# PRODUCT ASSEMBLY

No.	Part	Qty
1	Curved Ring Section	6
2	"W" Shaped Legs with Plastic Caps	2
3	Spreader Bar with Plastic Caps	2
4	Nut & Bolt and washer sets	11

#### Caution:

Before starting assembly read the instructions carefully as incorrect assembly can cause misalignment. Study Fig  $\,2.$ 

## Note on unpacking:

The Curved Ring Sections (1) are wrapped in 2 packs of 3 sections-Keep each pack separately as a set.

The difference being one section has an extra hole in the centre. This is the base section (Fig 1).

### Assembly:

#### Note: During assembly - DO NOT tighten Nut & Bolt Sets

1.Assemble one ring by placing each section of 3 on a flat surface. Each section should have a male fitting one end and a female the other. These should easily slot together for 2 joins leaving a gap for the 3rd join. To fit the 3rd join together stand the ring up with the open end to the top. Press down on the 2 open end so they meet and slot together (Fig 1). The ring should then hold together without any further fixing. Repeat for the second ring.

2.Place the 2 rings together making sure that the 4 holes align.

For aesthetics make sure that the joints on each ring are together:

To determine which is the base of the rings, select the hole that is in the centre of the section (Fig 1) (not at the ends)

Fit the centre of a Spreader Bar (3) to the outside of the base section of each ring. Fit the 2 rings together at the top using a Nut and Bolt Set.

IMPORTANT:Do not tighten the bolt set.Fit the nut level with the end of the bolt

- 3.Fit the "W" Shaped Legs (2) by gently spreading the base of the rings and fit-ting to the outside of the rings
- 4. Fit the Spreader Bars to the outside of the "W" Shaped Legs (2)
- 5.Now Tighten the 10 Nut & Bolt Sets at the base of the unit (DO NOT tighten Nut & Bolt Set at the top)



put enough pressure downwards so that the 2 end join



