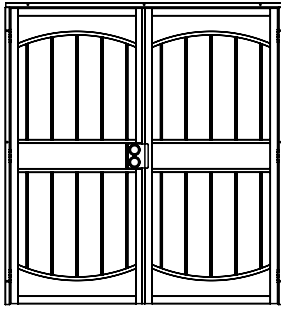


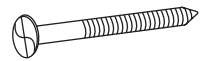
A



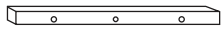
PART	DESCRIPTION	QTY
A	Security Double Door	1
AA	4 inch one-way screws	9
BB	Top Bar	1
CC	One-way tool	1
DD	Cane-Bolt kit	1
EE	End Cap	2

NOTE: All parts not shown at actual size. Handle set and lock bolt sold separately.

AA



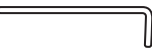
BB



CC



DD



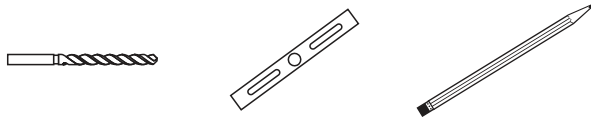
EE



## PREPARATION

### Tools Recommended for Assembly

Drill 3/16" bit, level or string plumb, and pencil.



### Questions, problems, missing parts?

Before returning to your retailer, call our customer service department at 1-800-222-3667.

**IMPORTANT:** Read all instructions carefully before starting installation.

**NOTE:** One-way screws are non-removeable once installed.

## ASSEMBLY INSTRUCTIONS

1. Identify which side the operating door is located on. It can be on either the left or right side. Operating door includes the handle set lock box (Fig. 1).

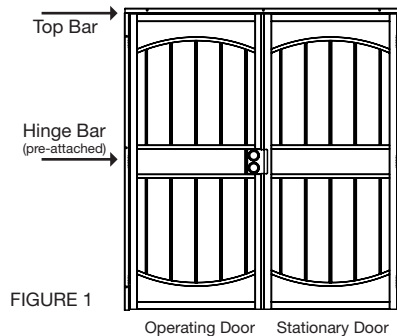


FIGURE 1

2. Attach your choice of locksets (2-3/8" backset). Fully extend the lock bolt into the "Locked" position.

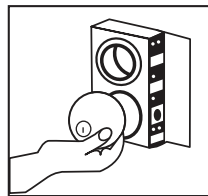


FIGURE 2

3. Place the **stationary door** (the one without locksets) in front of opening at desired height, making sure that the security door is vertical and plumb. Determine where to drill by marking through the pre-drilled holes on the **hinge bar** with pencil (Fig. 3).

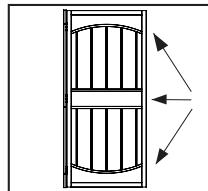


FIGURE 3

4. Pre-drill holes marked in Step 3. Using the one-way tool, fasten the door to the house using three one-way screws. **Tighten the one-way screws only halfway** at this time, in case repositioning the door is required later (Fig. 4).

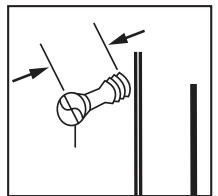


FIGURE 4

5. With the stationary door in the closed position, position the operating door (the one with the locksets installed) over the remaining opening with the lock bolt extending and protruding into the respective holes in the stationary door (Fig. 5).

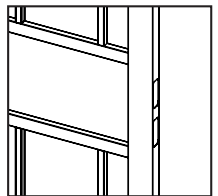


FIGURE 5

Repeat steps 3 and 4 for the operating door.

6. Insert end caps in ends of header (Fig. 6).

Leaving approximately 1/8-in space above the doors, mount the top bar at top of door using the one-way tool and 3 one-way screws.

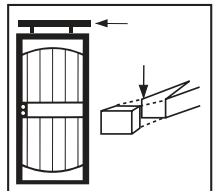


FIGURE 6

SECURITY DOUBLE DOOR

7. Cane Bolt Installation Instructions



A. Position bottom bracket 1" from the bottom of the door as shown. Attach with two #10 x 3/4" self-drilling screws.



B. Position top bracket with 3-1/2" of space between it and the bottom bracket. Attach with two #10 x 3/4" self-drilling screws.



C. Insert short leg of the cane bolt through underside of top bracket.



D. Continue motion until peg on bolt bypasses notch in top bracket.



E. Raise bolt until the bottom clears bottom bracket.



F. Insert bolt into bottom bracket.



G. Drill hole into sill to accept bolt.



H. To open door, lift bolt and rotate to store on bracket.

MAINTENANCE

- 1. Security doors are finished with a heavy-duty powder coat finish. In order to maintain your finish we require cleaning and waxing the security door 2 times per year, preferably late fall and early spring. Doors directly subjected to the sun, salt-air or moisture may require more maintenance.
- 2. Any scratches or abrasions to the door finish must be immediately touched up with enamel or rust protective paint.
- 3. To keep your door looking like new, any signs of rust should be sanded with mild sandpaper and touched up immediately with enamel or rust protective paint.
- 4. Hinges and lockset (sold separately) should be oiled and lubricated regularly to reduce friction wear.
- 5. Make sure any sprinklers near your new door are directed away.
- 6. Do not allow vegetation on your security door. This will lead to extra maintenance.
- 7. Make sure to keep your weed eater and lawn mower away from your security door. It may create unwanted chips to your door finish.

WARRANTY

5-YEAR LIMITED WARRANTY
Monterey, Pasadena

3-YEAR LIMITED WARRANTY
Gibraltar Max

1-YEAR LIMITED WARRANTY
Covington, Gibraltar, Ventura

This Warranty applies if you are a residential purchaser and covers—under normal and proper use and normal conditions, and as long as the product was properly installed in accordance with the Installation Instructions provided with the product—any defects or malfunctions relating to the structural integrity of your Comfort Bilt® product's metal structure and framing, including all welding.

**What are Comfort Bilt®'s obligations under the Warranty?** If any part covered by the Warranty, when properly used, is found upon inspection to be defective, Comfort Bilt® will repair or replace the defective product or part(s), without charge. Replacements will be made with the same or a comparable quality model, and may not be the same color or style as the original due to changes and discontinuances in styles. Comfort Bilt® shall not be responsible for securing the affected property while products are being repaired or replaced.

**How long does the Warranty coverage last?** The Warranty terminates if you sell or otherwise transfer the product or the property on which it was installed.

**How do I make a claim under the Warranty?** To make a claim under the Warranty, send (a) a brief written description of the problem and (b) proof of purchase of your Comfort Bilt® product—consisting of the original receipt, showing the date and place of purchase, and the purchase price—to Comfort Bilt®, 2333 Eastbrook Drive, Brookings, SD 57006, Attn: Warranty Claims. Comfort Bilt® reserves the right to inspect any product before making any adjustment covered by this Warranty.

**What does this Warranty NOT cover?** This Warranty does NOT cover any defect or problem caused by abuse, misuse (including, but not limited to, improper installation), failure to provide proper maintenance of the warranted product, adjustments due to the settling of the structure in which the product is installed, normal wear and tear or acts of God. In addition, the Warranty does not cover screen material which is pushed out of its groove and damage to your home, loss of property or personal injury or death caused by vandals, break-ins, or attempted break-ins. This Warranty is null and void if you adjust, alter and/or modify the product in any way. This Warranty does NOT cover damages in excess of the purchase price of the product, and UNDER NO CIRCUMSTANCES SHALL COMFORT BILT® BE LIABLE FOR INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ECONOMIC LOSS OR PERSONAL INJURY OR PROPERTY DAMAGE, WHETHER AS A RESULT OF A BREACH OF AN EXPRESS OR IMPLIED WARRANTY, NEGLIGENCE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the limitation set forth above may not apply to you, in whole or in part. ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARISING UNDER STATE LAW ARE LIMITED IN DURATION TO THE PERIODS OF COVERAGE PROVIDED IN THIS WARRANTY. Some states do not permit limitations on the duration of an implied warranty, so the limitation set forth above may not apply to you. The terms of this Warranty cannot be changed except in writing by an officer of Comfort Bilt®.

**How does state law relate to this Warranty?** This Warranty gives specific legal rights only to the original retail purchaser; you may have other legal rights that vary from state to state.