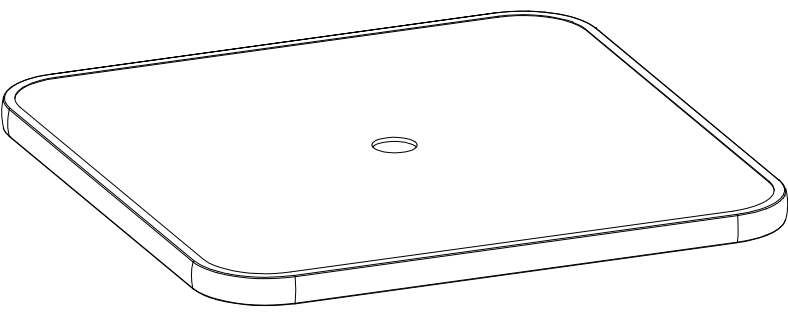
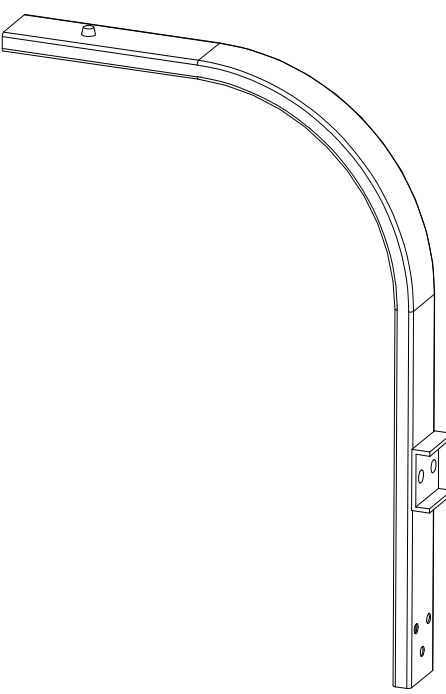
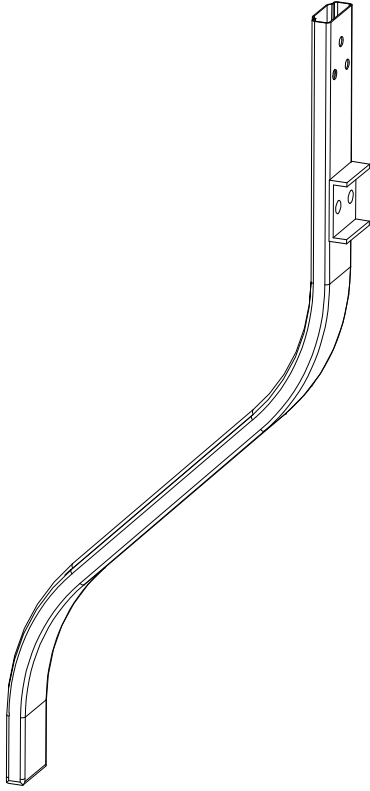
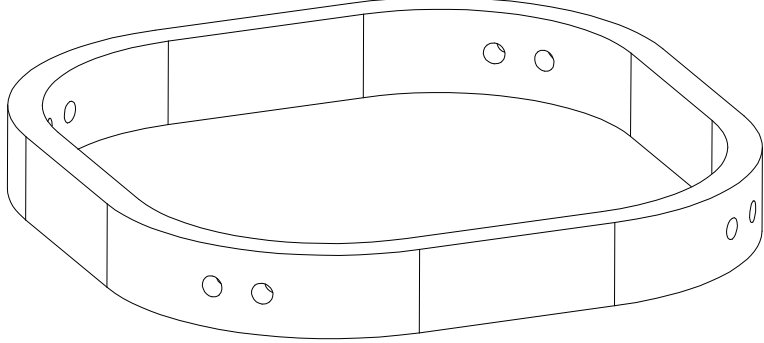
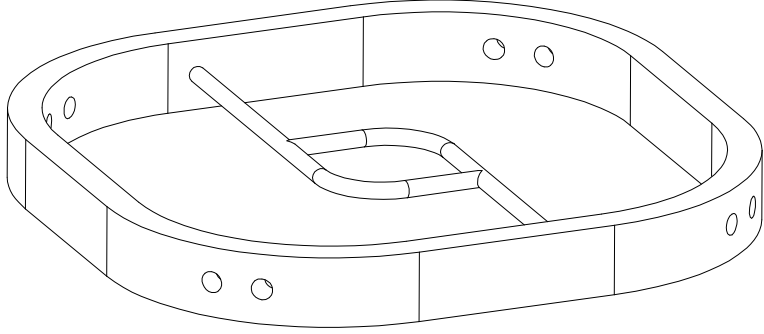
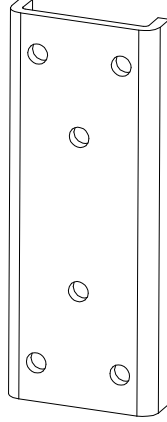
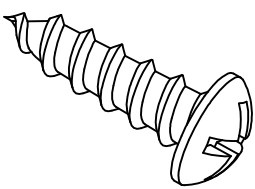
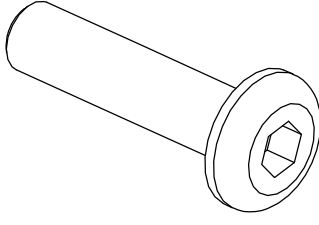
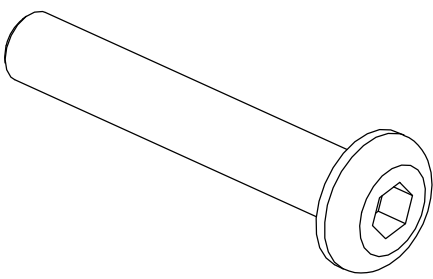
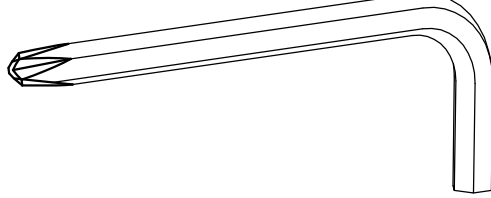
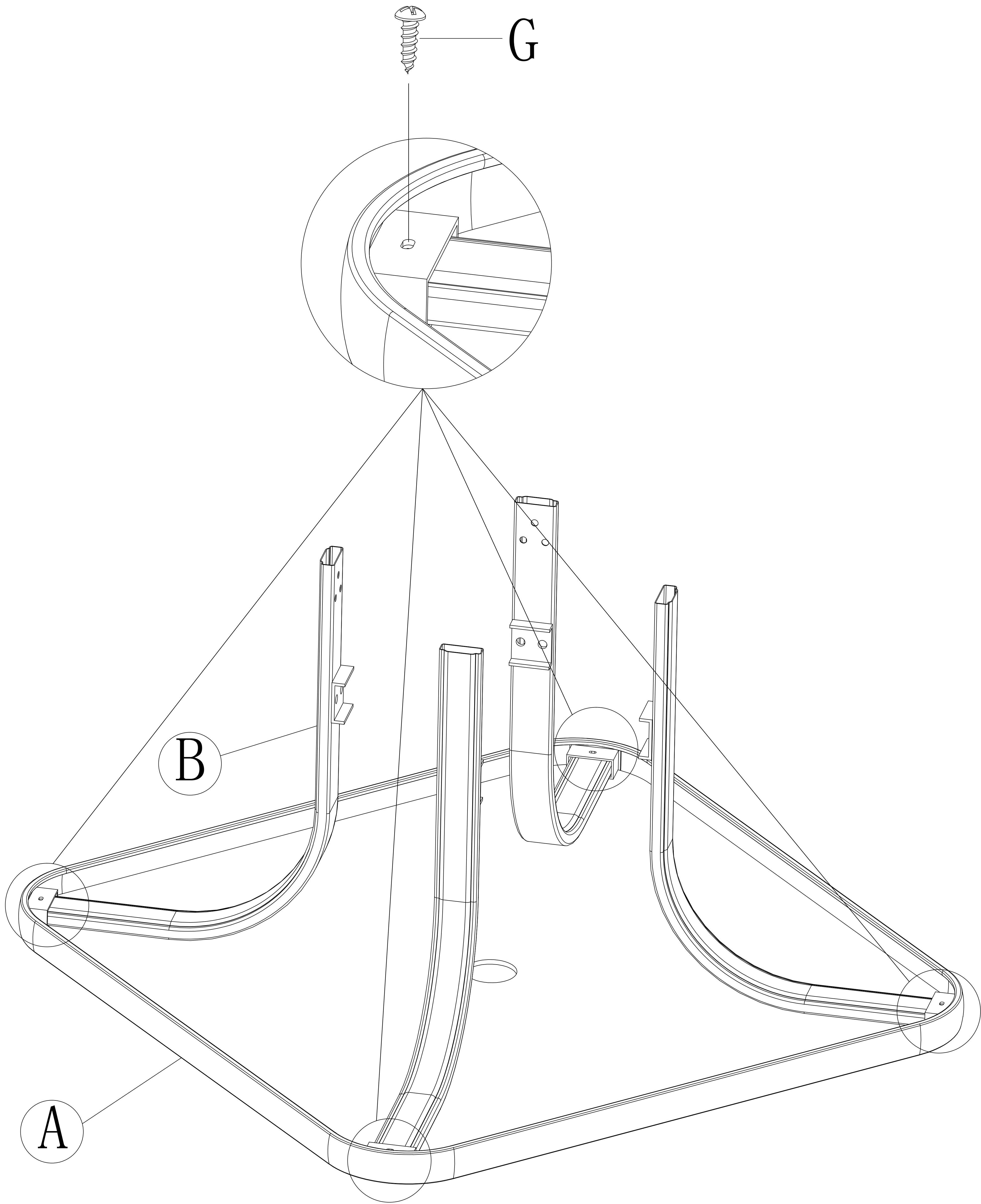
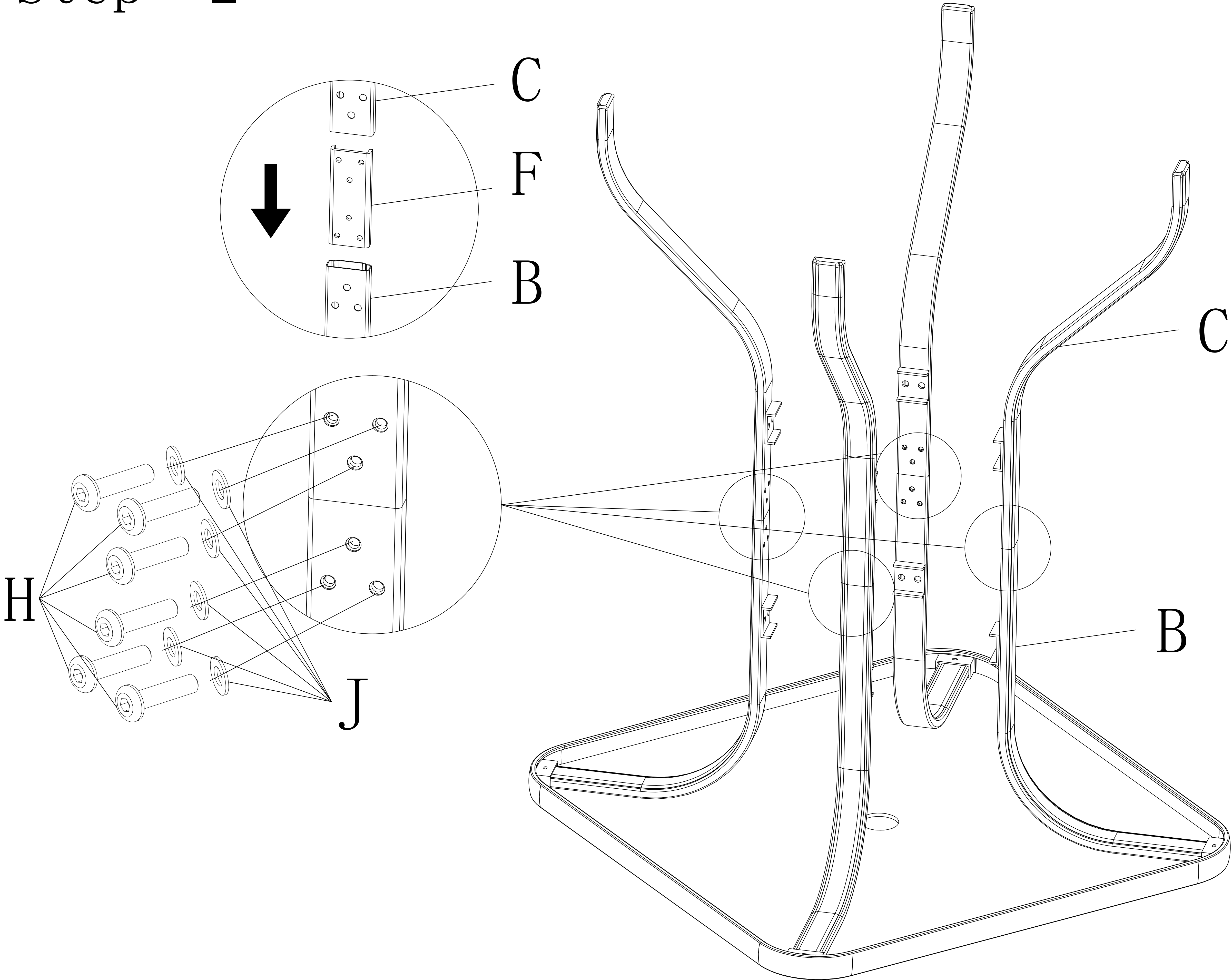


A  1 PC	B  4 PCS	C  4 PCS	D  1 PC	E  1 PC	F  4 PCS
G  ST4. 2*12 4 PCS	H  M6*10 24 PCS	I  M6*25 16 PCS	J  $\Phi 13*\Phi 6.5*1.0$ 40 PCS	K  1 PC	

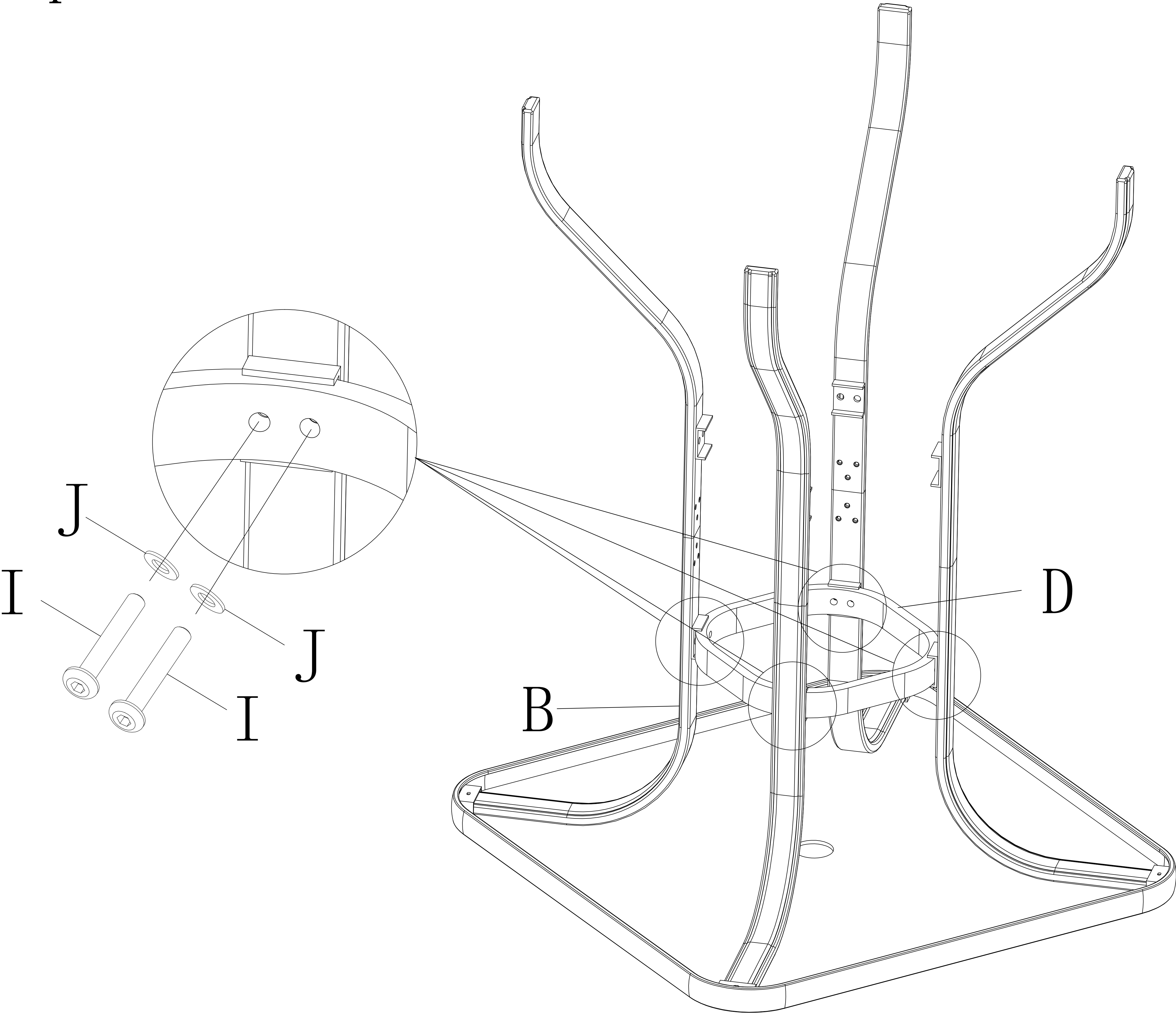
Step 1



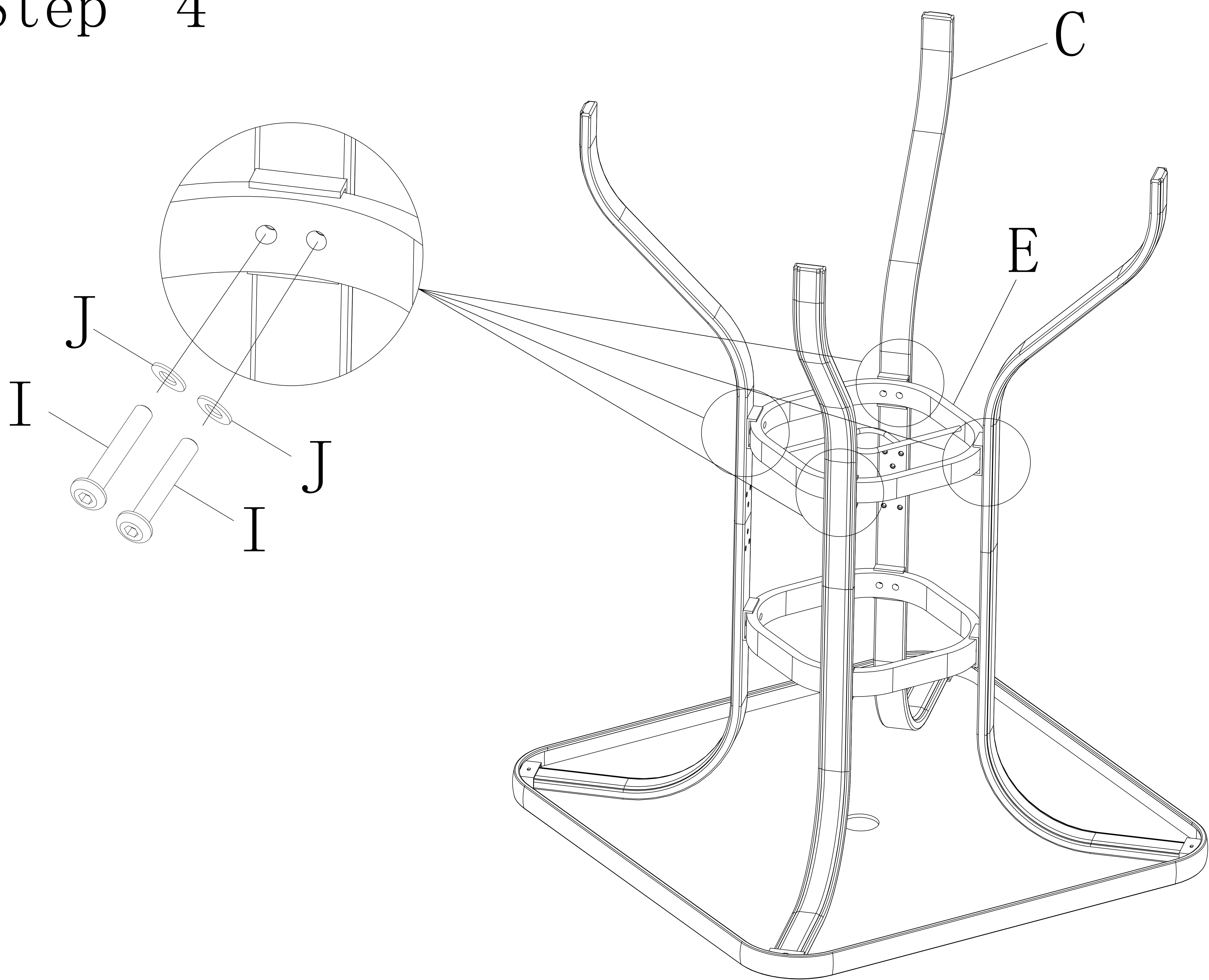
Step 2



Step 3



Step 4



Step 5

