



IMPORTANT INFORMATION

Precautions And Safety

- Read and fully understand ALL manufacturer's instructions before beginning. Failure to follow proper installation and finishing instructions may result in the denial of warranty claims for operational performance problems.
- Do not work alone. Two or more people are required. Use safe lifting techniques.
- Wear protective gear (e.g. safety glasses, gloves, ear protection, etc.).
- Operate hand/power tools safely and follow manufacturer's operating instructions.
- If disturbing existing paint, take proper precautions if lead paint is suspected (commonly used before 1979). Your regional EPA (www.epa.gov/lead) or Consumer Product Safety Commission offices provide information regarding regulations and lead protection.

- **WARNING:** Drilling, sawing, sanding or machining wood products generates wood dust, a substance known to the State of California to cause cancer. Use a respirator or other safeguards to avoid inhaling wood dust.
- Hand fasten & tighten all fasteners with appropriate tool.
- Only one door can be hung onto a track.

Materials And Door Handling

- Allow doors to acclimate to local conditions for at least 24 hours before finishing.
- Store door in dry, well-ventilated area.
- Do not drag the door on the floor.
- Protect from exposure to direct sunlight during storage.

If injury occurs, immediately seek medical attention!

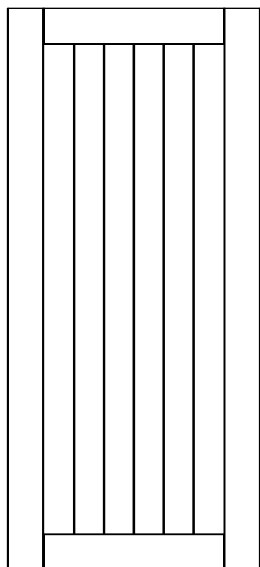
MATERIALS AND TOOLS

Materials and Tools Needed

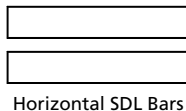
- Wood glue
- Finish nails - #18 x 3/4"
- Hammer
- Tape measure

Barn Door Kits:

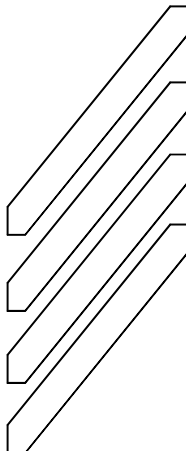
1-Panel Door with Loose Bars



1-Panel Door

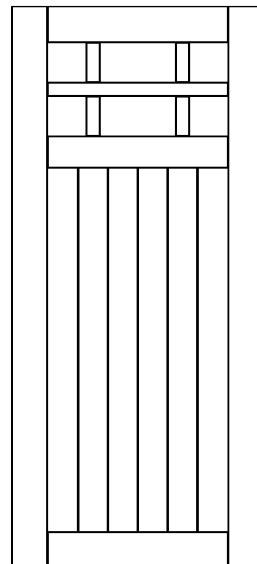


Horizontal SDL Bars

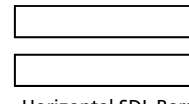


Diagonal SDL Bars

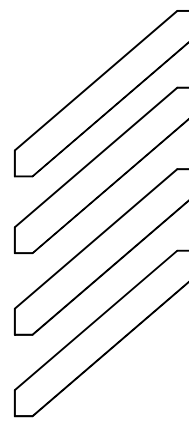
6-Lite Door with Loose Bars



6-Lite Door

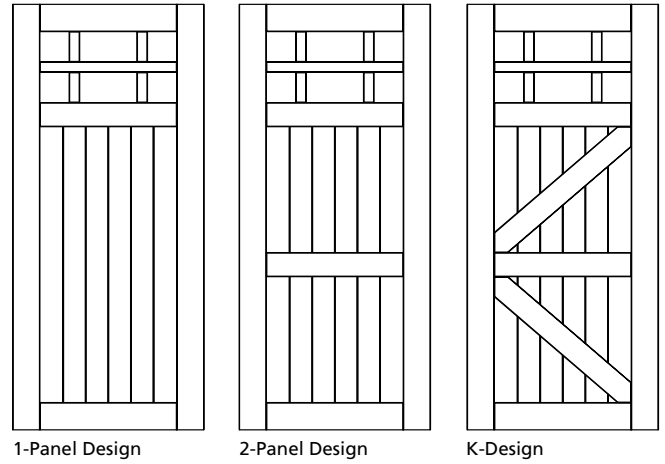
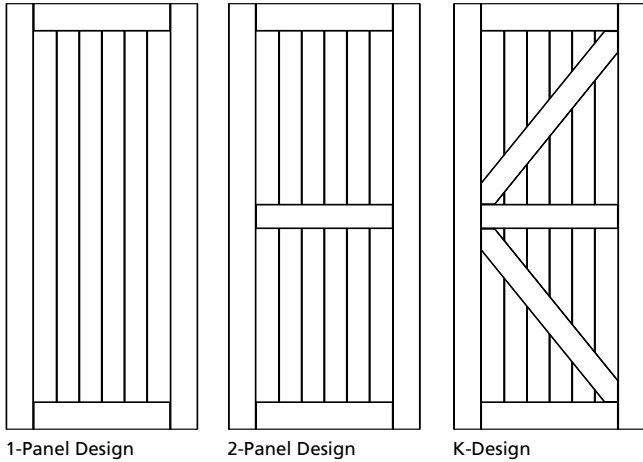


Horizontal SDL Bars



Diagonal SDL Bars

SELECT DESIGN

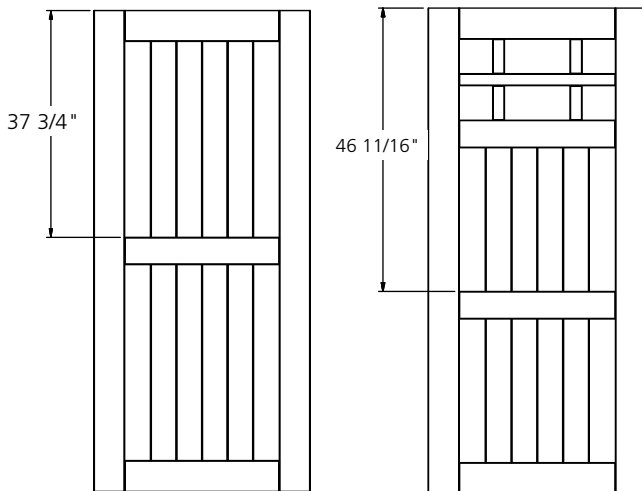


2-PANEL DESIGN BAR APPLICATION INSTRUCTIONS

1. Prepare surface by using a dry, clean cloth to remove all loose dust and debris from the bars and panel.
2. Designate top and bottom of the door.

Note: 1-Panel door is identical top and bottom.

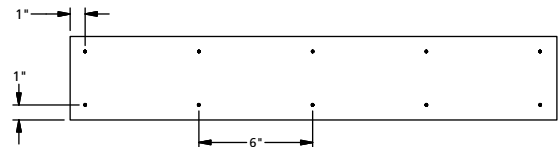
3. Dry fit Horizontal bar.
 - a. Measure 37 3/4" (46 11/16" for the 6-lite) from top of door to top edge of the bar. Carefully mark this position for both ends of the bar.



4. Apply wood glue to back of bar.
 - a. Glue Pattern: Apply 3 lines the full length of the bar with 1/4" bead size.



5. Place bar glue side down and fasten bar to door with finish nails.
 - a. (2) #18 x 3/4" finish nails approximately every 6 inches.



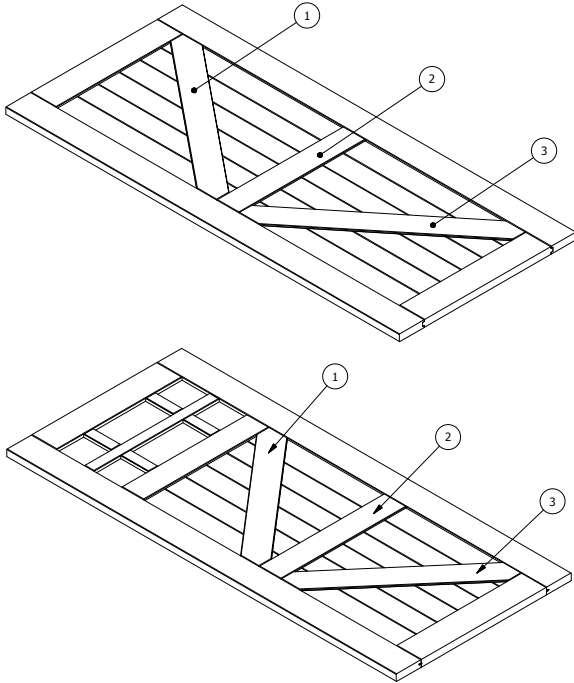
6. Wipe any excess glue that may have squeezed out.
7. Turn door over and repeat from step #1 for the back side of the door.
8. Proceed to **JII-90003 (Contained in hardware box)** for instructions on installing DesignGlide Hardware.
9. See our finishing instructions on jeld-wen.com.

K-PANEL DESIGN BAR APPLICATION INSTRUCTIONS

1. Prep surface by using a dry, clean cloth to remove all loose dust and debris from the bars and panel.
2. Designate top and bottom of the door.

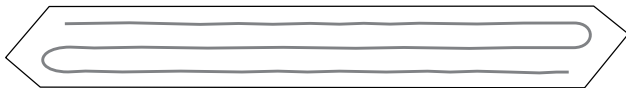
Note: 1-Panel Planked door is identical top and bottom.

3. Dry fit bars into desired orientation: Fit upper diagonal bar ①, horizontal bar ② and then the lower diagonal bar ③.

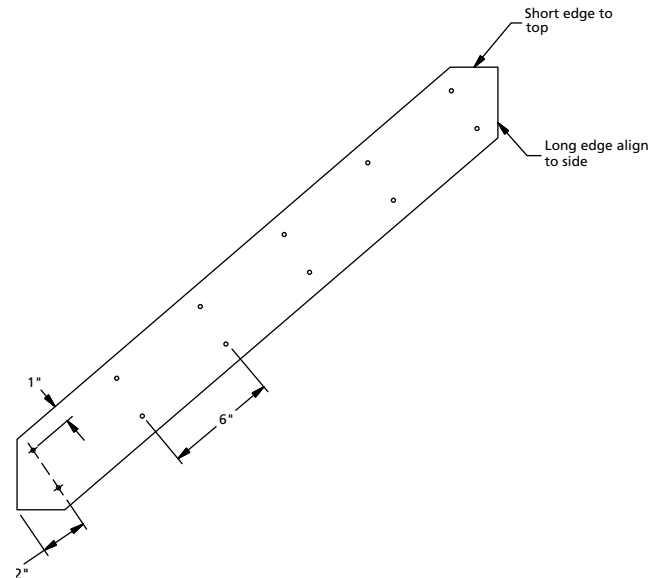


Note: Diagonal bars are designed to have a specific orientation. Refer to step 5 diagram for orientation of diagonal bar in panel.

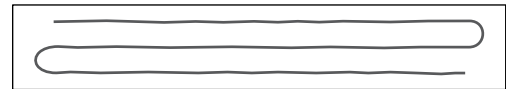
4. Remove upper diagonal bar and apply wood glue to back of bar.
 - a. Glue Pattern: Apply 3 lines the full length of the bar with 1/4" bead size.



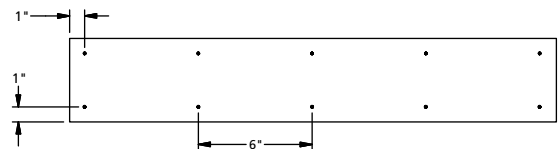
5. Place bar glue side down and fasten bar to panel with finish nails.
 - a. (2) #18 x 3/4" finish nails approximately every 6 inches.



6. Wipe-up any excess glue that may have squeezed out.
7. Remove and apply wood glue to back of horizontal bar.
 - a. Glue Pattern: Apply 3 lines the full length of the bar with 1/4" bead size.



8. Place bar glue side down and fasten bar to panel with finish nails.
 - a. (2) #18 x 3/4" finish nails approximately every 6 inches.



9. Wipe up any excess glue that may have squeezed out.
10. Repeat steps 4-6 for lower diagonal bar.
11. Turn door over and repeat from step #1 for the back side of the door.
12. Proceed to **JII-90003 (Contained in hardware box)** for instructions on installing DesignGlide Hardware.
13. See our finishing instructions on jeld-wen.com.