



ARIENS
THE KING OF SNOW

Platinum Series Sno-Thro®

Parts Manual

Models:

921050 – Platinum SHO 24
(SN 060000 +)

921051– Platinum SHO 30
(SN 060000 +)

921053– Platinum SHO 24 EFI
(SN 040000 +)

921057– Platinum SHO 28 RapidTrack
(SN 000101 +)

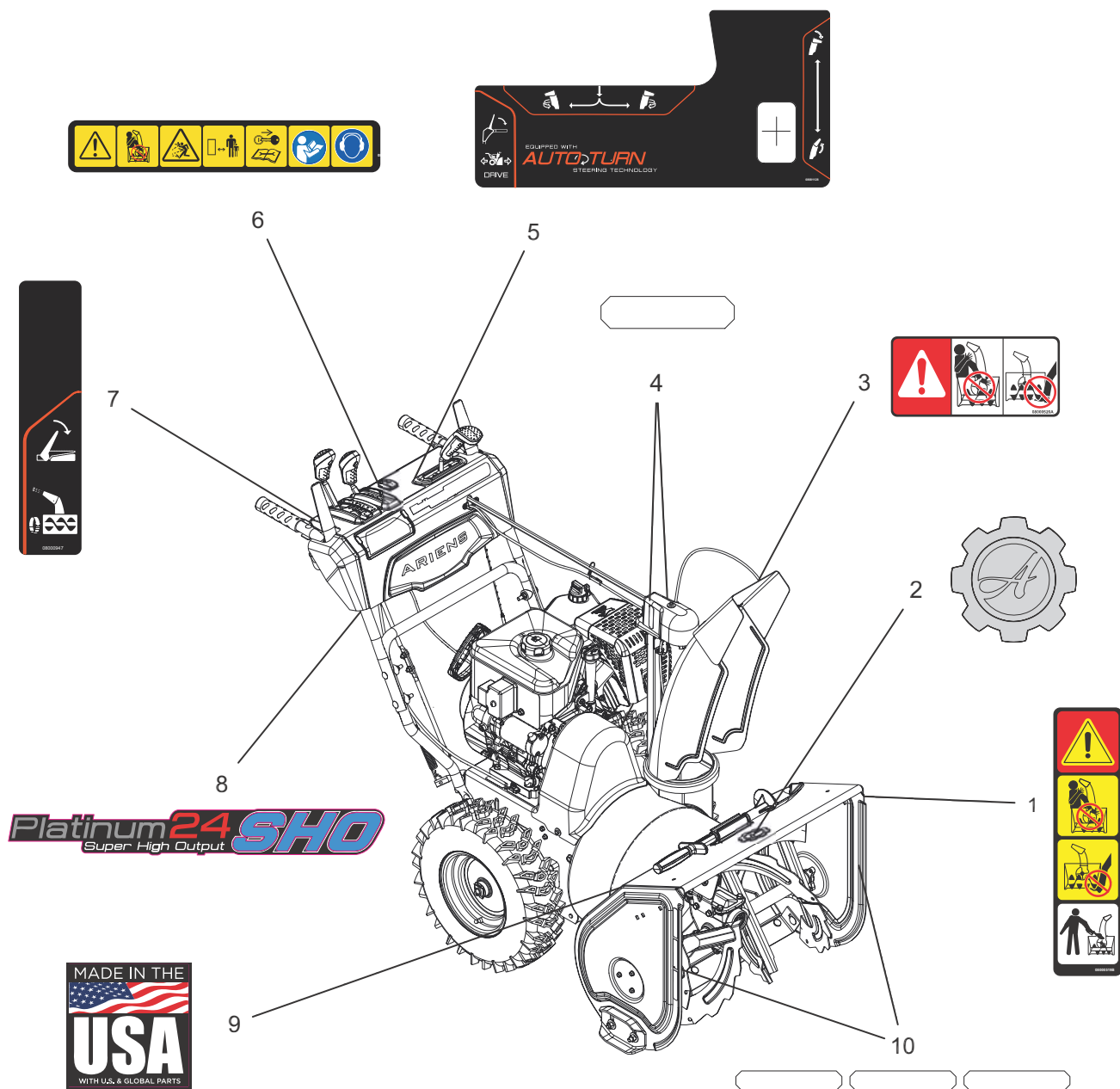
921327– Platinum SHO 24 EFI CE
(SN 000226 +)

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DECALS – 24"

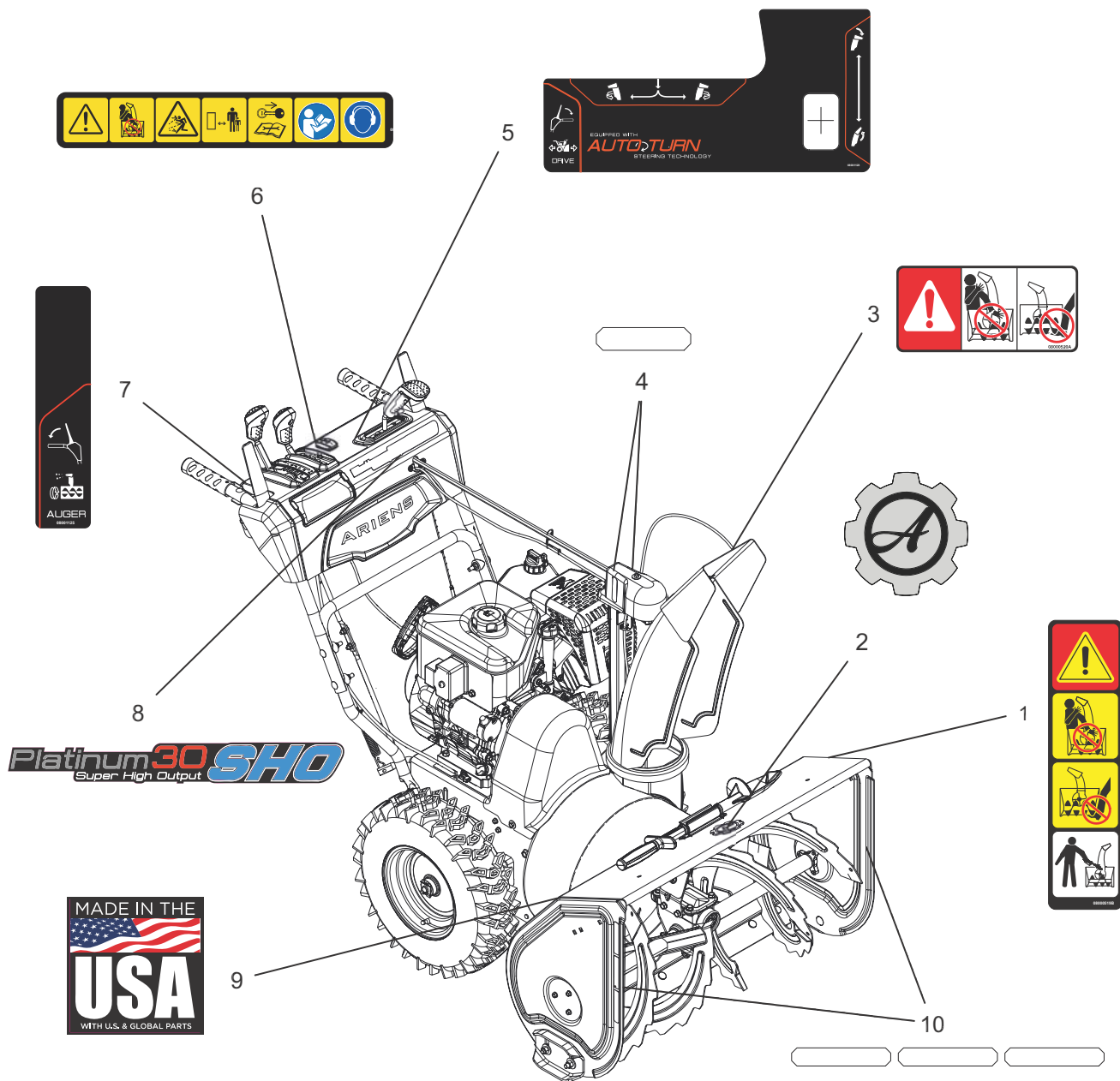
Model 921050



BOM ID	Number	Qty	Description
1	08000519	1	DECAL, DANGER -ROTATING PARTS
2	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
3	08000520	1	DECAL, DANGER
4	08000940	2	DECAL, REFLECTIVE - GEAR COVER
5	08001128	1	DECAL, CONTROL - LG QT2
6	08000945	1	DECAL, SAFETY DASH
7	08001125	1	DECAL, CONTROL - RH CONTROL
8	08001021	1	DECAL, LARGE DASH - PLATINUM 24 SHO
9	08001038	1	DECAL, MADE IN USA
10	08000939	2	DECAL, REFLECTIVE - HOUSING

DECALS – 30"

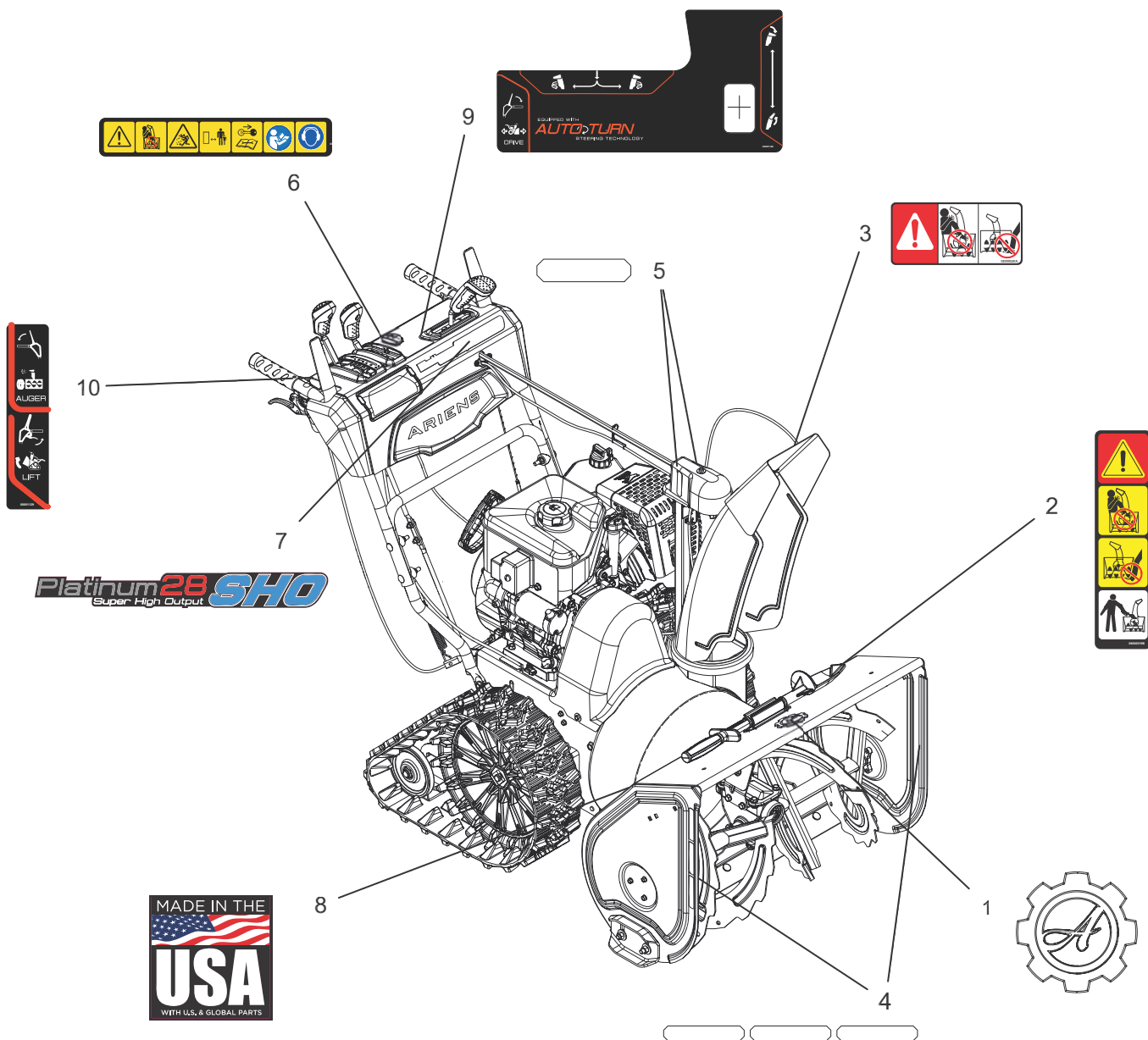
Model 921051



BOM ID	Number	Qty	Description
1	08000519	1	DECAL, DANGER -ROTATING PARTS
2	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
3	08000520	1	DECAL, DANGER
4	08000940	2	DECAL, REFLECTIVE - GEAR COVER
5	08001128	1	DECAL, CONTROL - LG QT2
6	08000945	1	DECAL, SAFETY DASH
7	08001125	1	DECAL, CONTROL - RH CONTROL
8	08001022	1	DECAL, LARGE DASH - PLATINUM 30 SHO
9	08001038	1	DECAL, MADE IN USA
10	08000939	2	DECAL, REFLECTIVE - HOUSING

DECALS – 28" TRACK

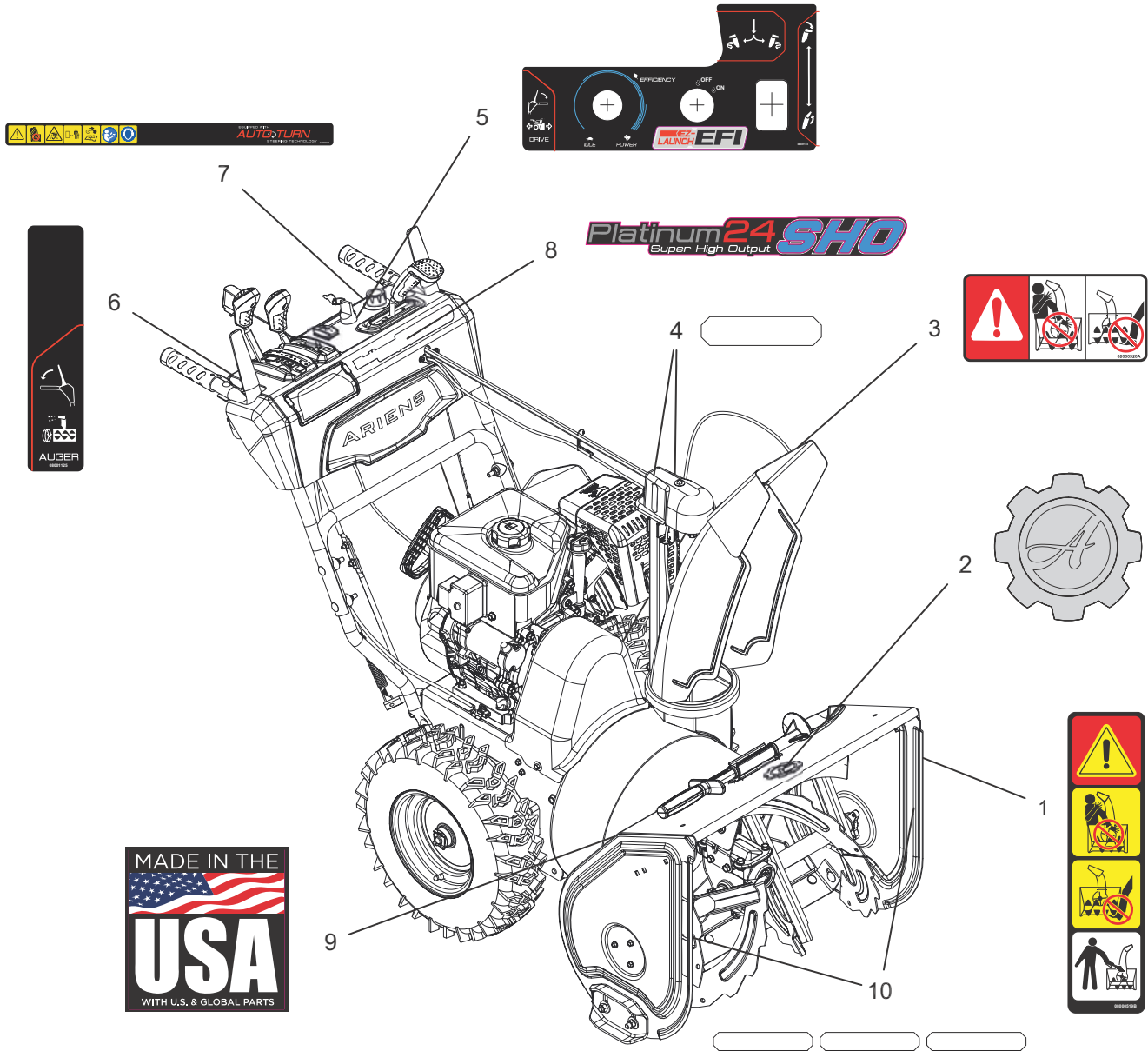
Model 921057



BOM ID	Number	Qty	Description
1	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
2	08000519	1	DECAL, DANGER -ROTATING PARTS
3	08000520	1	DECAL, DANGER
4	08000939	2	DECAL, REFLECTIVE - HOUSING
5	08000940	2	DECAL, REFLECTIVE - GEAR COVER
6	08000945	1	DECAL, SAFETY DASH
7	08001023	1	DECAL, LARGE DASH - PLATINUM 28 SHO
8	08001038	1	DECAL, MADE IN USA
9	08001128	1	DECAL, CONTROL - LG QT2
10	08001129	1	DECAL, CONTROL - TRACK, RIGHT HAND

DECALS – 24" EFI

Models 921053, 327

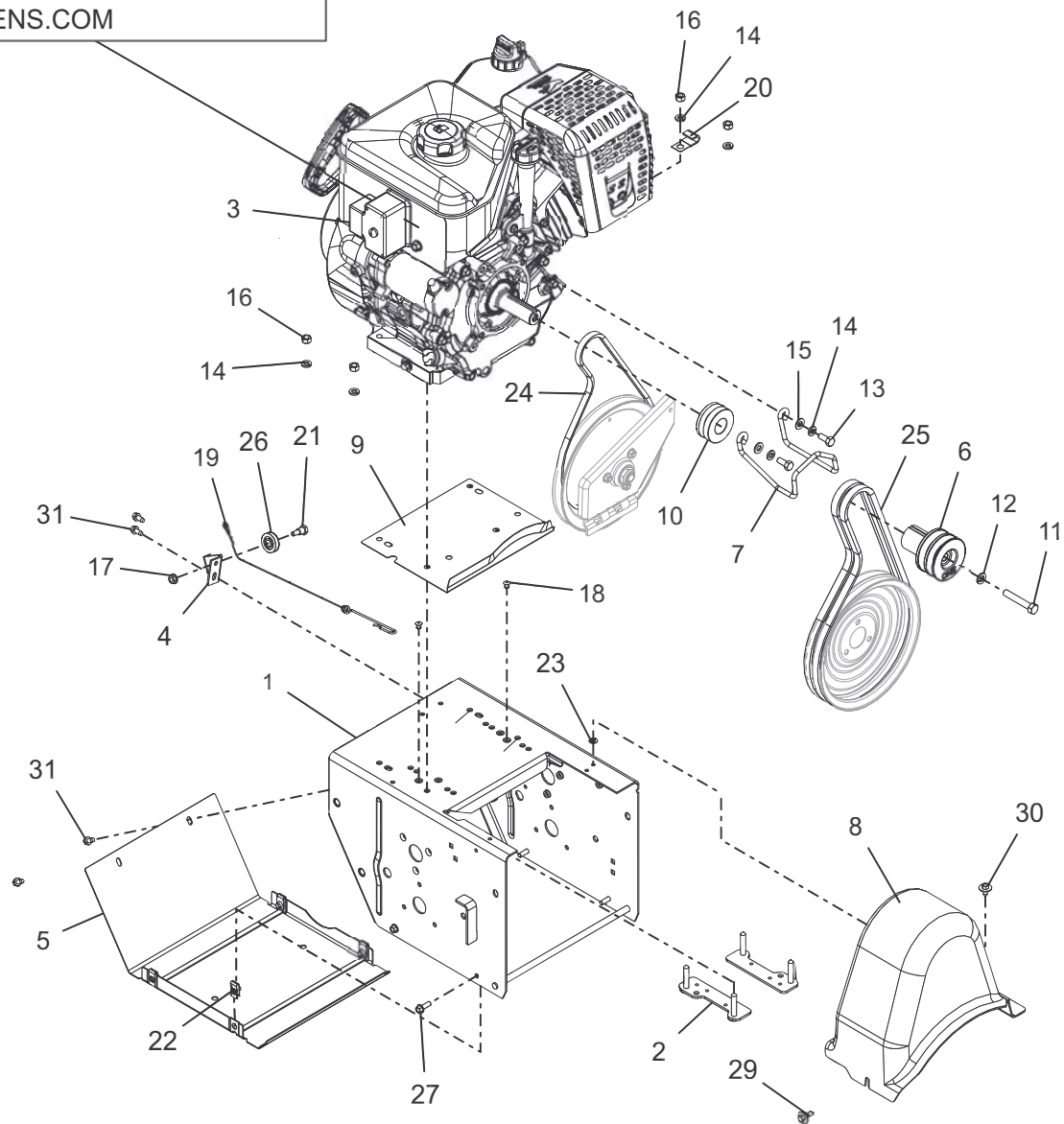


BOM ID	Number	Qty	Description
1	08000519	1	DECAL, DANGER -ROTATING PARTS
2	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
3	08000520	1	DECAL, DANGER
4	08000940	2	DECAL, REFLECTIVE - GEAR COVER
5	08001130	1	DECAL, CONTROL - QT EFI W/GEL
6	08001125	1	DECAL, CONTROL - RH CONTROL
7	08001127	1	DECAL, SAFETY DASH
8	08001021	1	DECAL, LARGE DASH - PLATINUM 24 SHO
9	08001038	1	DECAL, MADE IN USA
10	08000939	2	DECAL, REFLECTIVE - HOUSING

ENGINE, FRAME AND BELT DRIVE – 24"

Model 921050

FOR ENGINE PART DIAGRAMS SEE:
PARTS.ARIENS.COM



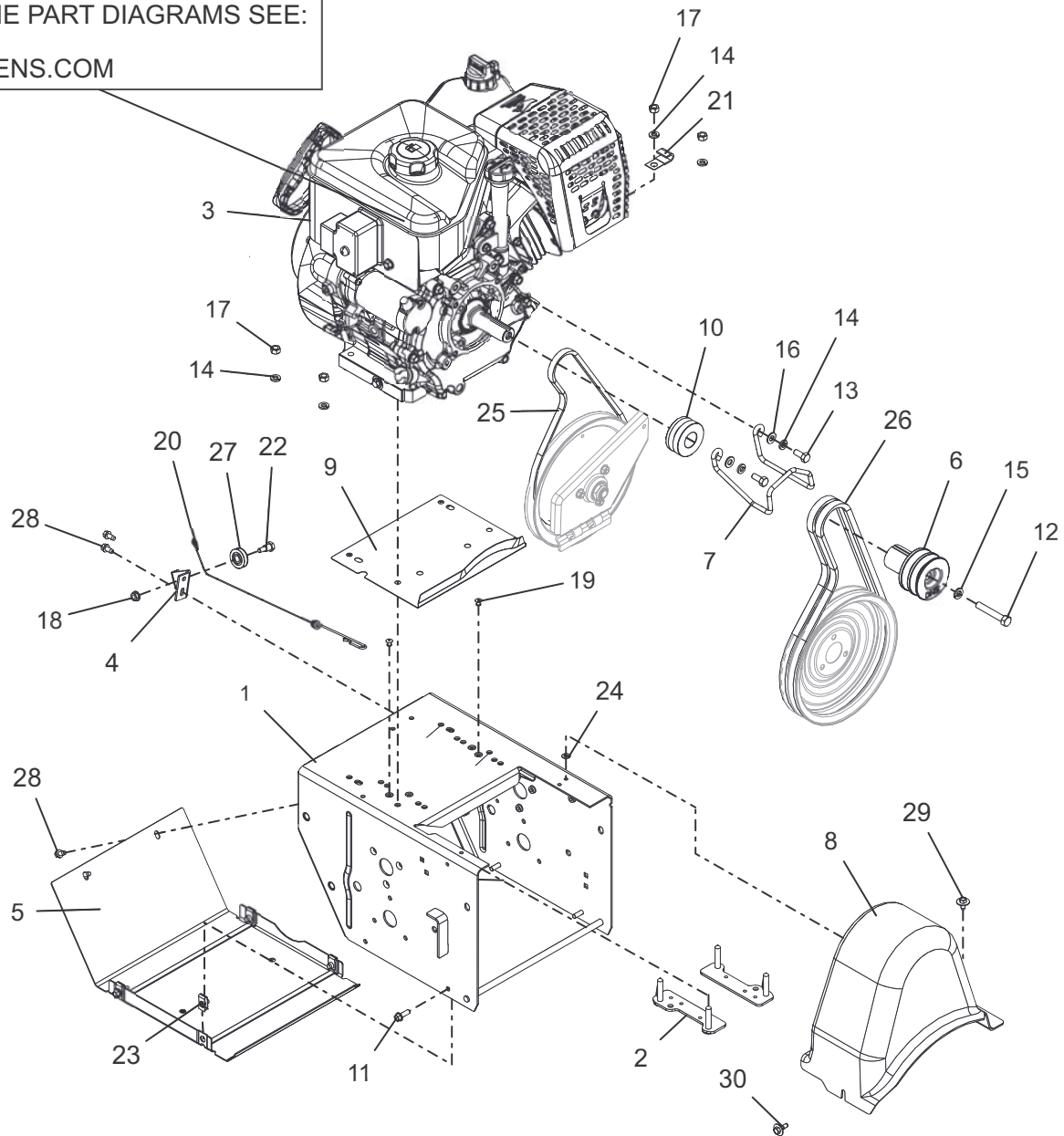
BOM ID	Number	Qty	Description
1	04984659	1	FRAME, MAIN - DELUXE (ORANGE)
2	04987100	2	STRAP, BOLT - LARGE ENGINE (4.055)
3	08201301	1	ENGINE, AX369 GEN3 120V/60W
4	00373051	1	BRKT, CABLE PULLEY
5	00375159	1	COVER, BOTTOM
6	04957500	1	SHEAVE, ATTACHMENT - SHO 2 GRV
7	04509700	1	FINGER, BELT
8	04989100	1	COVER, BELT
9	04990851	1	BAFFLE, WATER - LARGE BLOCK (BLACK)
10	07348500	1	SHEAVE, TRACTION DRIVE
11	05902006	1	BLT, HEX 0.375-24X2.25 G5 ZCC
12	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
13	05902014	2	BLT, HEX 0.3125-24X0.75 G5 ZCC
14	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
15	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
16	06500938	4	NUT, HEX .312-18 ZCC

BOM ID	Number	Qty	Description
17	06500903	1	NUT, FLG-TOP LK .250-20 GR5 ZC120
18	06800140	2	RVT-POP .187x.250 (#64) ZCC
19	06900503	1	CABLE, TRACTION LOWER (SS & PRO)
20	06909400	1	CLAMP, J
21	07001737	1	BOLT, SHLDR -.375 X .375 X .25-20
22	07009000	4	NUT, RTNR .25-20 X .56
23	07027600	1	NUT, PUSH .25X.50 O.D.
24	07200101	1	V-BELT, 3L-WRAPPED CLUTCHING
25	07200608	1	V-BELT, HA-RAW EDGE (SET)
26	07300012	1	PULLEY, CABLE
27	05901824	4	BLT-HEX .25-20X.75 HWH ZCC GR5
29	07400108	1	SCR, TAP .25-20 X.5 CAPTIVE
30	07400138	1	SCR-TAP .25-20X.50 LG HWH ZCC
31	07400122	4	SCR-TAP .25-20X.50 HWH ZCC

ENGINE, FRAME AND BELT DRIVE – 30"

Model 921051

FOR ENGINE PART DIAGRAMS SEE:
PARTS.ARIENS.COM



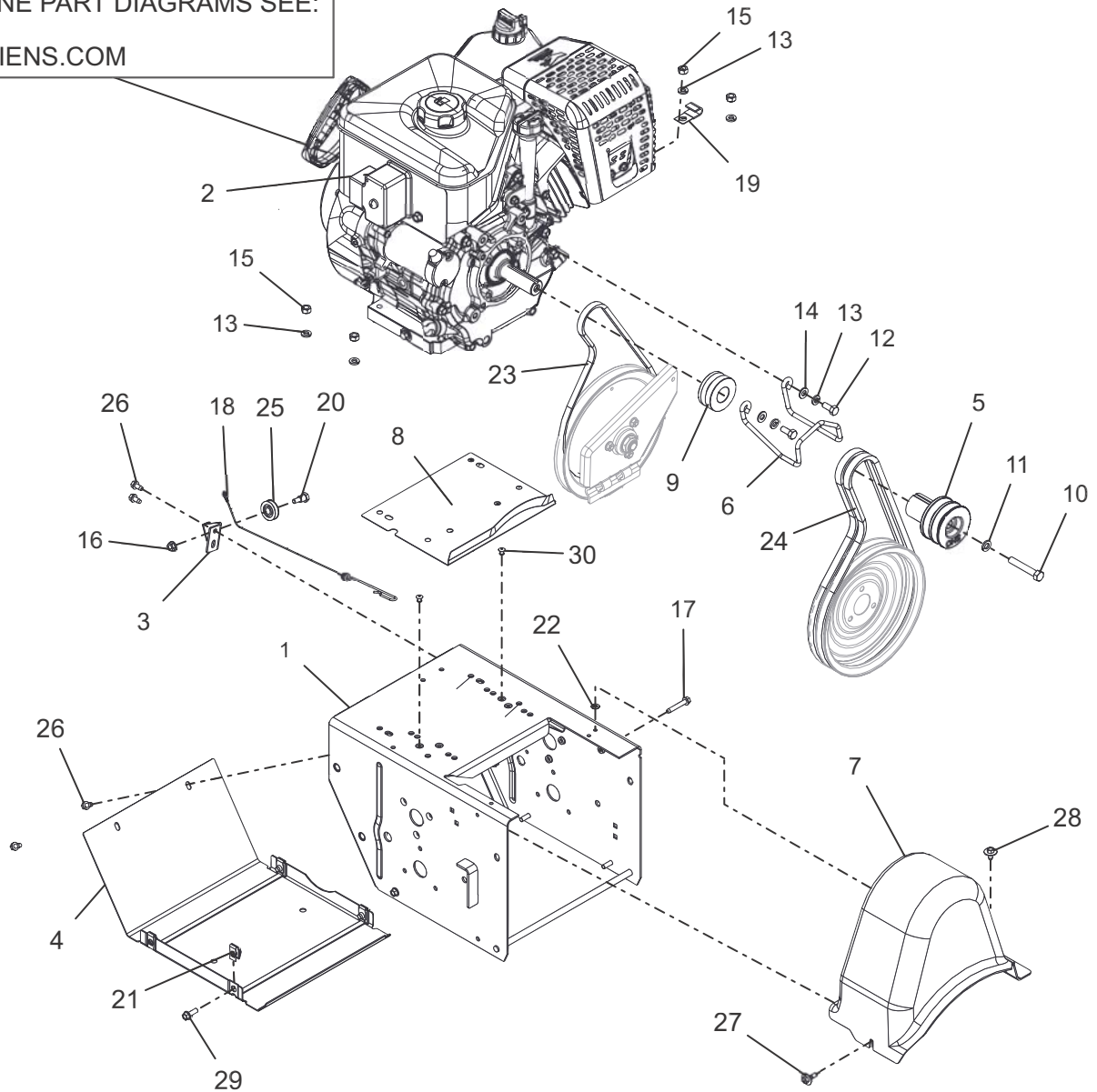
BOM ID	Number	Qty	Description
1	04984659	1	FRAME, MAIN - DELUXE (ORANGE)
2	04987100	2	STRAP, BOLT - LARGE ENGINE (4.055)
3	08201303	1	ENGINE, AX414 GEN3 120V/60W
4	00373051	1	BRKT, CABLE PULLEY
5	00375159	1	COVER, BOTTOM
6	04957500	1	SHEAVE, ATTACHMENT - SHO 2 GRV
7	04509700	1	FINGER, BELT
8	04989100	1	COVER, BELT
9	04990851	1	BAFFLE, WATER - LARGE BLOCK (BLACK)
10	07348500	1	SHEAVE, TRACTION DRIVE
11	05901824	4	BLT-HEX .25-20X.75 HWH ZCC GR5
12	05902006	1	BLT, HEX 0.375-24X2.25 G5 ZCC
13	05902014	2	BLT, HEX 0.3125-24X0.75 G5 ZCC
14	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
15	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
16	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120

BOM ID	Number	Qty	Description
17	06500938	4	NUT, HEX .312-18 ZCC
18	06500903	1	NUT, FLG-TOP LK .250-20 GR5 ZC120
19	06800140	2	RVT-POP .187x.250 (#64) ZCC
20	06900503	1	CABLE, TRACTION LOWER (SS & PRO)
21	06909400	1	CLAMP, J
22	07001737	1	BOLT, SHLDR -.375 X .375 X .25-20
23	07009000	4	NUT, RTNR .25-20 X .56
24	07027600	1	NUT, PUSH .25X.50 O.D.
25	07200101	1	V-BELT, 3L-WRAPPED CLUTCHING
26	07200608	1	V-BELT, HA-RAW EDGE (SET)
27	07300012	1	PULLEY, CABLE
28	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
29	07400138	1	SCR-TAP .25-20X.50 LG HWH ZCC
30	07400108	1	SCR, TAP .25-20 X.5 CAPTIVE

ENGINE, FRAME AND BELT DRIVE – 28" TRACK

Model 921057

FOR ENGINE PART DIAGRAMS SEE:
PARTS.ARIENS.COM

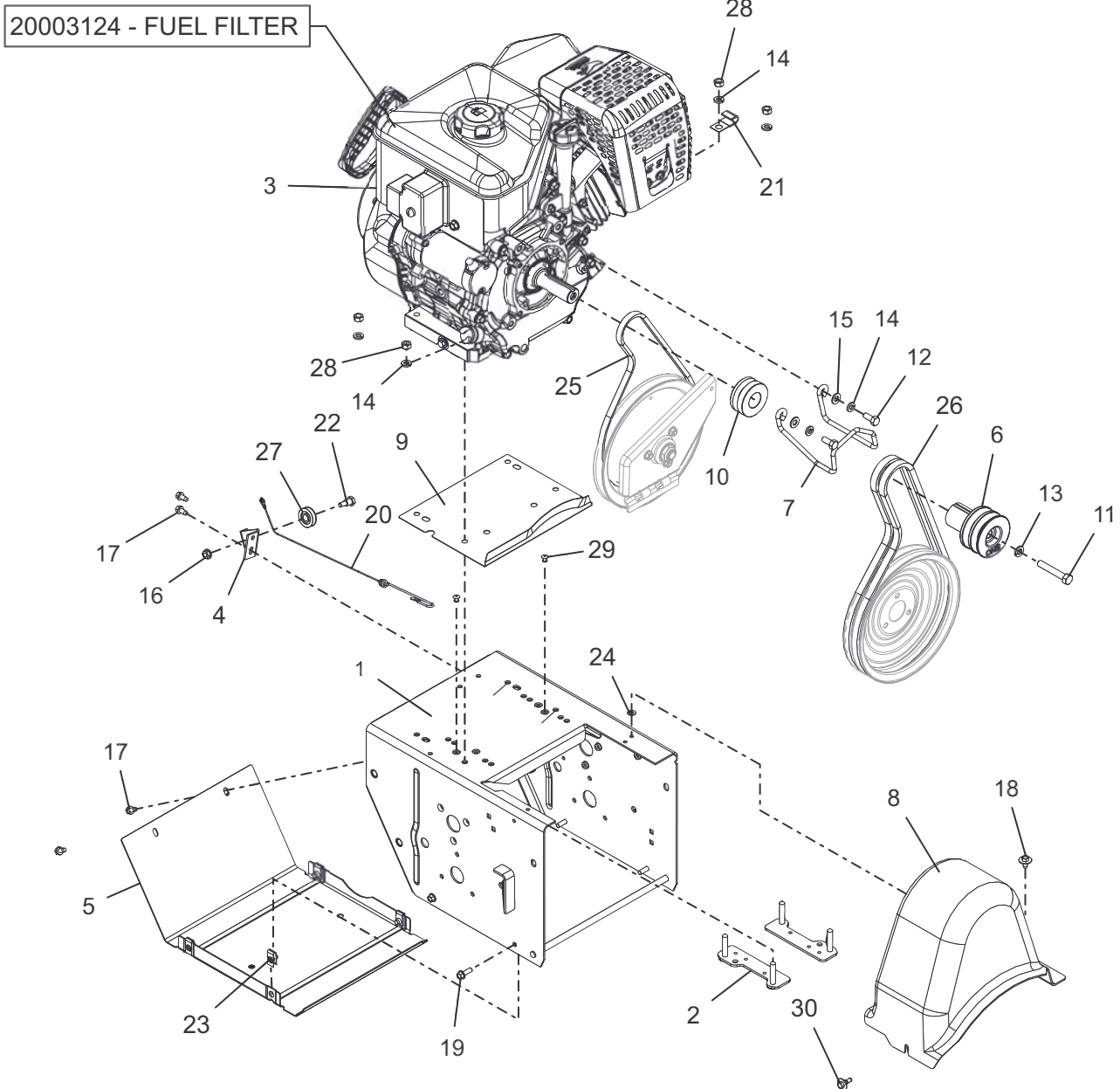


BOM ID	Number	Qty	Description
1	04984659	1	FRAME, MAIN - DELUXE (ORANGE)
2	08201301	1	ENGINE, AX369 GEN3 120V/60W
3	00373051	1	BRKT, CABLE PULLEY
4	00375159	1	COVER, BOTTOM
5	04957500	1	SHEAVE, ATTACHMENT - SHO 2 GRV
6	04509700	1	FINGER, BELT
7	04989100	1	COVER, BELT
8	04990851	1	BAFFLE, WATER - LARGE BLOCK (BLACK)
9	07348500	1	SHEAVE, TRACTION DRIVE
10	05902006	1	BLT, HEX 0.375-24X2.25 G5 ZCC
11	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
12	05902014	2	BLT, HEX 0.3125-24X0.75 G5 ZCC
13	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
14	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
15	06500938	4	NUT, HEX .312-18 ZCC
16	06500903	1	NUT, FLG-TOP LK .250-20 GR5 ZC120

BOM ID	Number	Qty	Description
17	07400140	1	SCR-TAP .25-20X1.50 HWH ZCC
18	06900503	1	CABLE, TRACTION LOWER (SS & PRO)
19	06909400	1	CLAMP, J
20	07001737	1	BOLT, SHLDR -.375 X .375 X .25-20
21	07009000	4	NUT, RTNR .25-20 X .56
22	07027600	1	NUT, PUSH .25X.50 O.D.
23	07200101	1	V-BELT, 3L-WRAPPED CLUTCHING
24	07200608	1	V-BELT, HA-RAW EDGE (SET)
25	07300012	1	PULLEY, CABLE
26	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
27	07400108	1	SCR, TAP .25-20 X.5 CAPTIVE
28	07400138	1	SCR-TAP .25-20X.50 LG HWH ZCC
29	05901824	4	BLT-HEX .25-20X.75 HWH ZCC GR5
30	06800140	2	RVT-POP .187x.250 (#64) ZCC

ENGINE, FRAME AND BELT DRIVE – 24" EFI

Model 921053

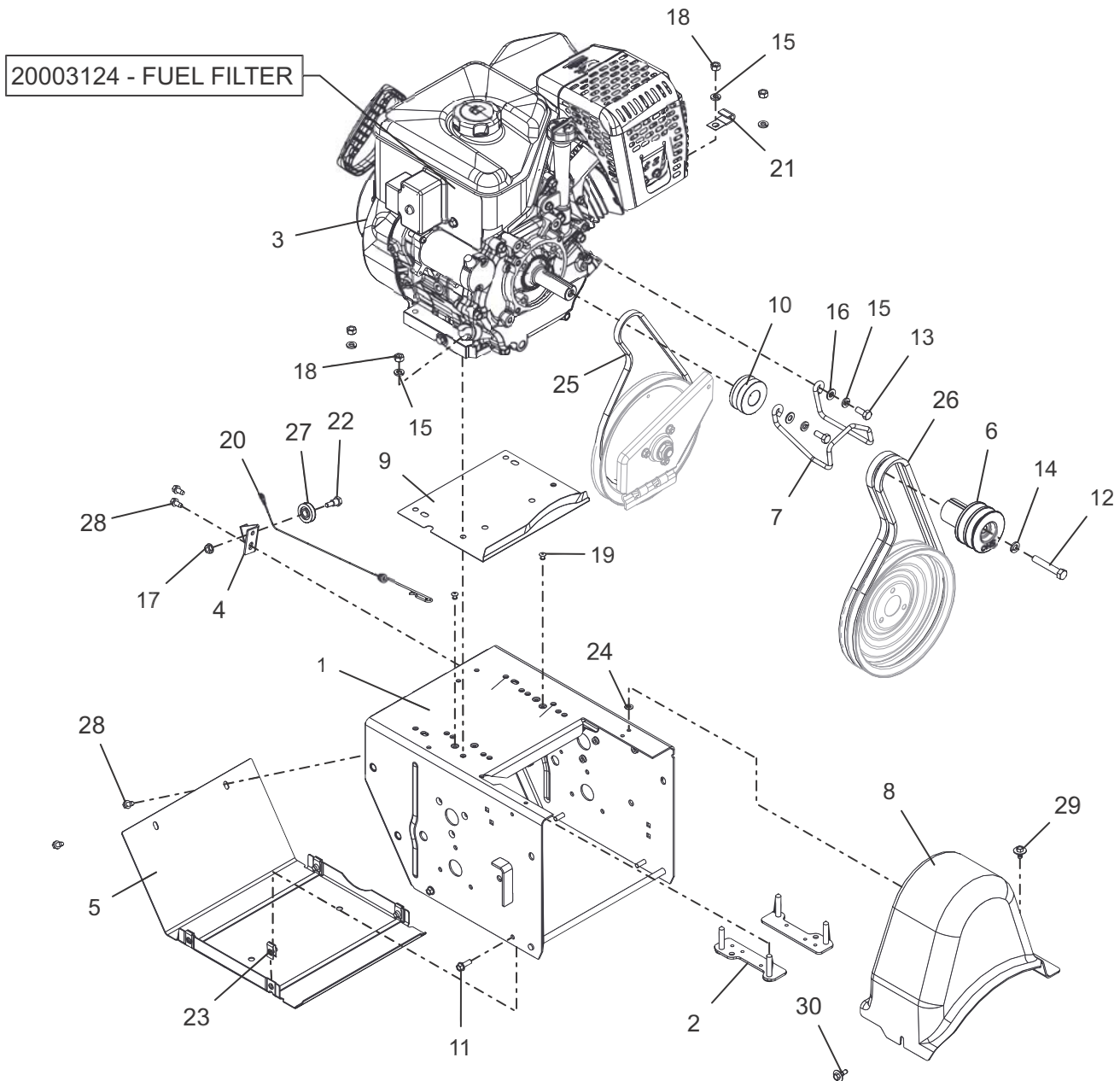


BOM ID	Number	Qty	Description
1	04984659	1	FRAME, MAIN - DELUXE (ORANGE)
2	04987100	2	STRAP, BOLT - LARGE ENGINE (4.055)
3	08201217	1	ENGINE, EFI 369 GEN 3 120V/60W
4	00373051	1	BRKT, CABLE PULLEY
5	00375159	1	COVER, BOTTOM
6	04957500	1	SHEAVE, ATTACHMENT - SHO 2 GRV
7	04509700	1	FINGER, BELT
8	04989100	1	COVER, BELT - LARGE
9	04990851	1	BAFFLE, WATER - LARGE BLOCK (BLACK)
10	07348500	1	SHEAVE, DRIVE
11	05902006	1	BLT, HEX 0.375-24X2.25 G5 ZCC
12	05902014	2	BLT, HEX 0.3125-24X0.75 G5 ZCC
13	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
14	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
15	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
16	06500903	1	NUT, FLG-TOP LK .250-20 GR5 ZC120

BOM ID	Number	Qty	Description
17	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
18	07400138	1	SCR-TAP .25-20X.50 LG HWH ZCC
19	05901824	4	BLT-HEX .25-20X.75 HWH ZCC GR5
20	06900503	1	CABLE, TRACTION LOWER (SS & PRO)
21	06909400	1	CLAMP, J
22	07001737	1	BOLT, SHLDR -.375 X .375 X .25-20
23	07009000	4	NUT, RTNR .25-20 X .56
24	07027600	1	NUT, PUSH .25X.50 O.D.
25	07200101	1	V-BELT, 3L-WRAPPED CLUTCHING
26	07200608	1	V-BELT, HA-RAW EDGE (SET)
27	07300012	1	PULLEY, CABLE
28	06500938	4	NUT, HEX .312-18 ZCC
29	06800140	2	RVT-POP .187x.250 (#64) ZCC
30	07400108	1	SCR, TAP .25-20 X.5 CAPTIVE

ENGINE, FRAME AND BELT DRIVE – 24" EFI CE

Model 921327

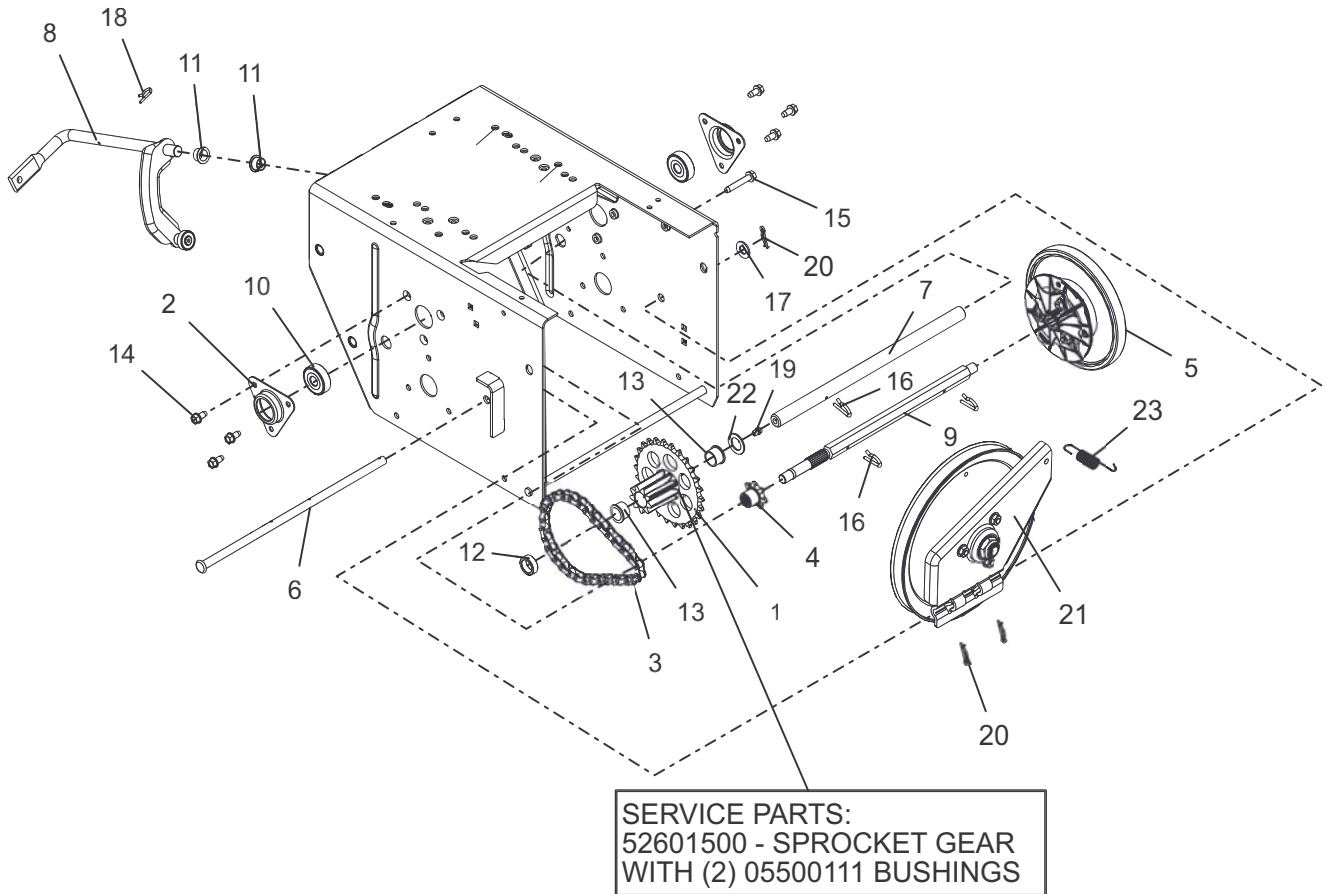


BOM ID	Number	Qty	Description
1	04984659	1	FRAME, MAIN - DELUXE (ORANGE)
2	04987100	2	STRAP, BOLT - LARGE ENGINE (4.055)
3	08201305	1	ENGINE, EFI 369 GEN 3 240V/60W
4	00373051	1	BRKT, CABLE PULLEY
5	00375159	1	COVER, BOTTOM
6	04957500	1	SHEAVE, ATTACHMENT - SHO 2 GRV
7	04509700	1	FINGER, BELT
8	04989100	1	COVER, BELT - LARGE
9	04990851	1	BAFFLE, WATER - LARGE BLOCK (BLACK)
10	07348500	1	SHEAVE, DRIVE
11	05901824	4	BLT-HEX .25-20X.75 HWH ZCC GR5
12	05902006	1	BLT, HEX 0.375-24X2.25 G5 ZCC
13	05902014	2	BLT, HEX 0.3125-24X0.75 G5 ZCC
14	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
15	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
16	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120

BOM ID	Number	Qty	Description
17	06500903	1	NUT, FLG-TOP LK .250-20 GR5 ZC120
18	06500938	4	NUT, HEX .312-18 ZCC
19	06800140	2	RVT-POP .187x.250 (#64) ZCC
20	06900503	1	CABLE, TRACTION LOWER (SS & PRO)
21	06909400	1	CLAMP, J
22	07001737	1	BOLT, SHLDR -.375 X .375 X .25-20
23	07009000	4	NUT, RTNR .25-20 X .56
24	07027600	1	NUT, PUSH .25X.50 O.D.
25	07200101	1	V-BELT, 3L-WRAPPED CLUTCHING
26	07200608	1	V-BELT, HA-RAW EDGE (SET)
27	07300012	1	PULLEY, CABLE
28	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
29	07400138	1	SCR-TAP .25-20X.50 LG HWH ZCC
30	07400108	1	SCR, TAP .25-20 X.5 CAPTIVE

FRICION DRIVE

Models 921050, 051, 053, 327

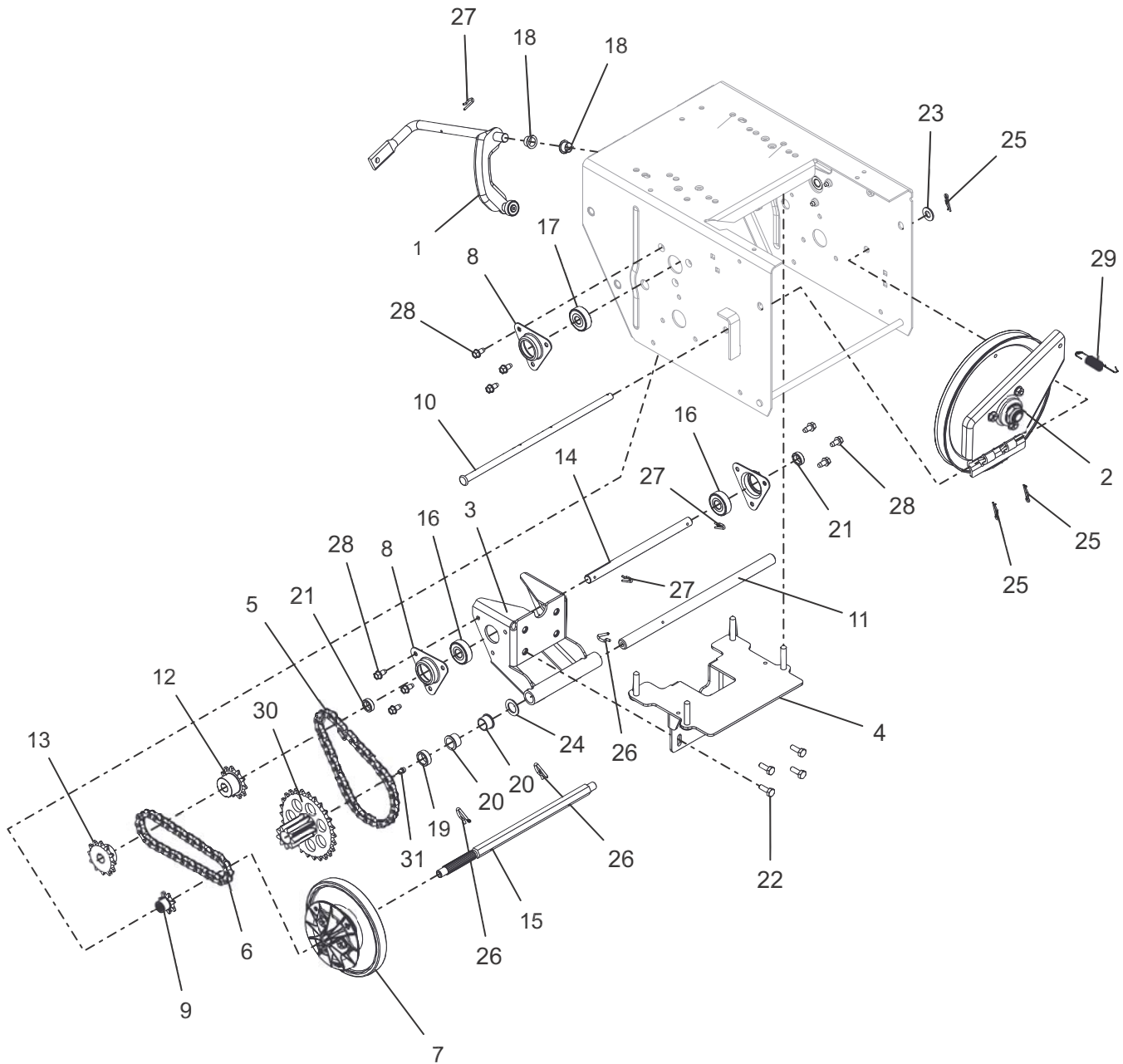


BOM ID	Number	Qty	Description
1	00190600	1	PINION, SPROCKET
2	00383000	2	FLANGE, BRG
3	02466200	1	CHAIN, ROLLER
4	04092600	1	SPROCKET, PINION 7T W/SPLINE
5	04861600	1	DISK, FRICTION - ASSEMBLY
6	04991300	1	PIN, PIVOT
7	04991500	1	SHAFT, PINION
8	04993700	1	ARM, SHIFT - ASSEMBLY (DELUXE)
9	04995700	1	SHAFT, HEX
10	05435200	2	BRG-BALL .437X1.375X.437
11	05500026	2	BUSHING, POLYLINER - .50 SPLIT
12	05500035	1	BSHG, SLV , .635X.880X.305

BOM ID	Number	Qty	Description
13	05500111	2	BSHG, FLG .625 X .750 X .500 X .875
14	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
15	07400140	1	SCR-TAP .25-20X1.50 HWH ZCC
16	06714500	3	PIN, SPRING CLIP
17	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
18	06944800	1	CLIP, SPRING
19	07061300	1	ZERK, FITTING .25X.125 DRIVE IN
20	06700223	3	PIN, HAIR #225 .072X1.09
21	52602700	1	PLATE, SWING-ASSY
22	06401117	1	WSHR-FL-STL 0.63X1.005X0.062 ZCC
23	08300019	1	SPRG, EXTENSION

FRICION DRIVE – TRACK

Models 921057

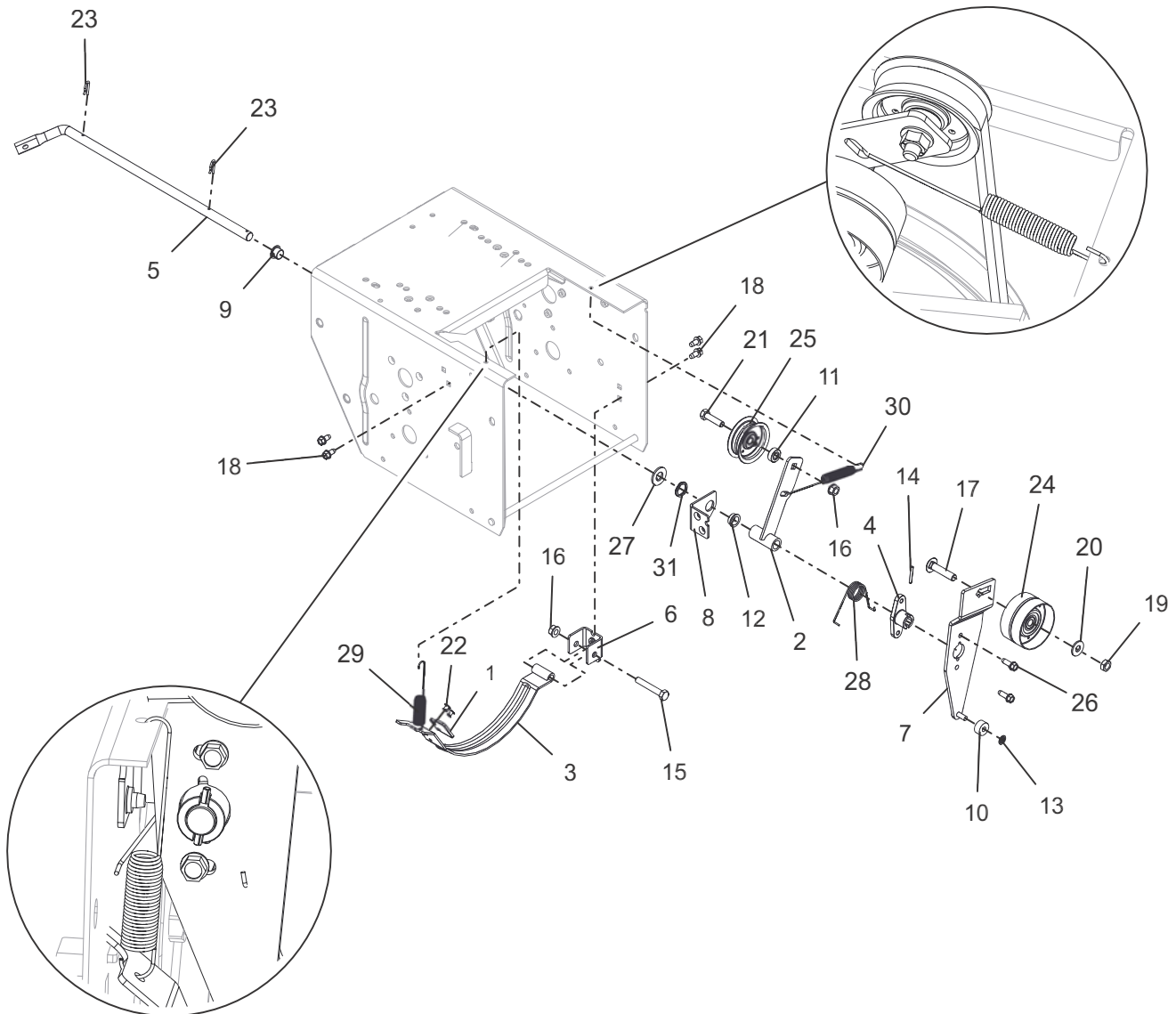


BOM ID	Number	Qty	Description
1	04993700	1	ARM, SHIFT - ASSEMBLY (DELUXE)
2	52602700	1	PLATE, SWING-ASSY
3	05191800	1	WLDMT, TRIPLE REDUCTION BRKT
4	05191700	1	WLDMT, BOLT STRAP
5	05191900	1	CHAIN, ROLLER - #41 X 36 PITCHES
6	02466200	1	CHAIN, ROLLER
7	04861600	1	DISK, FRICTION - ASSEMBLY
8	00383000	4	FLANGE, BRG
9	04092600	1	SPROCKET, PINION 7T W/SPLINE
10	04991300	1	PIN, PIVOT
11	05004900	1	SHAFT, PINION - HARDENED
12	05102300	1	SPROCKET, 11 TOOTH
13	05102700	1	SPROCKET, 12 TOOTH
14	05153200	1	SHAFT, REDUCTION
15	05199800	1	SHAFT, HEX HEAT TREATED SPLINE
16	05408000	2	BRG-BALL .500X1.375X.44

BOM ID	Number	Qty	Description
17	05435200	1	BRG-BALL .437X1.375X.437
18	05500026	2	BUSHING, POLYLINER - .50 SPLIT
19	05500035	1	BSHG, SLV , .635X.880X.305
20	05500111	2	BSHG, FLG .625 X .750 X .500 X .875
21	05501326	2	SPCR, SLV
22	05901716	4	BLT, HEX 0.25-20X0.75 GR5 ZC120
23	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
24	06401117	1	WSHR-FL-STL 0.63X1.005X0.062 ZCC
25	06700223	3	PIN, HAIR #225 .072X1.09
26	06714500	3	PIN, SPRING CLIP
27	06944800	3	CLIP, SPRING
28	07400122	12	SCR-TAP .25-20X.50 HWH ZCC
29	08300019	1	SPRG, EXTENSION
30	00190600	1	PINION, SPROCKET
31	07061300	1	ZERK, FITTING .25X.125 DRIVE IN

BRAKE AND IDLERS

Models All



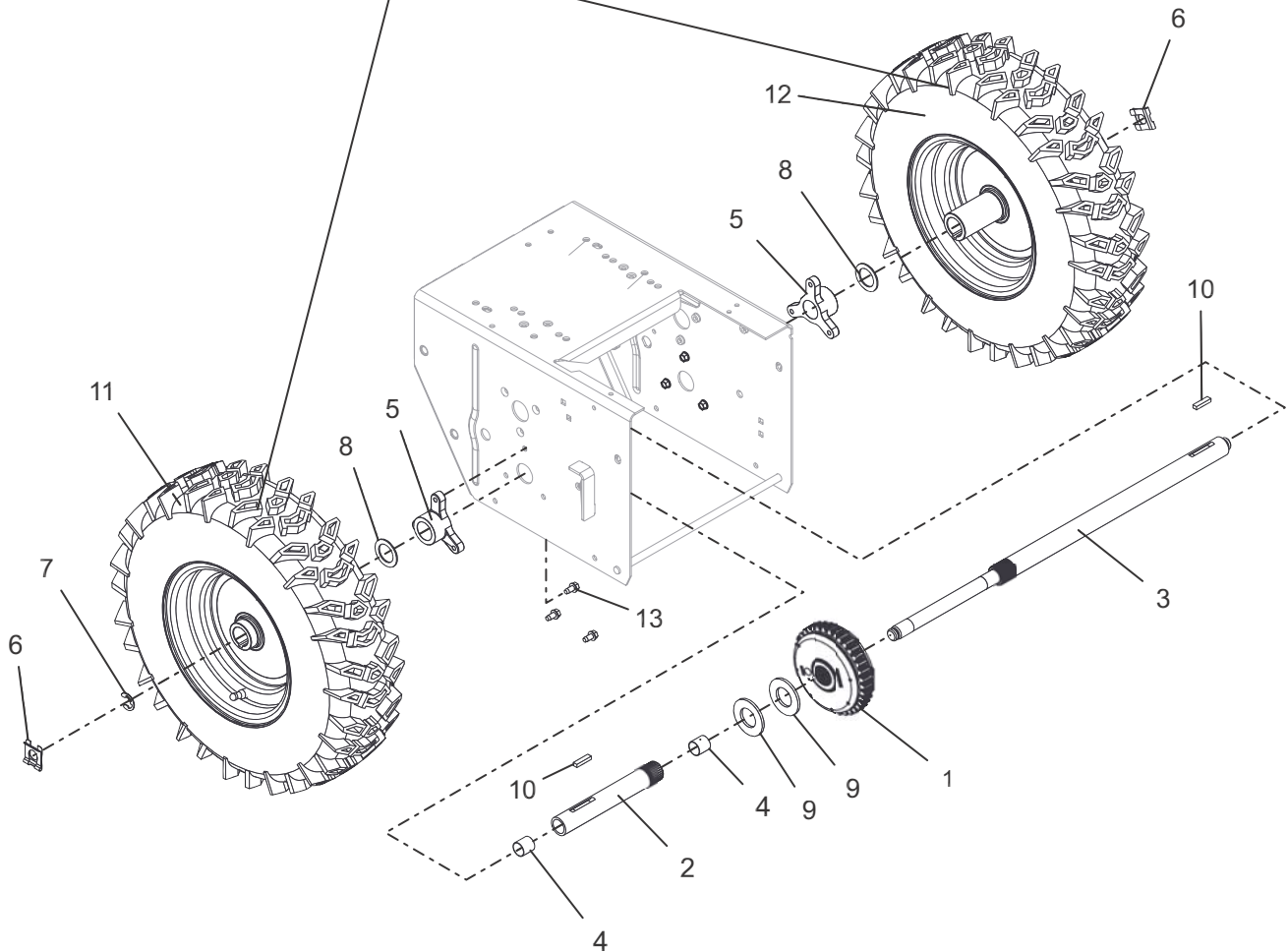
BOM ID	Number	Qty	Description
1	00180500	1	PAD, BRAKE
2	00371651	1	ARM, IDLER -TRACTION (BLACK)
3	00374900	1	ARM, BRAKE ATTACHMENT
4	00384200	1	HUB, BRAKE ARM
5	00384351	1	ARM, ATTACHMENT-BLACK
6	00430751	1	PIVOT, BRAKE
7	05144200	1	ARM, IDLER - ATTACHMENT
8	04511651	1	BRKT, SUPPORT
9	05500026	1	BUSHING, POLYLINER - .50 SPLIT
10	05500037	1	BSHG, SLV .265 X .625 X .375
11	05501115	1	BSHG, FLG .315X.500X.358X.281
12	05501119	1	BSHG, FLANGE .500 x .625 x .270 x .750
13	05717600	1	RG-RTNG-EXT .250 X .010
14	05800900	1	PIN, ROLL .125 X 1.00
15	05901805	1	BLT, HEX 0.3125-18X2 GR5 ZCC
16	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC

BOM ID	Number	Qty	Description
17	06200329	1	BTL,RHSSN .375-16 X 1.75 G5 ZCC
18	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
19	06500914	1	NUT, JAM-CTR LK .50-13 GR5 ZC120
20	06401023	1	WSHR-FL-STL 0.375X0.875X0.083 ZC120
21	05901803	1	BLT, HEX 0.3125-18X1.25 GR5 ZCC
22	06800140	2	RVT-POP .187x.250 (#64) ZCC
23	06944800	2	CLIP, SPRING
24	07333500	1	IDLER, FLAT -2.75 OD X .375 ID
25	07338900	1	IDLER, FLAT - 2.00"
26	07400131	2	SCR-TAP .25-20X.750 HWH ZCC
27	06401015	1	WSHR-FL-STL 0.531X1.062X0.095 ZC120
28	08300015	1	SPRG, TORSION
29	08300017	1	SPRG, EXTENSION
30	08300022	1	SPRG, EXTENSION
31	08300534	1	WAVE, SPRING .600x.875x.25FH

WHEELS AND AXLES

Models 921050, 051, 053, 327

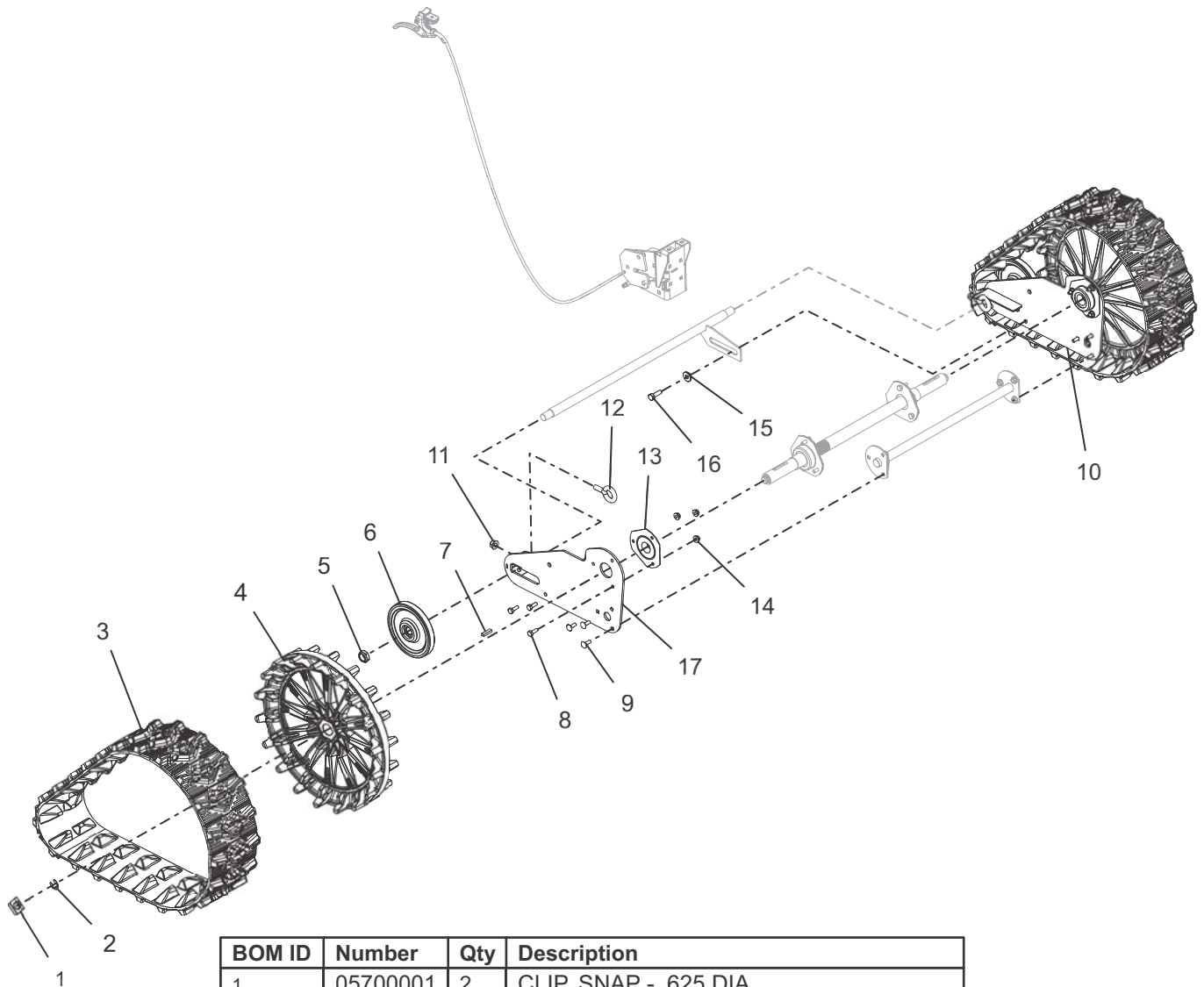
SERVICE PARTS:
07101230 - WHEEL/HUB 16 X 4.80-8
07100727 - TIRE 16 X 4.80-8
07103700 - TUBE 16 X 4.80-8



BOM ID	Number	Qty	Description
1	04584100	1	DIFFERENTIAL, AUTOMATIC
2	52109000	1	AXLE, SHORT - W/BUSHINGS
3	04984800	1	AXLE, LONG
4	05500023	2	BSHG, SLV .706 X .764 X .75 BRZ
5	05500829	2	BSHG, AXLE
6	05700001	2	CLIP, SNAP - .625 DIA
7	05708300	1	RING, RETAINING-E .625X.042
8	06401132	2	WSHR-FL-STL 1.01X1.505X0.062 ZCC
9	06401203	2	WSHR-FL-STL 1.062X2X0.134 ZCC
10	06600002	2	KEY, RECT .25X.188X1.00
11	07101208	1	TIRE/WHEEL, RH 16X4.8-8 DIFF
12	07101209	1	TIRE/WHEEL, LH 16X4.8-8 DIFF
13	07400122	6	SCR-TAP .25-20X.50 HWH ZCC

TRACKS

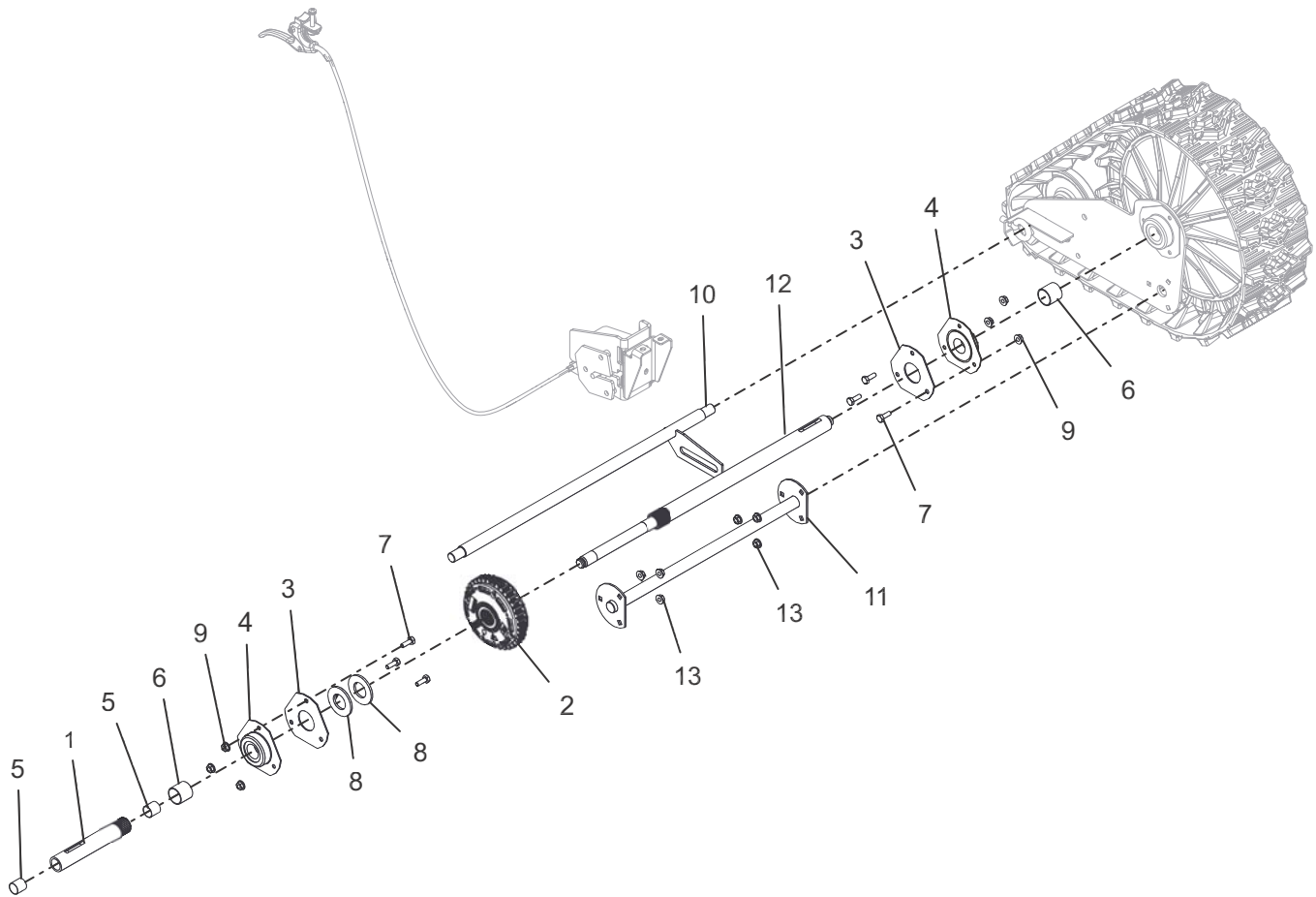
Models 921057



BOM ID	Number	Qty	Description
1	05700001	2	CLIP, SNAP - .625 DIA
2	05708300	1	RING, RETAINING-E .625X.042
3	05147600	2	TRACK, RUBBER - 22 PITCHES
4	07500408	2	SPROCKET, LARGE TRACK DRIVE
5	06500936	2	NUT, NYL-JAM .625-18 ZCC
6	03293600	2	WHEEL, BOGIE - SINGLE BEARING
7	06600002	2	KEY, RECT .25X.188X1.00
8	05901716	6	BLT, HEX 0.25-20X0.75 GR5 ZC120
9	06200307	6	BTL,RHSN .250-20 X 0.75 G5 ZCC
10	05153351	1	PLATE, SIDE - BWT LH WLDMT (BLACK)
11	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
12	07000040	2	BLT, EYE .375-16X.880 ZCC
13	05400723	2	BRG, FLANGE 1.003/1.000 3 BOLT
14	06500903	6	NUT, FLG-TOP LK .250-20 GR5 ZC120
15	05501127	1	BSHG, FLG .325X.499X.3X.875
16	05901701	1	BLT, HEX 0.3125-18X1 GR5 ZC120
17	05153451	1	PLATE, SIDE - BWT RH WLDMT (BLACK)

TRACK AXLES

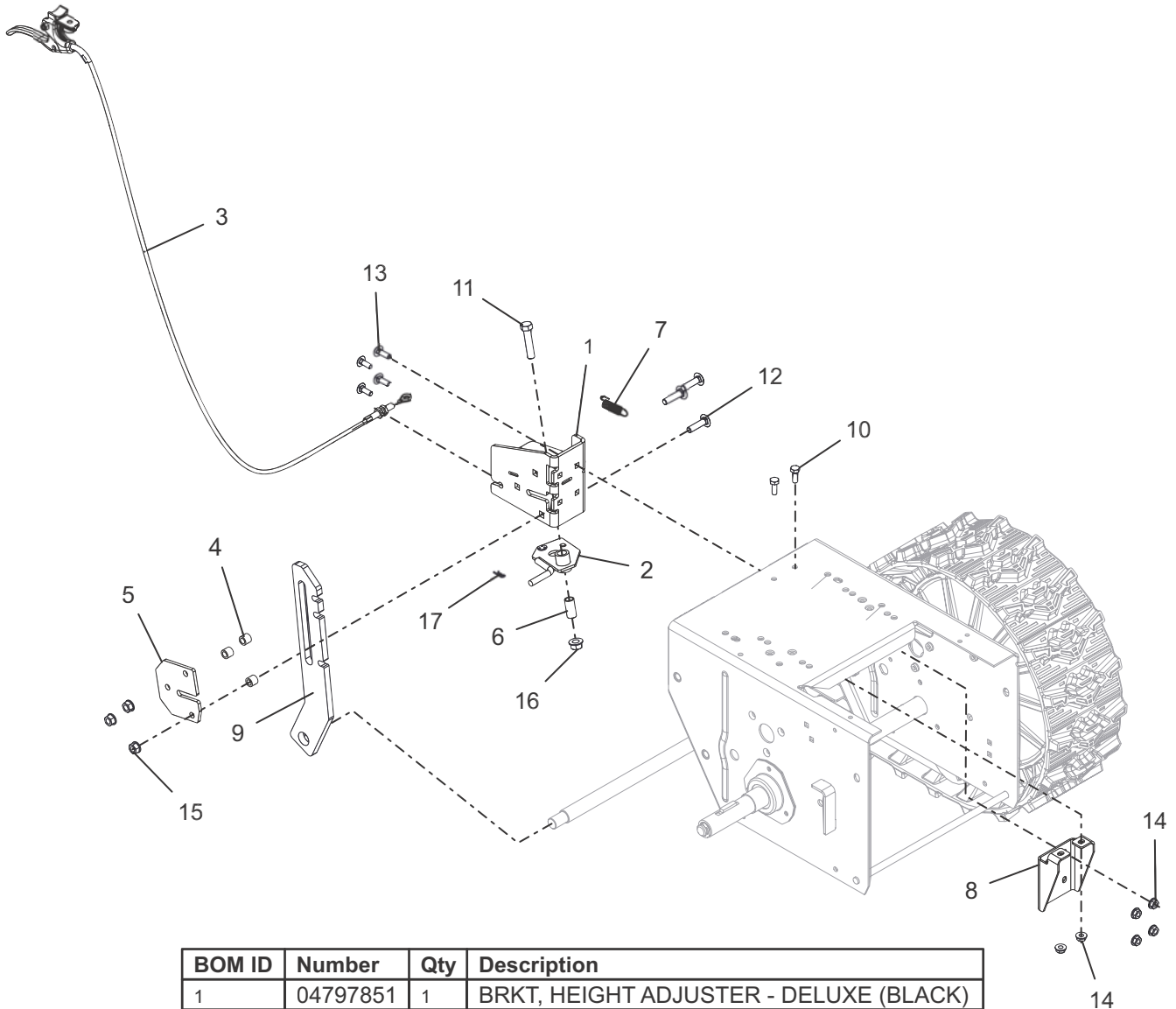
Models 921057



BOM ID	Number	Qty	Description
1	52615800	1	AXLE, SHORT-W/BUSHINGS
2	05013000	1	DIFFERENTIAL,
3	04796351	2	PLATE, BEARING SPACER (BLACK)
4	05400723	2	BRG, FLANGE 1.003/1.000 3 BOLT
5	05500023	2	BSHG, SLV .706 X .764 X .75 BRZ
6	05500122	2	BSHG, SLV 1.012 X 1.125 X 1.00
7	05901716	6	BLT, HEX 0.25-20X0.75 GR5 ZC120
8	06401203	2	WSHR-FL-STL 1.062X2X0.134 ZCC
9	06500821	6	NUT, FLG-CTR LK .250-20 GR5 ZC120
10	05152900	1	AXLE, REAR - BWT WLDMT
11	05153151	1	SUPPORT, FRONT - BWT (BLACK)
12	03996100	1	AXLE, LONG
13	06500903	6	NUT, FLG-TOP LK .250-20 GR5 ZC120

TRACK ANGLE ADJUSTER

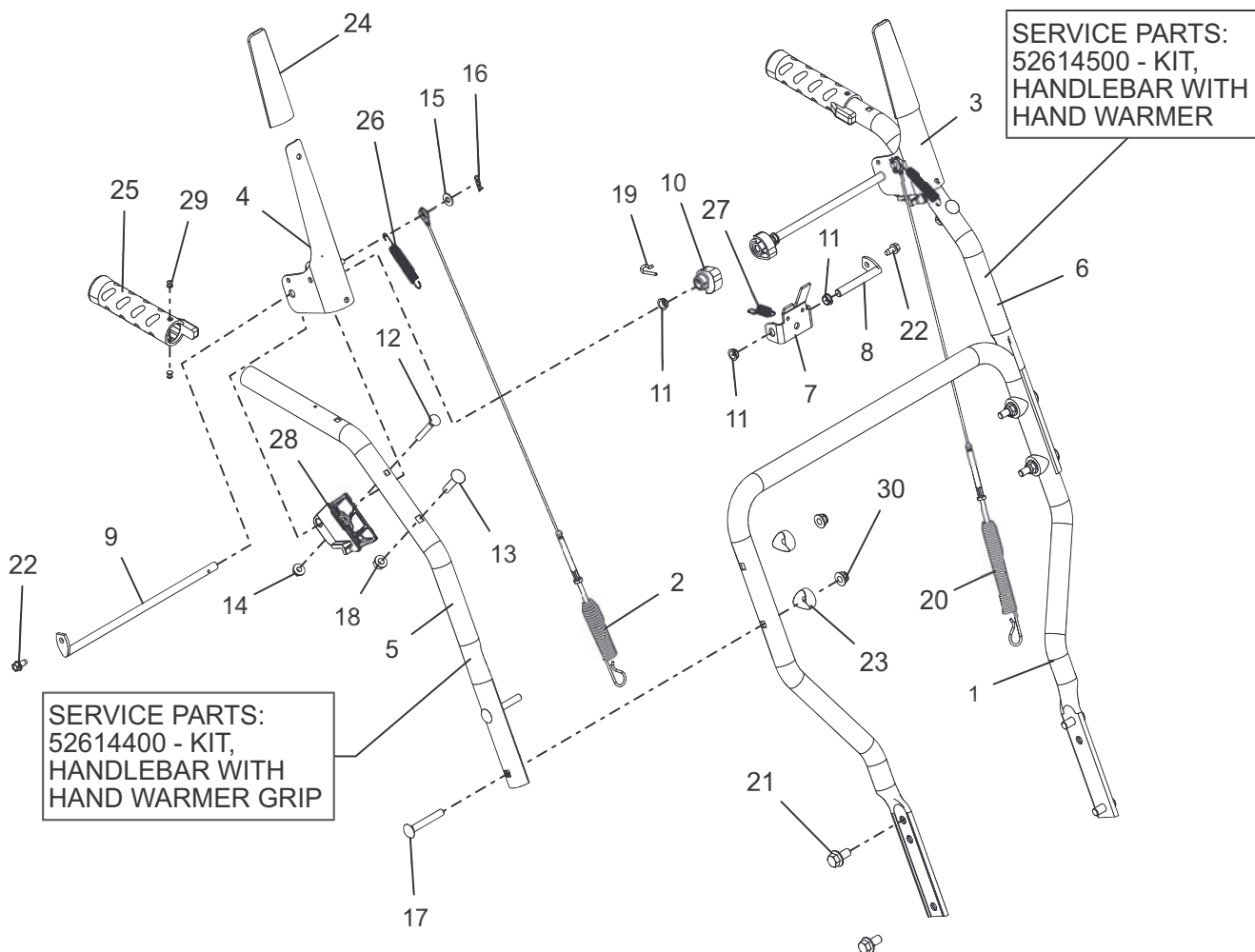
Models 921057



BOM ID	Number	Qty	Description
1	04797851	1	BRKT, HEIGHT ADJUSTER - DELUXE (BLACK)
2	04999500	1	LOCK, HEIGHT
3	06900510	1	CABLE, TRACK REMOTE
4	01103100	3	SPCR, .50 X .32 X .42
5	03294151	1	PLATE, HEIGHT ADJUSTER
6	05500106	1	BSHG, SLV .385 X .500 X 1.045
7	08300103	1	SPRG, EXTENSION
8	04993851	1	BRKT, REINFORCEMENT (BLACK)
9	05192151	1	ADJUSTER, HEIGHT - BWT (BLACK)
10	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
11	05901809	1	BLT, HEX 0.375-16X1.75 GR5 ZCC
12	06200310	3	BTL,RHSSN .313-18 X 1.25 G5 ZCC
13	06200307	4	BTL,RHSN .250-20 X 0.75 G5 ZCC
14	06500821	6	NUT, FLG-CTR LK .250-20 GR5 ZC120
15	06500904	3	NUT, FLG-TOP LK .312-18 GR5 ZCC
16	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
17	06700221	1	PIN-HAIR INT .06X.18X.77

HANDLEBARS

Models All

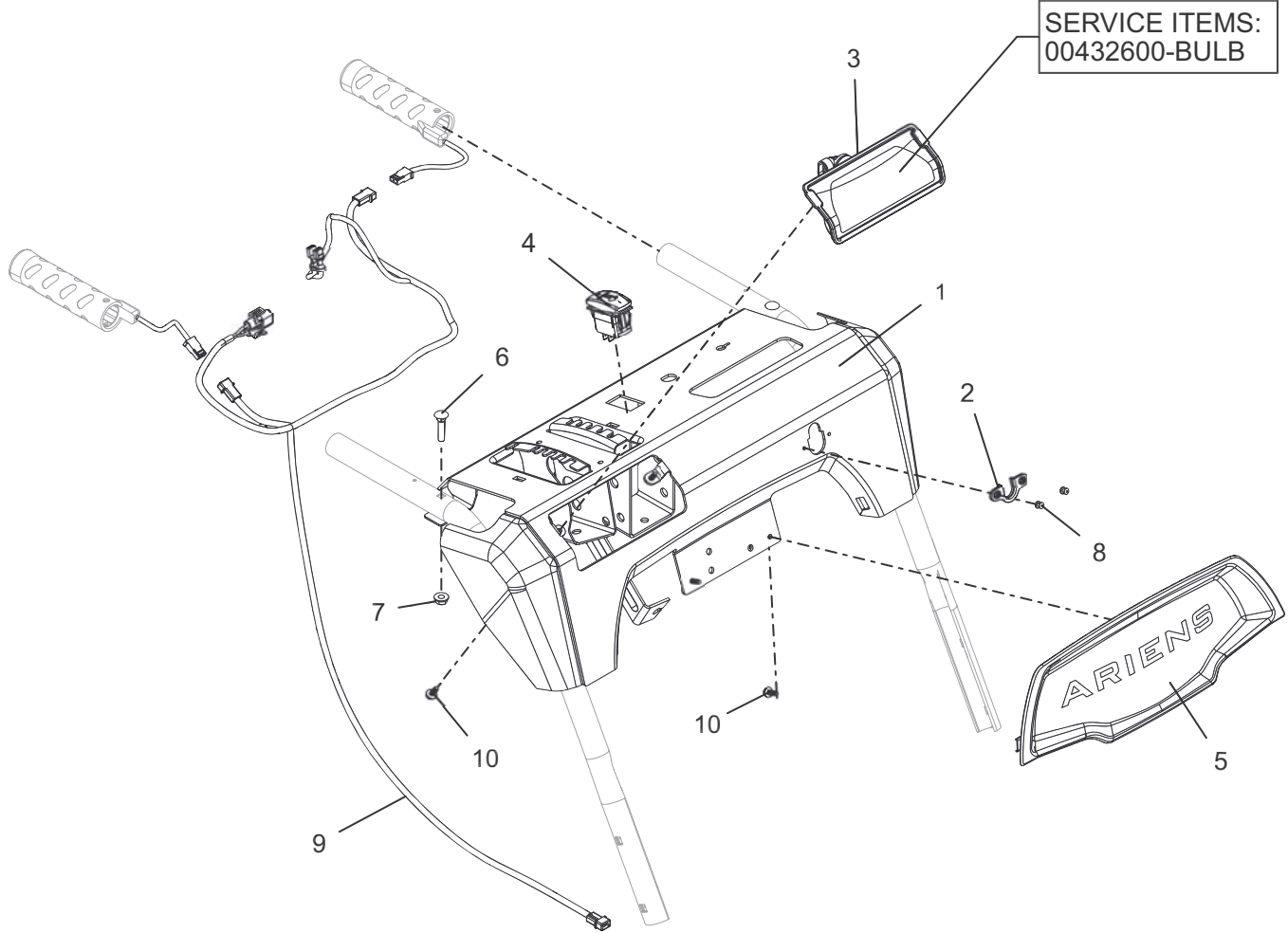


BOM ID	Number	Qty	Description
1	00373251	1	HANDLEBAR, LOWER
2	06900439	1	CABLE, AUGER (DELUXE & PRO)
3	04310451	1	WLDMT, CLUTCH HANDLE - LH
4	04310551	1	WLDMT, CLUTCH HANDLE - RH
5	04318151	1	HANDLEBAR, UPPER
6	04318251	1	HANDLEBAR, UPPER - LH
7	04320400	1	BRKT, INTERLOCK ARM
8	04320500	1	ROD, PIVOT - INTERLOCK
9	04320600	2	ROD, PADDLE MOUNT - PRO
10	04322100	2	CAM, INTERLOCK
11	05500020	4	BSHG, POLYLINER-.38 SNAPIN
12	06209300	2	BLT, RDHDXLSQNK .25-20X2.0 G5YZ
13	06200233	2	BTL,RHSN .313-18 X 1.5 G5 ZCC
14	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
15	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120
16	06700221	2	PIN-HAIR INT .06X.18X.77

BOM ID	Number	Qty	Description
17	06200408	4	BTL,RHSN .313-18 X 2.25 G5 ZCC
18	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
19	06714500	2	PIN, SPRING CLIP
20	06900502	1	CABLE, UPPER TRACTION
21	07001824	4	BLT, SERHFWH 0.375-16X0.75 GR5 ZCC
22	07400122	3	SCR-TAP .25-20X.50 HWH ZCC
23	07500005	4	SPCR, HANDLEBAR
24	07500331	2	SLV, CLUTCH HANDLE
25	07500337	2	GRIP, HANDLE - HEATED
26	08300527	2	SPRG, EXTENSION
27	08337000	1	SPRG, EXTENSION
28	05193600	2	BLOCK, CLUTCH PADDLE
29	06800038	4	RVT-POP #43 .125x.313 STL ZINC
30	06500809	4	NUT, LK-NYL-FLG .31-18 GR5 ZC120

DASH

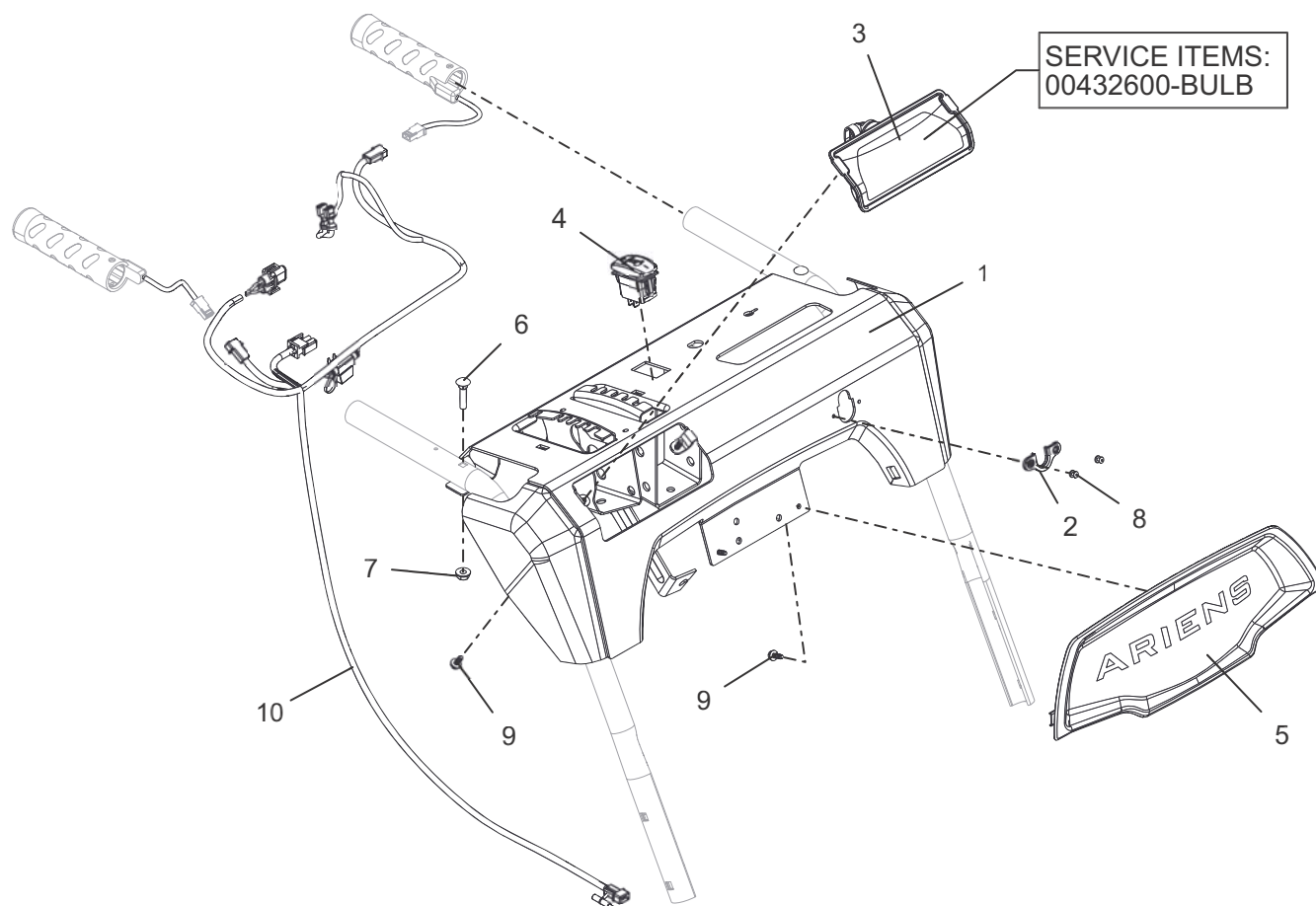
Models 921050, 051



BOM ID	Number	Qty	Description
1	52107800	1	SERVICE, DASH PANEL - W/ DECALS
2	04762800	1	GROMMET, CABLE
3	04812300	1	ASM, HEADLAMP - HALOGEN 20W - 2 SHOT
4	04836700	1	SWITCH, ROCKER - SPST-ON/OFF
5	04982200	1	BEZEL, DASH - ARIENS LG
6	06220100	2	BLT, RDHDXLSQNK .25-20X1.25 G5 ZCC
7	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
8	06800038	2	RVT-POP #43 .125x.313 STL ZINC
9	04329600	1	HARNESS, LIGHT & HAND WARMER
10	06100239	4	SCR, PLASTITE-HWH 0.19 X 0.5 ZCC

DASH – EFI

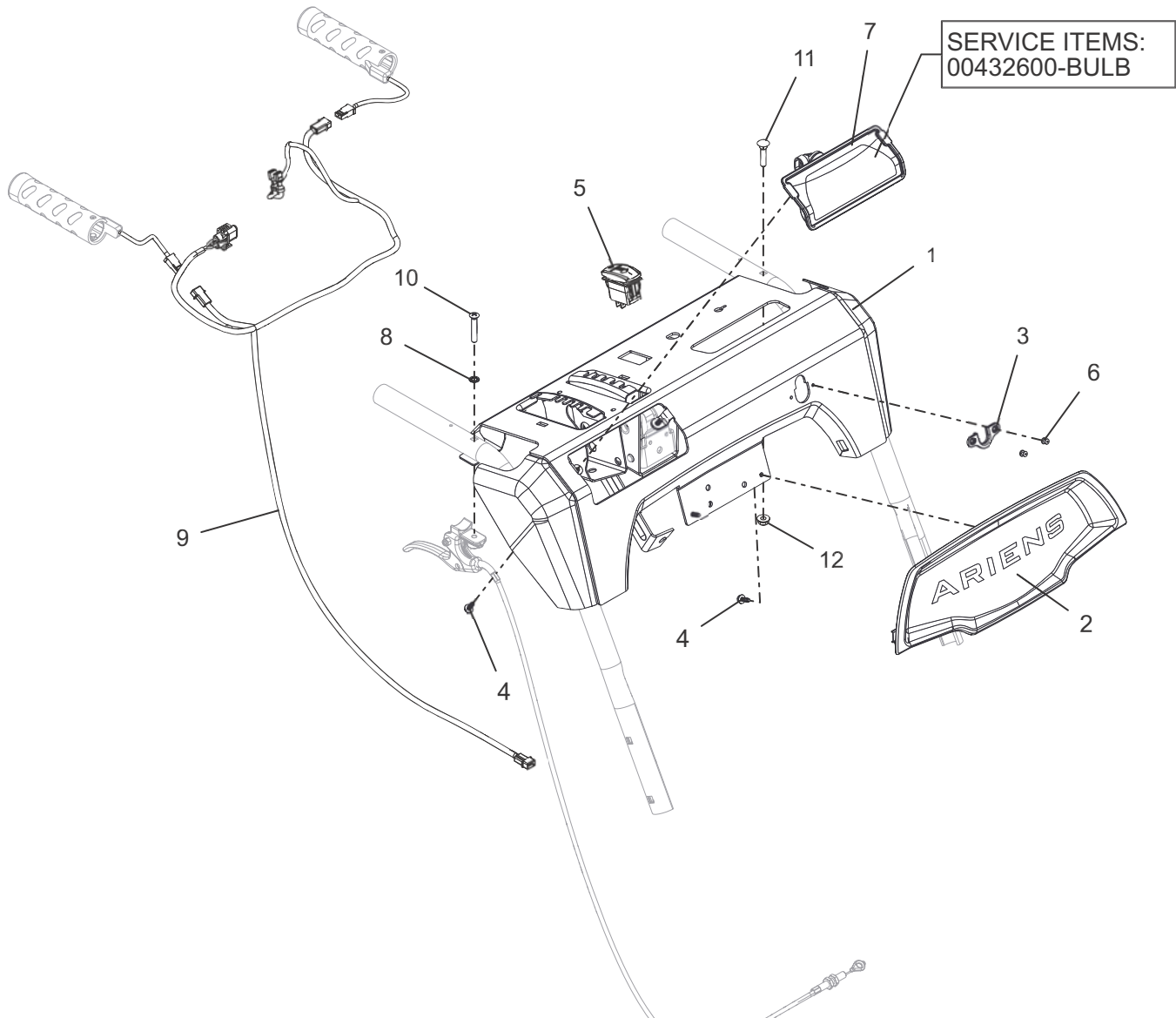
Model 921053, 327



BOM ID	Number	Qty	Description
1	52109600	1	SERVICE, DASH PANEL - W/ DECALS
2	04762800	1	GROMMET, CABLE , QUICK TURN 2
3	04812300	1	ASM, HEADLAMP - HALOGEN 20W - 2 SHOT
4	04836700	1	SWITCH, ROCKER - SPST-ON/OFF
5	04982200	1	BEZEL, DASH - ARIENS LG
6	06220100	2	BLT, RDHDXLSQNK .25-20X1.25 G5 ZCC
7	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
8	06800038	2	RVT-POP #43 .125x.313 STL ZINC
9	06100239	4	SCR, PLASTITE-HWH 0.19 X 0.5 ZCC
10	05071800	1	HARNESS, LIGHT & WARMER (EFI)

DASH – TRACK

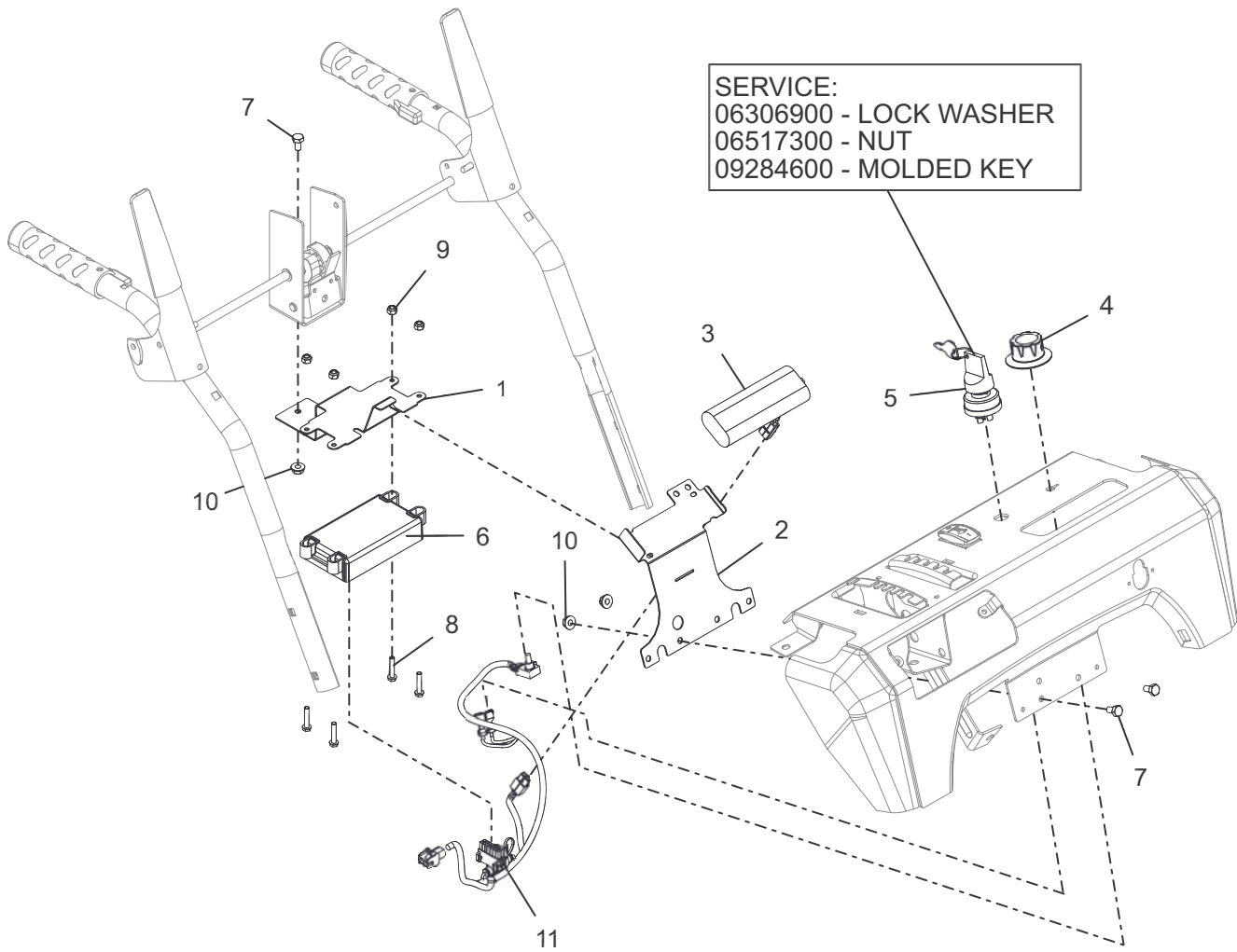
Models 921057



BOM ID	Number	Qty	Description
1	52107900	1	SERVICE, DASH PANEL - W/ DECALS
2	04982200	1	BEZEL, DASH - ARIENS LG
3	04762800	1	GROMMET, CABLE
4	06100239	4	SCR, PLASTITE-HWH 0.19 X 0.5 ZCC
5	04836700	1	SWITCH, ROCKER - SPST-ON/OFF
6	06800038	2	RVT-POP #43 .125x.313 STL ZINC
7	04812300	1	ASM, HEADLAMP - HALOGEN 20W - 2 SHOT
8	06305200	1	WSHR, LK-INT .250 TH TYA
9	04329600	1	HARNESS, LIGHT & HAND WARMER
10	06100236	1	SCR, OVAL 25-20X1.50 ZCC
11	06220100	1	BLT, RDHDXLSQNK .25-20X1.25 G5 ZCC
12	06500821	1	NUT, FLG-CTR LK .250-20 GR5 ZC120

ELECTRICAL – EFI

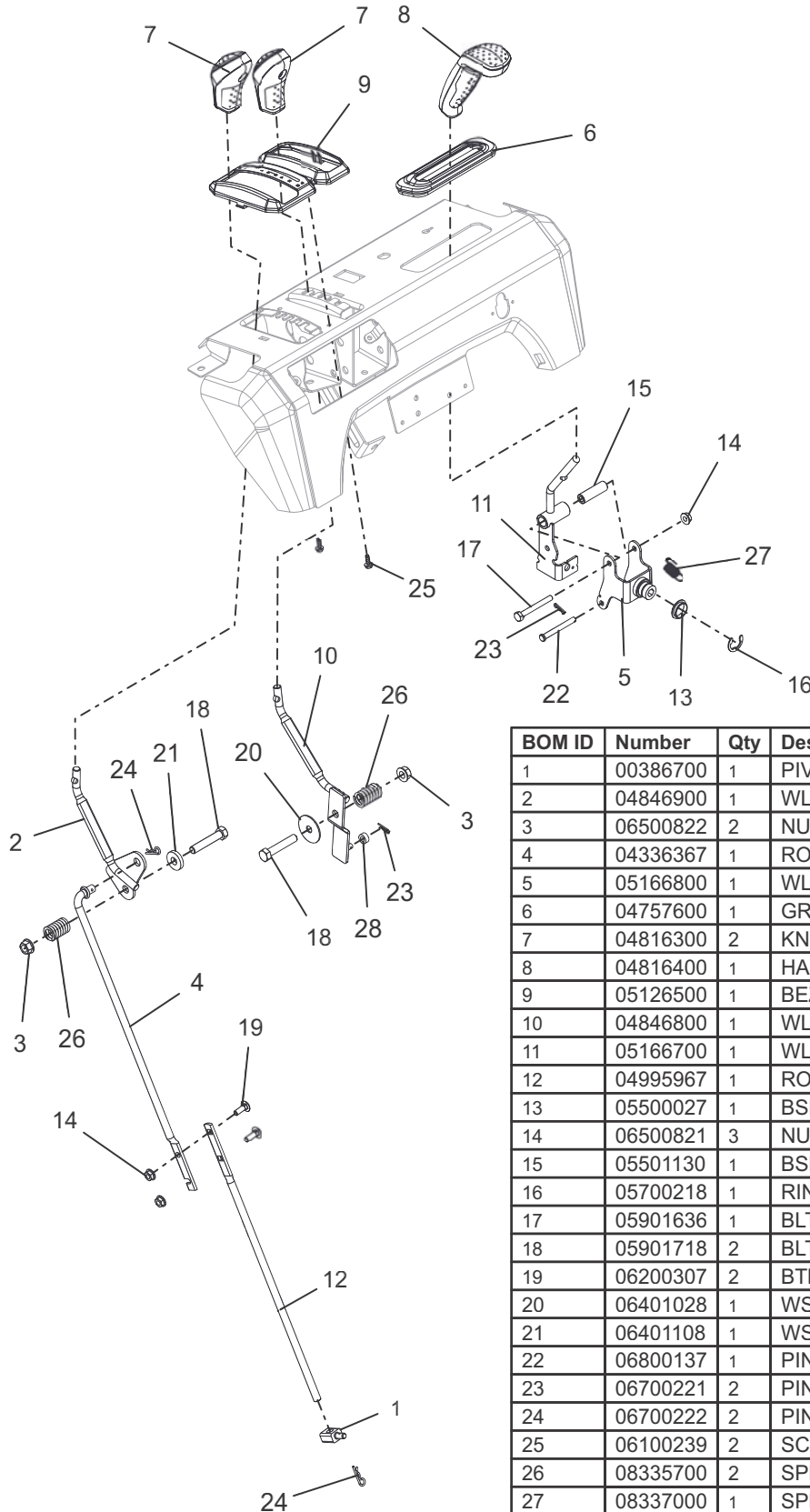
Models 921053, 327



BOM ID	Number	Qty	Description
1	04996651	1	BRKT, ENGINE - LCT EFI LOWER (BLACK)
2	04996751	1	BRKT, ENGINE - LCT EFI UPPER (BLACK)
3	05076500	1	BATTERY, SNOW EFI - 7.2V
4	05079400	1	KNOB, CONTROL - 2.063 OD X .250 ID
5	05079600	1	IGNITION, SWITCH ASM - 2 POS
6	05084900	1	ECU, ENGINE - AX369 LCT
7	05901705	3	BLT, HEX 0.25-20X0.5 GR5 ZC120
8	05901838	4	SCR-MCH 10-24X1.00 HWH YWZC
9	06500915	4	NUT, LK-NYL #10-24 GR5 ZC120
10	06500903	3	NUT, FLG-TOP LK .250-20 GR5 ZC120
11	04992800	1	HARNESS, WIRE - EFI ECU

CONTROLS

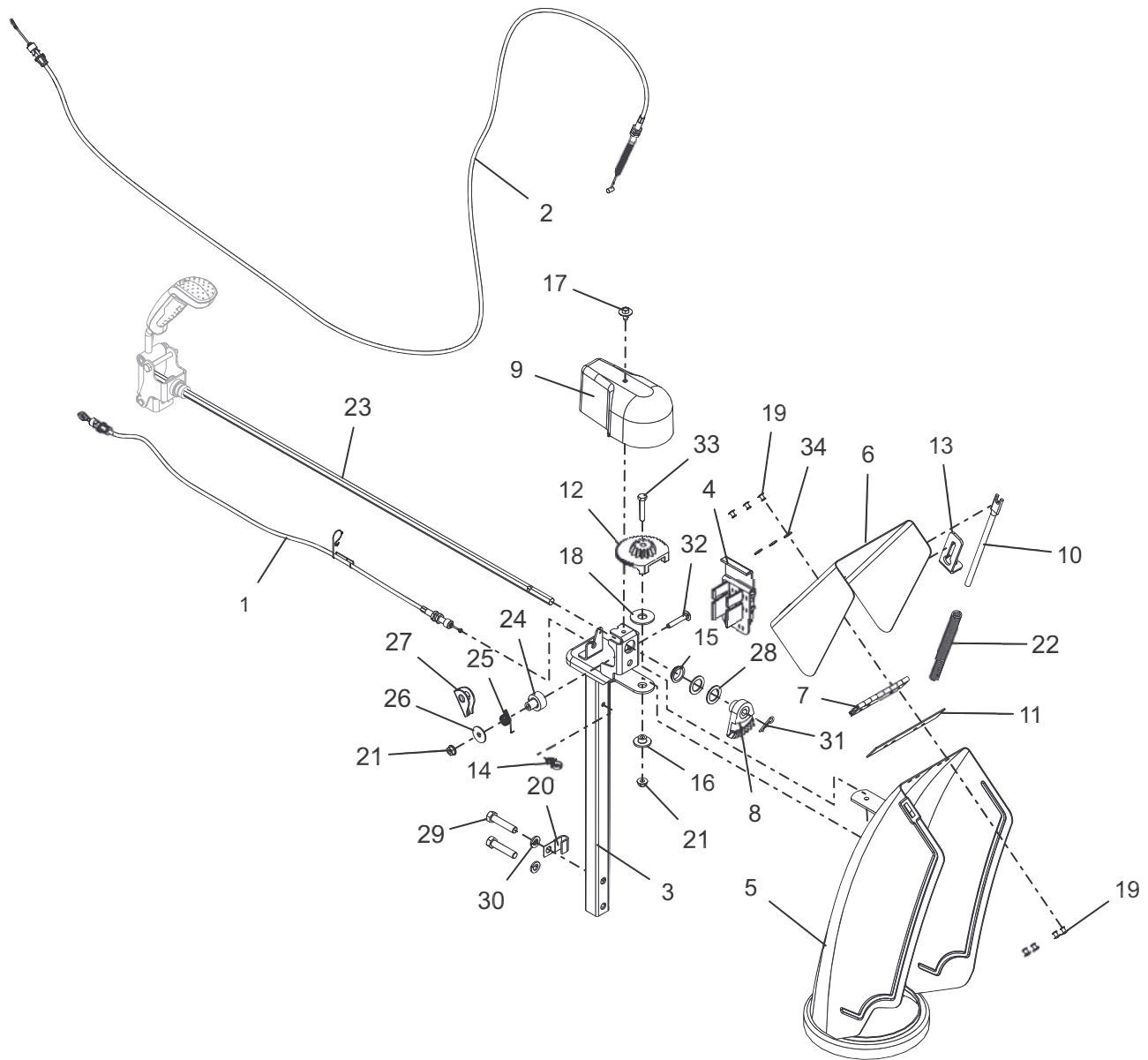
Models All



BOM ID	Number	Qty	Description
1	00386700	1	PIVOT, SHIFT ROD .375-16 (TRUNN)
2	04846900	1	WLDMT, CONTROL LEVER - LG (SPEED)
3	06500822	2	NUT, FLG-TOP LK .375-16 GRF ZC120
4	04336367	1	ROD, SHIFT
5	05166800	1	WLDMT, CONTROL BRACKET
6	04757600	1	GROMMET, BOOT - QUICK TURN
7	04816300	2	KNOB, CONTROL - SOFT TOUCH
8	04816400	1	HANDLE, QUICK TURN - SOFT TOUCH
9	05126500	1	BEZEL, SHIFT - FRICTION SNOW
10	04846800	1	WLDMT, CONTROL LEVER - LG (DEFL)
11	05166700	1	WLDMT, CONTROL LEVER
12	04995967	1	ROD, SHIFT - LOWER (LG DASH DLX)
13	05500027	1	BSHG, POLYLINER- .75 SNAP-IN
14	06500821	3	NUT, FLG-CTR LK .250-20 GR5 ZC120
15	05501130	1	BSHG, SLV .265X.505X1.665
16	05700218	1	RING, RETAINING-E .750X.050
17	05901636	1	BLT, HEX 0.25-20X2.25 GR5 ZC120
18	05901718	2	BLT, HEX 0.375-16X2 GR5 ZC120
19	06200307	2	BTL,RHSN .250-20 X 0.75 G5 ZCC
20	06401028	1	WSHR-FL-STL 0.375X1.5X0.062 ZCC
21	06401108	1	WSHR-FL-STL 0.406X1X0.188 ZCC
22	06800137	1	PIN, CLEV .250X2.25 ZCC
23	06700221	2	PIN-HAIR INT .06X.18X.77
24	06700222	2	PIN, HAIR #213 .08X1.19 ZCC
25	06100239	2	SCR, PLASTITE-HWH 0.19 X 0.5 ZCC
26	08335700	2	SPRG, COMPRESSION
27	08337000	1	SPRG, EXTENSION
28	05501012	1	BSHG, SLV .265X.500X.219

DISCHARGE CHUTE

Models All

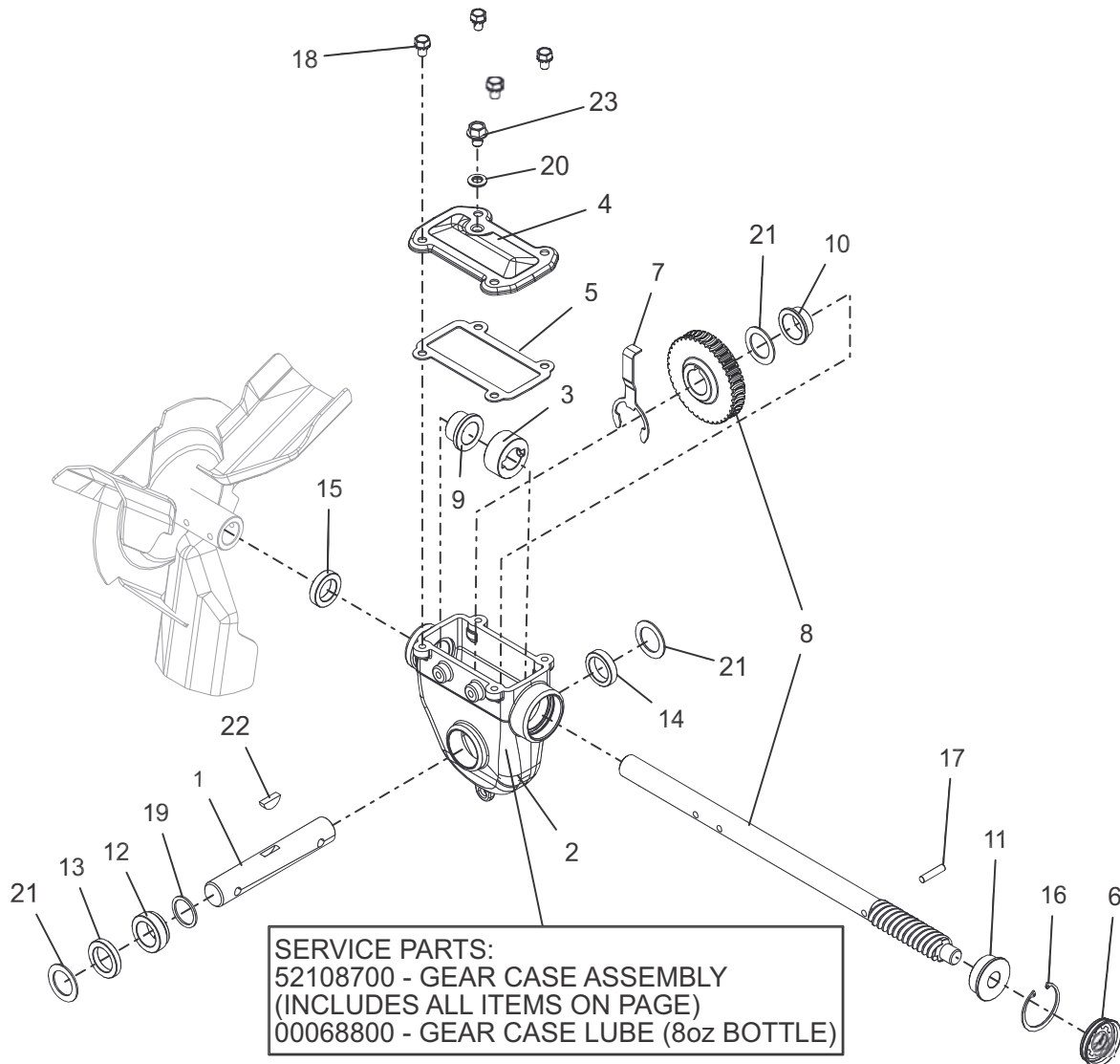


BOM ID	Number	Qty	Description
1	06900615	1	CABLE, CHUTE LOCK, PRO
2	06900614	1	CABLE, DEFLECTOR
3	03897451	1	PEDESTAL, CHUTE -QUICK STICK
4	62112700	1	HOLDER, W/ LARGE SHEAR BOLTS + NUTS
5	04753259	1	CHUTE, DISCHARGE
6	52110100	1	CAP, REMOTE
7	00170100	1	ASM, HINGE
8	00184300	1	GEAR, CHUTE ACTUATION
9	00261700	1	COVER, CHUTE GEAR
10	00389000	1	ROD, DEFLECTOR CAP
11	00628400	1	CAP, SEAL 5.50
12	03898700	1	GEAR, CHUTE
13	05108359	1	BRKT, ANCHOR - CABLE (ORANGE)
14	04451600	1	CLIP, CABLE GUIDE
15	05500027	1	BSHG, POLYLINER- .75 SNAP-IN
16	05500920	1	BSHG, FLG .265 X .477 X .375 X 1.00
17	07400138	1	SCR-TAP .25-20X.75 LG HWH ZCC
18	06400904	1	WSHR-FL-NYL .515 X 1.375 X .093

BOM ID	Number	Qty	Description
19	06800140	7	RVT-POP .187x.250 (#64) ZCC
20	06909400	1	CLAMP, J
21	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
22	08300013	1	SPRG, COMPRESSION
23	04507700	1	ROD, HEX - CHUTE ROTATION
24	05500024	1	BSHG, LOCK ARM
25	08300014	1	SPRG, TORSION
26	06401020	1	WSHR-FL-STL 0.281X1X0.063 ZCC
27	05081900	1	ARM, LOCKING
28	06401119	2	WSHR-FL-STL 0.754X1.125X0.062 ZCC
29	05901809	2	BLT, HEX 0.375-16X1.75 GR5 ZCC
30	06300116	2	WSHR,LK-REG 0.377 X 0.094 ZCC
31	06700222	1	PIN, HAIR #213 .08X1.19 ZCC
32	06200331	1	BTL,RHSN .250-20 X 1.5 G5 ZCC
33	05901739	1	BLT, HEX 0.25-20X1.5 GR5 ZCC
34	06401029	3	WSHR-FL-STL 0.196X0.5X0.06 ZCC

GEAR CASE

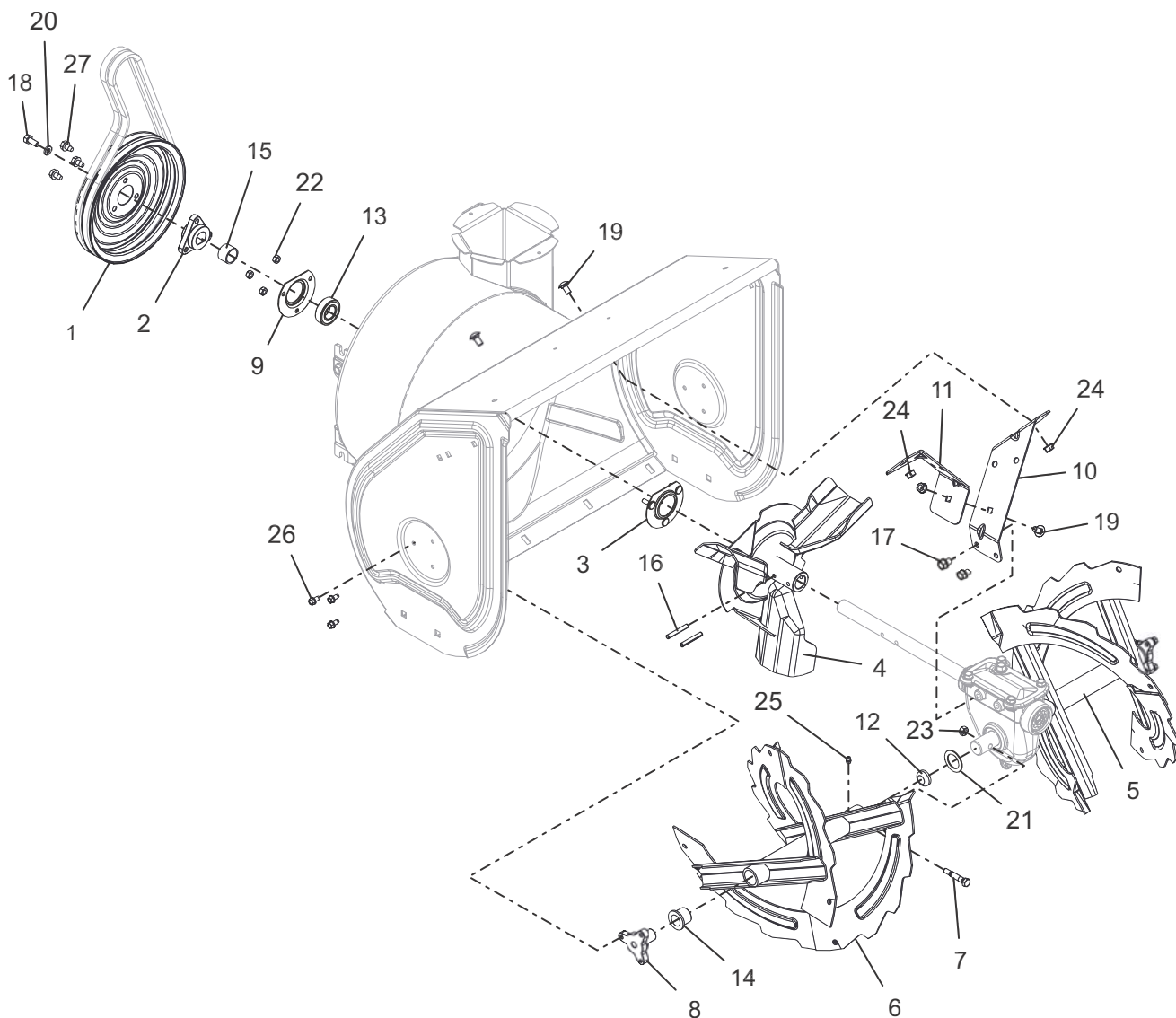
Models All



BOM ID	Number	Qty	Description
1	00485400	1	SHAFT, RAKE - SHORT COMMON
2	04276900	1	CASE, GEAR - LARGE MACHINED
3	04277100	1	COLLAR, THRUST - .875" ID SLIP FIT
4	04280351	1	COVER, TOP LARGE IRON
5	04282500	1	GSKT, TOP LARGE GEARCASE
6	04302900	1	COVER, FRONT - GEAR CASE 1.75"
7	04323700	1	BSHG, RETAINER LARGE
8	52108800	1	SHAFT, WORM - ONLY AVAILABLE AS SHAFT AND GEAR KIT
9	05501024	1	BSHG, FLANGE .879X1.128X.75X1.45
10	05501025	1	BSHG, FLANGE 1.006 x 1.128 x .555 x 1.45
11	05501027	1	BSHG, FLANGE .628 x 1.503 x .58 x 1.725
12	05501033	1	BSHG, FLG LARGE, RIGHT
13	05600510	1	SEAL, OIL .999X1.500X.250 TBC29
14	05600511	1	SEAL, OIL .999X1.375X.312 TBC29
15	05600512	1	SEAL, OIL .873X1.375X.312 TBC29
16	05702100	1	RG-RTNG-INT 1.750X.062
17	05800208	1	PIN, STR .250X1.12 6150
18	05902008	4	BLT, SEMS - .31-18X.50 GR5 ZCC
19	06401134	1	WSHR-FL-STL 1.01X1.25X0.068 ZCC
20	06400920	1	WASHER-FLAT-STL, SEAL
21	06401132	3	WSHR-FL-STL 1.01X1.505X0.062 ZCC
22	06608800	1	KEY, WDRF - .25X.875 HRD #A
23	07400201	1	SCR-ROLOK .38-16X.50 HWH ZCC

AUGER AND IMPELLER – 24"

Models 921050, 053, 327

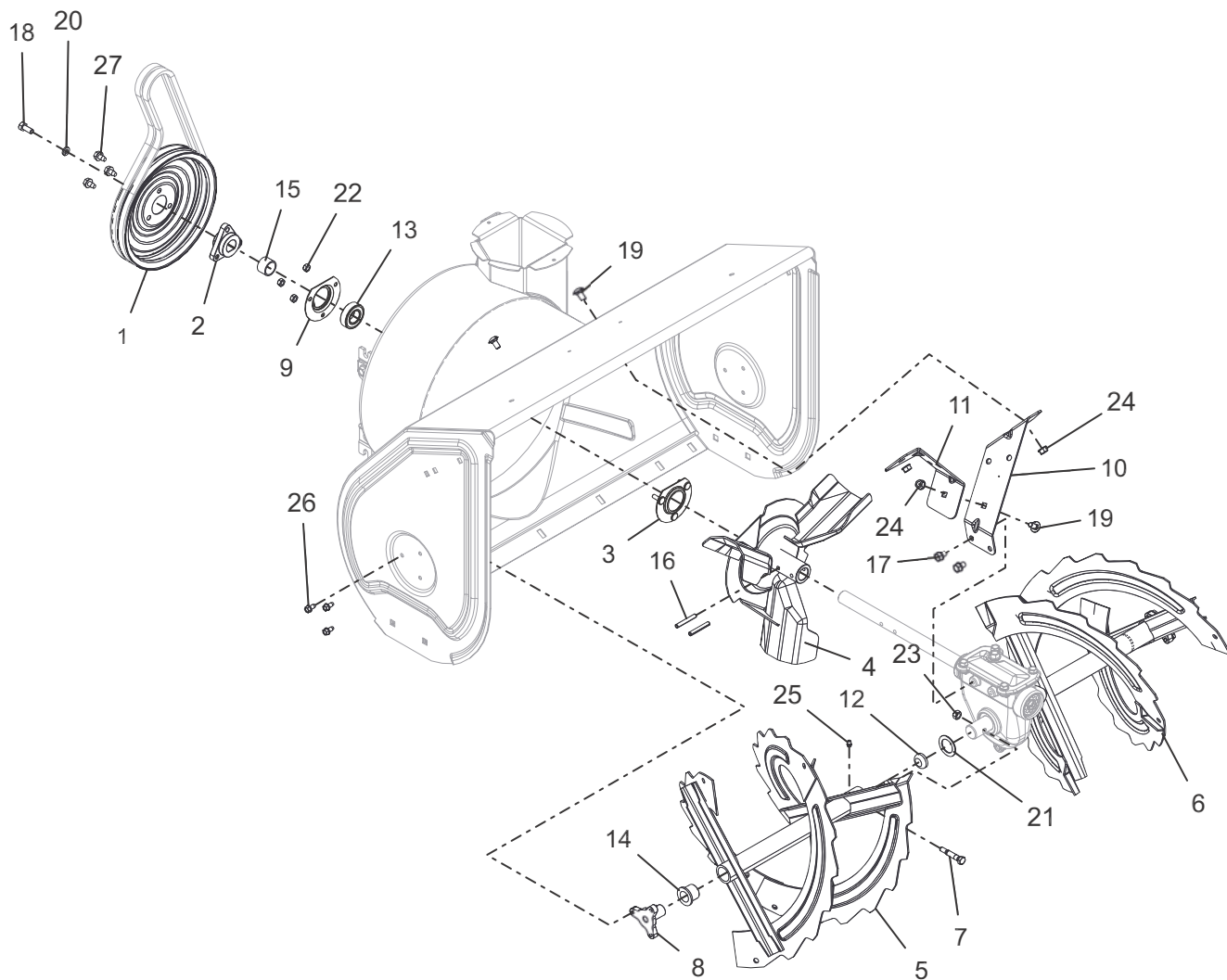


BOM ID	Number	Qty	Description
1	00268751	1	PULLEY, DUAL GROOVE
2	00268702	1	HUB, PULLEY D-BORE .87
3	00428700	1	BEARING, FLANGE
4	00485551	1	IMPELLER, SNO - 3 BLADE 14"
5	52102600	1	RAKE, LEFT HAND-24" DELUXE W/ZERK
6	52102700	1	RAKE, RIGHT HAND-24" DELUXE W/ZERK
7	52100100	2	SHEAR BOLT SERVICE ASSEMBLY
8	00659200	2	SUPPORT, RAKE BUSHING
9	01014200	1	BEARING, FLANGE
10	04319151	1	BRKT, GEARCASE SUPPORT -LH
11	04319251	1	BRKT, GEARCASE SUPPORT -RH
12	04444000	2	PLUG, RAKE TUBE
13	05409300	1	BRG-BALL .876X1.750X.50
14	05500114	2	BSHG, FLANGE - NY .778 ID X 1.018 OD

BOM ID	Number	Qty	Description
15	05501309	1	BSHG, SPCR .895 ID x 1.065 OD x .693
16	05803700	2	PIN-ROLL .250X1.75
17	05902008	2	BOLT, SEMS - .31-18X.50 GR5 YWZC
18	05902014	1	BLT, HEX 0.3125-24X0.75 G5 ZCC
19	06200304	3	BTL,RHSSN .313-18 X 0.625 G5 ZCC
20	06300123	1	WSHR,LK-HVY 0.314 X 0.097 ZCC
21	06401132	2	WSHR-FL-STL 1.01X1.505X0.062 ZCC
22	06500812	3	NUT, HEX-CTR LK .250-20 GR5 ZC120
23	06500826	2	NUT, HEX-CTR LK .312-18 GR5 ZC120
24	06500904	3	NUT, FLG-TOP LK .312-18 GR5 ZCC
25	07061300	2	ZERK, FITTING .25X.125 DRIVE IN
26	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
27	07400124	3	SCR-TAP .312-18X.50 HWH ZCC

AUGER AND IMPELLER – 30"

Model 921051

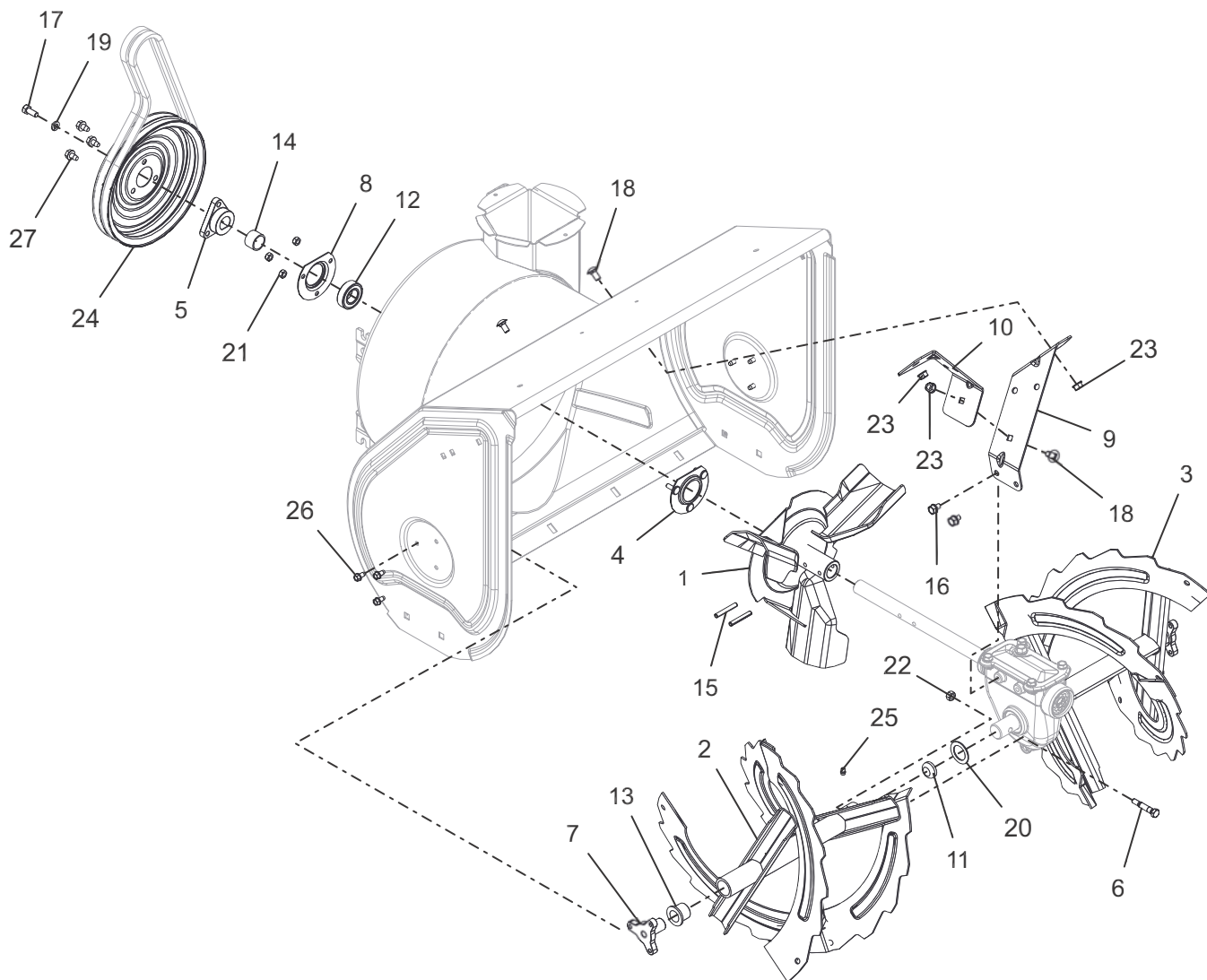


BOM ID	Number	Qty	Description
1	00268751	1	PULLEY, DUAL GROOVE
2	00268702	1	HUB, PULLEY D-BORE .87
3	00428700	1	BEARING, FLANGE
4	00485551	1	IMPELLER, SNO - 3 BLADE 14"
5	52103100	1	RAKE, RIGHT HAND - 30" DELUXE W/ZERK
6	52103000	1	RAKE, LEFT HAND - 30" DELUXE W/ZERK
7	52100100	2	SHEAR BOLT SERVICE ASSEMBLY
8	00659200	2	SUPPORT, RAKE BUSHING
9	01014200	1	BEARING, FLANGE
10	04319151	1	BRKT, GEARCASE SUPPORT -LH
11	04319251	1	BRKT, GEARCASE SUPPORT -RH
12	04444000	2	PLUG, RAKE TUBE
13	05409300	1	BRG-BALL .876X1.750X.50
14	05500114	2	BSHG, FLANGE - NY .778 ID X 1.018 OD

BOM ID	Number	Qty	Description
15	05501309	1	BSHG, SPCR .895 ID x 1.065 OD x .693
16	05803700	2	PIN-ROLL .250X1.75
17	05902008	2	BOLT, SEMS - .31-18X.50 GR5 YWZC
18	05902014	1	BLT, HEX 0.3125-24X0.75 G5 ZCC
19	06200304	3	BTL,RHSSN .313-18 X 0.625 G5 ZCC
20	06300123	1	WSHR,LK-HVY 0.314 X 0.097 ZCC
21	06401132	2	WSHR-FL-STL 1.01X1.505X0.062 ZCC
22	06500812	3	NUT, HEX-CTR LK .250-20 GR5 ZC120
23	06500826	2	NUT, HEX-CTR LK .312-18 GR5 ZC120
24	06500904	3	NUT, FLG-TOP LK .312-18 GR5 ZCC
25	07061300	2	ZERK, FITTING .25X.125 DRIVE IN
26	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
27	07400124	3	SCR-TAP .312-18X.50 HWH ZCC

AUGER AND IMPELLER – 28"

Model 921057

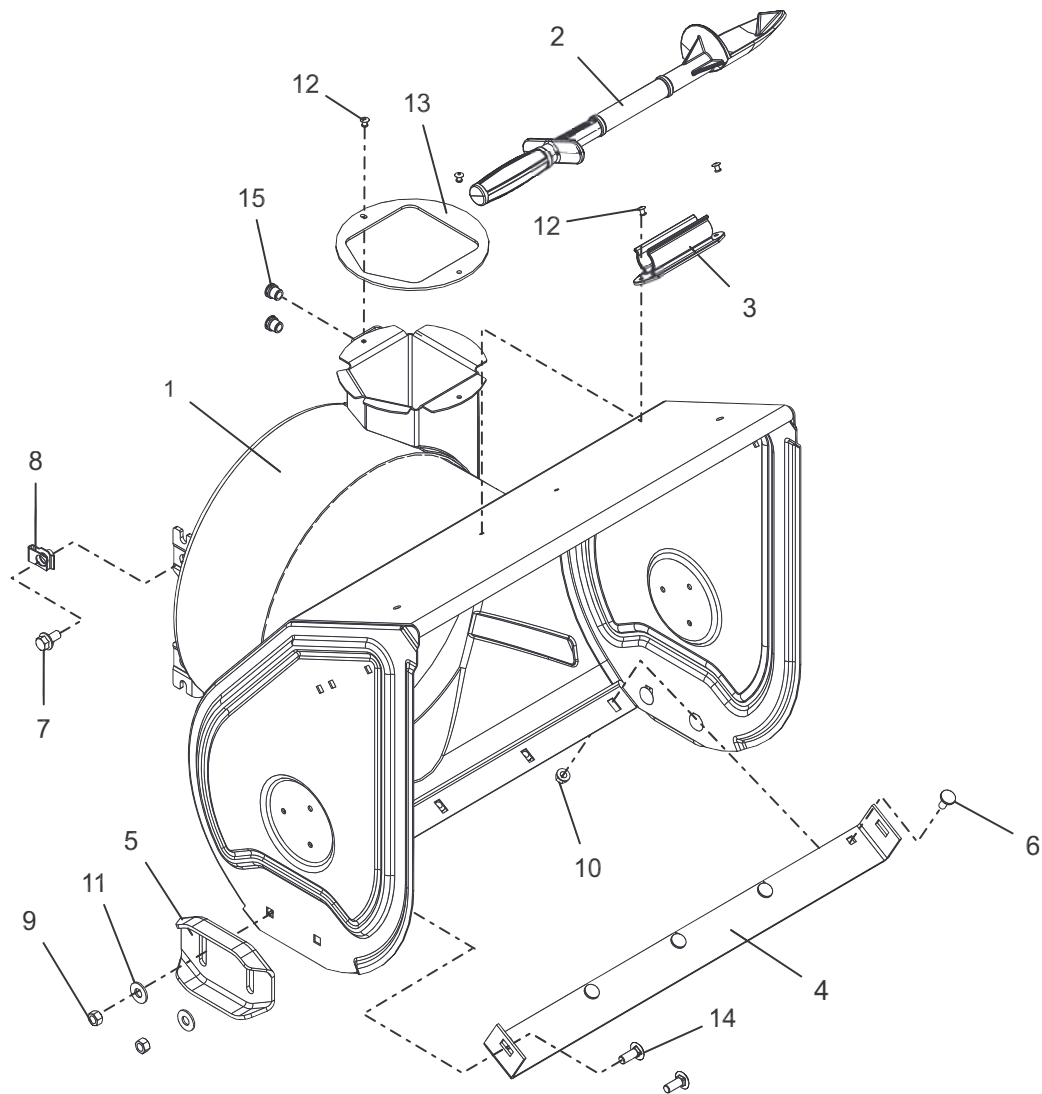


BOM ID	Number	Qty	Description
1	00485551	1	IMPELLER, SNO - 3 BLADE 14"
2	52103500	1	RAKE, RIGHT HAND-28" DELUXE W/ZERK
3	52103400	1	RAKE, LEFT HAND-28" DELUXE W/ZERK
4	00428700	1	BEARING, FLANGE
5	00268703	1	HUB, PULLEY
6	52100100	2	SHEAR BOLT SERVICE ASSEMBLY
7	00659200	2	SUPPORT, RAKE BUSHING
8	01014200	1	BEARING, FLANGE
9	04319151	1	BRKT, GEARCASE SUPPORT -LH
10	04319251	1	BRKT, GEARCASE SUPPORT -RH
11	04444000	2	PLUG, RAKE TUBE
12	05400713	1	BRG-BALL .876X1.75X.50 (RSTFP)
13	05500114	2	BSHG, FLANGE - NY .778 ID X 1.018 OD
14	05501309	1	BSHG, SPCR .895 ID x 1.065 OD x .693

BOM ID	Number	Qty	Description
15	05803700	2	PIN-ROLL .250X1.75
16	05902008	2	BOLT, SEMS - .31-18X.50 GR5 YWZC
17	05902014	1	BLT, HEX 0.3125-24X0.75 G5 ZCC
18	06200304	3	BTL,RHSSN .313-18 X 0.625 G5 ZCC
19	06300123	1	WSHR,LK-HVY 0.314 X 0.097 ZCC
20	06401132	2	WSHR-FL-STL 1.01X1.505X0.062 ZCC
21	06500812	3	NUT, HEX-CTR LK .250-20 GR5 ZC120
22	06500826	2	NUT, HEX-CTR LK .312-18 GR5 ZC120
23	06500904	3	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	00268751	1	PULLEY, DUAL GROOVE
25	07061300	2	ZERK, FITTING .25X.125 DRIVE IN
26	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
27	07400124	3	SCR-TAP .312-18X.50 HWH ZCC

HOUSING – 24"

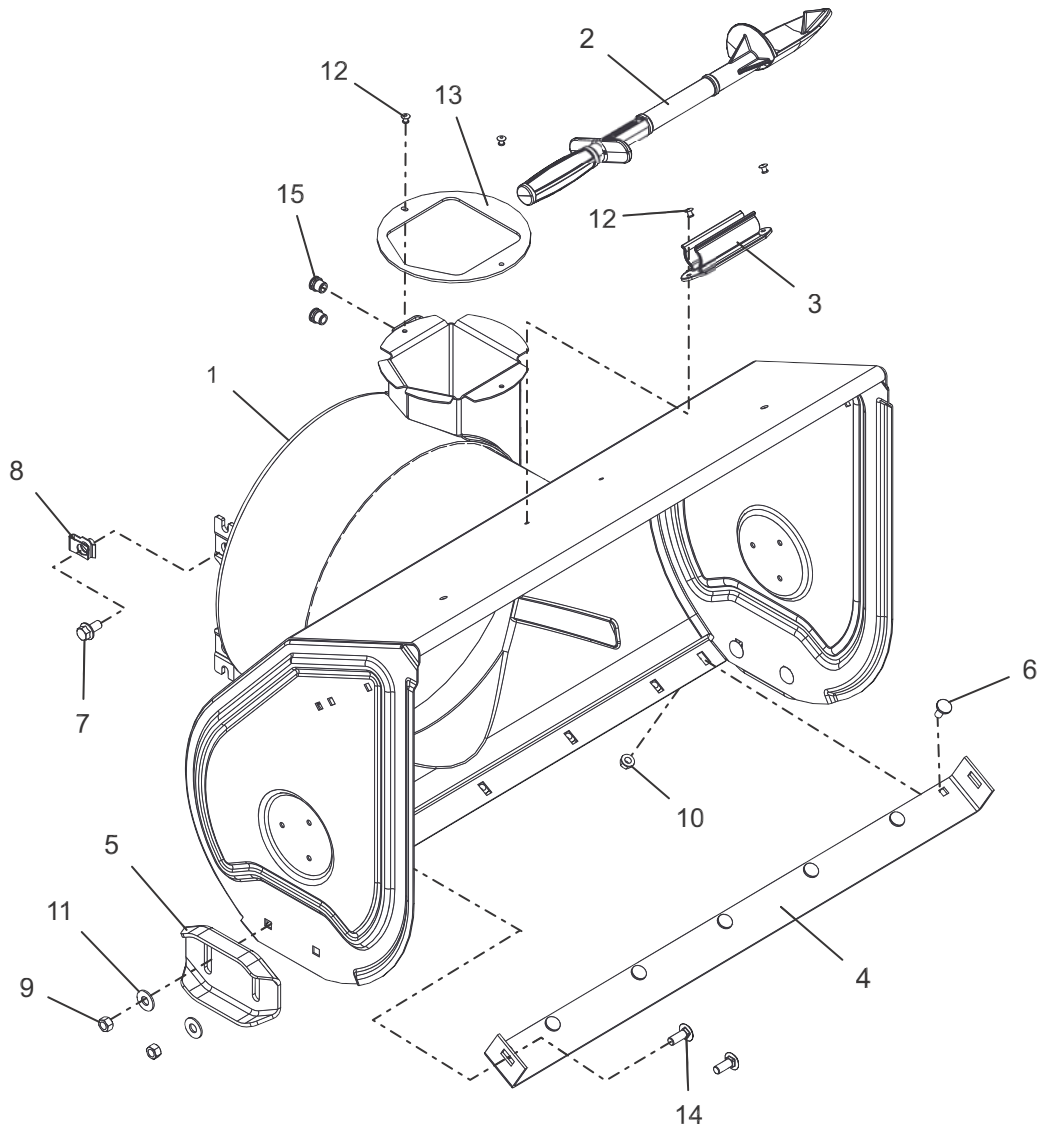
Models 921050, 053, 327



BOM ID	Number	Qty	Description
1	52108400	1	HOUSING, BLOWER - 24" DELUXE W/ DECAL
2	00170200	1	DEVICE,SNOW CLEAN OUT
3	00170300	1	MOUNT, SNOW CLEAN OUT
4	00658559	1	BLADE, SCRAPER - 24"
5	02483859	2	SHOE, SKID
6	06200209	5	BLT, RDHDSQSHK MODIFIED .31-18 X .62 ZCC
7	07001824	2	BLT, SERHFWH 0.375-16X0.75 GR5 ZCC
8	07053300	2	NUT, RTNR .375-16X.37
9	06500825	4	NUT, HEX-CTR LK .375-16 GR5 ZCC
10	06500904	5	NUT, FLG-TOP LK .312-18 GR5 ZCC
11	06401008	4	WSHR-FL-STL 0.438X1X0.083 ZC120
12	06800140	4	RVT-POP .187x.250 (#64) ZCC
13	00600100	1	BAFFLE, DISCHARGE NECK
14	06200235	4	BTL,RHSSN .375-16 X 1 G5 ZCC
15	07001805	2	NUT, THREADED INSERT .38-16 ZC120

HOUSING – 30"

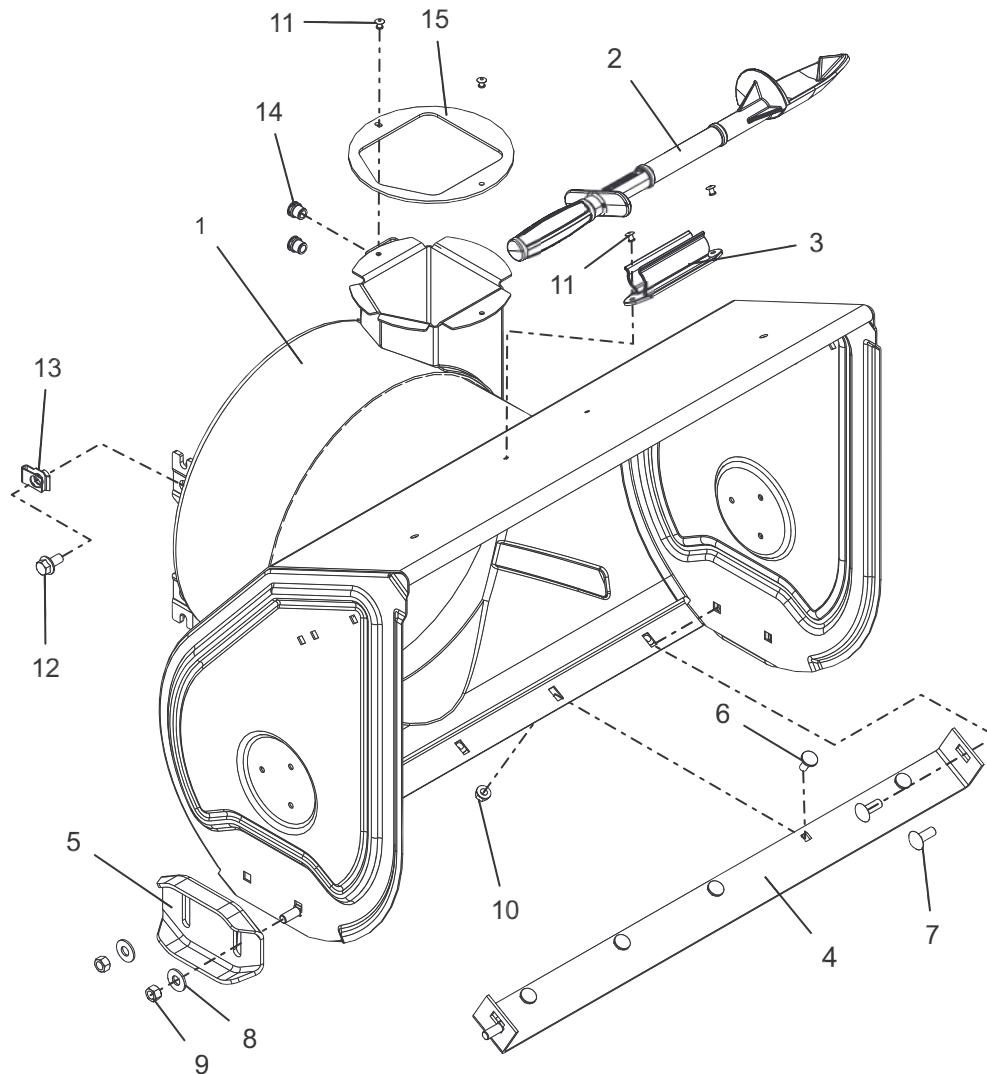
Model 921051



BOM ID	Number	Qty	Description
1	52108600	1	HOUSING, BLOWER - 30" DELUXE W/ DECAL
2	00170200	1	DEVICE,SNOW CLEAN OUT
3	00170300	1	MOUNT, SNOW CLEAN OUT
4	00661159	1	BLADE, SCRAPER- 30"
5	02483859	2	SHOE, SKID
6	06200209	7	BLT, RDHDSQSHK MODIFIED .31-18 X .62 ZCC
7	07001824	2	BLT, SERHFWH 0.375-16X0.75 GR5 ZCC
8	07053300	2	NUT, RTNR .375-16X.37
9	06500825	4	NUT, HEX-CTR LK .375-16 GR5 ZCC
10	06500904	7	NUT, FLG-TOP LK .312-18 GR5 ZCC
11	06401008	4	WSHR-FL-STL 0.438X1X0.083 ZC120
12	06800140	4	RVT-POP .187x.250 (#64) ZCC
13	00600100	1	BAFFLE, DISCHARGE NECK
14	06200235	4	BTL,RHSSN .375-16 X 1 G5 ZCC
15	07001805	2	NUT, THREADED INSERT .38-16 ZC120

HOUSING – 28"

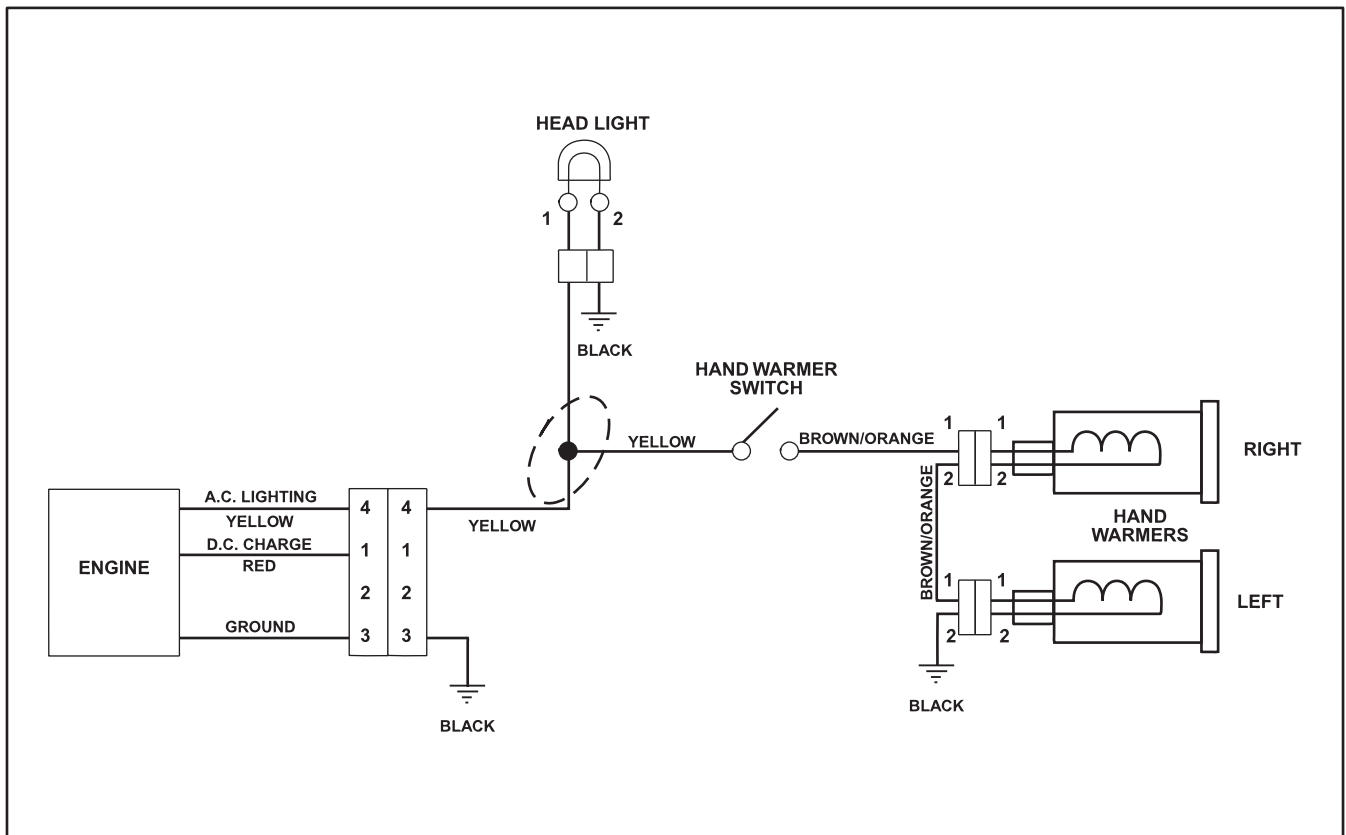
Model 921057



BOM ID	Number	Qty	Description
1	52108500	1	HOUSING, BLOWER - 28" DELUXE W/ DECAL
2	00170200	1	DEVICE, SNOW CLEAN OUT
3	00170300	1	MOUNT, SNOW CLEAN OUT
4	04145959	1	BLADE, SCRAPER-28"
5	02483859	2	SHOE, SKID
6	06200209	5	BLT, RDHDSQSHK MODIFIED .31-18 X .62 ZCC
7	06200235	4	BTL, RHSSN .375-16 X 1 G5 ZCC
8	06401008	4	WSHR-FL-STL 0.438X1X0.083 ZC120
9	06500825	4	NUT, HEX-CTR LK .375-16 GR5 ZCC
10	06500904	5	NUT, FLG-TOP LK .312-18 GR5 ZCC
11	06800140	4	RVT-POP .187x.250 (#64) ZCC
12	07001824	2	BLT, SERHFWH 0.375-16X0.75 GR5 ZCC
13	07053300	2	NUT, RTNR .375-16X.37
14	07001805	2	NUT, THREADED INSERT .38-16 ZC120
15	00600100	1	BAFFLE, DISCHARGE NECK

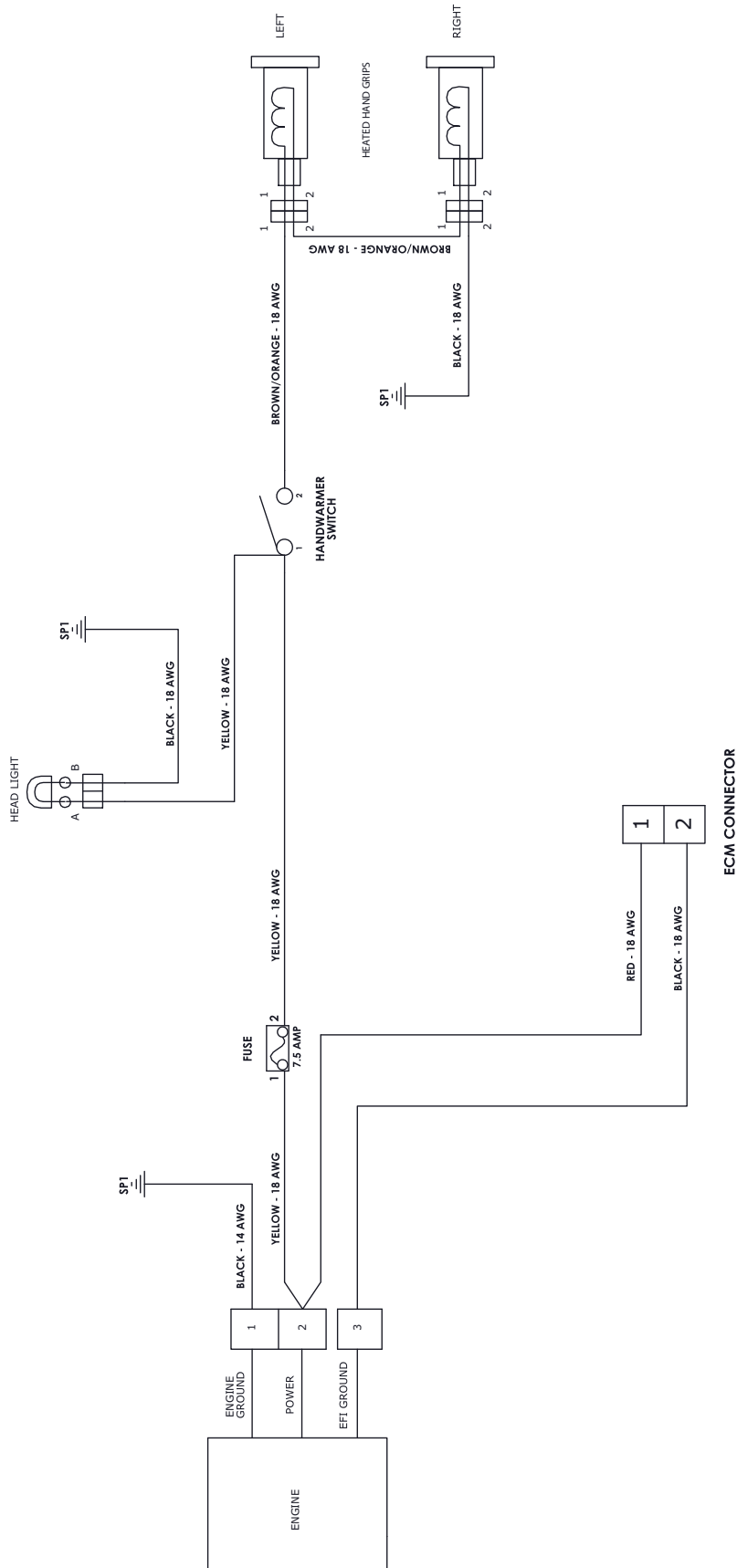
WIRING DIAGRAM

Models 921050, 051, 057



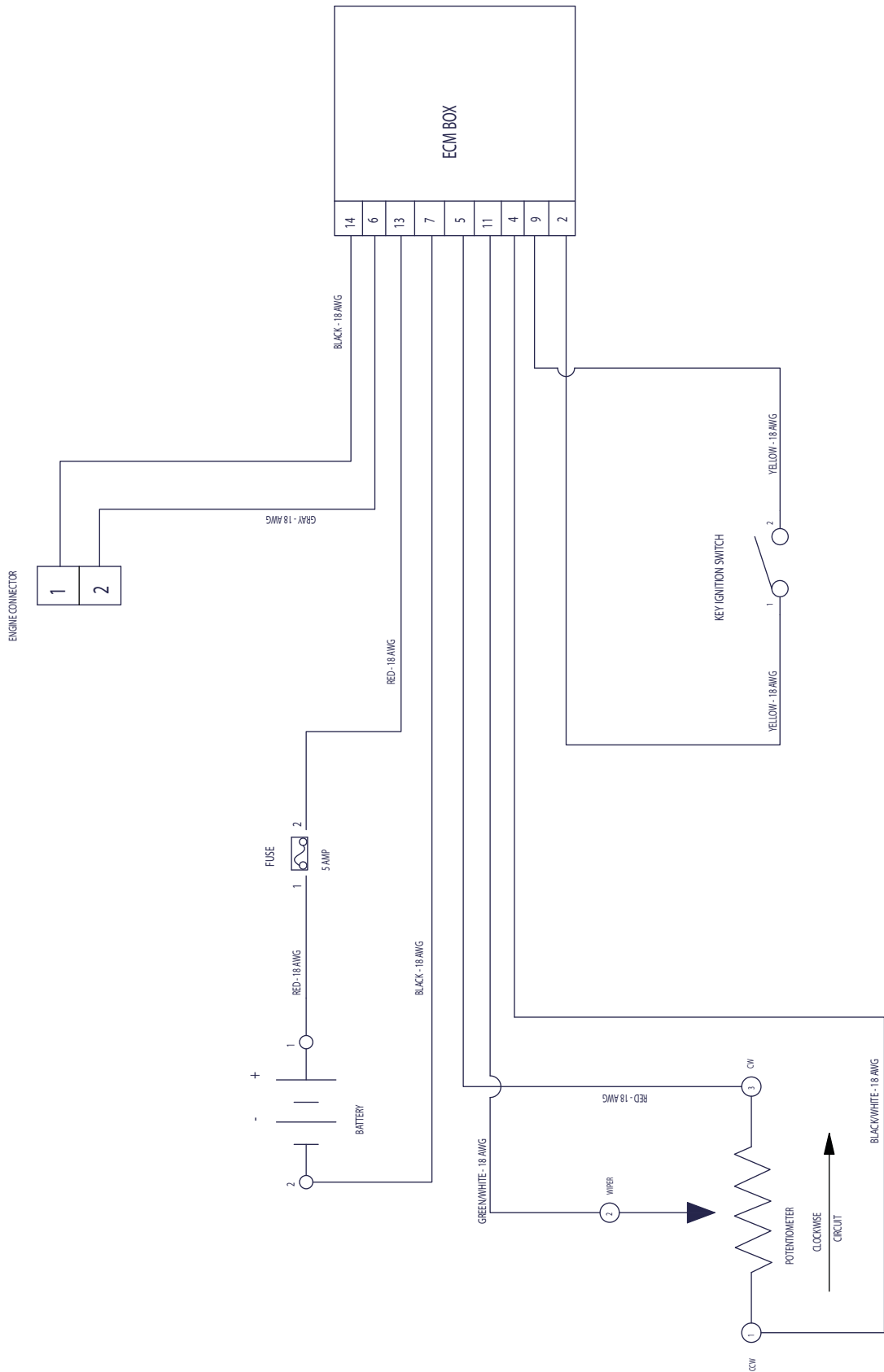
WIRING DIAGRAM – EFI

Models 921053, 327



WIRING DIAGRAM – EFI CONT.

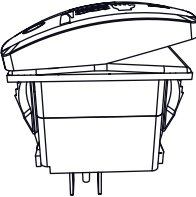
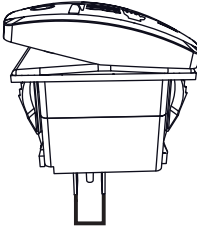
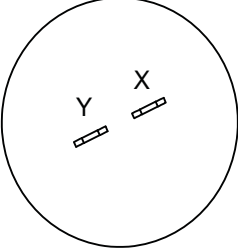
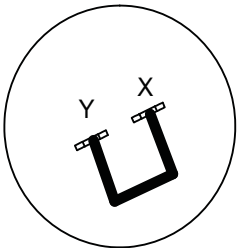
Models 921053, 327



CONTINUITY – DIAGRAM

Models All

The diagram below show the various states of connection for electrical components.
The solid lines on switchs show continuity.
NOTE: All switches are viewed from the rear.

 HEATED HAND GRIPS OFF		 HEATED HAND GRIPS ON		IGNITION SWITCH	
				 OFF POSITION	 ON POSITION



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