



INSTANT BOND WOOD ADHESIVE GEL

Titebond Instant Bond is a two-part bonding system that takes between 5 - 15 seconds to set and 30 - 60 seconds for initial cure. It provides a strong, permanent bond and is ideal for hard to reach joints or surface areas that are difficult to clamp. Designed primarily for wood and wood products, this adhesive is also very effective on a wide variety of materials and substrates. Titebond Instant Bond Gel viscosity product offers the longest assembly time of 30 seconds and an initial cure speed of 20 seconds. It is ideal for gap-filling applications, gluing porous and odd-shaped surfaces and various cabinet making applications, such as pre-bonding moldings to install as one unit.



Features & Benefits

- Fast set - Eliminates clamping or reduces clamp time
- Bonds stronger than wood
- Excellent heat and solvent-resistance
- Unaffected by finishes
- Versatile - Bonds wood, MDF, acrylic, granite, natural rubber, PVC and more
- 2 year shelf life
- Triple distilled for purity & consistency
- Impact-resistant
- No-clog applicator for easy use and waste reduction

Ideal for bonding miter joints on MDF and porous woods
Excellent for filling large gaps
High viscosity allows time for positioning parts
MIL Spec (A46050C) Type II, Class 2

Application Guidelines

Application Temperature: Above 50°F (10°C)
Cure Speed: 30 second handling, 20 second set, 60 second cure.
*Full cure in 8 hours.
Service Temperature Range: -65°F to 200°F
Cleanup: Use acetone. Follow solvent vendor’s precautions.

BOND STRENGTH ASTM D-1002

Temperature	Shear Strength psi
Room Temperature	Between 2800 and 4200 psi depending on substrate tested

Physical Properties

Type: Ethyl cyanoacrylate
Reactive VOC: 20 g/L
State: Liquid
Weight Per Gallon: 9.18 lbs.
Color: Clear
Flashpoint: > 178°F
Dried Film: Translucent
Freeze / Thaw Stability: Stable
Solids: 100%
Specific Gravity: 1.1
Viscosity: 60,000 cps
Storage Life: 2 yrs in tightly closed bottles stored between 40° & 75°F

Limitations

Titebond Instant Bond Gel Wood Adhesive is not intended for exterior use or where moisture is likely. Store in a cool, dry place. Handling and set times may be affected by environmental conditions. For best results, apply adhesive between 55°F and 85°F. **KEEP FROM FREEZING.**

Product SKUs

Part Number	UPC	Case UPC	Size	Weight	Units Per Package	Pack Per Pal
6231	037083062311	10037083062318	2 Oz. Bottle	2.60	15	21
6232	037083062328	10037083062325	4 Oz. Bottle	3.61	10	27

Caution Statement

DANGER: COMBUSTIBLE LIQUID. Bonds skin, eye and other tissue instantly. Contains ethyl-2-cyanoacrylate. Irritating to eyes, skin and respiratory tract. Do not allow eye or skin contact. Avoid breathing vapors. Do not swallow. Keep away from sources of heat. **FIRST AID:** For eye contact, do not force eyes open. Flush eyes with water for 15 minutes and seek medical attention immediately. For skin contact, flush contact area with water and seek medical attention. If inhaled, remove to fresh air. Seek medical assistance if symptoms persist. Refer to Safety Data Sheet for additional information. Not for use on products in contact with food items. Please use Titebond III Premium Wood Glue or Titebond II Ultimate Wood Glue for items used for indirect food contact. **KEEP OUT OF THE REACH OF CHILDREN.**

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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