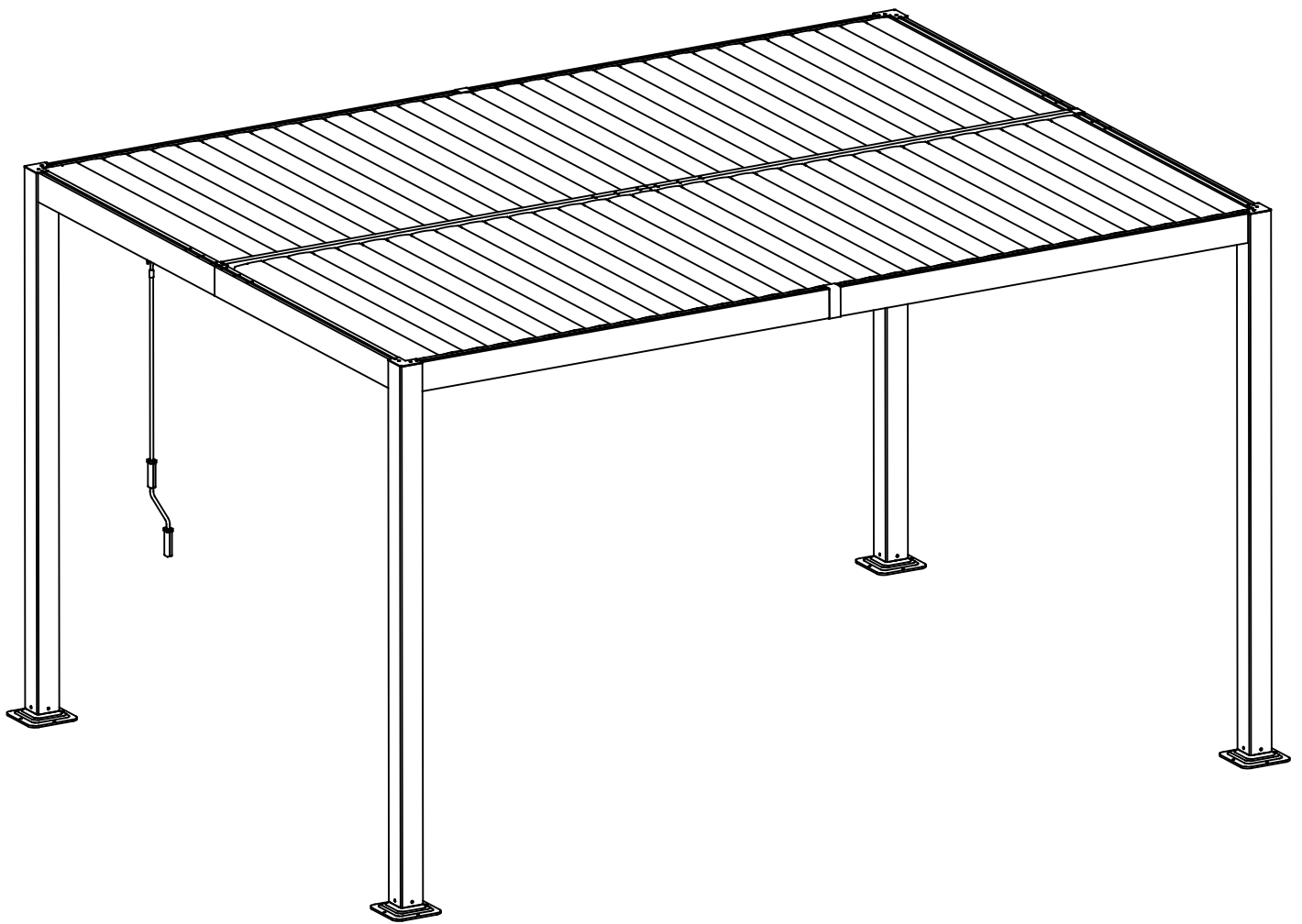


ASSEMBLY INSTRUCTIONS

VC-WYPL501/VC-WYPL502



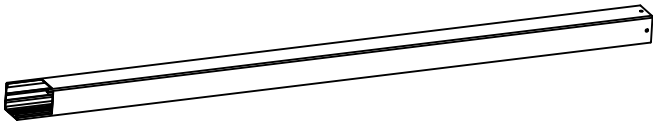
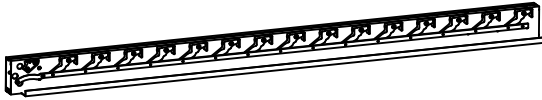
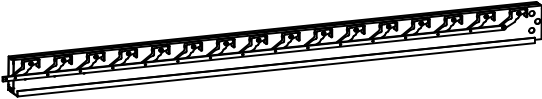
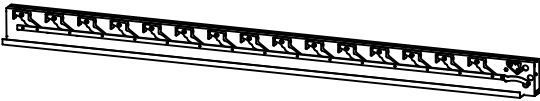
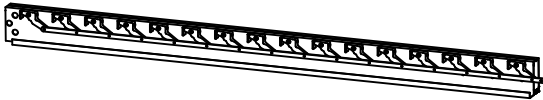
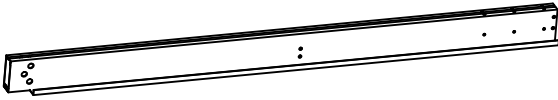
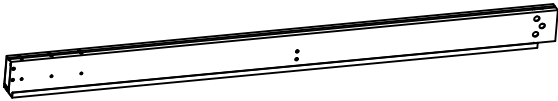
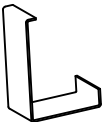
Before You Start

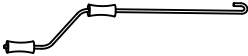
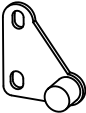
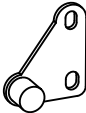
Please read all instruction carefully.

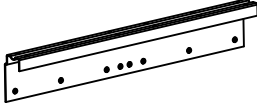
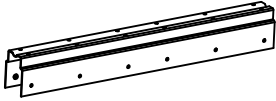
Retain instructions for future reference. Separate and count all parts and Hardware. Read through each step carefully and follow the proper order.

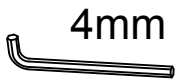
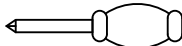
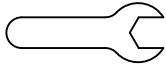
Keep all small parts and packaging materials for this product.

PARTS LIST

PART NO	DESCRIPTION	QTY
A		4
B	 	1
B1	 	1
C	 	1
C1	 	1
D	 	1
D1	 	1
E	 	1
E1	 	1
E2	 	1
E3	 	1
F		1
F1		4

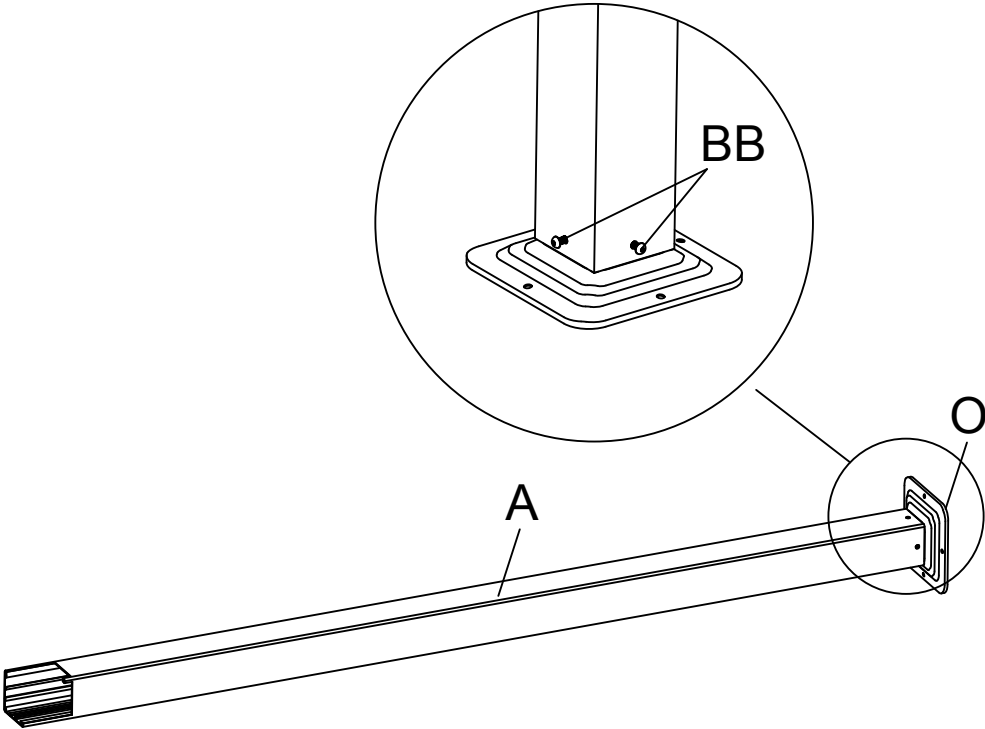
PART NO	DESCRIPTION	QTY
G		2
H		66
I		4
J		1
K		4
L		2
M		2
N		2
O		4
Q		2
R		2
S		4
T		2

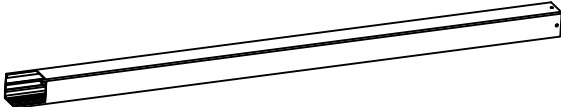
PART NO	DESCRIPTION	QTY
U		4
V		4
W		1
X		1

PART NO	DESCRIPTION	QTY	PART NAME
AA	 M6*18	28	
BB	 M6*15	32	
CC	 M6*13	4	
DD	 M4*12	4	
EE	 M6*10	104+2	
FF	 M6	8	
GG	 M6*40	4	
HH	 M5*15	12	
II	 5mm  4mm  4mm	3	
JJ		1	
KK	 10mm	1	

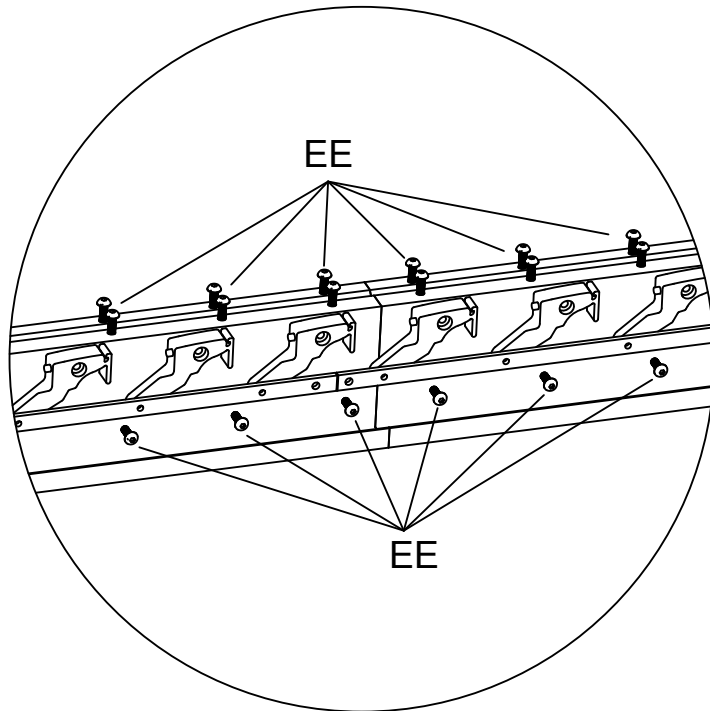
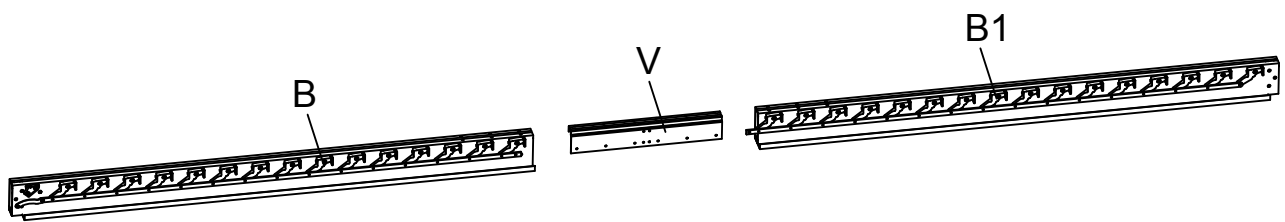
ASSEMBLY STEPS

1



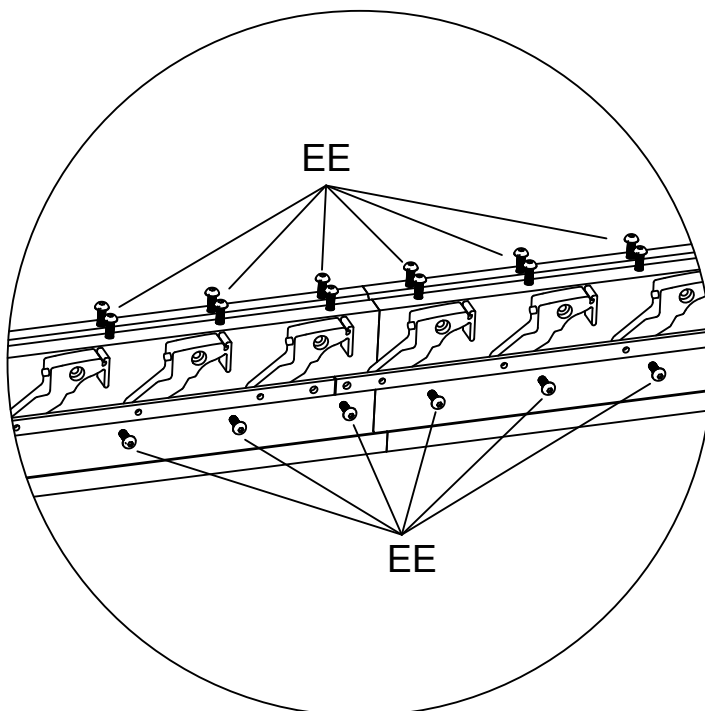
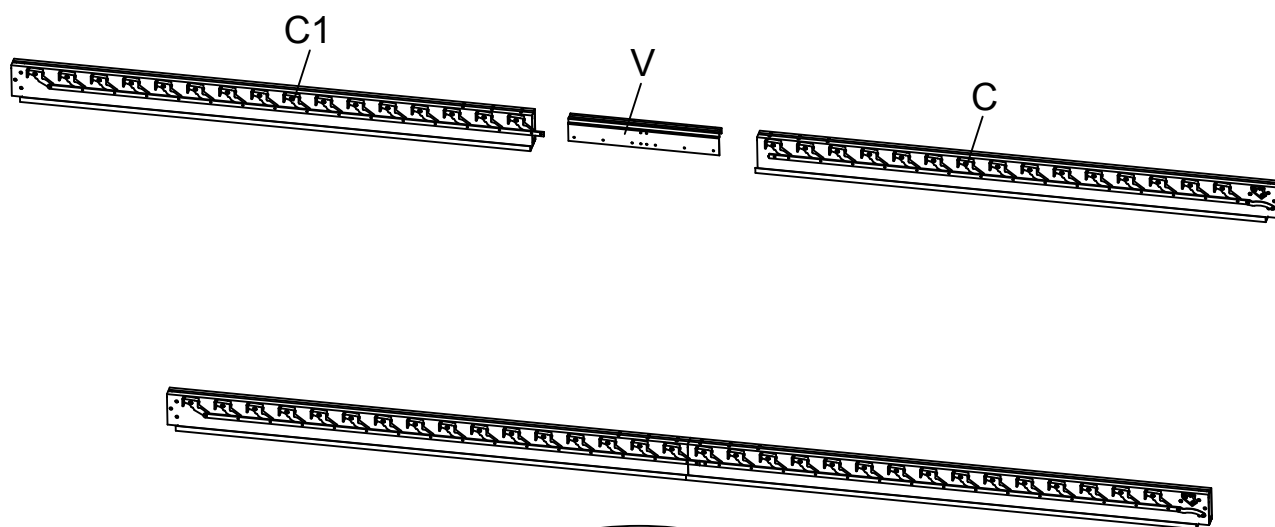
A	4		BB	16	 M6*15
O	4				

2



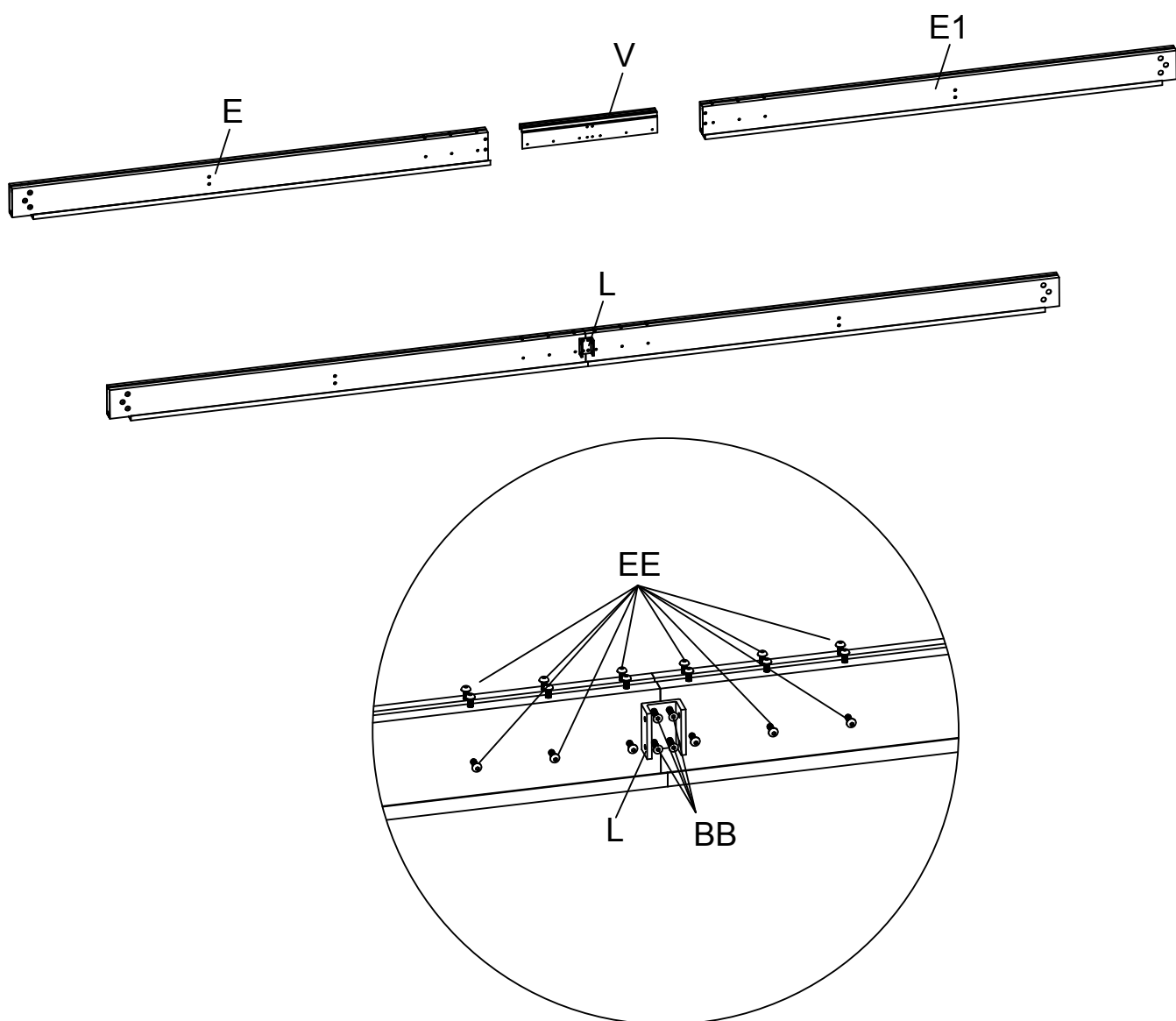
B	1		V	1	
B1	1		EE	18	M6*10

3



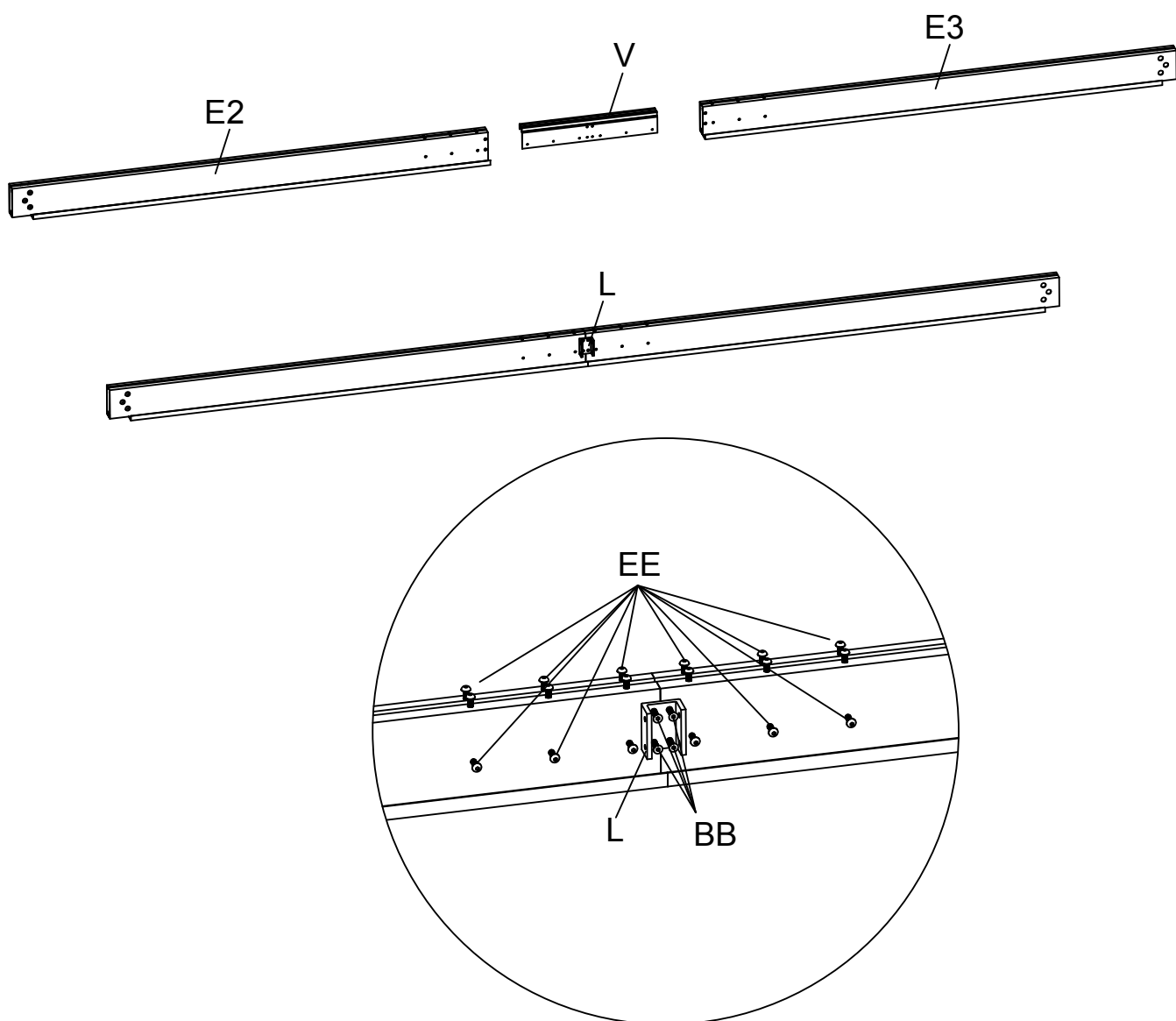
C	1		V	1	
C1	1		EE	18	M6*10

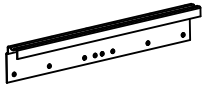
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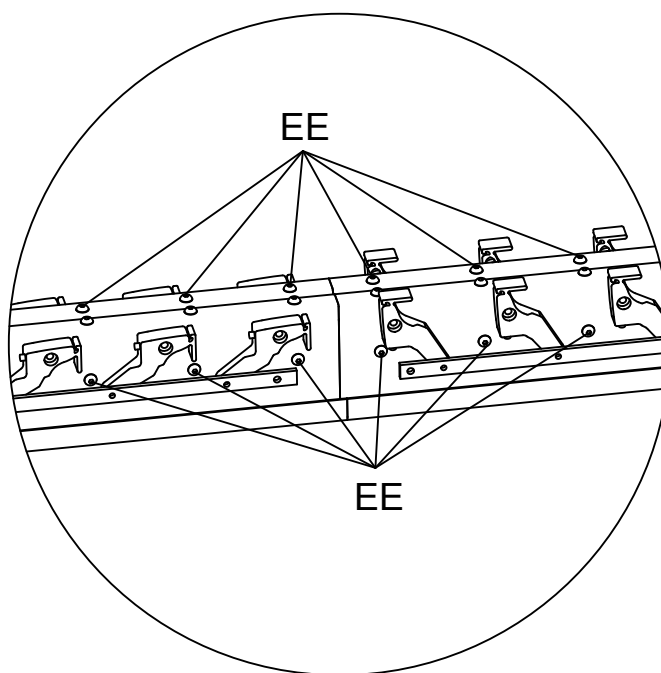
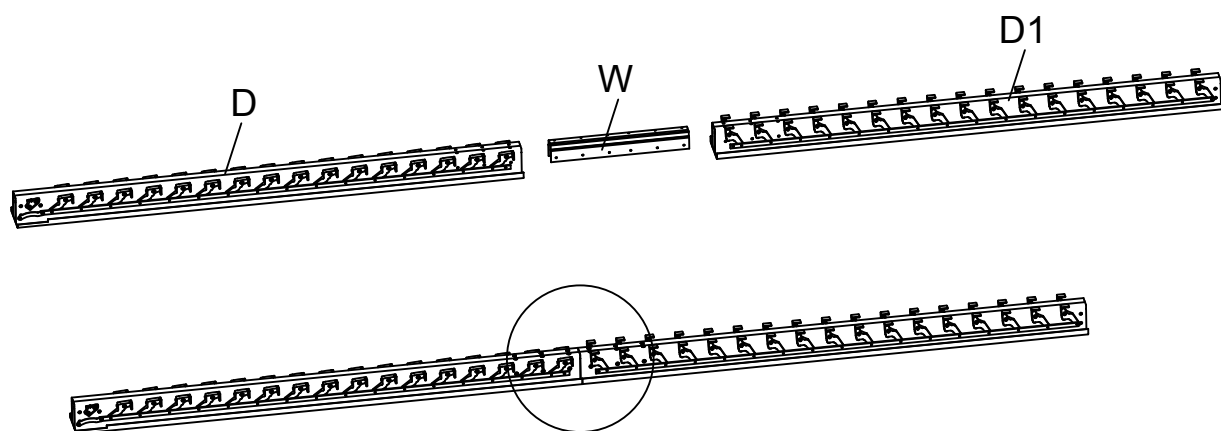
E	1		V	1	
E1	1		BB	4	M6*15
L	1		EE	18	M6*10

5



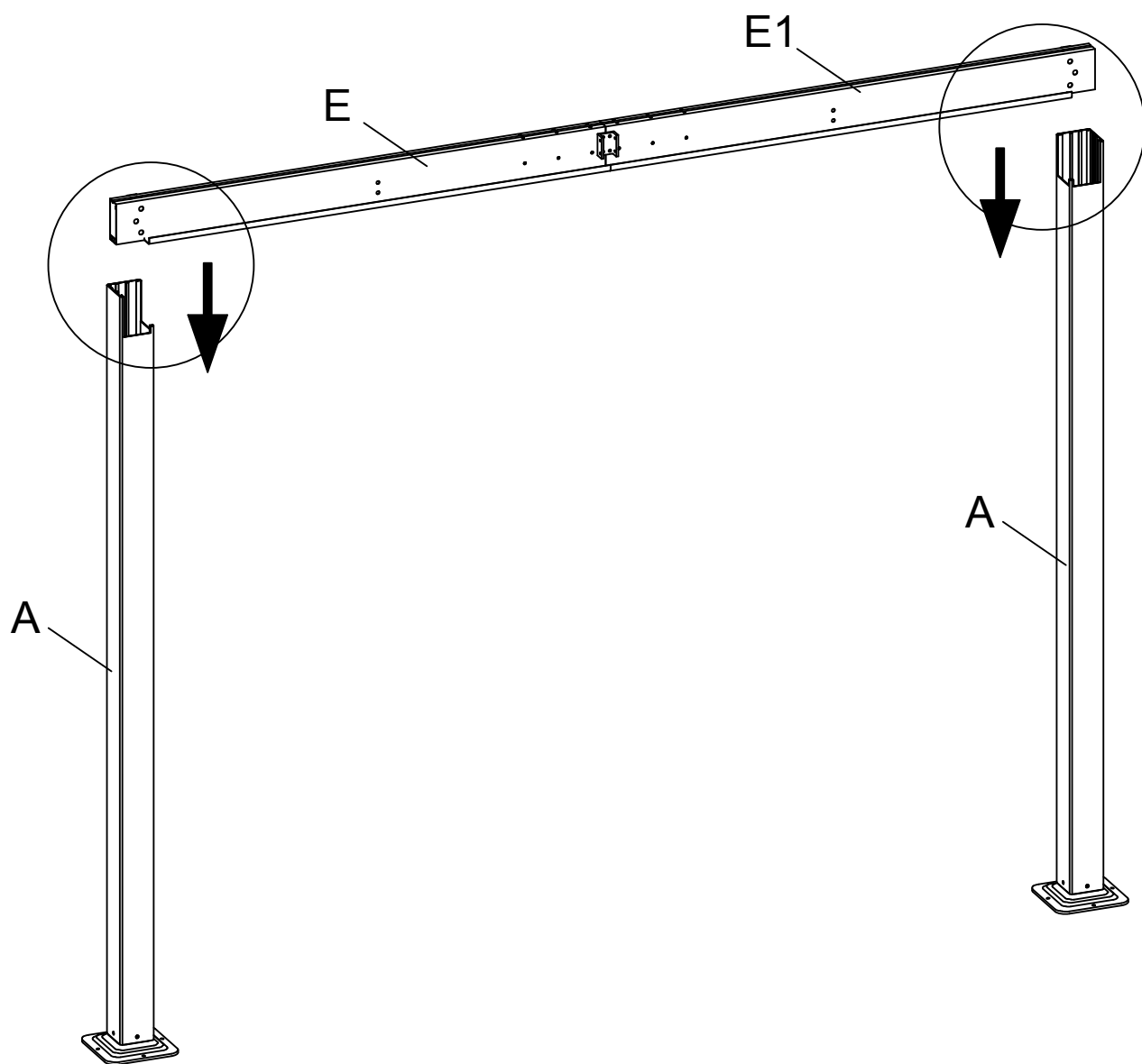
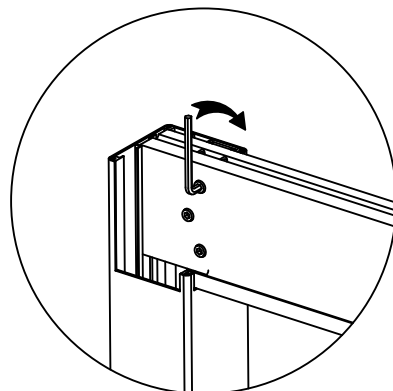
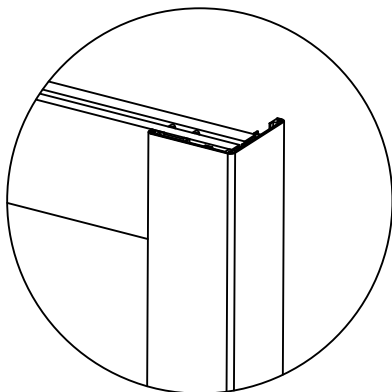
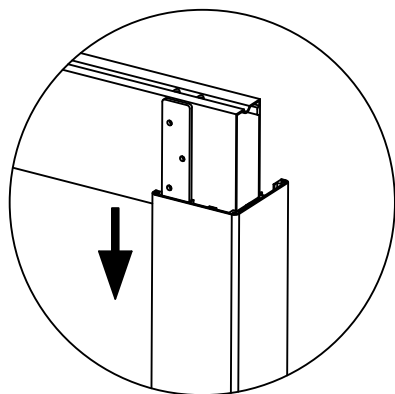
E2	1		V	1	
E3	1		BB	4	 M6*15
L	1		EE	18	 M6*10

6

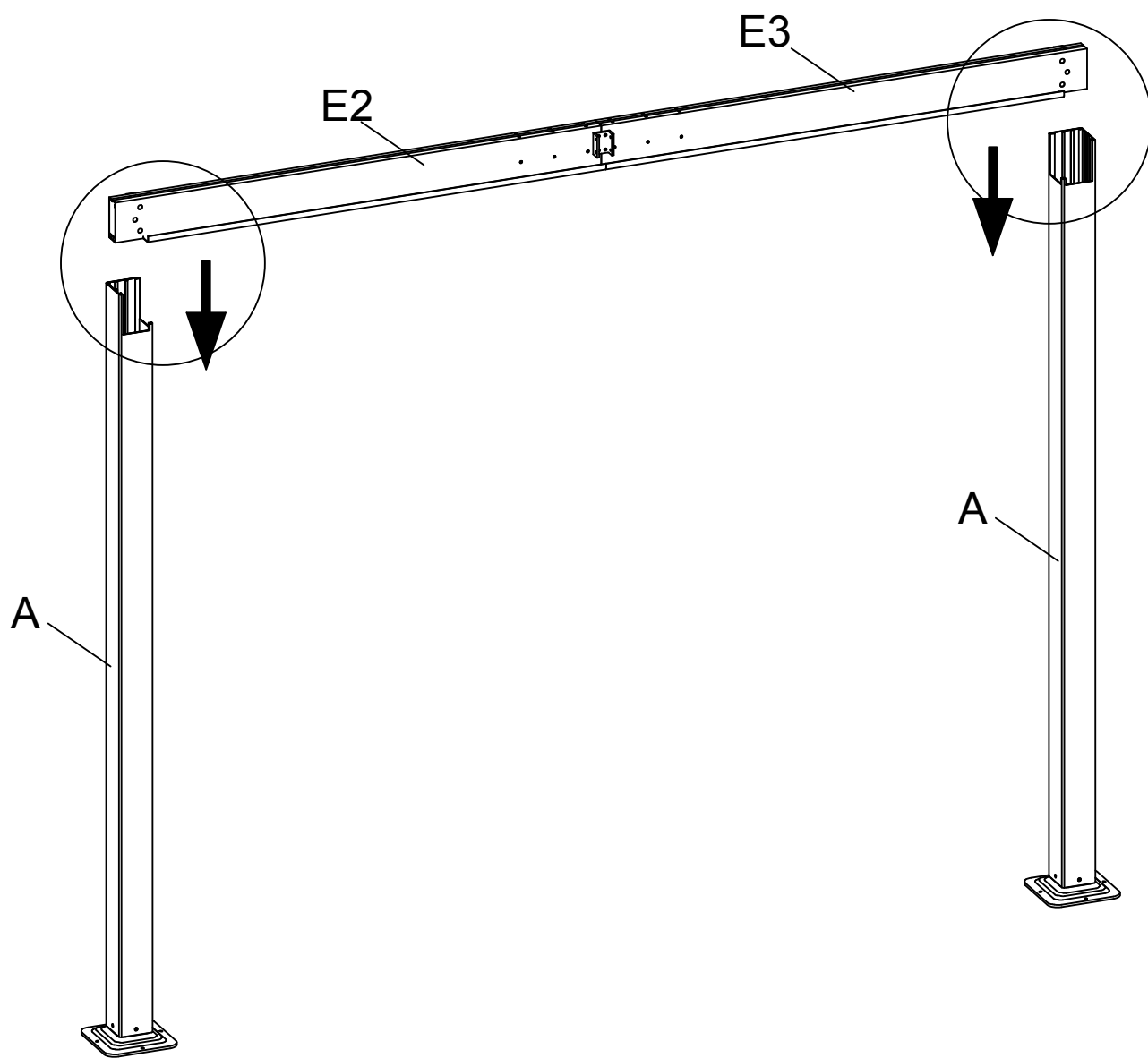
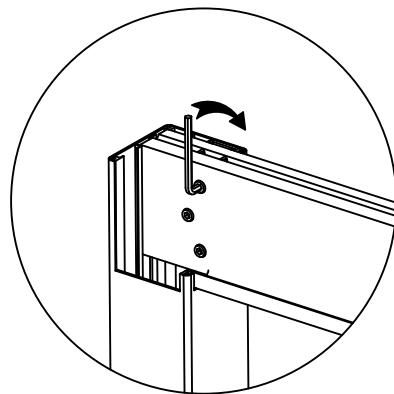
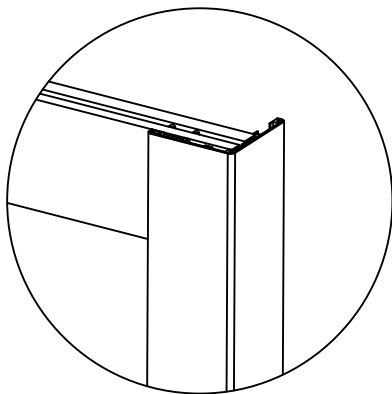
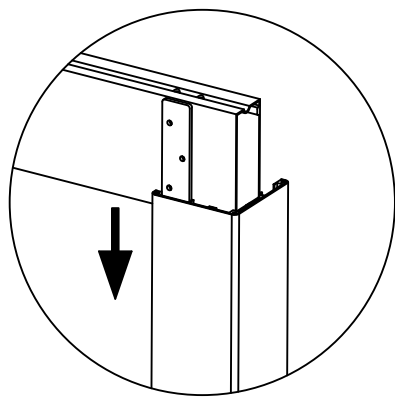


D	1		W	1	
D1	1		EE	24	M6*10

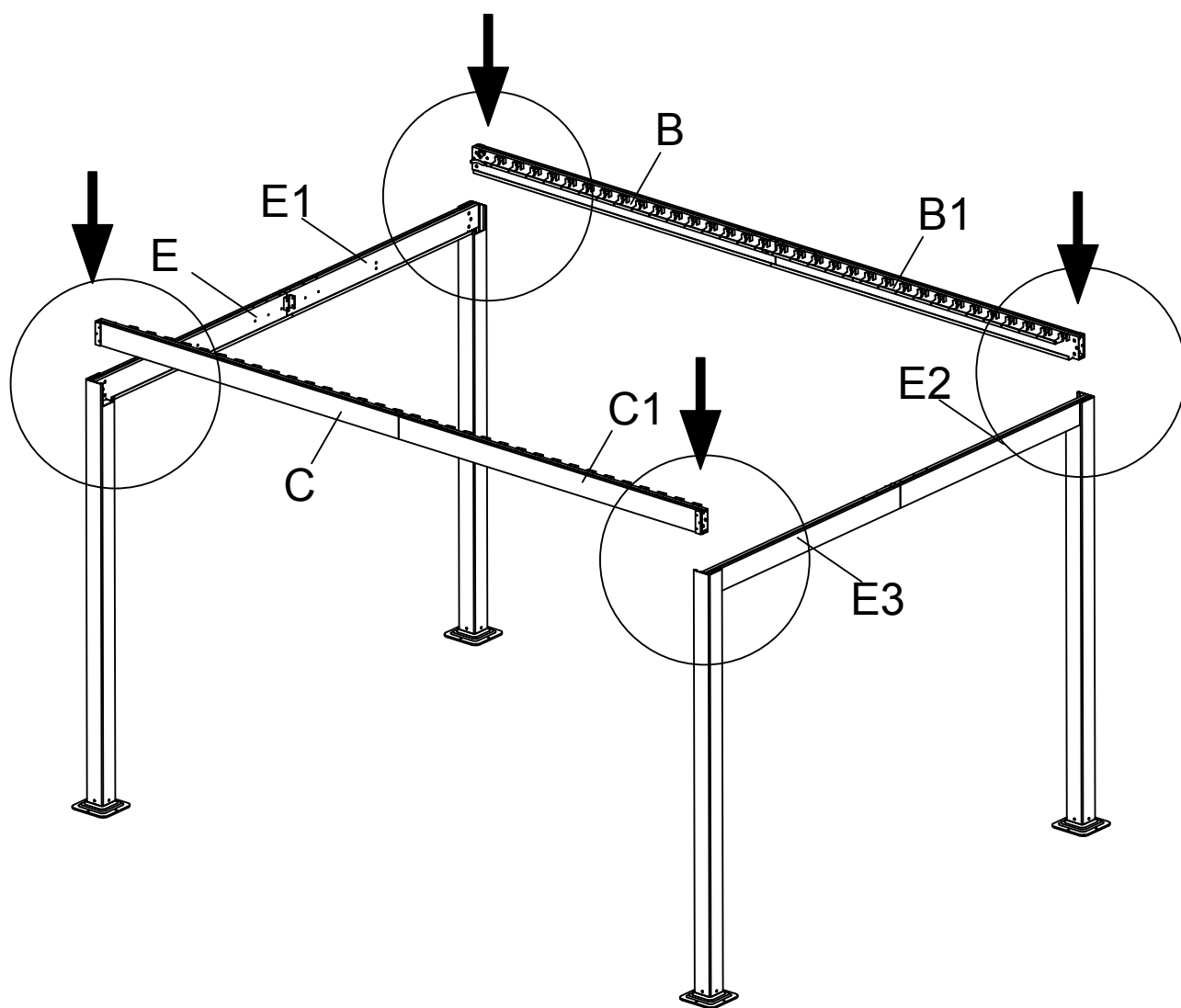
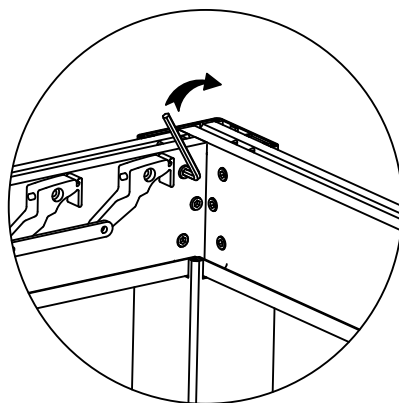
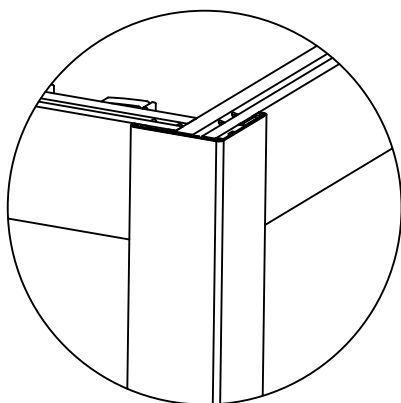
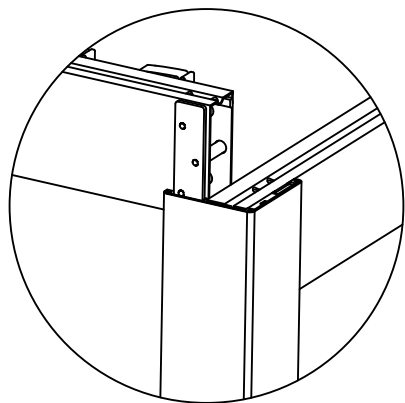
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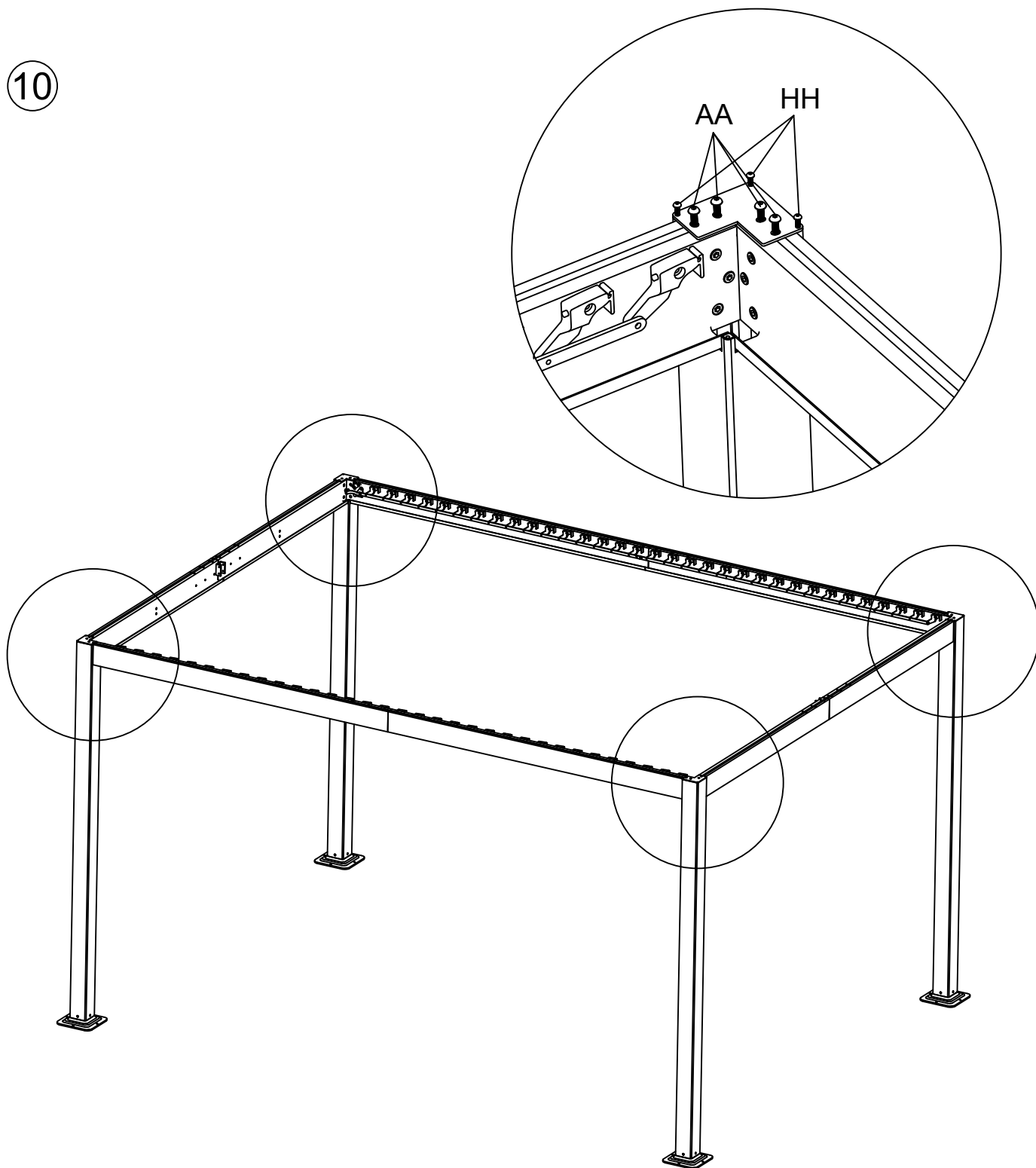
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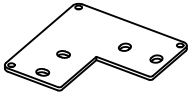


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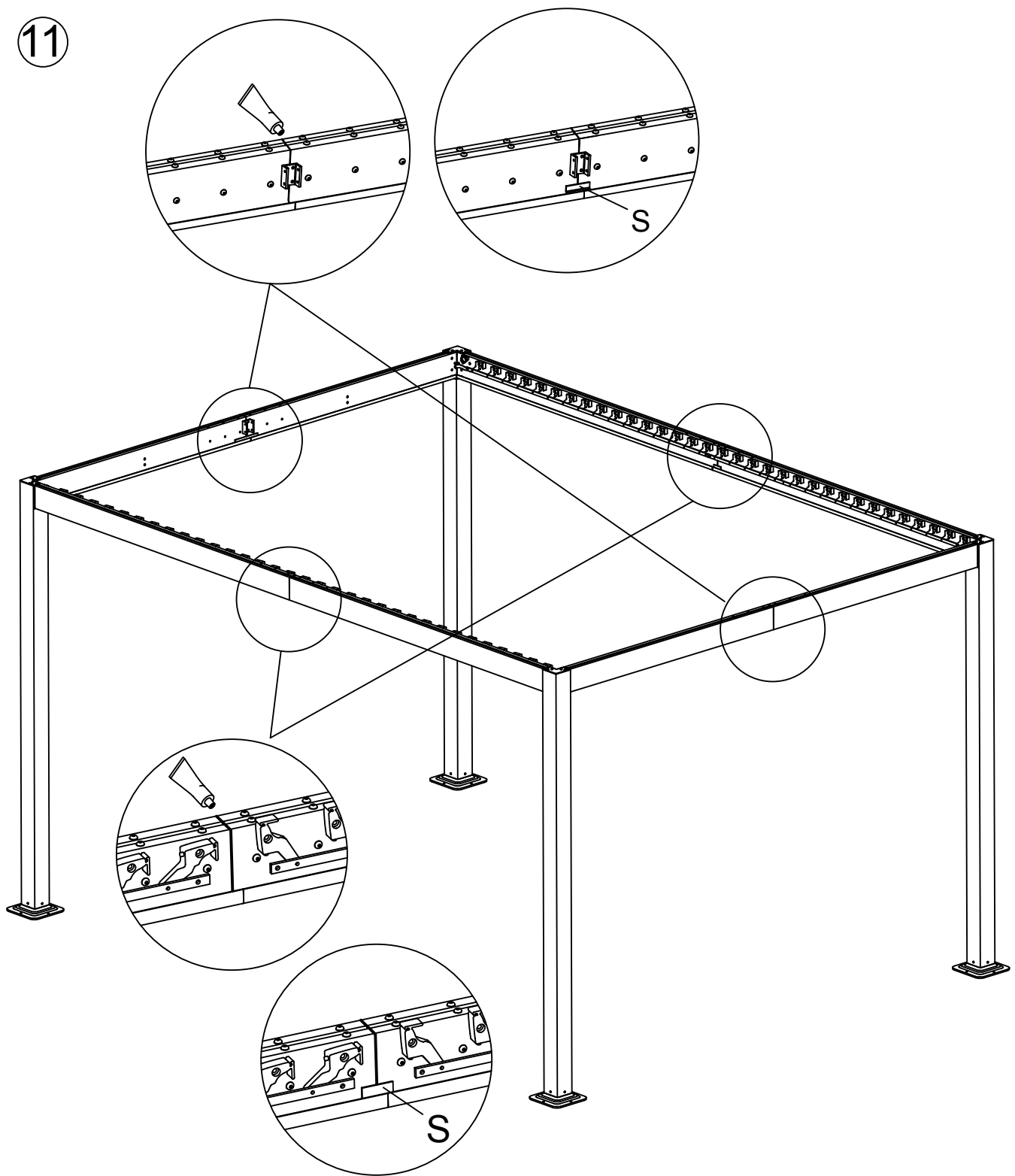


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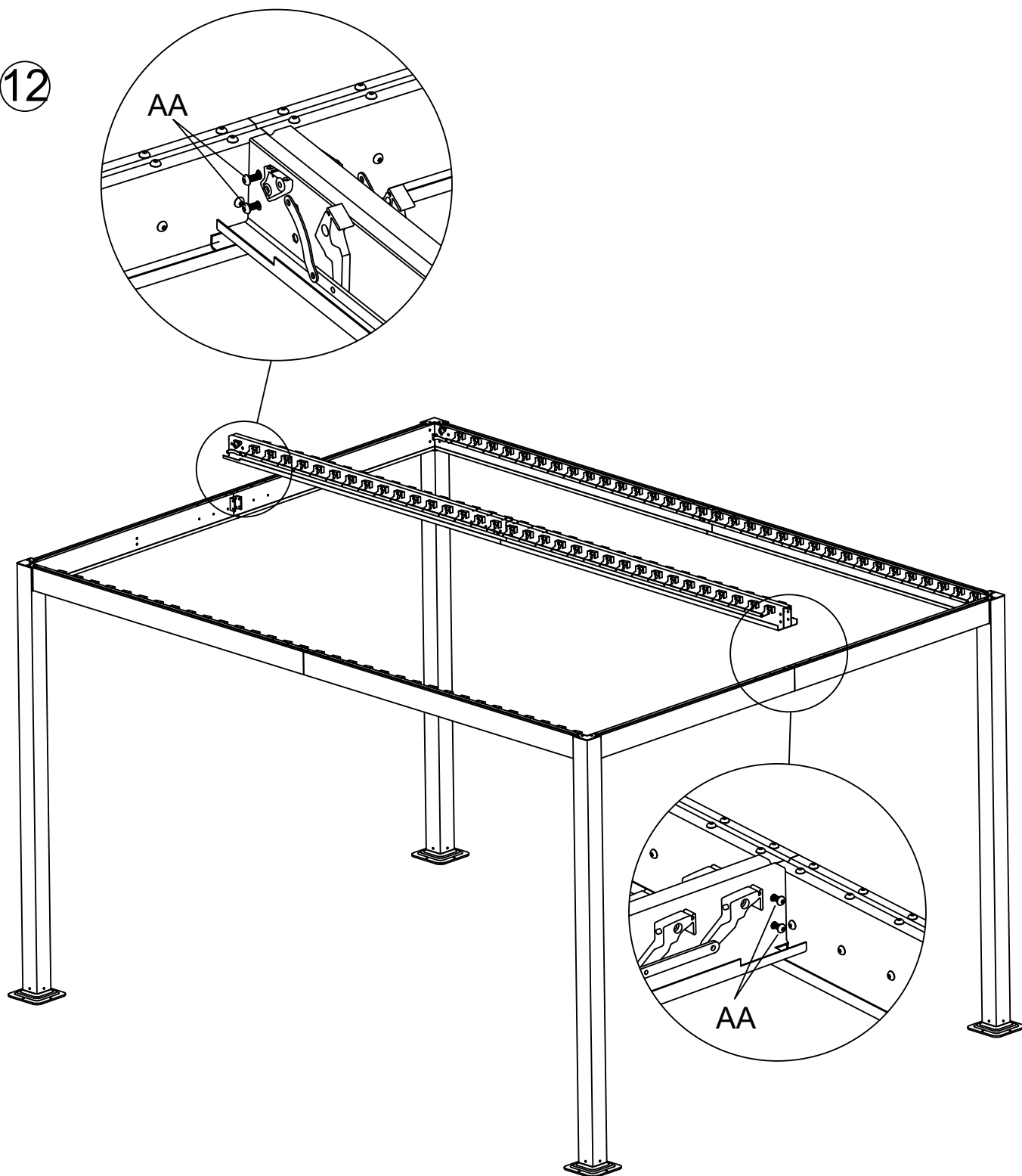
K	1		AA	16	 M6*18
HH	12	 M5*15			

11



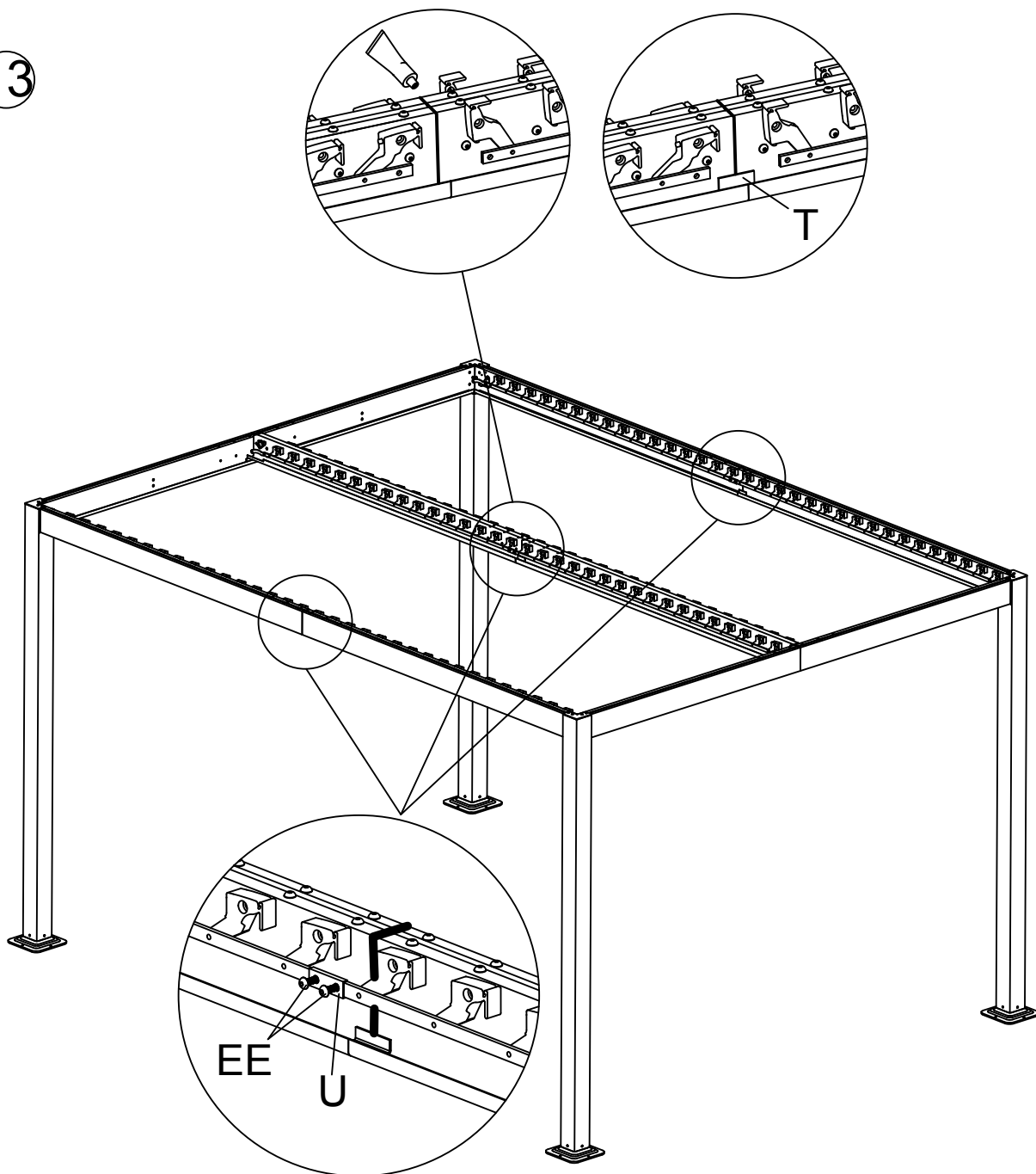
S	4		X	1	
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12



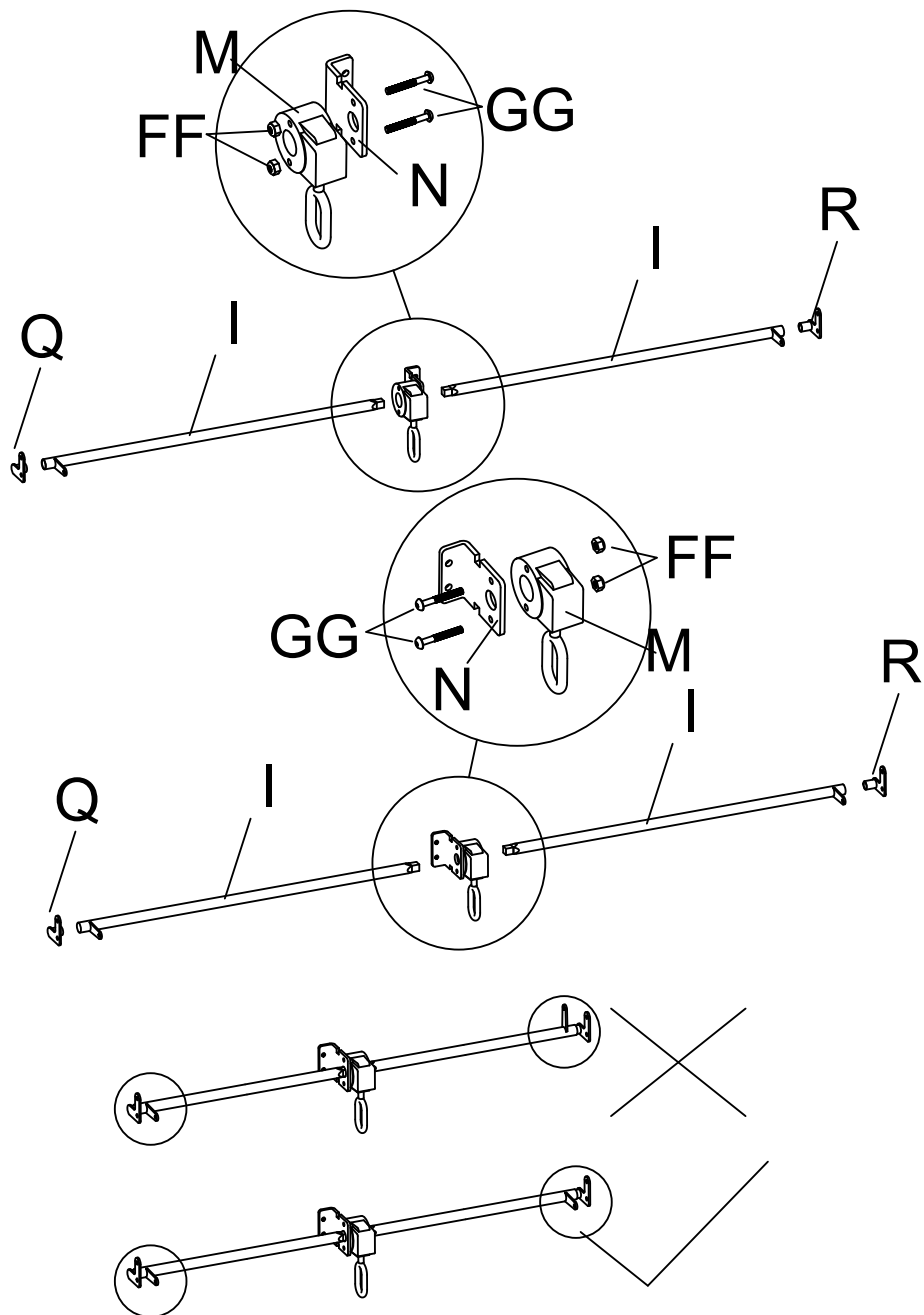
AA	8	 M6*18
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13



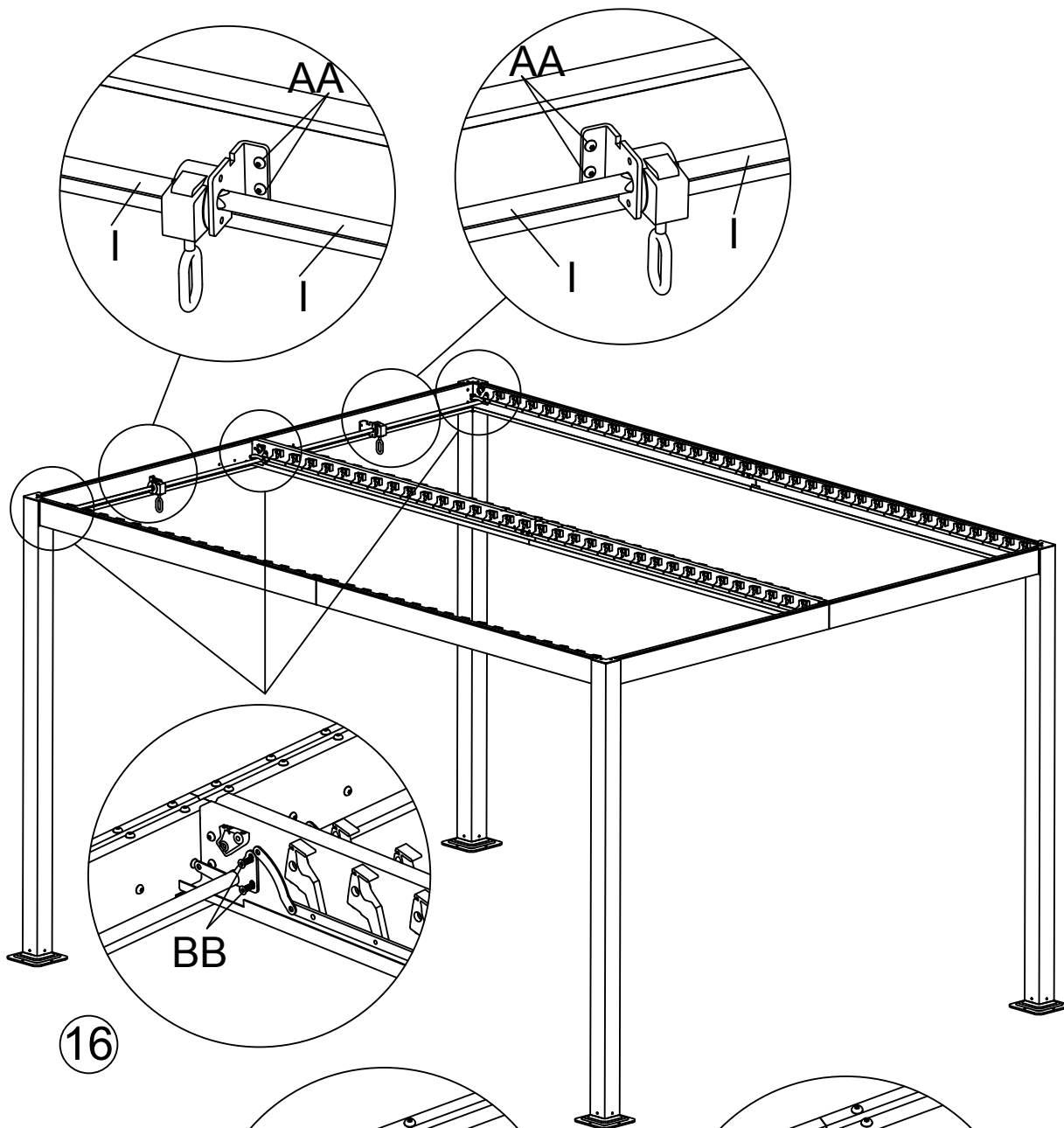
T	2		EE	8	 M6*10
U	4				

14

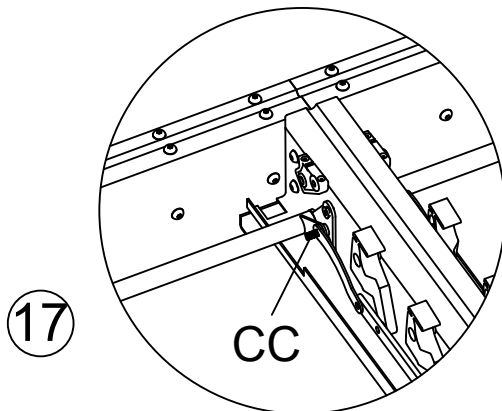


I	4		M	2	
Q	2		N	2	
R	2		GG	4	M6*40
FF	4	M6			

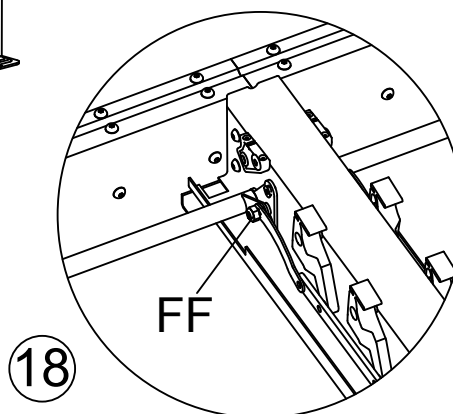
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16



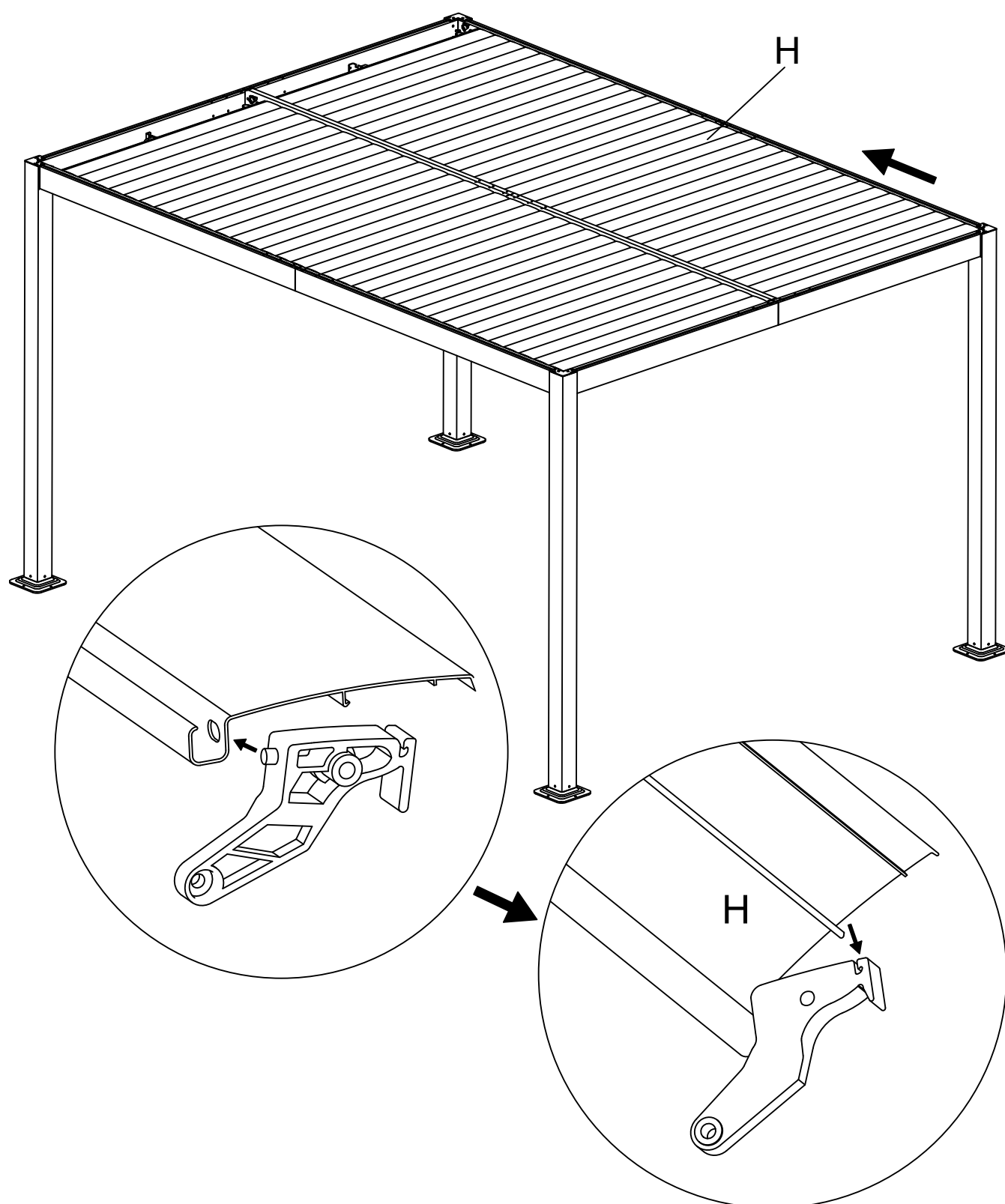
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18

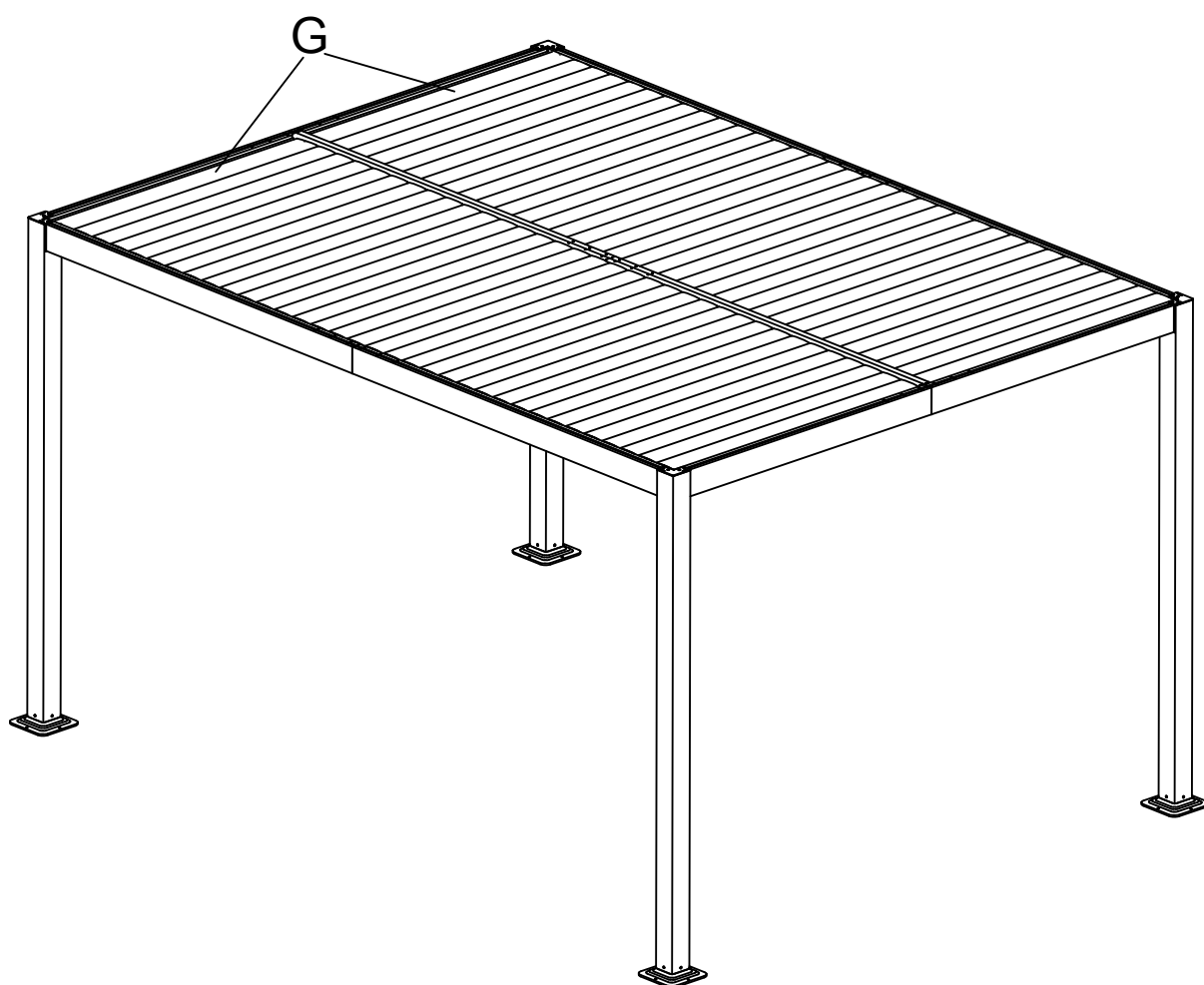
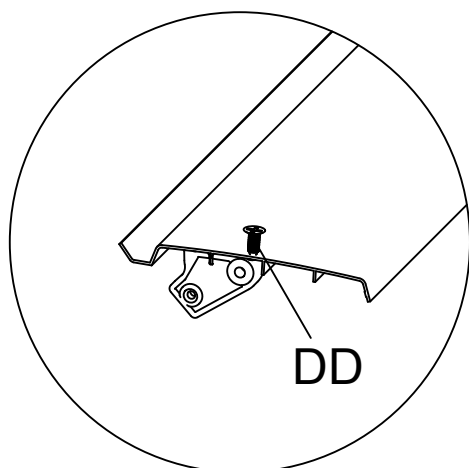
AA	4	 M6*18	BB	8	 M6*15
CC	4	 M6*13	FF	4	 M6

19



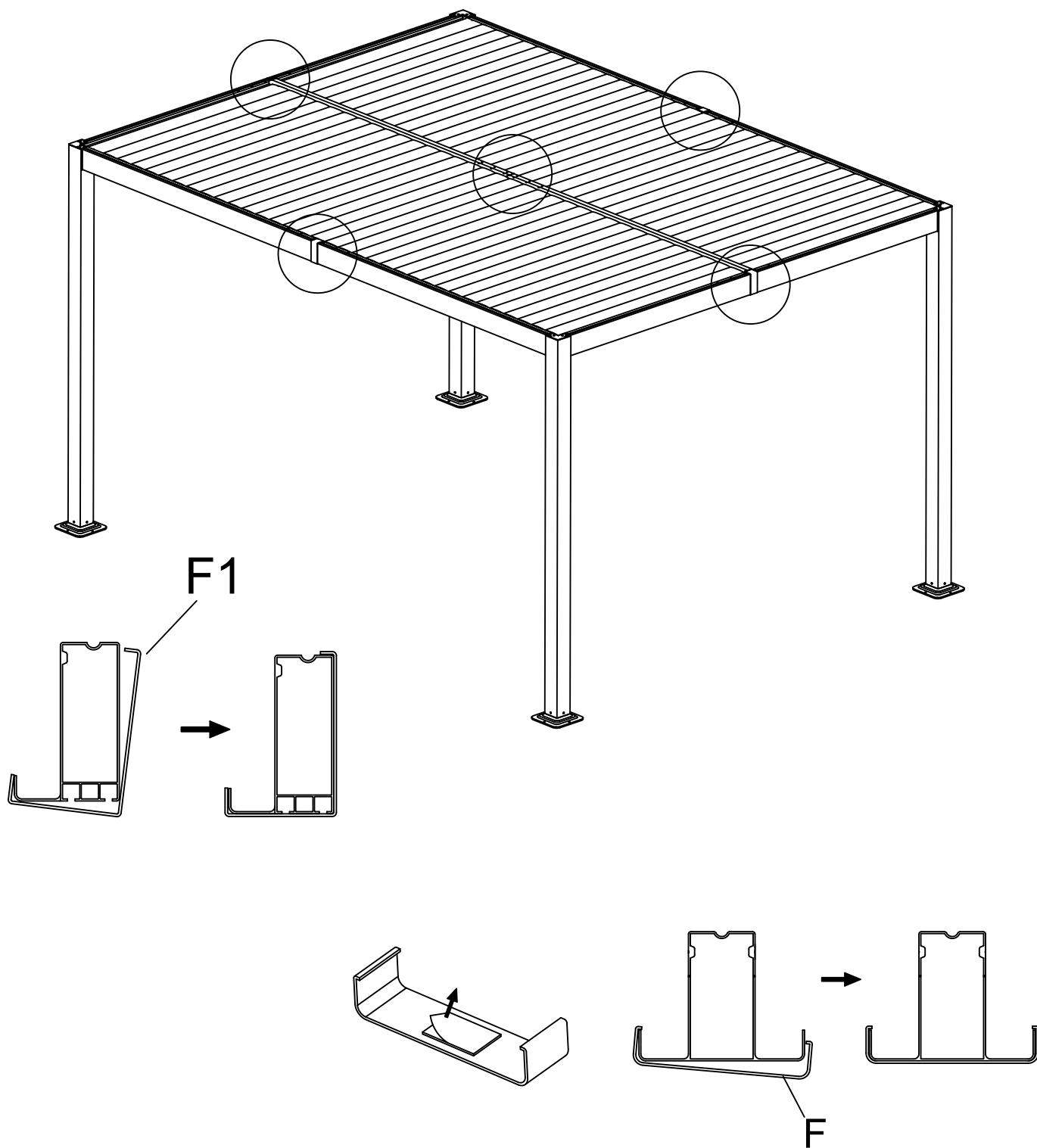
H	66	
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20



G	2		DD	4	 M4*12
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21



F	1		F1	4	
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