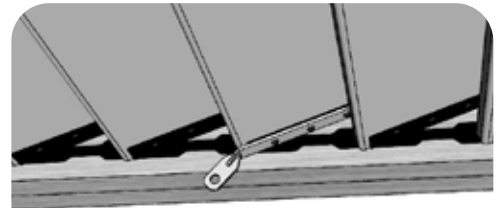
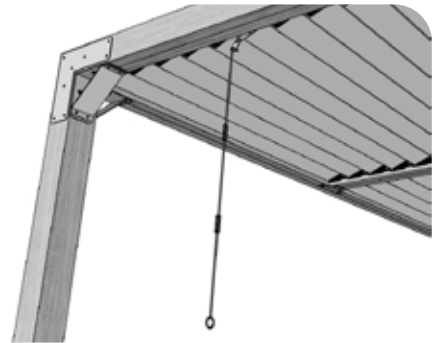
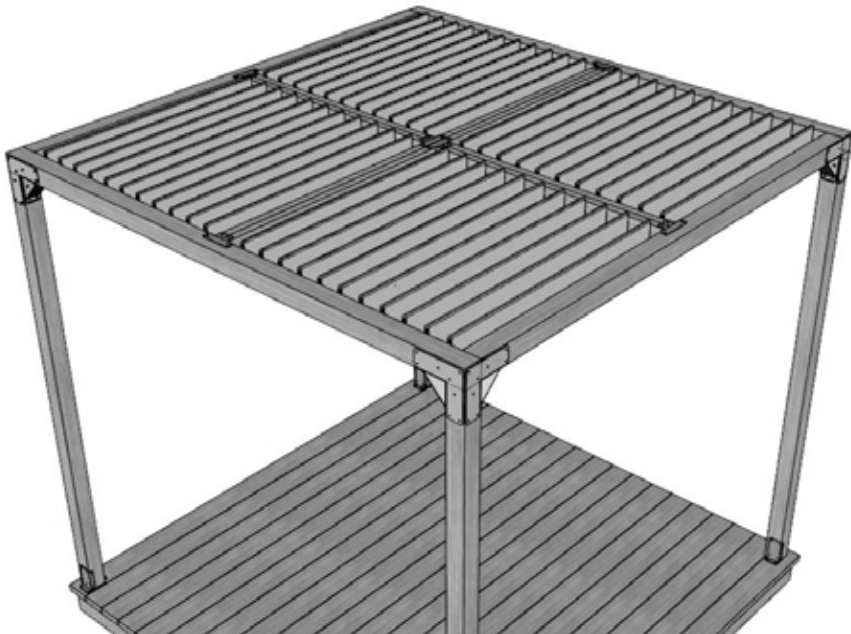


INSTALLATION GUIDE



PERGOLA HARDWARE SHUTTERS

12073



**TO BUILT A COMPLETE PERGOLA
SEE INSTRUCTIONS ON THE BACK OF THE BOX.
(Product # 12071 and Product #12072 are required).**

Question? - Contact us:

First contact our friendly customer service team for assistance.

Email: info@pylex.com or call: 1-800-264-1881

Monday to Friday: 8:30am to 4:30pm UTC

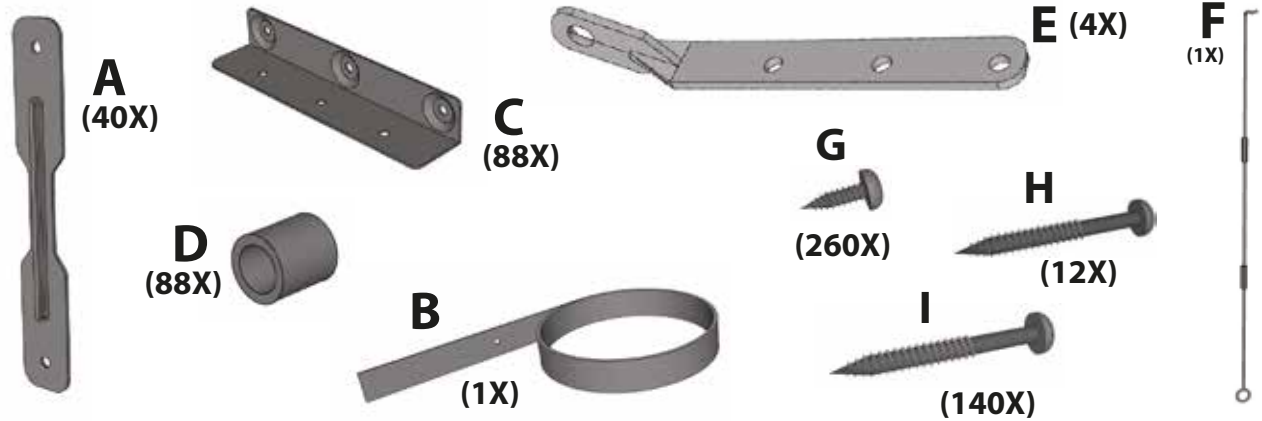
Replacement for damaged or missing parts will be shipped promptly.

Rev.: 32-0614



DECK AND FENCE HARDWARE
WWW.PYLEX.COM / 1 800-264-1881

PARTS LIST



TOOLS REQUIRED

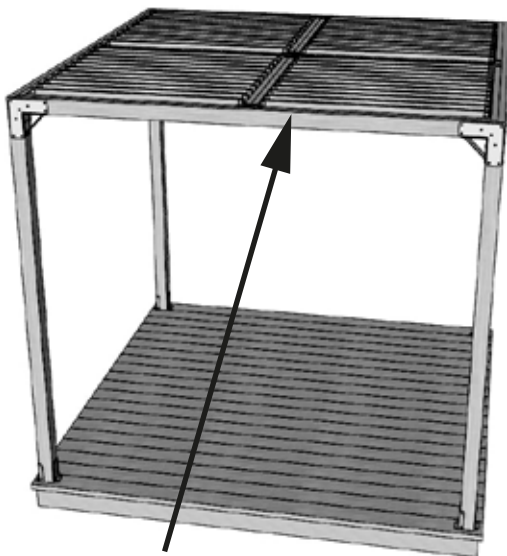


POSSIBLE SIZES WITH THIS KIT

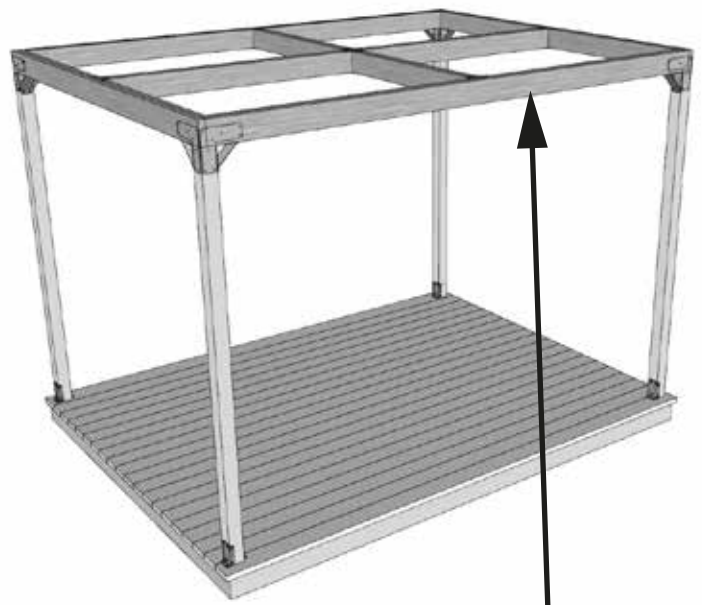
9' X 9'

UP TO

9' X 12'



2" X 4" BEAMS



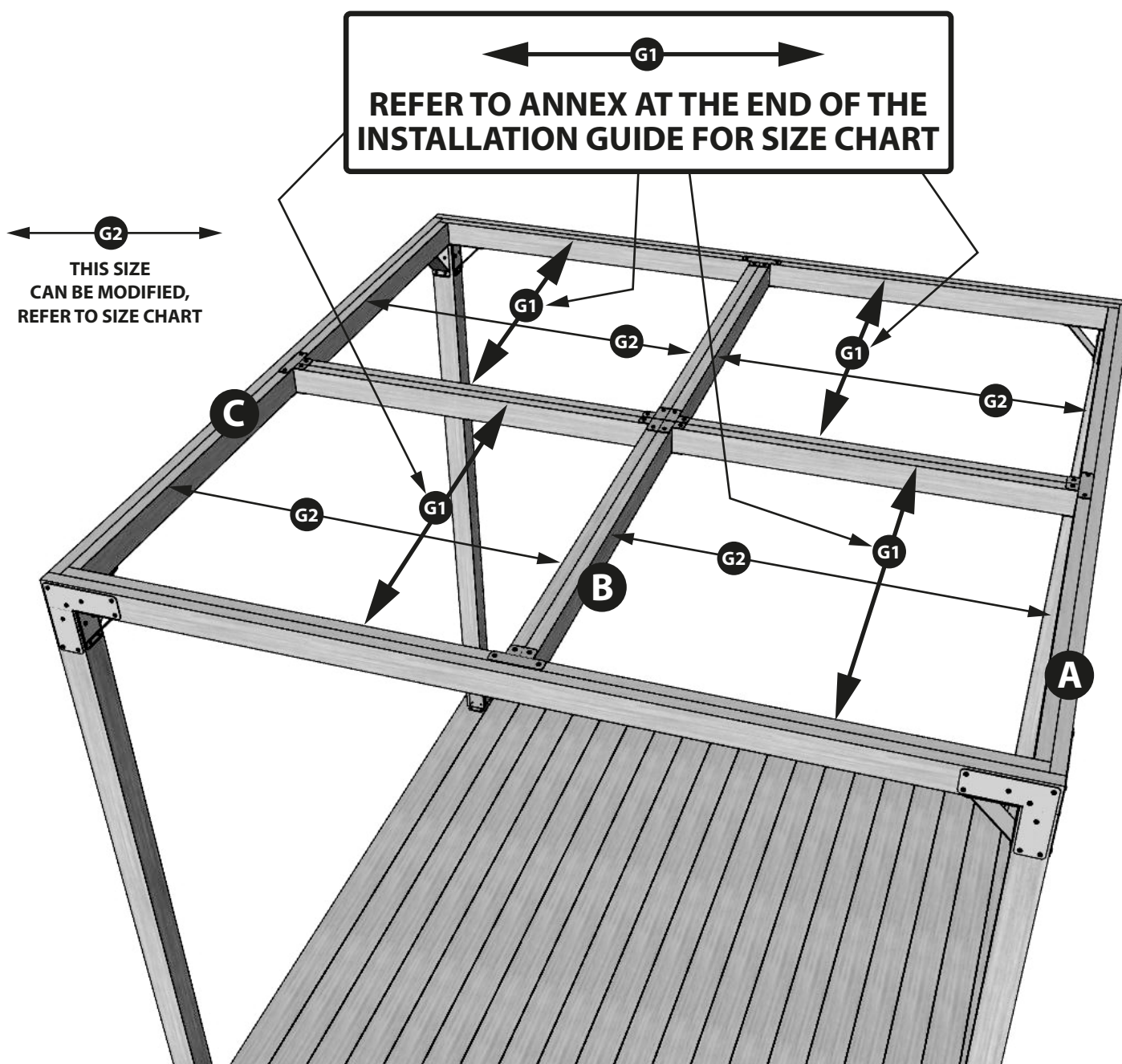
IMPORTANT: IT IS RECOMMENDED TO USE 2" X 6" BEAMS FOR A SIZE OF 9' X 12"

FOR THIS EXAMPLE WE ARE BUILDING A 9' X 9' PERGOLA

STEP 1 - MEASUREMENTS



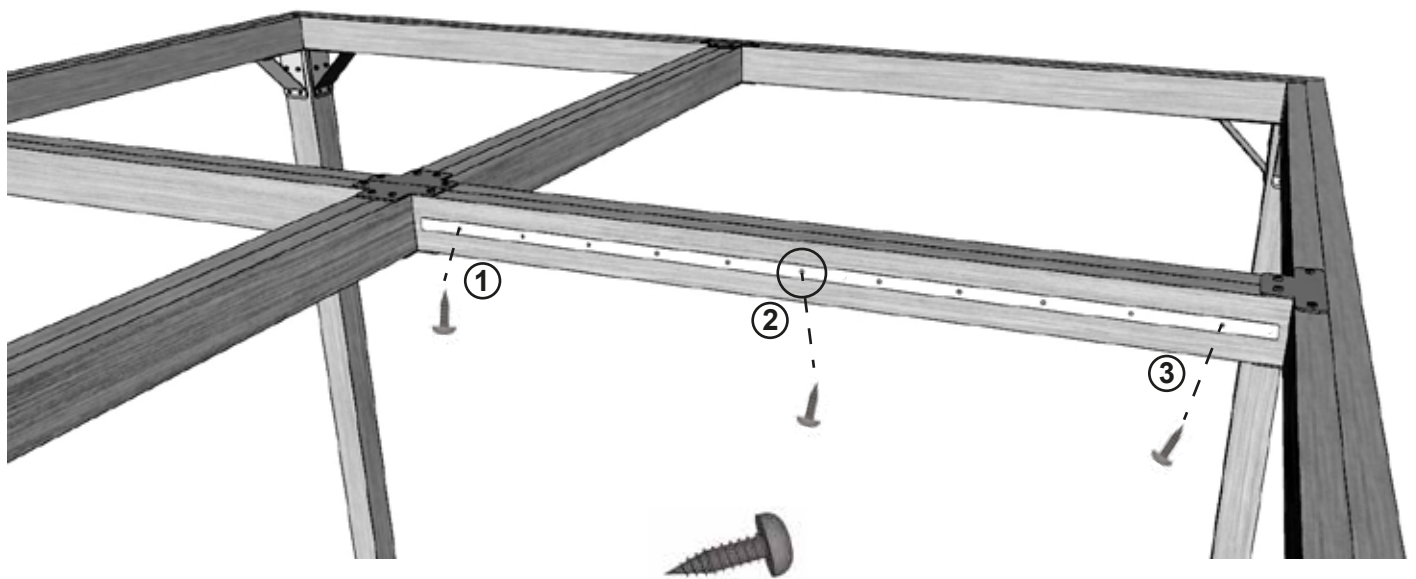
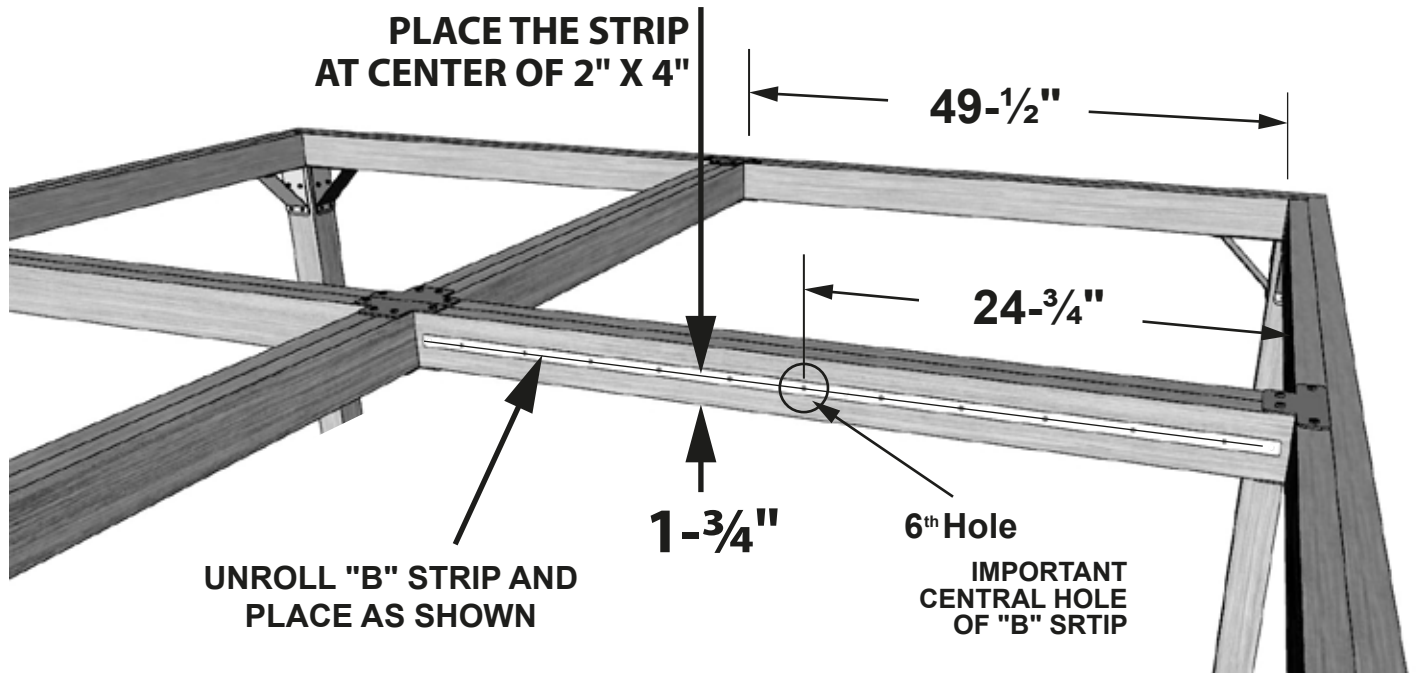
IMPORTANT:
TO PREVENT LUMBER WARDING
WE SUGGEST TO ATTACH THE WOOD AND LET IT DRY
FOR 2 TO 3 WEEKS PRIOR TO CONSTRUCTION.



STEP 2 - INSTALLATION OF THE STRIP



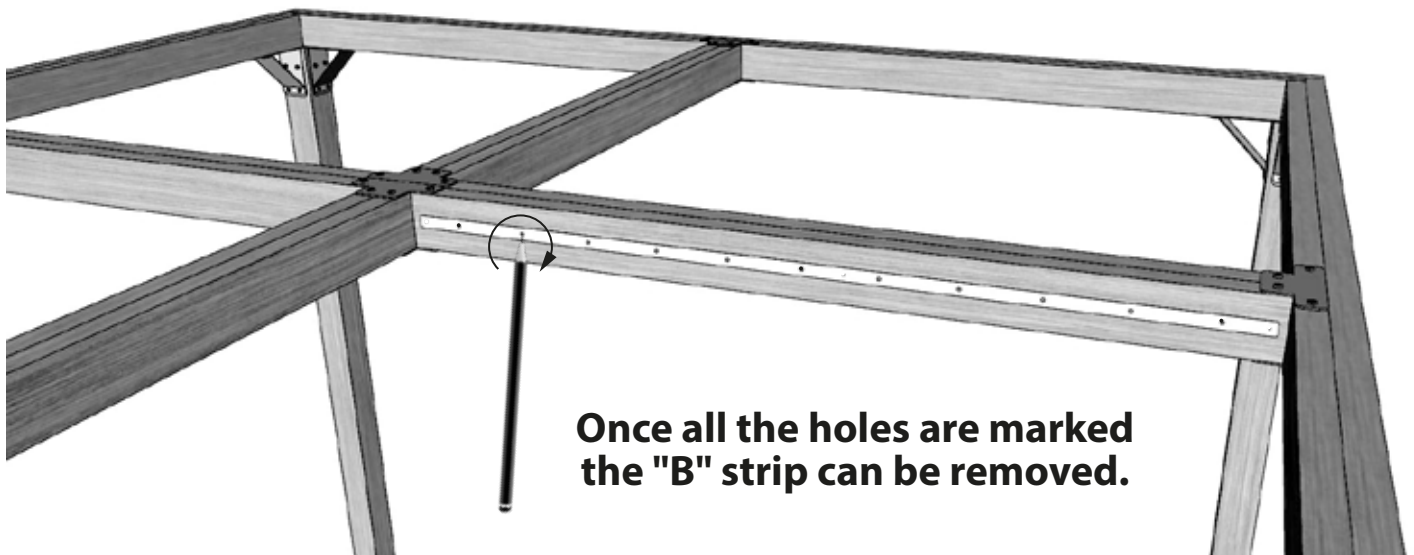
IMPORTANT STEP



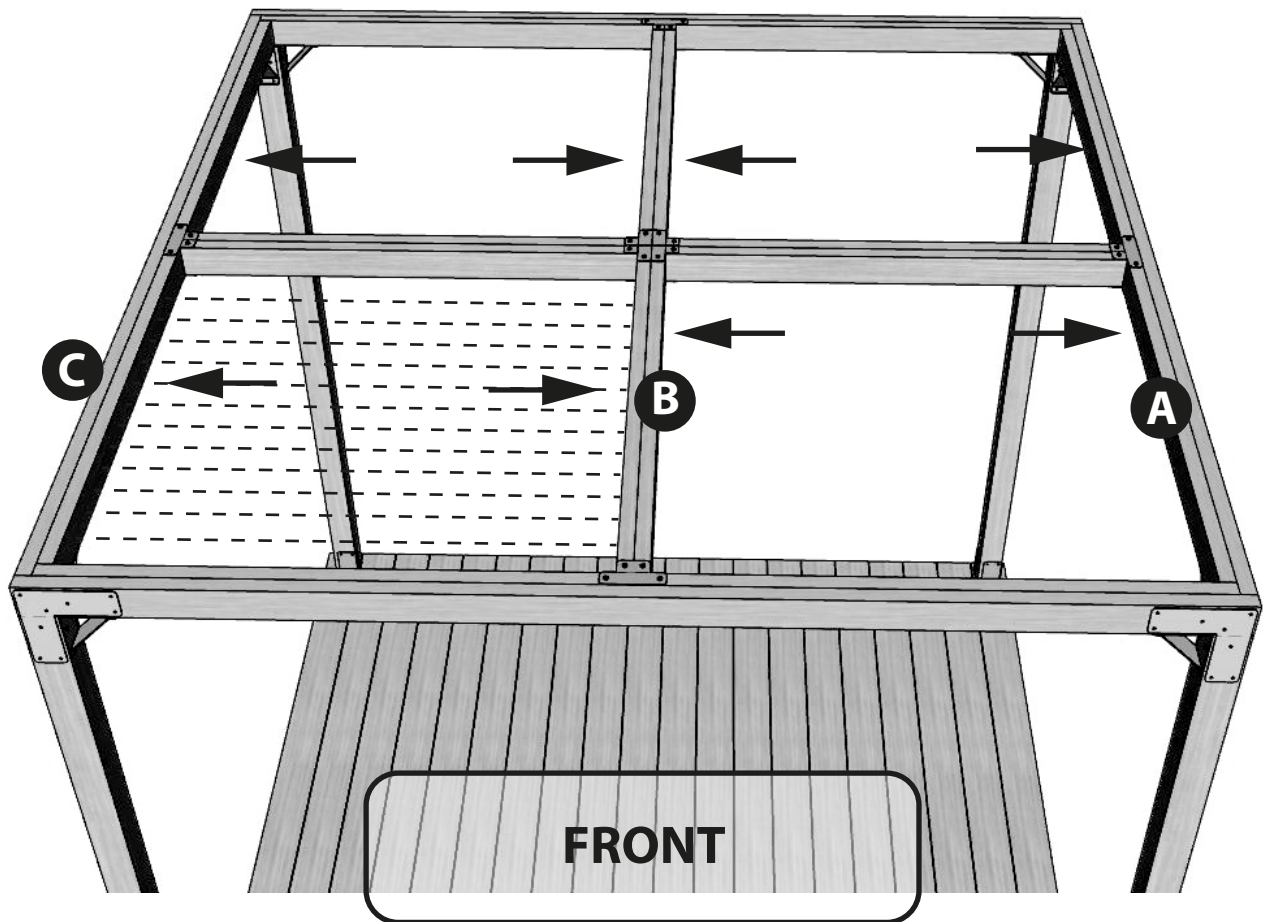
STEP 2 - INSTALLATION OF THE STRIP (NEXT)



Mark every hole using a pencil.



STEP 2 - INSTALLATION OF THE STRIP (NEXT)



USING THE SAME STRIP, REPEAT STEP 1 AND 2 ON EVERY SIDE POINTED BY ARROW.

**IMPORTANT:
MAKE SURE THE PENCIL MARKS
ARE FACING EACH OTHER
ON EACH SIDE.**

STEP 3 - INSTALLATION OF "C" AND "D" PARTS



C
(88X)

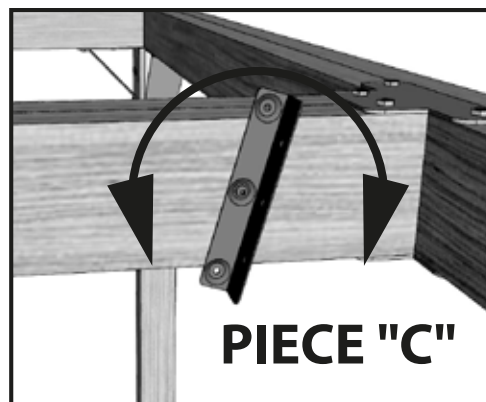
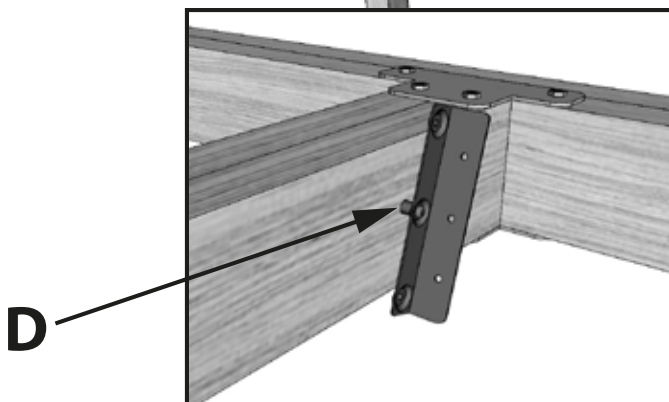
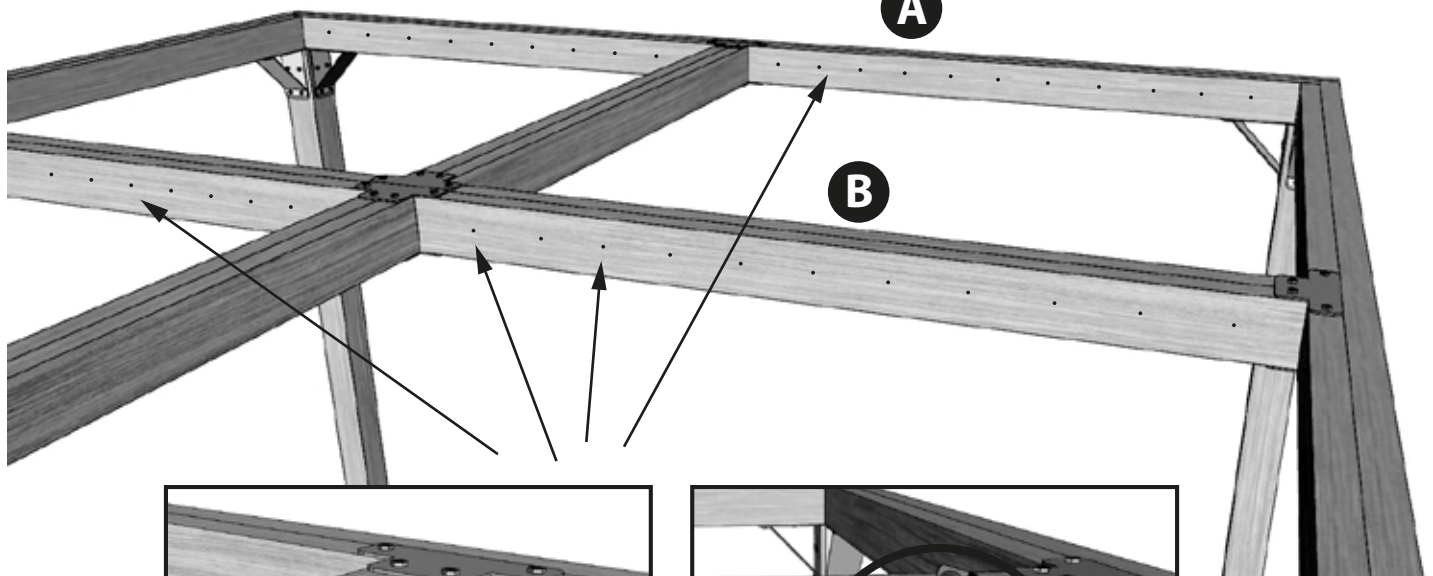
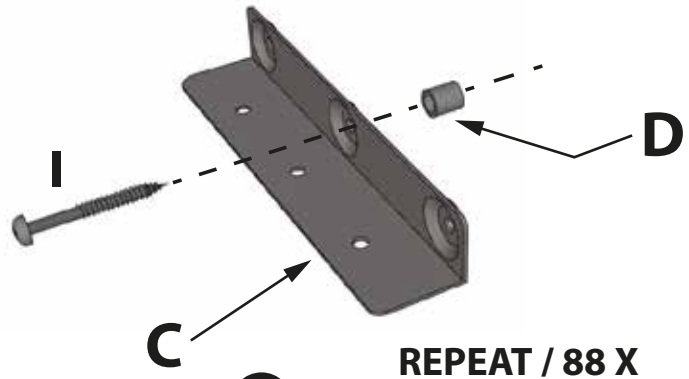


D
(88X)



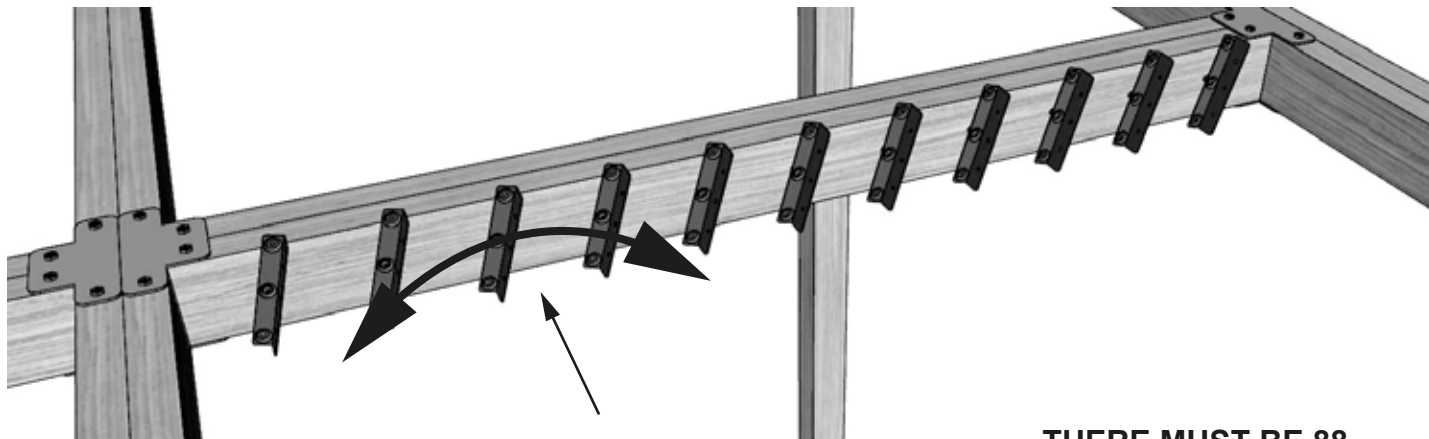
I
(88X)

INSERT "C" AND "D" PARTS
AS SHOWN.



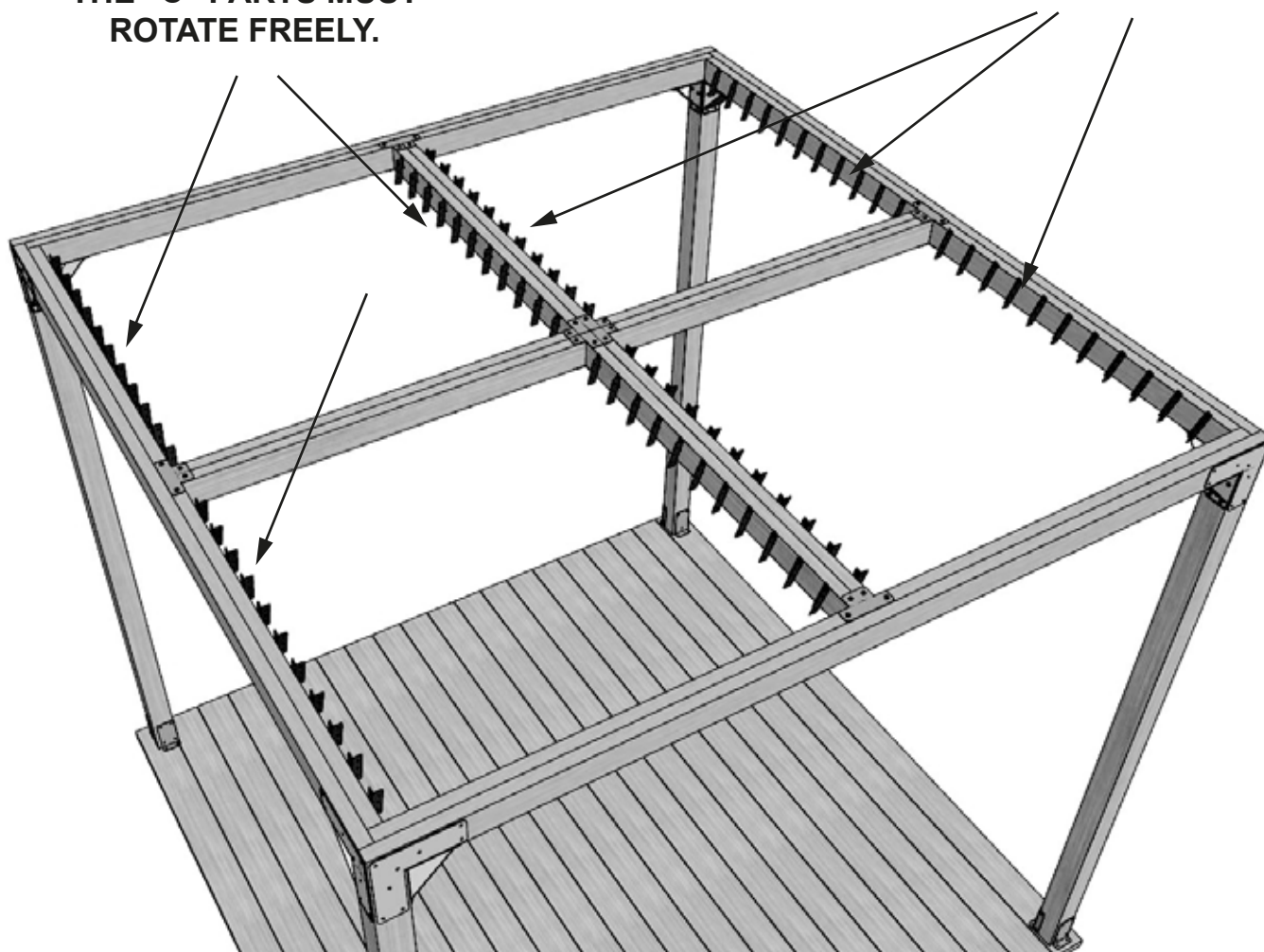
SCREW ON EACH PENCIL MARK USING "I" SCREWS.
DO NOT OVER TIGHTEN,
"C" PART MUST ROTATE FREELY.

STEP 3 - INSTALLATION OF "C" AND "D" PARTS (NEXT)



THE "C" PARTS MUST
ROTATE FREELY.

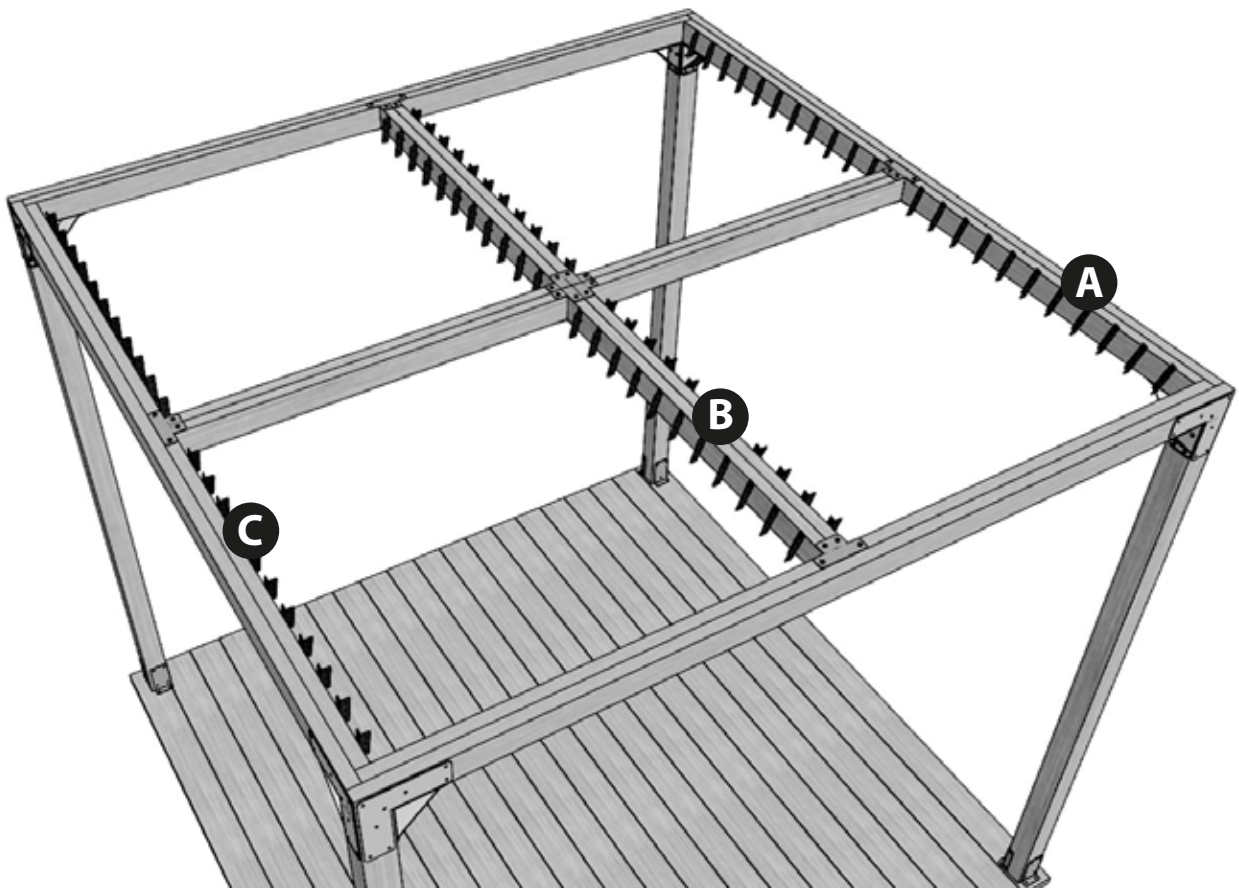
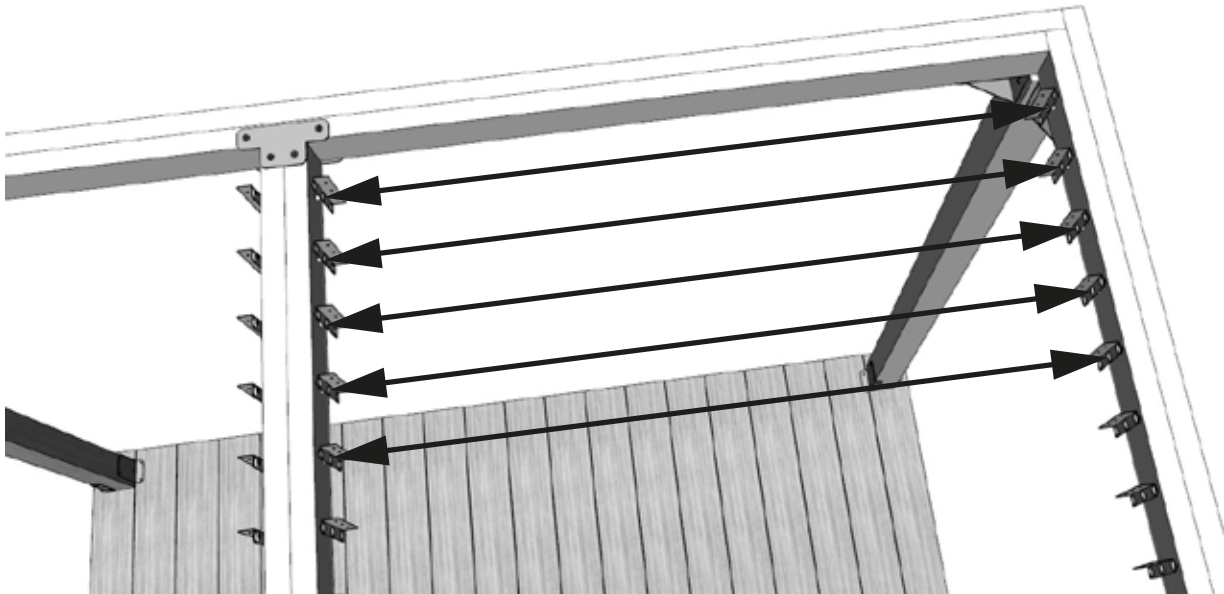
THERE MUST BE 88
"C" PIECES AS SHOWN



STEP 3 - INSTALLATION OF "C" AND "D" PARTS (NEXT)



MEASURE THE DISTANCE BETWEEN "L" SHAPE SUPPORTS
(Repeat as they may not all be the same length)

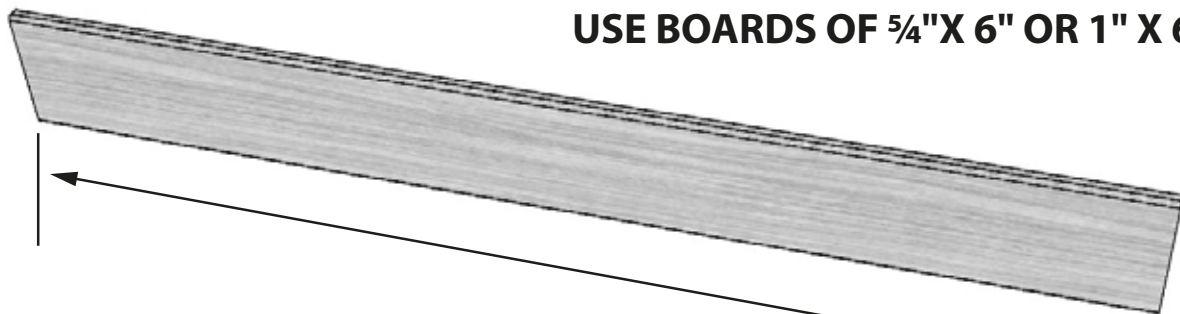


STEP 4 - INSTALLATION OF THE BOARDS

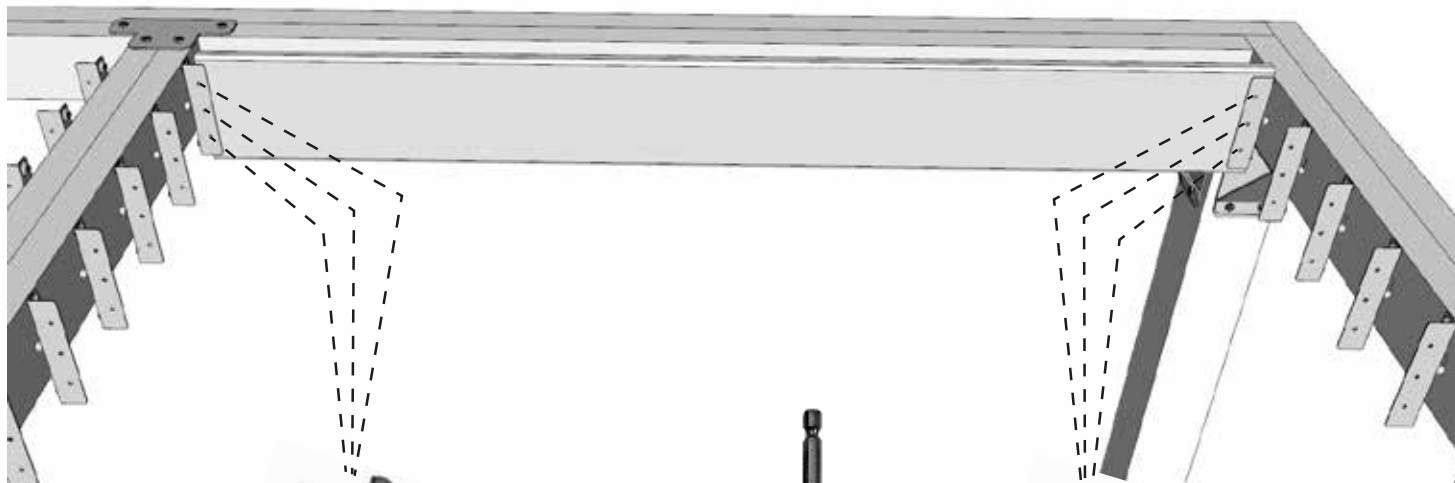


Measure the length

USE BOARDS OF $\frac{5}{4}$ " X 6" OR 1" X 6"



We recommend not to exceed 72 inches.



H

H

YOU MAY USE
A 6" #2

Not included

**REPEAT THIS STEP ON
EVERY BOARD.**

STEP 4 - INSTALLATION OF THE BOARDS (NEXT)

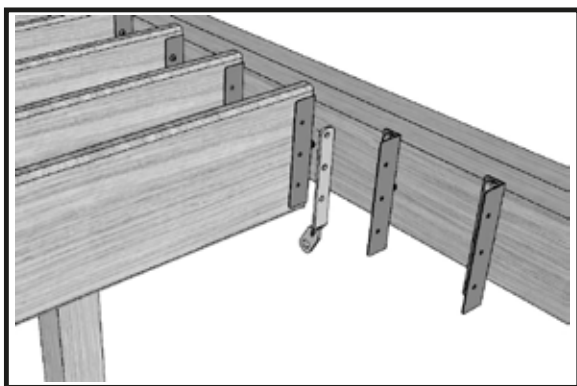
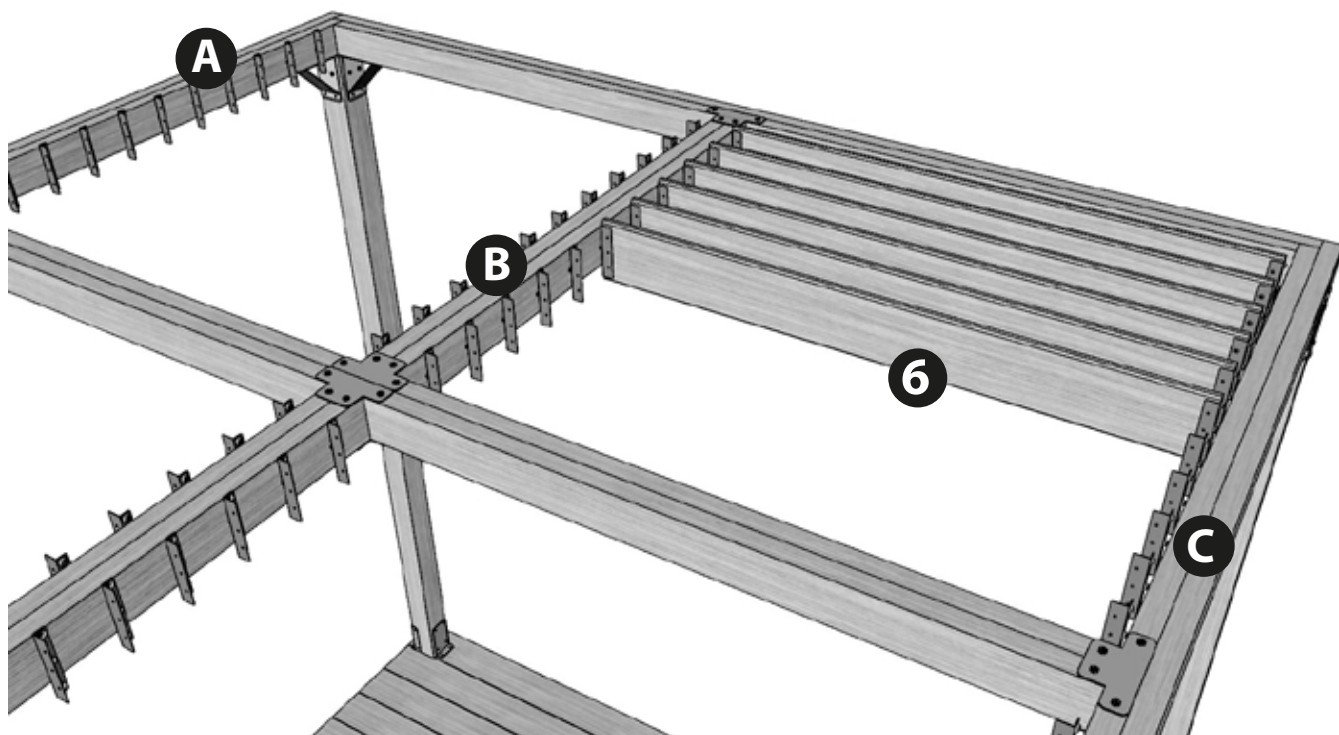


E (12X)

H



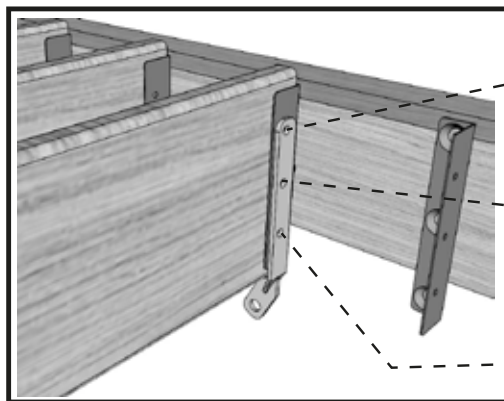
(12X)



INSTALL 6 BOARDS AND THEN
INSTALL "C" PART
ON THIS 6th BOARD.



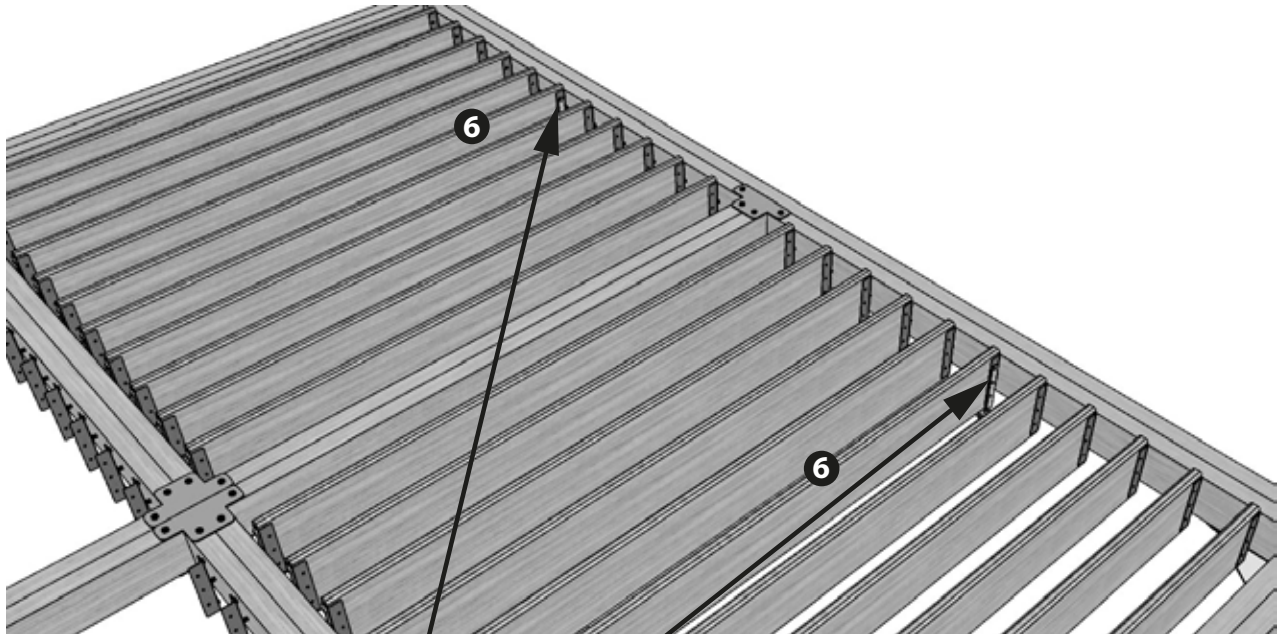
E



H



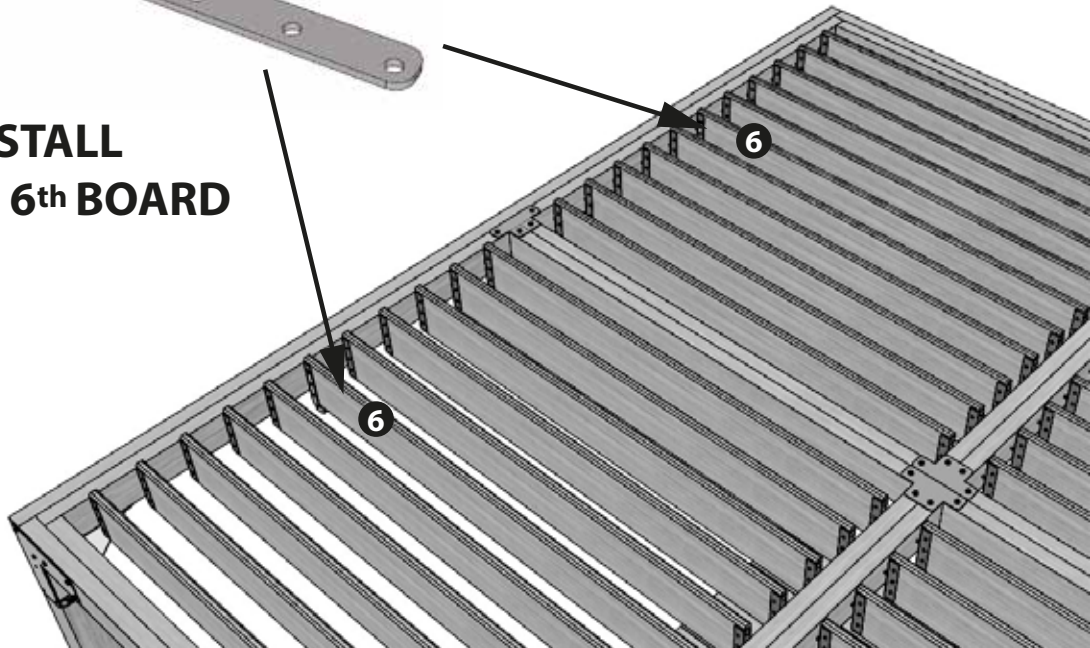
STEP 5 - INSTALLATION OF "E" PARTS



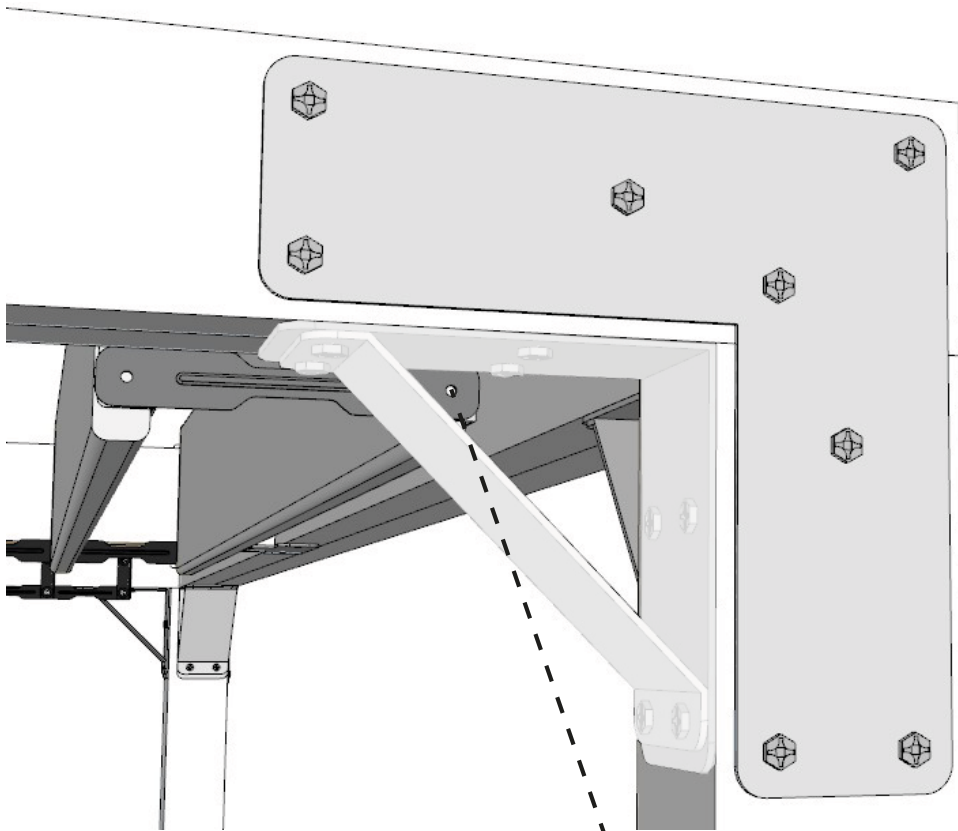
E

4X "E" PARTS

**INSTALL
ON THE 6th BOARD**

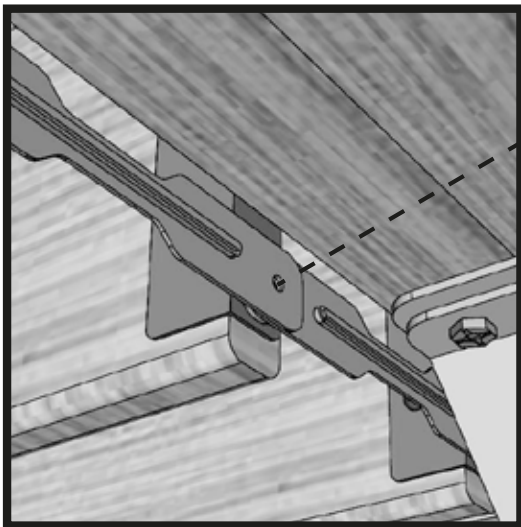


STEP 6 - INSTALLATION OF "A" PARTS

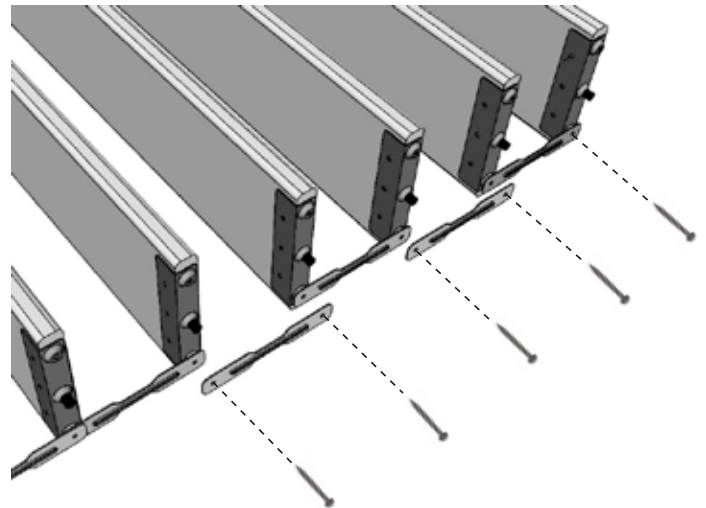


YOU MAY USE
A 6" #2

Not included



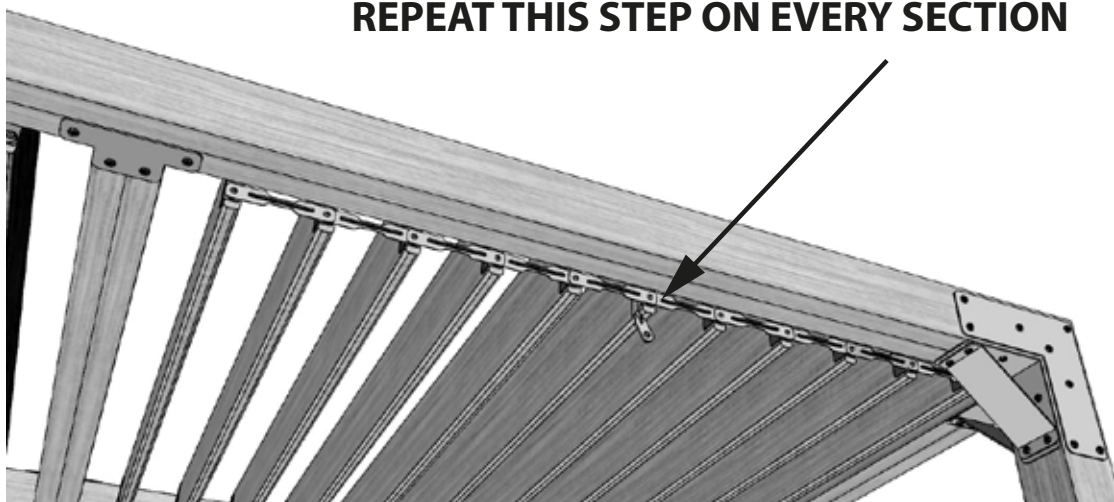
**Do not over
tighten the screws**



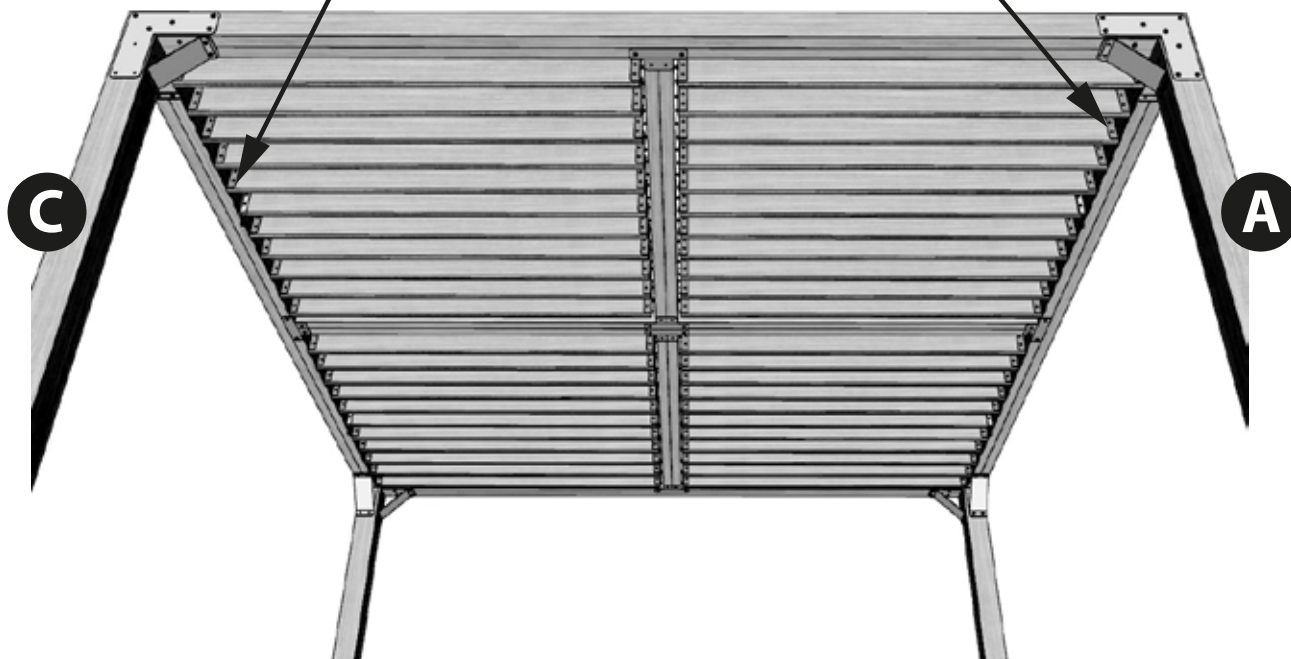
STEP 6 - INSTALLATION OF "A" PARTS



REPEAT THIS STEP ON EVERY SECTION



**INSTALL PLATES THIS
SIDE ONLY**



STEP 6 - INSTALLATION OF PARTS "A" (NEXT)

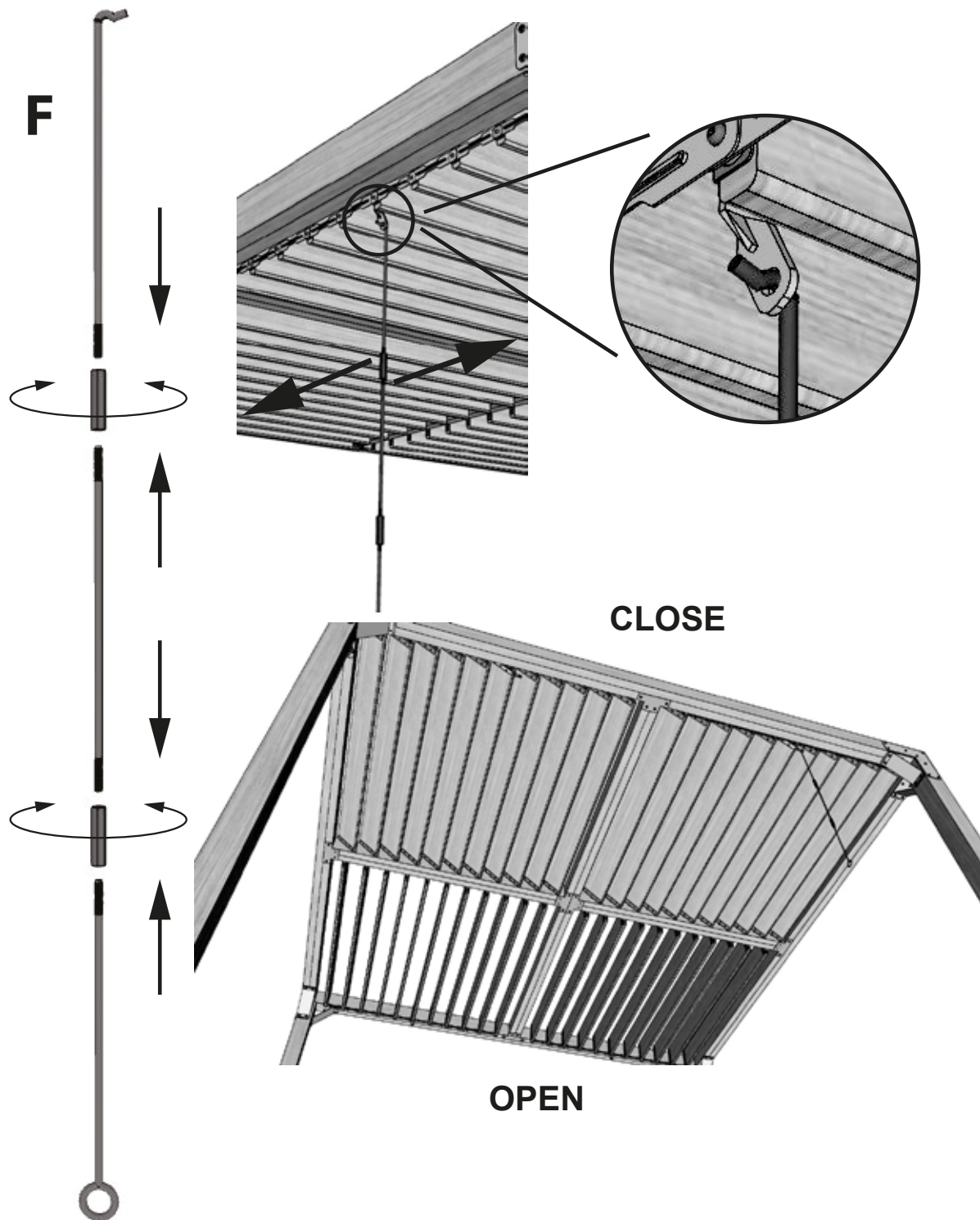



TABLE	

NUMBER OF BOARDS	REQUIRED OPENING	
3	14-5/16"	364 mm
4	18-11/16"	474 mm
5	23"	584 mm
6	27-5/16"	694 mm
7	31-11/16"	804 mm
8	36"	914 mm
9	40-5/16"	1024 mm
10	44-5/8"	1134 mm
11	49"	1244 mm
12	53-5/16"	1354 mm
13	57-5/8"	1464 mm
14	62"	1574 mm
15	66-5/16"	1684 mm
16	70-5/8"	1794 mm
17	75"	1904 mm
18	79-5/16"	2014 mm

G1

PLEASE NOTE THAT THE MEASUREMENTS IN THE WHITE CIRCLES ARE ROUNDED. USE THE MEASUREMENTS IN THE BLACK SQUARES.

(Product #11060 contains parts for 11 more boards)

TO BUILD A COMPLETE PERGOLA SEE INFORMATION ON THE BACK OF THE BOX.



Part : 1
12071

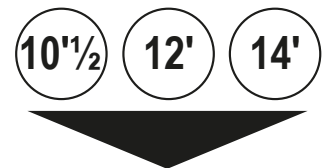
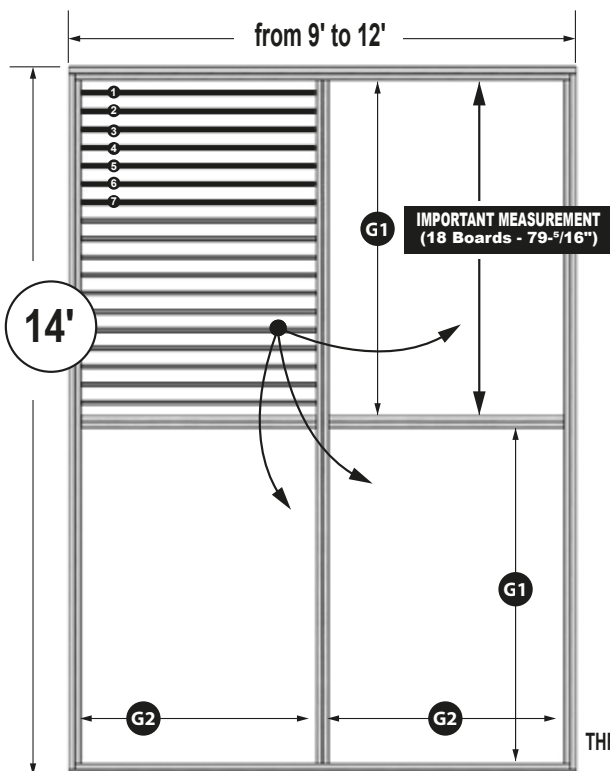
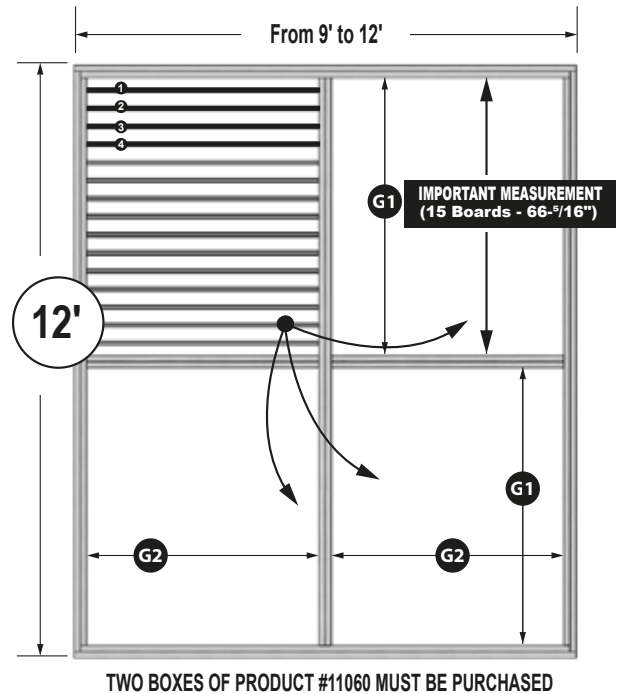
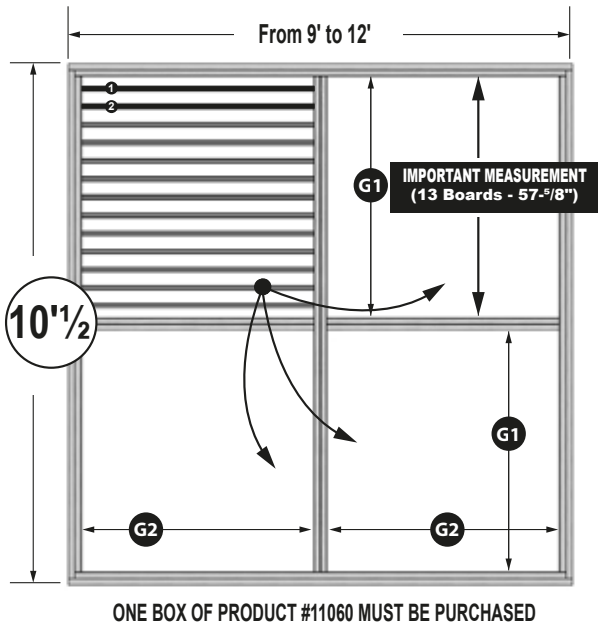
(Sold separately)



Part : 2
12072

(Sold separately)

IMPORTANT MEASURES



**PLEASE NOTE THAT
THE MEASUREMENTS
IN THE WHITE
CIRCLES ARE
ROUNDED. USE THE
MEASUREMENTS
IN THE BLACK
SQUARES.**



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