

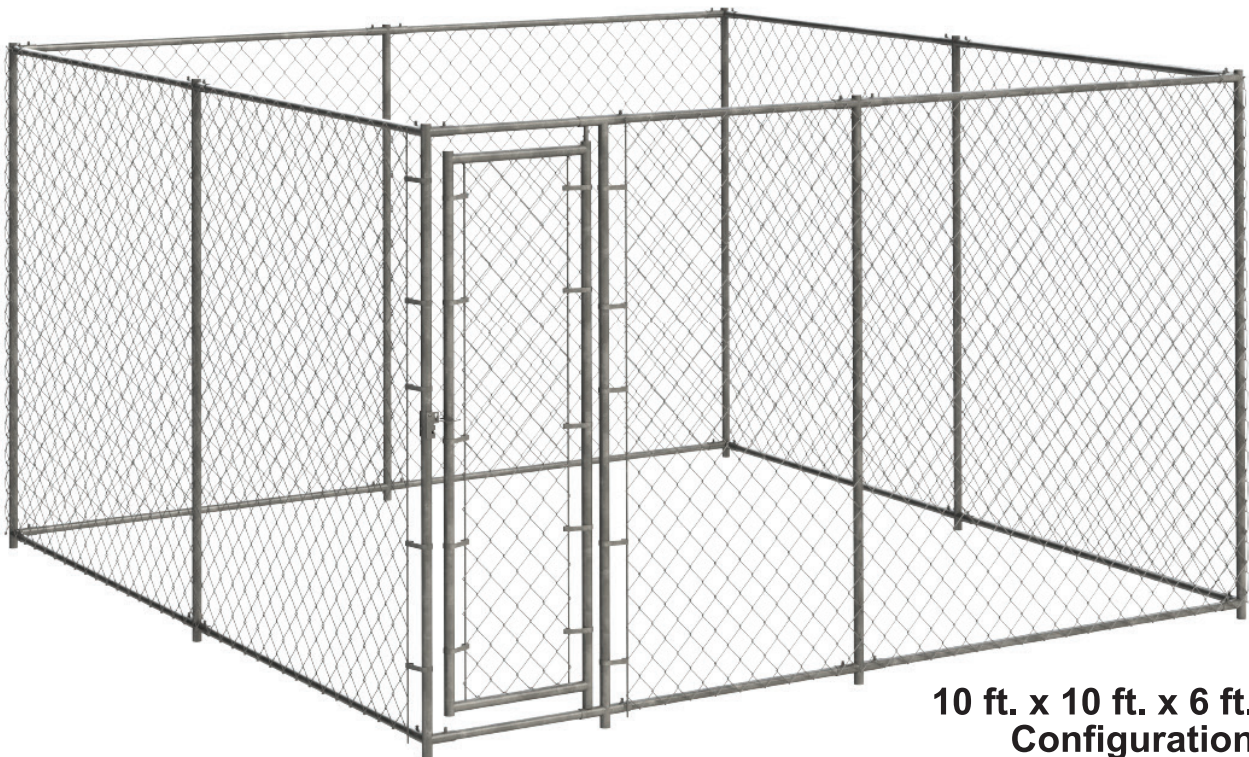
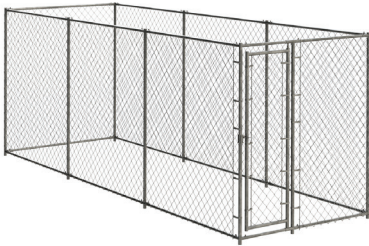


ITEM #0476087

CHAIN LINK PET KENNEL

MODEL #830063

5 ft. x 15 ft. x 6 ft.
Configuration



10 ft. x 10 ft. x 6 ft.
Configuration

ATTACH YOUR RECEIPT HERE

Purchase Date _____

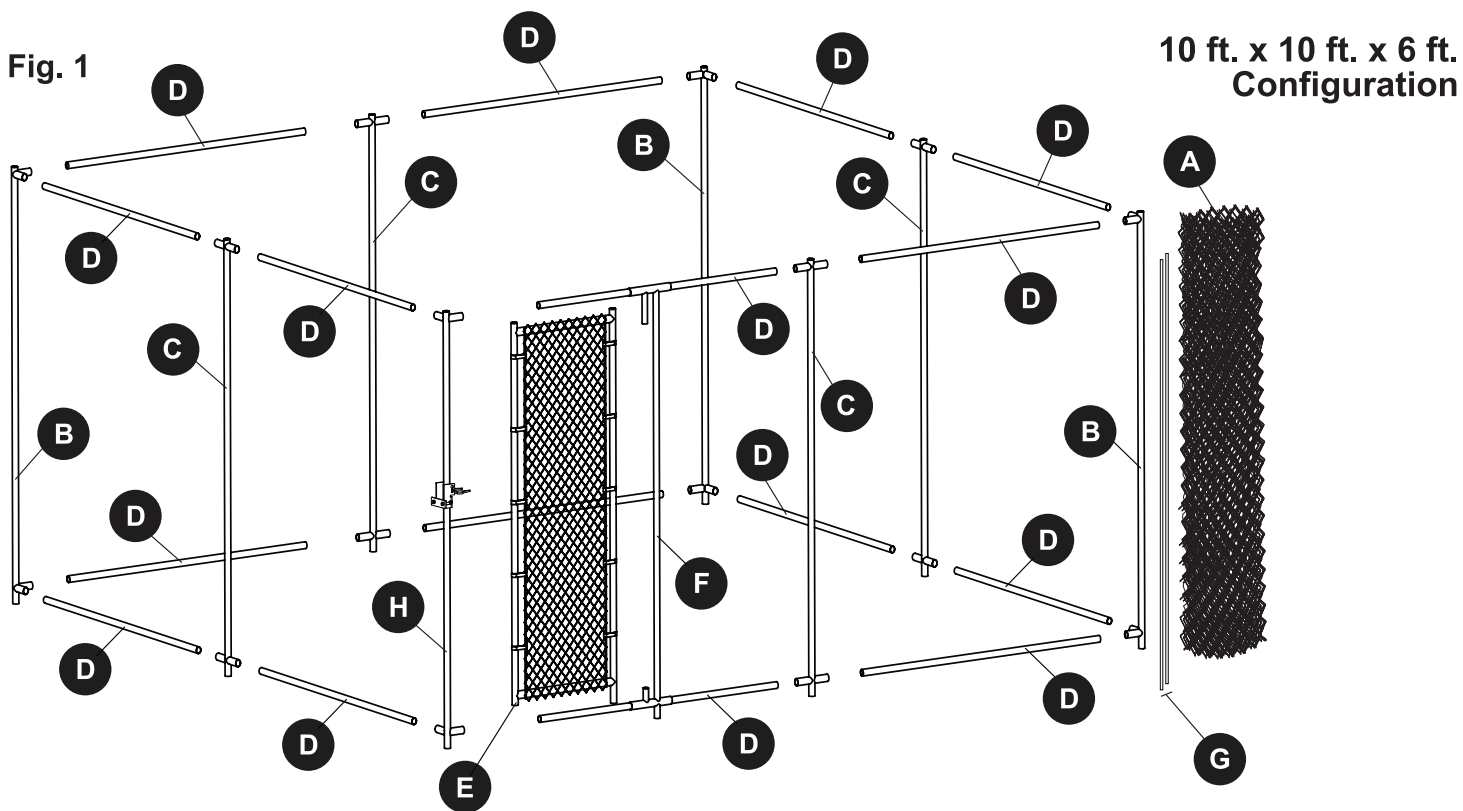


Questions, problems, missing parts? Before returning to your retailer, call our customer service department at 1-800-576-2367, 8 a.m. - 6 p.m., EST, Monday - Friday.

Reach us by email at PetSentinel@opbglobal.com

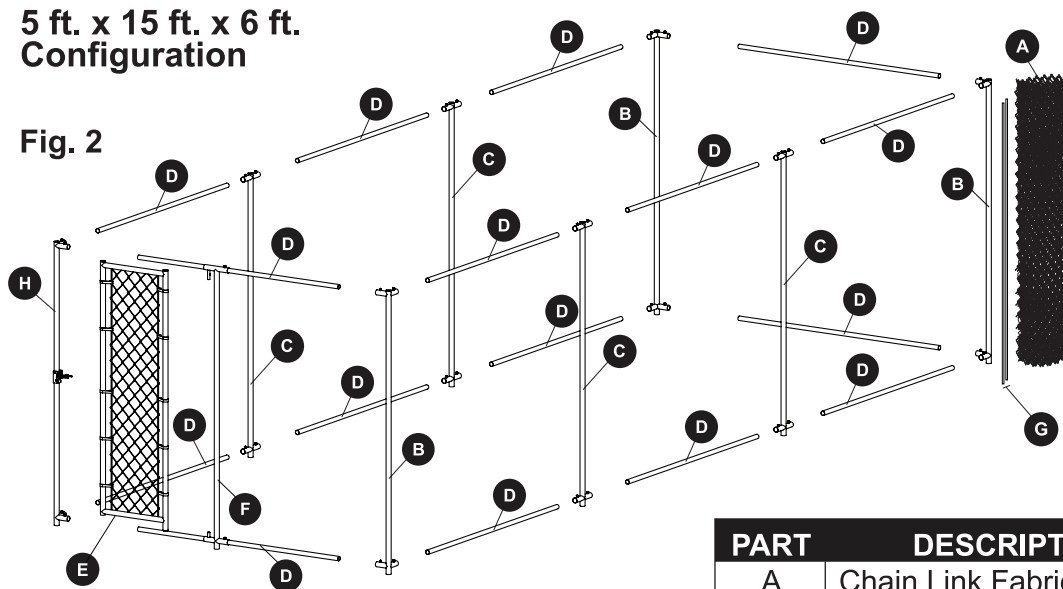
PACKAGE CONTENTS

Fig. 1



5 ft. x 15 ft. x 6 ft.
Configuration

Fig. 2

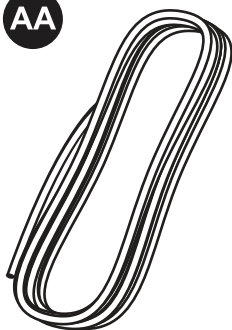


PART	DESCRIPTION	QUANTITY
A	Chain Link Fabric Roll	1
B	Corner Post	3
C	Intermediate Post	4
D	Horizontal Rails	16
E	Gate Panel	1
F	Gate Post	1
G	Tension Rods	2
H	Corner Post With Gate Latch	1

NOTE: Gate latch is pre-installed, please do not remove.

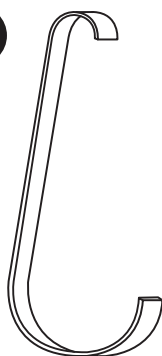
HARDWARE CONTENTS

AA



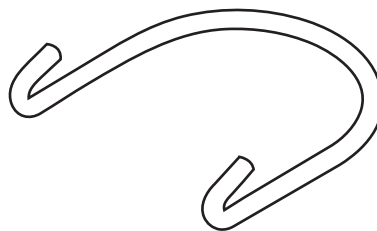
Aluminum
Wire Tie
Qty. 16

BB



Gate Clips
Qty. 10

CC



Steel Wire Clips
Qty. 22



SAFETY INFORMATION

Please read and understand this entire manual before attempting to assemble, operate or install the product.

PREPARATION

Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list and hardware contents list. If any part is missing or damaged, do not attempt to assemble the product. This kennel can be built in two configurations: 10 ft. x 10 ft. or 5 ft. x 15 ft.

Estimated Assembly Time: 2 Hours

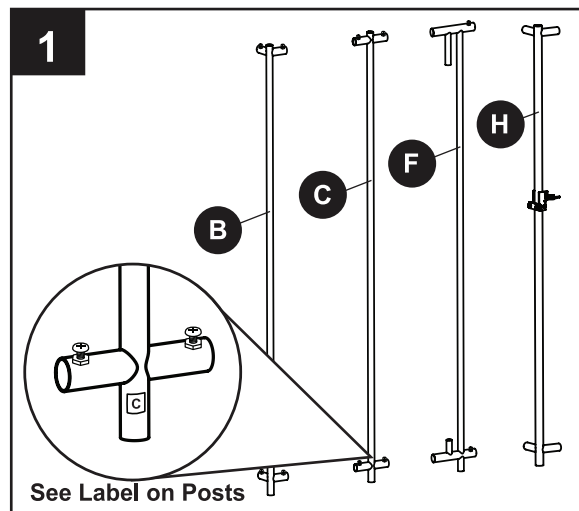
Two people are recommended to assemble this kennel.

Tools Required for Assembly (not included): #2 Phillips Screwdriver, Pliers, Safety Glasses and Gloves
Choose the site for your kennel. The location should be flat, level and suitable for pets. Choose location of door before you start to build kennel.

ASSEMBLY INSTRUCTIONS

1. Gather the corner and intermediate posts (B & C) and gate post (F). Each post is labeled with a removable sticker as the bottom of the post, for easy identification. Loosen the pre-assembled screws in the connectors to make insertion of horizontal rails (D) possible. Do not remove screws, just loosen.
Note: Bottom of posts have 1 in. extension.

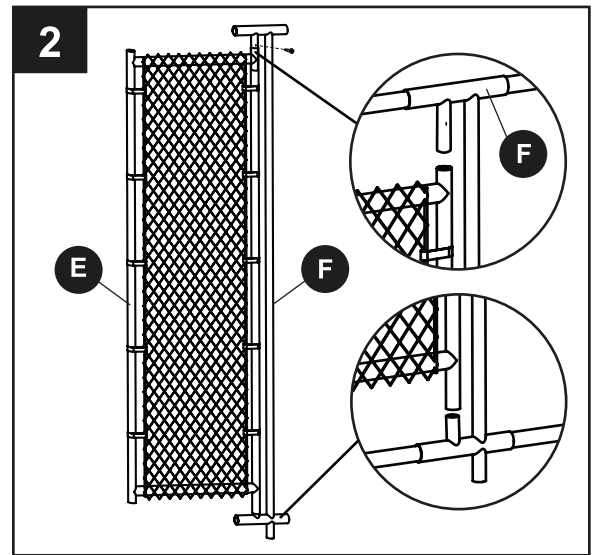
Pro Tip: For ease of assembly, we suggest you lay the posts and rails out on the ground in a manner that corresponds to the exploded view of your chosen configuration, either Fig. 1 (10' x 10') or Fig. 2 (5' x 15').



ASSEMBLY INSTRUCTIONS

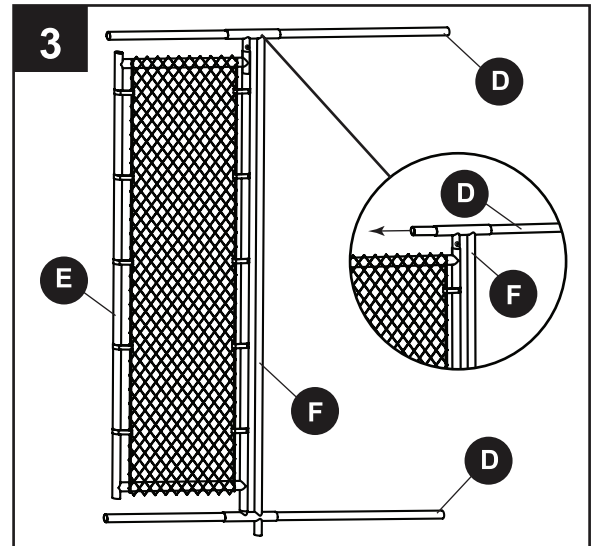
2. Assemble gate (E) and gate post (F). Start by removing the gate keeper screw from the top hinge tube on the gate post (F). Insert the top of the gate into the hinge tube and push in as far as it can go. Then, guide the bottom of the gate onto the bottom hinge tube. Push gate back downward to sit on the bottom hinge tube. Re-install the gate keeper screw to capture the gate.

Note: The gate post (F) is designed to allow the horizontal rails (D) to slide through the tubes.



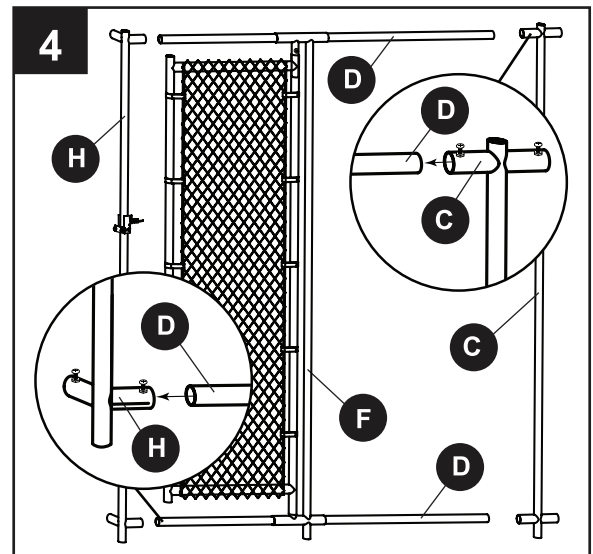
3. Lay the assembled gate on the ground and slide horizontal rails (D) through the tubes on the gate post (F).

Note: Bottom of posts have 1 in. extension.



4. Slide the top and bottom horizontal rails into corner post (H) and then slide on an intermediate post (C) on right.

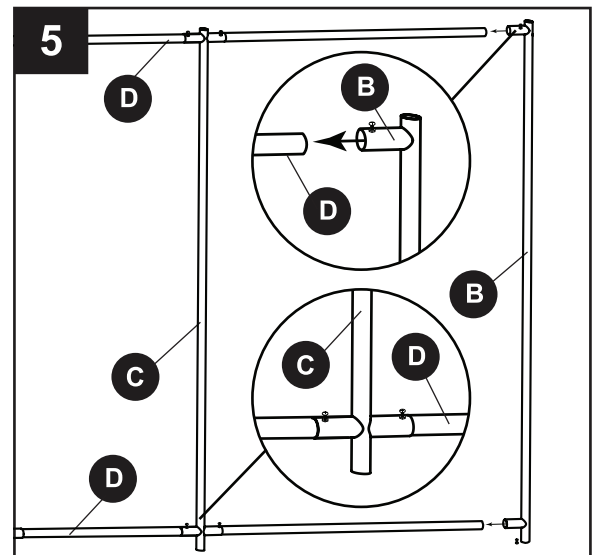
Note: If you are building a 5 ft. x 15 ft. then you will use a corner post (B) at the right end of the horizontal rails (D).



ASSEMBLY INSTRUCTIONS

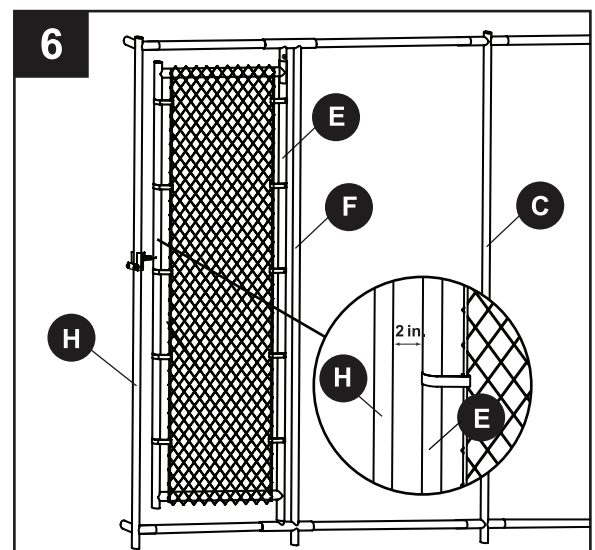
- Working toward the right, slide another set of horizontal rails (D) into the intermediate post (C) and then a corner post (B) to the right.

NOTE: Adjust your use of corner posts (B) and intermediate posts (C) depending on which configuration you are building, following the exploded view shown earlier.



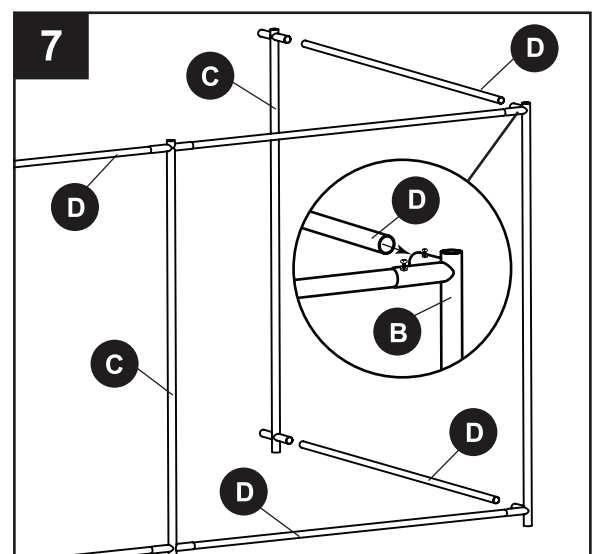
- Tighten the screws on all corner (B&H), gate (F) and intermediate posts (C). It is important to leave 2 inches space between the swinging side of gate and the post for proper latch function. This will complete the gate side. Carefully stand the completed panel up.

TIP: Before continuing, be sure that latch operates correctly and keeps gate door secure. Adjust spacing, as needed, by loosening, moving and re-tightening bolts in Gate Post (F) to provide proper spacing.



- Insert top and bottom horizontal rails (D) into the corner posts to start the side of kennel, then into an intermediate post (C). Then, another set of horizontal rails (D) and then a corner post (B). This will complete the right side of the kennel frame. Note: If you are building in the 5 ft. x 15 ft. configuration, repeat the process with two more horizontal rails and another intermediate post.

Repeat this process to complete the left side of the kennel.



ASSEMBLY INSTRUCTIONS

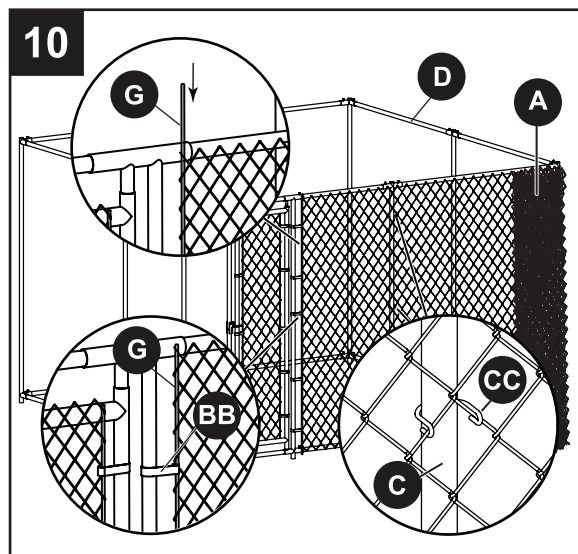
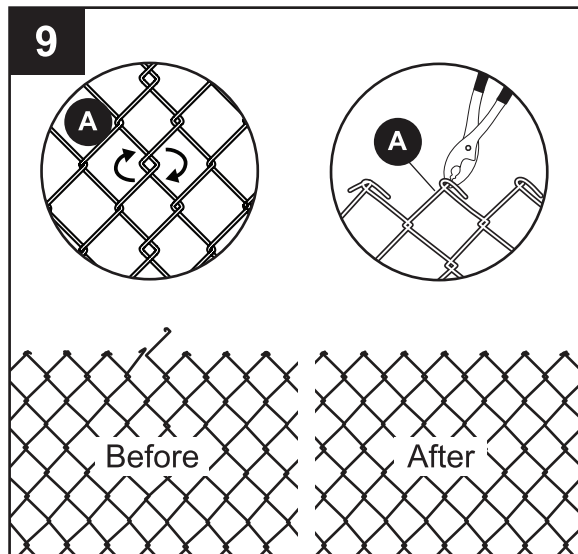
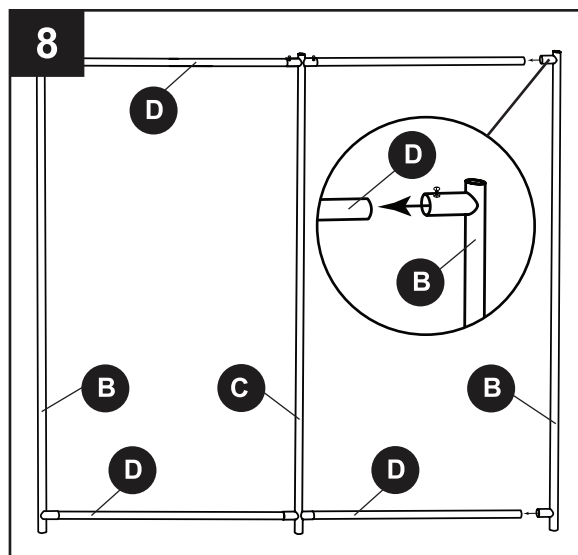
8. Complete the rear of the kennel with the addition of four horizontal rails (D) and an intermediate post (C). Tighten all screws in all connectors.

Note: If you are building in 5 ft. x 15 ft., only two horizontal rails are needed to complete.

9. The chain link fabric (A) in this kit is a compact roll that is tightly wound to save space. The fabric has plastic strips rolled in to help avoid tangling. When the fabric is unrolled, there is a possibility that the ends of the wires may become undone and have gotten tangled. If the bent connections/knuckles separate, the individual wires may also have moved out of position.

To correct that issue: Unroll the chain link fabric on a flat surface, such as a driveway or a flat area of lawn close to kennel build. The mesh is made with “cork-screw” wires that can be turned to move their position in relation to the edges. If the chain link fabric is tangled, find the areas where the knuckles have dis-connected and then re-close the adjoining joints, use a pliers to ensure the joint is fully closed. If the wires have moved up or down, rotate them, one turn at a time, to realign the un-connected ends, reconnecting the knuckles together, use pliers to close them tightly.

10. Once chain link fabric is straight and flat, re-roll the fabric like rolled carpet. Starting with the end, insert tension rod (G) into the mesh (A) and while holding the roll up, attach the fabric to the frame with five gate clips (BB). While keeping tension on the fabric, unroll the mesh and continue along the frame, stopping at the next seven vertical frames to apply three steel wire clips (CC) to hold the fabric and tension. Clips can be loosely applied and then adjusted while tensioning the chain link fabric later after it is fully in place. Continue to apply fabric around the kennel frame until you reach the end.



ASSEMBLY INSTRUCTIONS

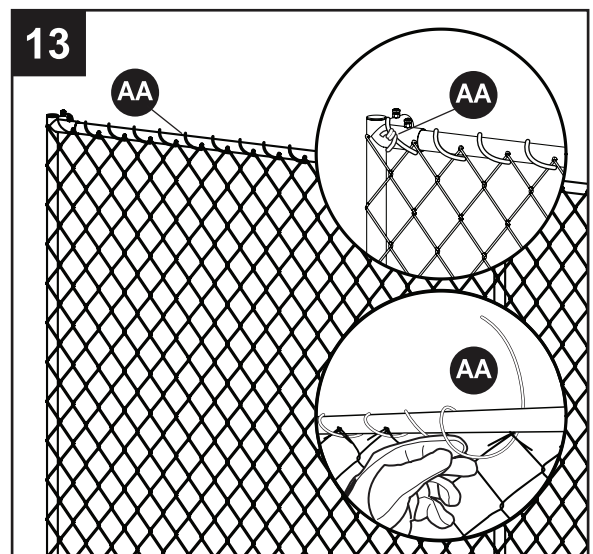
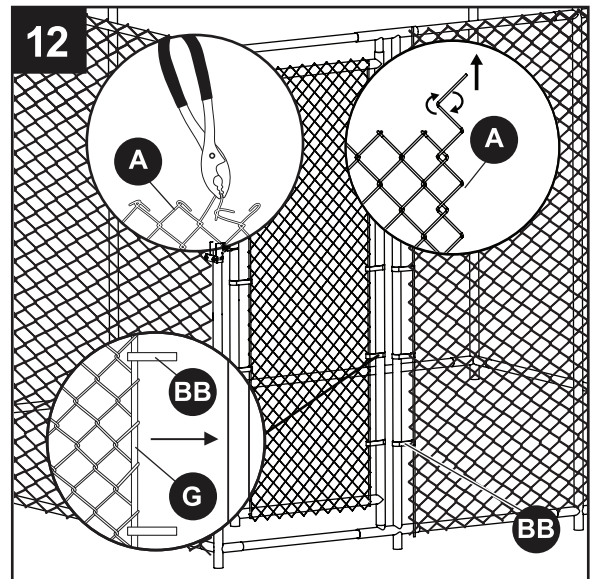
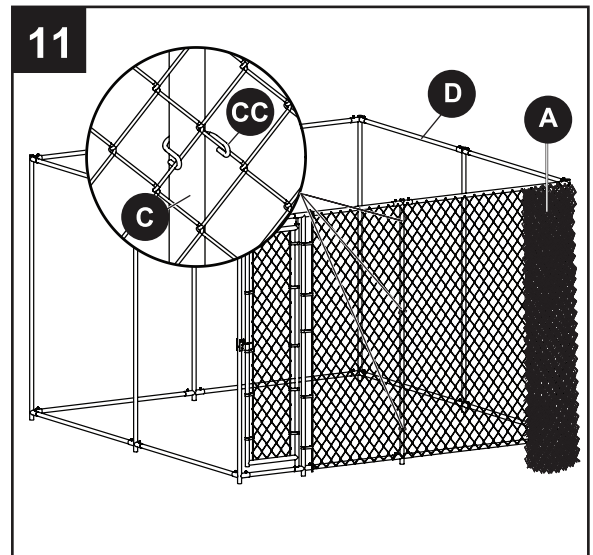
11. At each vertical frame, fully tension the fabric and adjust position of three wire clips (CC) to hold the mesh tightly in place. When fabric is unrolled, fully tensioned and in place, go back and secure wire clips (CC) by crimping them closed with pliers.
12. Chain link fabric (A) is cut to size but may need to be shortened for exact fit. You may need to shorten the fabric by removing a wire. When the fabric is fully unrolled and the ties have secured the fabric to the vertical members for tightness, you should assess the remaining length and whether the fabric will need to be shortened. Insert the drop rod (G) into the fabric and with the help of the Gate Clips (BB) pull the fabric toward the final vertical and determine if there is excess length and measure to see how much will need to be removed for proper fit. Removing one wire will result in a shortening of approx. 1-3/4". Using pliers, unlock the knuckles at the top and bottom of wire to be removed.

Then, twist the wire out from the top.

Remove the appropriate number of wires, without removing too many. Close the knuckles with pliers. Drop a tension rod (G) in the last diamonds of the fabric and stretch it tight. Connect to post with five gate clips (BB).

13. To secure the fabric to the frame, use the aluminum wire (AA) to attach. Each length of wire should be enough to do a 5' section. The wire should be applied at both the top and bottom frame in the same way. Attach the end of the wire to a vertical section of the frame, by looping and twisting the wire to secure it to keep the wire from sliding on the tube. Begin to stitch wire through the diamond of the mesh, behind the horizontal member, over top and through the next diamond, repeating at each and every diamond until you reach the end of the section. Secure to the kennel frame tightly in the same way as you started. Remember to do all sections, both top and bottom.

TIP: To aid in the stitching of the bottom frame members, lift one side of the kennel and rest it elevated onto equal sized items, such as two 5-gallon plastic pails.



WARRANTY

ONE YEAR LIMITED WIRE KENNEL WARRANTY

What is Covered

The manufacturer warrants that the kennel will be free from defects in workmanship for a period of one (1) year. This warranty is extended only to an original purchaser who installed the product at a residence (not commercial premises) in the 50 United States. It is not transferable.

If a defect exists, the manufacturer will, at its option, either repair or replace the product or the defective component. This warranty does not cover the costs of labor to remove a defective product or component or install any replacement product or component.

This warranty shall not apply to defects or damages caused by mishandling, improper installation or installation not in accordance with the instructions provided with the product, alteration, removal or re-installation, improper or unreasonable use, maintenance or storage, use of incompatible accessories, accident, impact by foreign objects, fire, acts of God or normal wear and tear.

No person is authorized to extend or otherwise modify this Warranty.

How to Obtain Warranty Service

To obtain warranty service, call 1-800-576-2367, 8 a.m. - 6 p.m., EST, Monday - Friday.

Limitations

THE DURATION OF ANY IMPLIED WARRANTY, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXCEED THE WARRANTY PERIOD PROVIDED HEREIN.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

THE MANUFACTURER SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM THE BREACH OF ANY WRITTEN OR IMPLIED WARRANTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have the other legal rights which vary from State to State.