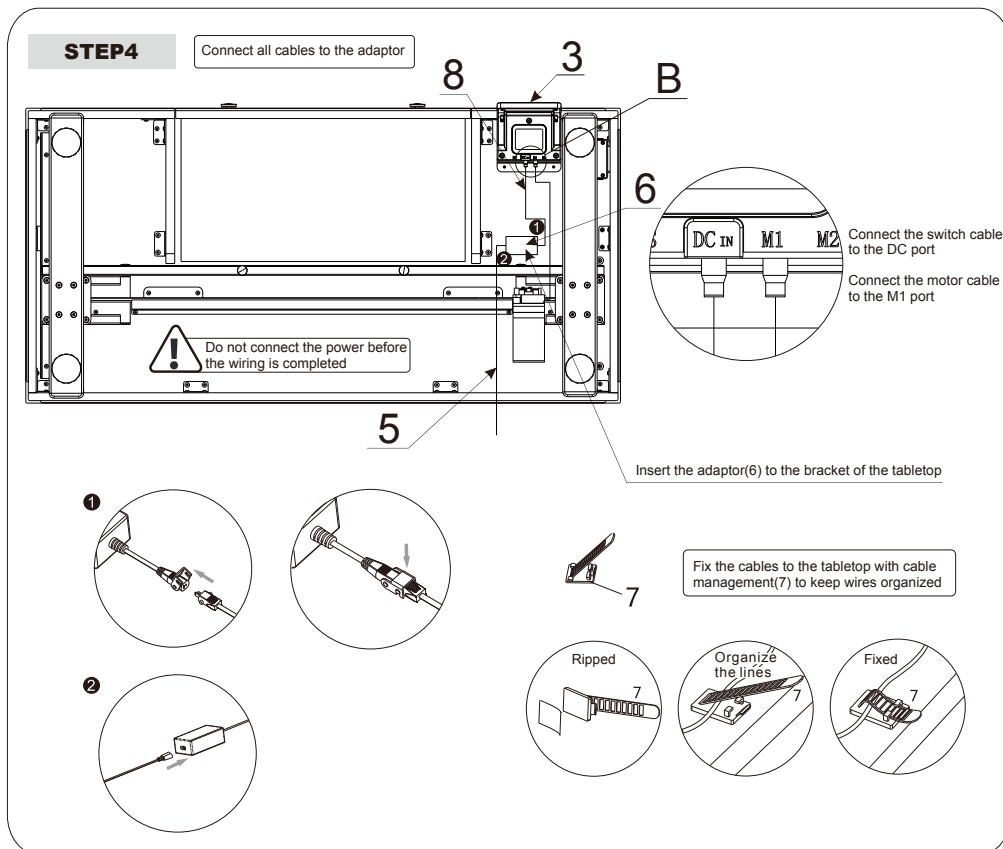


Install the feet (4) to the lifting columns (2) with the screw (C) and tighten it with 0.16"x0.16" allen key (D)

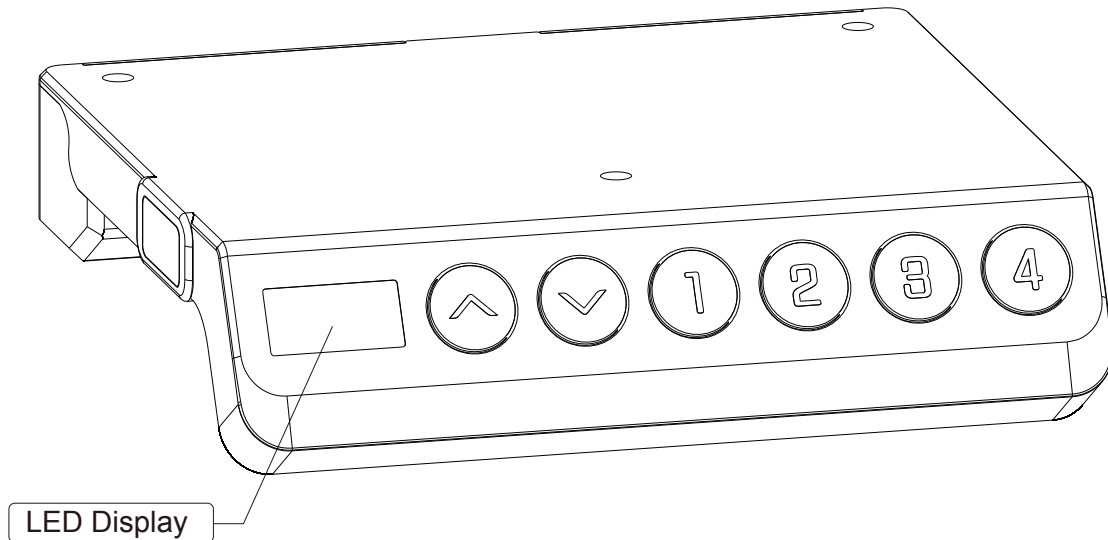
Step 3: Installing the Handset (Display Panel)



Step 4: Connecting the Cables to the Adaptor



Hand Switch (Display Panel) Instructions



The display panel has 6 buttons as noted below:

- (1) "▲" : Adjust the desk upwards
- (2) "▼" : Adjust the desk downwards
- (3) "1" : Position 1, first height position saved by the user
- (4) "2" : Position 2, second height position saved by the user
- (5) "3" : Position 3, third height position saved by the user
- (6) "4" : Position 4, fourth height position saved by the user

● Height Adjustable Function:

- 1. Press the "▲" button, the standing desk will rise up, press and hold to continue to rise, when it rises to the highest point, the digital tube displays top
- 2. Press the "▼" button, the standing desk will drop down, long press and continue to drop down to the lowest point, the digital tube displays bot

● Height Memory Function:

- 1. When the desktop is in a static state, press and hold the button "1" for three seconds, the buzzer will produce an audible prompt, and the display shows "S-1", which means the save is successful, and then run the desktop to any height, click the button "1" Can run to the original memory height
- 2. Buttons "2", "3" and "4" all have the same memory height function as button "1", just repeat the above steps

- **Reminder Function:**
 1. When the height of the device is incorrect or an error code appears, the device needs to be reset and corrected. At the same time, press and hold the "3" and "4" keys for three seconds to enter this function.
 2. After entering the reset function, the display shows "RST". At this time, press and hold the "▼" button to reset the device. When the desktop drops to the lowest height, it starts to rebound and move upwards until it displays "bot", which means the reset is complete.
- **29V DC power supply function:**
 1. When the standing desk is not in the reset state, after 30s from running to stopping, the 29V DC power supply function will be turned on, and the 2pin at the back of the control box will output a DC 29V voltage.
- **Anti-collision sensitivity adjustment - optional features:**
 1. Simultaneously press the "▲" button and "▼" button for three seconds to switch the sensitivity, one operation to switch one gear, divided into 4 gears, A-0, A-1, A-2, A-3
 2. The display shows "A-0" to close the anti-collision function; the display shows "A-3" high sensitivity; the display shows "A-2" Medium sensitivity; the display shows "A-1" Low sensitivity. (Factory default A-2)
 3. When the desk rises or falls, it will rebound immediately when encountering obstacles, which plays a protective role.
- **Code processing:**
 1. Reset function definition, the LED display shows "RST" or "rst", at this time, press and hold the "▼" button to start the device reset, when the desktop drops to the lowest height, it starts to rebound and run upwards until it displays "bot", that is, the reset is complete.
 2. If "E01" or "E02" appears, please let the table rest for more than 18 minutes before it can be used normally.
 3. If other codes appear and long press the "▼" button does not respond, please confirm that the connection line is not damaged and the connection is normal, and the power is cut for more than 10 seconds, and the power is turned on again, the display "RST" or "rst", then long press "▼" Button to reset.
 4. If you perform the above operations, the desk still does not operate normally, please contact customer service.

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Office Furniture Warranty

2-Year Limited Warranty Program

For a period of two (2) years after purchase, XLS Products, Inc. ("Manufacturer") will either repair or replace defective components in accordance with this Limited Warranty. This warranty is between Manufacturer and the original purchaser and is valid only when accompanied by the original purchaser's sales receipt showing original date of purchase and location of purchase. Replacements under this warranty revert back to the date of original purchase for future warranty.

Manufacturer or its authorized dealer can accept or reject warranty claims based on its findings. This warranty applies in normal office use only and is not intended for industrial or public use. Manufacturer can make substitutions as required of materials, components, and sub-components of comparable value and utility. This warranty is limited to product repair or replacement (to be determined solely by Manufacturer). Warranty replacement is limited to only the single affected component.

This warranty covers only manufacturing defects and does not cover normal wear and tear, abuse or misuse, exposure to extreme heat or cold, abrasion or excessive weight. This product is intended to be used in standard installations only. This warranty is invalid if the product is not used for intended purpose. Manufacturer disclaims liability for any aspect of installation and any inconvenience caused by a defective part of a component.

Certain items are not covered by this warranty. These include, but are not limited to the following:

1. Components subjected to abuse, including abuse intended to simulate failure.
2. Damages caused by retailer, shipper or installation crew (such as scratches, dents, tears, chips, etc.).
3. Any part which merely exhibits normal wear yet functions essentially as new, including chips, scratches or stretching of materials and stitching.
4. Tears, punctures, scratches or any damage caused by improper installation or use.
5. Damage to frames/welds resulting from improper assembly is not covered. General frame rusting is not covered.
6. Fading and/or discoloration of fabrics resulting from exposure to the elements, chemicals, oils, fluids or any other cause are not covered.

To make a claim, call the toll-free number below. Please have available a copy of the original sales receipt along with a brief description of the problem. Please also provide your email address and daytime telephone or cell phone #. All items may be charged actual freight costs plus \$15 for handling. Repairs or replacement will be made at the Manufacturer's option. ***Sales and use taxes, plus shipping and handling charges are the responsibility of the consumer.***

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