

UNPACKING AND ASSEMBLY

MACHINES WITH CARTRIDGE TYPE DUST COLLECTOR

1. Remove all shipping protection: Plastic wrapping, shipping pallet, box's inside, etc. Check for any concealed shipping damage, if discovered, report the damage to your freight carrier immediately.
2. Blast Cabinet should be placed in a desired location, away from any water or liquid environment such as cleaning vats, etc., where the air supply is not restricted and dry. If moist compressed air is present at this location, install a good moisture separator.
3. **Installing Dust Collector:**

Apply putty tape to cabinet around large hole, press to make a firm bond to cabinet and squeeze together at seam. Align the 4 hole bolt pattern and install bolts, washers, and nuts. Tighten bolts and nuts securely to seal around putty tape. Plug electrical cord from side of dust collector into plug from light box.
4. Connect the electrical cord from light box grounded electrical source, 110V/60 cycle, single phase
5. Charge blast machine with abrasive. GLASS BEADS / ALUMINUM OXIDE Pour media into cabinet through one of doors, fill to $\frac{1}{2}$ UP THE PICK-UP TUBE.

CHARGING WITH BLAST MEDIA

WARNING NEVER USE SAND AS A BLAST MEDIA
SEE WARNING ON COVER PAGE