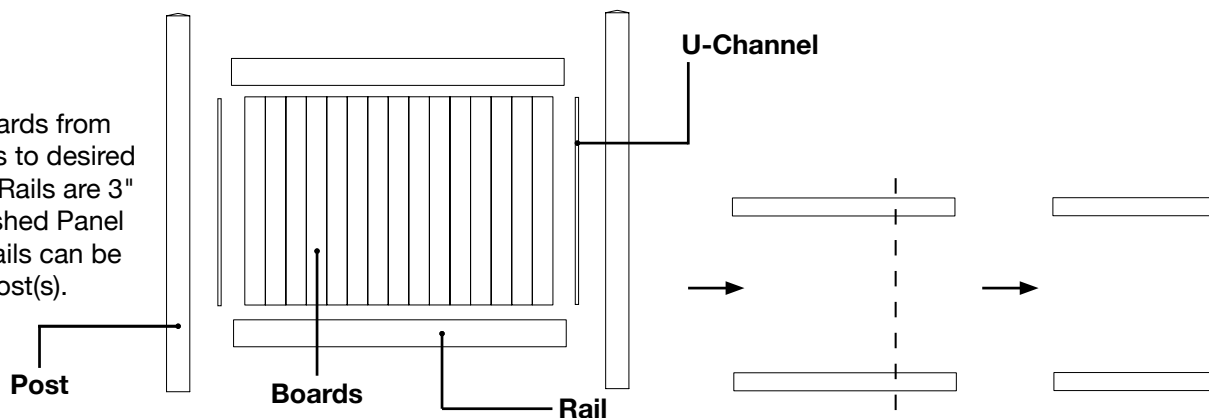


**1**

Simply remove Boards from Panel and cut Rails to desired length (make sure Rails are 3" wider than the finished Panel size, so that the Rails can be inserted into the Post(s)).

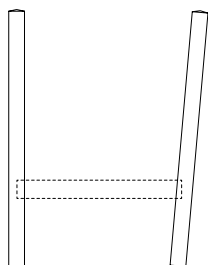


**Contractors Tip:** If cutting one of the 6" Boards is necessary to achieve the desired Panel width, draw a line the length of the Board and slowly cut using a fine tooth saw.

**Contractors Tip:** For added security, add Rail Clips in the ends of the cut rail. Please purchase Freedom Custom Rail Clips and follow the simple instructions.

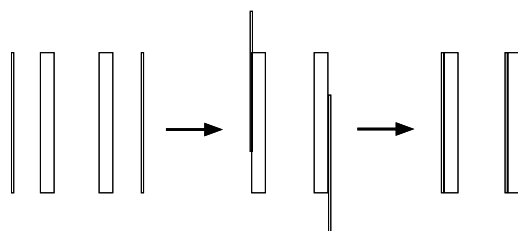
**2**

Add Bottom Rail into first Post and loosely into second Post.



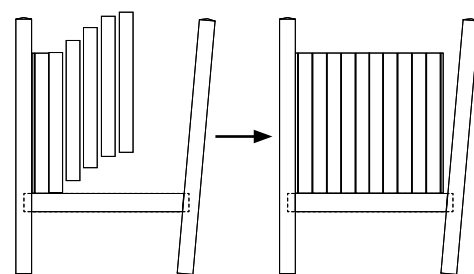
**3**

Slide End Boards into U-Channels.



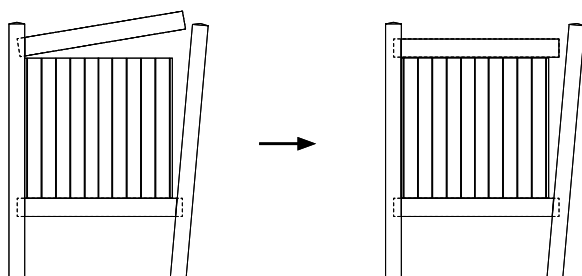
**4**

Place Boards in Bottom Rail starting from left to right, ensuring Boards with U-Channels are on ends.



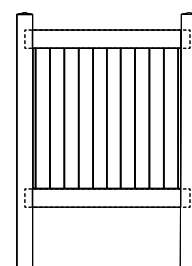
**5**

Attach Top Rail over Boards working your way from left to right.

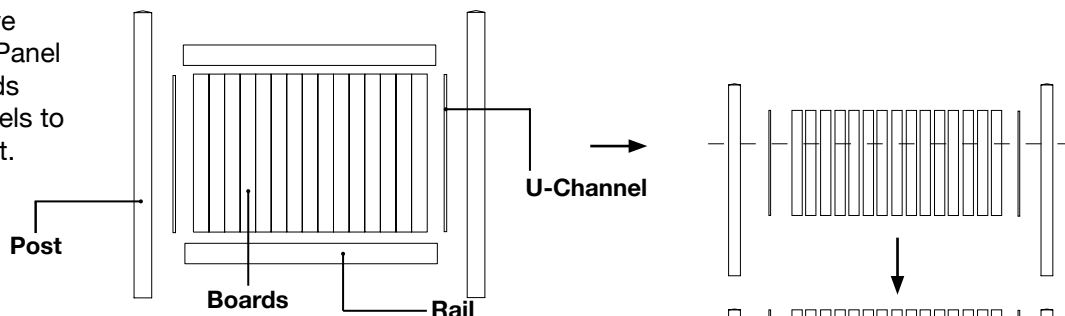


**6**

Ensure Panel is plumb and now tightly flush against second Post.

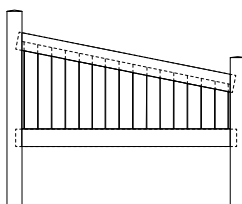


- 1** Simply remove Boards from Panel and cut boards and U-Channels to desired height.

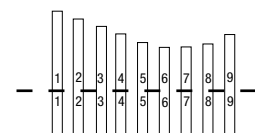


**Contractors Tip: Creating an Angled Panel**

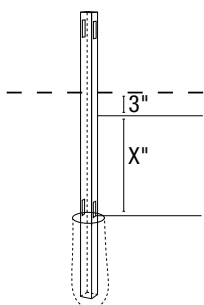
1. Keep in mind the Top Rail will be longer than the Bottom Rail due to the angle. Make sure it is long enough to cover the width of the Panel once the angled cut is made.
2. The Top Post Holes may need to be elongated to accept the Top Rail (start with small increments to ensure a tight fit without an open gap).
3. Mark the Boards with a chalk line to guide the angled cut.



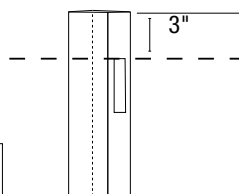
**Contractors Tip: Scalloped Panels** are numbered on the bottom of the Boards. Write the board number in marker above the cut line to avoid losing track of the numerical order after cutting.



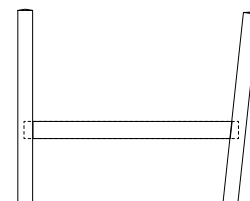
- 2** To cut Posts, measure the height of the new panel from the bottom of the Bottom Rail Hole. Add 3", mark a line and cut the Post at the line.



- 3** To route the Posts, measure 3" down from the top of the Post and draw a line to make the top of the new hole. Trace the appropriate shape and size of the hole, cut slowly and carefully.

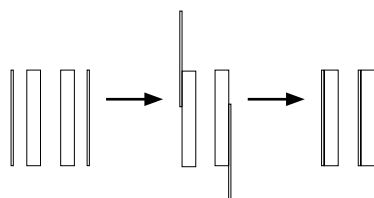


- 4** Add Bottom Rail into first Post and loosely into second Post.

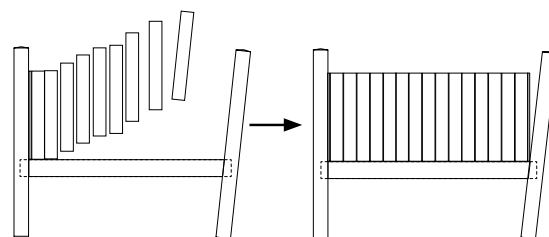


**Contractors Tip:** For Panels with 3 Rails, reroute the Bottom Post Hole to avoid having to reroute both Top Holes instead.

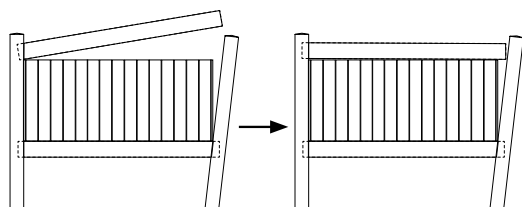
- 5** For Panels that have U-Channels, Slide End Boards into U-Channels.



- 6** Place Boards in Bottom Rail starting from left to right, ensuring Boards with U-Channels are on ends.



- 7** Attach Top Rail over Boards working your way from left to right.



- 8** Ensure Panel is plumb and now tightly flush against second Post.

