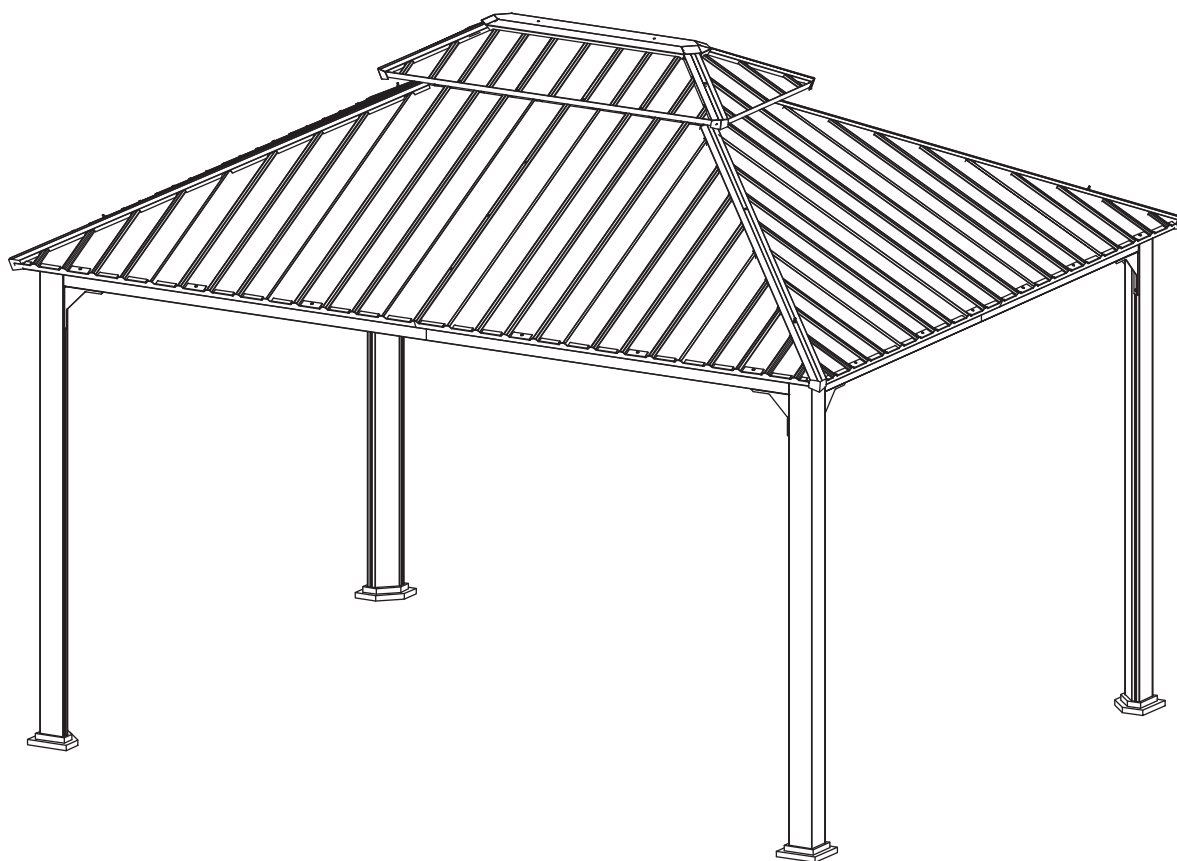


ITEM #5998271

MODEL #GFM60131Q

10 x 13 DOUBLE TIER HARD TOP GAZEBO

ATTACH YOUR RECEIPT HERE



Serial Number _____

Purchase Date _____

Thank you for purchasing this product.
Questions, problems or missing parts?
Before returning, contact us on:
(888) 690-9800 ,8 a.m. - 5 p.m., PT, Monday - Friday or service@sunvilla.com

TABLE OF CONTENTS

Package Contents.....3

Hardware Contents.....6

Safety Information.....7

Preparation.....8

Assembly Instructions9

Care and Maintenance.....19


Troubleshooting19


Warranty.....19


PRODUCT SPECIFICATIONS


| SPECIFICATIONS |
|------------------------|
| Dark gray finish frame |
| For outdoor use only. |


PACKAGING ORGANIZATION


CARTON 3 - 



CARTON 2 - 



CARTON 1 - 



*Assembly should be completed in order starting with carton 1, then carton 2, and then carton 3.




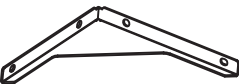




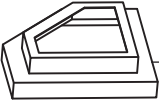
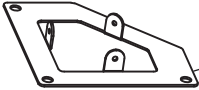



Scan for easy 3D instructions

Tap. Zoom. Rotate with official interactive instructions on the BILT app.

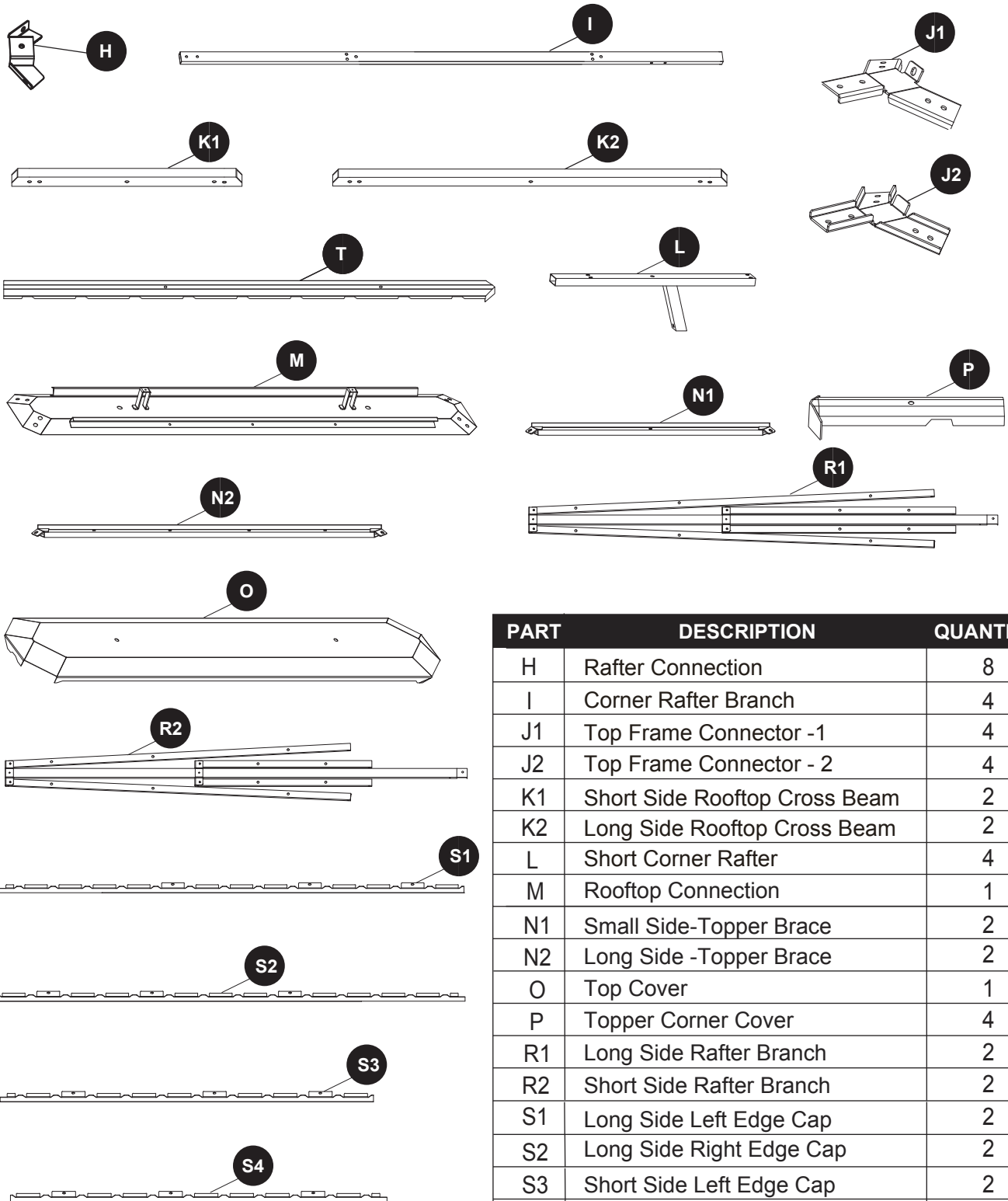


PACKAGE CONTENTS



| PART | DESCRIPTION | QUANTITY |
|------|-----------------------------------|----------|
| A | Post Leg | 4 |
| B | Foot Plate | 4 |
| C | Foot Plate Cover | 4 |
| D1 | Long Side Left Cross Beam | 2 |
| D2 | Long Side Right Cross Beam | 2 |
| D3 | Short Side Left Cross Beam | 2 |
| D4 | Short Side Right Cross Beam | 2 |
| E | Corner Wedge Support | 8 |
| F | Corner Rafter Support | 4 |
| G | Top Plate With Welded Corner Flap | 4 |
| Q | Long Side Rafter Branch Connector | 4 |

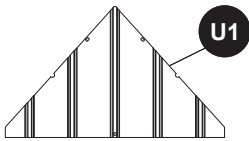
PACKAGE CONTENTS



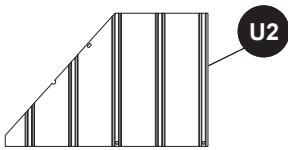
| PART | DESCRIPTION | QUANTITY |
|------|-------------------------------|----------|
| H | Rafter Connection | 8 |
| I | Corner Rafter Branch | 4 |
| J1 | Top Frame Connector -1 | 4 |
| J2 | Top Frame Connector - 2 | 4 |
| K1 | Short Side Rooftop Cross Beam | 2 |
| K2 | Long Side Rooftop Cross Beam | 2 |
| L | Short Corner Rafter | 4 |
| M | Rooftop Connection | 1 |
| N1 | Small Side-Topper Brace | 2 |
| N2 | Long Side -Topper Brace | 2 |
| O | Top Cover | 1 |
| P | Topper Corner Cover | 4 |
| R1 | Long Side Rafter Branch | 2 |
| R2 | Short Side Rafter Branch | 2 |
| S1 | Long Side Left Edge Cap | 2 |
| S2 | Long Side Right Edge Cap | 2 |
| S3 | Short Side Left Edge Cap | 2 |
| S4 | Short Side Right Edge Cap | 2 |
| T | Roof Top Inclined Edge Cap | 4 |



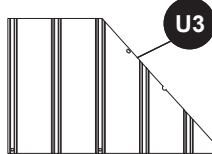
PACKAGE CONTENTS



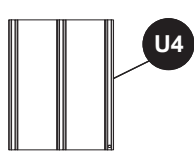
U1



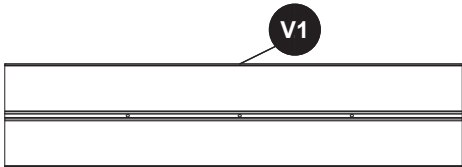
U2



U3



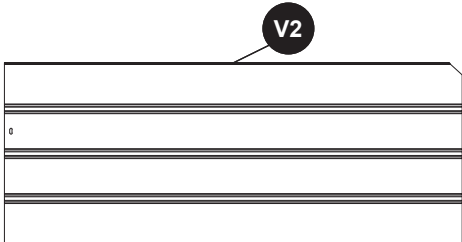
U4



V1



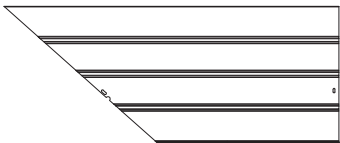
V3



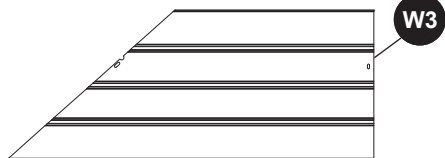
V2



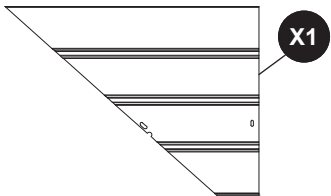
W1



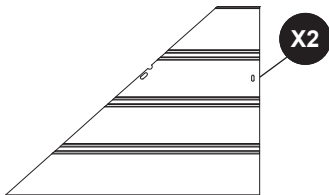
W2



W3



X1



X2

| PART | DESCRIPTION | QUANTITY |
|------|---|----------|
| U1 | Roof Topper Side Roof Panel | 2 |
| U2 | Roof Topper Left Roof Panel | 2 |
| U3 | Roof Topper Right Roof Panel | 2 |
| U4 | Roof Topper Middle Roof Panel | 2 |
| V1 | Long Side Middle Roof Panel | 2 |
| V2 | Long Side Left Roof Panel | 2 |
| V3 | Long Side Right Roof Panel | 2 |
| W1 | Short Side Middle Roof Panel | 2 |
| W2 | Short/Long Side left Roof Panel 1 | 4 |
| W3 | Short/Long Side Right Roof Panel 1 | 4 |
| X1 | Short/Long Side left Roof Panel Corner | 4 |
| X2 | Short/Long Side Right Roof Panel Corner | 4 |

HARDWARE CONTENTS (shown actual size)

Carton 1



AA



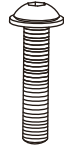
M6 x 10 mm
Bolt
Qty. 32+1

BB



M6 x 15 mm
Bolt
& M6 Washer
Qty. 20

CC



M6 x 35 mm
Bolt
& M6 Washer
Qty. 8

FF



T-slot Bolt
Qty. 32+1

LL



Stake
Qty. 12+1

MM



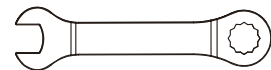
Allen Wrench 1
Qty. 2

NN



Allen Wrench 2
Qty. 1

OO



Open Hex Wrench
Qty. 1

Carton 2



BB



M6 x 15 mm
Bolt
& M6 Washer
Qty. 62+1

CC



M6 x 35 mm
Bolt
& M6 Washer
Qty. 28+1

DD



M6 x 55 mm
Bolt
& M6 Washer
Qty. 8+1

GG



10 mm Nut with
M6 Threads Bolt
Qty. 32+1

HH



Ø6.5 x Ø16 x 1
Washer
Qty. 32+1

KK



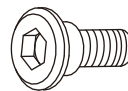
Stud
Qty. 12+1

PP



Hook
Qty. 2

EE



Ø8.8 x 10.5 x
M6 x 12 mm
Bolt
Qty. 10+1

II



Ø7 x Ø15 x 2
Washer
Qty. 4

Carton 3

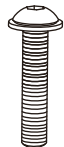


BB



M6 x 15 mm
Bolt
& M6 Washer
Qty. 40

CC



M6 x 35 mm
Bolt
& M6 Washer
Qty. 8

GG



10 mm Nut with
M6 Threads Bolt
Qty. 12

II



Ø7 x Ø15 x 2
Washer
Qty. 20+1

JJ



Nut Cap
Qty. 12+1

SAFETY INFORMATION

Please read and understand this entire manual before attempting to assemble, operate or install the product.

WARNING

Not intended for commercial use. For optimum safety, use on even surface only! Improper use of this product or failure to use or assemble as directed may result in injury. This unit is heavy! Do not assemble this item alone.

CAUTION

Always keep children under close supervision while they are using or around this product. Never leave children unattended.

Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury, possibly even death.

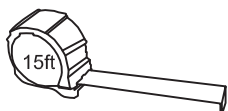
- Two people are required for this assembly.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and usage.
- This product is intended for domestic, outdoor use only.
- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground not less than 6' (1.82 m) away from any structures or obstructions such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- The gazebo must be anchored with stakes onto the ground for added safety. It cannot be permanently attached to a concrete floor or platform. Do not assemble the gazebo on sandy, muddy or loose soil as stakes do not have enough anchorage in these types of soil.
- In case you set up more than one gazebo, keep a minimum distance of 13' (3.96 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically for tightness. When required, tighten them again.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Always ensure that the roof canvas is tensioned to avoid water accumulation on the roof.
- Remove accumulated water on the roof immediately, or disassemble the gazebo in order to avoid damages.
- If the product will not be used for a longer period (e.g., winter time), it should be stored in a clean, dry environment.
- Do not light any fires inside or near the product!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.
- Do not hang any weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Retain the original packaging to store the gazebo.

PREPARATION

Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list and hardware contents list. If any part is missing or damaged, do not attempt to assemble the product.

Estimated Assembly Time: 160 minutes

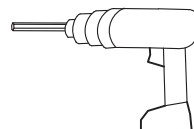
Tools Required for Assembly (not included):



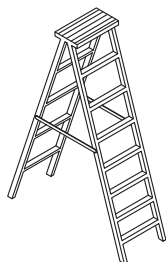
15 ft Tape
Measure



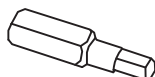
Socket Wrench
with 10 mm Socket



Cordless Drill or Driver
with 4 mm Allen Head Bit



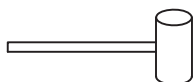
Ladder



4 mm Allen or
Hex Bit



Driver Bit Extension
(4 in Recommended)



Hammer

CARTON 1 - 

| |
|--|
| |
| |
| |

ASSEMBLY INSTRUCTIONS

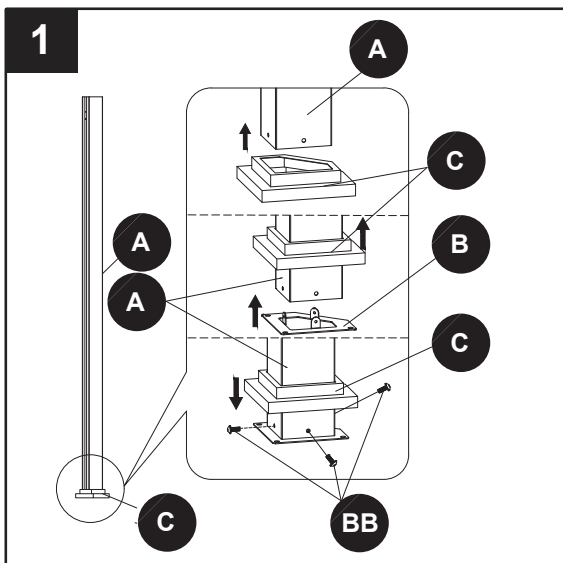
1. Assemble post leg.

First, insert post leg (A) into foot plate cover (C), then insert foot plate (B) into post leg (A), secure it using (BB) with (MM). Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer  x 12

MM Allen Wrench 1  x 1



2. Assemble cross beam.

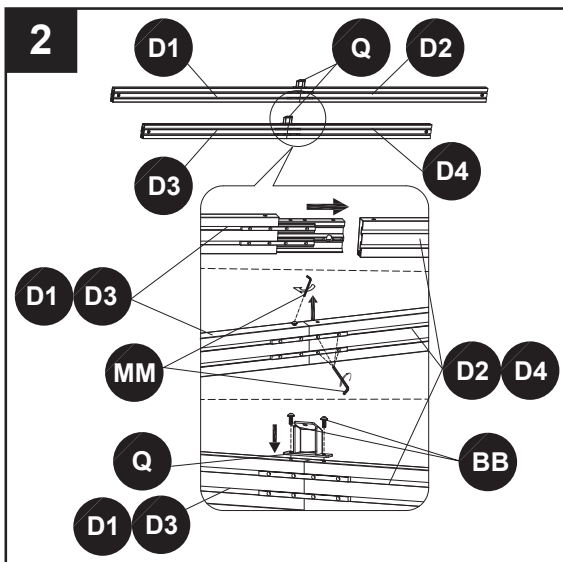
Insert long side left cross beam (D1) into the long side right cross beam (D2), Insert short side left cross beam (D3) into the short side right cross beam (D4), then loose the 1 (BB) which are preassembled in (D1 & D3), finally install the long side rafter branch connector (Q) onto the beams using 2 (BB) and tighten with (MM).

Repeat x 2.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer  x 4

MM Allen Wrench 1  x 1




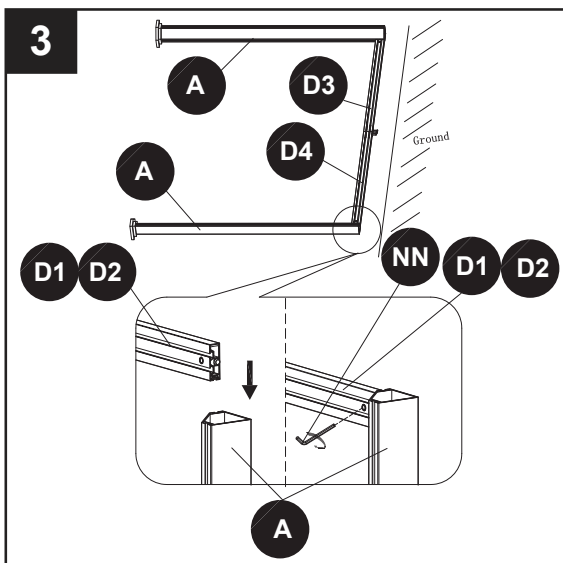
3. Assemble cross beam.

Place the long side left cross beam (D1), long side right cross beam (D2) on post leg (A), secure it with (NN).

Repeat x 2.

Hardware Used

NN Allen Wrench 2  x 1



ASSEMBLY INSTRUCTIONS

4. Assemble gazebo frame.

Place remaining long side left cross beam (D1), long side right cross beam (D2), short side left cross beam (D3), short side right cross beam (D4) on post leg (A) to connect the frames from step 3. Finally secure with (NN).

Repeat x 4

Hardware Used

NN Allen Wrench 2  x 1

5. IMPORTANT:

Squaring the gazebo frame is a very important step to ensure easier assembly and proper fitment of parts. To do this, measure the distance between the legs from the outside, these measurements should be the same. Adjust legs if they are not.

Once the measurements above are approximately the same, then move on to Step 6.


Note: Install all bolts by hand loosely threaded before fully tightening any bolts.

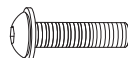
6. Assemble corner wedge support.


Secure the corner wedge support (E) to the beam (D1), (D2), (D3) and (D4) by using (AA & CC & FF), then tighten with (MM).


Repeat x 8

Hardware Used

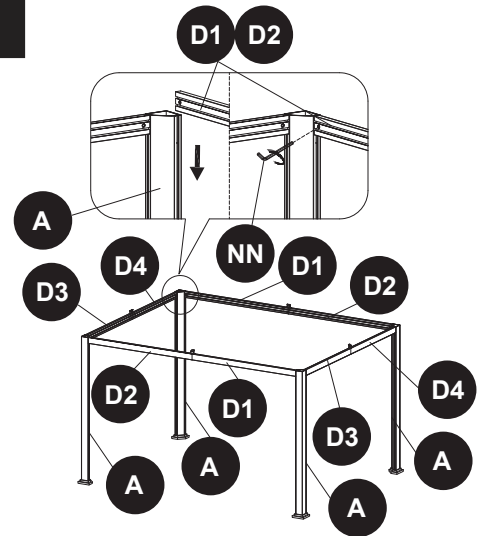
AA M6 X 10 mm Bolt  x 24

CC M6 X 35 mm Bolt & M6 Washer  x 8

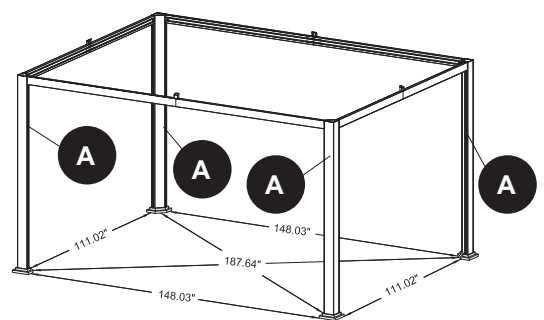
FF T-slot Bolt  x 24

MM Allen Wrench 1  x 1

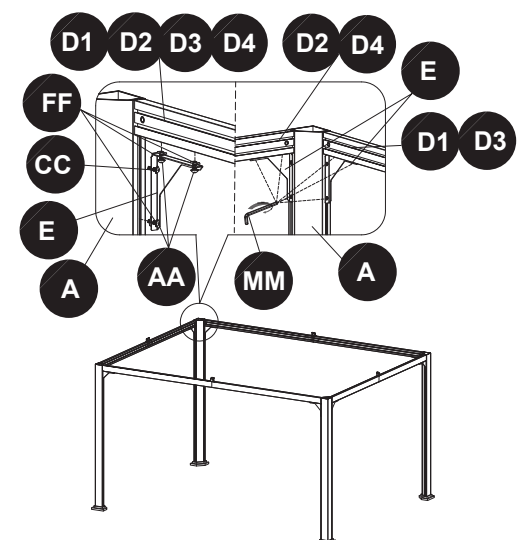
4



5



6







ASSEMBLY INSTRUCTIONS

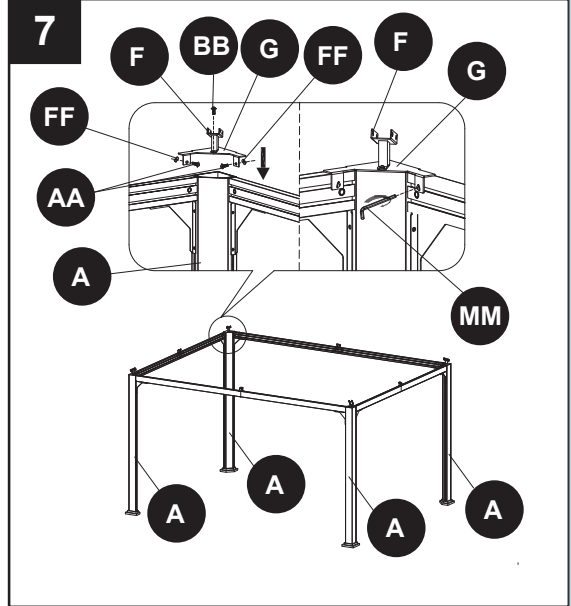
7. Assemble corner rafter support & top plate with welded corner flap.

Secure the corner rafter support (F) on the top plate with welded corner flap (G) by using (AA & BB & FF), then tighten with (MM).

Repeat x 4

Hardware Used

| | | | |
|-----------|-----------------------------|---|-----|
| AA | M6 x 10 mm Bolt |  | x 8 |
| BB | M6 x 15 mm Bolt & M6 Washer |  | x 4 |
| FF | T-slot Bolt |  | x 8 |
| MM | Allen Wrench 1 |  | x 1 |



8. Secure the post leg to the ground - option 1.

Move the gazebo frame to the place where want to place.

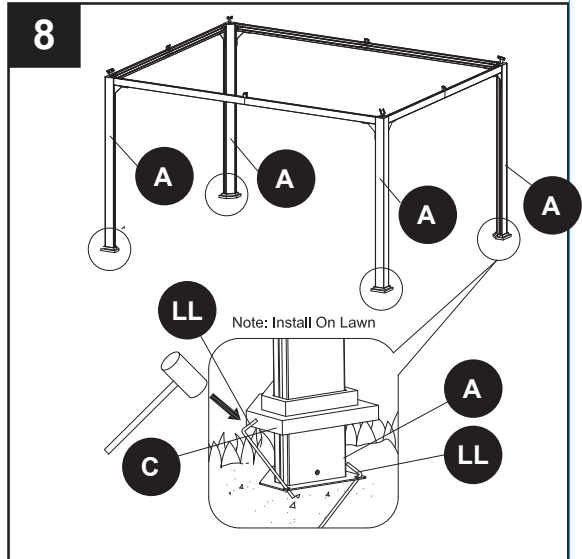
Lift foot plate cover (C), insert (LL) into the ground.

Repeat x 4.

Note: Stake (LL) can only be used with grass or soft ground.

Hardware Used

| | | | |
|-----------|-------|---|------|
| LL | Stake |  | x 12 |
|-----------|-------|---|------|



9. Secure the post leg to the ground - option 2.

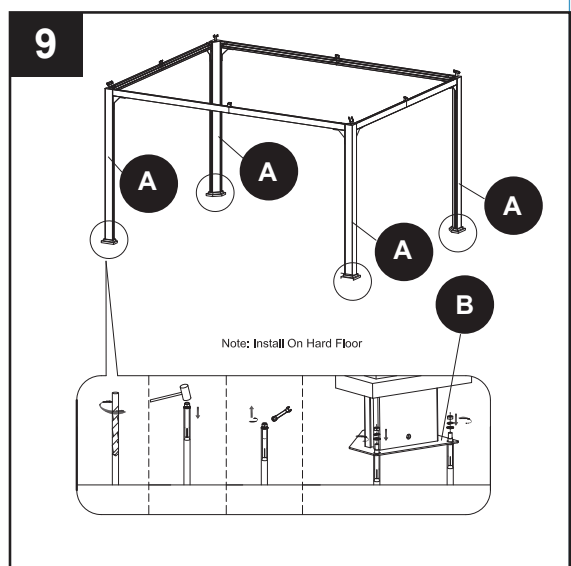
Install the screw on hard floor.

Repeat x 4.

Note: The screw must be purchased by oneself. The quantity required are 12.

Hardware Used

| | |
|---|---------------------|
|  | x 12 (Not included) |
|---|---------------------|



CARTON 2 - 

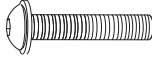


| |
|--|
| |
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| |

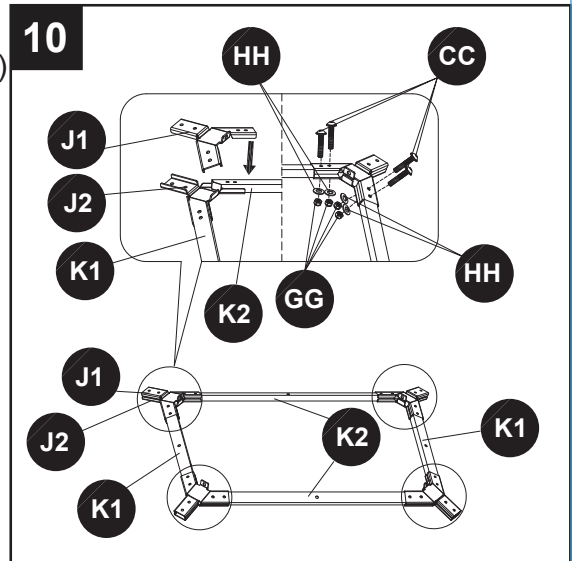
ASSEMBLY INSTRUCTIONS

10. Assemble side rooftop cross beam.
Place short side rooftop cross beam (K1) and long side rooftop cross beam (K2) between top frame connector - 2 (J2) and top frame connector - 1 (J1), secure by using (CC & GG & HH).

Repeat x 4

Hardware Used

| | | | |
|-----------|--------------------------------|---|------|
| CC | M6 X 35 mm Bolt & M6 Washer |  | x16 |
| GG | 10 mm Nut with M6 Threads Bolt |  | x16 |
| HH | Ø6.5 x Ø16 x 1 Washer |  | x 16 |



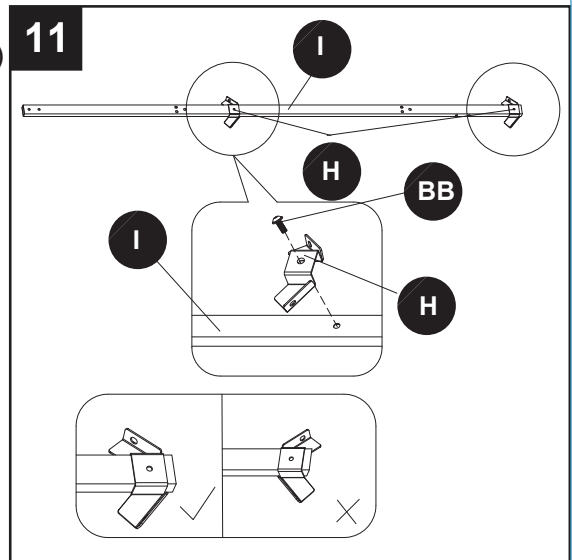
11. Assemble corner rafter branch.
Secure the rafter connection (H) to the corner rafter branch (I) by using (BB).

Repeat x 4

Note: do not install the part upside down.





Hardware Used

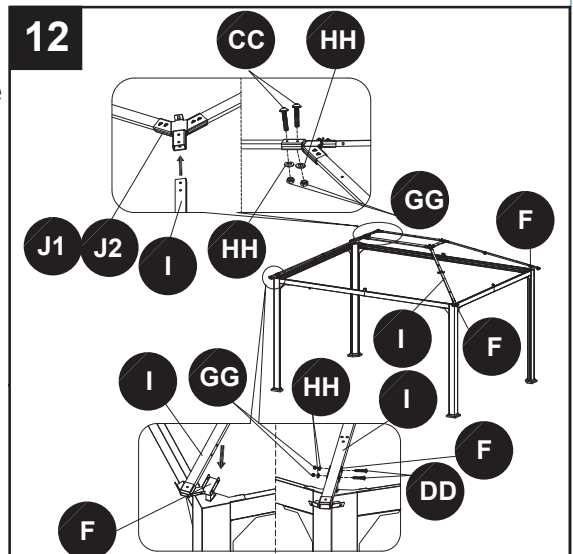
| | | | |
|-----------|-----------------------------|---|-----|
| BB | M6 x 15 mm Bolt & M6 Washer |  | x 8 |
|-----------|-----------------------------|---|-----|



12. Assemble 1st tier.
Place the corner rafter branch (I) on the corner rafter support (F), secure by using (DD & HH & GG), and insert another side between top frame connector -1 (J1) and top frame connector - 2 (J2), secure by using (CC & HH & GG) .
Repeat x 4.

Hardware Used

| | | | |
|-----------|--------------------------------|---|------|
| CC | M6 x 35 mm Bolt & M6 Washer |  | x 8 |
| DD | M6 x 55 mm Bolt & M6 Washer |  | x 8 |
| HH | Ø6.5 x Ø16 x 1 Washer |  | x 16 |
| GG | 10 mm Nut with M6 Threads Bolt |  | x 16 |





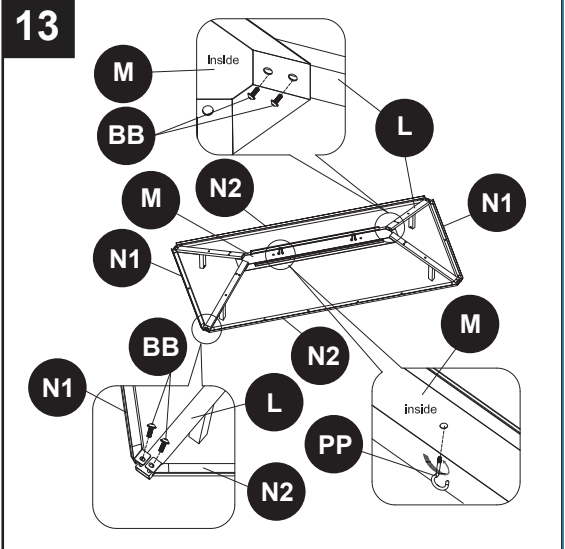
ASSEMBLY INSTRUCTIONS

13. Assemble 2nd tier roof.

Secure short corner rafter (L) between small side-topper brace (N1) and long side -topper brace (N2), then secure rooftop connection (M) on the short corner rafter (L) by using (BB), finally secure hook (PP) into rooftop connection (M). Repeat x 4.

Hardware Used

| | | | |
|-----------|-----------------------------|---|------|
| BB | M6 X 15 mm Bolt & M6 Washer |  | x 16 |
| PP | Hook |  | x 2 |


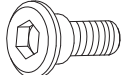


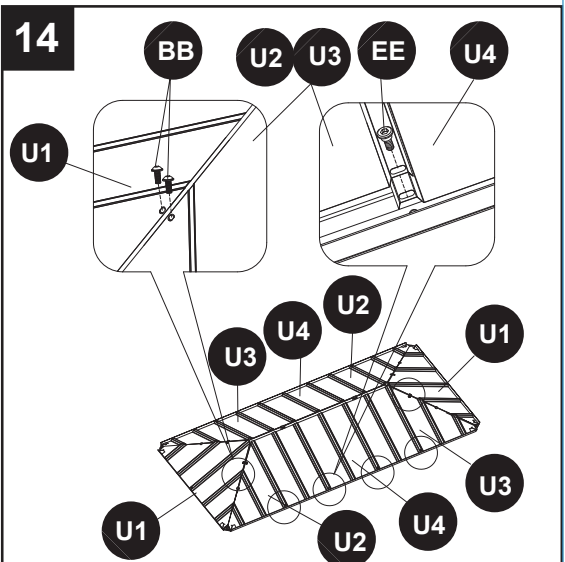
14. Assemble 2nd tier roof panel.

Lay roof topper side roof panel (U1), roof topper left roof panel (U2), roof topper right roof panel (U3) and roof topper middle roof panel (U4) on the frame of step 13, secure by using (BB & EE). Repeat x 4.

Note: 2nd tier roof panel (U1, U2, U3 and U4) are in carton 3.

Hardware Used




| | | | |
|-----------|-------------------------------|---|------|
| BB | M6 X 15 mm Bolt & M6 Washer |  | x 8 |
| EE | Ø8.8 x 10.5 x M6 x 12 mm Bolt |  | x 10 |

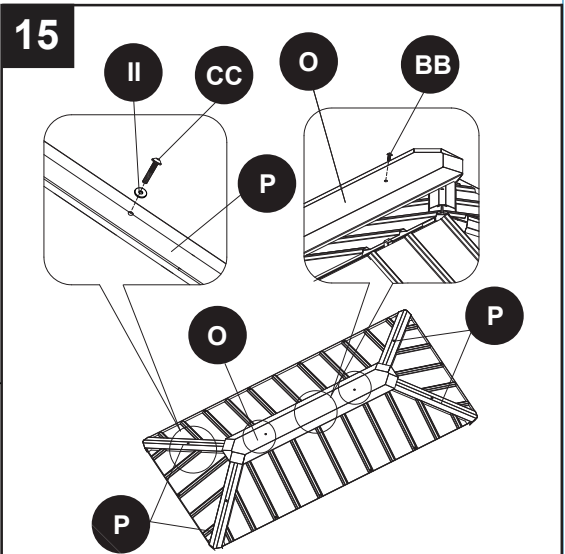


15. Assemble top cover.

Secure topper corner cover (P) by using (CC & II) onto the frame of step 14, then secure top cover (O) to the rooftop connection (M) by using (BB). Repeat x 4.

Hardware Used

| | | | |
|-----------|-----------------------------|---|-----|
| BB | M6 X 15 mm Bolt & M6 Washer |  | x 2 |
| CC | M6 X 35 mm Bolt & M6 Washer |  | x 4 |
| II | Ø7 x Ø15 x 2 Washer |  | x 4 |



ASSEMBLY INSTRUCTIONS

16. Assemble roof frame.

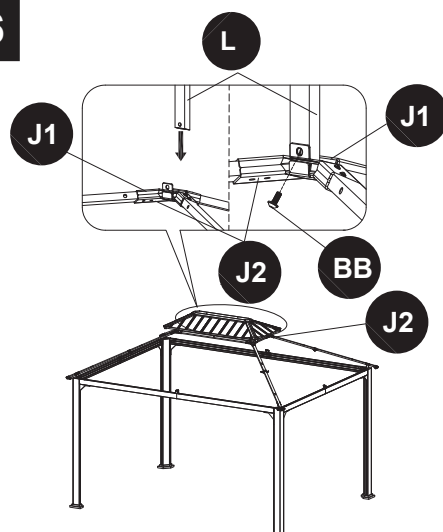
Put the frame assembled in step 15 on the frame in step 12 and secure it using (BB).
Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer x 4



16



17. Assemble stud.

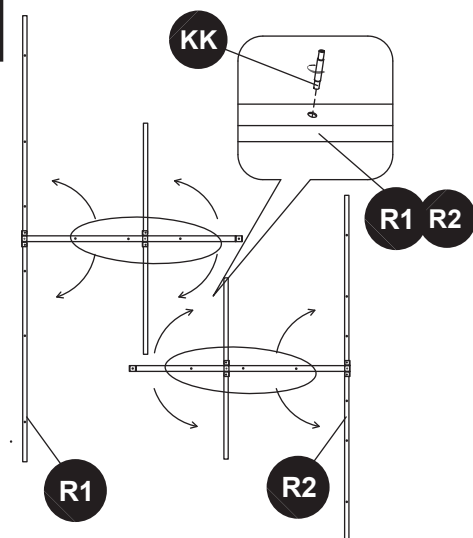
Unfold long side rafter branch (R1) and short side rafter branch (R2), screw (KK) into long side rafter branch (R1) and short side rafter branch (R2).
Repeat x 2.

Hardware Used

KK Stud x 12



17



18. Assemble rafter branch unit.

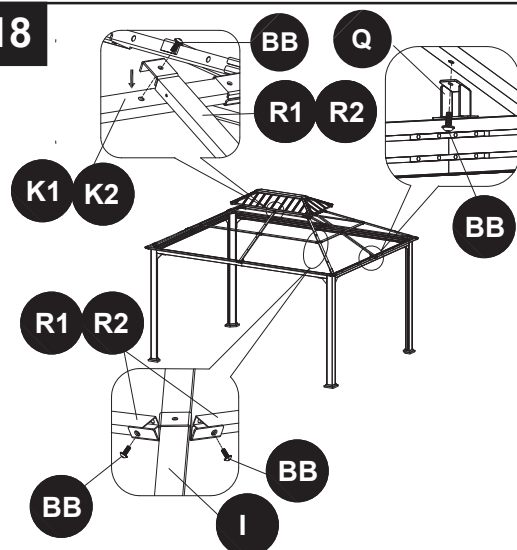
Secure long side rafter branch (R1) and short side rafter branch (R2) to the corner rafter branch (I), short side roof top cross beam (K1), long side rooftop cross beam (K2), and long side rafter branch connector (Q) by using (BB).
Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer x 24



18



CARTON 3 -





ASSEMBLY INSTRUCTIONS

Note: Make sure holes at bottom of panels align before tightening fully bolts.

19. Assemble long side middle roof panel.

Secure the long side middle roof panel (V1) to the long side rafter branch (R1) by using (II & GG & JJ).

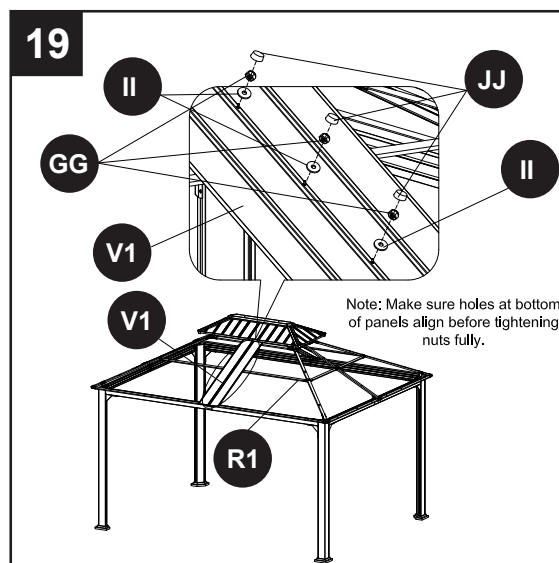
Repeat x 2.

Hardware Used

GG 10 mm Nut with M6 Threads Bolt  x 6

JJ Nut Cap  x 6

II Ø7 x Ø15 x 2 Washer  x 6



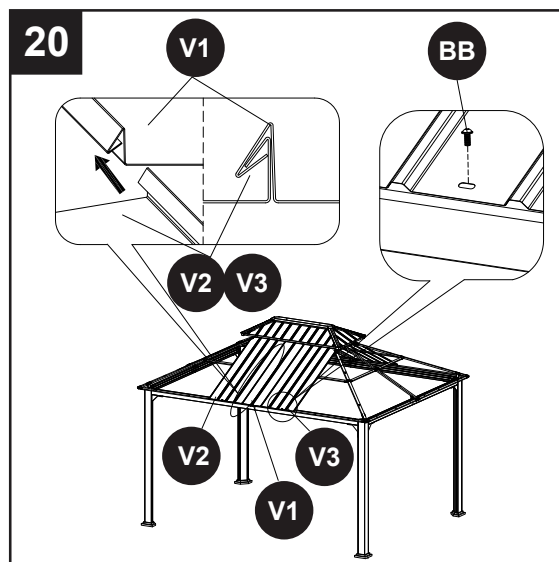
20. Assemble side roof panel.

Install long side left roof panel (V2) and long side right roof panel (V3) into the long side middle roof panel (V1), secure with (BB).

Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer  x 4



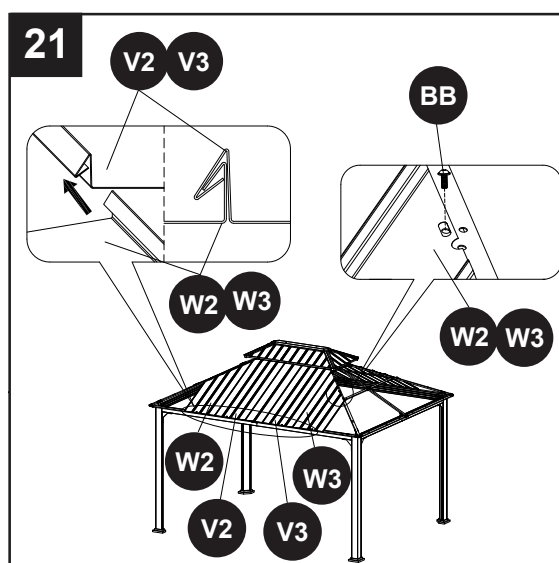
21. Assemble short/long side left roof panel 1 and short/long side right roof panel 1

Install short/long side left roof panel 1 (W2) and short/long side right roof panel 1 (W3) into the long side left roof panel (V2) and long side right roof panel (V3), secure with (BB).

Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer  x 4



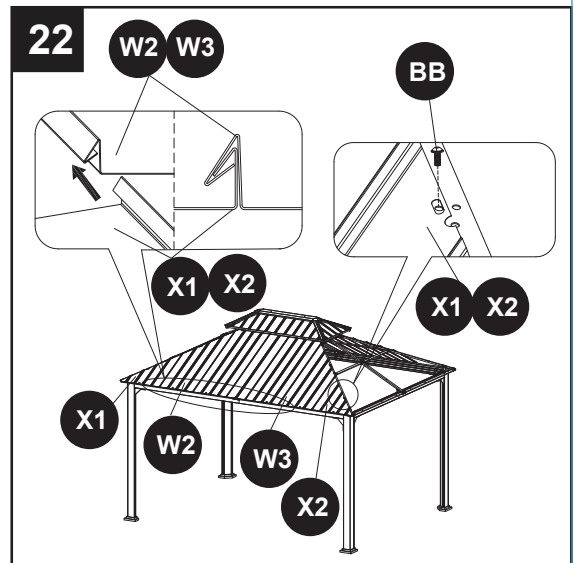
ASSEMBLY INSTRUCTIONS

22. Assemble roof panel corner.

Install short/long side left roof panel corner (X1) and short/long side right roof panel corner (X2) into the short/long side left roof panel 1 (W2) and short/long side right roof panel 1 (W3), secure with (BB).
Repeat x 2.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer x 4



23. Assemble side roof edge cap.

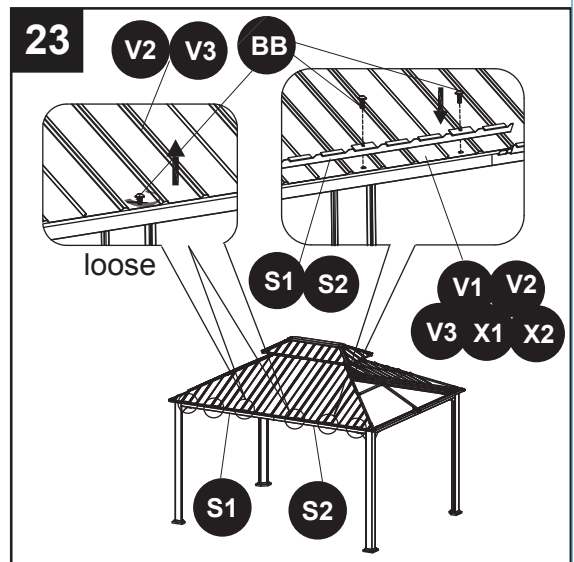
First loose the 4 (BB) bolt preassembled on (V2) and (V3), then install long side left edge cap (S1) and long side right edge cap (S2) on roof panel, secure with all 12 (BB) bolt.

Note: Edge cap (S1, S2) are in carton 2.

Repeat x 2.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer x 8



24. Assemble short side middle roof panel.

Install short side middle roof panel (W1) on side rafter branch, secure with (GG & II & JJ).

Repeat x 2.

Hardware Used

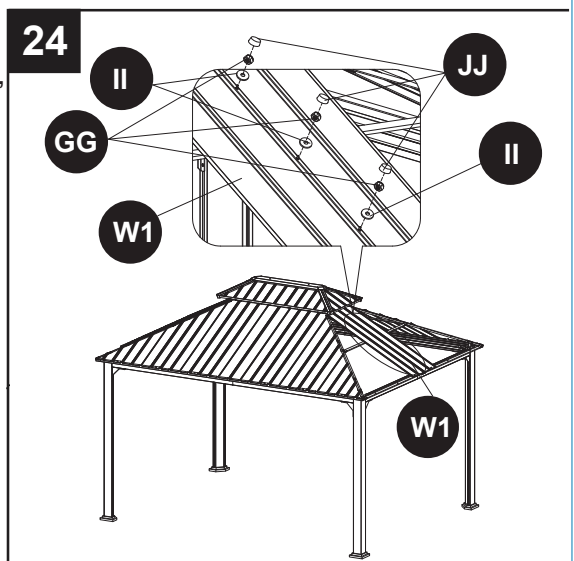
GG 10 mm Nut with M6 Threads Bolt x 6



II Ø7 x Ø15 x 2 Washer x 6



JJ Nut Cap x 6



ASSEMBLY INSTRUCTIONS

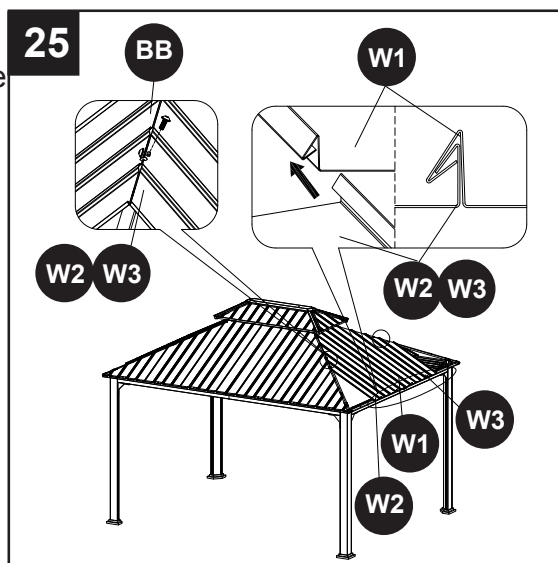
25. Assemble roof panel 1

Install short/long side left roof panel 1 (W2) and short/long side right roof panel 1 (W3) on short side middle roof panel (W1), then secure with (BB).

Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer  x 4



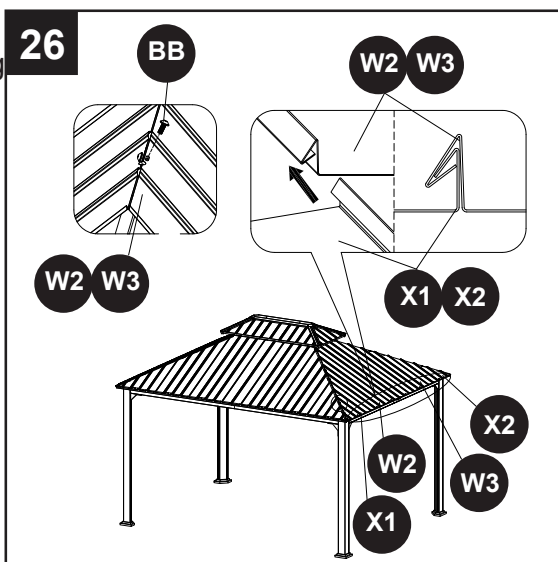
26. Assemble roof panel corner

Install short/long side left roof panel corner (X1) and short/long side right roof panel corner (X2) on short/long side left roof panel 1 (W2) and short/long side right roof panel 1 (W3), then secure with (BB).

Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer  x 4



27. Assemble edge cap

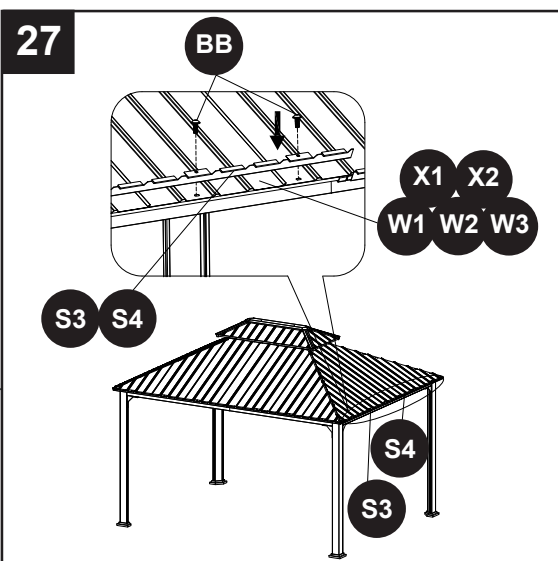
Install short side left edge cap (S3) and short side right edge cap (S4) on roof panel, secure with (BB).

Note: Edge cap (S3, S4) are in carton 2.

Repeat x 4.

Hardware Used

BB M6 X 15 mm Bolt & M6 Washer  x 12





ASSEMBLY INSTRUCTIONS

28. Assemble roof top inclined edge cap

Install roof top inclined edge cap (T) on roof panel, secure with (II & CC).

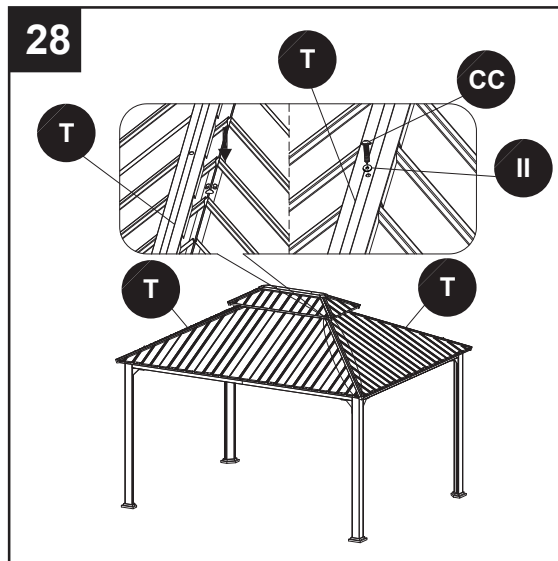
Note: Roof top inclined edge cap (T) are in carton 2.

Repeat x 4.

Hardware Used

CC M6 X 35 mm Bolt & M6 Washer  x 8

II Ø7 x Ø15 x 2 Washer  x 8



CARE AND MAINTENANCE

- Before using, clean the product completely with a soft, dry towel.
- When not in use, wipe free of any dirt or loose objects, wash with a mild solution of soap and water, rinse and dry completely.
- Do not use strong detergents or abrasive cleaners.

TROUBLESHOOTING

| PROBLEM | POSSIBLE CAUSE | CORRECTIVE ACTION |
|--------------------|-------------------------------|--|
| Frame is unstable. | Hardware may loosen overtime. | Periodically check that all connections are tight. |

WARRANTY

This warranty is extended to the original purchaser and applies to defects in materials and workmanship of your patio furniture provided your furniture is maintained with care and used only for personal, residential purposes.

Frames are warranted to be free from defects in material or workmanship for a period of one (1) year.