



DURA-FLASH® ALL WEATHER FLASHING CEMENT

DATA SHEET

COMPLIANCE: Exceeds performance requirements of ASTM D3409 and ASTM D4586, TYPE I. MIAMI-DADE APPROVED. ASBESTOS FREE.

DESCRIPTION: APOC® 122 DURA-FLASH® All Weather Flashing Cement is a professional grade Flashing Cement that provides superior adhesion to vertical surfaces and even bonds to wet or underwater surfaces. It will not run or sag and is formulated for year round use in adverse weather conditions. APOC122 DURA-FLASH is manufactured with select asphalt, solvent and extra long fibers to provide a durable patching compound. APOC 122 DURA-FLASH is excellent for setting and repairing flashing, gutters, sills, lintels, copings, chimneys, skylights, seams expansion joints and all types or roofing and siding repairs. APOC 122 DURA-FLASH is also an excellent utility mastic for use below grade in heavy duty foundation waterproofing and damp-proofing systems.

PREPARATION: Completely read all application instructions and check weather conditions prior to starting any work. All surfaces must be completely clean, have proper drainage and be free of surface rust, dust and any other foreign matter. For proper longevity and protection, it is always recommended to protect asphalt repairs with the application of a reflective coating after they have cured. Cure times on individual products vary. A minimum of 45 days cure time is recommended for all asphalt based repair products. DO NOT HEAT OR THIN products.

FOR BEST RESULTS: Apply when surface temperatures are between 40 °F and 120 °F. In colder weather, product should be stored in heated room (65 °F to 80 °F) at least 24 hours prior to application. Product formulated to be used year round. For longer lasting repairs use APOC Rubberized, Polymer, Acrylic or Moisture Cured Technologies.

CAUTION: Always use personal fall protection devices and follow procedures in accordance with OSHA and local regulatory requirements when walking or working on roofs. Use safety equipment such as tie-offs, safety lines, body harnesses, toe boards and ladders. Dusty, damp or wet conditions as well as certain shoes can result in slippery surfaces and create a fall hazard. Always be cognizant of where you are in relation to your surroundings including but not limited to: the edge of the roof, any projections, skylights and any other objects which could cause you to slip or fall. Falling from a roof can result in serious harm or death.

APPLICATION: For exterior use only. Protective clothing, gloves, and eyewear should be used during application of this product. Apply with a trowel or putty knife. Work material to an even consistency over and into the area to be repaired. Using the "3-course" method, apply cement 1/8" thick, two or three inches beyond the problem area. Then reinforce the repair and embed a strip of APOC 483 polyester, APOC fiberglass or APOC cotton reinforcing fabric. Brush fabric to ensure it is fully saturated from the bottom side up. Finally, cover the fabric with an additional layer of cement. Form a feathered edge with cement where chimneys, vent pipes, and other projections meet the roof line. For best results, protect completed repair with a reflective coating.

COVERAGE RATE: Approximately 12 1/2 sq. ft. per gallon when applied 1/8" thick.

CLEAN-UP: Clean tools with paint thinner or mineral spirits.

TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS:

Weight Per Gallon	8.0 - 9.0 lbs.
Consistency	Trowel
Application Temperatures	40 °F - 120 °F
Clean-up Tools	Paint Thinner, Mineral Spirits

Approx. Shipping Weights: (Note: All approx. weights include container)

1 gallon (3.8L)	9 lbs.
(4) 1 gallon containers/case	36 lbs.
3 gallons (11.4L)	27 lbs.
5 gallons (18.9L)	45 lbs.

VOC: 250 g/L (regulatory)

HANDLING PRECAUTIONS: Store product in the cargo area of vehicle, and secure on top of 6 mill plastic sheeting to prevent damage due to accidental spills or loosening of lids. Product safety information required for safe use is not included. Before handling, read product safety data sheets and container labels for safe use and for physical and health hazard information. Safety Data Sheets are available on the APOC website at www.apoc.com, the APOC APP, by contacting APOC at technicalinfo@apoc.com or calling (813) 248-2101.

LIMITED WARRANTY AND DISCLAIMER: To the best of our knowledge, the technical data contained herein is true and accurate at the date of issuance and is subject to change without prior notice. User must contact APOC to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied.

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