

**IMPORTANT:** We recommend you test out your planned process you intend to use on a sample board to make sure your end result produces the finished look you desire.

**SURFACE PREPARATION:** Surface must be clean and dry (free from all dirt, oil, wax, and polish). Sand the surface thoroughly using a 220 grit or finer sandpaper. Remove all dust with a vacuum, forced air or damp cloth (water).

**DIRECTIONS FOR USE:** High Performance Clear Wood Grain Filler can be applied on raw wood or after the wood is stained. If using solvent based stain allow 72 hours of dry time before applying Grain Filler. If using Water based stain, a seal coat of dewax shellac may be necessary before the Grain Filler is applied. Stain and seal coat must be completely dry and LIGHTLY sanded with a 320 grit or finer sandpaper immediately before a first coat of Grain Filler for adhesion purposes. The Grain Filler can be tinted with water soluble colorants and dyes. Apply High Performance Clear Wood Grain Filler in thin coats. It can be applied with a flexible putty knife, small squeegee, or with a credit card. Make sure pressure is used to force the product into the grains and remove excess WITH THE GRAIN. In ideal conditions dry time is 45 minutes. 2 coats recommended. LIGHTLY sand with a 320 grit or finer immediately before next coat of Grain Filler or top coats for adhesion purposes. Allow overnight dry time before final coats of finish are applied. Dries crystal clear. *Test out all steps on a sample board first.* ⚠️ **WARNING:** Cancer and Reproductive Harm –

**[www.p65Warnings.ca.gov](http://www.p65Warnings.ca.gov)**

VOC: <185 g/l