

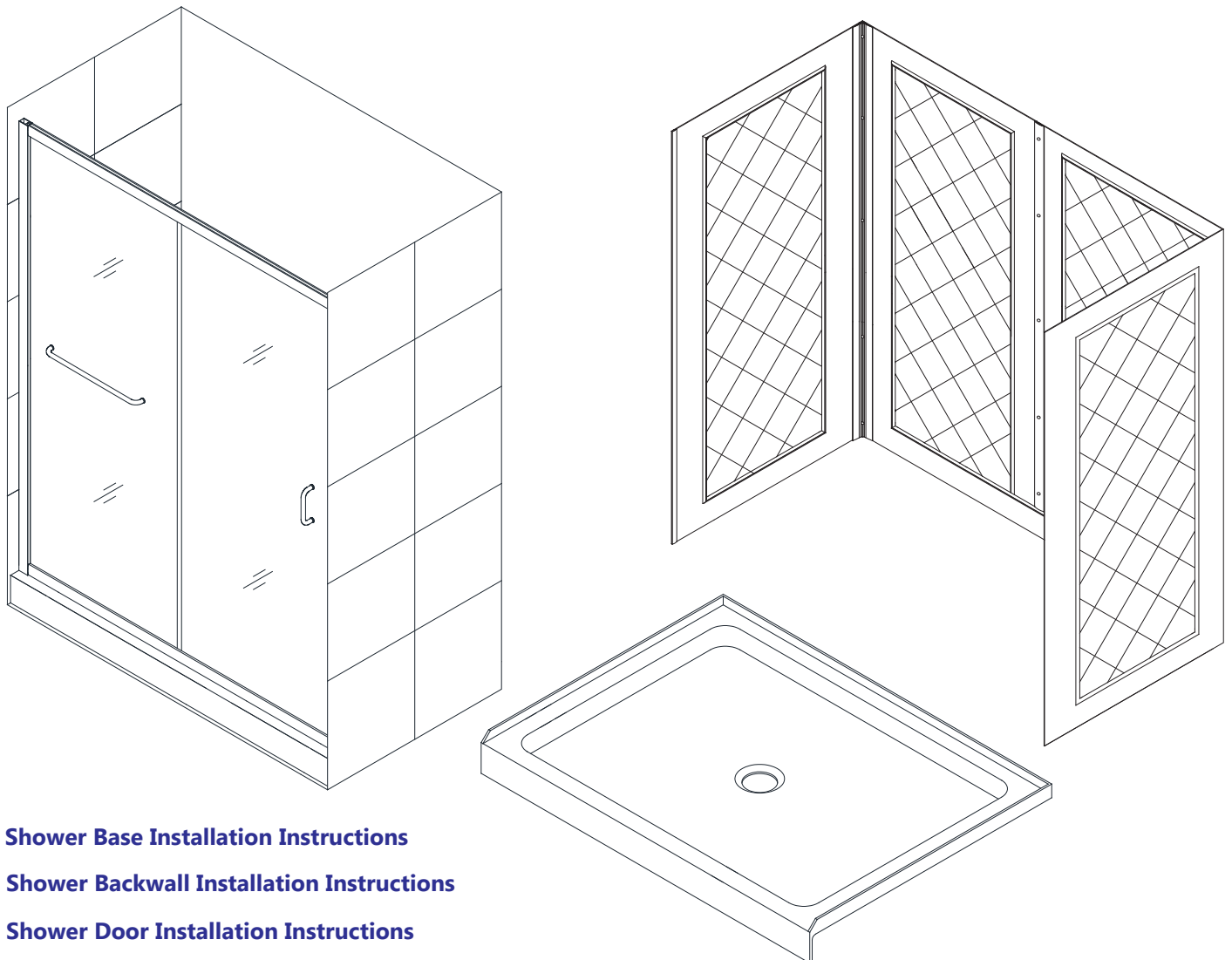


Infinity-Z Shower Door, Base & Backwall

SHOWER DOOR, BASE & BACKWALL INSTALLATION INSTRUCTIONS

IMPORTANT

DreamLine® reserves the right to alter, modify or redesign products at any time without prior notice. For the latest up-to-date technical drawings, manuals, warranty information or additional details please refer to your model's web page on **DreamLine.com**



STEP 1: Shower Base Installation Instructions

STEP 2: Shower Backwall Installation Instructions

STEP 3: Shower Door Installation Instructions



Questions?

Please Call **DreamLine Customer Support: 1-855-831-2126**
Hours of Operation M-F 8AM - 7PM EST and Saturday 9AM - 5PM EST

Support@DreamLine.com



For more information about DreamLine® Shower Doors, Tub Doors & Enclosures, please visit **DreamLine.com**

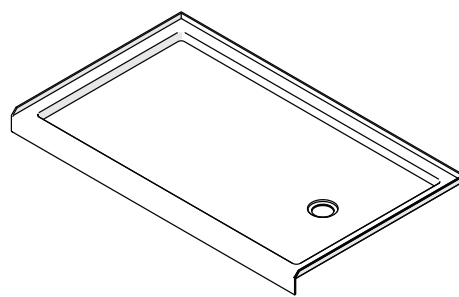
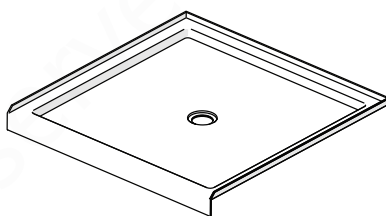
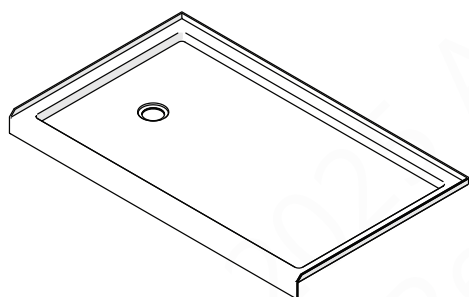
Low Profile Acrylic Shower Base

SHOWER BASE DIMENSIONS AND INSTALLATION INSTRUCTIONS

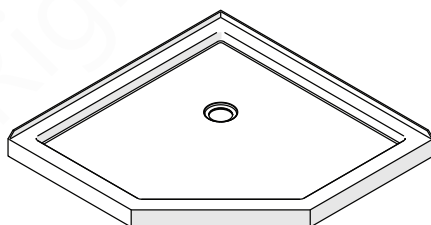
PLEASE REVIEW THIS ENTIRE MANUAL PRIOR TO INSTALLATION

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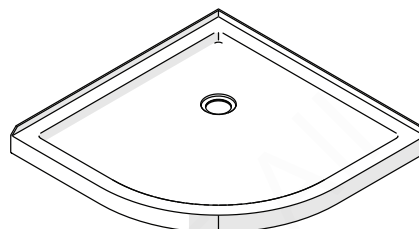
Single Threshold Left, Center, Right drain (Certain models do not have all 3 drain locations)



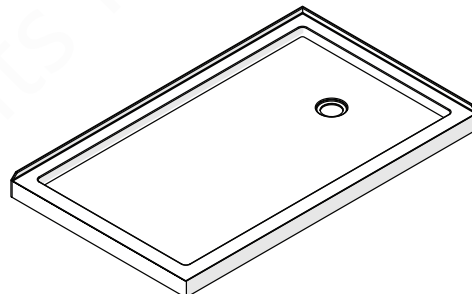
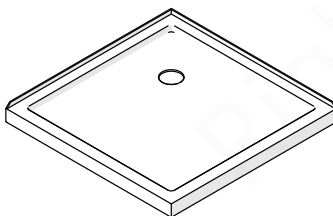
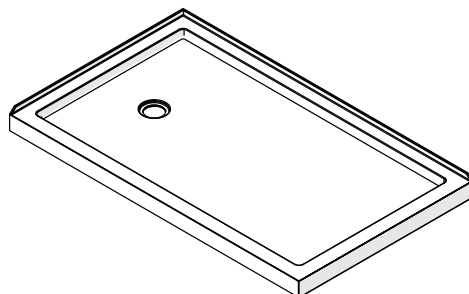
Neo Angle



Quarter Round



Double Threshold Left, Corner, Right drain



IMPORTANT!

The manufacturer reserves the right to alter, modify or redesign products at any time without prior notice for the purpose of product improvement and customer experience.

Record the following purchase information for your records or in the event you need to contact the manufacturer:

Purchase Order
Number _____

Store/Vendor
Purchased From _____

Installation Date _____

OD Number
(Optional) _____
*found on shipping box/label

Installed by _____

SKU Number _____

Table of Contents

Section Title	Page #
Warnings and General Preparation	2
Tools and Materials	3
Model Specific Preparation	4-5
Model Types and Dimensions Guides	6-13
Detailed Cross Section Diagram	14
Installation Steps	15-23
Product Maintenance	25



TIP - for ease of installation.



CORRECT - recommended.



NOTE - take note of special feature; additional information.

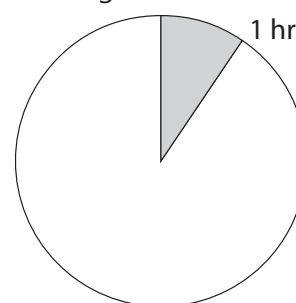


INCORRECT - not recommended.



REQUIRED - requires special attention; signifies a warning.

Average Installation Time



Warning Disclosure Statement

IMPORTANT

- The manufacturer reserves the right to alter, modify or redesign products any time without prior notice for product improvement and customer experience.
- This product should be installed by someone familiar with the construction requirements for this type of project and the care necessary for the safe installation and operation of the product.
- The safety of any installation is the responsibility of the installer.
- Professional installation recommended. (*All Models*)
- Professional installation required.
- To prevent damage or serious injury, Do Not lean against the installed panel/door/glass.
- To prevent damage or serious injury: Do Not attempt to lift or move a heavy lite of glass alone. Use an assistant and/or a professional grade glass suction cup.
- The installation of some models may require drilling down into the threshold. Contact the manufacturer of the base, tub, or threshold material with any questions regarding the drilling of holes into their product.
- All drawings in this installation manual are for illustrative purposes only and are not drawn to scale.

TEMPERED GLASS WARNING

- Your Shower Door Glass Could Shatter Without Warning if Improperly Installed or Mishandled
- Do Not install or operate a shower door if the glass has chipped corners, slivered edges or is otherwise damaged and/or has been dropped or banged into a hard surface such as tile, marble or glass.
- **The main causes of tempered glass breakage are:**
 - Improper handling, storage or installation
 - Misuse/abuse
 - Lack of maintenance
 - Failure to replace damaged glass
 - **Improper handling during storage, unpacking and installation:**
 - Corners and edges are the most susceptible area to damage on a lite of tempered glass and should be protected and handled with care during storage, unpacking, installation and operation. A concentrated point of pressure or impact with a surface harder than itself may cause the tempered glass to shatter. The tempered glass may release immediately, within several hours or even days later.
 - **Incorrect installation of door hardware, rollers, hinges, channels, stopper or glass:**
 - Improper installation may include: loose hardware and/or lack of proper gaskets between the hardware and glass. Additionally, improper alignment of guide rails, wall profiles or other hardware during installation or operation may place stress on the glass edges and cause it to break.
 - This product must be installed by a professional and experienced installer familiar with the safe handling of tempered glass.
 - **Improper use of this product:**
 - Aggressively opening or closing the door may cause trauma to the glass, which can lead to breakage. This may occur immediately or hours or even days later.
 - **The shower door hardware and glass should be inspected periodically:**
 - Instruct the homeowner how to perform a periodic inspection of the shower hardware and glass - some minor adjustments may be necessary based upon the use (or misuse) of the shower door. Ensure that the hardware remains tight and that the door alignment and operation are correct. Any adjustments should be made upon discovery to prevent damage to the product.
 - Additional considerations should be given to the installation of frameless tempered glass products in households with young children or an elderly person due to an increased chance of improper handling. In such cases, alternatives such as shower curtains or grab bars should be considered.

GENERAL PREPARATION

- After opening all boxes and packages, read this introduction carefully. Check that all the items are included in the package by marking off the components on the “**Detailed Diagram of Product Components**” page. Examine all boxes and packages for shipping damage. If the unit has been damaged, has a finishing defect, or is missing parts; please contact the manufacturer within 3 business days of the delivery date.
Please note that the manufacturer will not replace any damaged products or missing parts free of charge after 3 business days or if the product has been installed. Please contact the manufacturer if you have any questions.
- **Please note that you should refer to your local building codes with questions on installation compliance standards. Building and plumbing codes may vary by location, and the manufacturer is not responsible for code compliance standards for your project and will not accept any returns on that basis.**
- If this unit is going to be installed in a new construction, install all the required plumbing and drainage before installing the shower. **Use a competent and licensed (if required by local code) plumber for all plumbing installation.**
- Make sure that prior to beginning the installation, the surfaces are leveled and solid and will be able to support the total weight of the unit. Also make sure the walls are at right angles. Irregular installation surface level, radius corners or improper angle of side walls will result in serious problems for your installation. Please note that some adjustments and drilling will be necessary during the installation process.
- Protect all primary surfaces of the product during installation. Never set your glass down directly onto a tile floor. Leave corner protectors in place until it is necessary to remove them. Always use a piece of wood or cardboard to protect the bottom edge and corners of the glass prior to and during installation.
- This unit must be installed upon a finished threshold and against finished walls.
- *Shower doors are not designed to be installed into a fiberglass surround due to the radius corners and lack of a solid surface to mount the hardware.*

WARNING: TO AVOID THE RISK OF DAMAGE OR INJURY:

- **Follow all recommendations and requirements as shown in the installation instructions.**
- Perform a thorough inspection of the glass and all parts for any damage prior to installation. Any damage to tempered glass can cause breakage.
Do Not install damaged glass!
- Do Not install or operate a shower or tub door if the glass has chipped corners, slivered edges or is otherwise damaged. Do Not install or operate a shower or tub door that has been dropped or banged into a hard surface such as tile, marble or glass.
- **CAUTION:** Contact with any hard surface can damage tempered glass and cause it to shatter.
- This product uses tempered glass. Glass cannot be cut after it has been tempered.
Do Not attempt to cut tempered glass.
- Glass Shower doors, Tub doors, Inline panels, and Return panels can shatter due to improper handling or lack of maintenance. Conduct periodic inspections of glass and all parts for possible damage, missing or loose parts.
- Always wear proper safety equipment such as: safety goggles, work gloves and appropriate footwear during the installation process.
- **WARNING. Risk of leakage and/or damage.** Follow all instructions regarding the application of silicone sealant or caulk. Allow 24 hours for the sealant to cure before the initial use of the shower or tub product. Follow the silicone manufacturer’s recommendations regarding the use of their product.
- **Thoroughly read these instructions before installing or using this product.**
- **Leave this manual for the end-user of the product.**

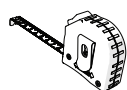


This product should be installed by someone familiar with the construction requirements for this type of project and the care necessary for the safe installation and operation of the product



**Professional Installation
Recommended**

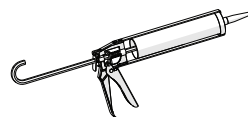
Tools



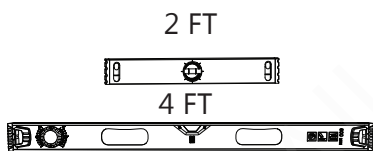
Tape Measure



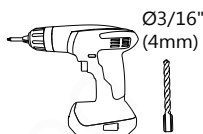
Pencil



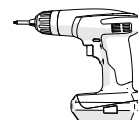
Caulk Gun



Levels



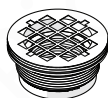
Power Drill



Screw Gun

Materials

OPTION # 1

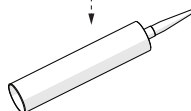


Drain Assembly



Mortar Mix
(option # 1)

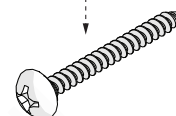
OPTION # 2



Acrylic-Safe
Adhesive



Wood Shims
(Various Sizes)



1-1/4" Stainless Steel
Corrosion-Resistant
Truss Head #8 Screws

NOTE: Some shower base models are sold as a kit with an option to purchase a compatible drain assembly with the shower base. If you purchased a kit with a drain assembly, the drain will be packaged in the same box as the shower base.

- ☒ Verify that the correct model size has been ordered; measure the opening before proceeding with the installation.
- ☒ Confirm that the opening is plumb and that the sub-floor is level.
- ☒ Make sure that all required plumbing and drainage is installed before installing the product.
- ☒ Purchase all required materials needed for your specific installation type.

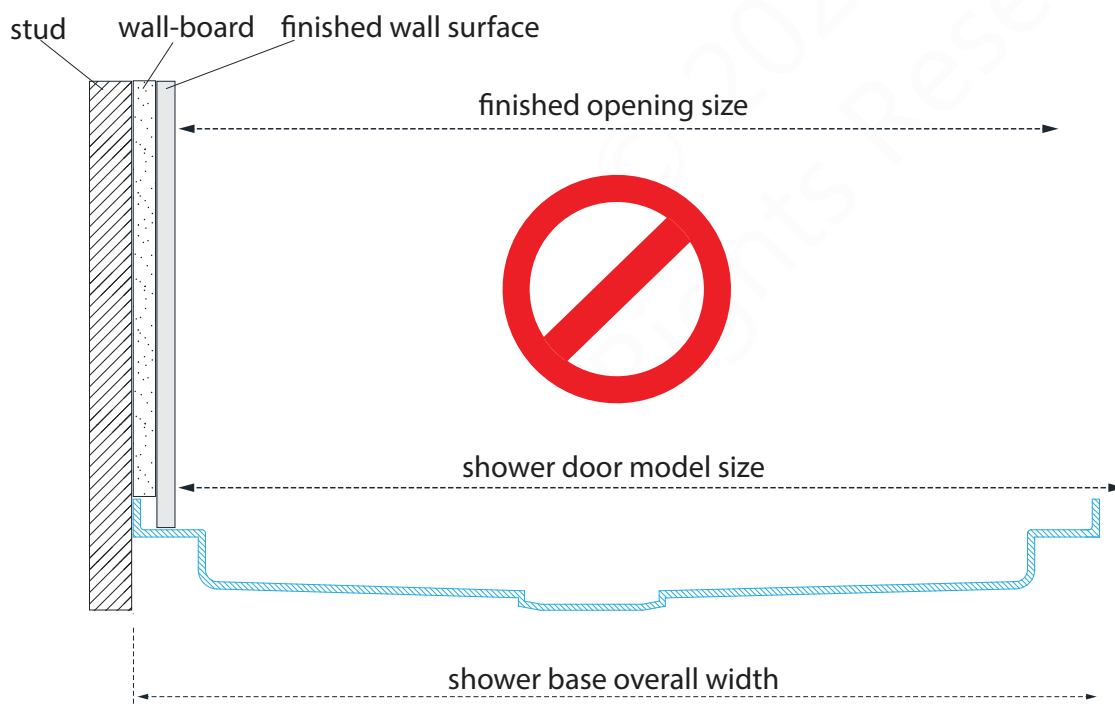
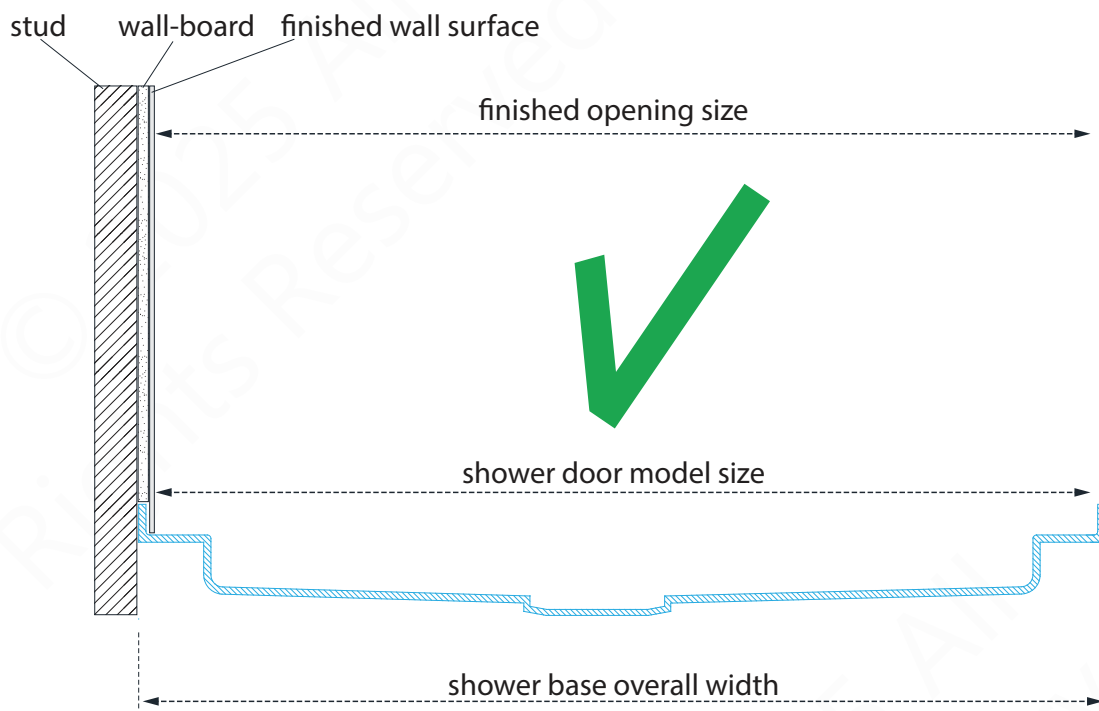


Unpack your unit carefully and inspect it. If any parts are damaged or missing, please contact the manufacturer for replacement. The shipping boxes may contain extra parts not used in your model configuration. Retain these instructions for future reference.

Shower Bases for Alcove Installation (Single Threshold)



When installing an alcove shower base, consider how the **total thickness of the wall treatment (wallboard tile, acrylic walls, etc.)** will affect the **finished opening size for a shower door**. Always order a shower door based on the **finished opening dimensions after the finished wall treatment has been installed**.

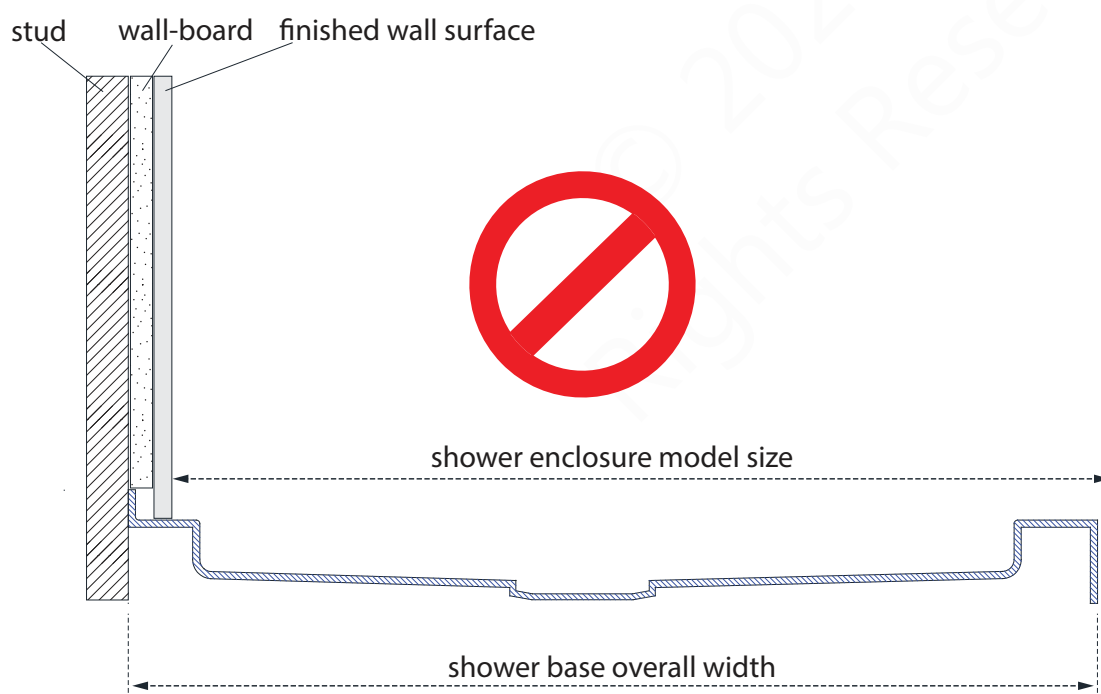
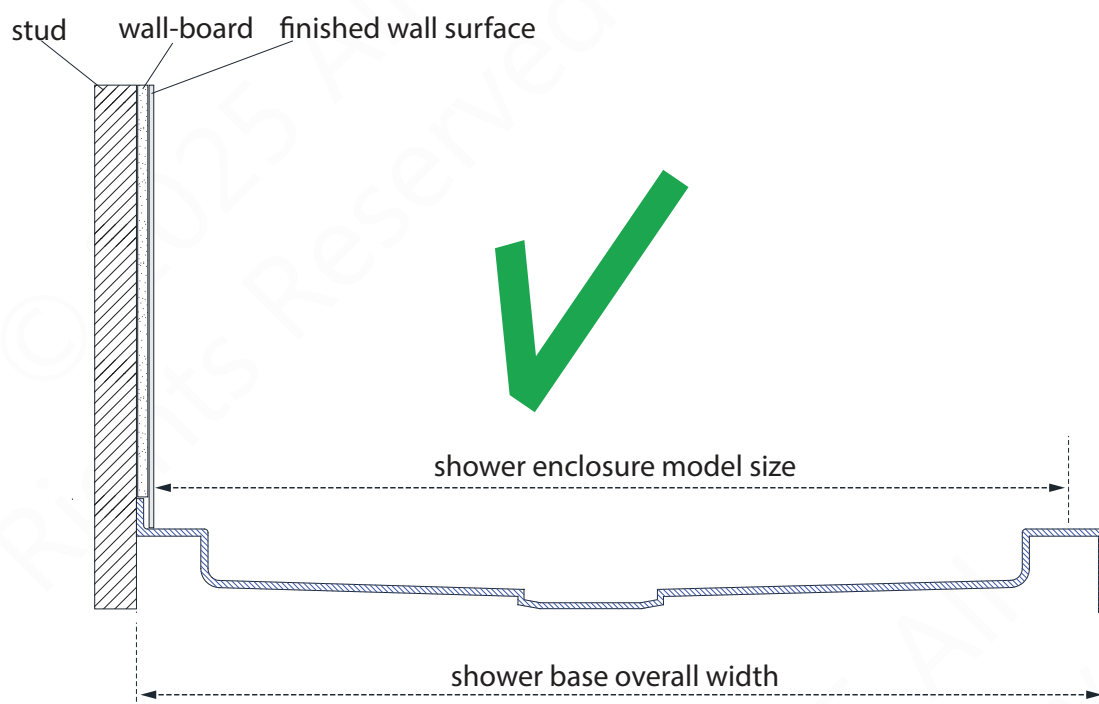


Shower Bases for Corner Installation

(Double Threshold, Neo Angle, Quarter Round)

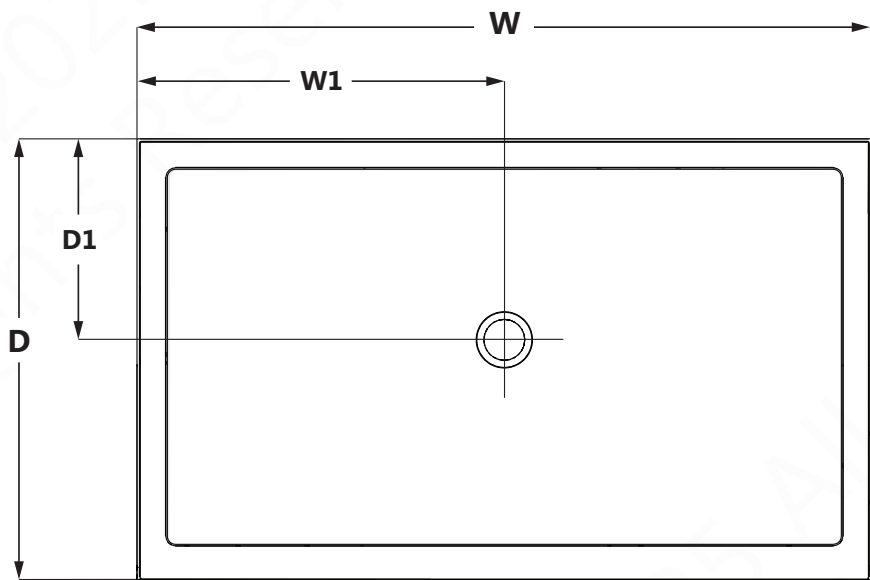
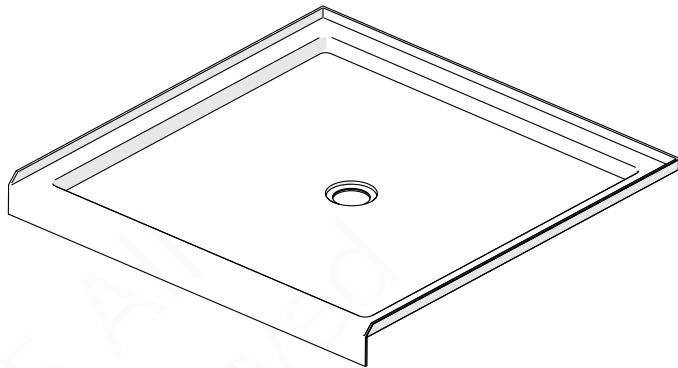


When installing a shower base designed for corner installation, consider how the **total thickness of the wall treatment (wallboard tile, acrylic walls, etc.) will affect where the shower enclosure will sit on the threshold.** Always order a shower enclosure based on the **finished opening dimensions after the finished wall treatment has been installed.**



SINGLE THRESHOLD SHOWER BASE

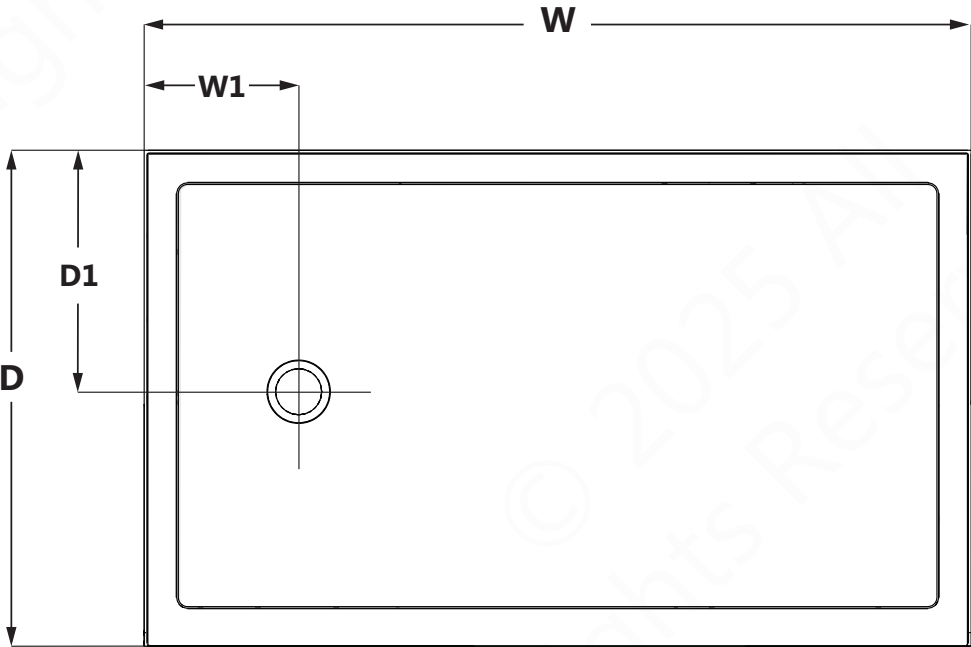
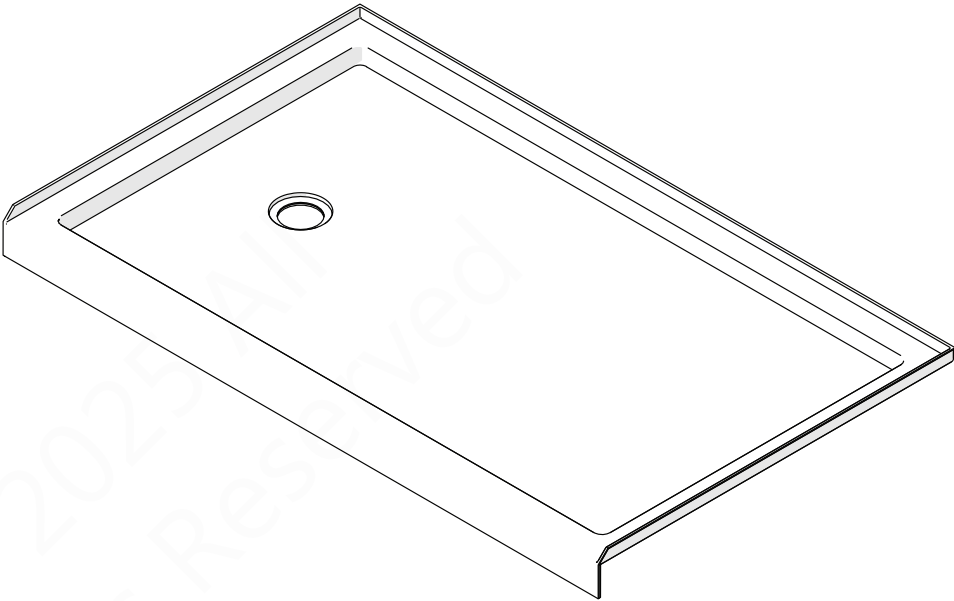
Center Drain Configuration



SPECIFICATION	D (in)	W (in)	D1 (in)	W1 (in)
32" x 32"	32"	32"	15"	16"
36" x 36"	36"	36"	15"	18"
32" x 42"	32"	42"	15"	21"
34" x 42"	34"	42"	15"	21"
36" x 42"	36"	42"	15"	21"
42" x 42"	42"	42"	15"	21"
32" x 48"	32"	48"	15"	24"
34" x 48"	34"	48"	15"	24"
36" x 48"	36"	48"	15"	24"
32" x 54"	32"	54"	15"	27"
34" x 54"	34"	54"	15"	27"
36" x 54"	36"	54"	15"	27"
30" x 60"	30"	60"	15"	30"
32" x 60"	32"	60"	15"	30"
34" x 60"	34"	60"	15"	30"
36" x 60"	36"	60"	15"	30"
42" x 36"	36"	42"	21"	18"
42" x 48"	42"	48"	21"	24"

SINGLE THRESHOLD SHOWER BASE

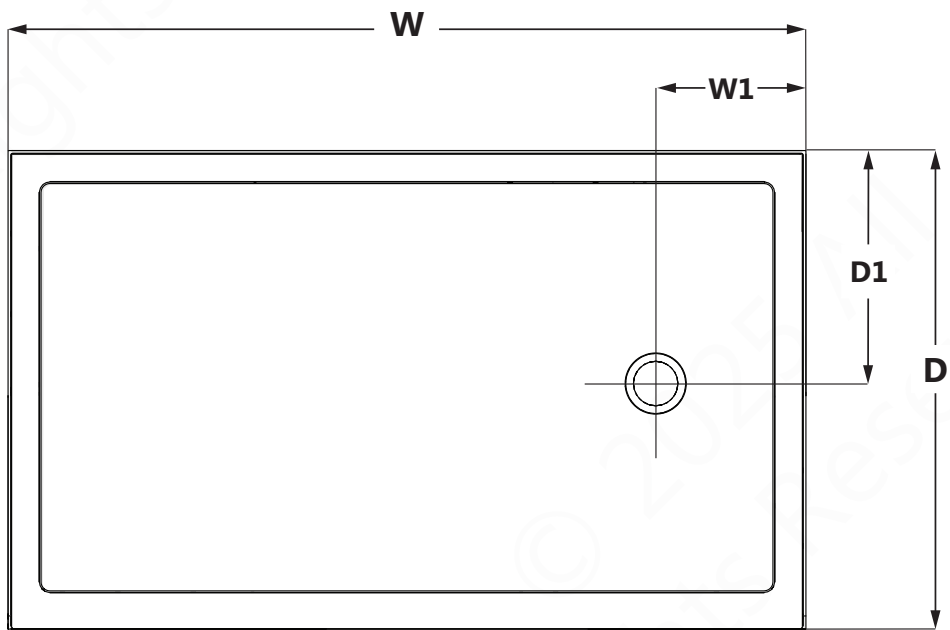
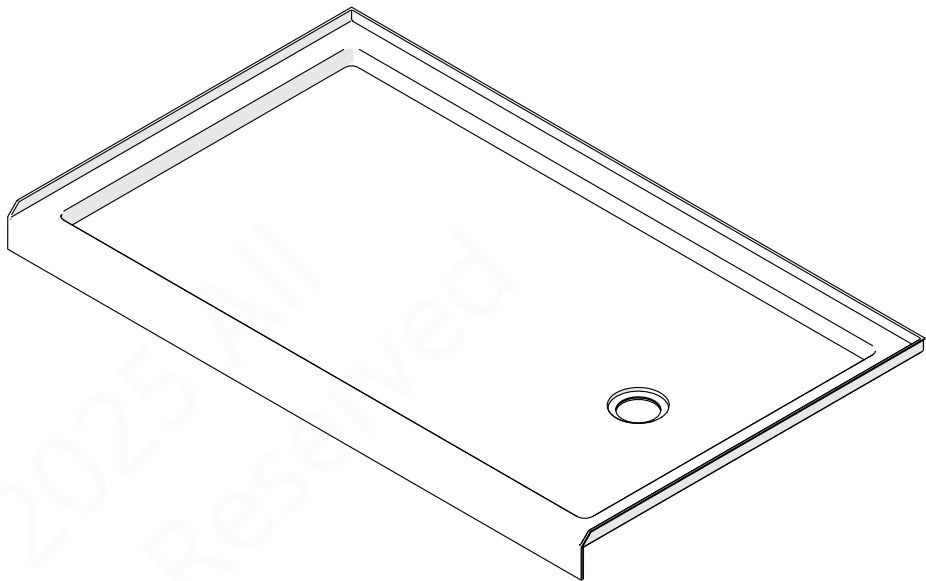
Left-Hand Drain Configuration



SPECIFICATION	D (in)	W (in)	D1 (in)	W1 (in)
30" x 60"	30"	60"	15"	12"
32" x 60"	32"	60"	15"	12"
34" x 60"	34"	60"	17"	12"
36" x 60"	36"	60"	18"	12"
42" x 60"	42"	60"	21"	12"

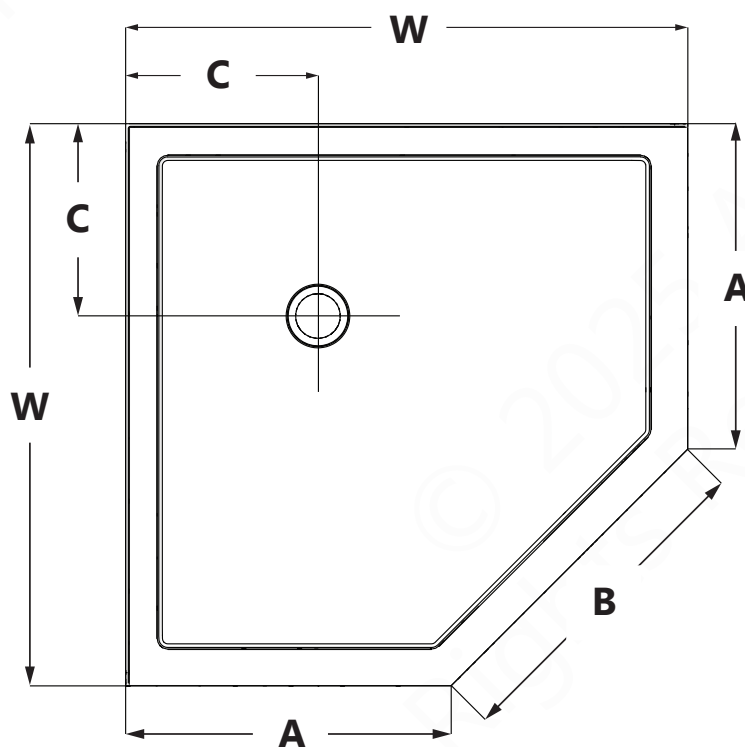
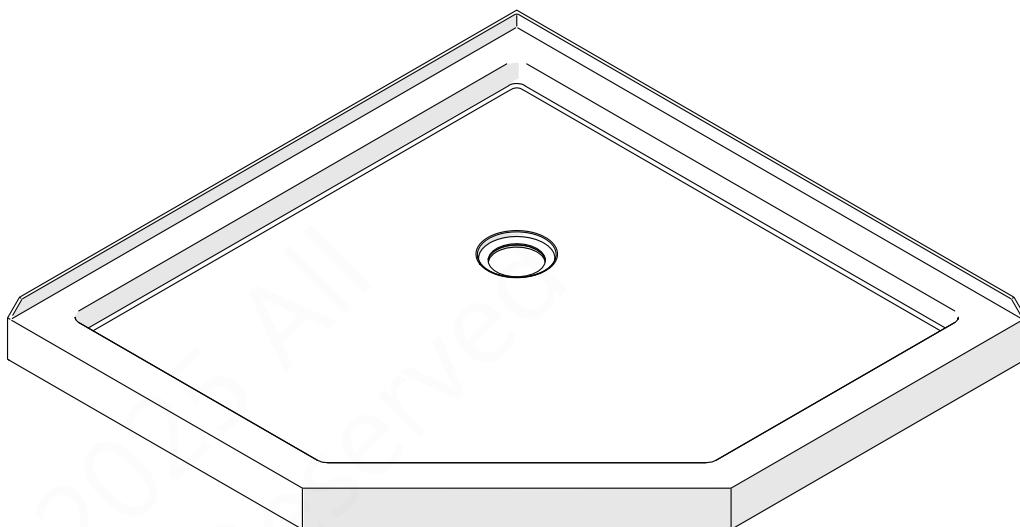
SINGLE THRESHOLD SHOWER BASE

Right-Hand Drain Configuration



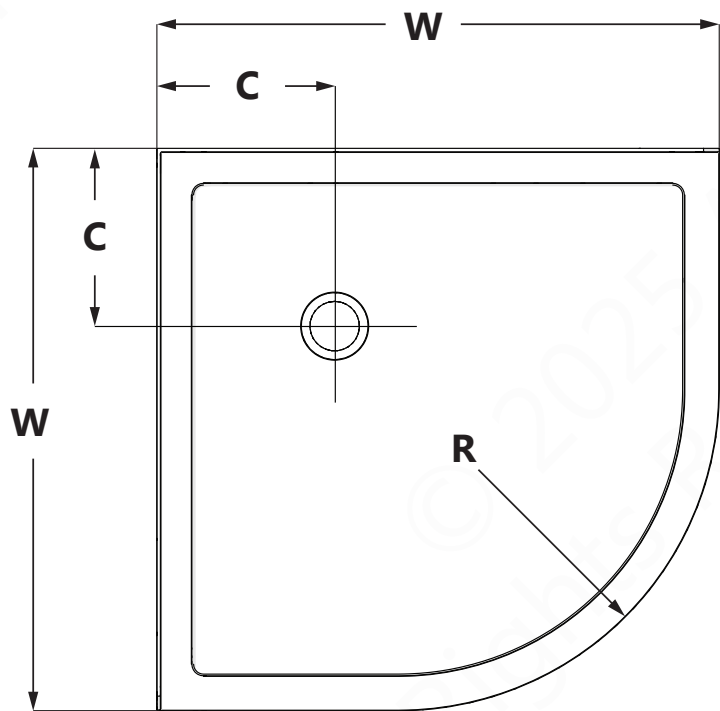
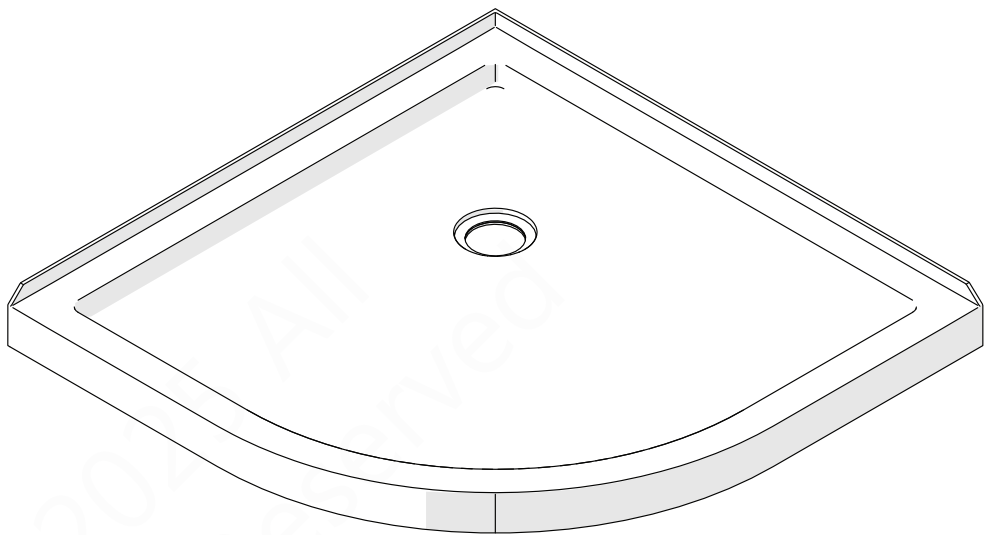
SPECIFICATION	D (in)	W (in)	D1 (in)	W1(in)
30" x 60"	30"	60"	15"	12"
32" x 60"	32"	60"	15"	12"
34" x 60"	34"	60"	17"	12"
36" x 60"	36"	60"	18"	12"
42" x 60"	42"	60"	21"	12"
42" x 48"	42"	48"	21"	24"
44" x 36"	42"	36"	21"	18"

NEO ANGLE SHOWER BASE



SPECIFICATION	W (in)	A (in)	B (in)	C (in)
36" x 36"	36"	18 5/16"	25"	12"
38" x 38"	38"	20 5/16"	25"	12"
40" x 40"	40"	22 5/16"	25"	14 3/8"
42" x 42"	42"	24 5/16"	25"	14 3/8"

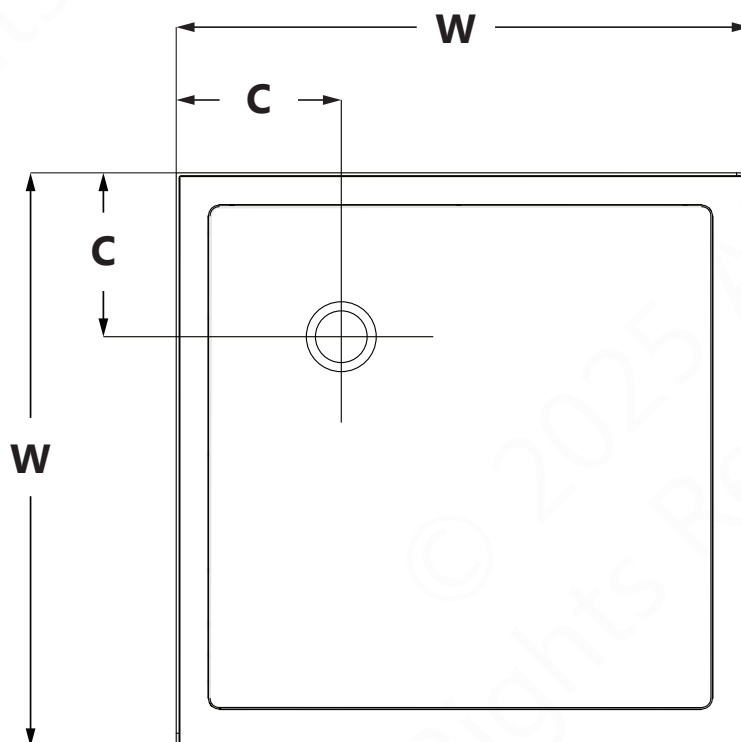
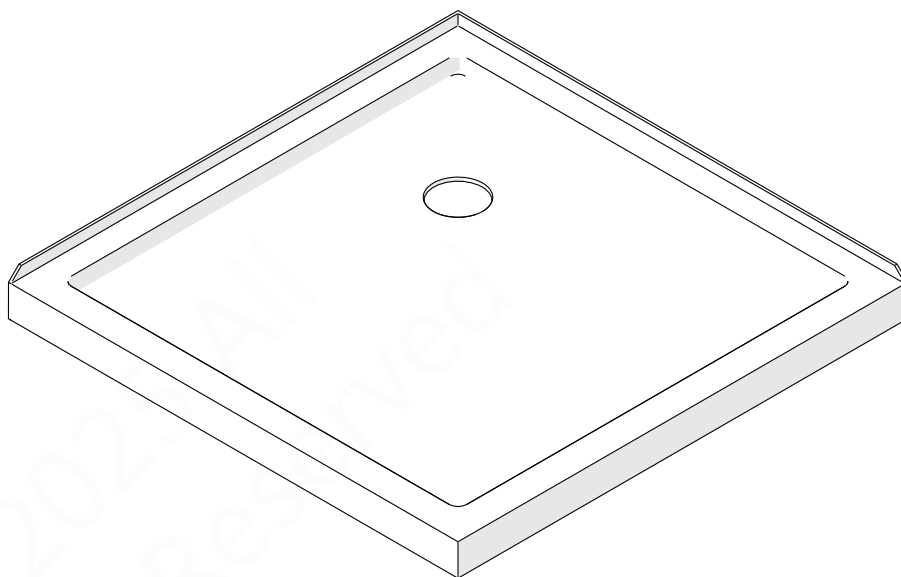
QUARTER ROUND SHOWER BASE



SPECIFICATION	W (in)	C (in)	R (in)
33" x 33"	33"	12"	21 5/8"
36" x 36"	36"	12"	21 5/8"
38" x 38"	38"	12"	21 5/8"

DOUBLE THRESHOLD SHOWER BASE

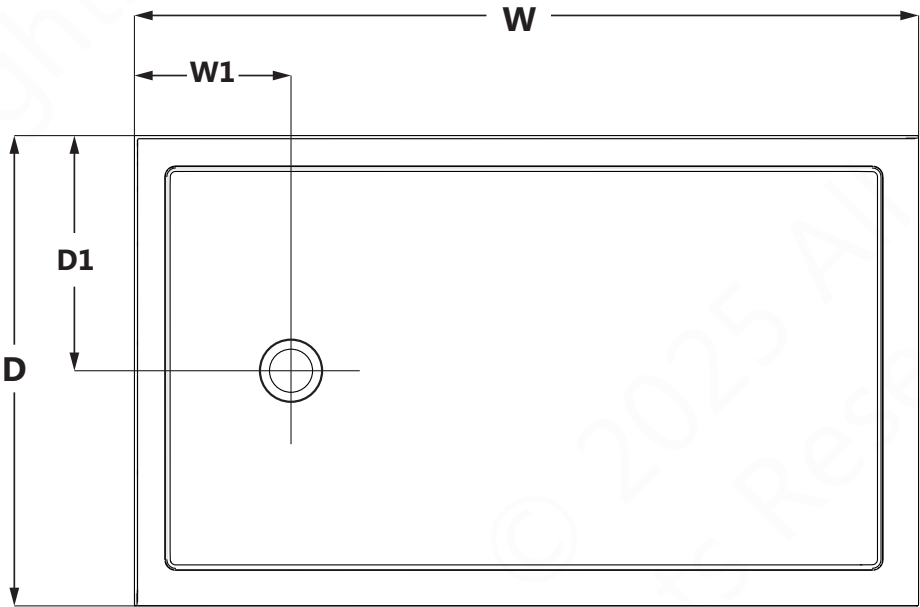
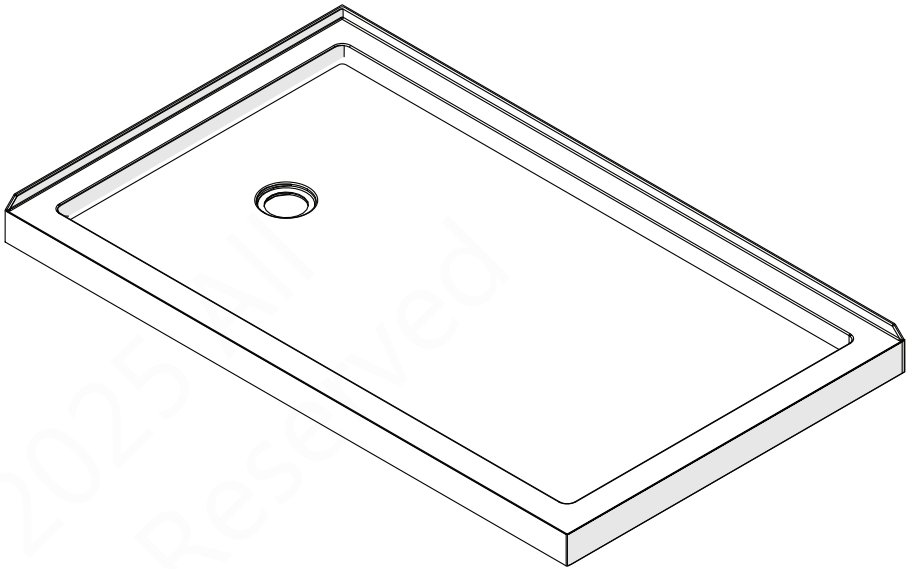
Corner Drain Configuration



SPECIFICATION	W (in)	C (in)
32" x 32"	32"	12"
36" x 36"	36"	12"
42" x 42"	42"	12"

DOUBLE THRESHOLD SHOWER BASE

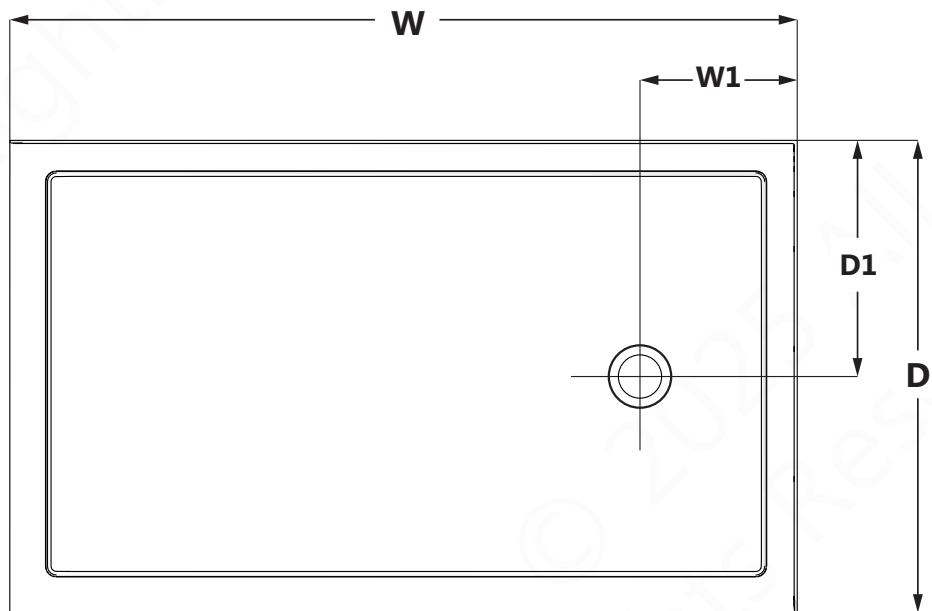
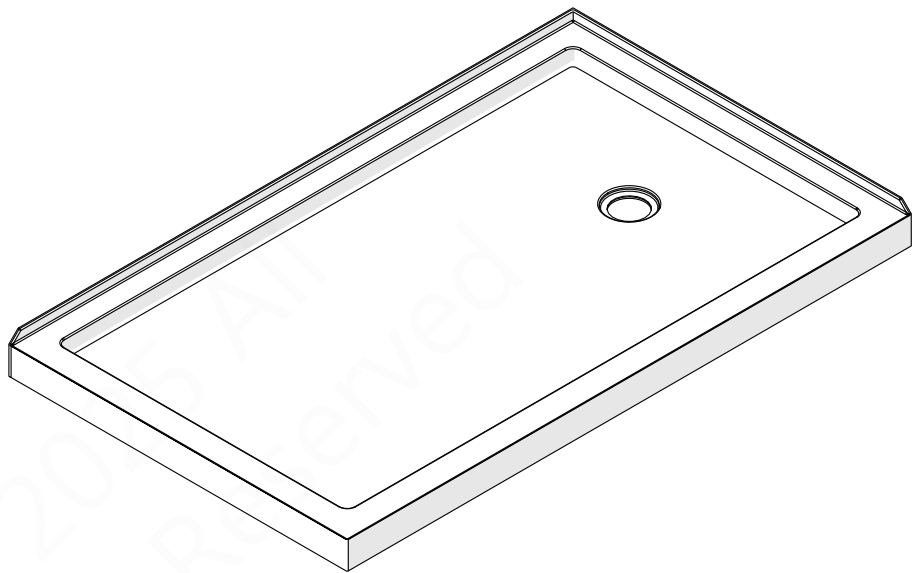
Left-Hand Drain Configuration



SPECIFICATION	D (in)	W (in)	D1 (in)	W1(in)
32" x 60"	32"	60"	15"	12"
36" x 60"	36"	60"	18"	12"
36" x 54"	36"	54"	18"	12"
32" x 48"	32"	48"	16"	12"
34" x 48"	34"	48"	17"	12"
36" x 48"	36"	48"	18"	12"

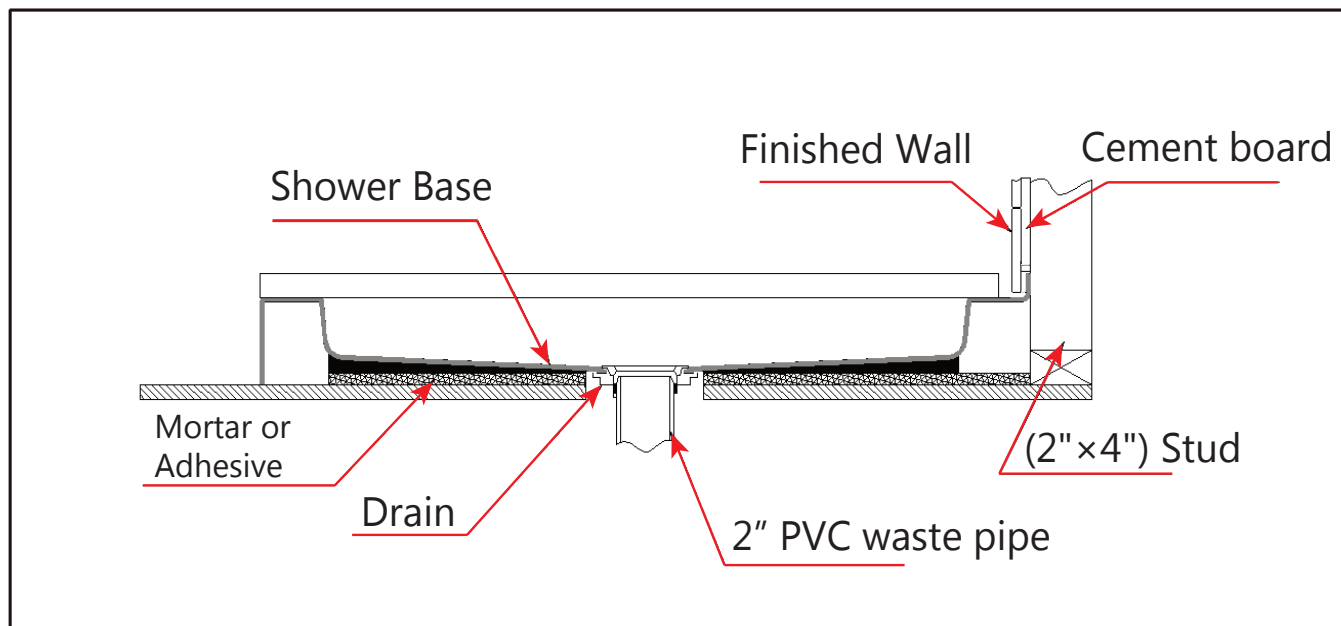
DOUBLE THRESHOLD SHOWER BASE

Right-Hand Drain Configuration

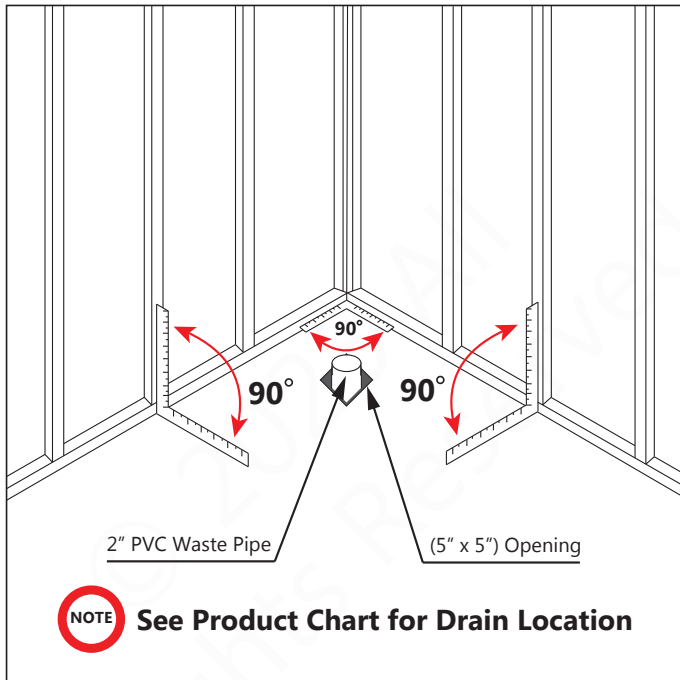


SPECIFICATION	D (in)	W (in)	D1 (in)	W1(in)
32" x 60"	32"	60"	15"	12"
36" x 60"	36"	60"	18"	12"
36" x 54"	36"	54"	18"	12"
32" x 48"	32"	48"	16"	12"
34" x 48"	34"	48"	17"	12"
36" x 48"	36"	48"	18"	12"

Shower Base Cross Section Diagram



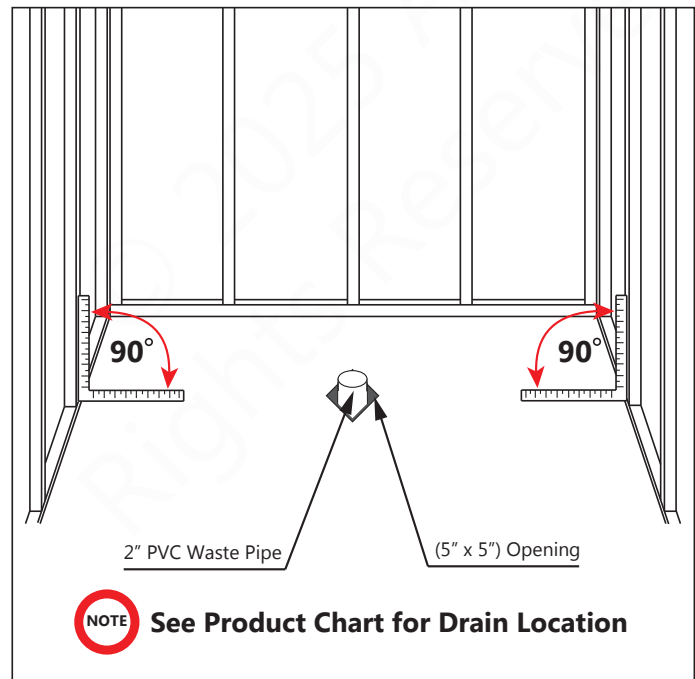
This product should be installed by someone familiar with the construction requirements for this type of project and the care necessary for the safe installation and operation of the product.

1**Corner Installation****Fig 1a**

- Ensure that the floor and the studs are at right angles.
- Provide a 5" x 5" opening in the sub-floor for the drain.
- The 2" PVC waste pipe should extend above the surface of the sub-floor according to the drain installation instructions and the height of the shower base.
- Refer to the product drawings and tables in this installation manual for the drain location (**Fig 1a & Fig 1b**)



**Sub-floor must
be leveled before
beginning the
shower base
installation!**

Alcove Installation**Fig 1b**

2



This shower base is designed to accept a standard 2" shower drain.



Please carefully read and follow all the installation instructions and requirements that come with the drain assembly you use for this shower base installation.

Install the shower drain according to the drain installation manual (supplied with the drain), then place the shower base into the designated position so that it butts up against the studs and the drain cutout drops around the drain pipe



If your shower drain requires plumbers putty for installation, you **must** use an acrylic-safe plumbers putty on this shower base to prevent damage and/or staining of the shower base. Please read the plumbers putty specifications carefully before applying plumbers putty to the shower base.

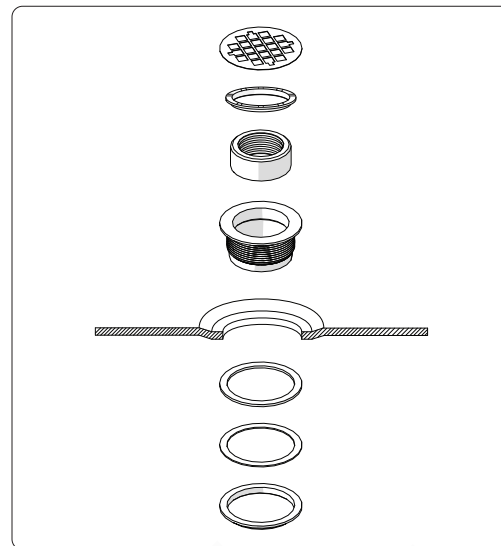


Fig 2a

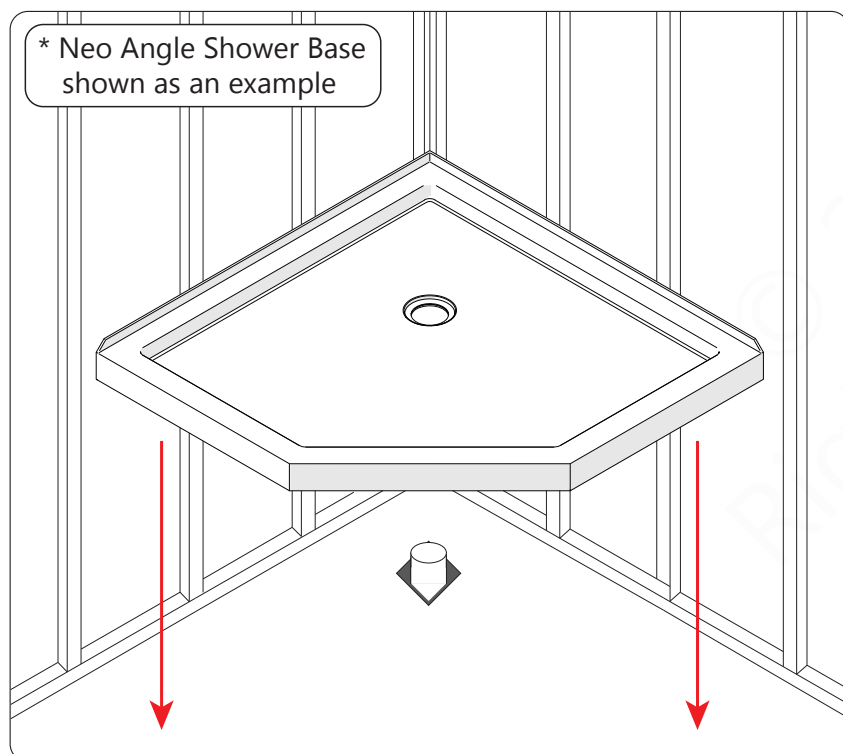


Fig 2b

Lower the base over the drain pipe and set it into place against the studs.

Level the base in two directions (left-to-right, and front-to-back). Once the base is perfectly level, place marks on the studs above the upper edge of the tile flanges.

NOTE: For proper drainage, the shower base **must** be installed level on **all** sides.

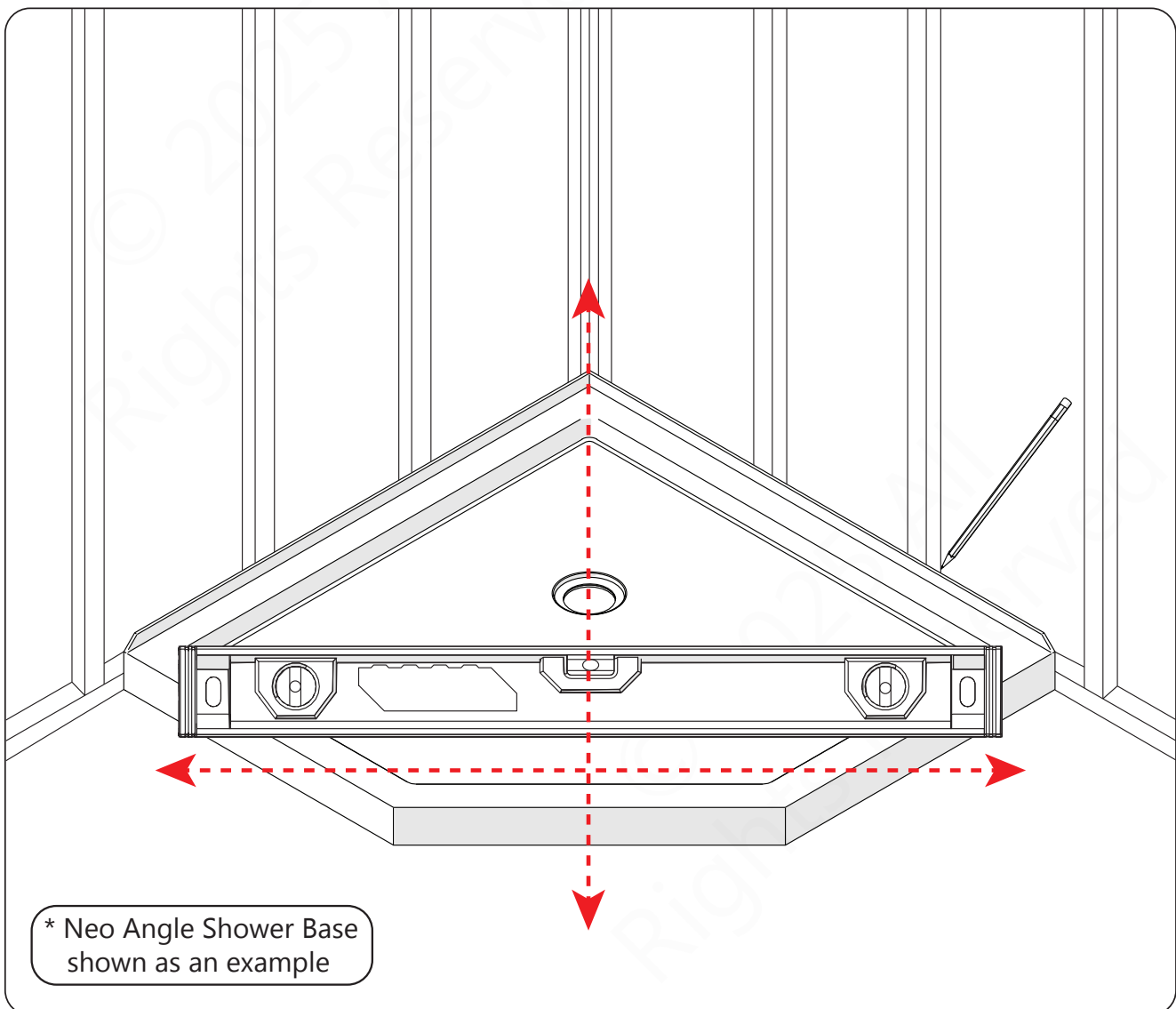


Fig 3

4.1

INSTALLATION OPTION # 1 INSTALL SHOWER BASE IN A BED OF MORTAR (Recommended Installation Method)

NOTE

A sand-mix, topping/bedding mortar type is recommended for installation of this shower base. **Do Not** use concrete or plaster.

Carefully read the mixing directions on the bag of mortar. Mix the bedding material accordingly, then spread it onto the sub-floor. Apply enough bedding material to support the entire bottom of the shower base. This will provide additional stability and prevent the base from shifting position.

(Fig 4.1a)

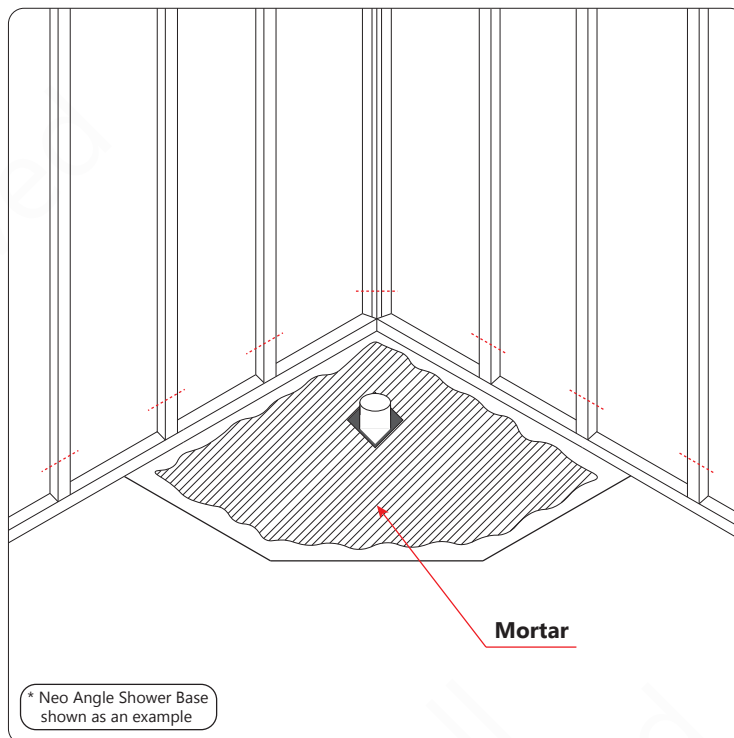


Fig 4.1a

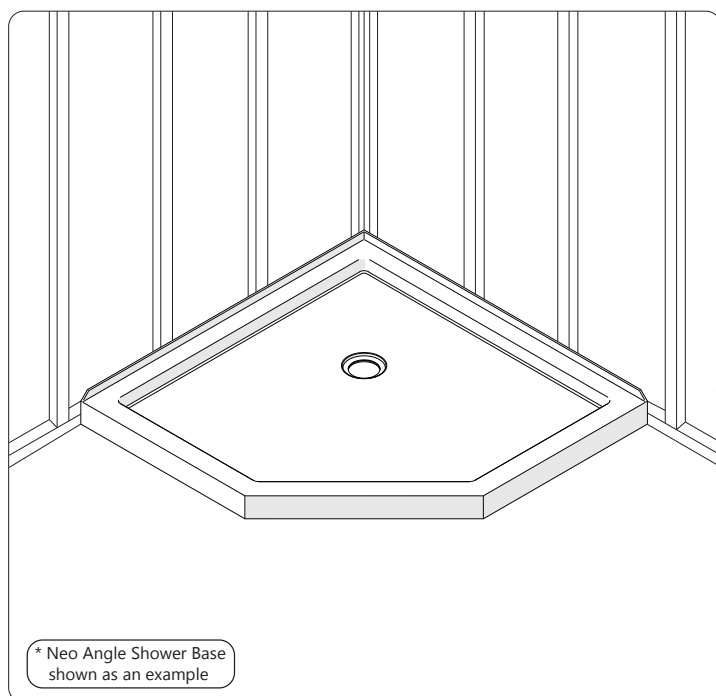


Fig 4.1b

After the bedding material has been poured and before it sets, place the shower base into position with the drain assembly sliding over the PVC waste pipe. It will be necessary to push the shower base down until the top edges of the tile flanges align with the marks drawn on the studs and the front edge is contacting the sub-floor along the entire length of the shower base. Ensure that the base is level in all directions. You may need to use shims to hold the base level until the bedding material fully sets and hardens. Remove all excess mortar.

(Fig 4.1b)

4.2

INSTALLATION OPTION # 2 INSTALL SHOWER BASE WITH SCREWS AND ADHESIVE



The shower base must be installed on a level sub-floor. If installation option # 2 is selected and the sub-floor is not level, self-leveling compound can be used to level the sub-floor prior to installation.



IMPORTANT! Be sure to follow **all** recommendations and guidelines provided by the manufacturer of the self-leveling compound to ensure best results and **always** check the sub-floor for level after the product has cured to confirm the floor meets the shower base installation requirement for a level sub-floor. **DO NOT** proceed with shower base installation until it is confirmed that the sub-floor is level.

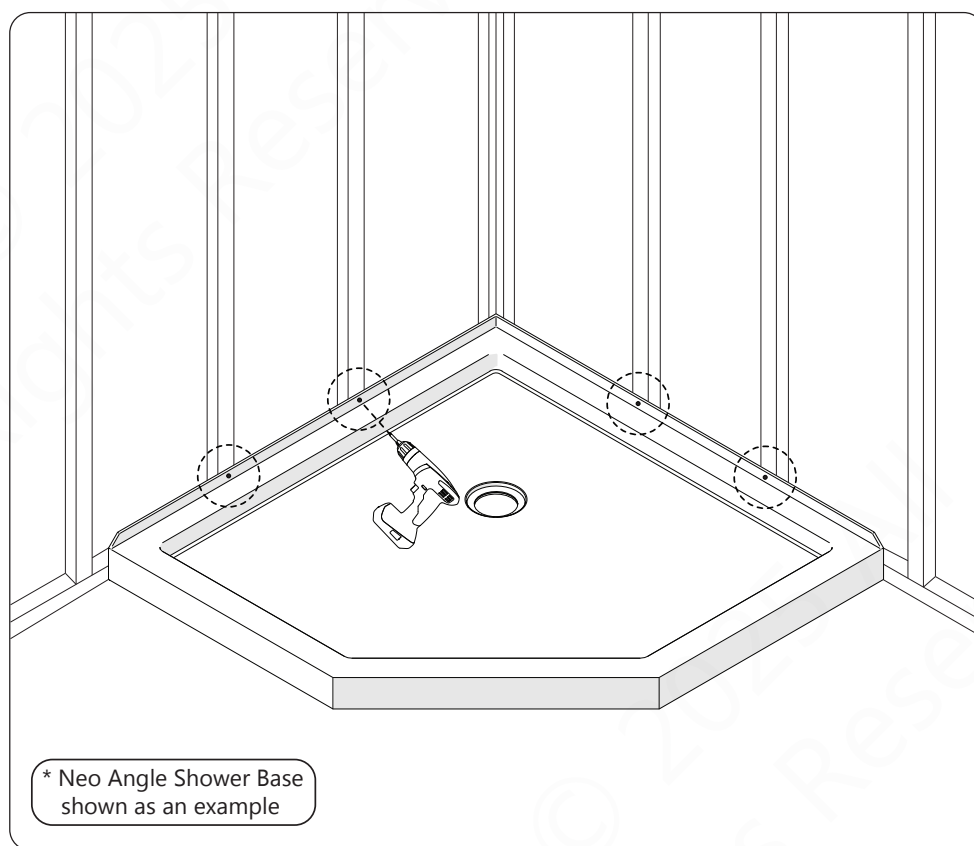


Fig 4.2a

Once it is confirmed that the shower base is level, fit the base into the opening and butt the tile flanges directly up to the studs so that the base is now positioned in its final installation location. Using a 3/16" drill bit, carefully drill holes in the tiling flanges making sure that the hole locations will align with the centers of the studs. Remove the shower base from the opening once all of the holes are drilled.

4.2 (CONTINUED)



The adhesive used for this step must be an acrylic-safe adhesive. Please carefully read the packaging of the adhesive to be sure it specifies it is safe for use on acrylic and ABS plastic

Apply several tubes of acrylic-safe construction adhesive to the sub-floor making sure to thoroughly cover the area where the base will be installed. **(Fig 4.2b)**

NOTE: The total number of adhesive tubes will depend on the size of the shower base you are installing. Please read the coverage guidelines on the adhesive packaging to help determine how much adhesive you will need to purchase for your installation.

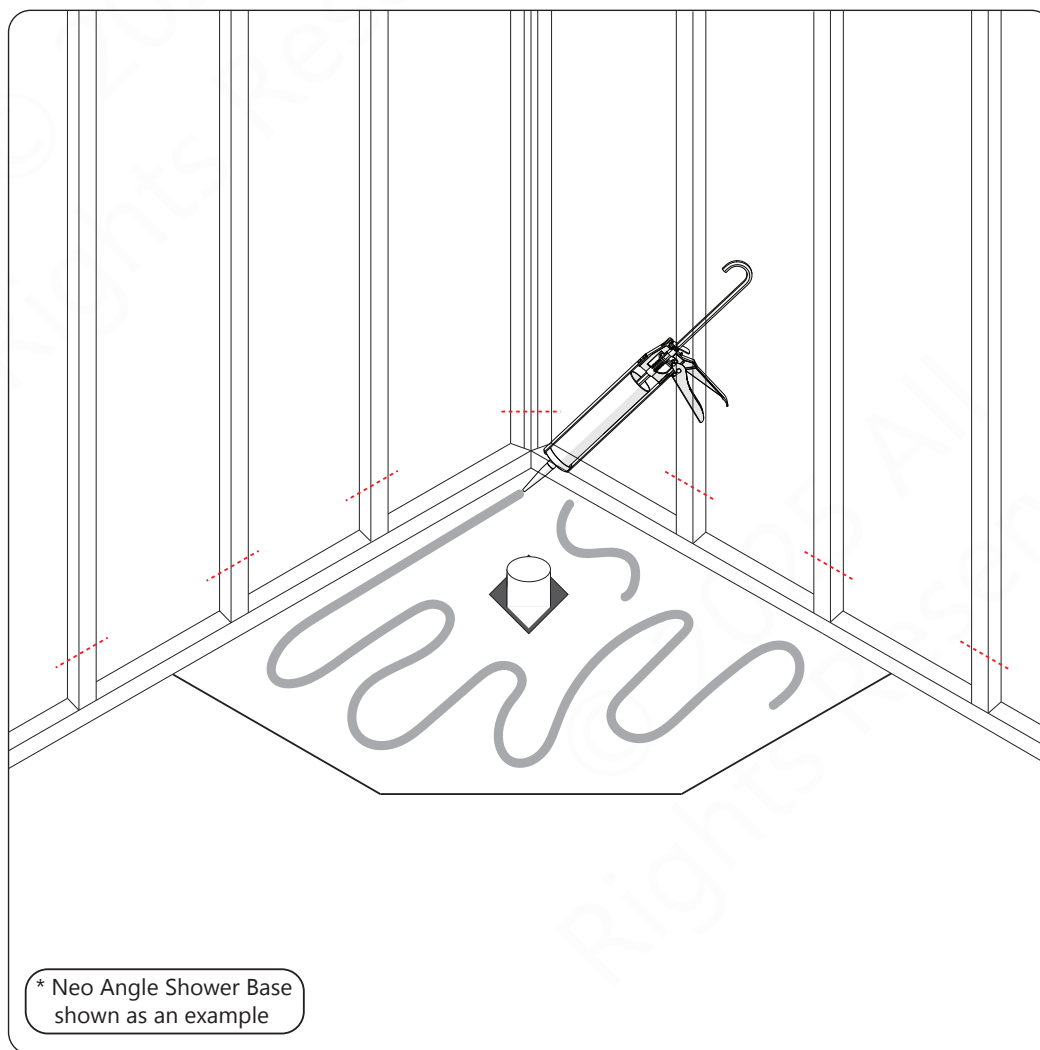


Fig 4.2b



Use a "U" or square notched trowel to spread the adhesive evenly.

4.2 (CONTINUED)

Install the shower base back into the opening and firmly press it down into the adhesive making sure the tile flanges are butted up to the studs and making sure the shower base is level on all sides.

IMPORTANT! Make sure the shower base remains level the entire time as you perform the next step.

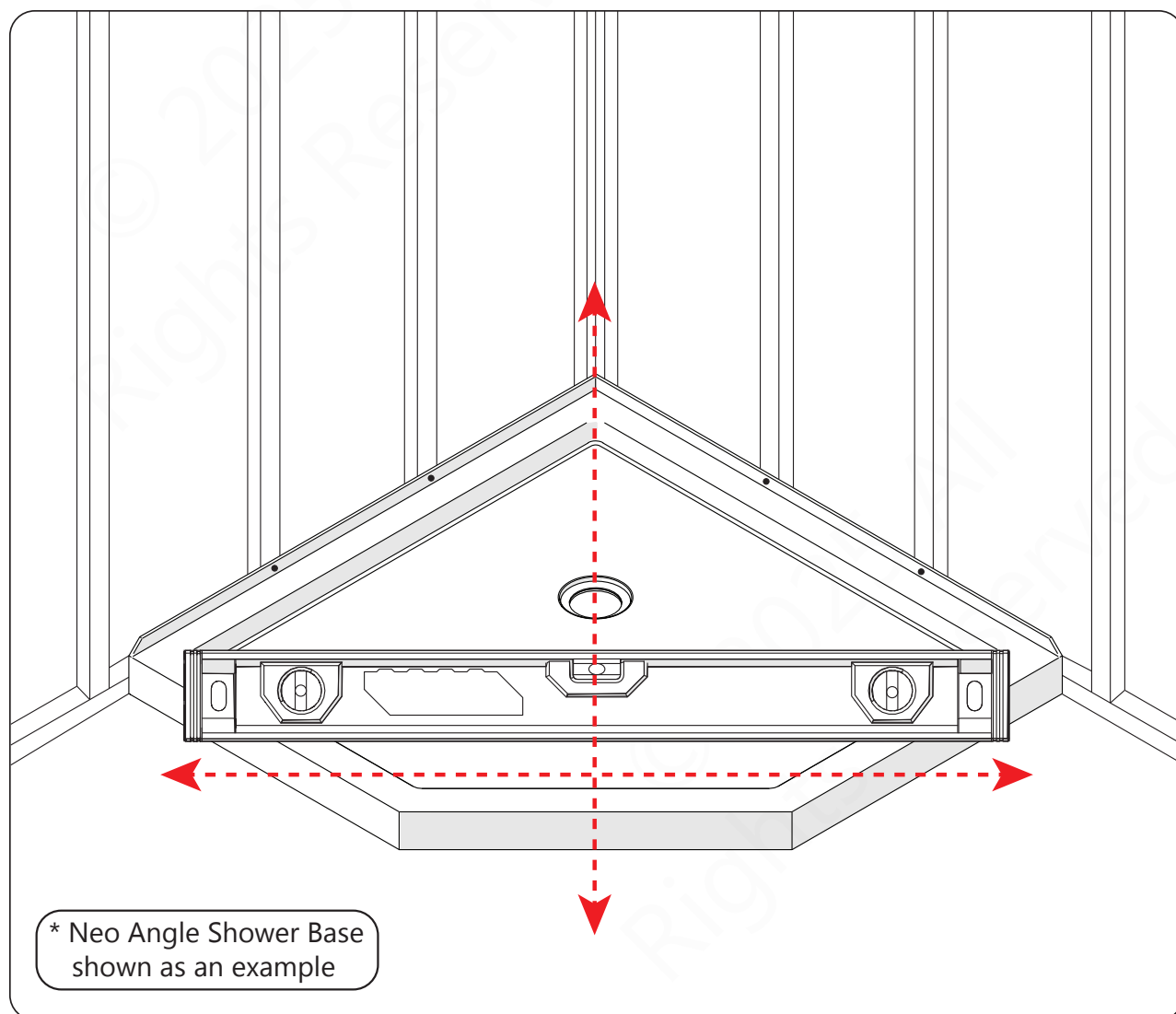


Fig 4.2c

4.2 (CONTINUED)

There may be some parts of the tile flanges where there is a slight rim that creates some dead space between the stud and the base. Use small wooden shims between the flanges and the stud in any area where this small void is apparent. Make sure the wooden shim is placed below the rim of the tile flange and that the shim only fills the dead space (see **Side View - Fig 4.2d**).

Carefully fasten the tile flanges to the studs with the 1-1/4" Stainless Steel Corrosion-Resistant Truss Head #8 Screws. To avoid the risk of cracking the shower base, **Do Not** over-tighten the screws.

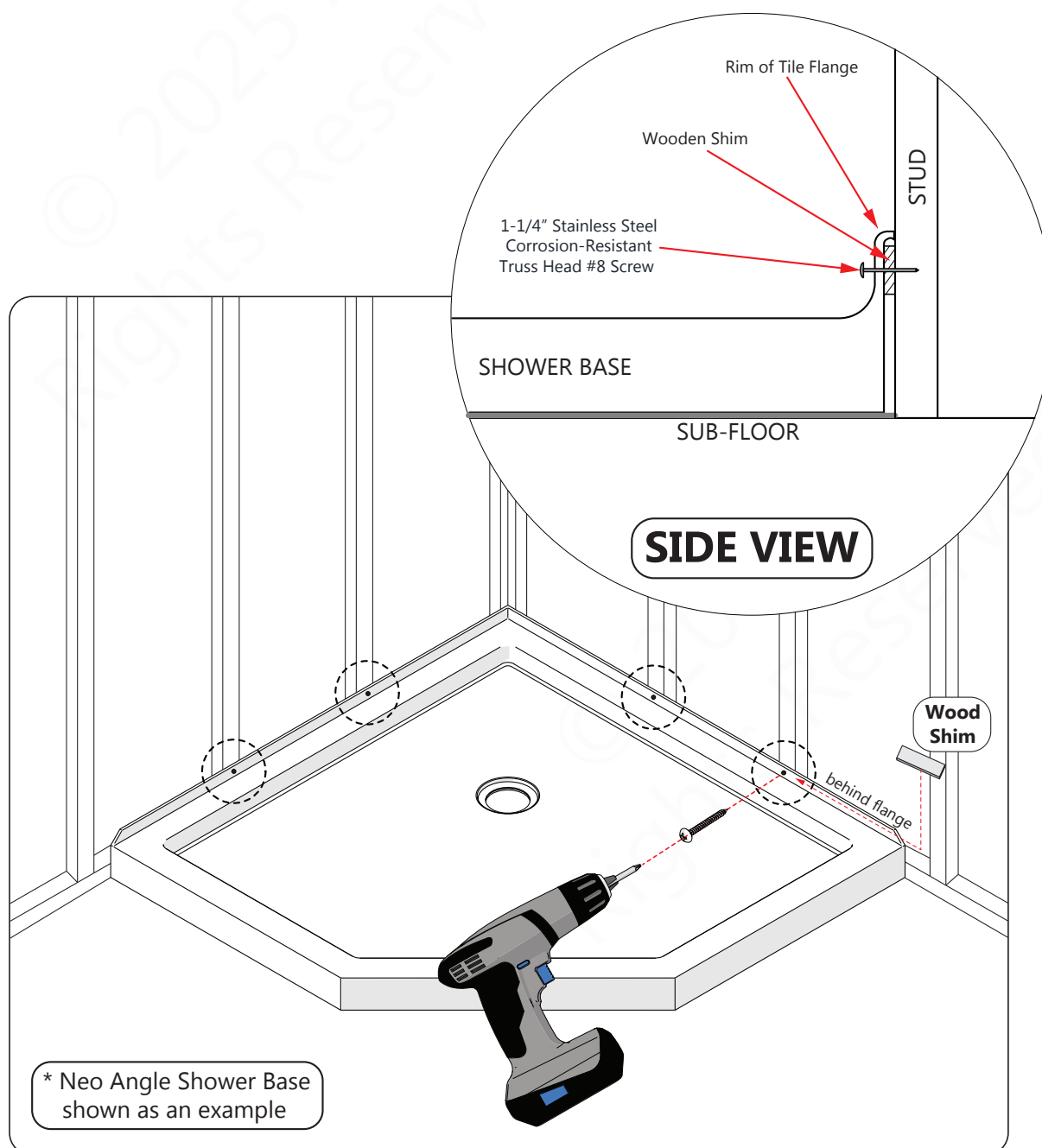


Fig 4.2d

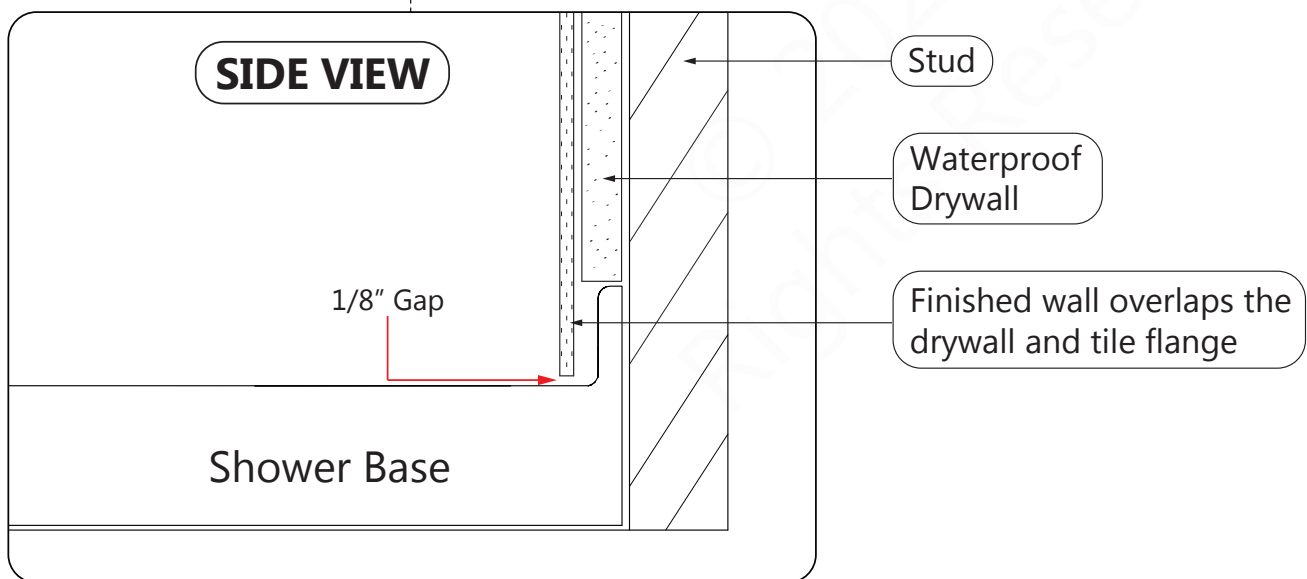
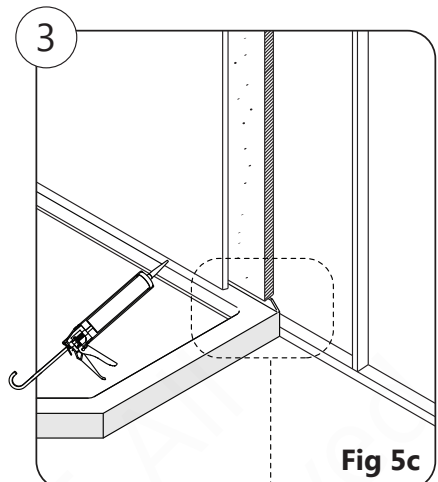
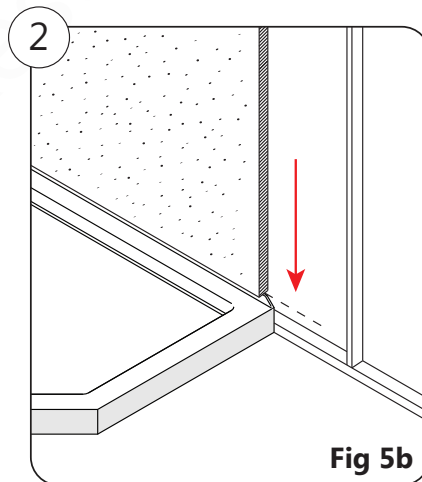
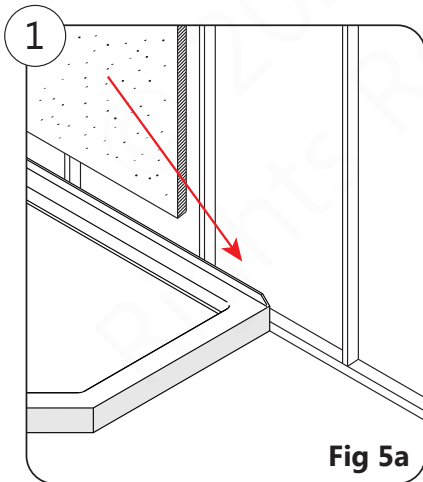
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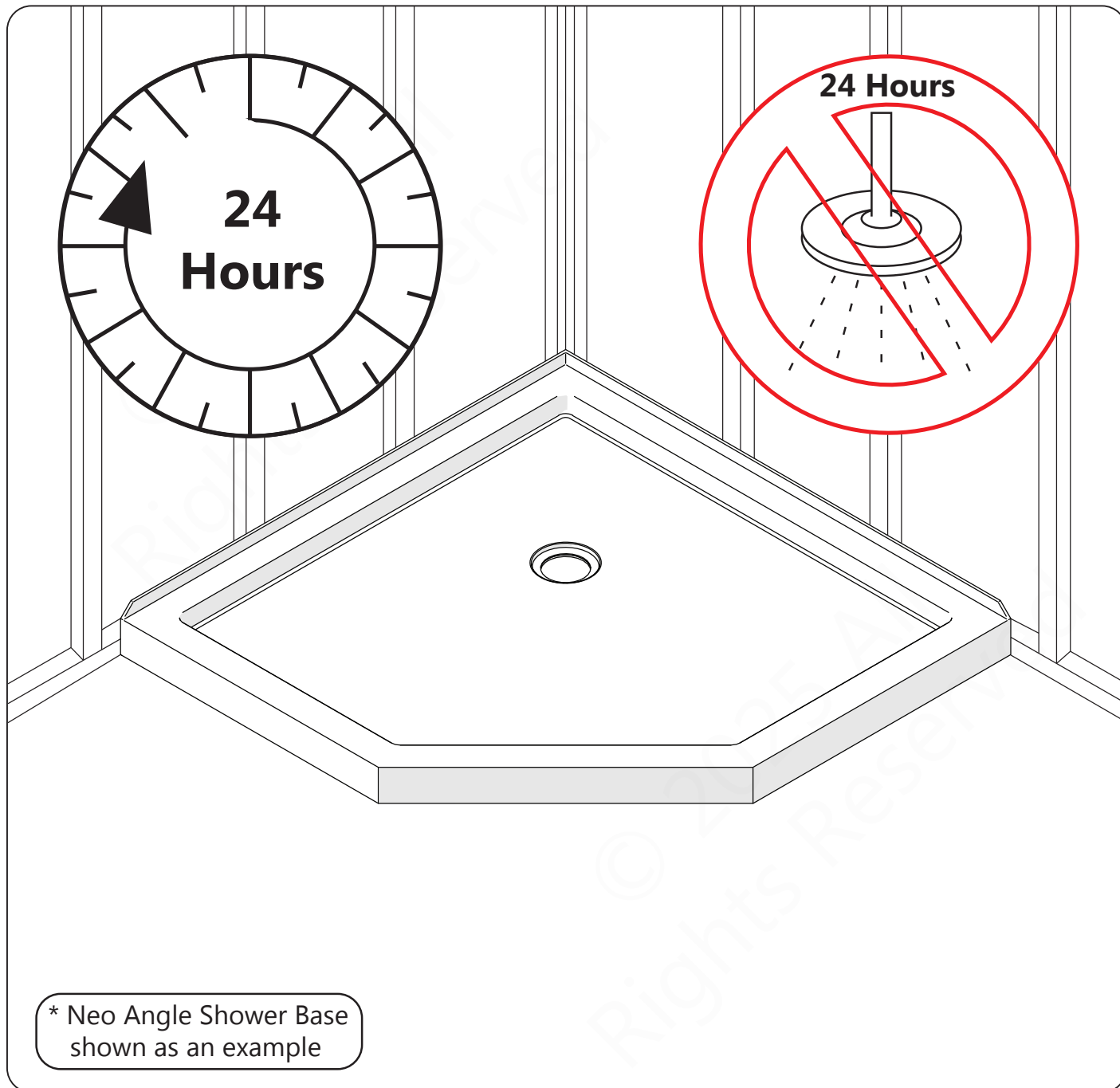
NOTE

If you used installation option # 1, allow the mortar to completely cure and harden before applying weight to the bottom of the shower base.

Install the cement board (or wallboard) above the tile flanges and secure it to the studs

Put the tiles (or other finishing wall material) over the cement board leaving a 1/8" gap between the bottom of the tile (or wall kit) and the shower base. Use 100% silicone caulk to fill the gap.





Product Maintenance

ACRYLIC BASES and BACK WALLS: To ensure long-lasting life for your acrylic base and/or back walls, wipe them off after each use with a soft cloth. To clean the acrylic base and/or back walls, use only non-abrasive sprays or cream-based cleaners. Avoid the use of aerosol spray cleaners. Never use abrasive cleansers, metal brushes, or scrapers that could scratch, damage, or dull the surface.



IMPORTANT!

The product owner should keep this installation manual for their records so they have it for future reference.

If you are a contractor installing this unit for a customer, it is recommended that you complete the section below, cut it out of the manual with scissors, then leave the rest of the manual with your client.

Contact the manufacturer directly for more information on warranty, troubleshooting, replacement parts, customer support, etc.



Record the following purchase information for your records or in the event you need to contact the manufacturer:

Purchase Order
Number _____

Store/Vendor
Purchased From _____

Installation Date _____

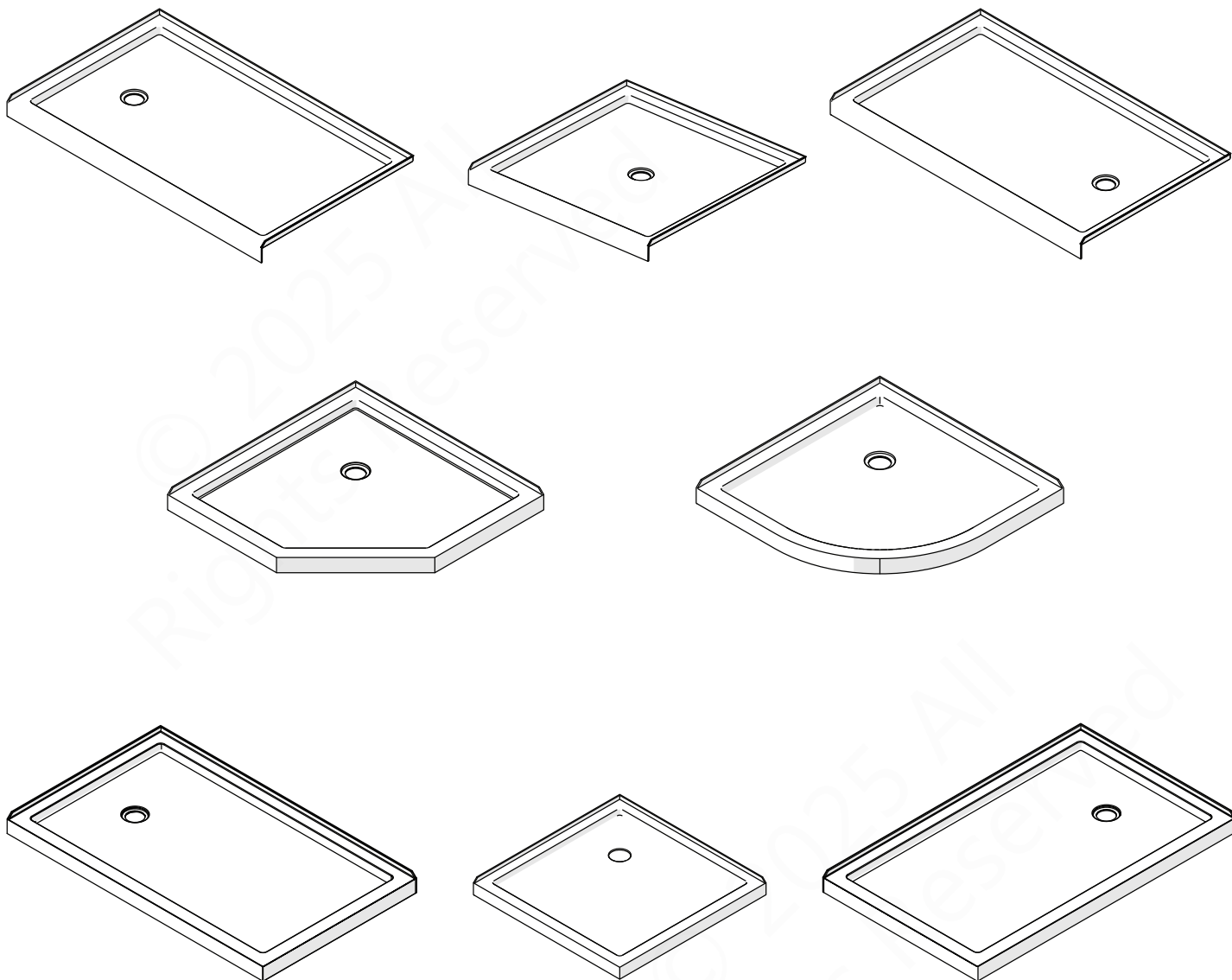
OD Number
(optional) _____

*found on the shipping box
or label if available

Installed By _____

SKU Number _____

Low Profile Acrylic Shower Base



Prior to contacting the manufacturer, please have the following information readily available:

- Purchase Order information
 - Name, PO Number, Dealer/Vendor Name, etc.
- SKU/Model Number
- Factory Part Information

IMPORTANT!

The manufacturer reserves the right to alter, modify, or redesign products at any time without prior notice for the purpose of product improvement and customer experience.

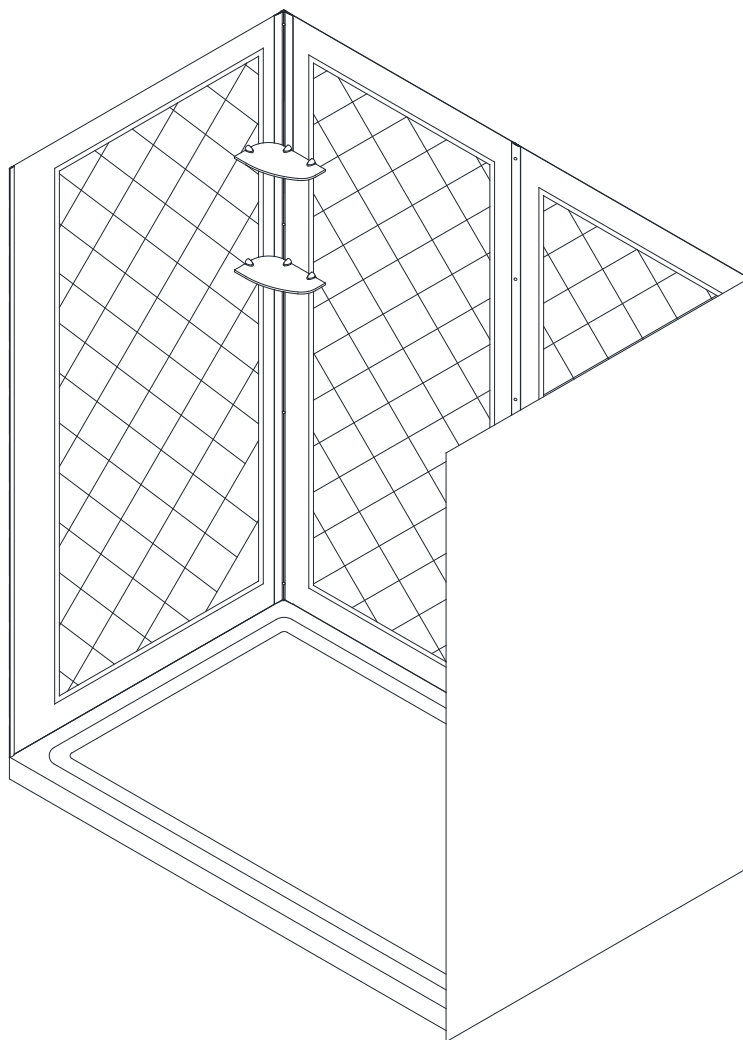


QWALL – 5.2 (2 Back Panels)

SHOWER ACRYLIC WALL INSTALLATION INSTRUCTIONS

IMPORTANT

DreamLine™ reserves the right to alter, modify or redesign products at any time without prior notice. For the latest up-to-date technical drawings, manuals or any other details please refer to your model's web page on BathAuthority.com



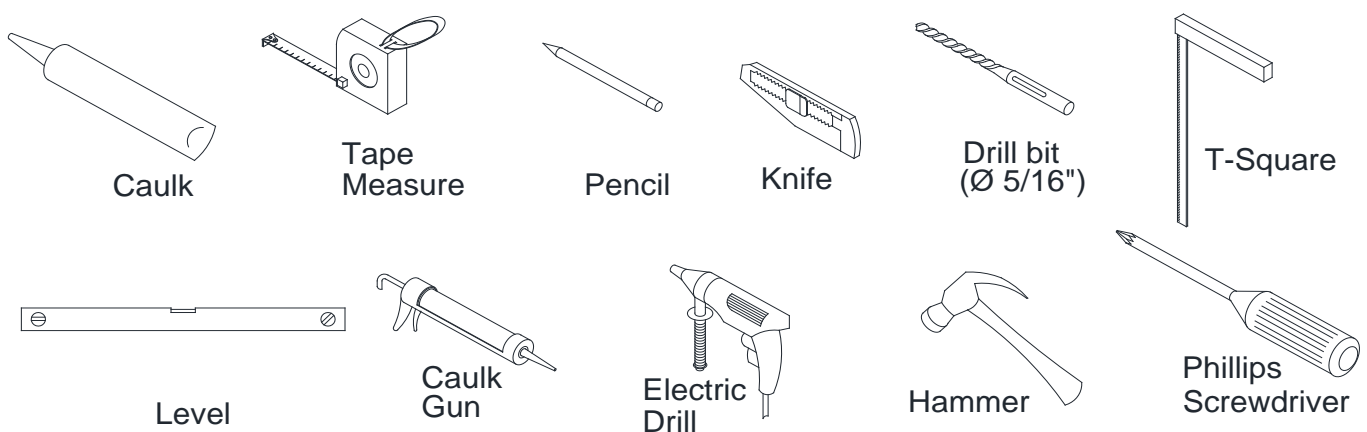
Please read these instructions carefully before installing. If you have any questions regarding installation, please contact our technical support specialists Monday through Friday 8:00 AM – 7:00 PM EST at Phone: 1-866-731-2244, Fax: 1-866-857-3638 or e-mail our technical support group at Support@BathAuthority.com

For more information about DreamLine™ products please visit www.BathAuthority.com

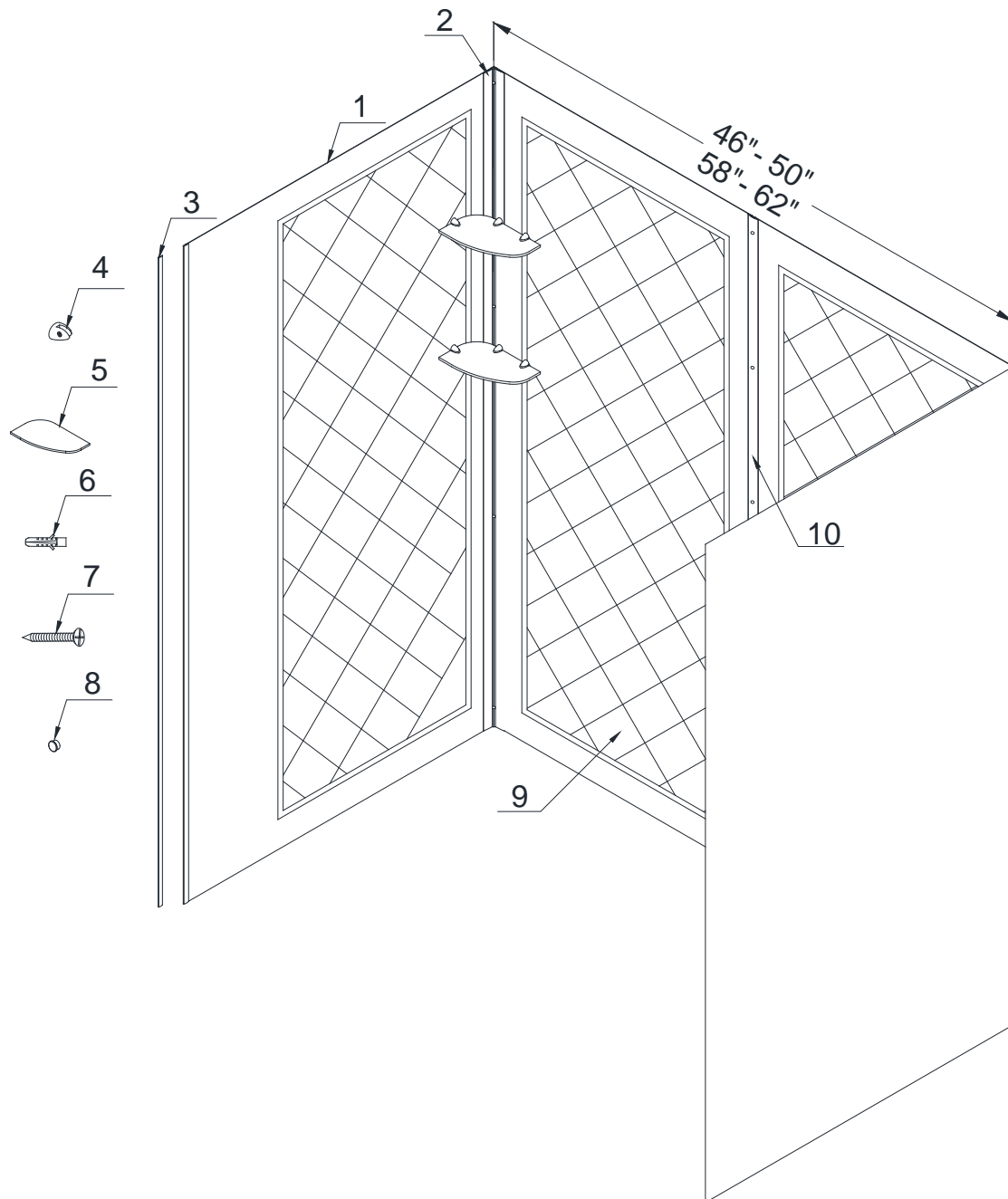
Preparation

1. Prior to installation, examine all boxes and packages for shipping damage and compare the piece count with your packing slip. After opening all boxes and packages read this introduction carefully. Check that all of the needed parts are included in the package by checking off the components on the "Detailed Diagram of Acrylic Shower Wall Components". If the unit has been damaged, has a finishing defect, or has missing parts, please contact our customer support department within **3 business days** of the delivery date. Please note that **DreamLine™ will not replace any damaged products or missing parts free of charge after 3 business days or if the product has been installed.** Feel free to contact DreamLine™ if you have any questions, and please provide an order number, job name or other proof of purchase to help us identify your original order.
2. **Please note that you should consult your local building codes with questions about installation compliance standards. Building and plumbing codes may vary by location, and DreamLine is not responsible for code compliance standards for your project.**
3. This acrylic wall system is specially designed to be installed over any solid surface. If you are installing the acrylic walls over existing tiles, remove all loose tiles before the installation. If you are installing over existing painted walls, remove any loose paint. Please, note that some cutting and drilling may be necessary during the installation process.
4. Make sure to turn off the water supply, remove faucet, handles or any fixture trims protruding from the wall. Clean the surface, removing any soap film and dirt from all wall surfaces using regular household detergent, and then wipe dry.

Tools Required



Detailed Diagram of Acrylic Shower Wall Components



Packing List

01	Side panel	2pcs	06	Wall anchor	21pcs
02	Corner cover	2pcs	07	Countersunk screw ST4.2×40	21pcs
03	Decorative edge molding	2pcs	08	Decorative cover	15pcs
04	Shelf bracket	6pcs	09	Back panel	2pcs
05	Glass shelf	2pcs	10	Center cover	1pc

NOTE: Unpack your unit carefully and inspect it. Lay it out and identify all parts using the detailed diagram and packing list in your manual as a reference. Before discarding the carton, check for small hardware bags that may have fallen to the bottom of the box. If any parts are damaged or missing, please contact DreamLine™ for replacement. The shipping boxes may contain extra parts not used in your model configuration.

NOTE: Retain these installation instructions for future reference.

Preparation for Installation of Back Panel

1. Place a mark on the walls at a distance of **1" (one inch)** from the corner and draw a plumb vertical line from top to bottom.

See Fig. 1 for details.

NOTE:

Repeat this step for both corners.

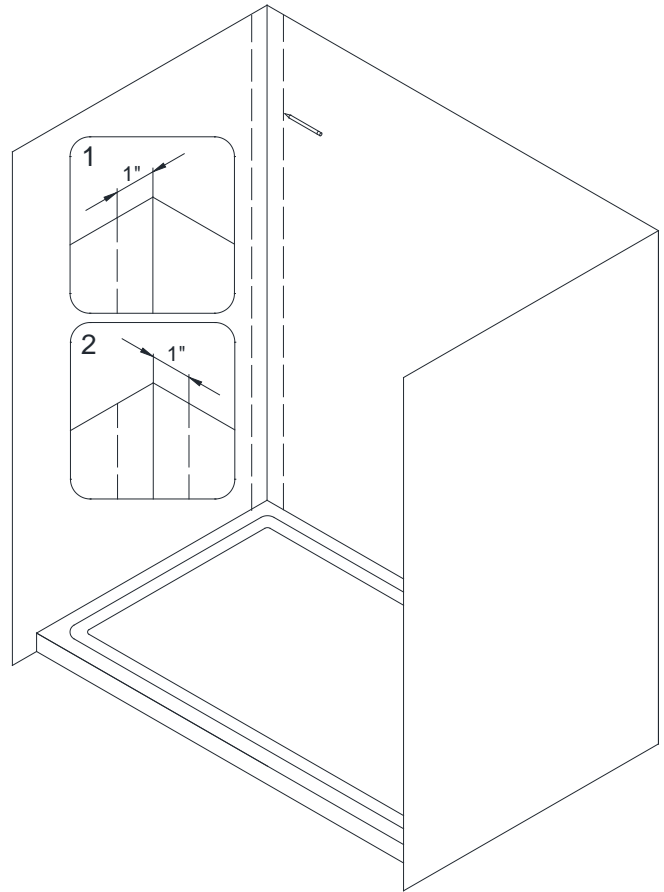


Fig. 1

2. The Shower back wall kit has two **Back Panels (09)**. Measure the back wall of the shower between the vertical lines you marked in Step 1. This distance is marked as "**W**".

See Fig. 2 for details.

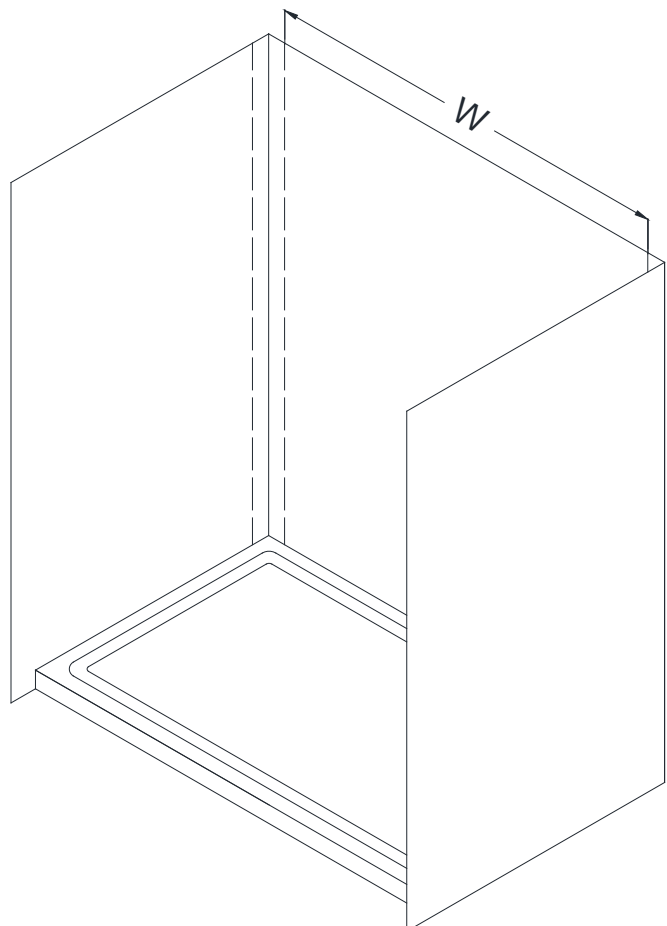


Fig. 2

3. Divide the measurement "**W**" by two and place a mark in the center of the back wall and from there draw a plumb vertical line from top to bottom.

This distance is shown as "**W/2**".

See Fig. 3 for details.

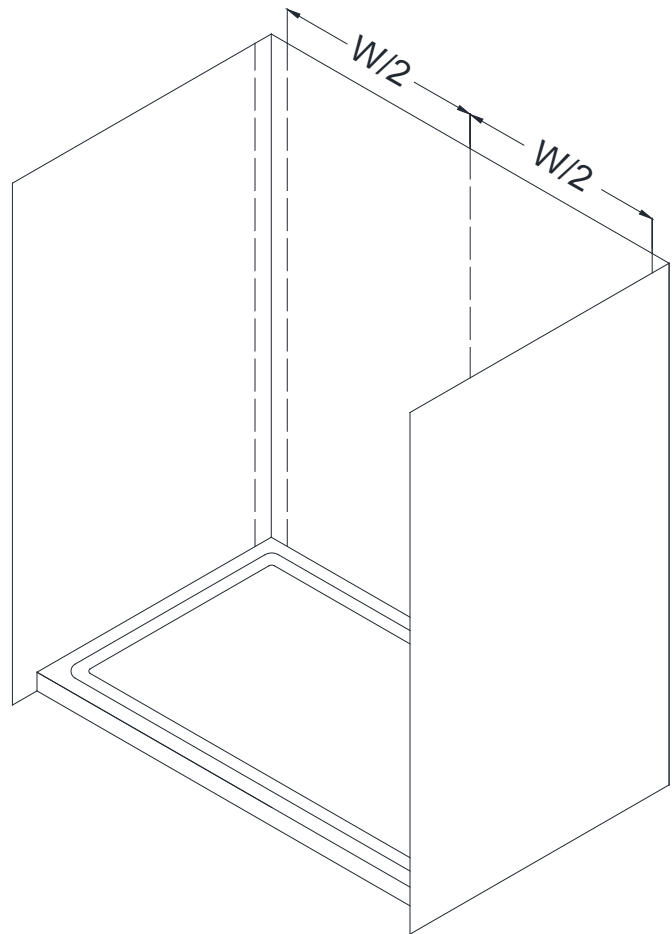


Fig. 3

4. Determine the position of both **Back panels (09)**.

NOTE:

- a) The Narrow side (2-3/4") of the **Back panel** cannot be trimmed and should face the center of the back wall (as shown)
- b) The Wide side (3-1/8") of the **Back panel** must be trimmed to the size of the back wall if necessary, and should face the corner.

See Fig. 4 for details.

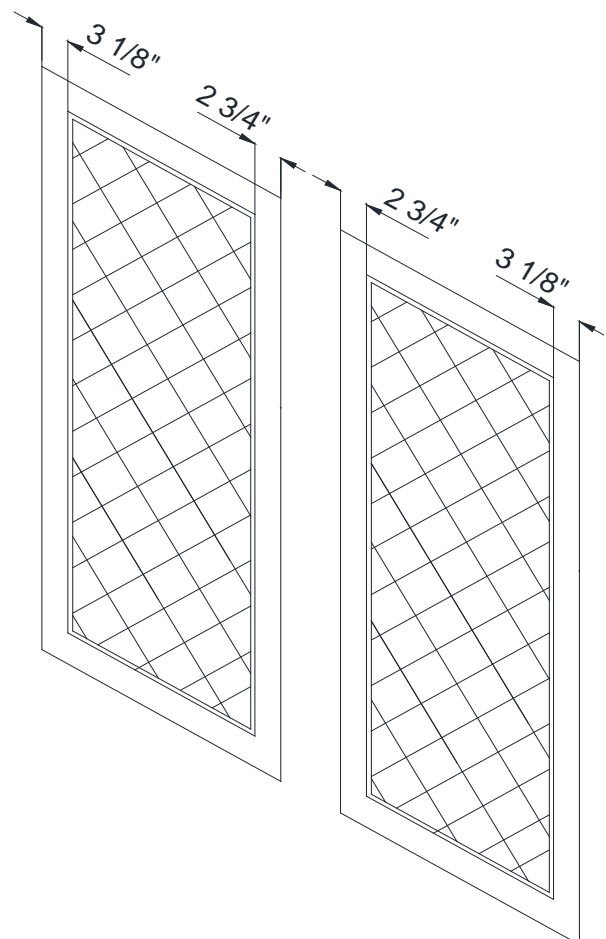


Fig. 4

5. Measure the **Back Panel (09)**.
Width of the **Back Panel** has to be less than or equal to the distance between the center line and the corner line on the back wall in Step. 3
 $L \leq W/2$

If the width of the **Back Panel** is greater than the distance between the center line and the corner line on the back wall in Step. 3, you have to trim the **Back Panel** to fit your measurement.

See Fig. 5 for details.

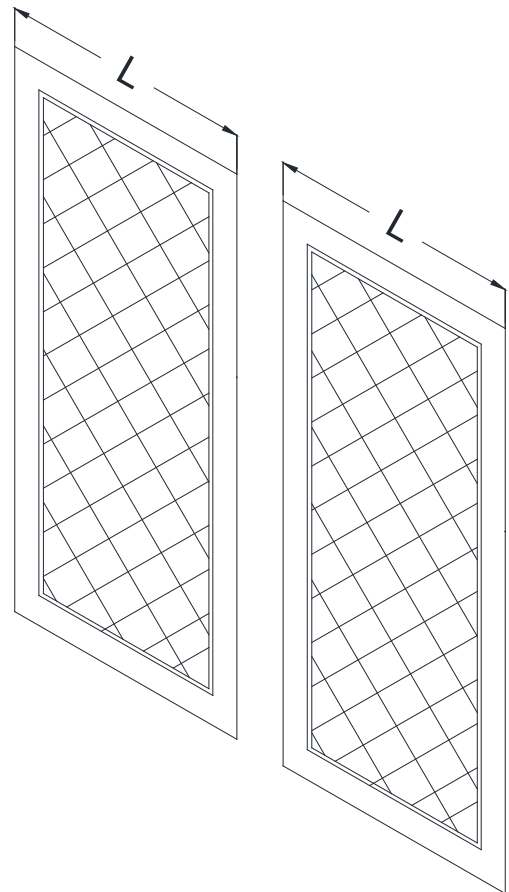


Fig. 5

6. Measure from the narrow edge of the **Back panel (09)** and place a mark at a distance of "**W/2**" (that you measured in Step. 3),
From this mark, draw a straight line from top to bottom along the wide edge of the **Back panel**.

See Fig. 6 for details.

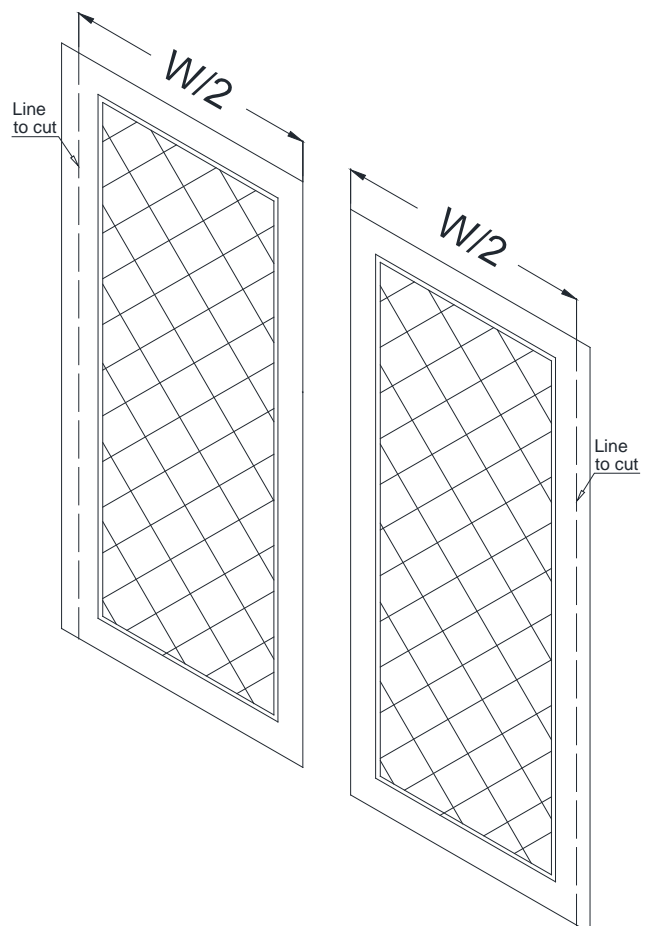


Fig. 6

7. Place the **Back Panel (09)** onto a flat piece of plywood or particle board. Use a sharp industrial knife and a T-square to score along the marked side ends of the **Back panel** and continue scoring until you have fully cut through the panel.

See Fig. 7 and Fig. 8 for details.

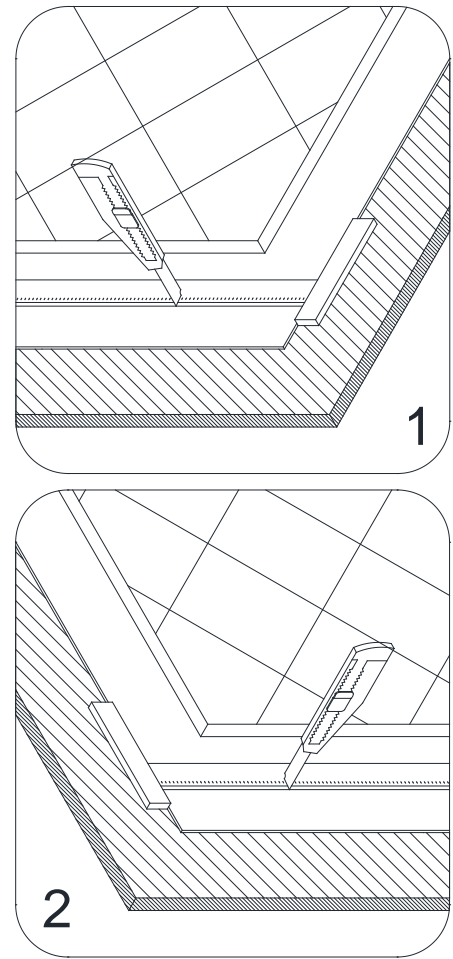


Fig. 7

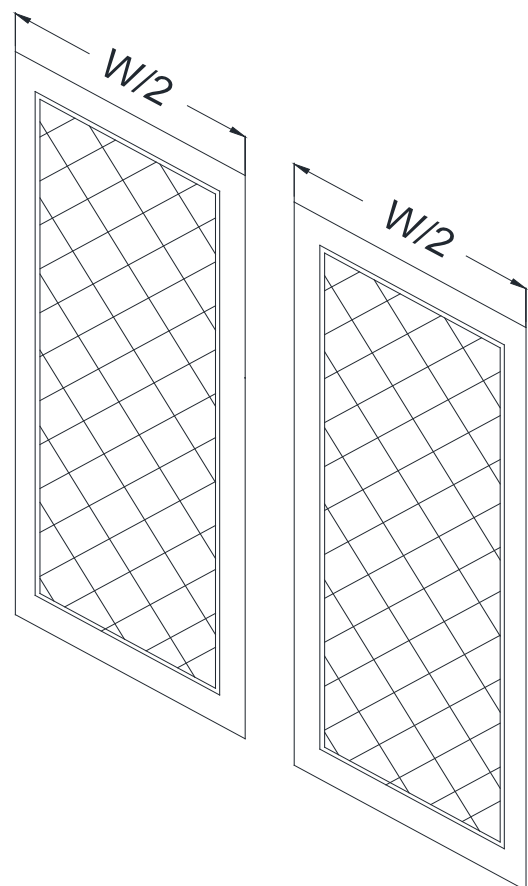


Fig. 8

Preparation for Installation of Side Panels

ATTENTION:

If you are installing a shower door with a wall profile, you can hide the edge of the **Side panel (01)** behind the wall profile.

See Fig. 9 for details.

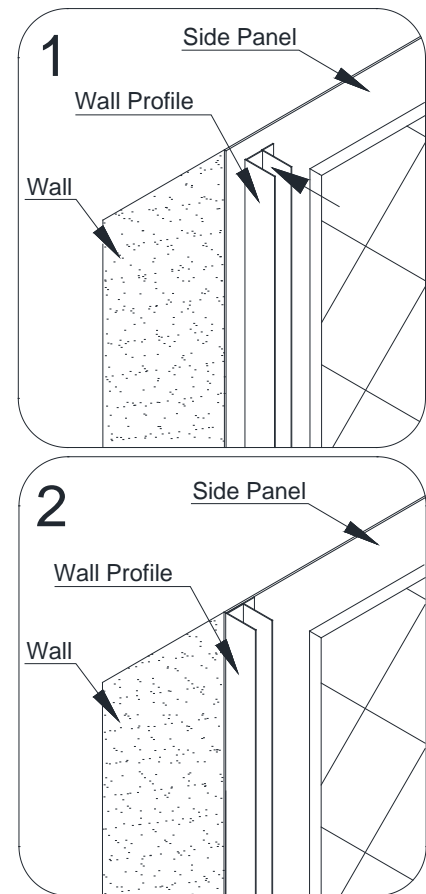


Fig. 9

8. Measure the side walls of the shower from the **1" (one inch)** line in the corner (from Step. 1) to the distance where you want **Side panels (01)** to end. The distance is "**D**".

See Fig. 10 for details.

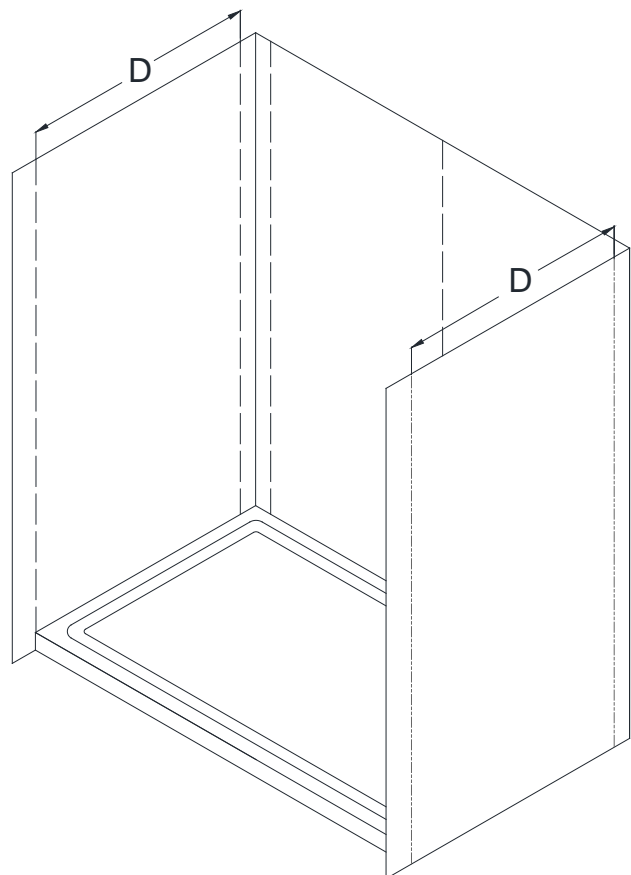


Fig. 10

9. Determine the position of both **Side panels (01)**.

NOTE:

- a) The narrow edge of the **Side panel** fits behind the corner cover and cannot be trimmed.
- b) The wide edge of the **Side panel** can be trimmed to the size of your measurements from Step. 8.

Measure from the narrow edge of the **Side panel** and place a mark at a distance of "**D**" (that you measured in Step. 8).

Draw a straight line from top to bottom along the wide edge of the **Side panel**.

See Fig. 11 for details.

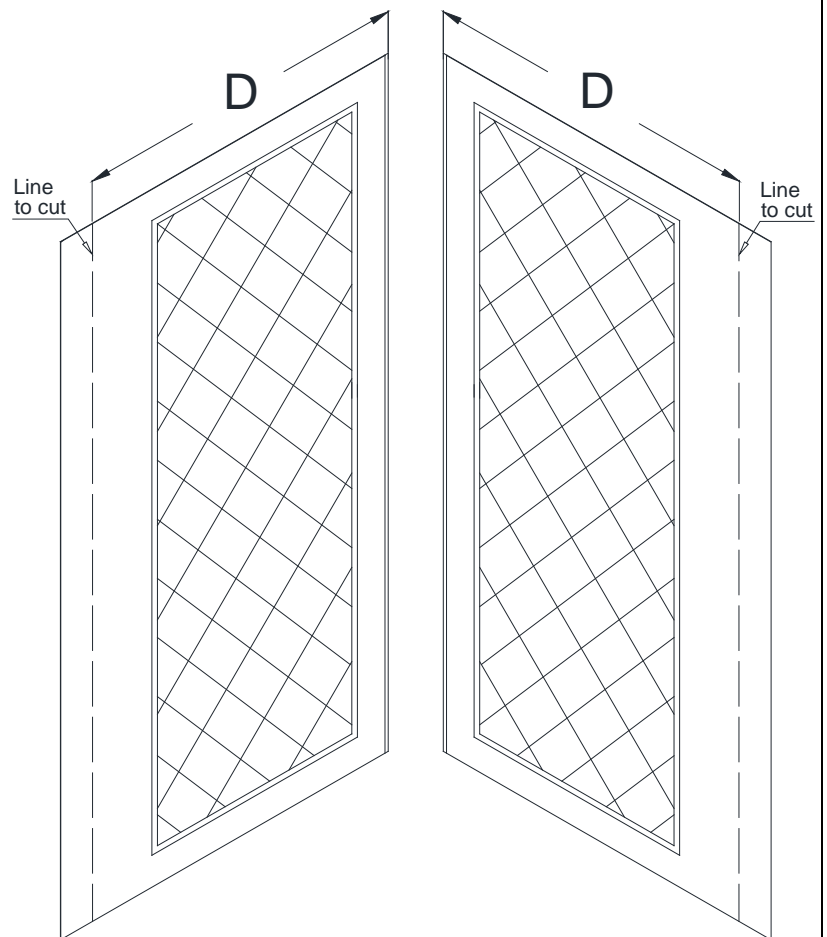


Fig. 11

10. Place the **Side panel (01)** on a flat piece of plywood or particle board. Use a sharp industrial knife and a T-square to score along the marked wide ends of the **Side panel** and continue scoring until you have fully cut through the panel.

See Fig. 12 and Fig. 13 for details.

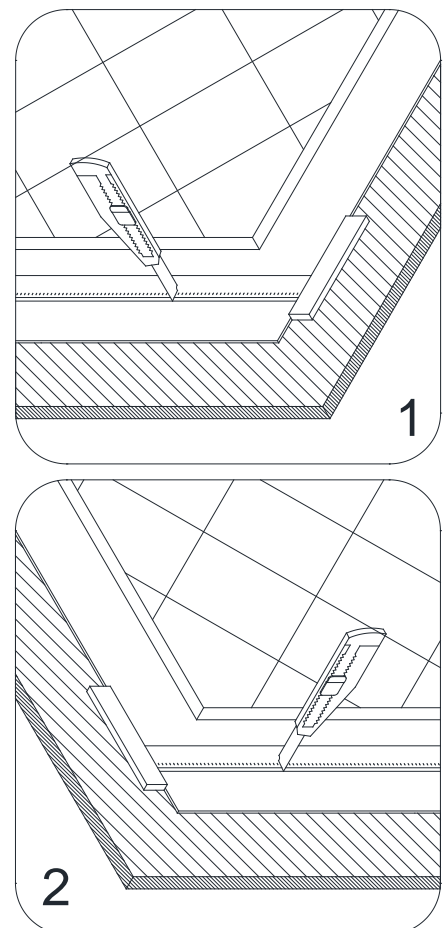


Fig. 12

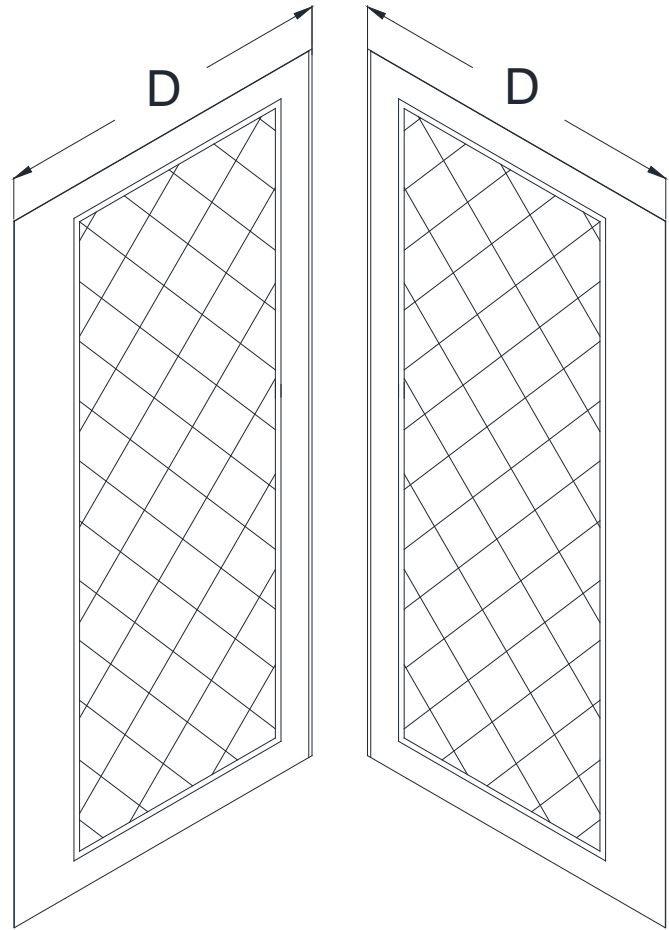


Fig. 13

11. Take exact measurements of the fixture on the wall:

- from the **1" (one inch)** line in the corner of the shower to the fixture: **(A, B, C)**
- from the bottom of the wall of the shower to the fixture: **(E, F)**.

See Fig. 14 for details.

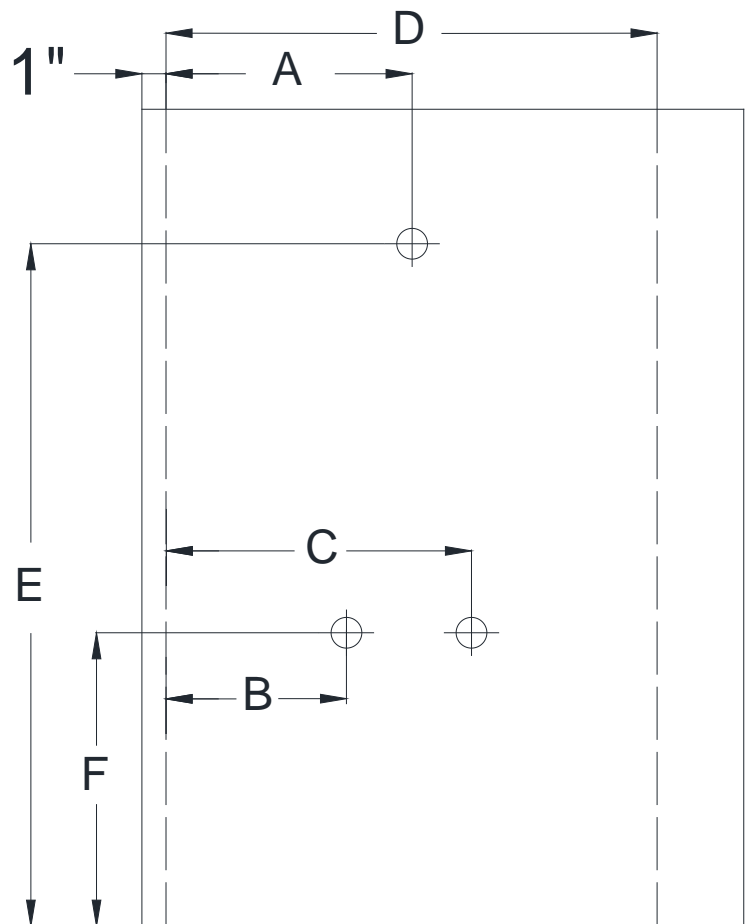


Fig. 14

12. Determine which **Side panel (01)** will be installed on the side wall with the fixture.
Mark the fixture location on the **Side panel** according to the measurements taken in Step. 11.

See Fig. 15 for details.

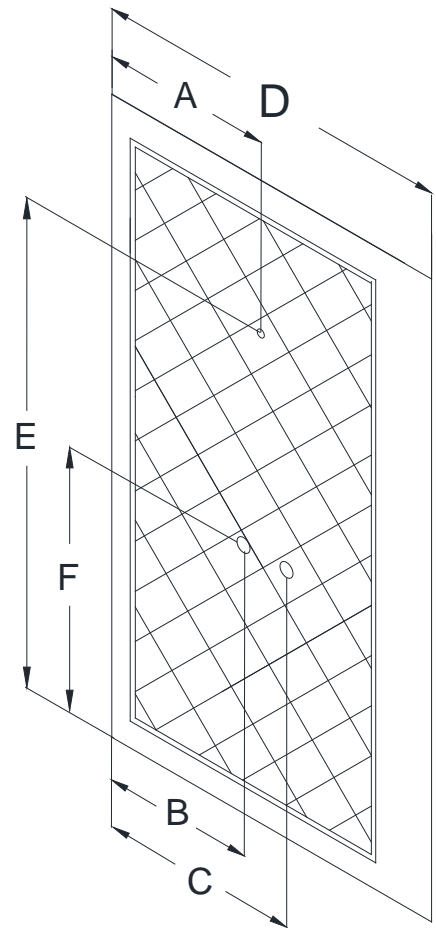


Fig. 15

13. Drill the holes for the fixtures in the **Side panel (01)** using the proper diameter saw bit or a handheld jig saw.

See Fig. 16 for details.

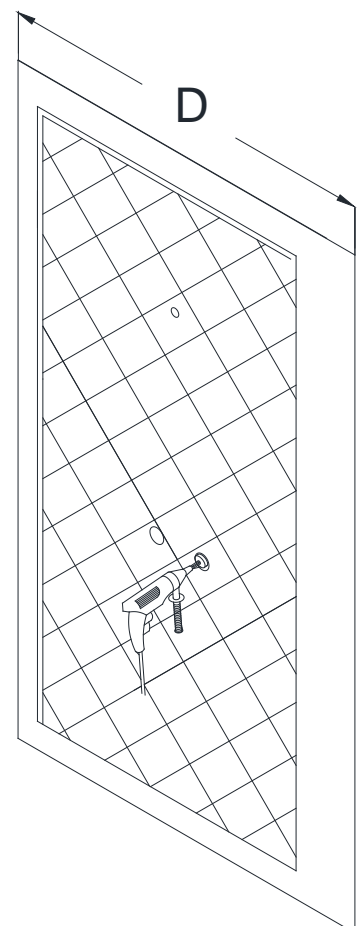


Fig. 16

Acrylic Back Panel and Side Panel Installation Instruction

14. Attach the **Center cover (10)** vertically at the center point along the line (from Step. 3) and mark the drilling holes through the predrilled holes in the **Center cover**. Drill the holes using **Ø5/16"** drill bit and insert the **Wall Anchors (06)**.

See Fig. 17 for details.

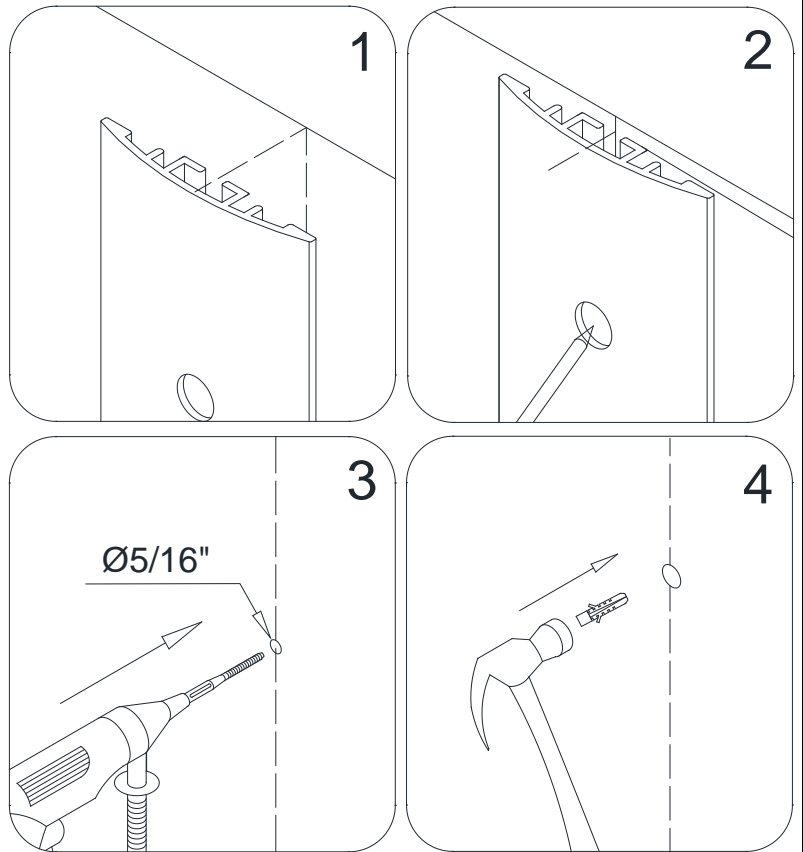


Fig. 17

15. Mount the **Center cover (10)** to the centerline of the back wall using the **Countersunk screws ST4.2×40 (07)**. Do not fully tighten the screws at this time; leave them loose for further installation.

See Fig. 18 and Fig. 19 for details

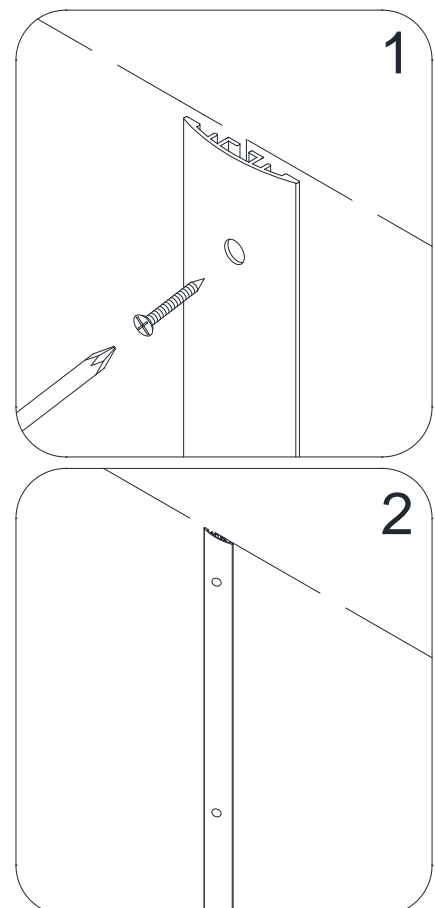


Fig. 18

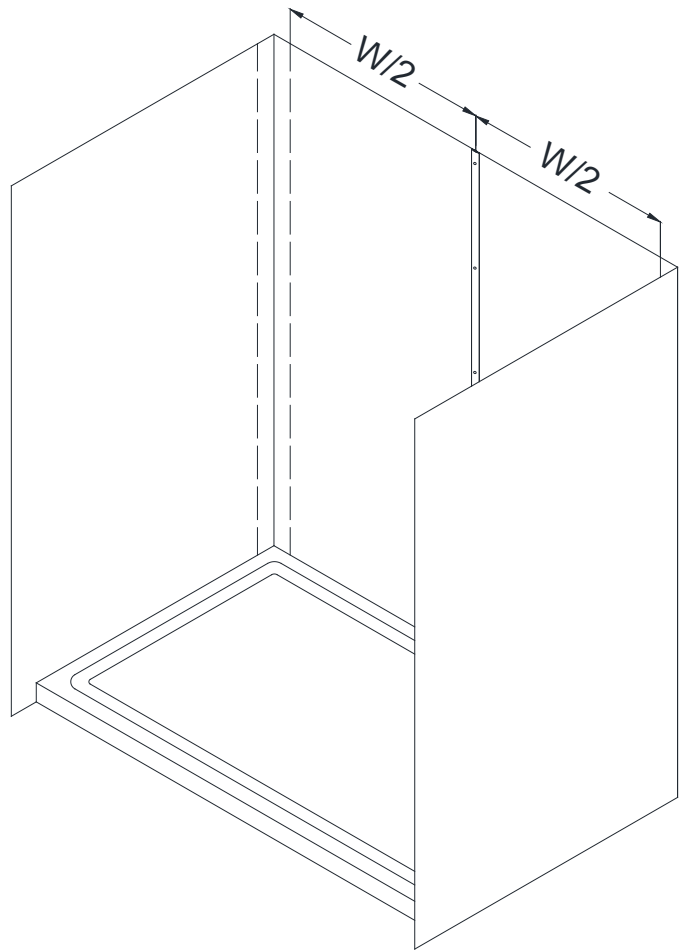


Fig. 19

16. Attach the **Corner cover (02)** to the corner of the shower and mark the drilling holes through the predrilled holes in the **Corner cover**.

Move aside the **Corner cover**, Drill the holes using **Ø5/16"** drill bit and insert the **Wall Anchors (06)**.

See Fig. 20 and Fig. 21 for details

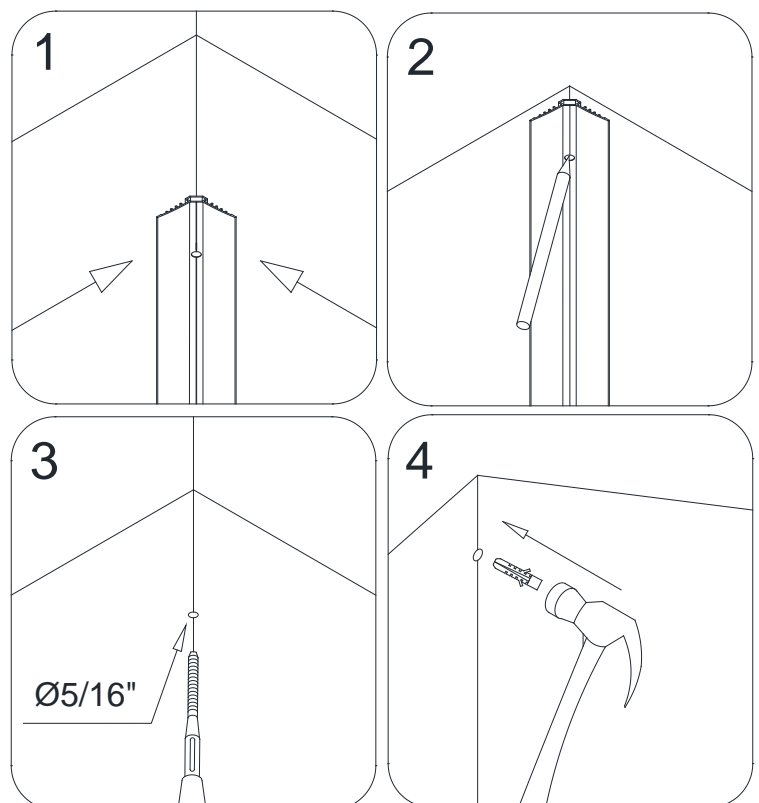


Fig. 20

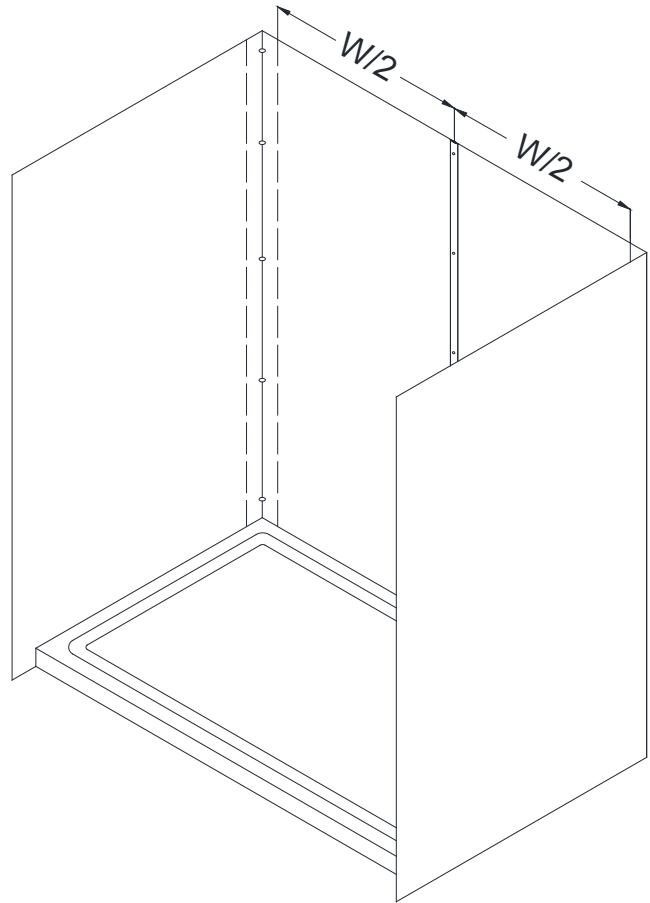


Fig. 21

ATTENTION:

Installation of all Acrylic panels must be finished before the sealant sets for easy leveling and adjustments.

17. Apply the sealant to the entire surface of the reverse side of the **Back panel (09)**.

See Fig. 22 for details.

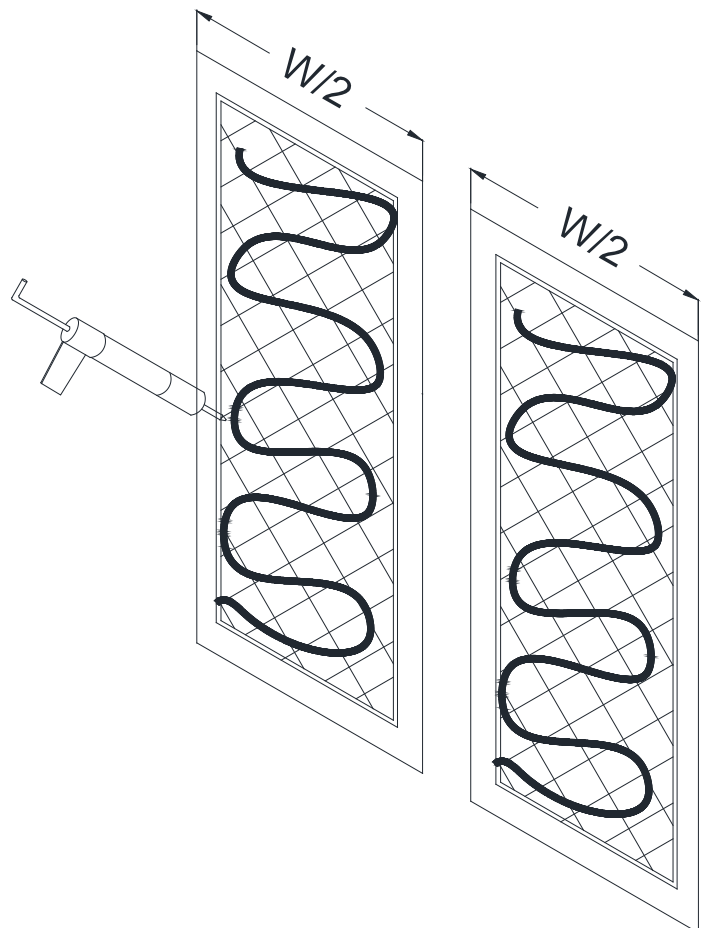


Fig. 22

18. Slide the right edge of the left **Back panel (09)** all the way behind the **Center cover (10)** and push the **Back panel** against the wall.

Slide the left edge of the right **Back panel (09)** all the way behind the **Center cover (10)** and push the **Back panel** against the wall as well.

You can adjust the position of the **Back panels** before the sealant sets.

Apply equal pressure to the whole surface of the **Back panels** from top to bottom.

See Fig. 23 and Fig. 24 for details.

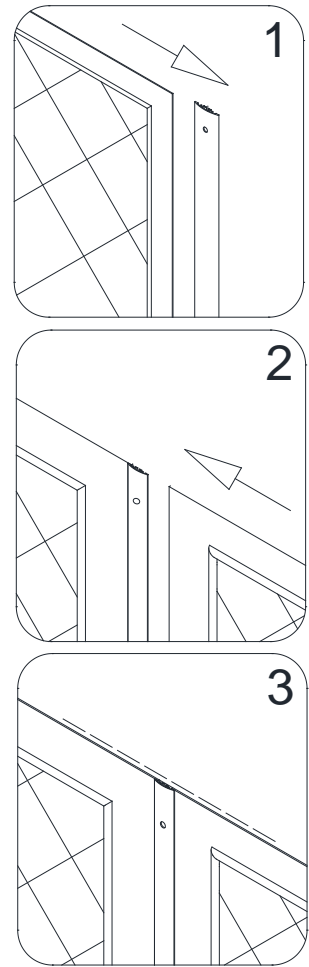


Fig. 23

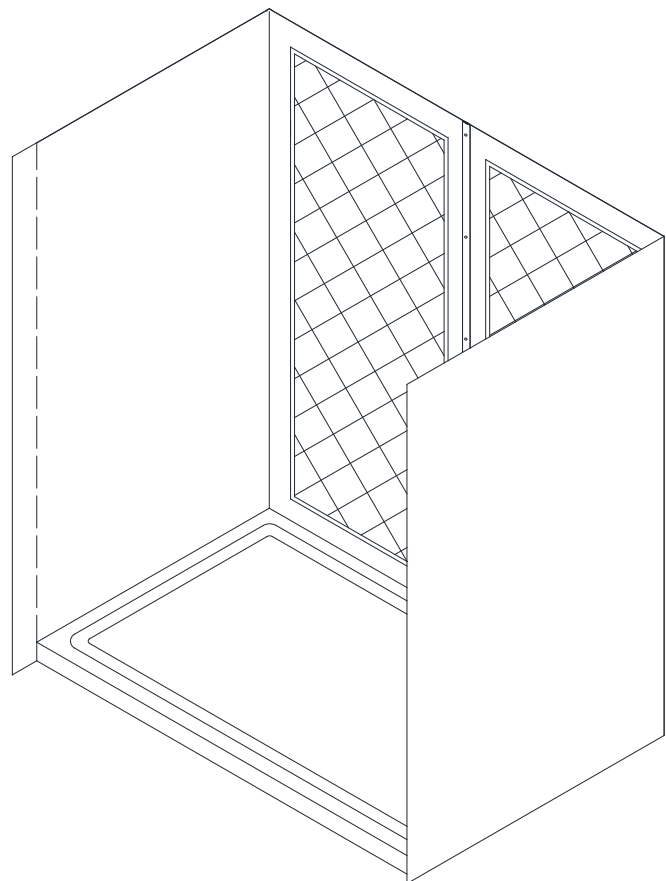


Fig. 24

19. Mount the **Corner cover (02)** to the corner of the shower using the **Countersunk screws ST4.2×40 (07)**.

Do not fully tighten the screws at this time; leave them loose for further installation.

See Fig. 25 for details

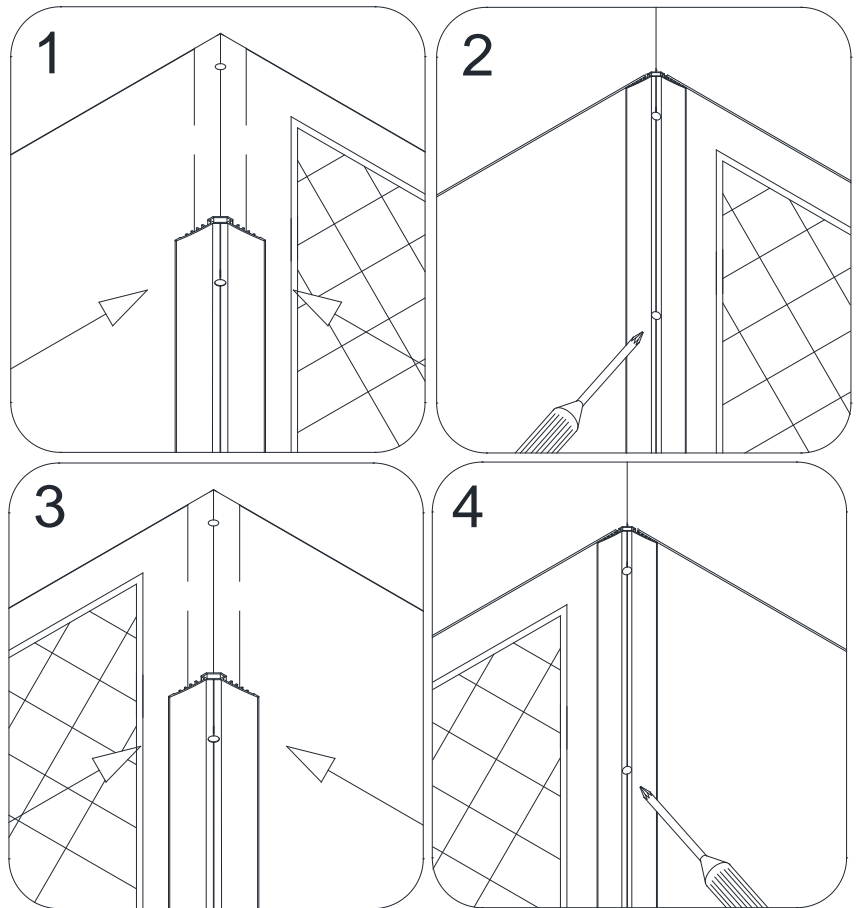


Fig. 25

20. Apply the sealant to the entire surface of the reverse side of the **Side panel (01)**. Also, apply the sealant around the drilled holes.

See Fig. 26 for details.

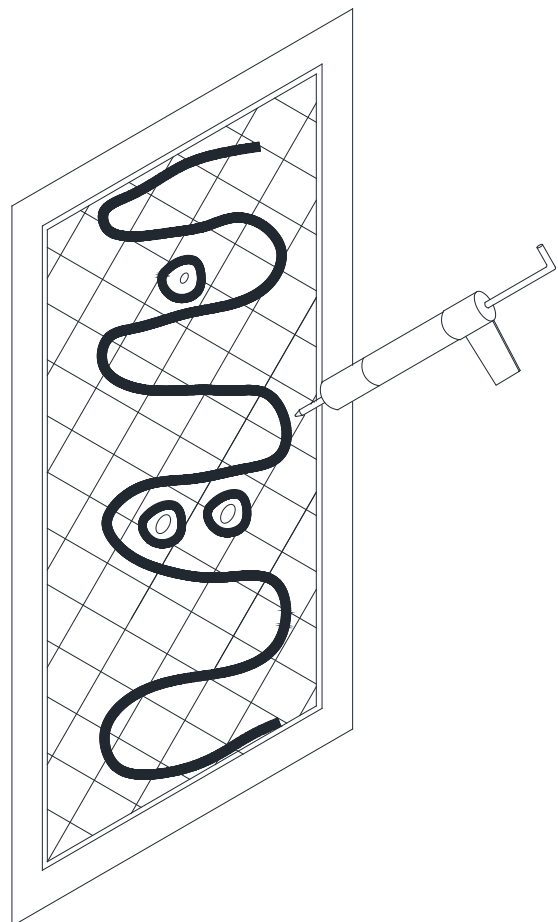


Fig. 26

21. Slide the narrow edge of the **Side panel (01)** behind the **Corner cover (02)**.

Align trimmed edge of the **Side panel** (from Step. 9) with the marked line on the wall (in Step. 7) and push the **Side panel** against the wall.

NOTE:

Make sure the drilled holes on the **Side panel** are also aligned with the fixtures on the wall.

See Fig. 27 for details.

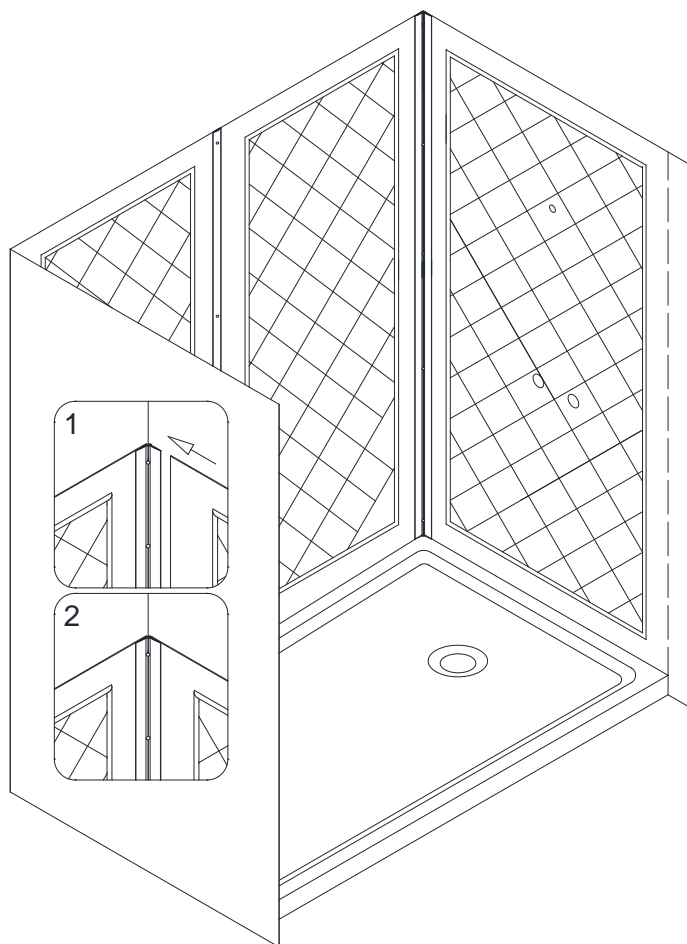


Fig. 27

22. Apply sealant to the entire surface of the reverse side of the other **Side panel (01)**.

See Fig. 26 for details.

Slide the narrow edge of the other **Side panel (01)** behind the **Corner cover (02)**.

Align trimmed edge of the **Side panel** (from Step. 9) with the marked line on the wall (in Step. 7) and push the **Side panel** against the wall.

Align the top of both **Side panels** and the **Back panel** before the sealant sets. Apply equal pressure to the whole surface of the Acrylic panels from top to bottom.

See Fig. 28 for details.

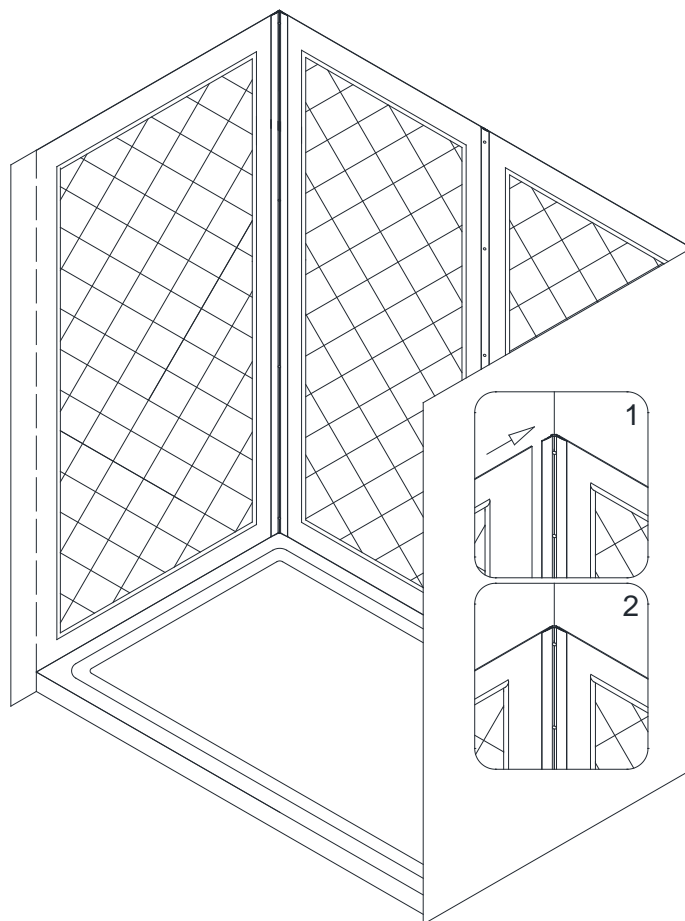


Fig. 28

23. Once all panels are aligned, fasten tight the **Corner cover (02)** to secure the **Side panels (01)** and **Back panels (09)**.

Cover the screw holes with the **Decorative covers (08)**.

See Fig. 29 for details.

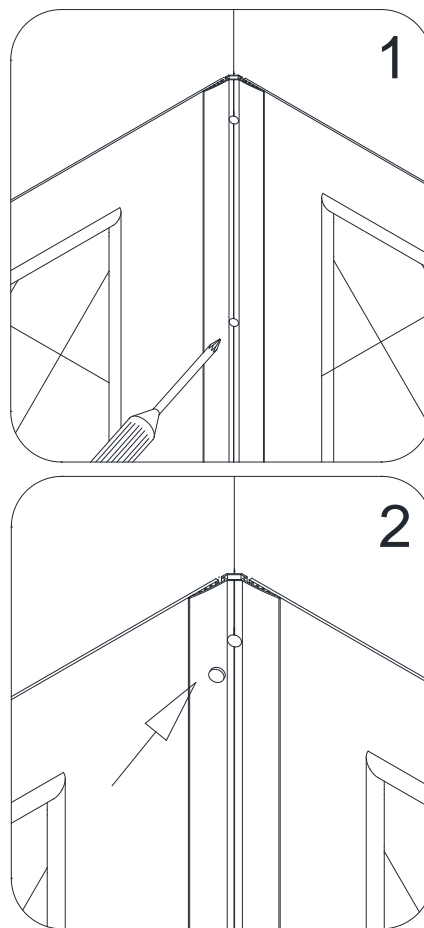


Fig. 29

24. Fasten tight the **Center cover (10)** to secure the **Back panels (09)**.

Cover the screw holes with the **Decorative covers (08)**.

See Fig. 30 for details.

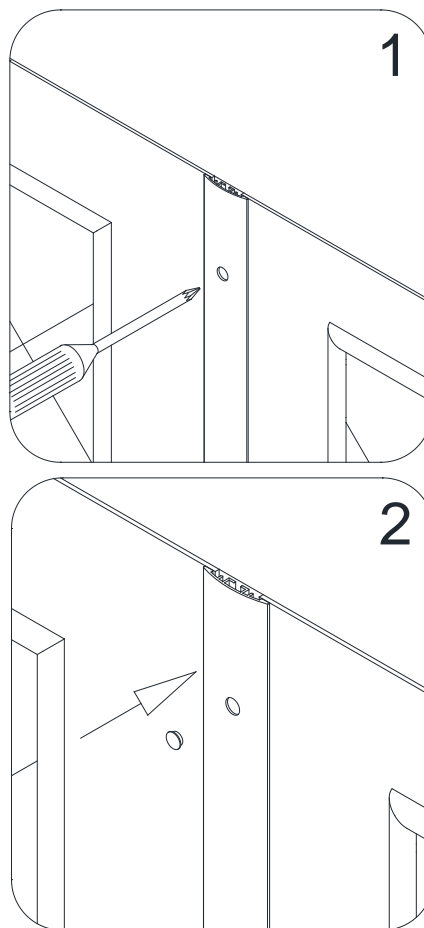


Fig. 30

ATTENTION:

Prior to the next step, please be sure the part of the wall for installation of the Decorative edge molding (03) is clean, dry and free from soap, oil and any construction debris.

25. Gently remove the plastic tape from the adhesive side of the **Decorative edge molding (03)** and firmly press it to the edge of the **Side panel (01)** from top to bottom.

See Fig. 31 for details.

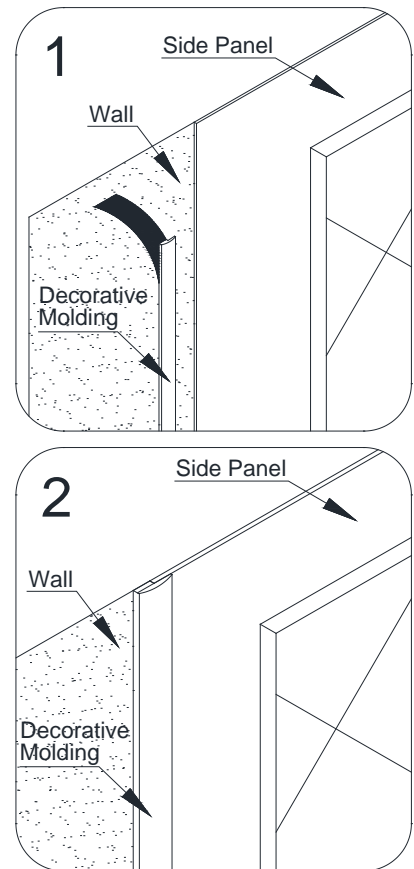


Fig. 31

26. Apply caulk along the top edges of the **Side panels (01)** and the **Back panels (09)**.
Apply caulk along the connection of the bottom edges of the **Side panels** and bottom edges of the **Back panels** with the Shower base.

See Fig. 32 for details.

ATTENTION:

Installation of your "QWALL-5" Acrylic shower wall is complete.
If you want to install **Glass shelves (05)** to your Shower, follow to the next step.

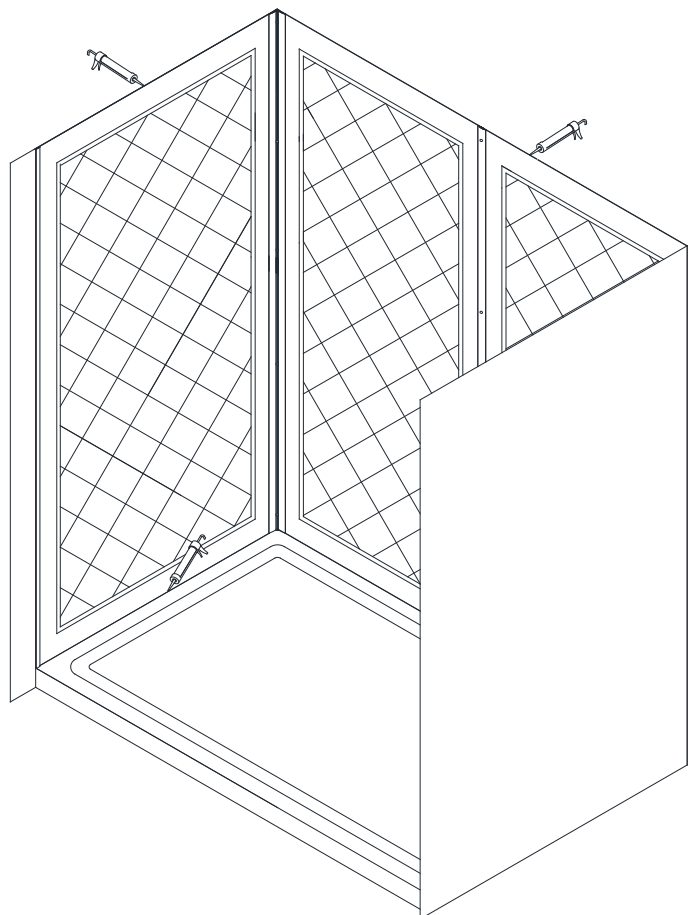


Fig. 32

Glass Shelves Installation Instruction

27. Determine the desired height for the **Glass shelves (05)** and mark the locations on the wall.

NOTE:

The **Glass shelves** can be installed either two in one corner, or one in each.

See Fig. 33 for details.

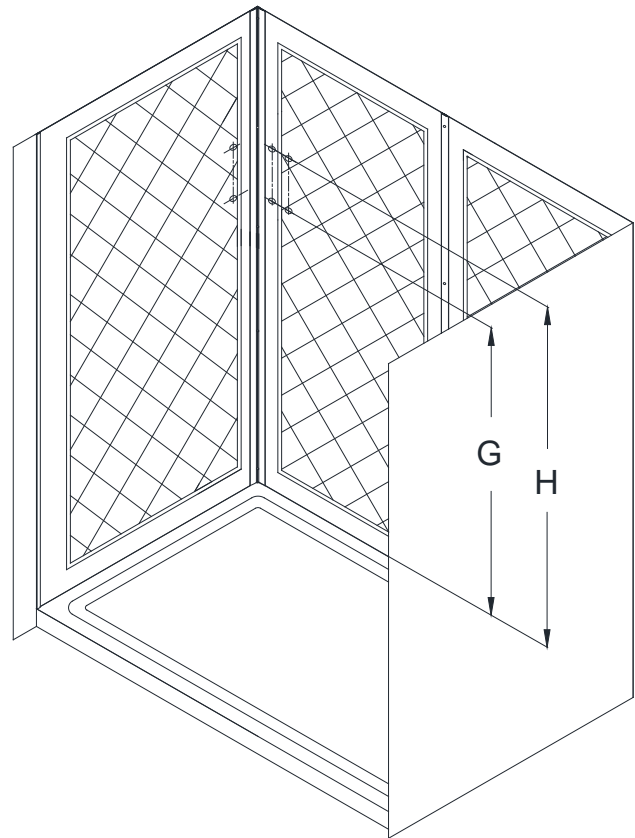


Fig. 33

28. Mark the location for the **Shelf brackets (04)** according to the measurements in Fig. 28 and Fig. 29.1.

Drill the holes using **Ø5/16"** drill bit and insert the **Wall anchors (06)**.

See Fig. 34 for details.

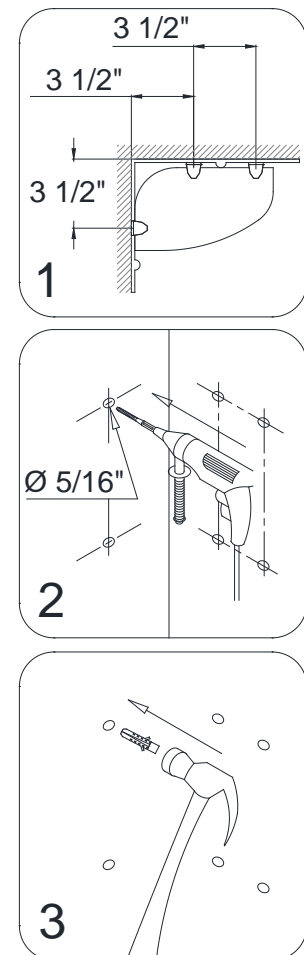


Fig. 34

29. Mount the **Shelf brackets (04)** to the wall using the **Countersunk screws ST4.2×40 (07)**.

NOTE: the padded set screw of the Glass bracket should be facing down.

Slide the upper **Glass shelf (05)** into the upper **Shelf brackets** and tighten the set screws at the bottom of the brackets. Then slide the bottom **Glass shelf** in place. Tighten the set screws on the bottom **Shelf brackets** as well.

See Fig. 35 and Fig. 36 for details.

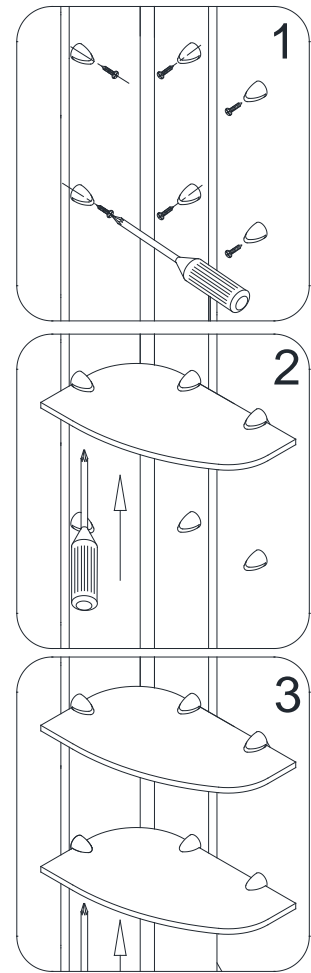


Fig. 35

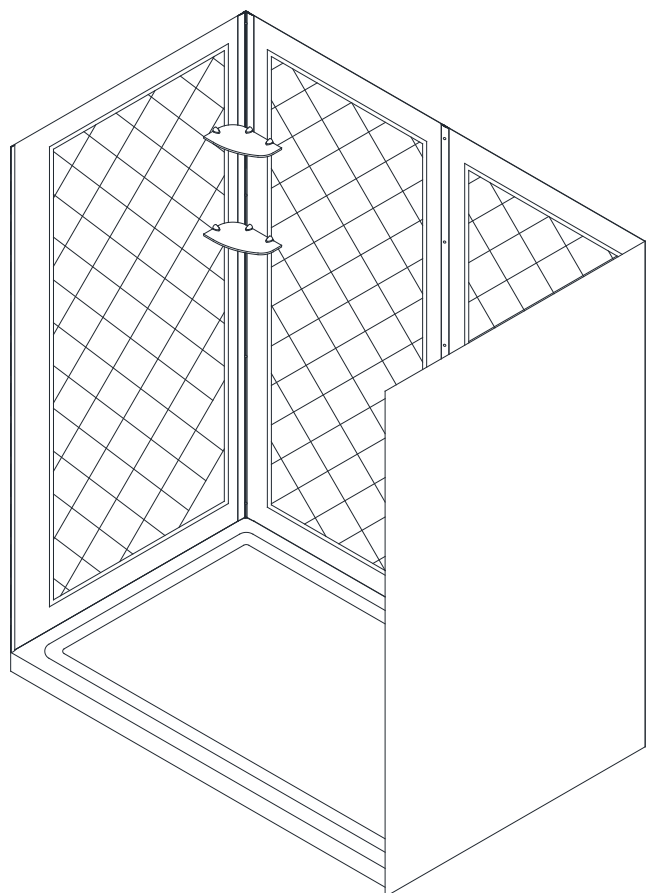


Fig. 36

Product maintenance

To ensure long lasting life for your acrylic back walls, wipe them off after each use with a soft cloth. To clean the acrylic back walls use non-abrasive sprays or cream based cleaners. Never use abrasive cleansers, metal brushes or scrapers that could scratch or dull the surface.

Acrylic cleaning procedure:

Acrylic should be cleaned with warm water and a clean, non-abrasive cloth. If desired, a mild, non-abrasive detergent may also be used. Use only light pressure when cleaning. Avoid rubbing dirt or grit into the surface. Turn the cloth often and replace with a clean cloth frequently. Dry by blotting gently with a clean, dry cloth.

DO NOT USE:

Window cleaning sprays, alcohol, kitchen abrasive compounds, or solvents (such as acetone, gasoline, or thinners). Do not use ammonia based cleaning solutions on the acrylic as it will damage the surface.

How do you get scratches out of Acrylic?

For light scratches, use a buffing compound such as a car wax. Use a buffer or lightly polish the surface by hand until scratches disappear.

TABLE OF CONTENTS

Required Tools for Installation	Page: 2
Detailed Diagram with Packing List	Page: 3
Preparation for installation of Back Panel (09)	Pages: 4 – 7
Preparation for installation of Side Panel (01)	Pages: 8 – 14
Back Panel and Side Panel Installation Instruction	Pages: 14 – 19
Glass Shelf (05) Installation Instruction	Pages: 20 – 21



TEL: [866-731-2244](tel:866-731-2244)

FAX: [866-857-3638](tel:866-857-3638)

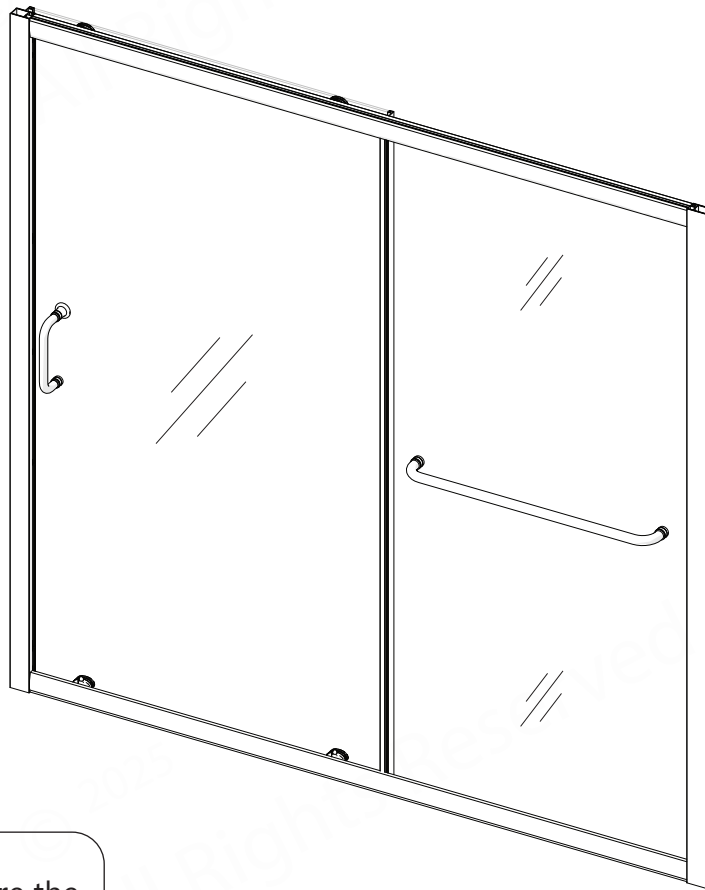
WWW.BATHAUTHORITY.COM

For more information on [DreamLine™ Shower Back Wall](http://www.BathAuthority.com) please visit www.BathAuthority.com

SLIDING SHOWER AND TUB DOOR WITH FIXED PANEL

INSTALLATION INSTRUCTIONS

PLEASE REVIEW THIS ENTIRE MANUAL PRIOR TO INSTALLATION



This door is reversible.
Installation instructions are the
same for Tub or Shower height.

Available in:
01 - Chrome
04 - Brushed Nickel
06 - Oil Rubbed Bronze
09 - Matte Black

IMPORTANT!

The manufacturer reserves the right to alter, modify or redesign products at any time without prior notice for the purpose of product improvement and customer experience. Please refer to the manufacturer's web page for the latest technical drawings, installation manuals, warranty information or additional product details.

NOTES

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Record the following purchase information for your records or in the event you need to contact the manufacturer.

Purchase Order
Number _____

Store/Vendor
Purchased From _____

Installation Date _____

OD Number
(optional) _____
*found on the shipping box or label
if available.


Installed By: _____

SKU Number _____


Table of Contents

Section Title	Page #
General Preparations and Warnings	2
Model Specific Preparation	3
Adjustable Wall Profile System	4
Tools	5
Detailed Diagram of Shower Door Components	6
Parts List	7-8
Installation Steps	9-24
Top and Bottom Roller Assembly Installation	16
Decorative Cover with Washer Installation	22
Handle and Vinyl(s) Installation	23
Product Maintenance	25
Troubleshooting	26
Factory Parts Information	27-30


Symbol Legend




TIP - for ease of installation.




CORRECT - recommended.



NOTE - take note of special feature; additional information.

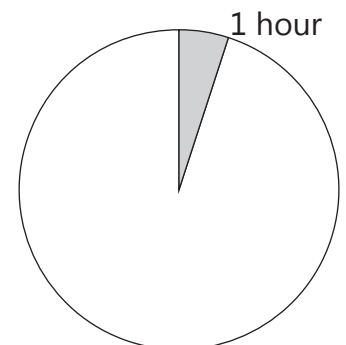


INCORRECT - not recommended.



REQUIRED - requires special attention; signifies a warning.

Average Installation Time



Important Product Information

IMPORTANT

- The manufacturer reserves the right to alter, modify or redesign products any time without prior notice for product improvement and customer experience. Please refer to the manufacturer's web page for the latest technical drawings, installation manuals, warranty information or additional product details.
- This product should be installed by someone familiar with the construction requirements for this type of project and the care necessary for the safe installation and operation of the product.
- The safety of any installation is the responsibility of the installer.
- Professional installation recommended. *(All Models)*
- To prevent damage or serious injury, Do Not lean against the installed panel/door/glass.
- To prevent damage or serious injury: Do Not attempt to lift or move a heavy lite of glass alone. Use an assistant and/or a professional grade glass suction cup.
- The installation of some models may require drilling down into the threshold. Contact the manufacturer of the base, tub, or threshold material with any questions regarding the drilling of holes into their product.
- All drawings in this installation manual are for illustrative purposes only and are not drawn to scale.

TEMPERED GLASS WARNING

- Your Shower Door Glass Could Shatter Without Warning if Improperly Installed or Mishandled
- Do Not install or operate a shower door if the glass has chipped corners, slivered edges or is otherwise damaged and/or has been dropped or banged into a hard surface such as tile, marble or glass.
- The main causes of tempered glass breakage are:**
 - ☐ Improper handling, storage or installation
 - ☐ Misuse/abuse
 - ☐ Lack of maintenance
 - ☐ Failure to replace damaged glass
 - ☐ Improper handling during storage, unpacking and installation:
 - ☐ Corners and edges are the most susceptible area to damage on a lite of tempered glass and should be protected and handled with care during storage, unpacking, installation and operation. A concentrated point of pressure or impact with a surface harder than itself may cause the tempered glass to shatter. The tempered glass may release immediately, within several hours or even days later.
 - ☐ Incorrect installation of door hardware, rollers, hinges, channels, stopper or glass:
 - ☐ Improper installation may include: loose hardware and/or lack of proper gaskets between the hardware and glass. Additionally, improper alignment of guide rails, wall profiles or other hardware during installation or operation may place stress on the glass edges and cause it to break.
 - ☐ This product must be installed by a professional and experienced installer familiar with the safe handling of tempered glass.
 - ☐ Improper use of this product:
 - ☐ Aggressively opening or closing the door may cause trauma to the glass, which can lead to breakage. This may occur immediately or hours or even days later.
 - ☐ **The shower door hardware and glass should be inspected periodically:**
 - ☐ Instruct the homeowner how to perform a periodic inspection of the shower hardware and glass - some minor adjustments may be necessary based upon the use (or misuse) of the shower door. Ensure that the hardware remains tight and that the door alignment and operation are correct. Any adjustments should be made upon discovery to prevent damage to the product.
 - ☐ Additional considerations should be given to the installation of frameless tempered glass products in households with young children or an elderly person due to an increased chance of improper handling. In such cases, alternatives such as shower curtains or grab bars should be considered.

GENERAL PREPARATION

- After opening all boxes and packages, read this introduction carefully. Check that all the items are included in the package by marking off the components on the **"Detailed Diagram of Product Components"** page. Examine all boxes and packages for shipping damage. If the unit has been damaged, has a finishing defect, or is missing parts; please contact our Customer Support department within 3 business days of the delivery date. **Please note that the manufacturer will not replace any damaged products or missing parts free of charge after 3 business days or if the product has been installed.** Please contact the manufacturer if you have any questions.
- Please note that you should refer to your local building codes with questions on installation compliance standards. Building and plumbing codes may vary by location, and the manufacturer is not responsible for code compliance standards project and will not accept any returns.
- If this unit is going to be installed in a new construction, install all the required plumbing and drainage before installing the shower. Use a competent and licensed (if required by local code) plumber for all plumbing installation.
- Make sure that prior to beginning the installation, the surfaces are leveled and solid and will be able to support the total weight of the unit. Also make sure the walls are at right angles. Irregular installation surface level, radius corners or improper angle of side walls will result in serious problems for your installation. Please note that some adjustments and drilling will be necessary during the installation process.
- Protect all primary surfaces of the product during installation. Never set your glass down directly onto a tile floor. Leave corner protectors in place until it is necessary to remove them. Always use a piece of wood or cardboard to protect the bottom edge and corners of the glass prior to and during installation.
- This unit must be installed upon a finished threshold and against finished walls.
- These shower doors are not designed to be installed into a fiberglass surround due to the radius corners and lack of a solid surface to mount the hardware.*

WARNING: TO AVOID THE RISK OF DAMAGE OR INJURY:

- Follow all recommendations and requirements as shown in the installation instructions.
- Perform a thorough inspection of the glass and all parts for any damage prior to installation. Any damage to tempered glass can cause breakage. **Do Not install damaged glass!**
- Do Not install or operate a shower or tub door if the glass has chipped corners, slivered edges or is otherwise damaged. Do Not install or operate a shower or tub door that has been dropped or banged into a hard surface such as tile, marble or glass.
- CAUTION: Contact with any hard surface can damage tempered glass and cause it to shatter.
- This product uses tempered glass. Glass cannot be cut after it has been tempered. Do Not attempt to cut tempered glass.
- Glass Shower doors, Tub doors, Inline panels, and Return panels can shatter due to improper handling or lack of maintenance. Conduct periodic inspections of glass and all parts for possible damage, missing or loose parts.
- Always wear proper safety equipment such as: safety goggles, work gloves and appropriate footwear during the installation process.
- WARNING: Risk of leakage and/or damage: follow all instructions regarding the application of silicone sealant or caulk. Allow 24 hours for the sealant to cure before the initial use of the shower or tub product. Follow the silicone manufacturer's recommendations regarding the use of their product.
- Thoroughly read these instructions before installing or using this product.
- Leave this manual for the enduser of the product.



This product should be installed by someone familiar with the construction requirements for this type of project and the care necessary for the safe installation and operation of the product.



Model Specific Preparation

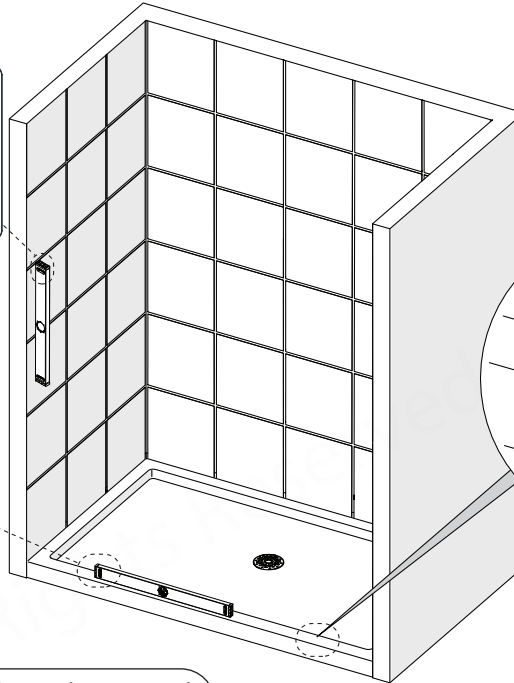
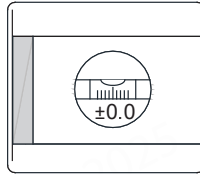
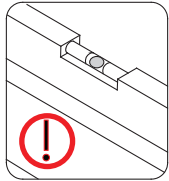


REQUIRED:

1" Out-of-Plumb Adjustment; Verify threshold and walls with a level



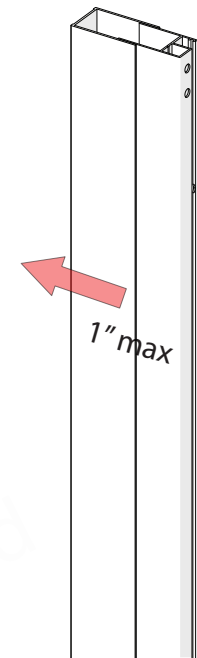
Threshold must be level



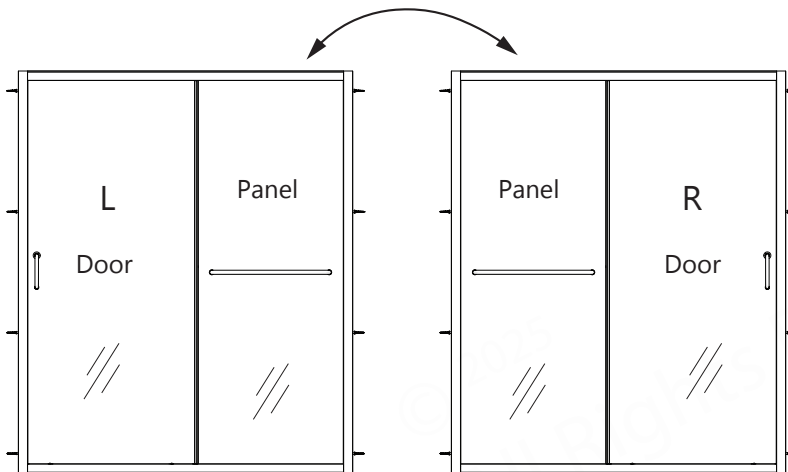
1" minimum threshold

1" minimum flat threshold

DO NOT attach the handle and/or towel bar to the glass until instructed to do so. **DO NOT** attempt to use the handle/towel bar to lift the glass during installation. This may result in damage to the glass and/or serious injury. Always use a professional grade glass suction cup and an assistant.



NOTE



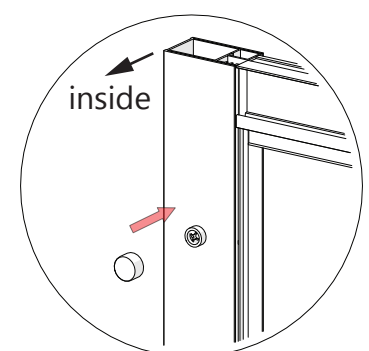
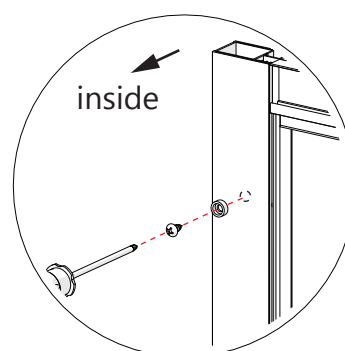
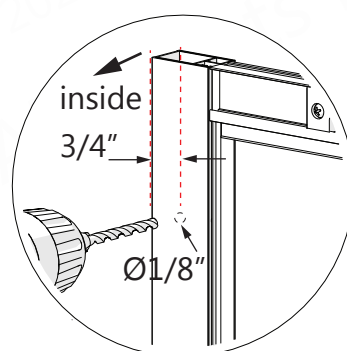
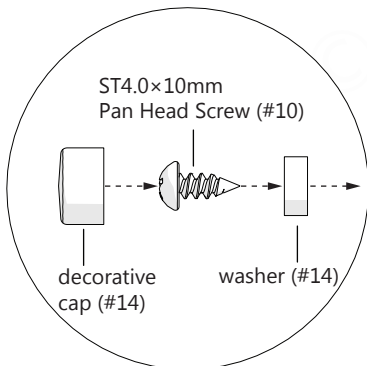
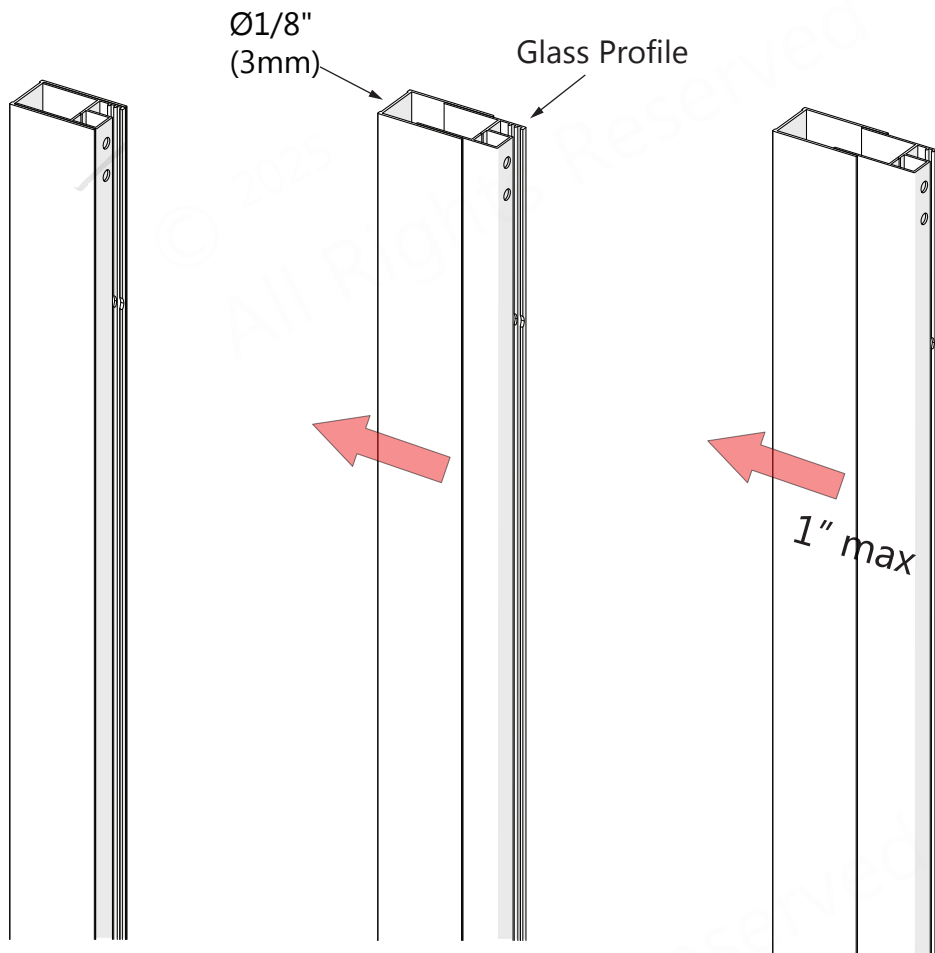
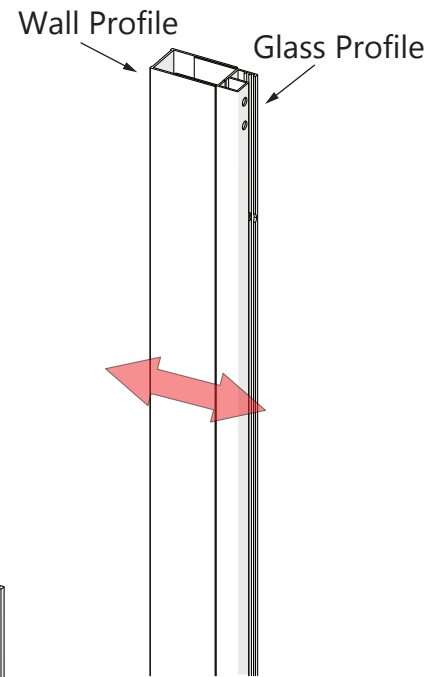
This door is reversible for right or left-hand door installation. The left-hand door installation is shown as an example throughout this manual. For the right-hand door installation, flip the assembly from top to bottom so that the panel is on the right side.

This model's wall profile system allows for up to 1" of adjustment for Out-of-Plumb wall conditions and overall width within the model size when placed into the finished opening. For more information, see the Adjustment Wall Profile System on page 4.

Adjustable Wall Profile System



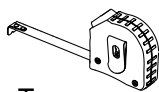
The Glass Profiles can be adjusted up to 1" within the Wall Profiles for overall width or to correct for out-of-plumb conditions within the model size. Screw them together after making final adjustments.



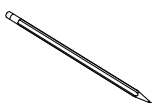
Tools



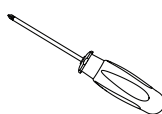
Level



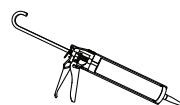
Tape Measure



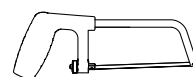
Pencil



Phillips Screwdriver



Silicone



Hacksaw



Drill Bit
Ø5/16"
(8mm)



Drill Bit
Ø3/16"
(4mm)



Drill Bit
Ø1/8"
(3mm)



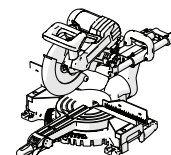
Screw Gun
or Impact Driver
w/ #2 Phillips bit



Power Drill



Extender
Driver Bit



Mitre Saw



Metal File



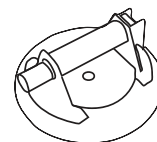
Soft Head
Hammer



Safety Glasses



Work Gloves



Professional-grade
Glass suction cup



Verify that the correct model size has been ordered; measure the finished opening before proceeding with the installation.

Confirm that the finished walls are plumb and the tub deck is level.

Use a good quality waterproof, mildew-resistant 100% silicone caulk.

Cover the tub drain with tape prior to installation to prevent the loss of screws or small parts.

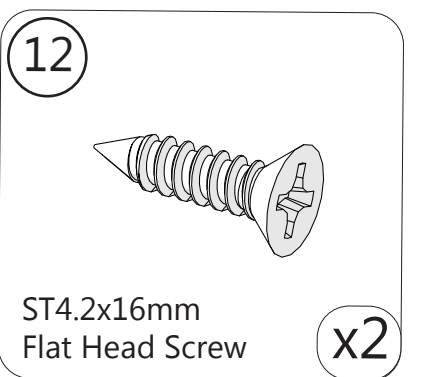
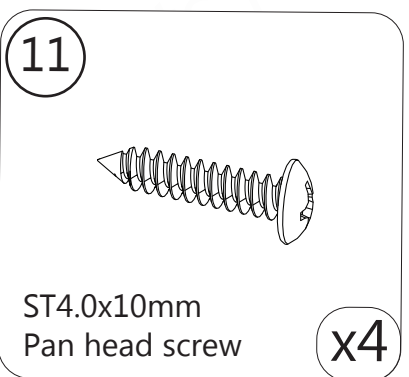
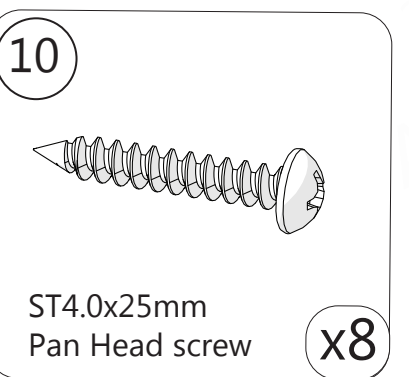
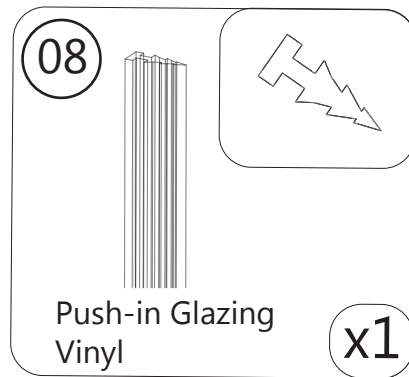
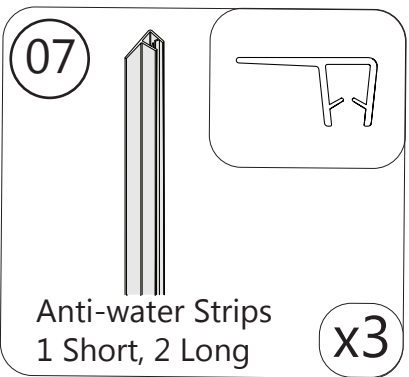
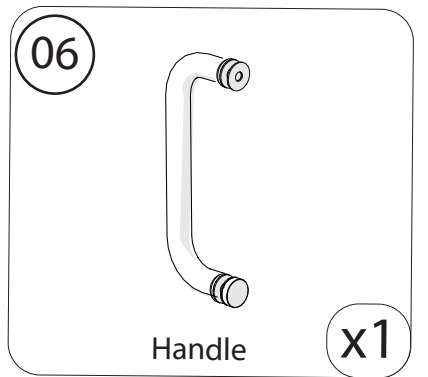
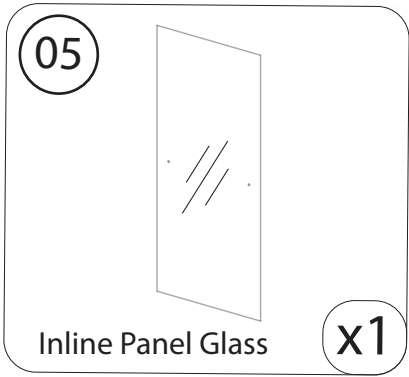
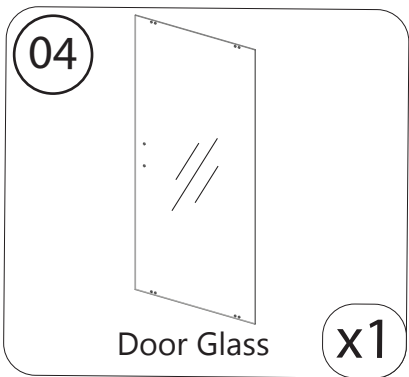
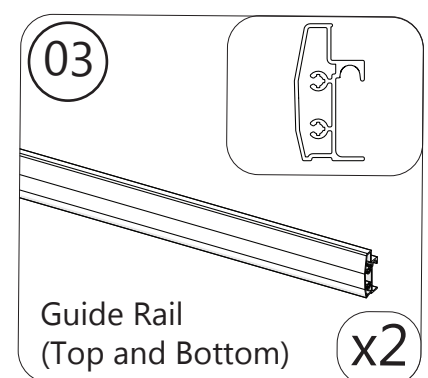
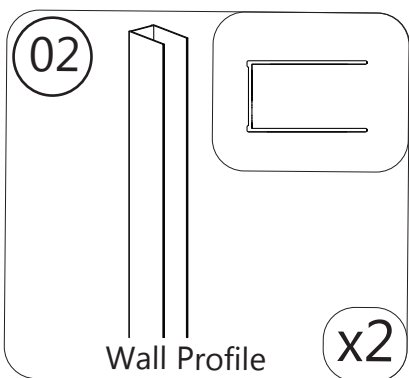
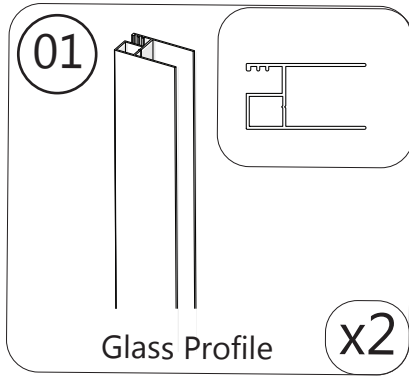


Unpack your unit carefully and inspect it. Lay it out and identify all parts using the Detailed Diagram on page 6; and packing list in this manual as a reference. Before discarding the carton, check for small hardware bags that may have fallen to the bottom of the box. If any parts are damaged or missing, please contact the manufacturer for replacement. The shipping boxes may contain extra parts not used in your model configuration. Retain these installation instructions for future reference.

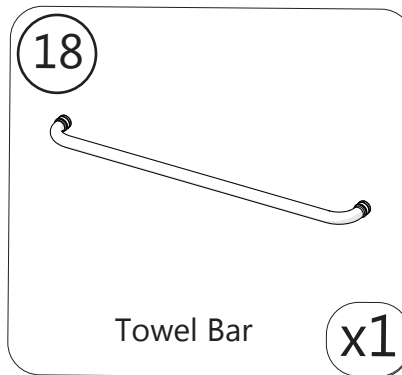
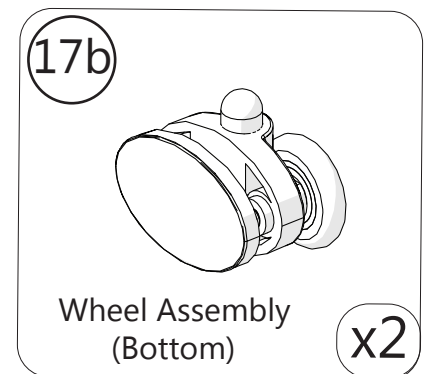
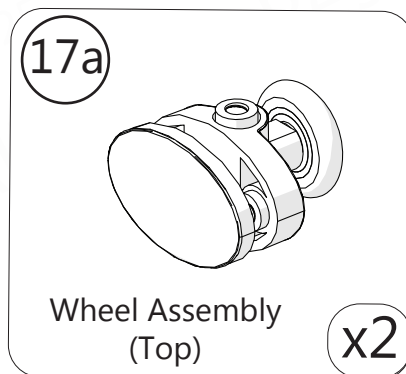
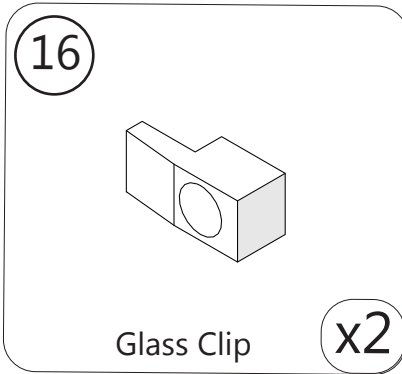
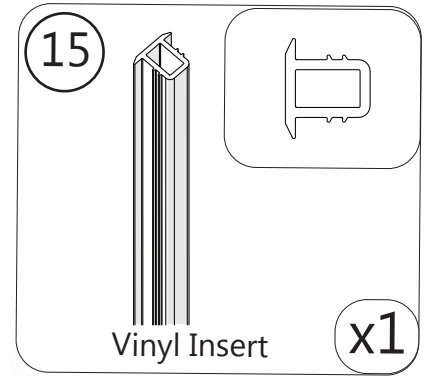
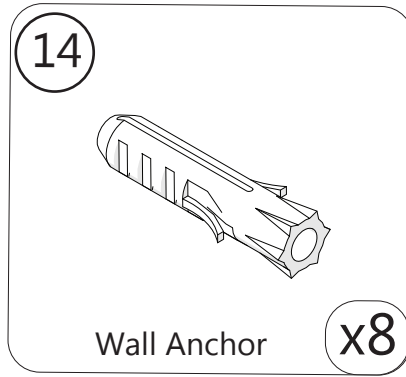
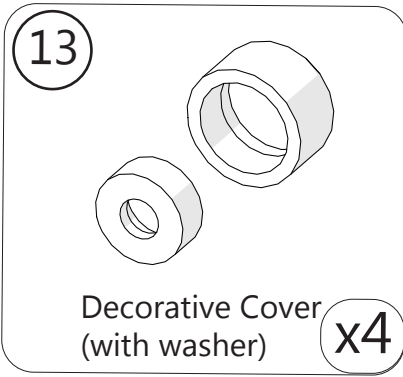
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Parts List

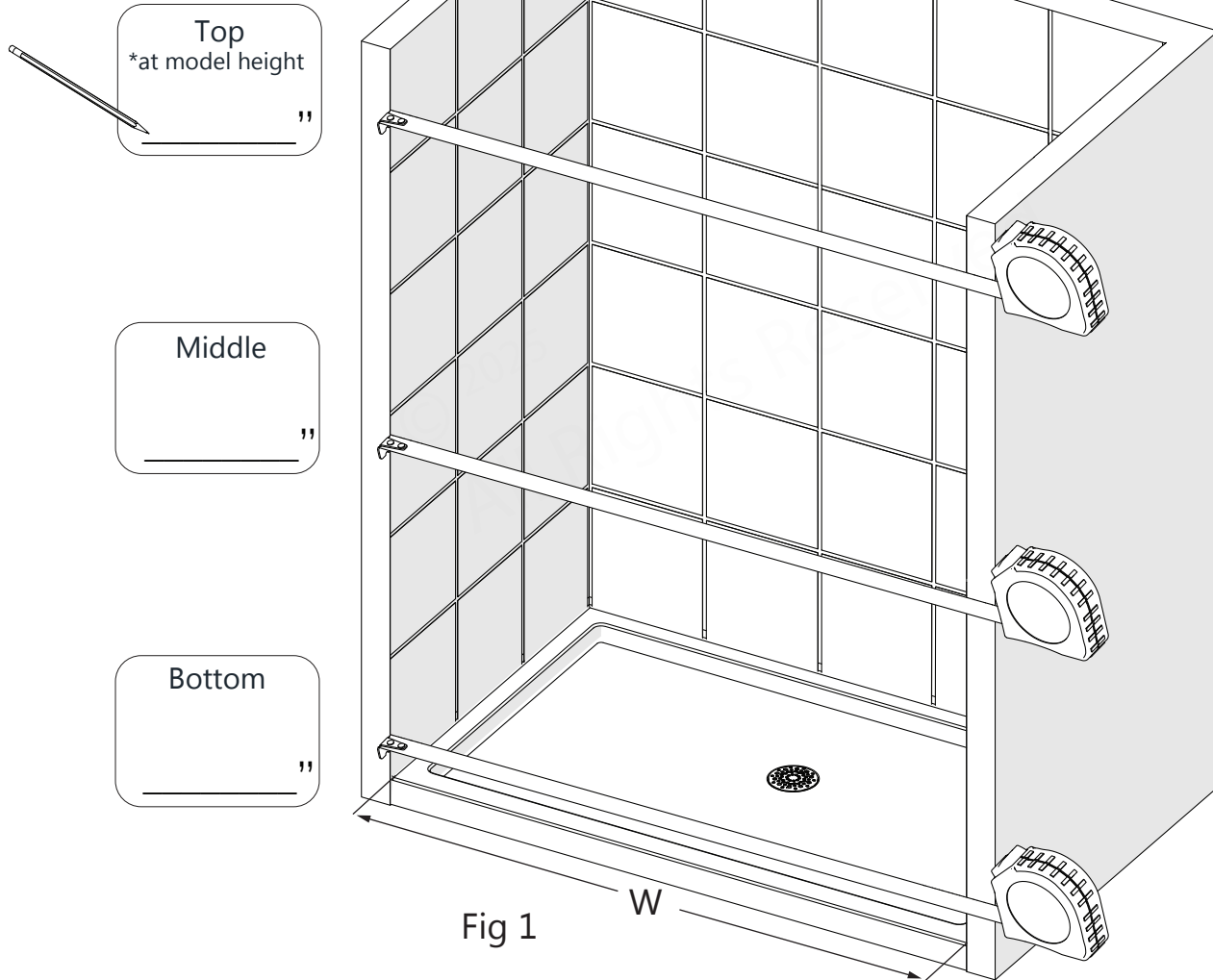


Parts List



1

Installation Steps



Use the smallest measurement from Fig 1 to determine the finished cut length of the **Guide Rails (#03)**.

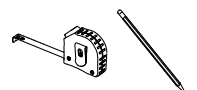


The Top and Bottom **Guide Rails (#03)** are shorter than the model size by design. They have been precut for the model width and are designed to fit between the wall profiles, (not wall-to-wall). See Table A below.

Table A

Model Size	Precut Rail Length
48" (for shower)	44-5/8"
54" (for shower)	50-5/8"
60" (for shower)	56-5/8"
60" (for tub)	56-5/8"

Tools Needed



2

$$\text{MODEL SIZE} - \text{Finished Opening Width (W)} = \text{Cut-off Length (C)}$$

*from Table A

*from Door End only



Cut the Top and Bottom **Guide Rails (#03)** from the **Door End only**, (which is the end farthest from the Glass Clip hole) and cut each rail to the same length (D) from the same end.

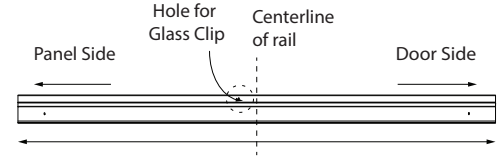


Table B	Distance from the Glass Bracket Hole to the:	
	Panel Side	Door Side
48" model	21-3/8"	23-1/4"
54" model	23-7/8"	26-5/8"
60" model	26-7/8"	29-3/4"

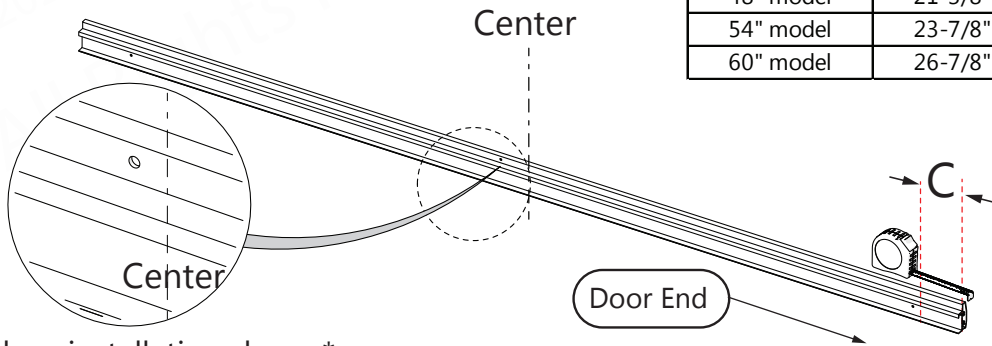


Fig 2a

Left-hand door installation shown*

CUTTING FORMULA: FINISHED OPENING - 3-3/8" = FINISHED CUT LENGTH "D"



DO NOT Cut from the panel end!

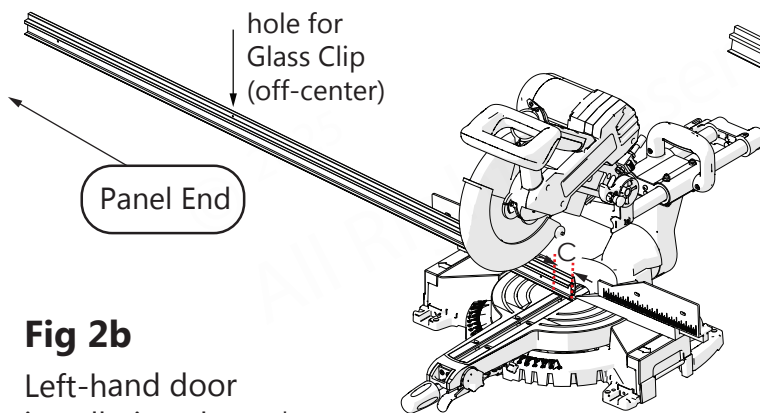


Fig 2b

Left-hand door installation shown*

OR

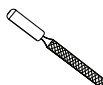
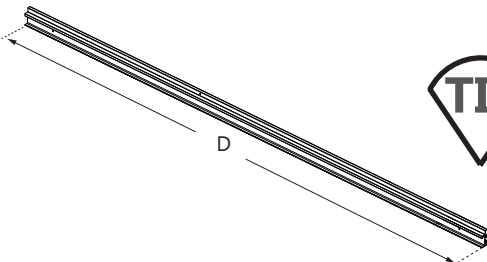
Glass Bracket Hole (off-center)



Cut From the Door End Only!

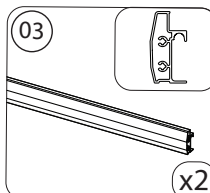
Door End

C

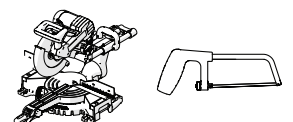


Use a metal file to deburr the cut end

Parts Needed



Tools Needed



3

Reinstalling the Door-side Bumper

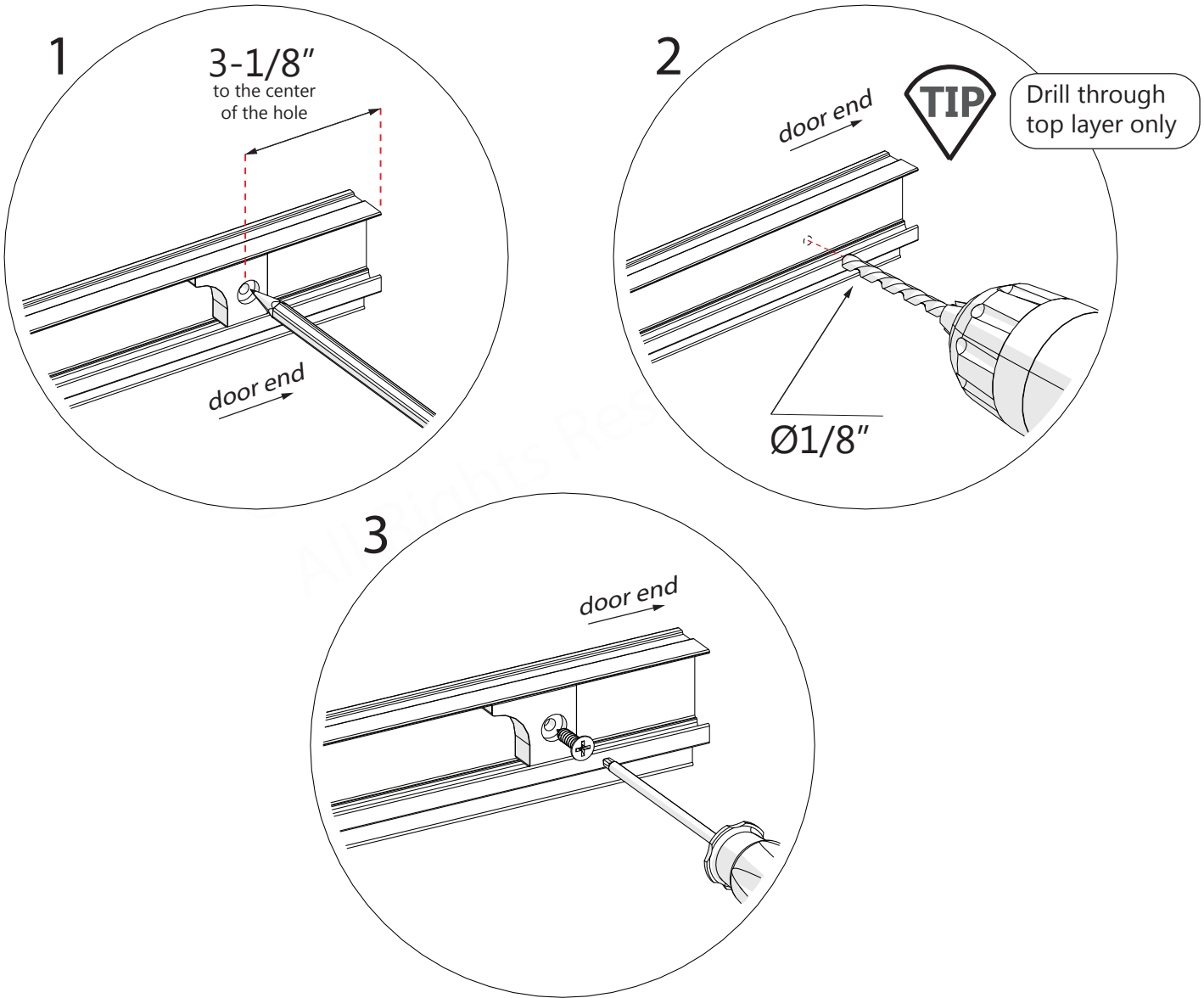
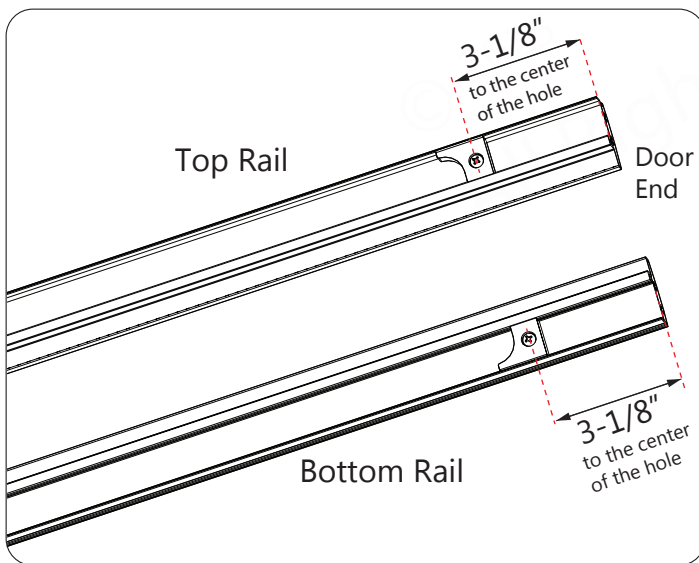
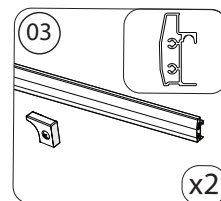


Fig 3

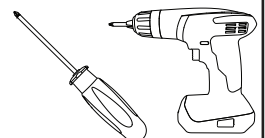


It's necessary to reposition the door-side stoppers in both the Top and Bottom Rails once the door end of the rails have been cut.

Parts Needed



Tools Needed



4

Assembling the Frame

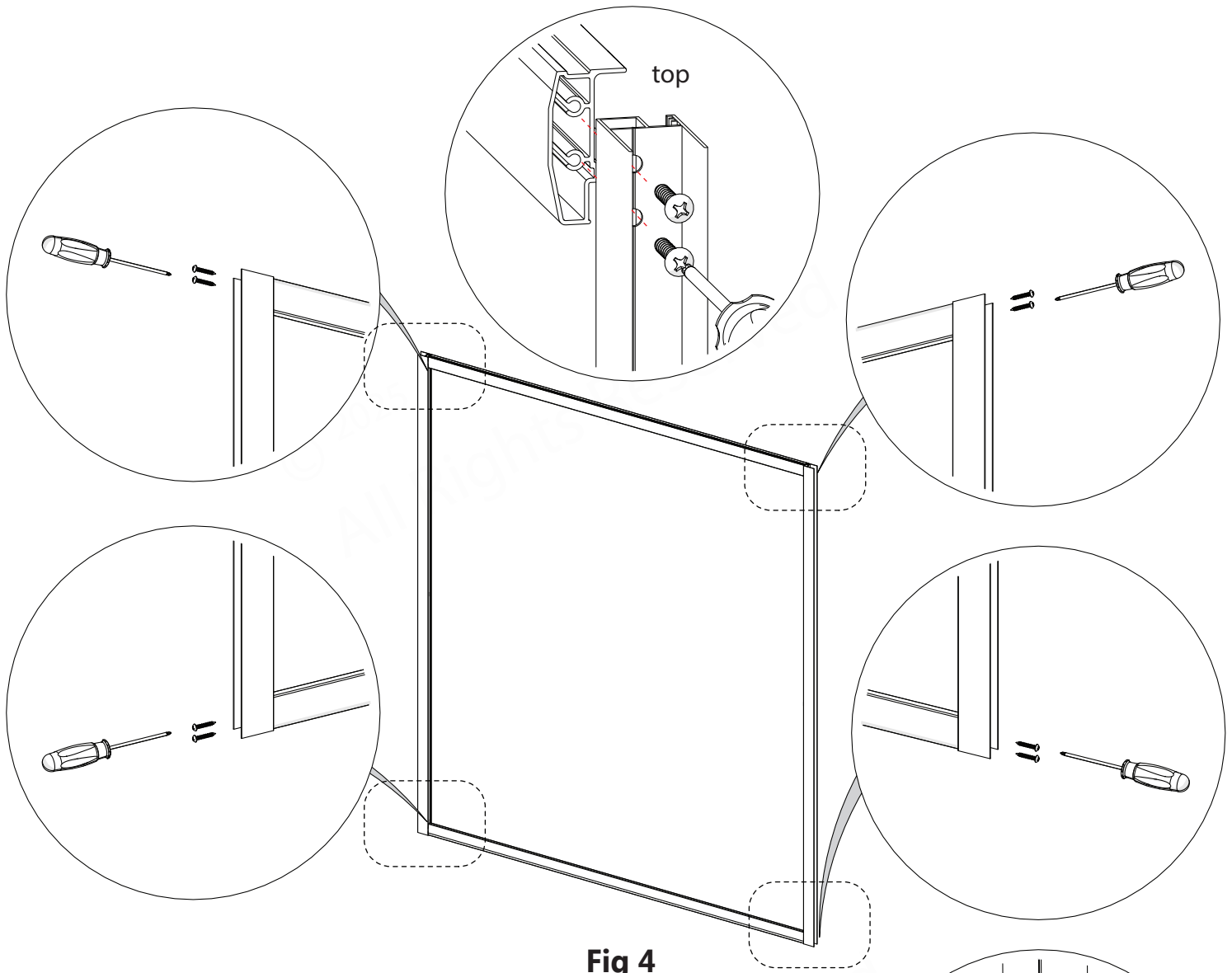
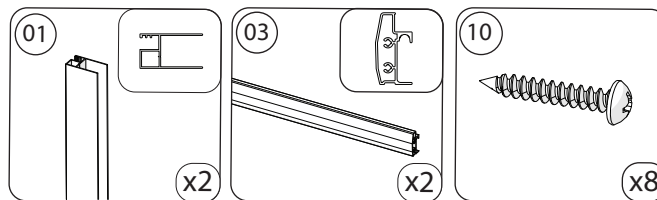


Fig 4

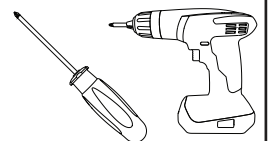


For ease of installation: Add liquid soap, wax, or lubricant to the screws prior to attaching the **Glass Profiles (#01)** to the **Guide Rails (#03)**. Use a low setting on a screw gun to prevent stripping the screws, or use a Phillips screwdriver as shown.

Parts Needed



Tools Needed



5

Adding the Wall Profiles

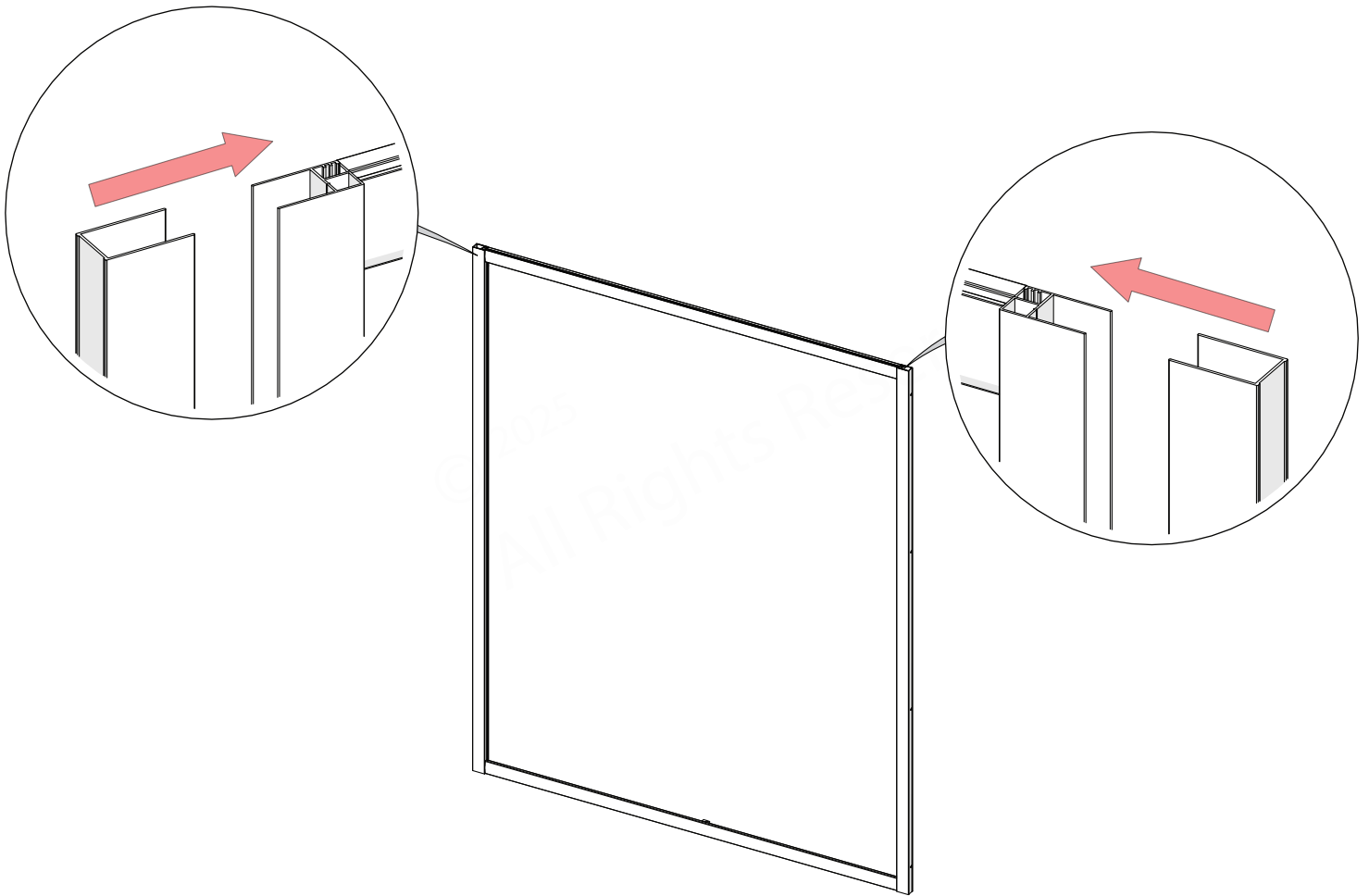
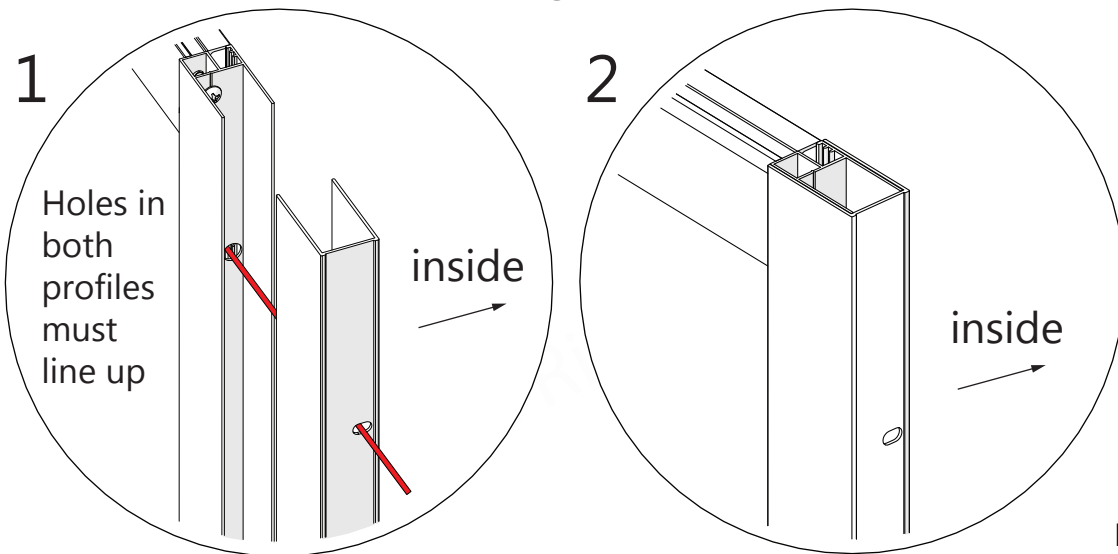
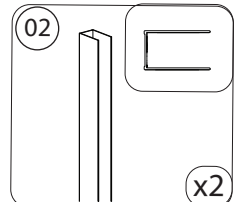


Fig 5



The holes in the **Wall Profiles (#02)** are off-center, and must line up with the corresponding holes in the **Glass Profiles (#01)**.

Parts Needed



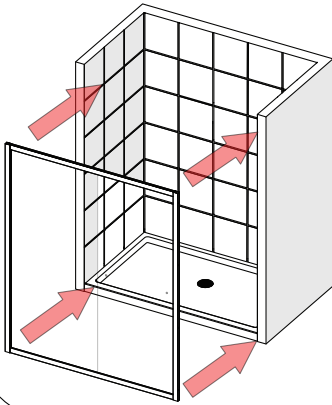
6

Positioning the Frame in the Opening

NOTE

Decide on the handing of the door and panel prior to placing the assembly into the opening to mark the holes for drilling. Position the frame assembly so that the **Inline Panel Glass (#06)** as well as the **Door Glass (#04)** will be installed on the desired side of the opening. If needed, refer to Step 2 on Page 10 to identify each side. If the Top and Bottom Rails were cut, that end is the door side. **Fig 6**

1



2

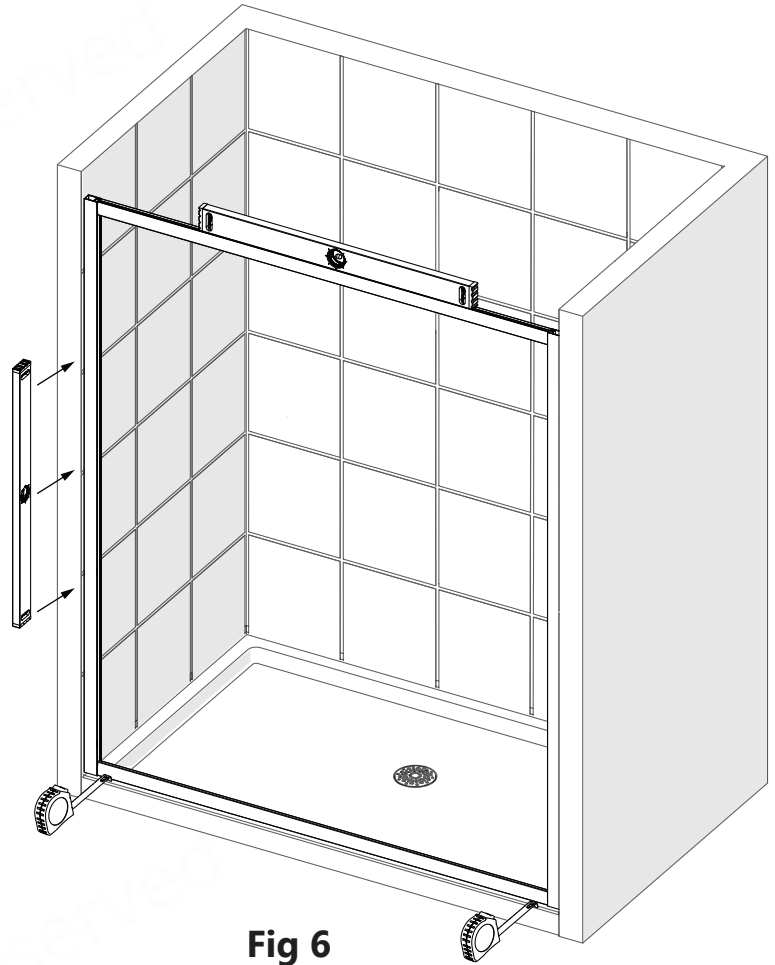
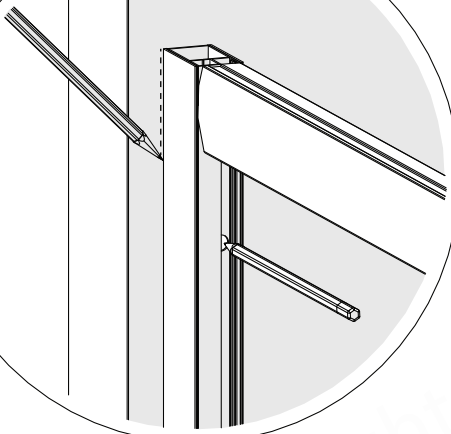
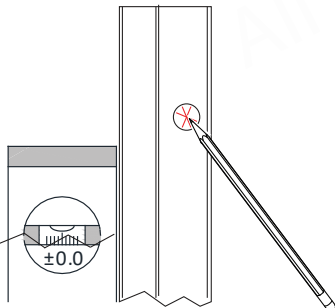


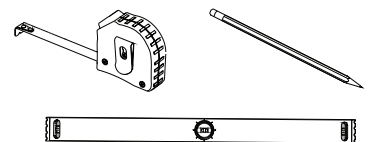
Fig 6

NOTE

Before marking the holes for drilling, confirm the assembled frame is tight to the tub deck, the **Wall Profiles (#02)** are tight to the walls and the frame is level and plumb. Be sure the frame is completely motionless when marking for drilling.



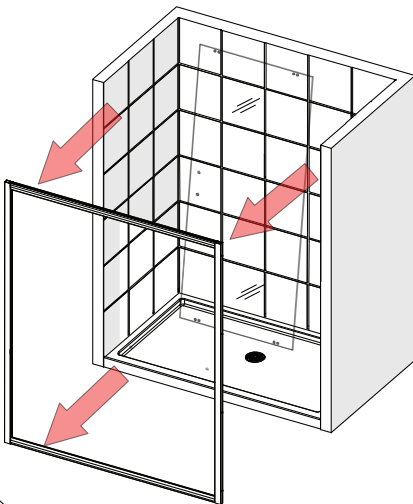
Tools Needed



7

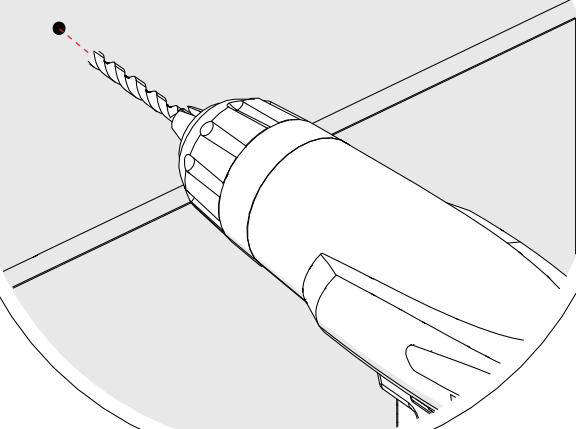
Drilling for Frame Installation

1



2

Ø3/16"
Drill Bit



3

*see NOTE

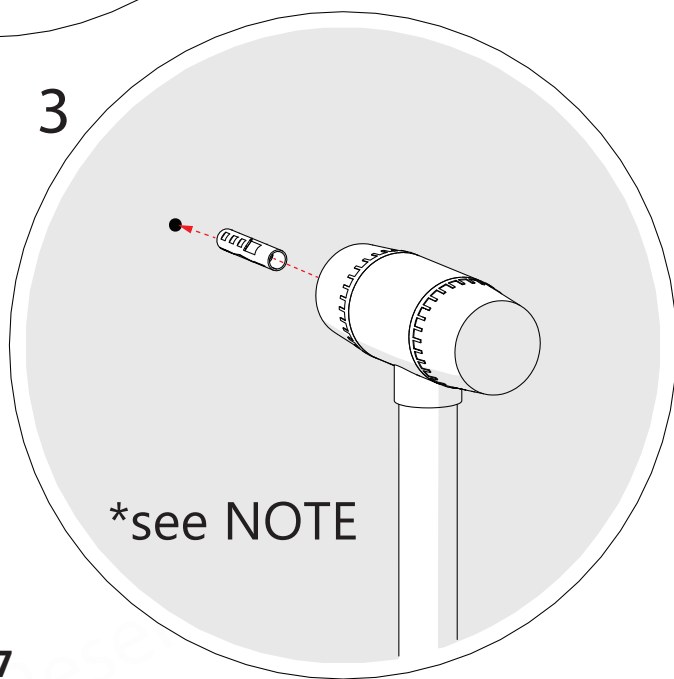
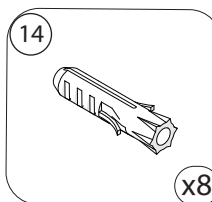


Fig 7

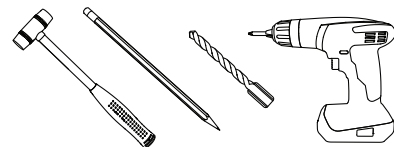
NOTE

If a stud is present behind the wall, drill a hole using a Ø3/16" drill bit and pilot the stud using a Ø1/8" bit. Do not use wall anchors. If no stud is present, drill the hole using a Ø5/16" drill bit and insert **Wall Anchors (#14)** as shown in **Fig 7.3**. Be sure to drill deep enough for the **ST4.0 x 55mm Pan Head Screws (#09)** (See Step 10)

Parts Needed



Tools Needed



8

Installing the Roller Wheels on the Door Glass

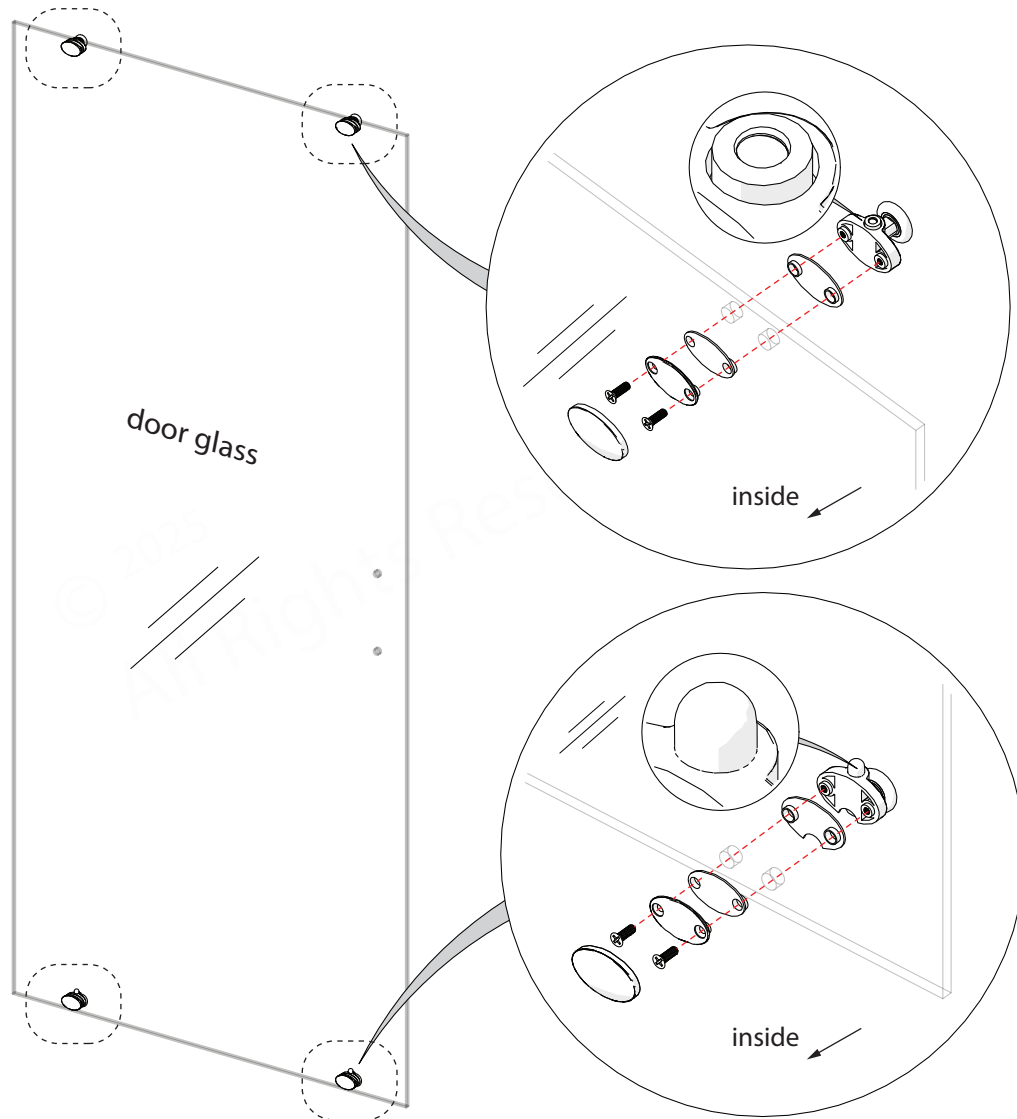


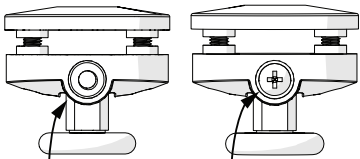
Fig 8

NOTE

*Left-hand door installation shown

The lock nut on the **Top Roller Assembly (#17a)** and the push-button on the **Bottom Roller Assembly (#17b)** should both be installed pointing up. **DO NOT** overtighten the **Roller Assemblies (#17a/17b)**.

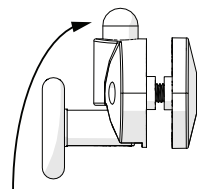
Top Wheels



Faces Up

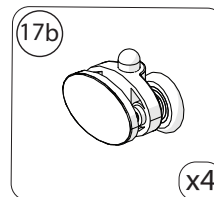
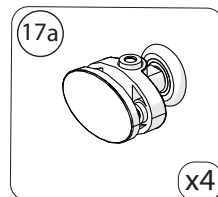
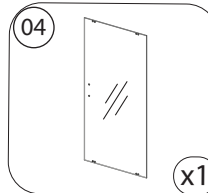
Faces Down

Bottom Wheels

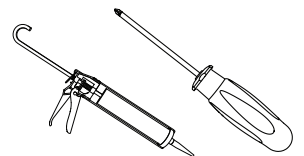


Button faces up

Parts Needed



Tools Needed



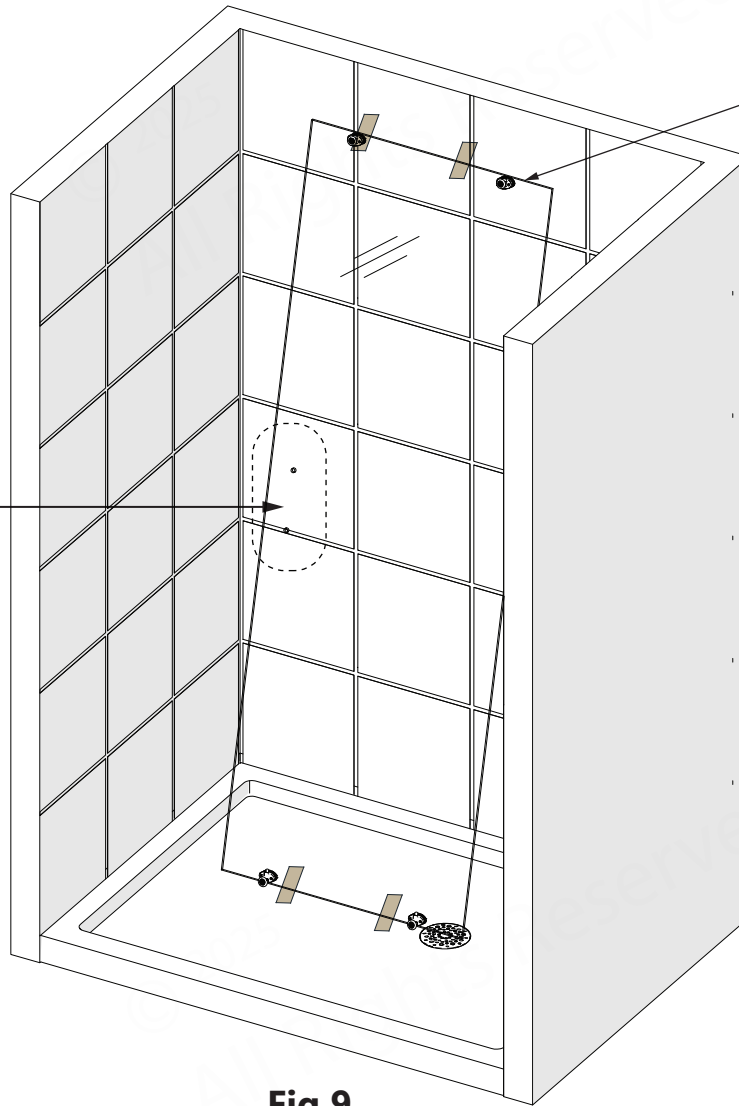
9

Placing the Door Glass in the Opening



Before securing the frame assembly, bring the **Door Glass (#04)** into the tub area and lean it safely against the wall, using padding to protect the glass, walls, and tub surface. Make sure the handle holes on the **Door Glass (#04)** are on the correct side for installation. **Fig 9**

Handle holes on correct side for installation



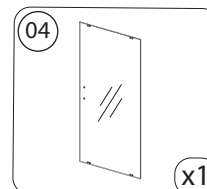
All 4 Roller wheels face forward, toward the outside of the shower

Fig 9

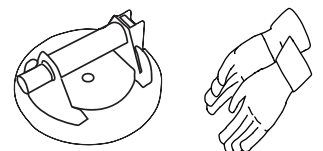


DO NOT install the towel bar or handle onto the glass until instructed to do so. **DO NOT** attempt to lift the glass using the towel bar or handle. This could result in damage to the glass and/or serious personal injury. Always use an assistant or a professional grade suction cup when handling heavy glass.

Parts Needed



Tools Needed



10

Installing the Frame in the Opening

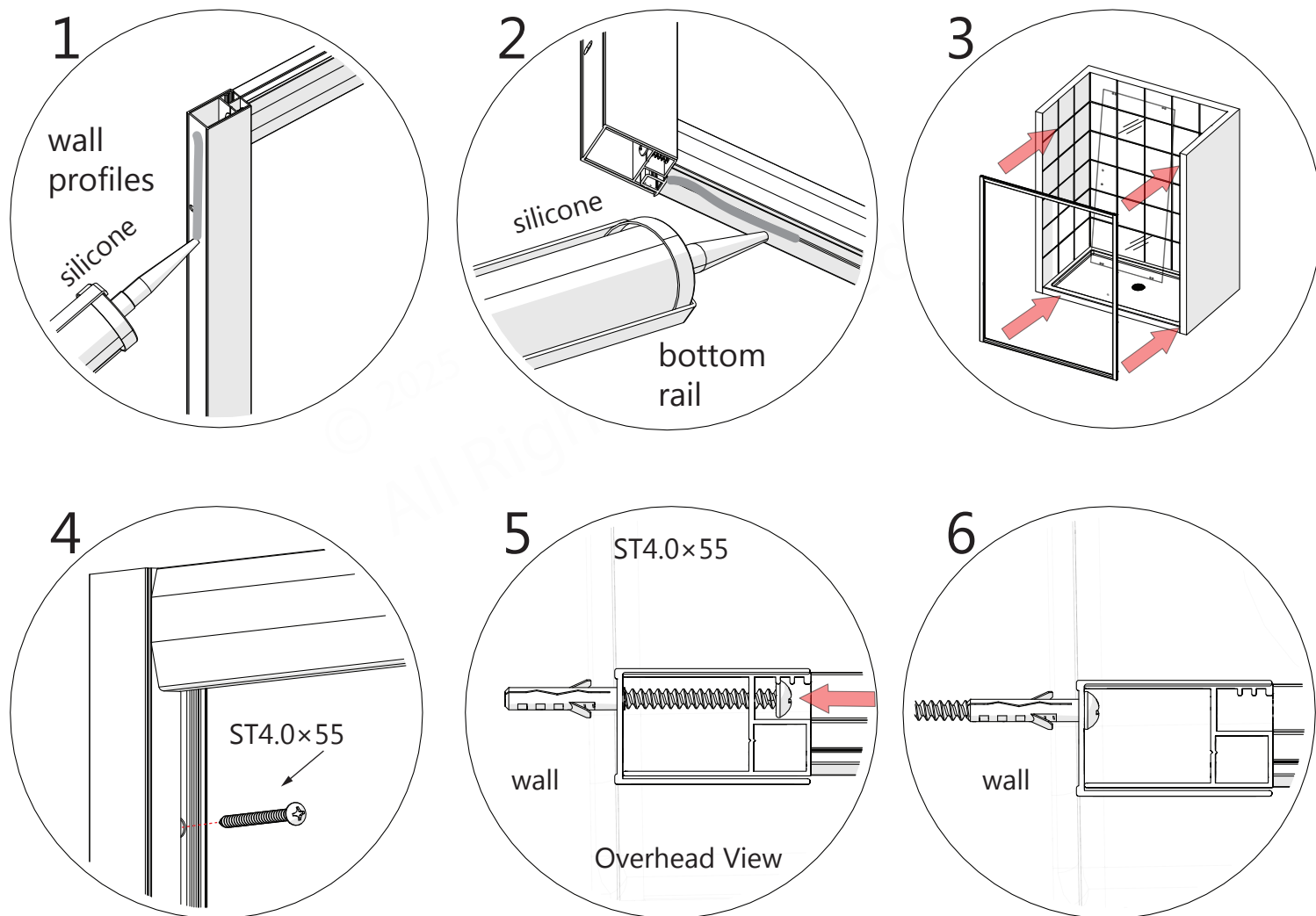
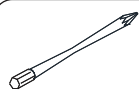


Fig 10

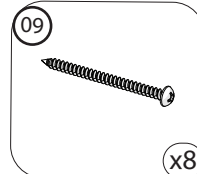
NOTE

The screwheads on the **ST4.0x55 Pan Head Screws (#09)** will pass through the larger holes in the **Glass Profiles (#01)** and then secure the **Wall Profiles (#02)** to each wall.

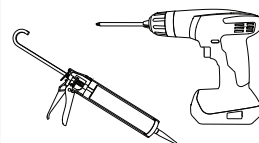


Extender Driver Bit recommended for the installation of these screws.

Parts Needed



Tools Needed



11

Installing the Inline Panel Glass & Towel Bar

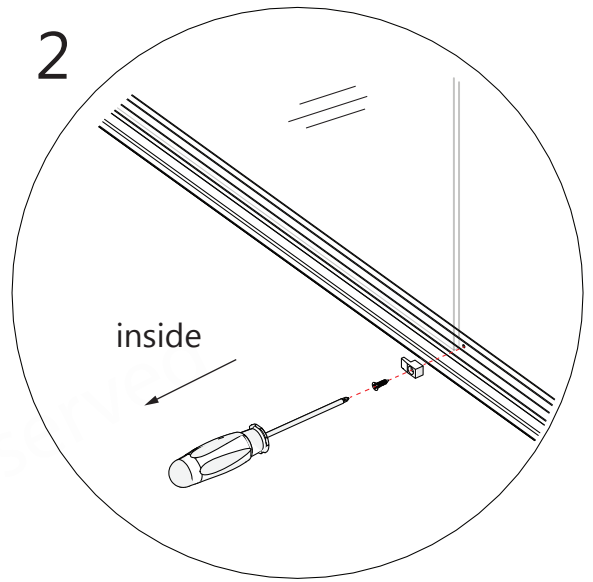
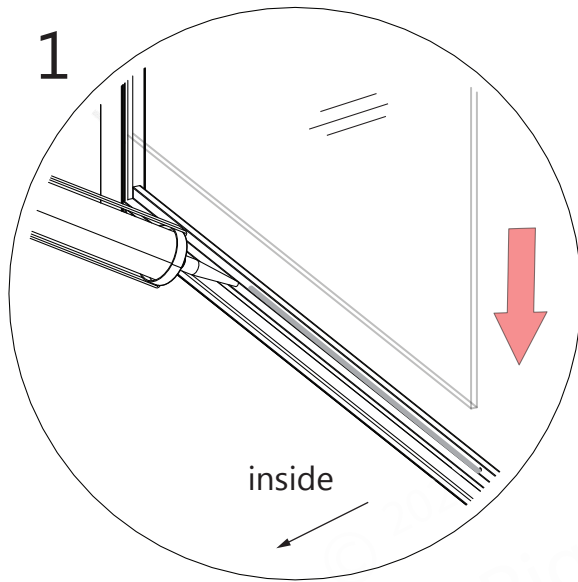


Fig 11a



Use caution when installing the Inline **Panel Glass (#05)** into the frame to prevent damage to the edges of the glass.

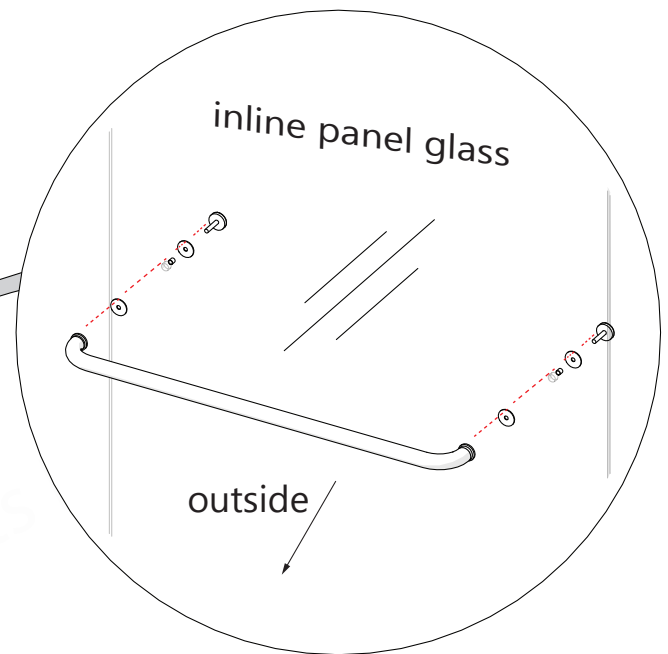
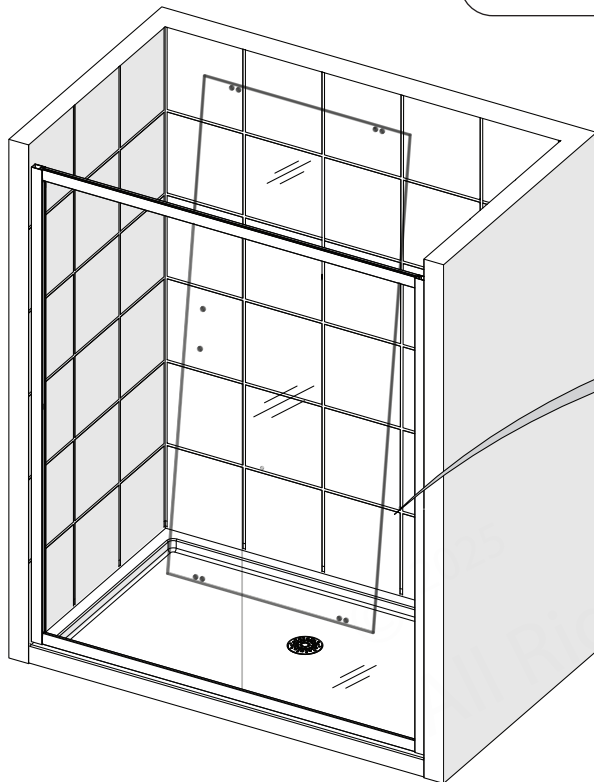
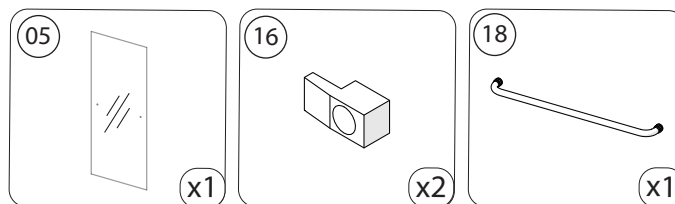
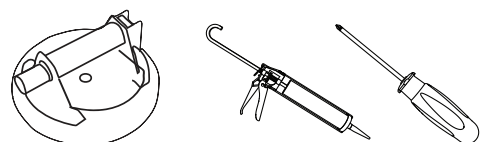


Fig 11b

Parts Needed



Tools Needed



Installing the Push-In Glazing Vinyl

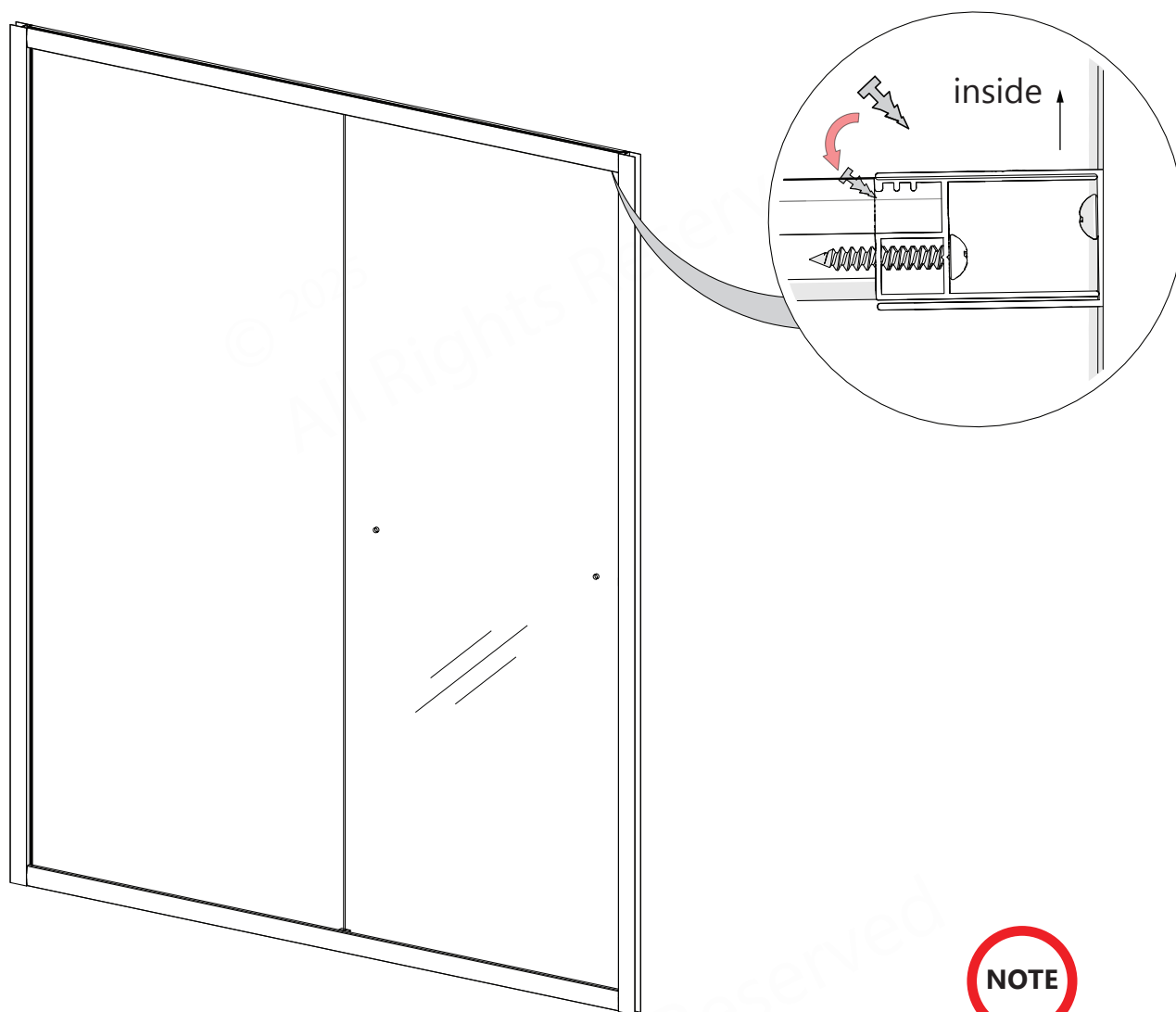


Fig 12

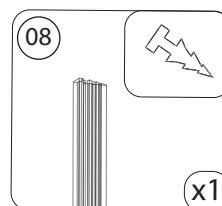
NOTE

A right-hand panel installation is shown as an example. The door is reversible.



To prevent scratching or damaging the glass and aluminum, **DO NOT** use a screwdriver or other metal tool to install the **Push-in Glazing Vinyl (#08)**. Snap it in by hand, or use a plastic putty knife or similar if necessary.

Parts Needed



13

Installing the Door Glass

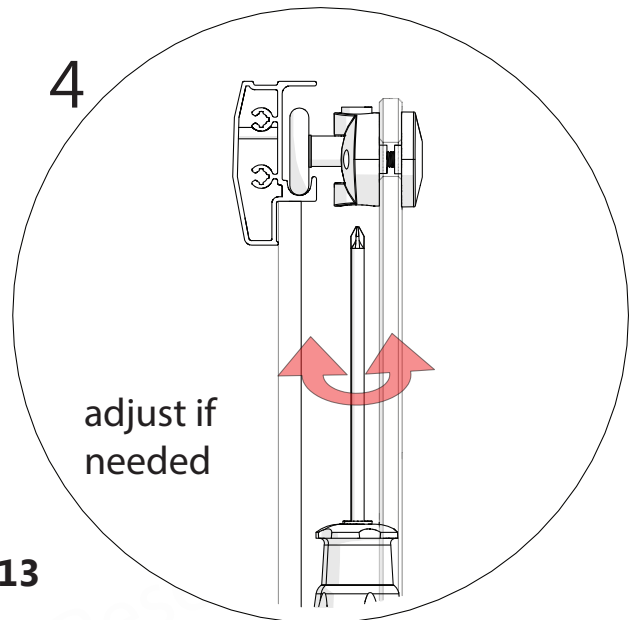
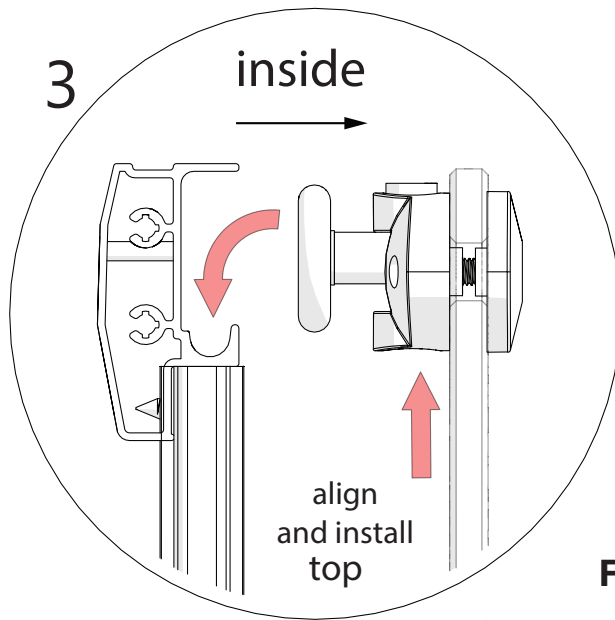
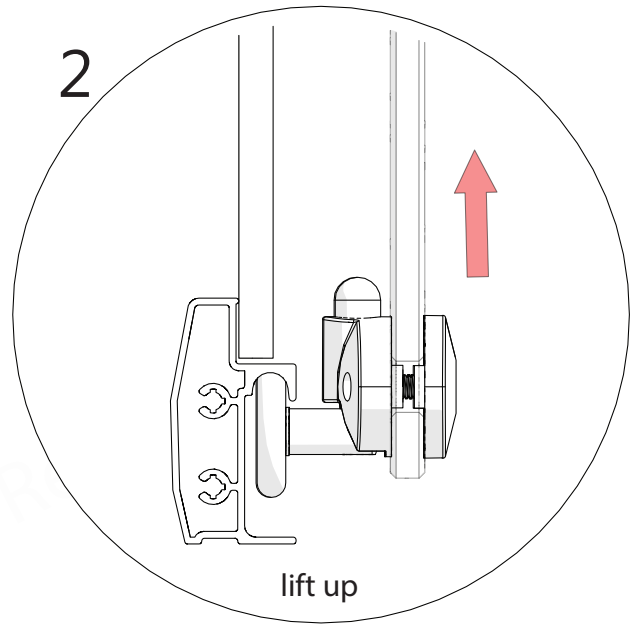
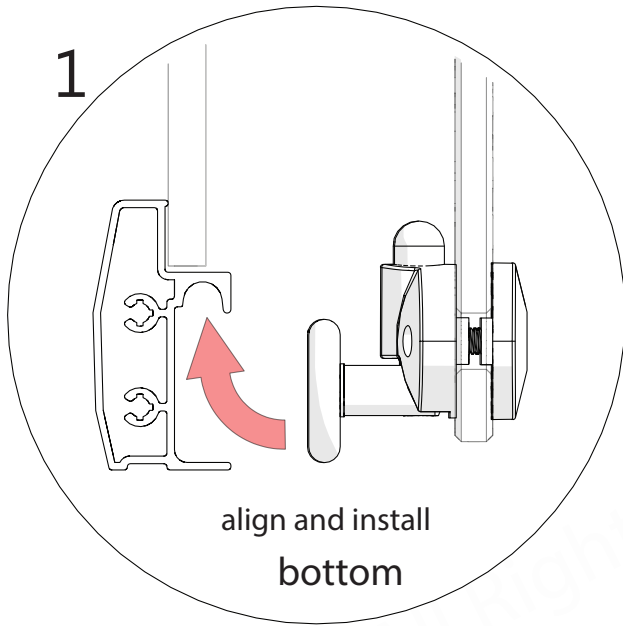


Fig 13

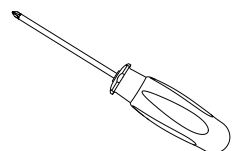
NOTE

If necessary: Adjust the **Top Roller Assemblies (#17a)** for smoother operation.

NOTE

Be sure to center the frame within the Wall Profiles before the next step.

Tools Needed



Connecting the Profiles



DO NOT drill the profiles throughout, **ONLY** through the first layer of the **Wall Profile (#02)** and **Glass Profile (#01)**.

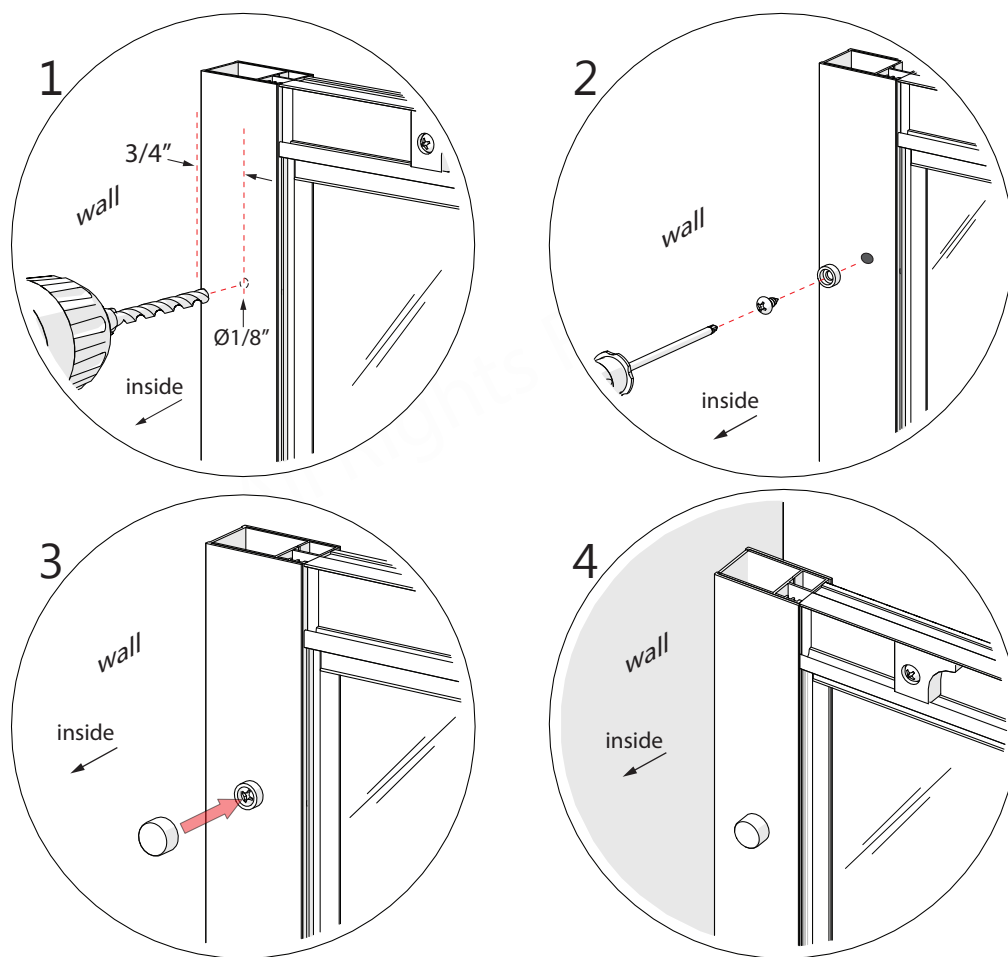


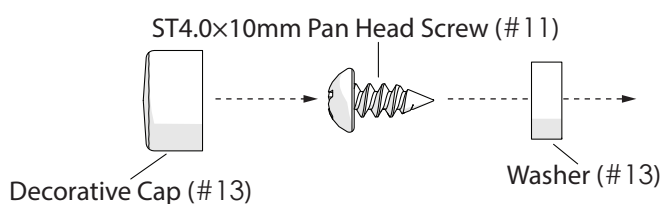
Fig 14

NOTE

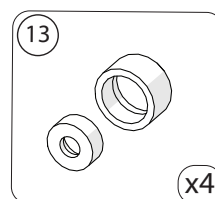
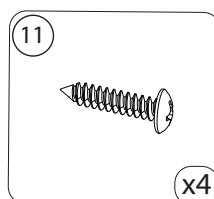
Make sure the frame is centered within the Wall Profiles, and that the Bottom Rail is tight to the tub deck before screwing the Wall Profiles and Glass Profiles together.

NOTE

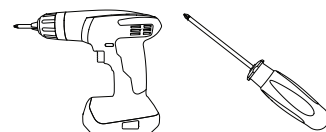
The ST4.0×10mm Pan Head Screws (#11) and Decorative Covers (#13) should be installed in the top and bottom of each profile.



Parts Needed



Tools Needed



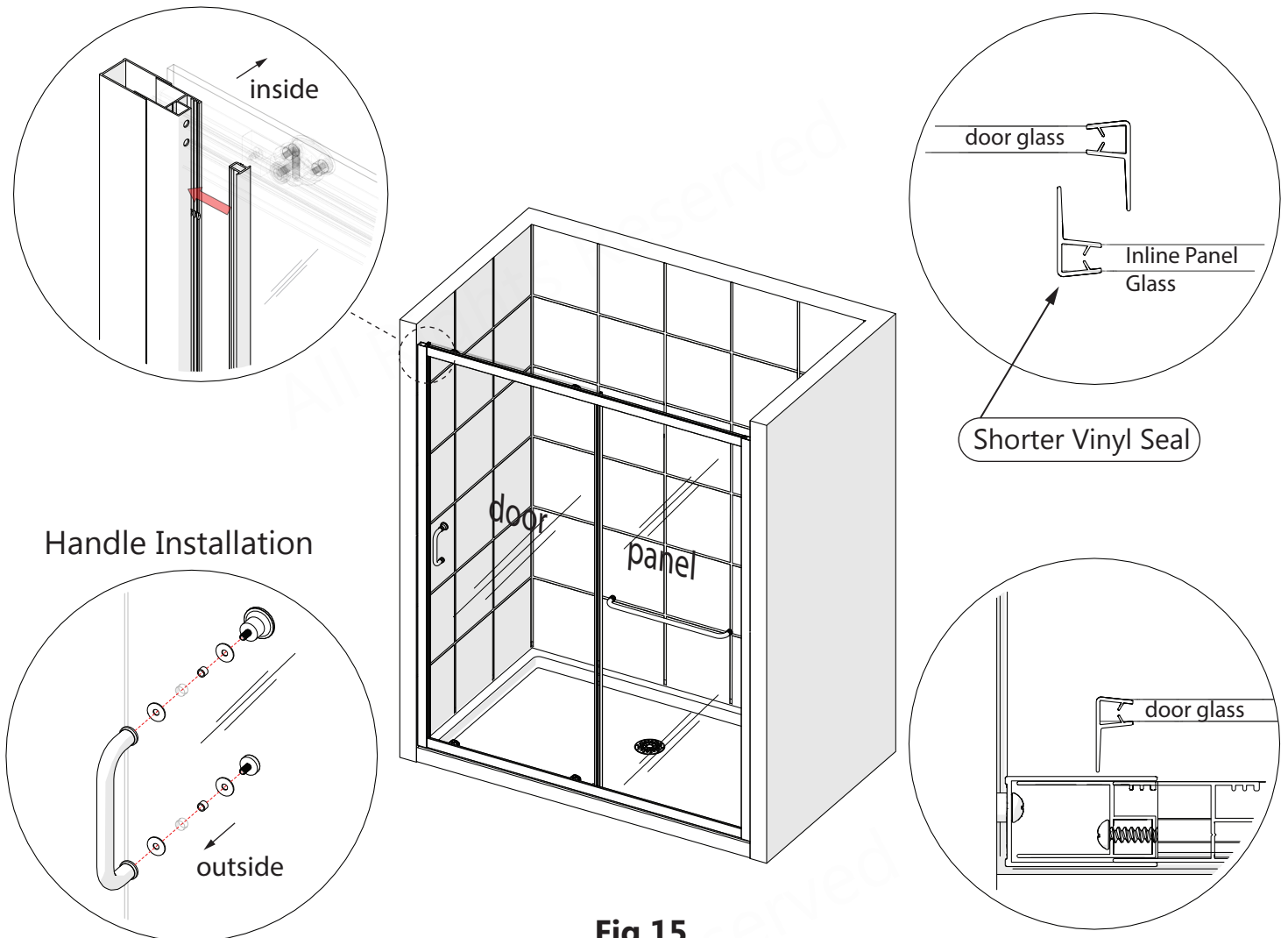


Fig 15

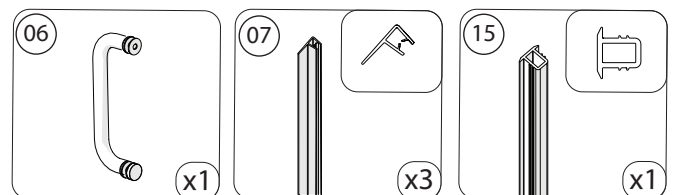
NOTE

The two longer **Vertical Vinyl Seals (#07)** attach to both edges of the **Door Glass (#04)** with the soft fins facing the outside of the shower.

The shorter **Vertical Vinyl Seal (#07)** attaches to the edge of the **Inline Panel Glass (#05)** in the middle of the shower with the soft fin facing inside the shower.

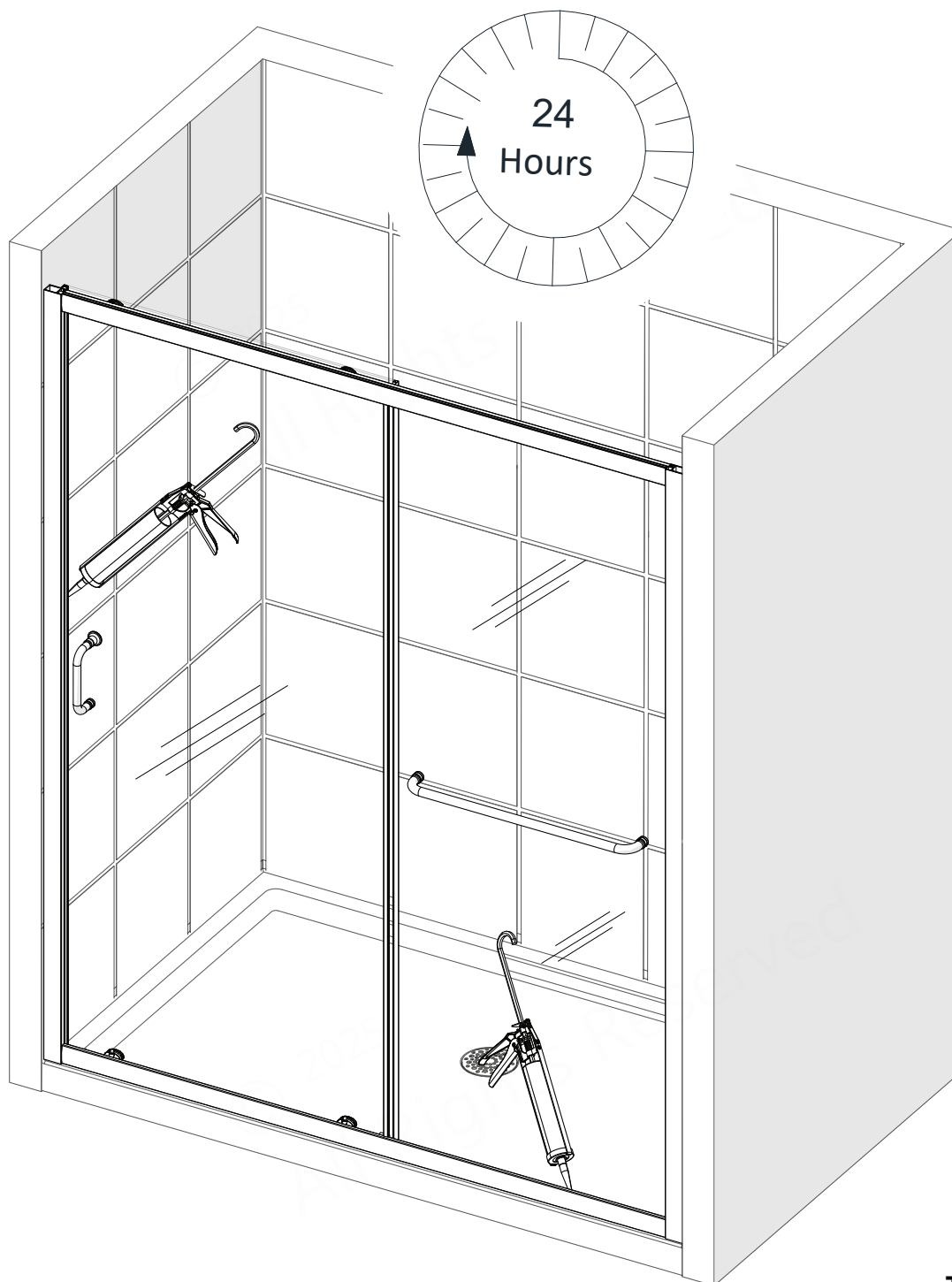
*Left-hand door installation shown as an example. The door is reversible.

Parts Needed

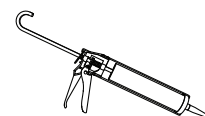


NOTE

The surfaces need to be clean and free of debris before applying silicone.

**Fig 16**

Allow 24 hours for the silicone caulk to cure before using the shower.

Tools Needed

Product Maintenance

BASES and BACKWALLS: To ensure long lasting life for your acrylic back walls: wipe them off after each use with a soft cloth. To clean the acrylic back walls use non-abrasive sprays or cream based cleaners. Avoid the use of aerosol spray cleaners. Never use abrasive cleansers, metal brushes or scrapers that could permanently scratch or dull the surface.

GLASS: To ensure long lasting life for your glass shower products: wipe them off after each use with a soft cloth. Rinse and wipe off the glass using either a soft cloth or a squeegee to prevent soap buildup and water spots (Hard water can etch the surface of the glass over time if left to dry). To prevent scratching the surface: never use abrasive cleaners or cleaning products that contain scouring agents. Never use bristle brushes or abrasive sponges that may scratch the surface of the glass.

HARDWARE: To ensure a long lasting finish: wipe off all metal parts after each use with a soft cloth. Do not use abrasive cleaners or cleaning products containing ammonia, bleach or acid. If accidentally used, rinse the surface as soon as possible to prevent damage to the finish (peeling or corrosion). After cleaning the polished finishes, rinse thoroughly and wipe dry with a soft clean-cloth. Clean stainless steel surfaces at least once a week. When applying stainless steel cleaner or polish to stainless steel hardware, work with the grain (not across the grain). Never use an abrasive sponge or cloth, steel wool or wired brush as these may permanently scratch the surfaces.



To maximize the life of your tub door, it is important to regularly inspect the glass and other hardware for misalignment, proper attachment, and/or damage. Contact the manufacturer with any questions or concerns.

FIXED PANEL SLIDING TUB DOOR Maintenance Checklist

- ☐ Inspect the Roller Assemblies; tighten if necessary
- ☐ Inspect Handle and towel bar; tighten if necessary
- ☐ Inspect glass clips; tighten if necessary
- ☐ Inspect and replace damaged or missing Vinyl Seals.
- ☐ Remove Vinyl Seals to inspect the edges of the glass for concealed damage.
Damaged glass must be replaced!
- ☐ Inspect silicone application. Replace as necessary to prevent leakage.
(refer to the manufacturer's recommendations on the proper application of their product).

Troubleshooting

Problem/Symptom	Suggested Solution
Missing Parts	<ul style="list-style-type: none"> • Check all shipping/packaging material for missing parts/components. • If not found, contact the manufacturer to order factory part replacement.
Water leakage underneath Bottom Guide Rail (#03)	<ul style="list-style-type: none"> • Make certain that the Bottom Rail (#03) is tight to the threshold and that the silicone is creating a seal along the entire length of the Bottom Rail. • If the Bottom Rail is not making contact with the threshold, it may be necessary to repeat Steps 6-7 to create a better seal.
Water leakage: Panel/Door Glass (#05/04)	<ul style="list-style-type: none"> • Starting from the bottom, confirm that the Push-in Glazing Vinyl (#08) is correctly inserted into the Glass Profile (#01) (See Step 12). • If possible, direct the flow of water away from the area.
Door Glass (#04) is not rolling smoothly/closing tightly	<ul style="list-style-type: none"> • Use a #2 Phillips screwdriver to evenly adjust the Top Wheel Assemblies (#17a) until the Door Glass (#04) rolls smoothly and closes tightly (See Step 13).
Panel Glass (#05) shakes/rattles during operation	<ul style="list-style-type: none"> • Starting from the bottom, confirm that the Push-in Glazing Vinyl (#08) is installed tightly between the Inline Panel Glass (#05) and the Glass Profile (#01) • Inspect the Glass Clips (#16) for correct installation and tighten if necessary (See Step 11).

NOTE

Prior to contacting the manufacturer, please have the following information readily available:

- Purchase Order Information
- Name, PO Number, Dealer/Vendor Name, etc.
- Factory Part Information (see Page 27)

Factory Parts Information

SLIDING TUB DOOR WITH FIXED PANEL (58X60) - FACTORY PARTS INFORMATION			
ITEM #	FACTORY PART NUMBER	ITEM DESCRIPTION	QTY
01	040020 11 -1474 / 040020 41 -1474 / 040020 61 -1474 / 040020 91 -1474	Left or Right Glass Profile for 6mm (1/4in) Glass	2 pcs
02	041830 11 -1474 / 041830 41 -1474 / 041830 61 -1474 / 041830 91 -1474	Left or Right Wall Profile	2 pcs
03	040010 11 -1437 / 0400 40 11-1437 / 0400 60 11-1437 / 0400 90 11-1437	Top or Bottom Guide Rail	2 pcs
04	010021007	Door Glass	1 pc
05	010022001	Inline Panel Glass	1 pc
06	0722 10 06 / 0722 40 06 / 0722 60 06 / 0722 90 06	Single Sided Curved Handle with Knob for 6mm (1/4in) Glass	1 pc
07a	063001060-1387	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for panel)	1 pc
07b	063001060-1458	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for door)	2 pcs
08	060001000-1410	Push-in Glazing Vinyl for 6mm (1/4in) Glass	1 pc
09	091131	ST4.0 × 55mm Pan Head Screw	8 pcs
10	091104	ST4.0 x 25mm Pan Head Screw	8 pcs
11	091101	ST4.0 x 10mm Pan Head Screw	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw (pre-attached to #03)	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw	2 pcs
13	0755 10 11 / 0755 40 11 / 0755 60 11 / 0755 90 11	Decorative Cover and Washer	4 pcs
14	07552148	Wall Anchor 8mm (5/16in)	8 pcs
15	060007060-1411	Vinyl Insert for Glass Profile	1 pc
16	0755 10 14 / 0755 40 14 / 0755 60 14 / 0755 90 14	Glass Clip for 6mm (1/4in) Glass	2 pcs
17a	0734 10 08 / 0734 40 08 / 0734 60 08 / 0734 90 08	Single Roller Assembly (top) for 6mm (1/4in) Glass	2 pcs
17b	0734 10 09 / 0734 40 09 / 0734 60 09 / 0734 90 09	Single Roller Assembly (bottom) for 6mm (1/4in) Glass	2 pcs
18	0722 10 23 / 0722 40 23 / 0722 60 23 / 0722 90 23	Towel Bar Assembly for 6mm (1/4in) Glass	1 pc
---	07550009	Roller Stopper (pre-attached to #03)	4 pcs

BOLD digit indicates finish:

- 1 = Chrome
- 4 = Brushed Nickel
- 6 = Oil Rubbed Bronze
- 9 = Matte Black

Contact the manufacturer for Part replacement, installation assistance or additional information.

Factory Parts Information

SLIDING SHOWER DOOR WITH FIXED PANEL (48X72) - FACTORY PARTS INFORMATION			
ITEM #	FACTORY PART NUMBER	ITEM DESCRIPTION	QTY
01	04002 0 11-1830 / 04002 0 41-1830 / 04002 0 61-1830 / 04002 0 91-1830	Left or Right Glass Profile for 6mm (1/4in) Glass	2 pcs
02	04183 0 11-1830 / 04183 0 41-1830 / 04183 0 61-1830 / 04183 0 91-1830	Left or Right Wall Profile	2 pcs
03	04001 0 11-1134 / 04001 0 41-1134 / 04001 0 61-1134 / 04001 0 91-1134	Top or Bottom Guide Rail	2 pcs
04	010021014 (Clear Glass) / 010021016 (Frosted Glass)	Door Glass	1 pc
05	010022007 (Clear Glass) / 010022008 (Frosted Glass)	Inline Panel Glass	1 pc
06	0722 1 006 / 0722 4 006 / 0722 6 006 / 0722 9 006	Single Sided Curved Handle with Knob for 6mm (1/4in) Glass	1 pc
07a	063001060-1743	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for panel)	1 pc
07b	063001060-1814	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for door)	2 pcs
08	060001000-1765	Push-in Glazing Vinyl for 6mm (1/4in) Glass	1 pc
09	091131	ST4.0 x 55mm Pan Head Screw	8 pcs
10	091104	ST4.0 x 25mm Pan Head Screw	8 pcs
11	091101	ST4.0 x 10mm Pan Head Screw	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw (pre-attached to #03)	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw	2 pcs
13	0755 1 011 / 0755 4 011 / 0755 6 011 / 0755 9 011	Decorative Cover and Washer	4 pcs
14	07552148	Wall Anchor 8mm (5/16in)	8 pcs
15	060007060-1800	Vinyl Insert for Glass Profile	1 pc
16	0755 1 014 / 0755 4 014 / 0755 6 014 / 0755 9 014	Glass Clip for 6mm (1/4in) Glass	2 pcs
17a	0734 1 008 / 0734 4 008 / 0734 6 008 / 0734 9 008	Single Roller Assembly (top) for 6mm (1/4in) Glass	2 pcs
17b	0734 1 009 / 0734 4 009 / 0734 6 009 / 0734 9 009	Single Roller Assembly (bottom) for 6mm (1/4in) Glass	2 pcs
18	0722 1 024 / 0722 4 024 / 0722 6 024 / 0722 9 024	Towel Bar Assembly for 6mm (1/4in) Glass	1 pc
---	07550009	Roller Stopper (pre-attached to #03)	4 pcs

BOLD digit indicates finish:

- 1 = Chrome
- 4 = Brushed Nickel
- 6 = Oil Rubbed Bronze
- 9 = Matte Black

Factory Parts Information

SLIDING SHOWER DOOR WITH FIXED PANEL (54X72) - FACTORY PARTS INFORMATION			
ITEM #	FACTORY PART NUMBER	ITEM DESCRIPTION	QTY
01	040020 1 1-1830 / 040020 4 1-1830 / 040020 6 1-1830 / 040020 9 1-1830	Left or Right Glass Profile for 6mm (1/4in) Glass	2 pcs
02	041830 1 1-1830 / 041830 4 1-1830 / 041830 6 1-1830 / 041830 9 1-1830	Left or Right Wall Profile	2 pcs
03	040010 1 1-1283 / 0400 4 011-1283 / 0400 6 011-1283 / 0400 9 011-1283	Top or Bottom Guide Rail	2 pcs
04	010022011 (Clear Glass) / 010022013 (Frosted Glass)	Door Glass	1 pc
05	010022010 (Clear Glass) / 010022012 (Frosted Glass)	Inline Panel Glass	1 pc
06	0722 1 006 / 0722 4 006 / 0722 6 006 / 0722 9 006	Single Sided Curved Handle with Knob for 6mm (1/4in) Glass	1 pc
07a	063001060-1743	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for panel)	1 pc
07b	063001060-1814	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for door)	2 pcs
08	060001000-1765	Push-in Glazing Vinyl for 6mm (1/4in) Glass	1 pc
09	091131	ST4.0 x 55mm Pan Head Screw	8 pcs
10	091104	ST4.0 x 25mm Pan Head Screw	8 pcs
11	091101	ST4.0 x 10mm Pan Head Screw	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw (pre-attached to #03)	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw	2 pcs
13	0755 1 011 / 0755 4 011 / 0755 6 011 / 0755 9 011	Decorative Cover and Washer	4 pcs
14	07552148	Wall Anchor 8mm (5/16in)	8 pcs
15	060007060-1800	Vinyl Insert for Glass Profile	1 pc
16	0755 1 014 / 0755 4 014 / 0755 6 014 / 0755 9 014	Glass Clip for 6mm (1/4in) Glass	2 pcs
17a	0734 1 008 / 0734 4 008 / 0734 6 008 / 0734 9 008	Single Roller Assembly (top) for 6mm (1/4in) Glass	2 pcs
17b	0734 1 009 / 0734 4 009 / 0734 6 009 / 0734 9 009	Single Roller Assembly (bottom) for 6mm (1/4in) Glass	2 pcs
18	0722 1 051 / 0722 4 051 / 0722 6 051 / 0722 9 051	Towel Bar Assembly for 6mm (1/4in) Glass	1 pc
---	07550009	Roller Stopper (pre-attached to #03)	4 pcs

BOLD digit indicates finish:

- 1 = Chrome
- 4 = Brushed Nickel
- 6 = Oil Rubbed Bronze
- 9 = Matte Black

Factory Parts Information

SLIDING SHOWER DOOR WITH FIXED PANEL (60X72) - FACTORY PARTS INFORMATION			
ITEM #	FACTORY PART NUMBER	ITEM DESCRIPTION	QTY
01	040020 11 -1830 / 040020 41 -1830 / 040020 61 -1830 / 040020 91 -1830	Left or Right Glass Profile for 6mm (1/4in) Glass	2 pcs
02	041830 11 -1830 / 041830 41 -1830 / 041830 61 -1830 / 041830 91 -1830	Left or Right Wall Profile	2 pcs
03	040010 11 -1437 / 0400 40 11-1437 / 0400 60 11-1437 / 0400 90 11-1437	Top or Bottom Guide Rail	2 pcs
04	010021010 (Clear Glass) / 010021011 (Frosted Glass)	Door Glass	1 pc
05	010022004 (Clear Glass) / 010022005 (Frosted Glass)	Inline Panel Glass	1 pc
06	0722 1006 / 0722 4006 / 0722 6006 / 0722 9006	Single Sided Curved Handle with Knob for 6mm (1/4in) Glass	1 pc
07a	063001060-1743	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for panel)	1 pc
07b	063001060-1814	Vinyl Seal with a Flexible Fin for 6mm (1/4in) Glass (for door)	2 pcs
08	060001000-1765	Push-in Glazing Vinyl for 6mm (1/4in) Glass	1 pc
09	091131	ST4.0 × 55mm Pan Head Screw	8 pcs
10	091104	ST4.0 x 25mm Pan Head Screw	8 pcs
11	091101	ST4.0 x 10mm Pan Head Screw	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw (pre-attached to #03)	4 pcs
12	092102	ST4.2 x 16mm Countersunk Screw	2 pcs
13	0755 1011 / 0755 4011 / 0755 6011 / 0755 9011	Decorative Cover and Washer	4 pcs
14	7552148	Wall Anchor 8mm (5/16in)	8 pcs
15	060007060-1800	Vinyl Insert for Glass Profile	1 pc
16	0755 1014 / 0755 4014 / 0755 6014 / 0755 9014	Glass Clip for 6mm (1/4in) Glass	2 pcs
17a	0734 1008 / 0734 4008 / 0734 6008 / 0734 9008	Single Roller Assembly (top) for 6mm (1/4in) Glass	2 pcs
17b	0734 1009 / 0734 4009 / 0734 6009 / 0734 9009	Single Roller Assembly (bottom) for 6mm (1/4in) Glass	2 pcs
18	0722 1023 / 0722 4023 / 0722 6023 / 0722 9023	Towel Bar Assembly for 6mm (1/4in) Glass	1 pc
---	07550009	Roller Stopper (pre-attached to #03)	4 pcs

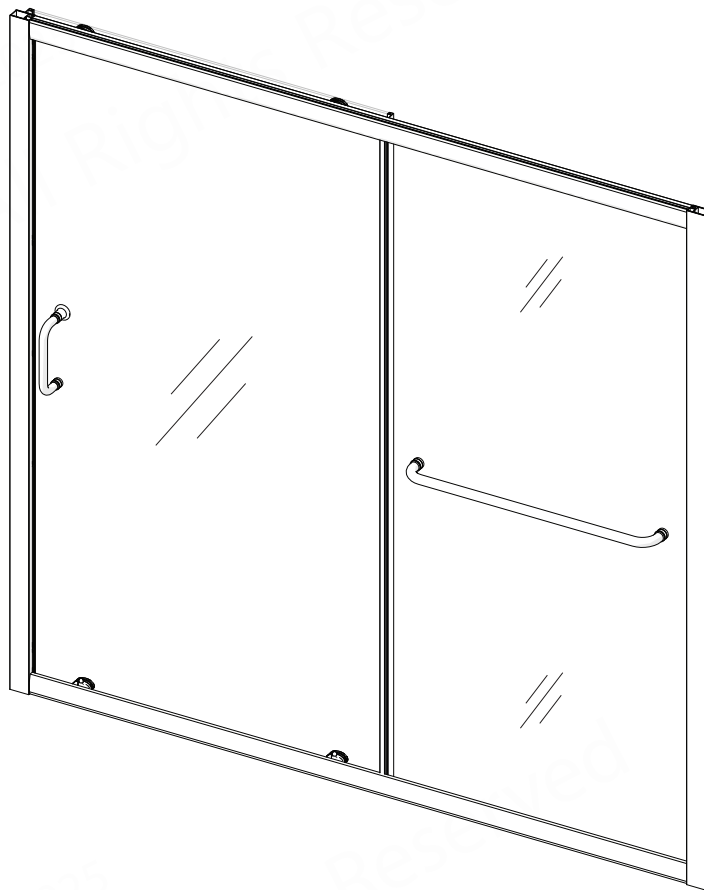
BOLD digit indicates finish:

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- 9 = Matte Black

NOTES

SLIDING SHOWER AND TUB DOOR WITH FIXED PANEL

INSTALLATION INSTRUCTIONS



IMPORTANT!

The manufacturer reserves the right to alter, modify or redesign products at any time without prior notice for the purpose of product improvement and customer experience. Please refer to the manufacturer's web page for the latest technical drawings, installation manuals, warranty information or additional product details.