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scale di ogni tempo



IT) ATTENZIONE!

Leggere e seguire scrupolosamente queste istruzioni e tenere per future consultazioni.
Eseguire l'installazione "a regola d'arte", utilizzando attrezzi idonei; seguire scrupolosamente le istruzioni di montaggio. Informarsi prima dell'installazione, sui regolamenti locali e nazionali da rispettare, in funzione della destinazione d'uso (privato principale, secondario, uffici, negozi,...).

EN) WARNING!

Carefully read and strictly follow these instruction and keep them for future consultation.
Carry out the installation in a "workmanlike" manner, strictly following the installation instructions and using suitable tools. Always consult your local building department for code requirements that must be respected depending on its destination of use (private, secondary, public...).

FR) ATTENTION !

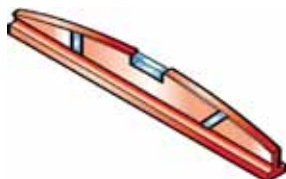
Lire et respecter scrupuleusement les présentes instructions ; les conserver pour toute autre consultation.
Effectuer l'installation dans les règles de l'art en utilisant des outils appropriés ; suivre scrupuleusement les instructions de montage. Pour réaliser un montage conforme aux normes en vigueur, il faut s'informer avant l'installation quant aux réglementations locales et nationales à respecter, en fonction du domaine d'utilisation (résidence privée principale, secondaire, bureaux, magasins,...).

ES) ¡ATENCIÓN!

Leer y seguir estrictamente estas instrucciones y conservarlas para consultas futuras.
Realizar la instalación "según las reglas del arte", utilizando herramientas adecuadas; seguir estrictamente las instrucciones de montaje. Informarse antes de la instalación sobre los reglamentos locales y nacionales a respetar, en función del destino de uso (privado principal, secundario, oficinas, tiendas,...).



10 mm ($\frac{25}{64}$ ")
13 mm ($\frac{33}{64}$ ")
19 mm ($\frac{3}{4}$ ")



3 mm ($\frac{1}{8}$ ")
5 mm ($\frac{13}{64}$ ")
6 mm ($\frac{15}{64}$ ")
10 mm ($\frac{25}{64}$ ")



PH 2



Ø 2,5 mm
(D $\frac{3}{32}$ ")
Ø 6,5 mm
(D $\frac{1}{4}$ ")

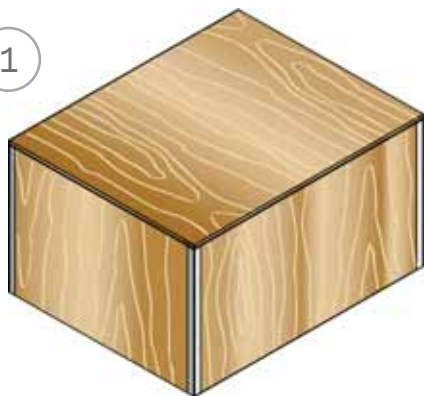


Ø 8 x 120 mm
(D $\frac{5}{16}$ " x 4 - $\frac{23}{32}$ ")
Ø 14 x 150 mm
(D $\frac{35}{64}$ " x 5 - $\frac{29}{32}$ ")

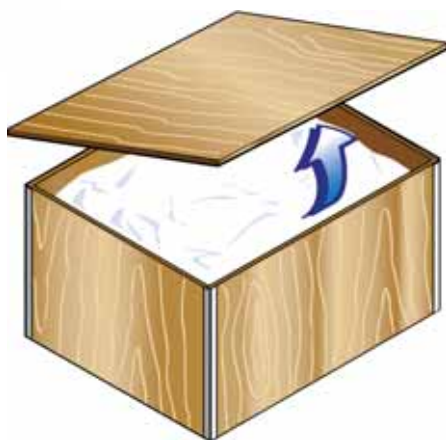


10 mm ($\frac{25}{64}$ ")
13 mm ($\frac{33}{64}$ ")
19 mm ($\frac{3}{4}$ ")

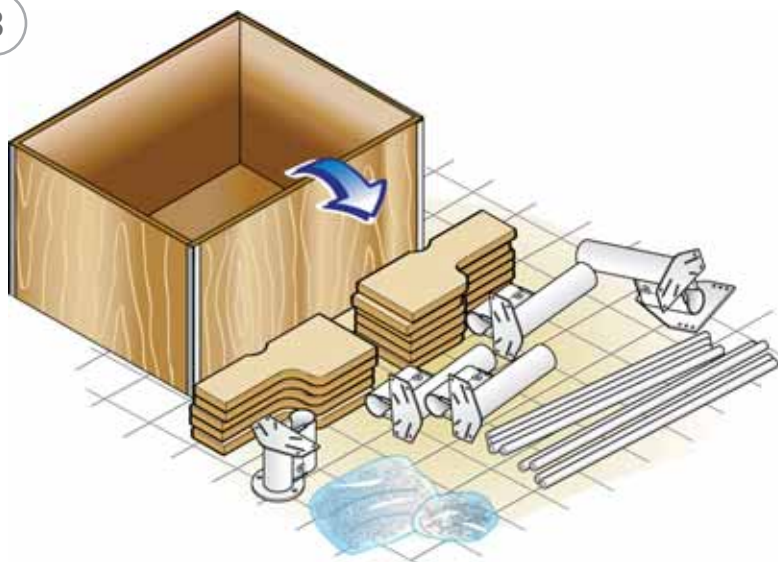
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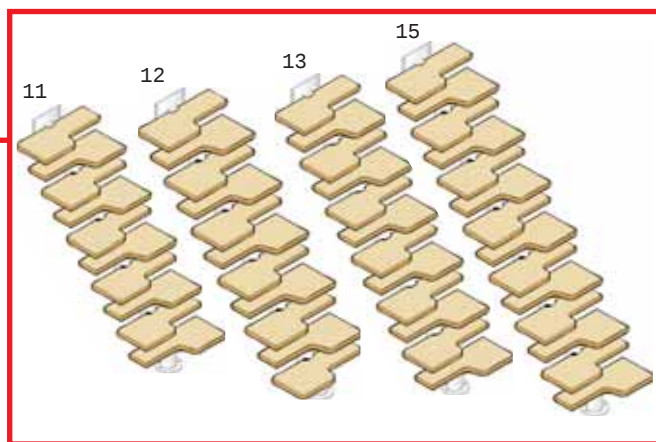
2



3



11	12	13	15
2	3	3	4



A22



11	12	13	15
3	4	4	4

A25



11	12	13	15
15	20	20	20

A37



11	12	13	15
2	2	2	2

B02



11	12	13	15
13	13	15	17

B12



11	12	13	15
4	4	4	4

B33



11	12	13	15
2	3	3	3

B71



11	12	13	15
18	20	22	26

B75



11	12	13	15
36	40	44	52

B82



11	12	13	15
5	5	6	7

B83

11	12	13	15
24	24	28	32

BB6

11	12	13	15
30	30	35	40

BB7

11	12	13	15
60	60	70	80

C03

11	12	13	15
6	6	7	8

C13

11	12	13	15
12	12	14	16

C14

11	12	13	15
12	12	14	16

C15

11	12	13	15
18	20	22	26

C39

11	12	13	15
4	4	4	4

C49

11	12	13	15
13	13	15	17

C50

11	12	13	15
1	1	1	1

C57

11	12	13	15
50	55	60	70

C58

11	12	13	15
4	4	4	4

C63

11	12	13	15
6	6	7	8

C64

11	12	13	15
14	14	16	18

C65

11	12	13	15
6	6	7	8

C66



11	12	13	15
6	6	7	8

CA2



11	12	13	15
15	20	20	20

CA3



11	12	13	15
10	10	10	10

D72



11	12	13	15
2	3	3	3

F01



11	12	13	15
1	1	1	1

F08



11	12	13	15
2	2	2	2

F09



11	12	13	15
1	1	1	1

F23



11	12	13	15
12	12	14	16

F46



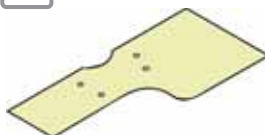
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30	30	35	40

F47



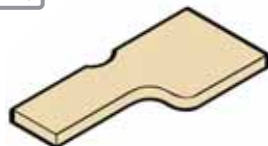
11	12	13	15
30	30	35	40

L41



11	12	13	15
1	1	1	1

L45



11	12	13	15
10	11	12	14

N16



11	12	13	15
1	1	1	1

N17



11	12	13	15
1	1	1	1

N18



11	12	13	15
7	8	9	11

N19



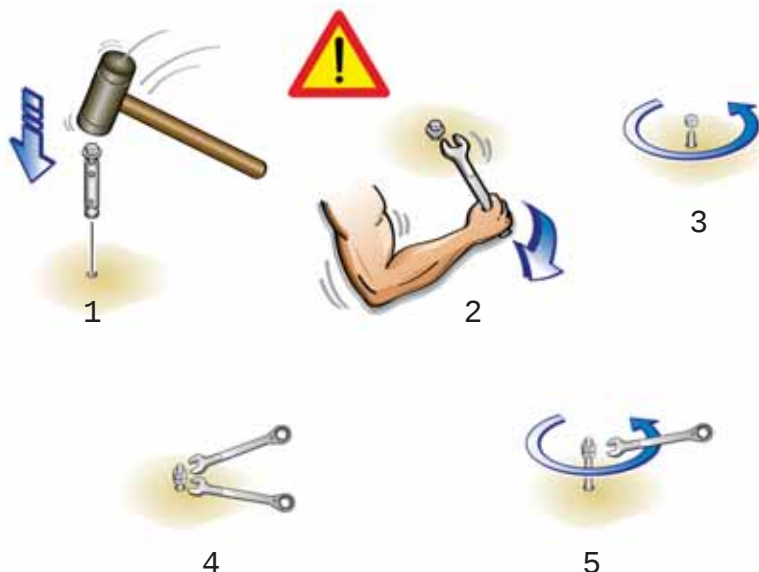
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1	1	1	1

N26



11	12	13	15
10	11	12	14

X01



11 (N)



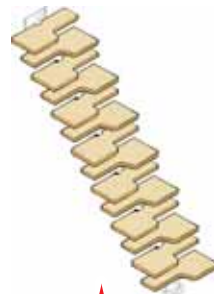
12 (N)



13 (N)



15 (N)

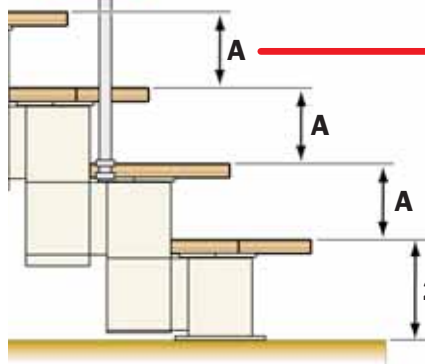


4



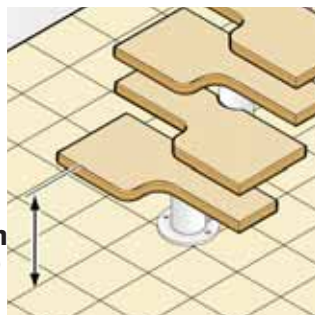
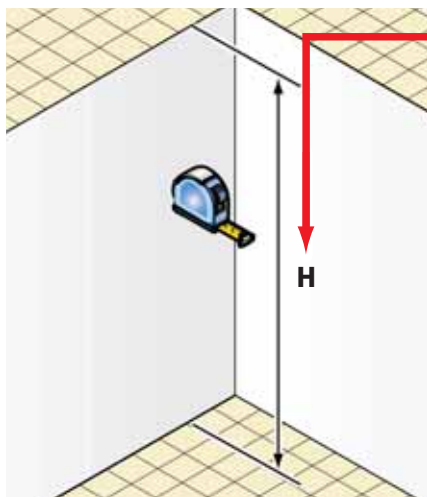
($A = 19 \div 23,5 \text{ cm}$)

($A = 7 \cdot \frac{15}{32}'' \div 9 \cdot \frac{1}{4}''$)



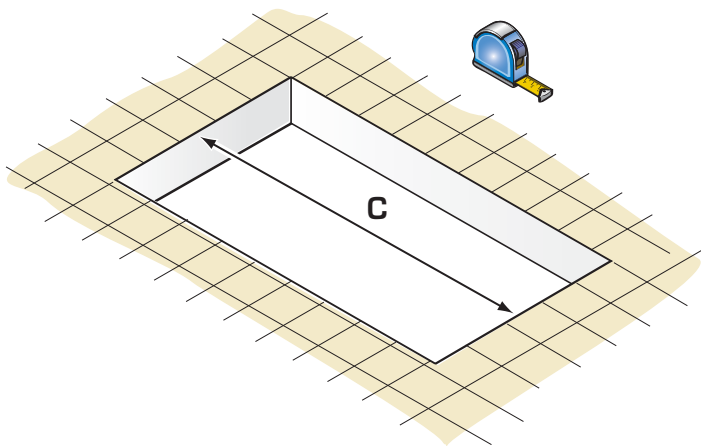
$A = H - 22 \text{ cm} / N - 1$

$A = H - 8 \cdot \frac{21}{32}'' / N - 1$



22 cm
($8 \cdot \frac{21}{32}''$)

5



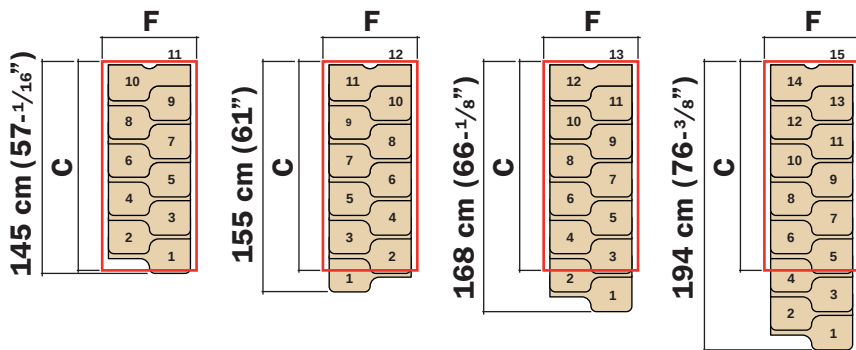
6

a

C = 140 cm ($55\text{-}\frac{1}{8}\text{'}$)

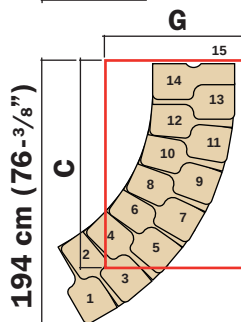
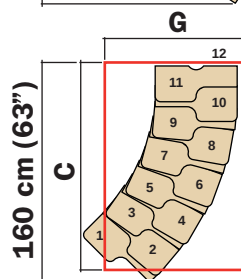
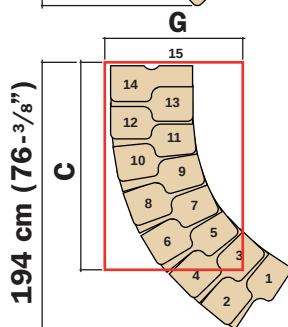
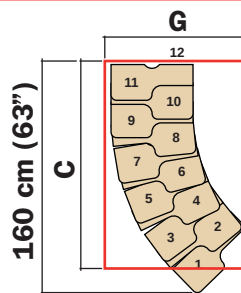
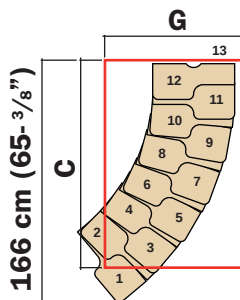
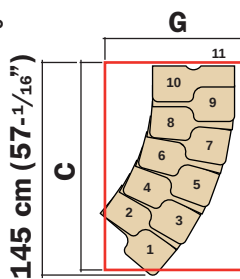
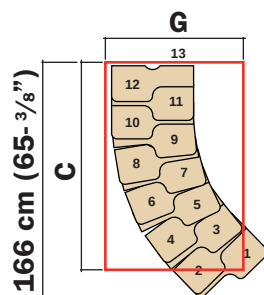
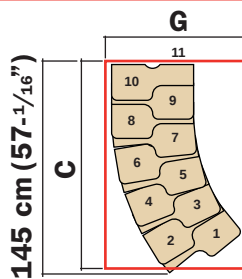
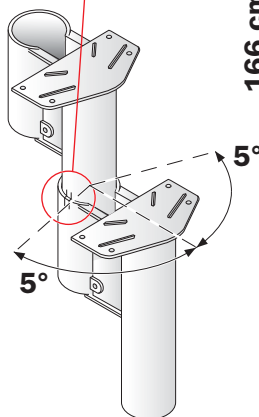
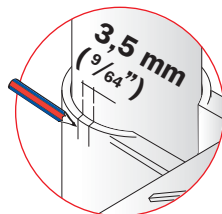
F = 64 cm ($25\text{-}\frac{3}{16}\text{'}$)

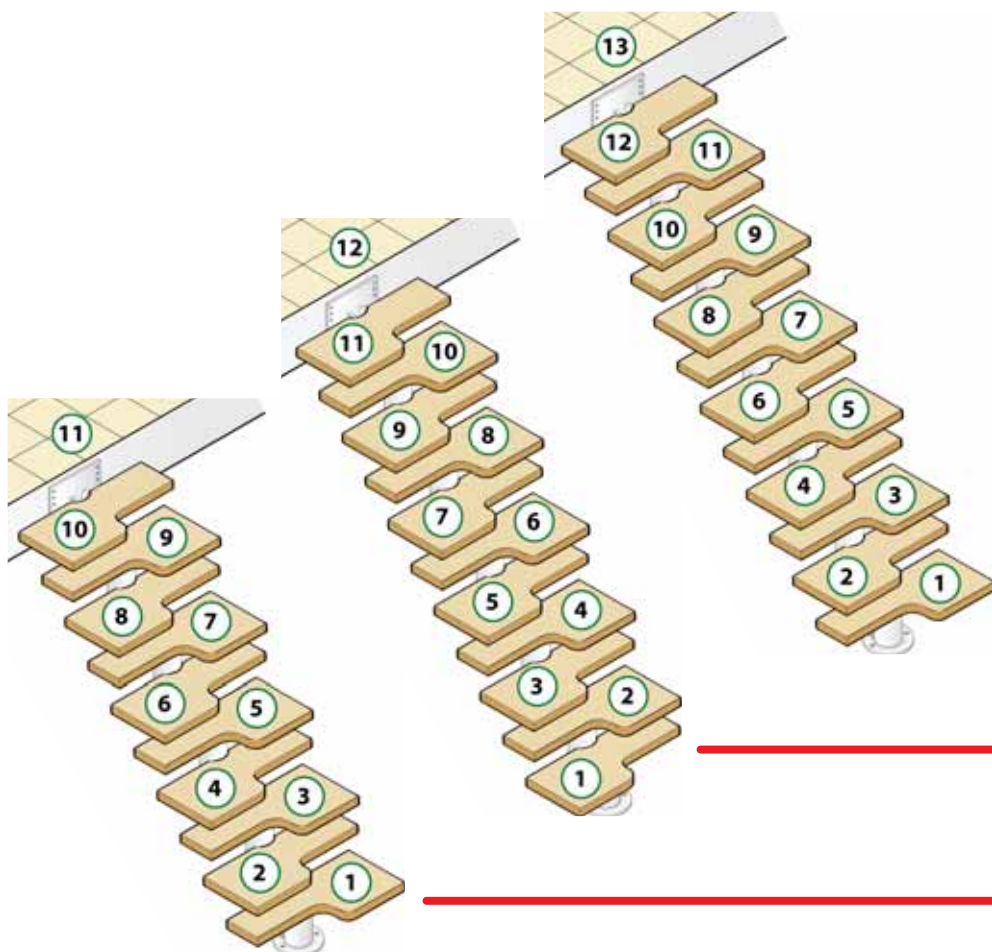
G = 90 cm ($35\text{-}\frac{7}{16}\text{'}$)

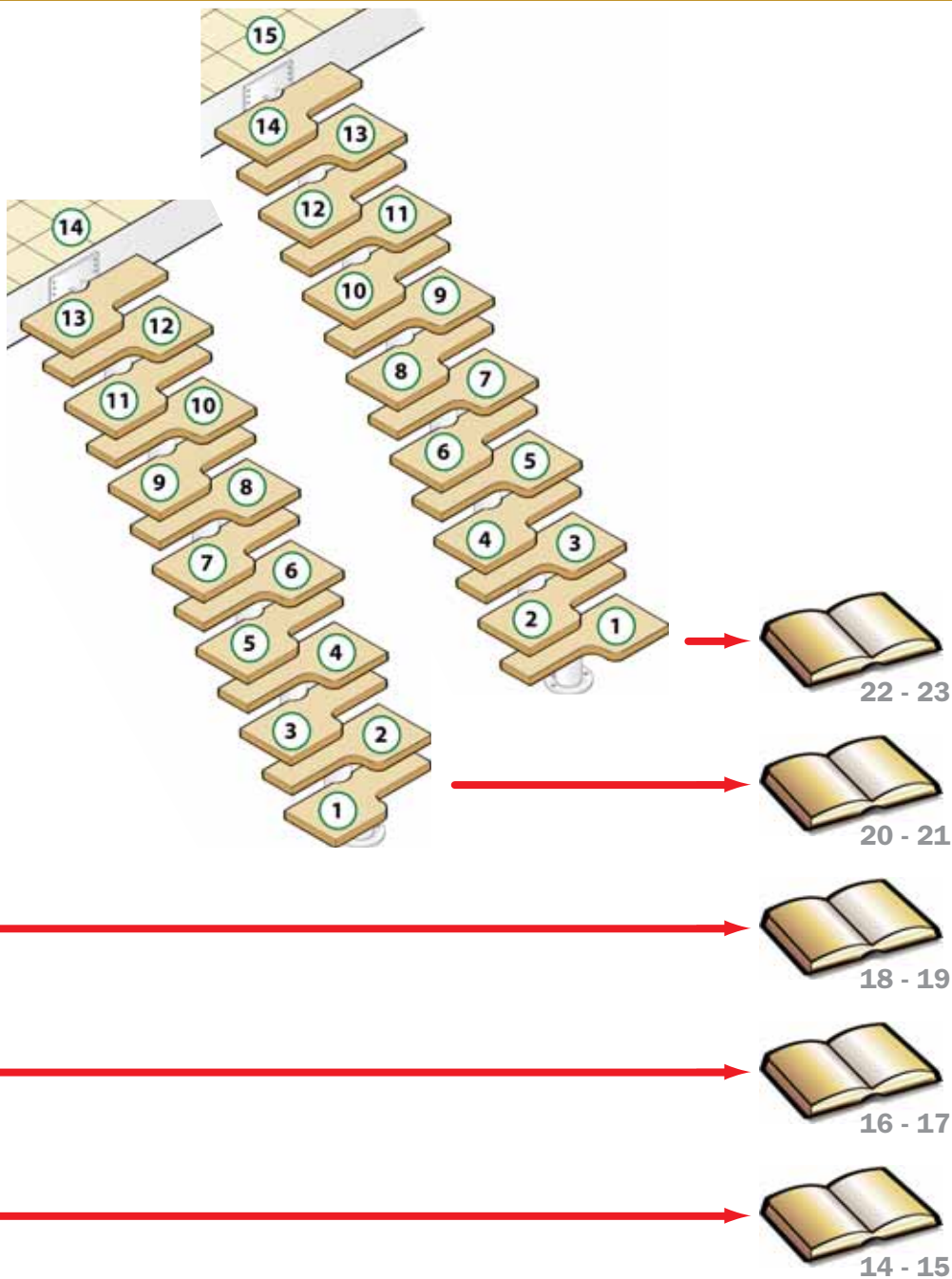


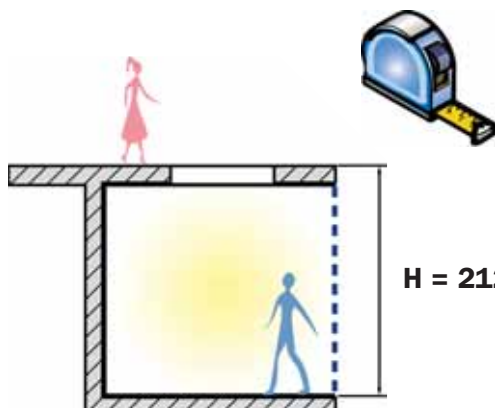
6

b

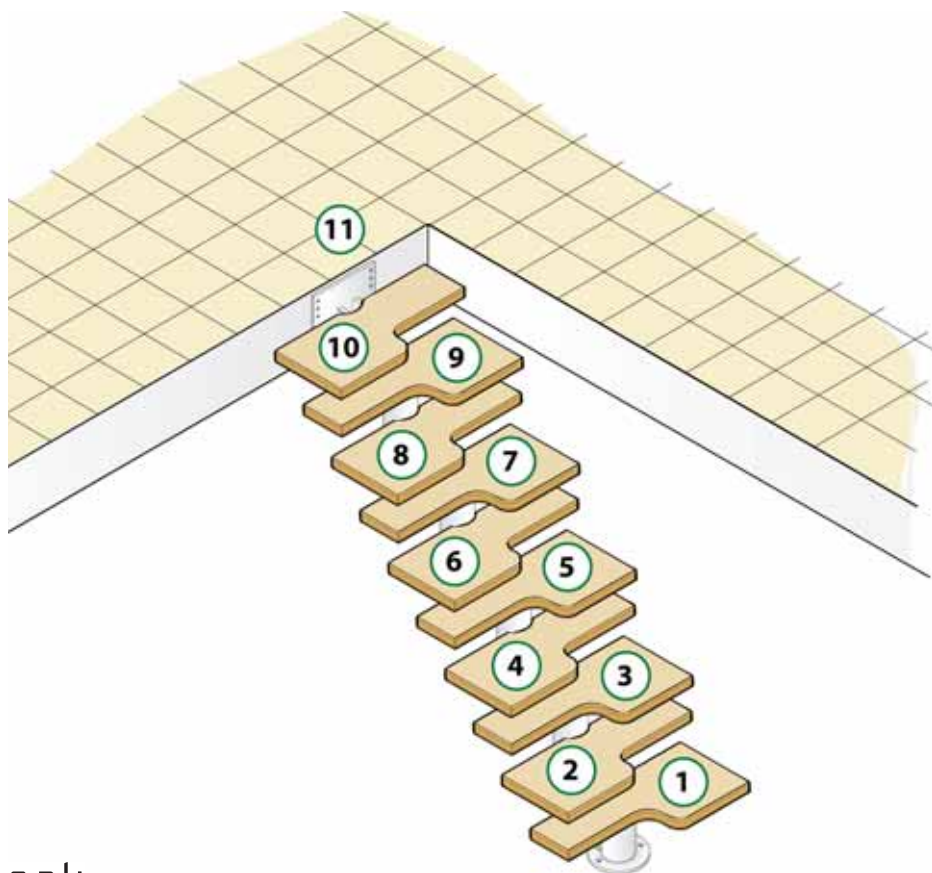


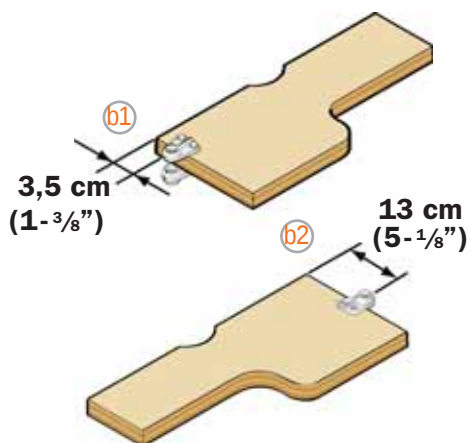
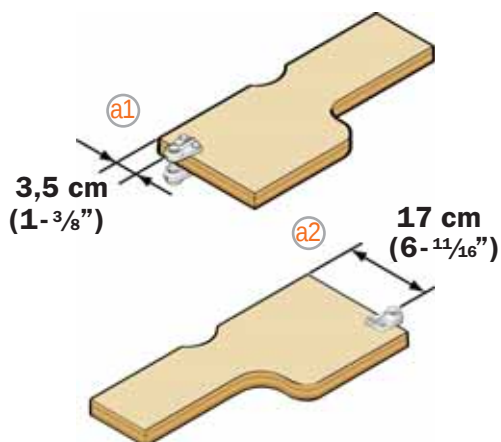
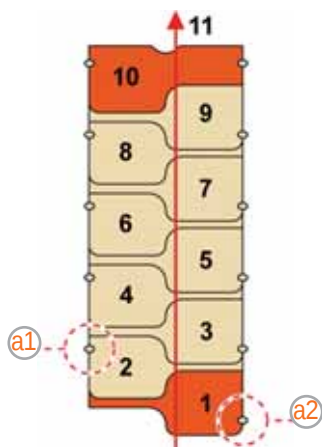


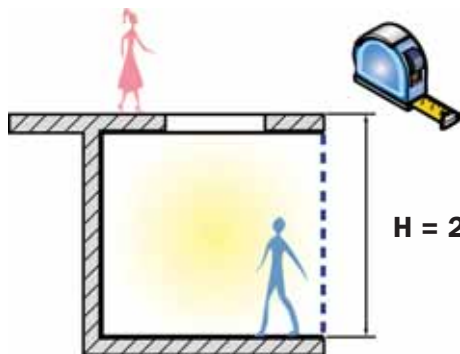




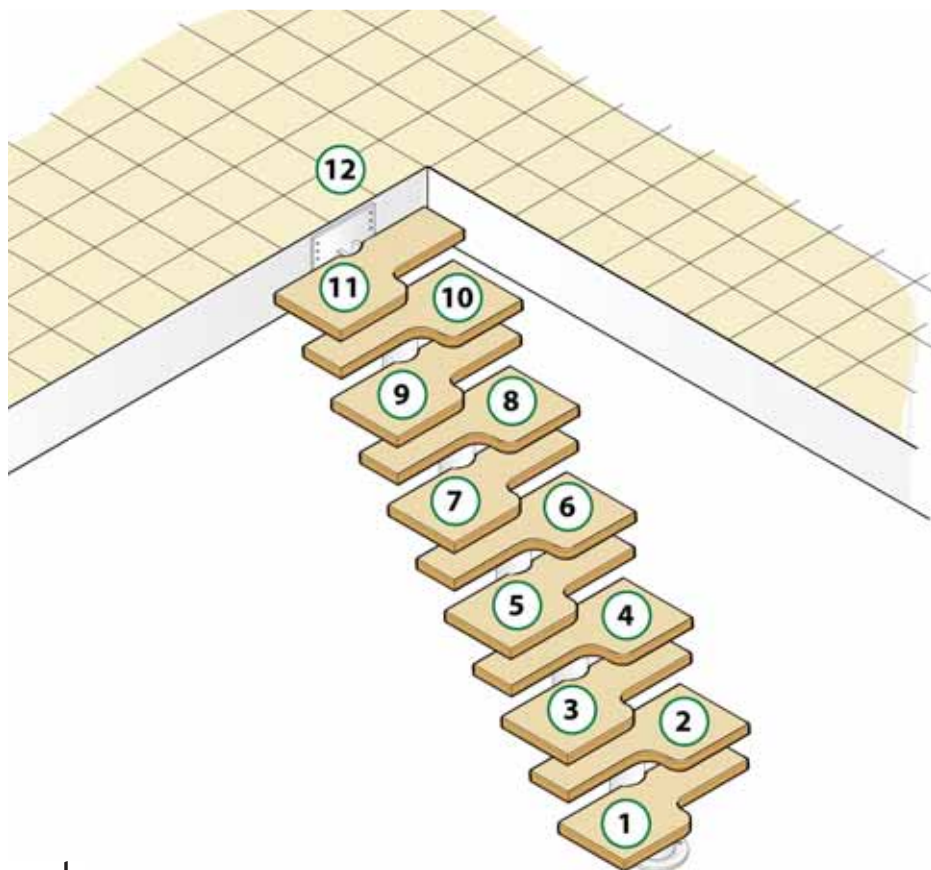
$$H = 212 \div 257 \text{ cm } (83\text{-}\frac{7}{16}\text{''} \div 101\text{-}\frac{3}{16}\text{''})$$

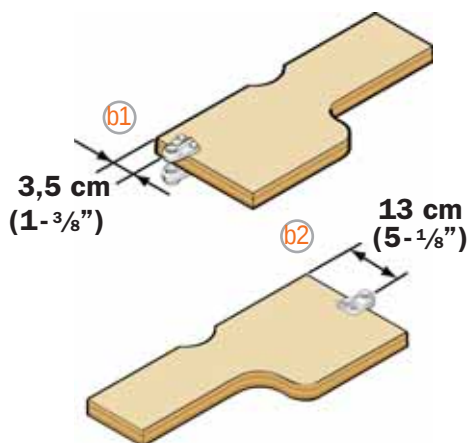
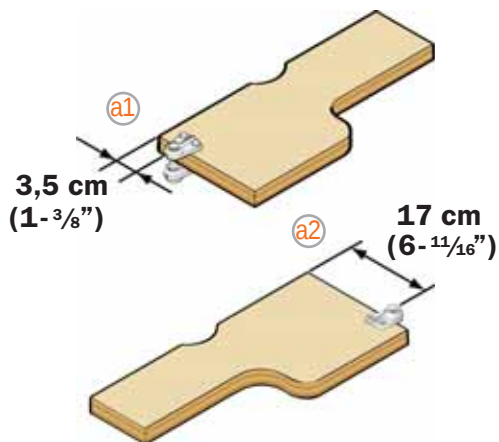
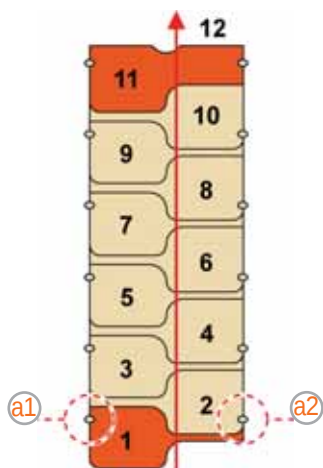


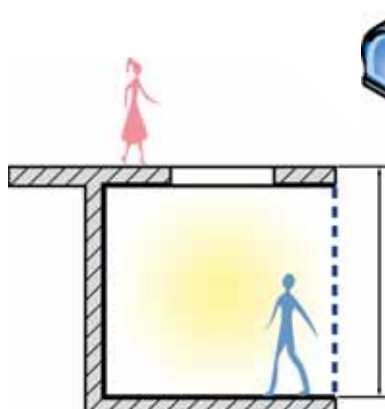




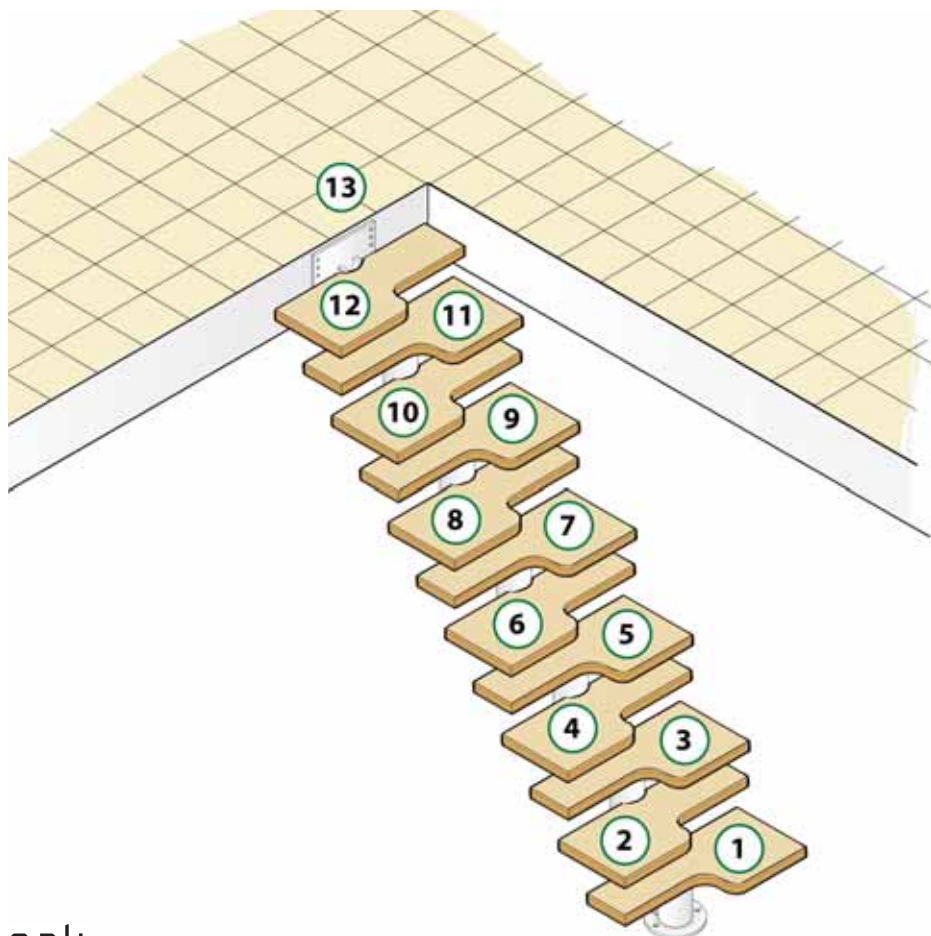
$$H = 231 \div 280 \text{ cm } (90\text{-}\frac{15}{16}\text{''} \div 110\text{-}\frac{1}{4}\text{'})$$

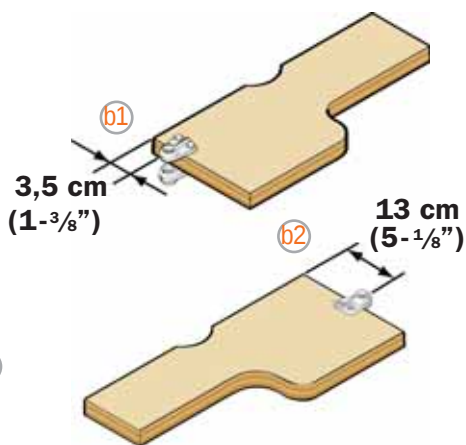
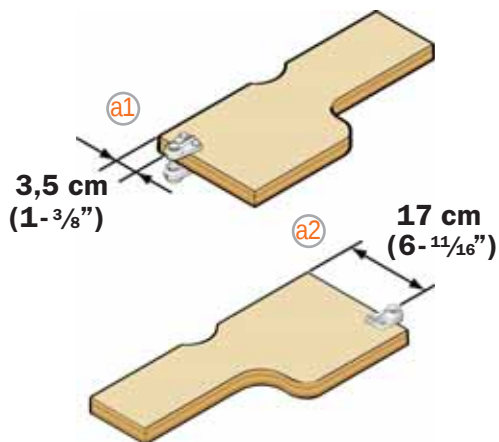
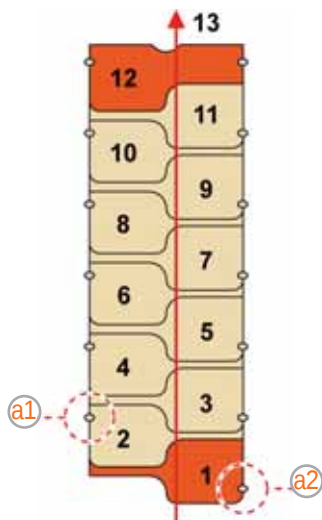


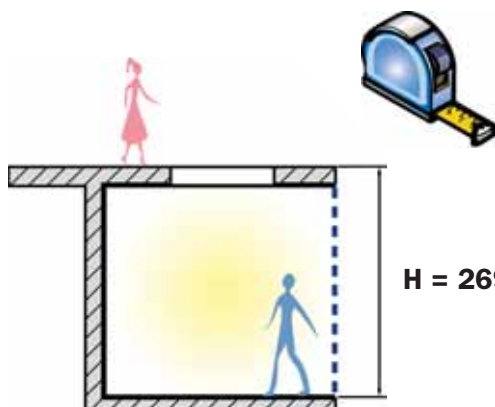




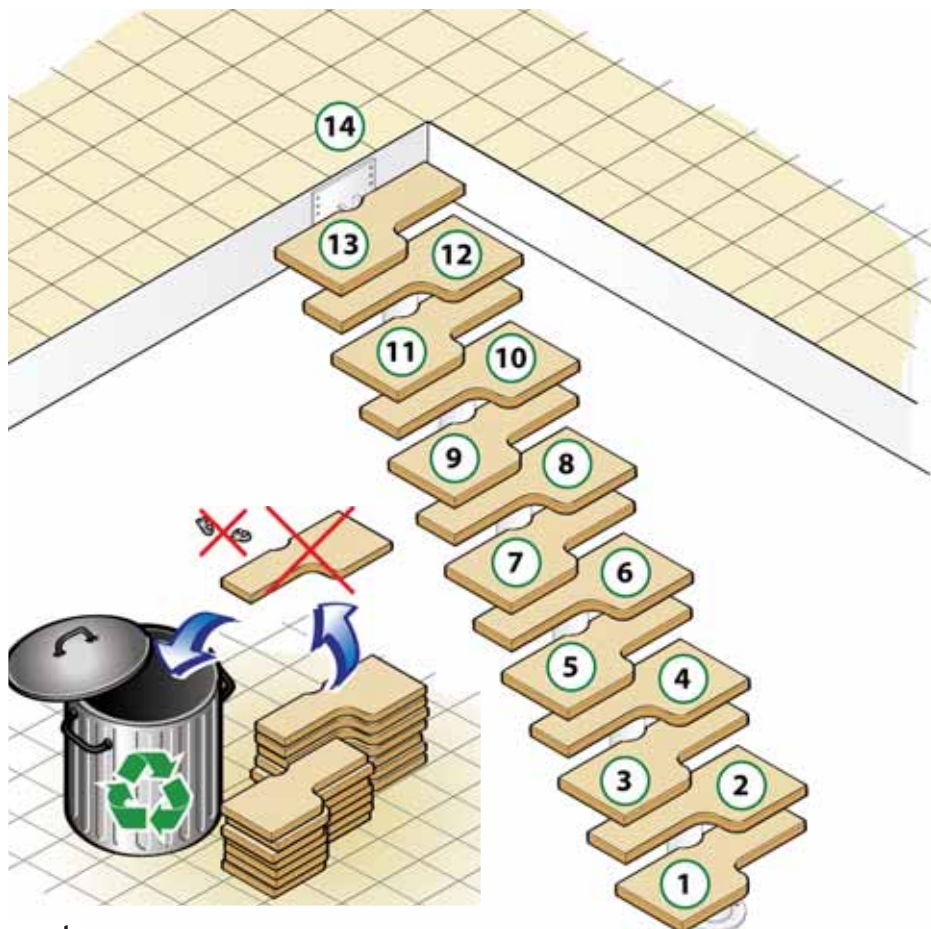
$$H = 250 \div 304 \text{ cm} \quad (98\text{-}\frac{7}{16}\text{''} \div 119\text{-}\frac{11}{16}\text{''})$$

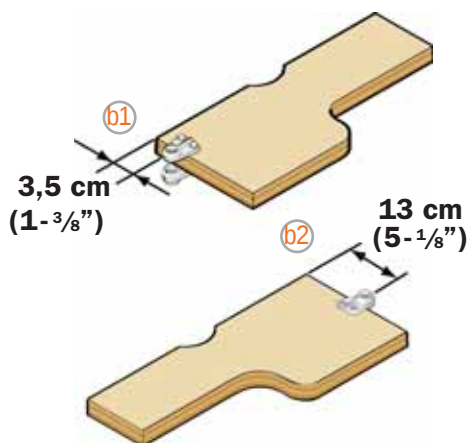
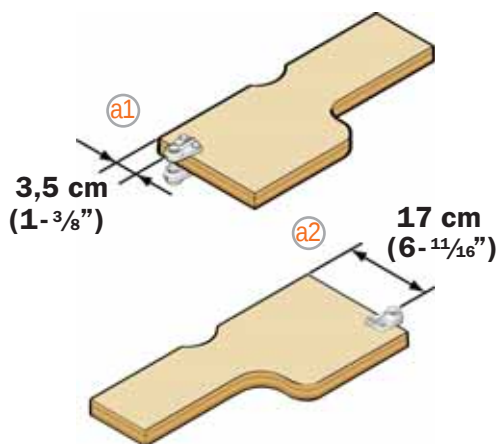
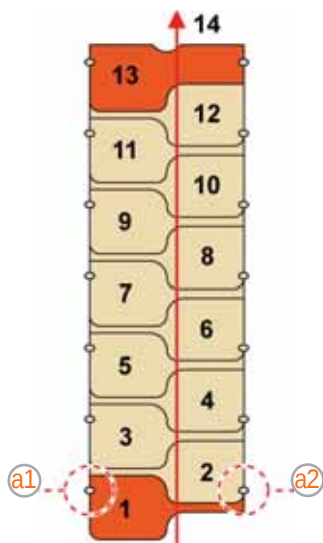


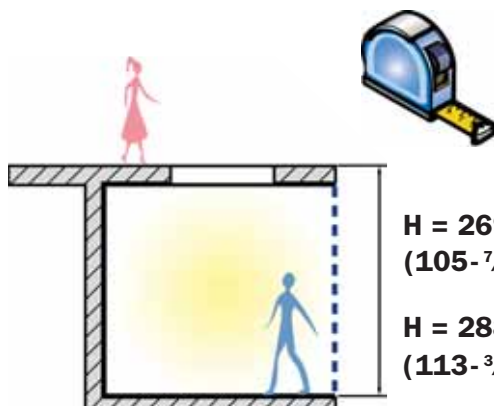




$$H = 269 \div 327 \text{ cm } (105\text{-}\frac{7}{8}\text{''} \div 128\text{-}\frac{3}{4}\text{''})$$

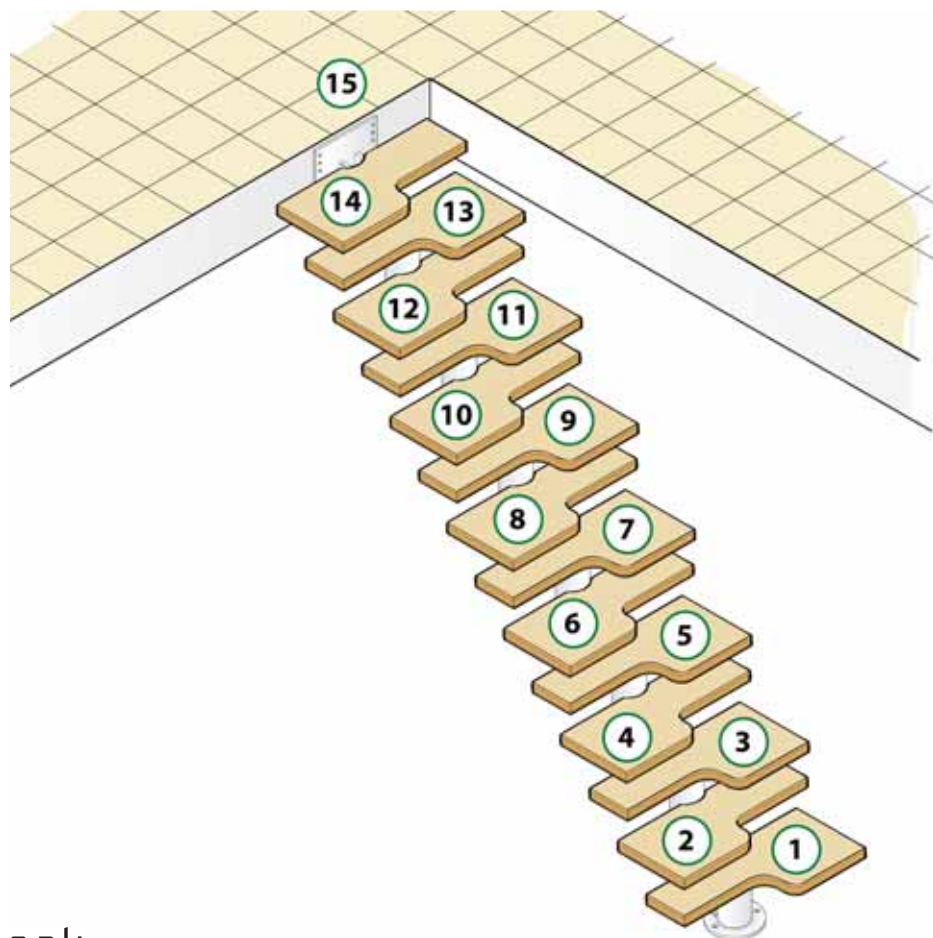


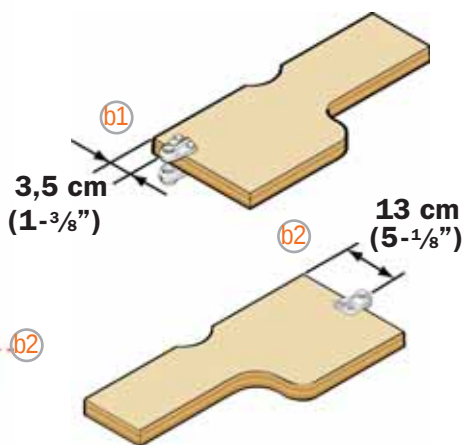
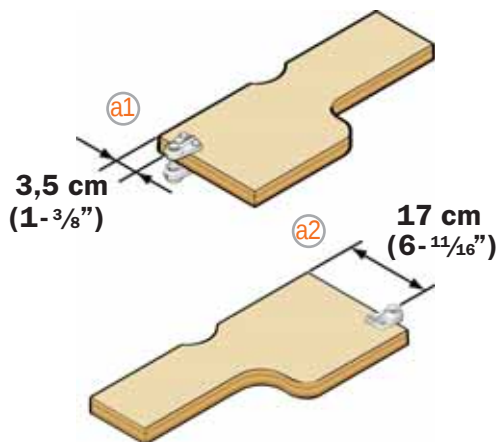
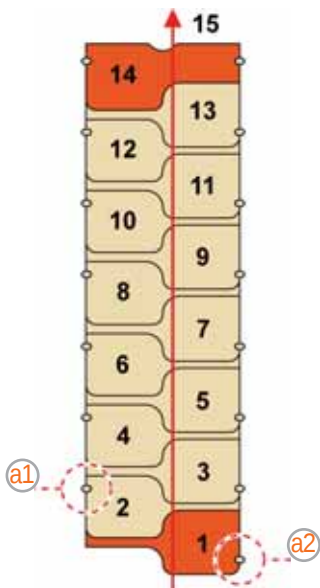




$$H = 269 \div 327 \text{ cm} \quad (105\text{-}\frac{7}{8}'' \div 128\text{-}\frac{3}{4}'')$$

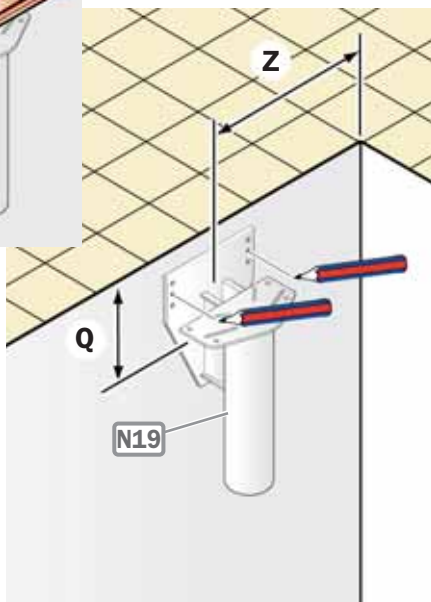
$$H = 288 \div 351 \text{ cm} \quad (113\text{-}\frac{3}{8}'' \div 138\text{-}\frac{3}{16}'')$$







$$Z = L/2 + X$$



$$Q = A + 3,5 \text{ cm}$$

$$(Q = A + 1 - \frac{3}{8} \text{''})$$

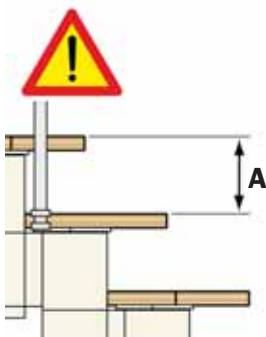
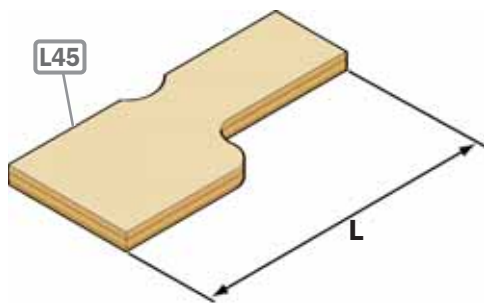
$$X > 6 \text{ cm}$$

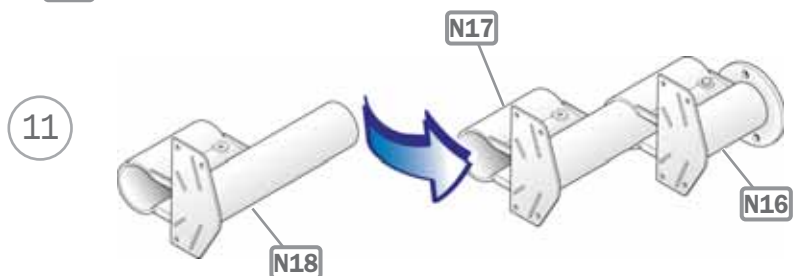
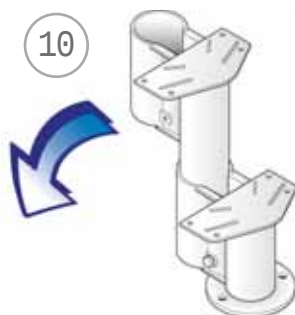
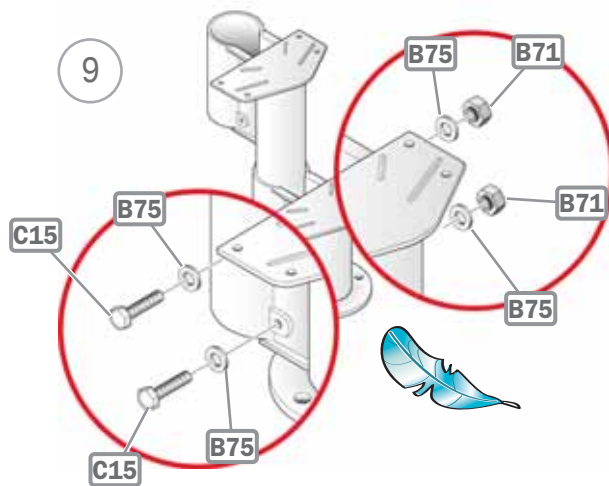
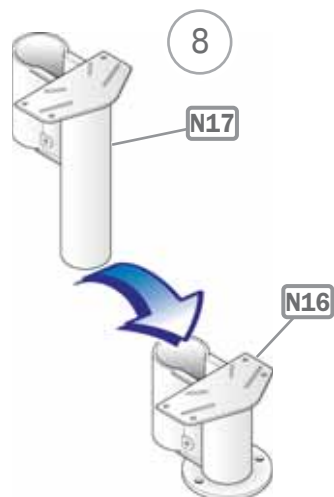
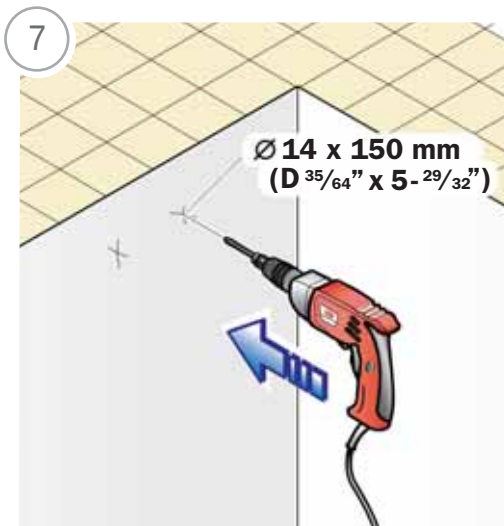
$$(X > 2 - \frac{3}{8} \text{''})$$

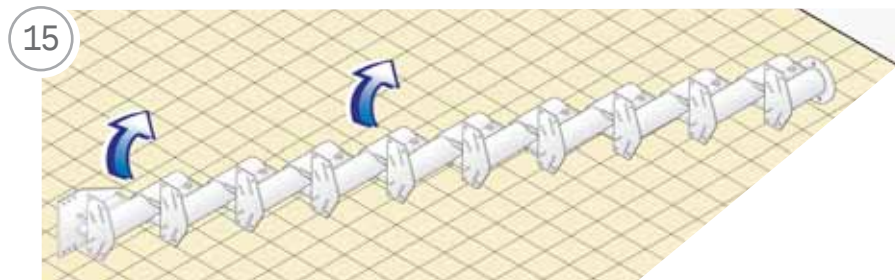
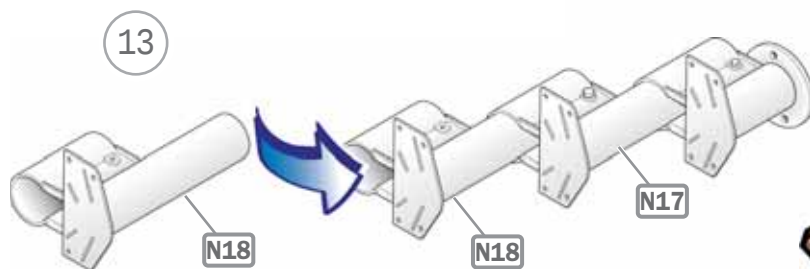
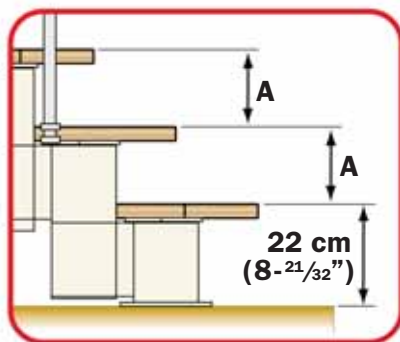
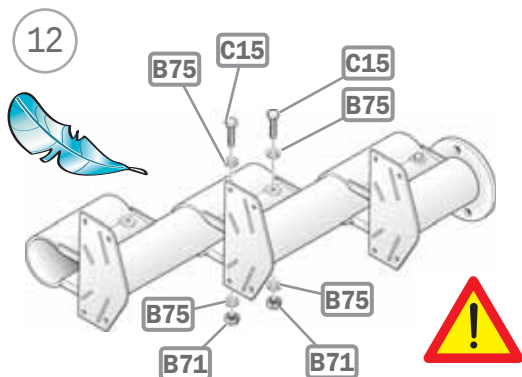


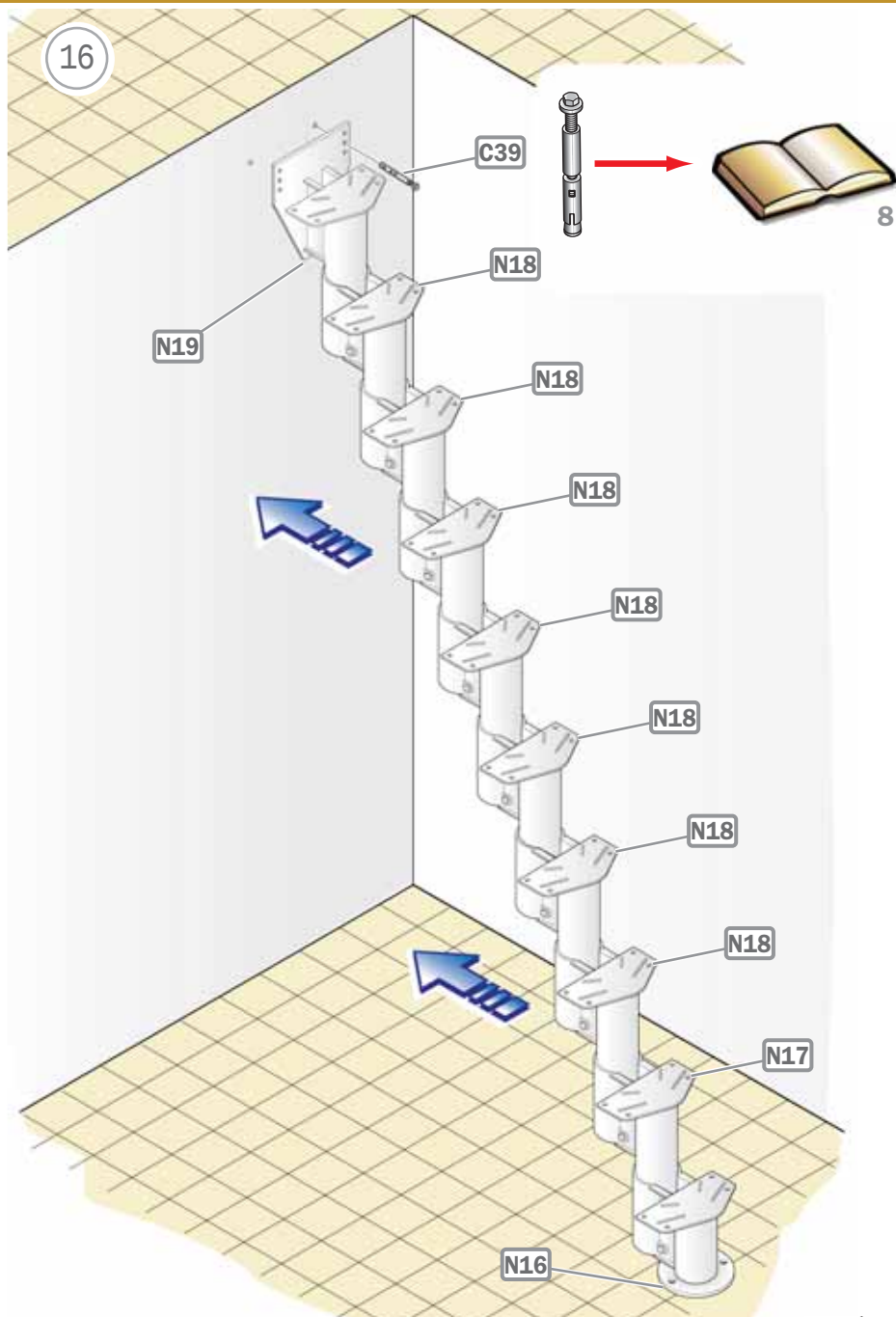
$$X = 2 \div 6 \text{ cm}$$

$$(\frac{25}{32} \div 2 - \frac{3}{8} \text{''})$$

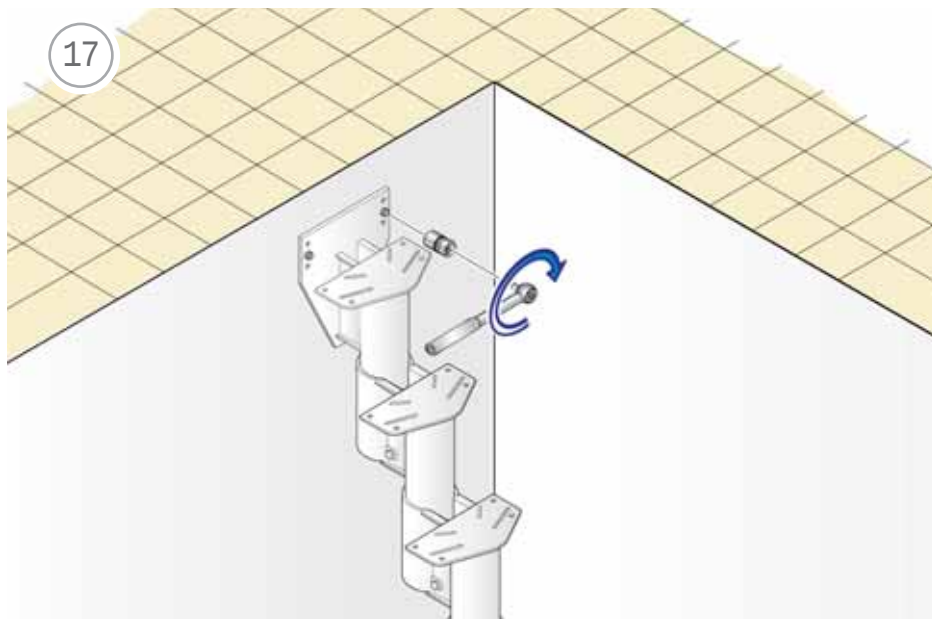




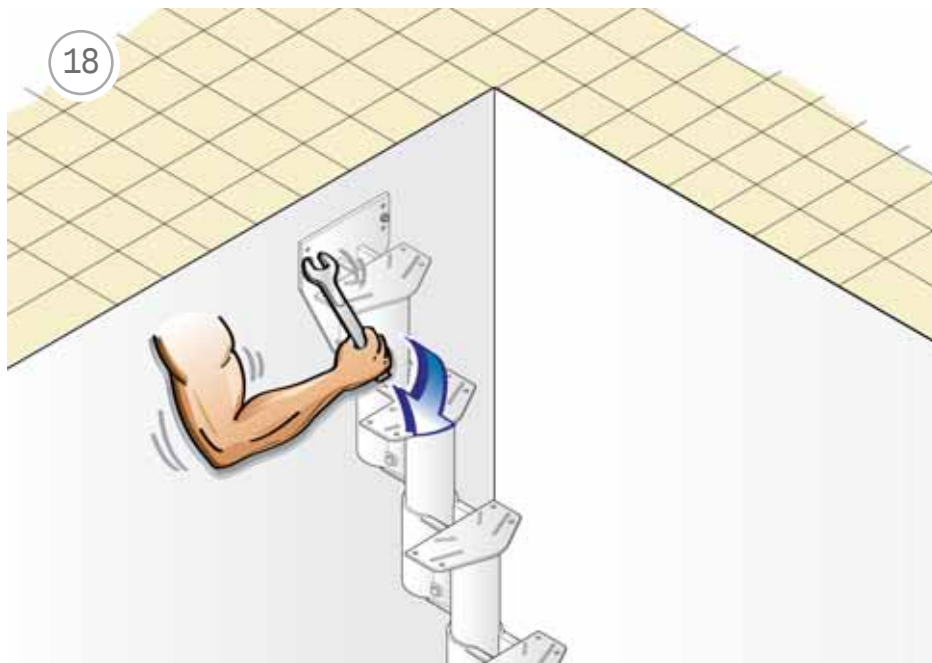


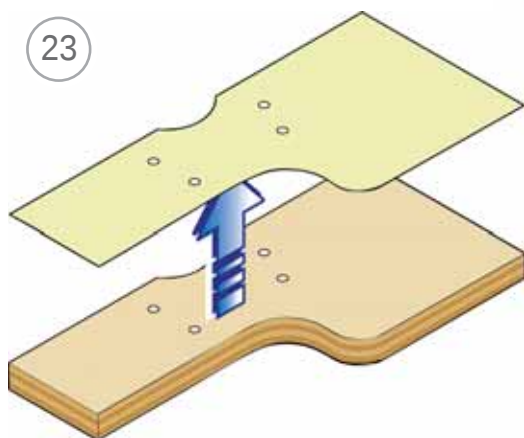
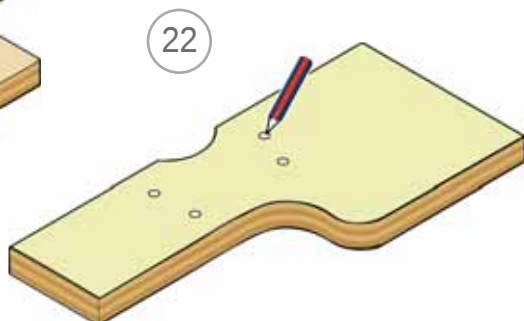
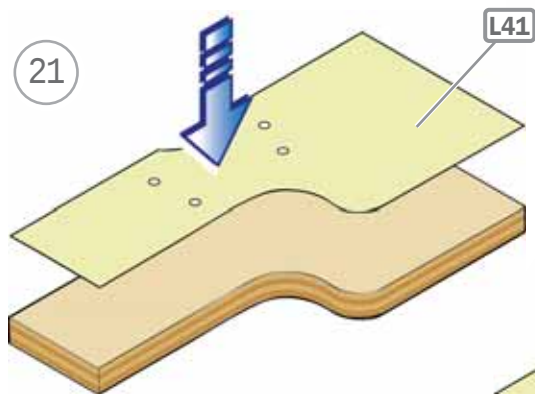
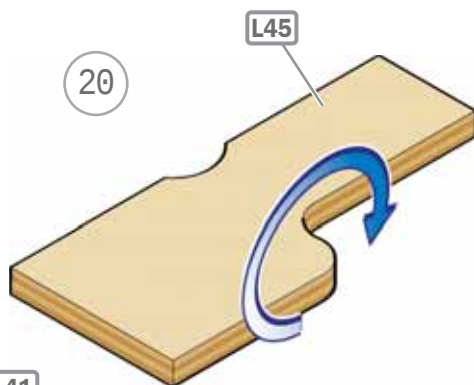
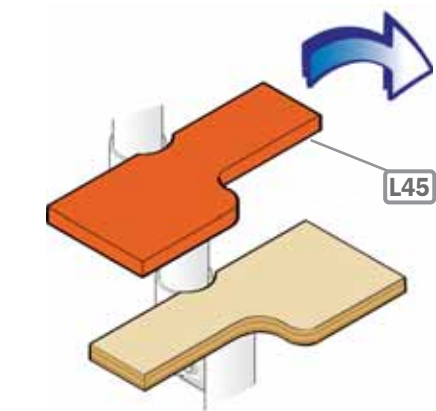


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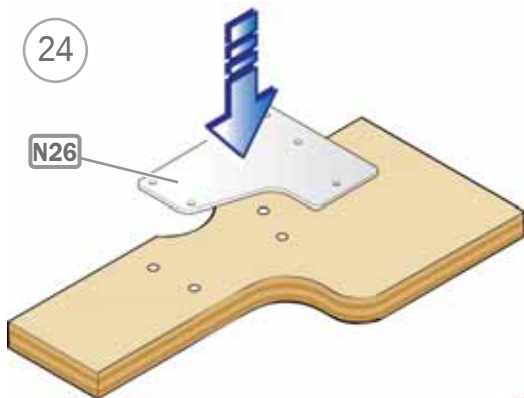
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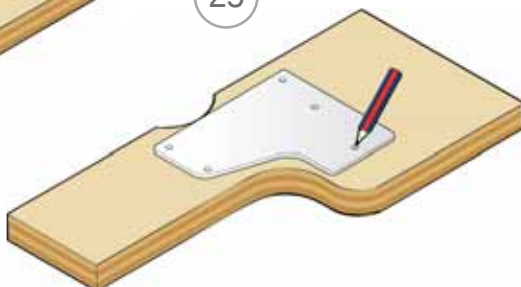


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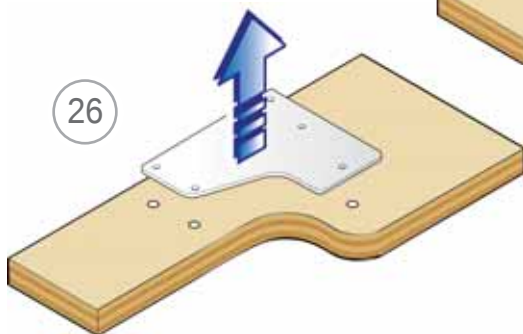
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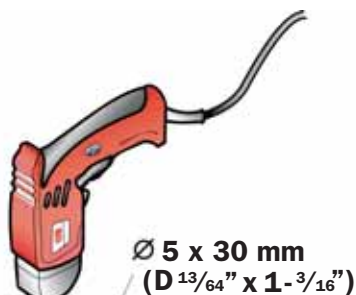
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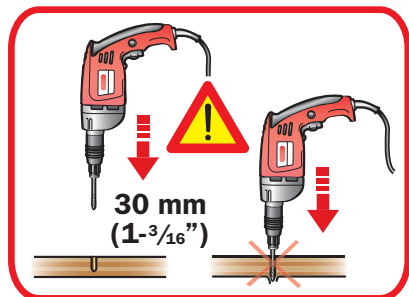
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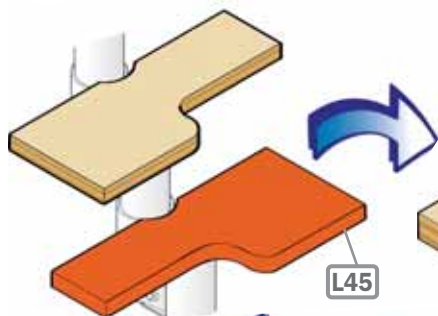
x 5



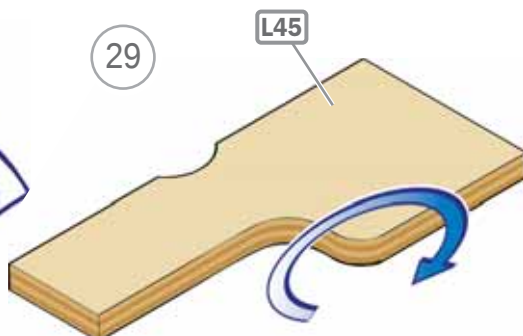
oak

Oak30.Xtra

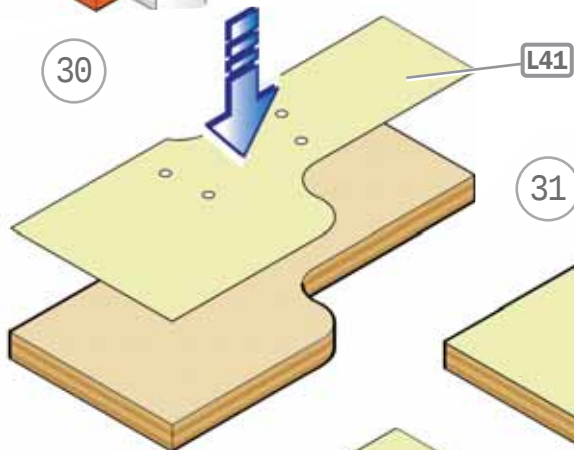
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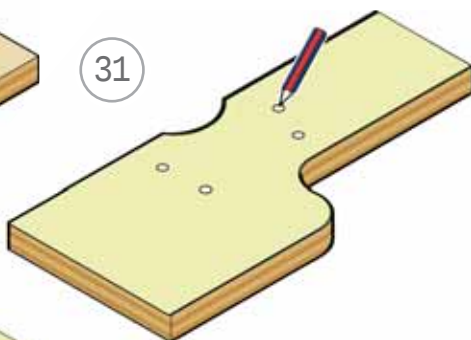
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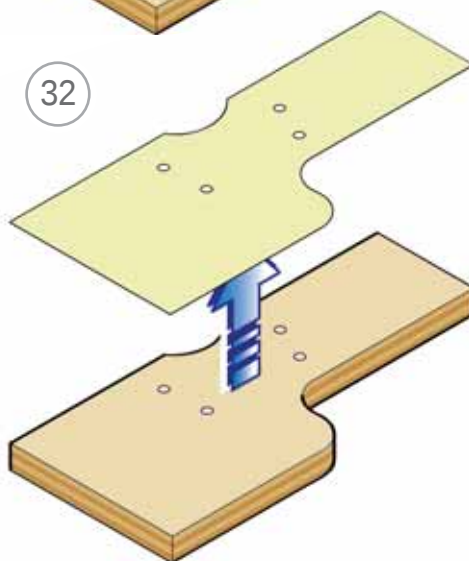
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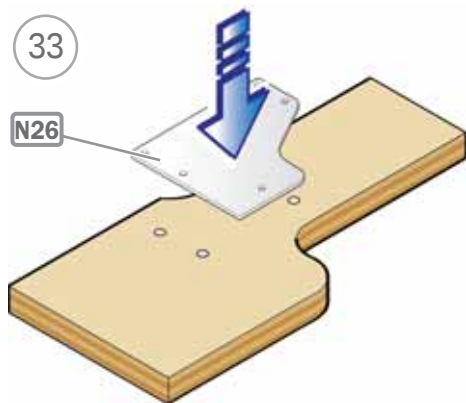


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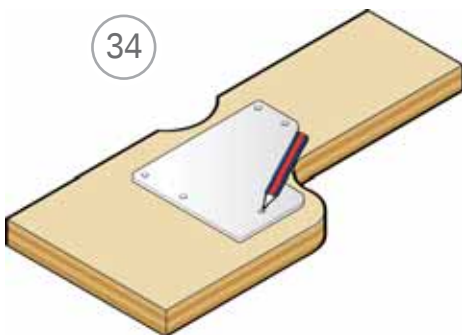


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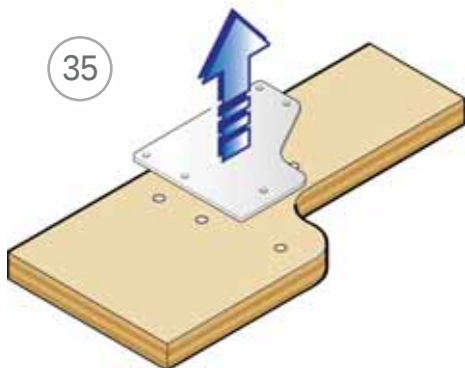
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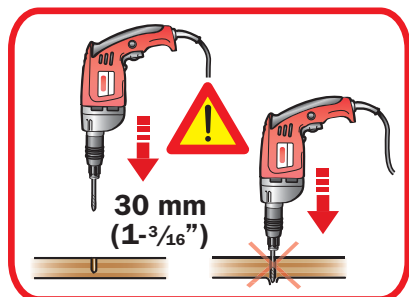
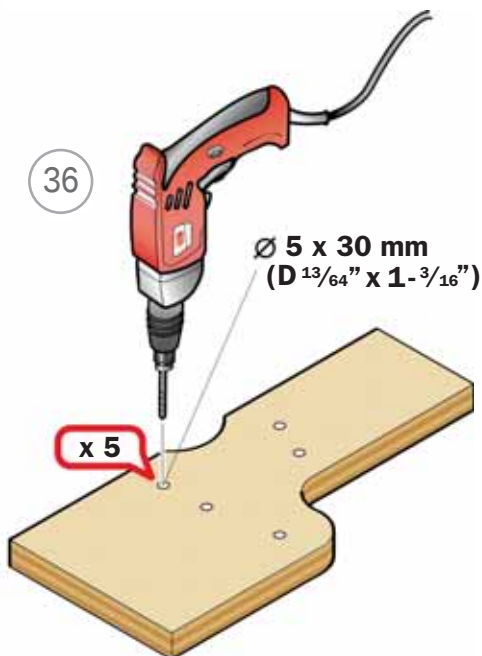
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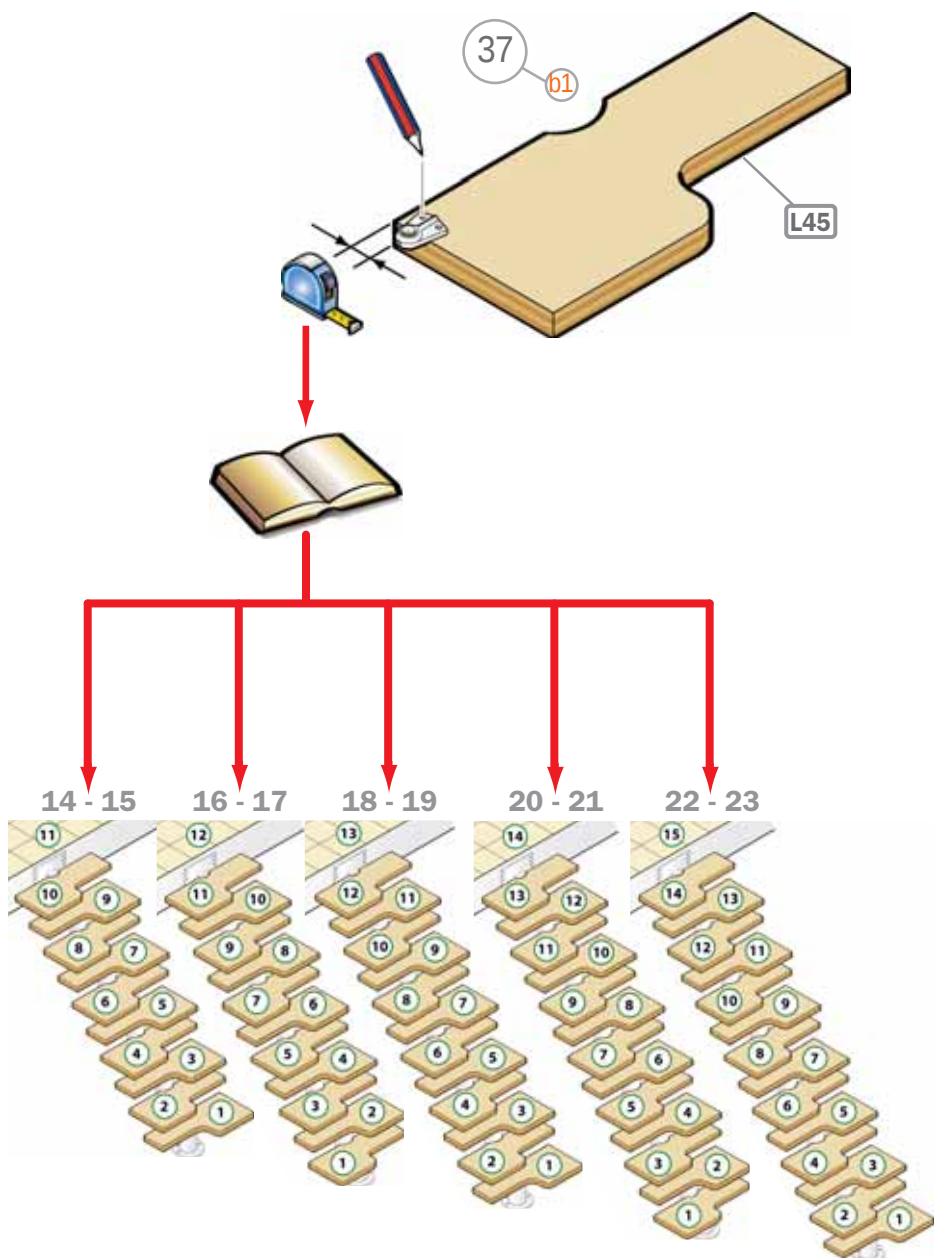


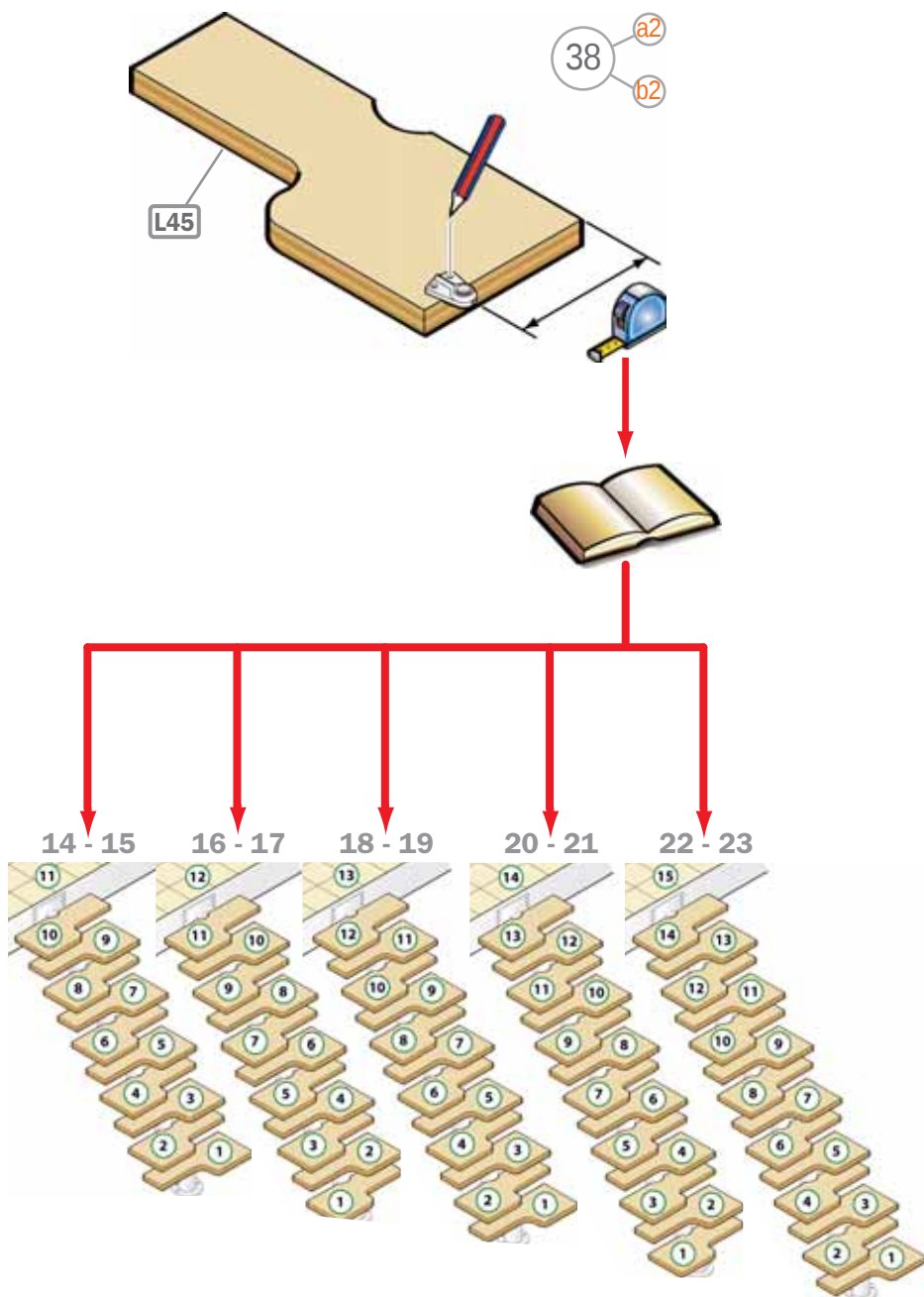
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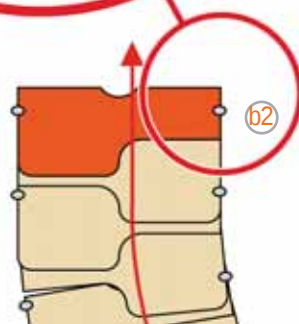
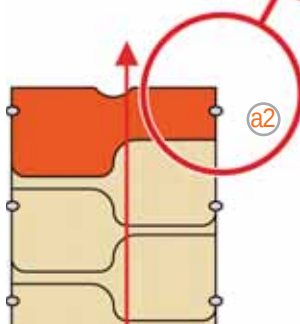
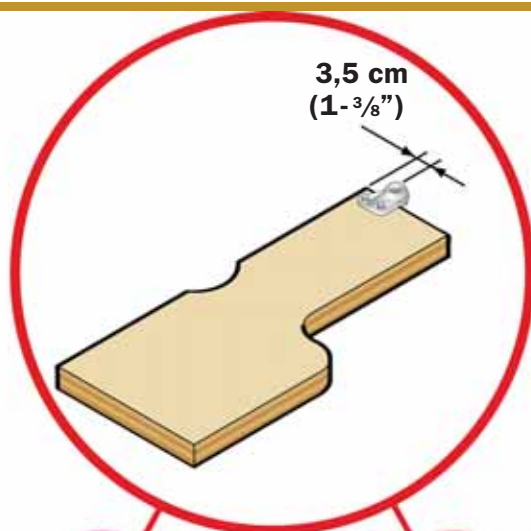
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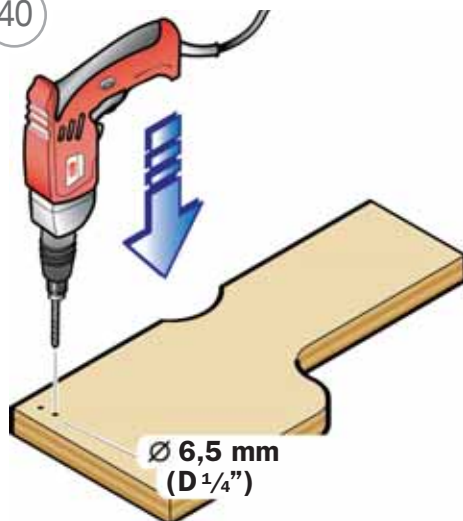


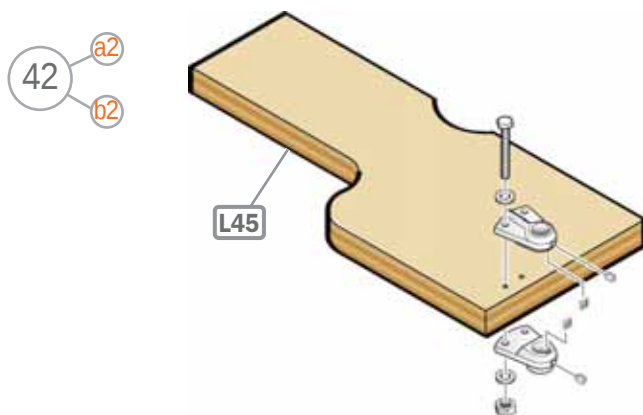
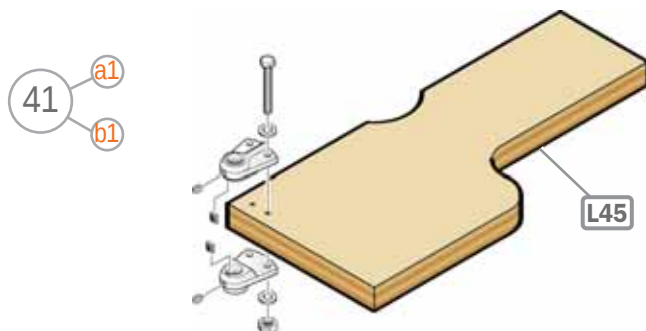
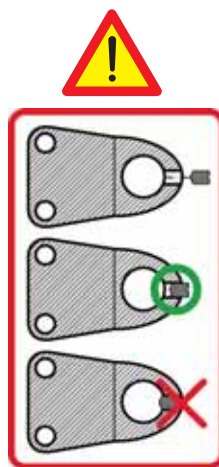
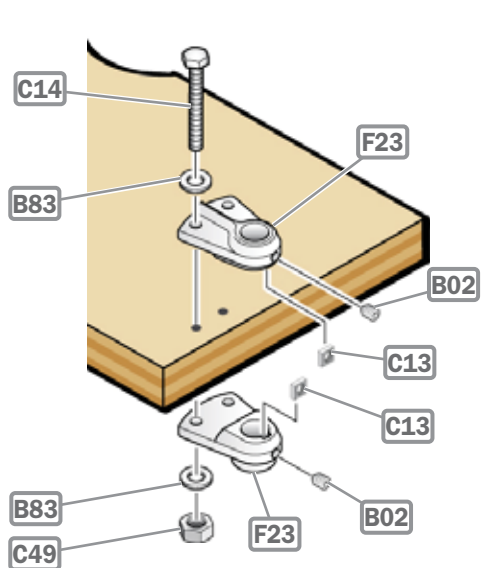


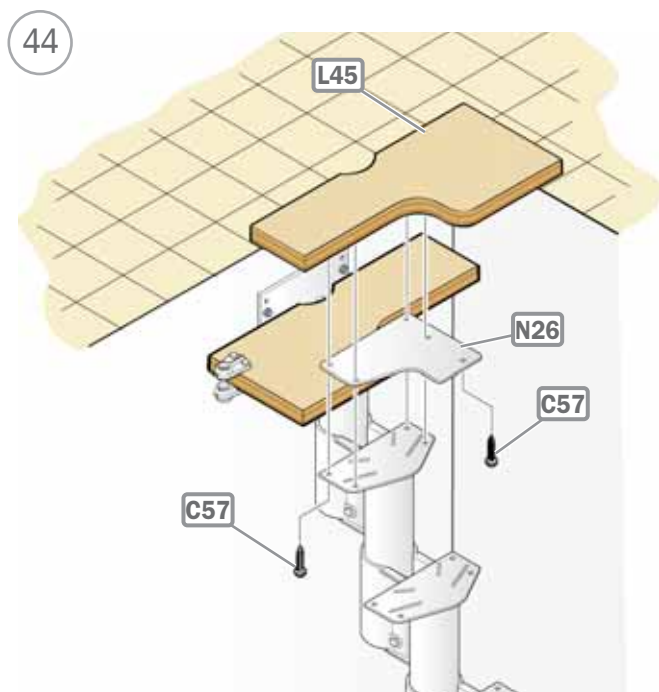
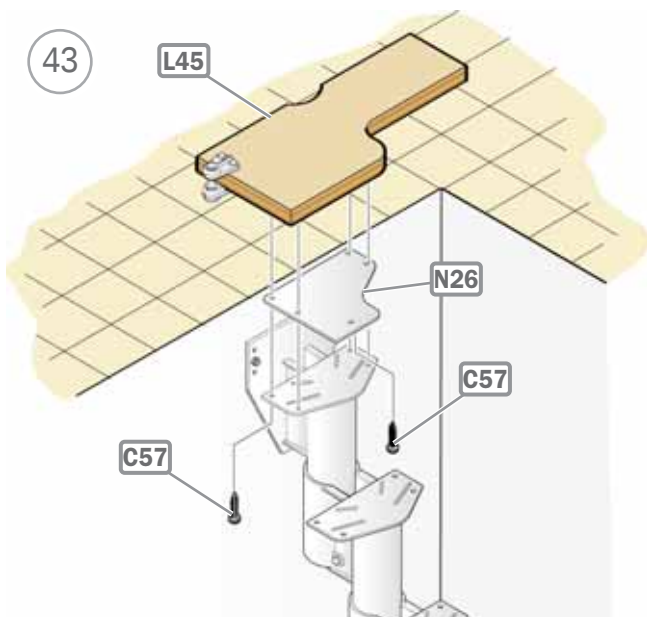
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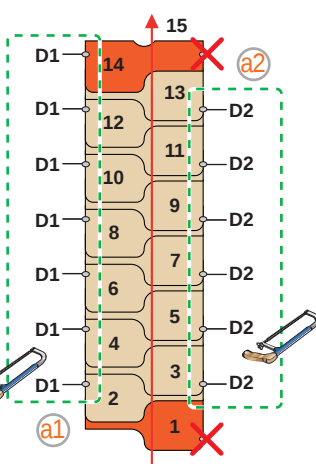
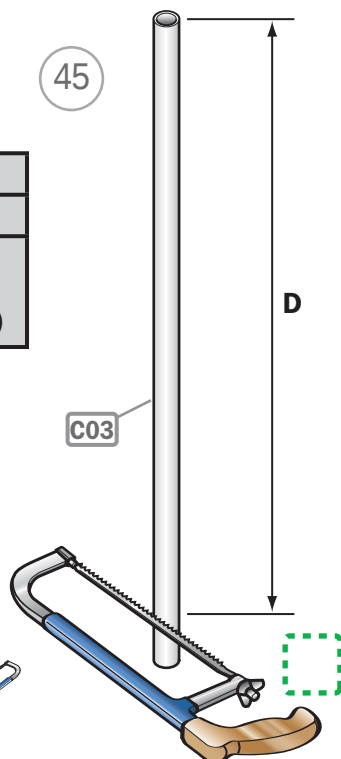
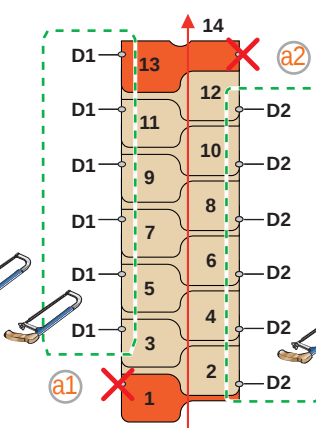
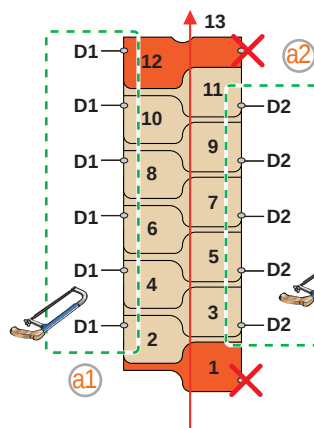
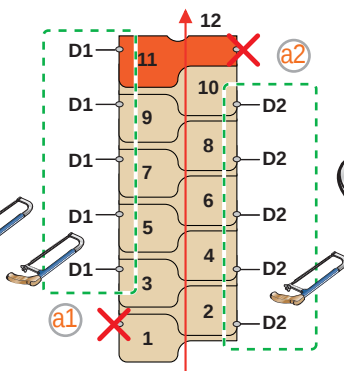
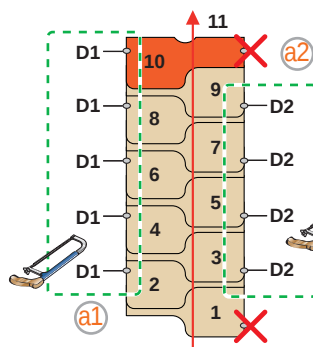
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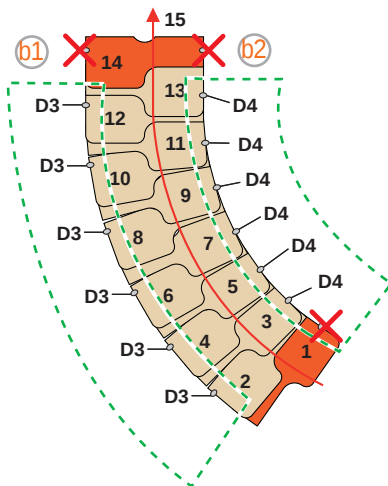
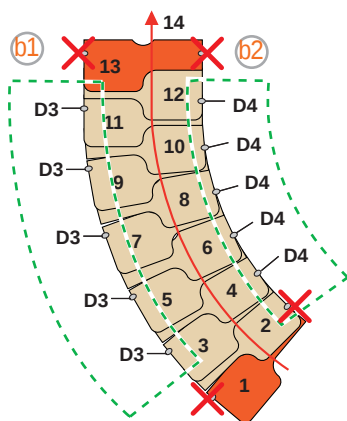
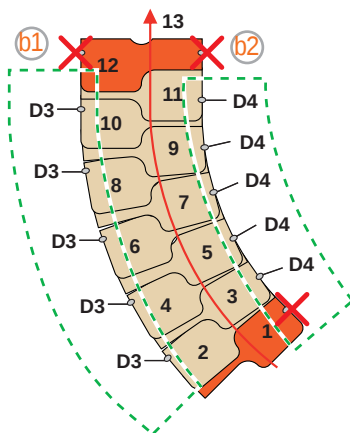
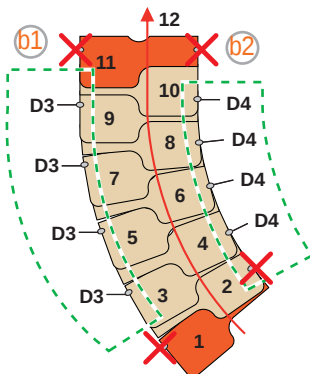
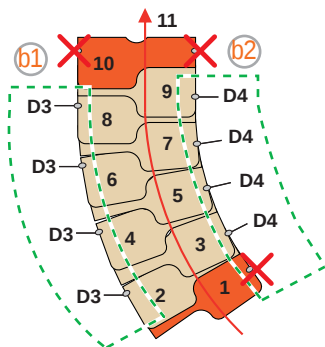
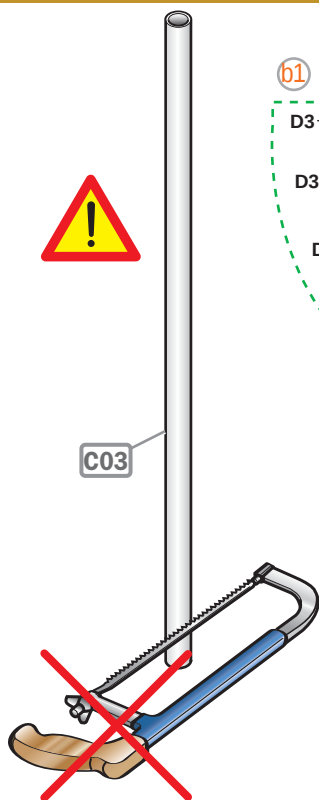




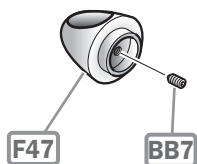


a1	a2	b1	b2
D			
D1 = 98 cm (38-⁹/₁₆")	D2 = 88 cm (34-⁵/₈")	D3 = 98 cm (38-⁹/₁₆")	D4 = 92 cm (36-¹/₄")

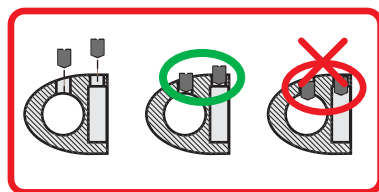
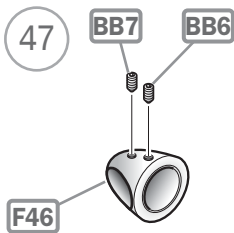




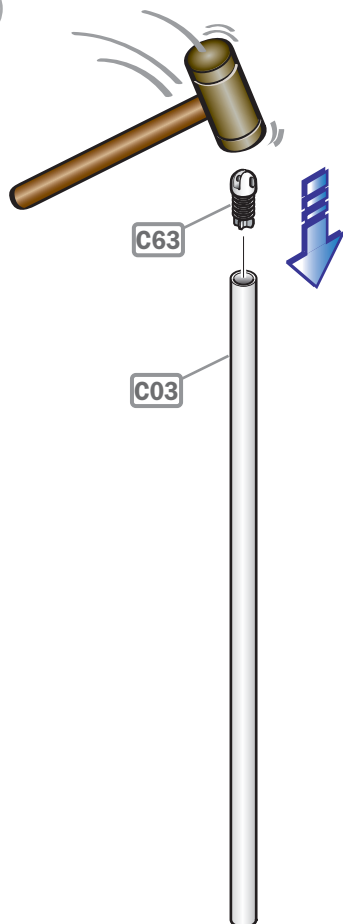
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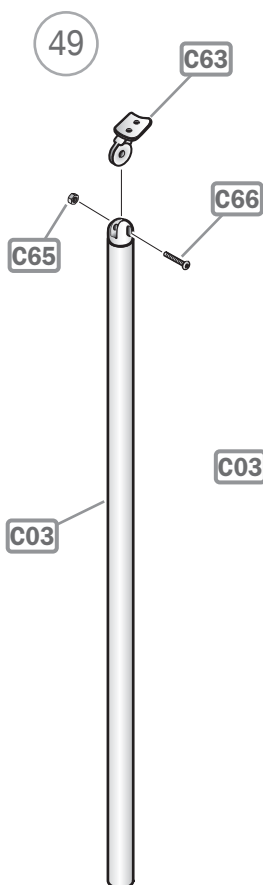
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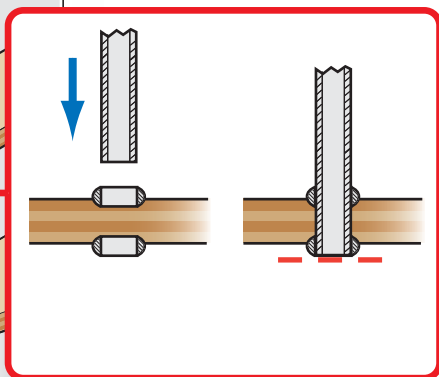
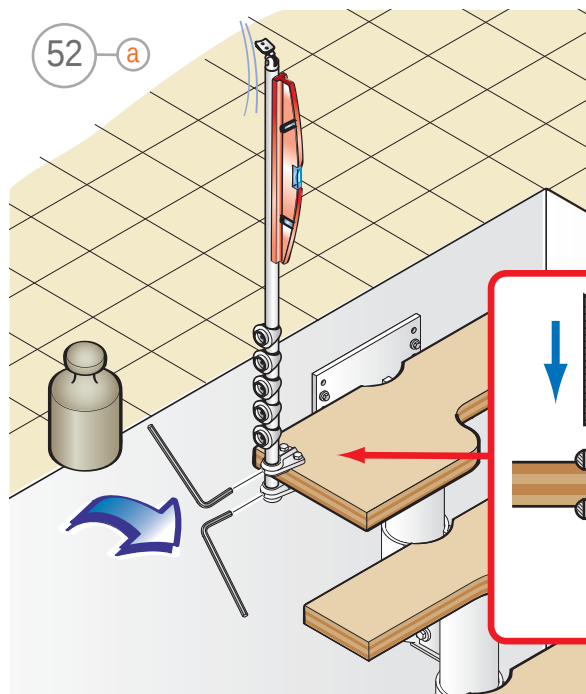
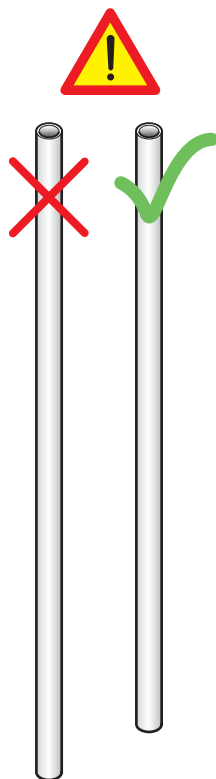
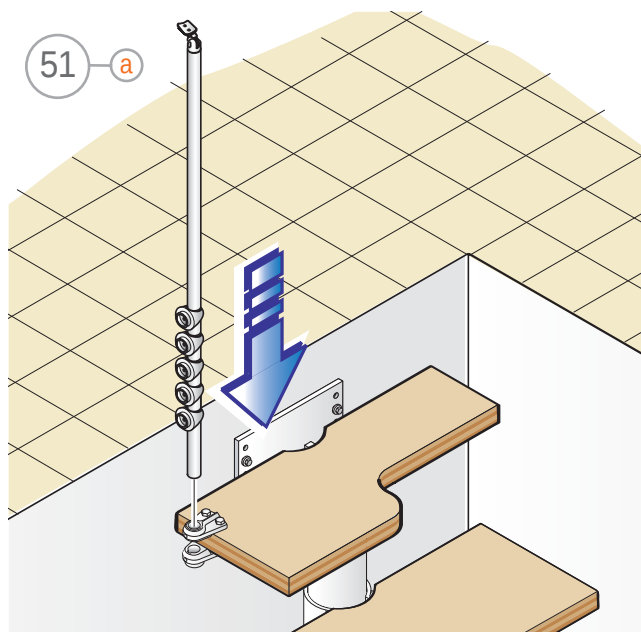


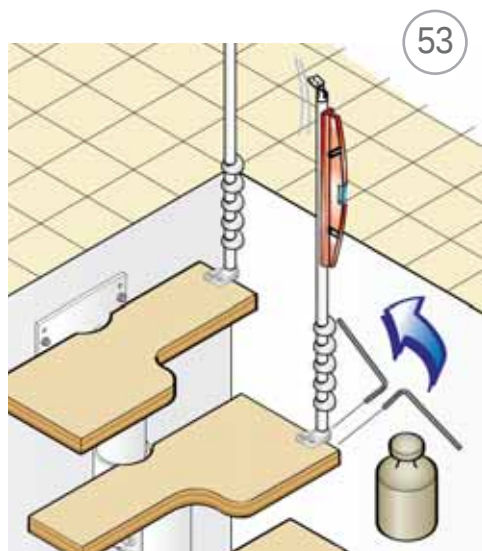
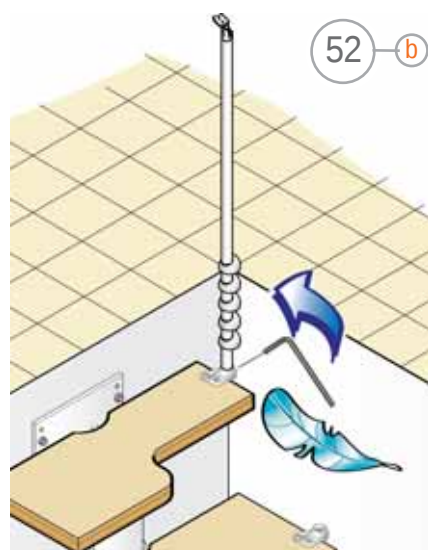
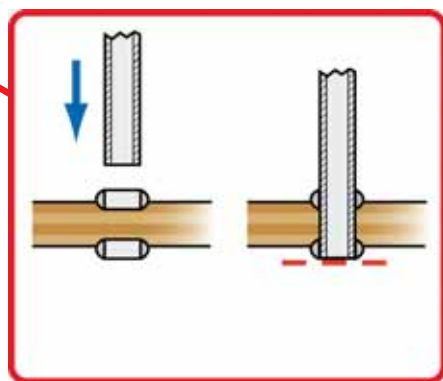
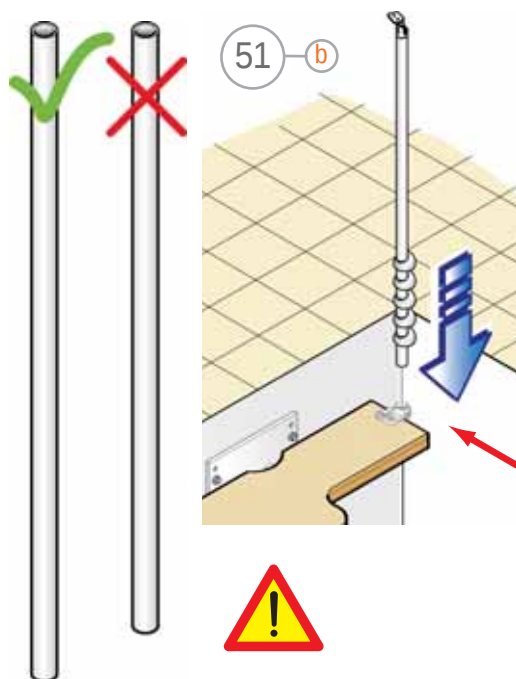
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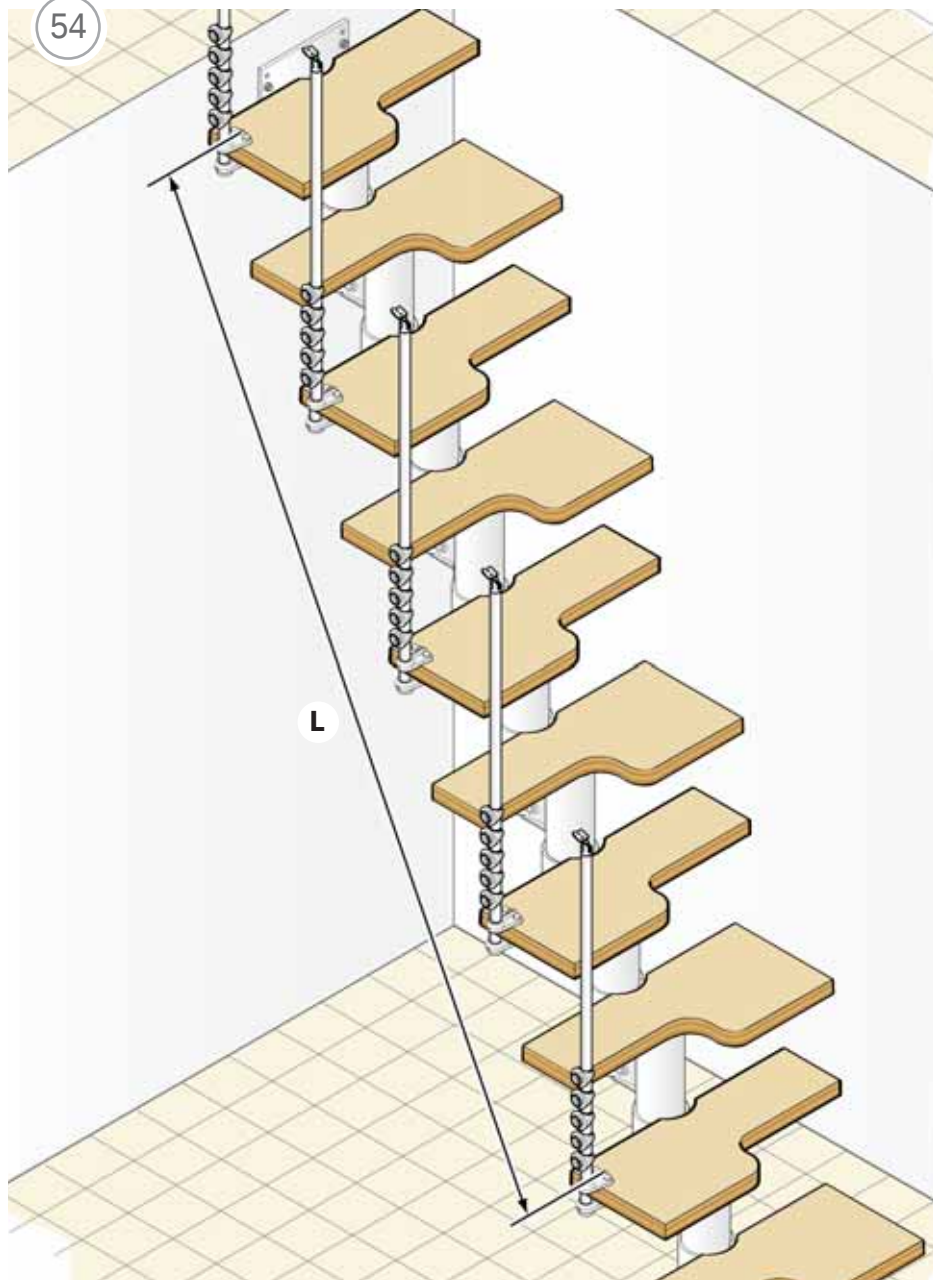
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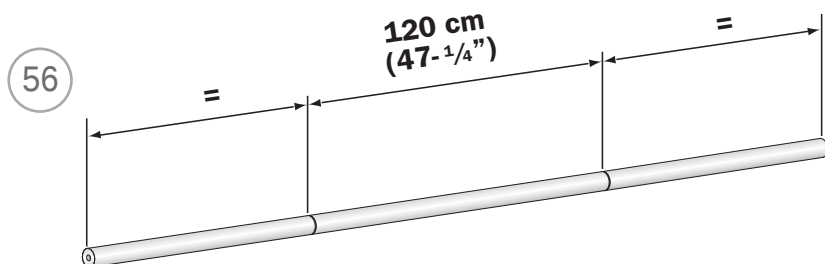
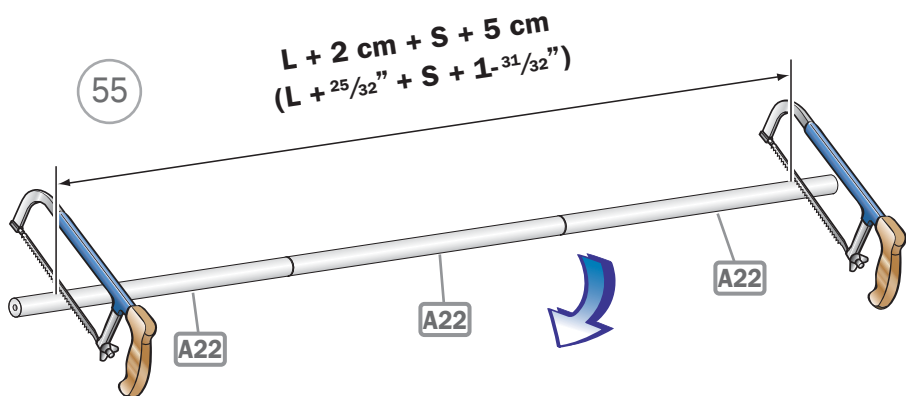
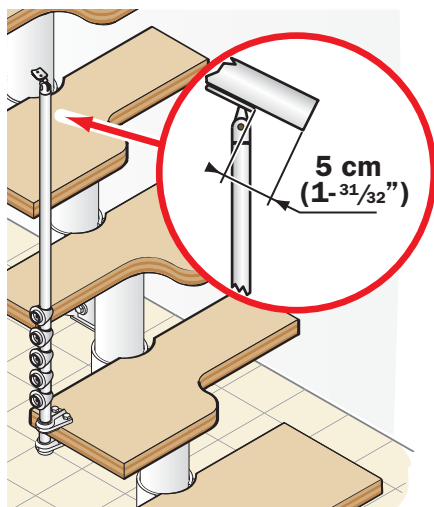
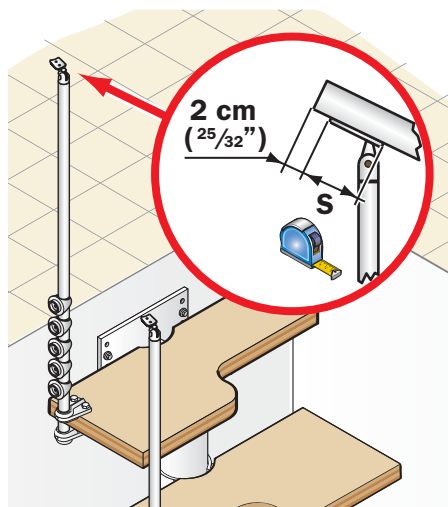


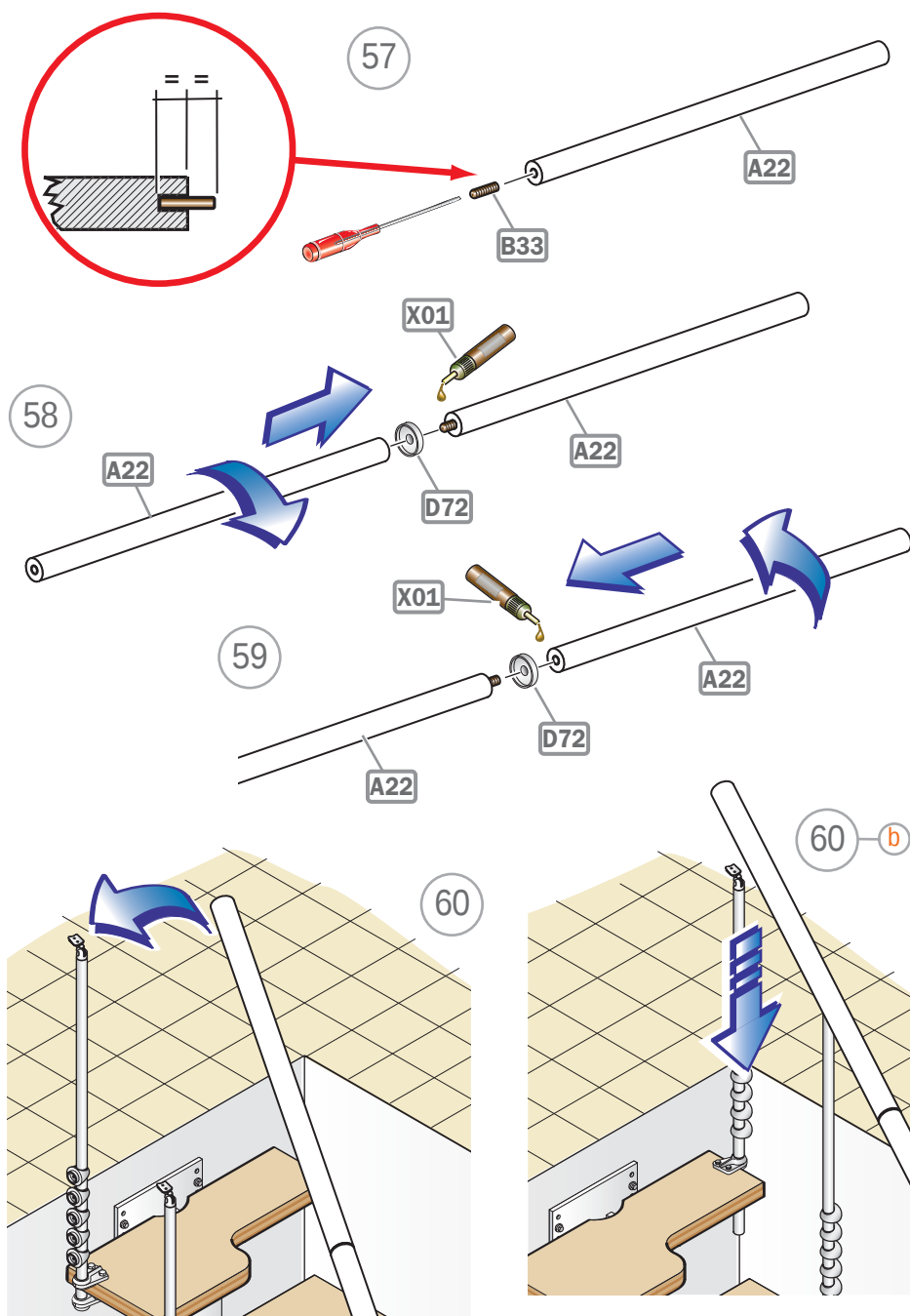


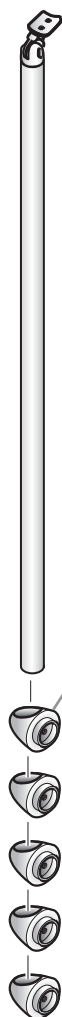
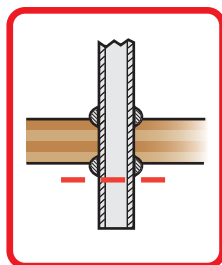
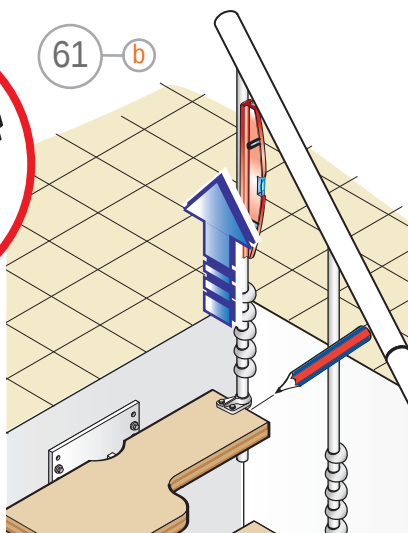
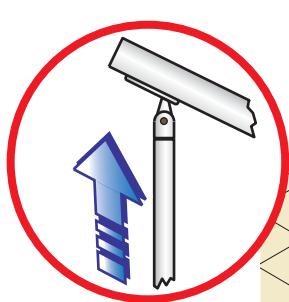


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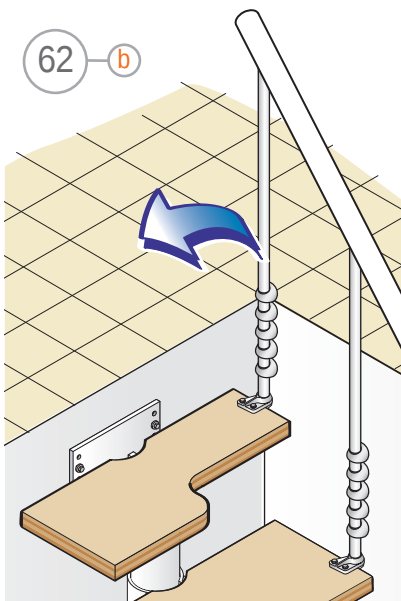
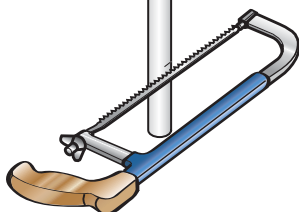


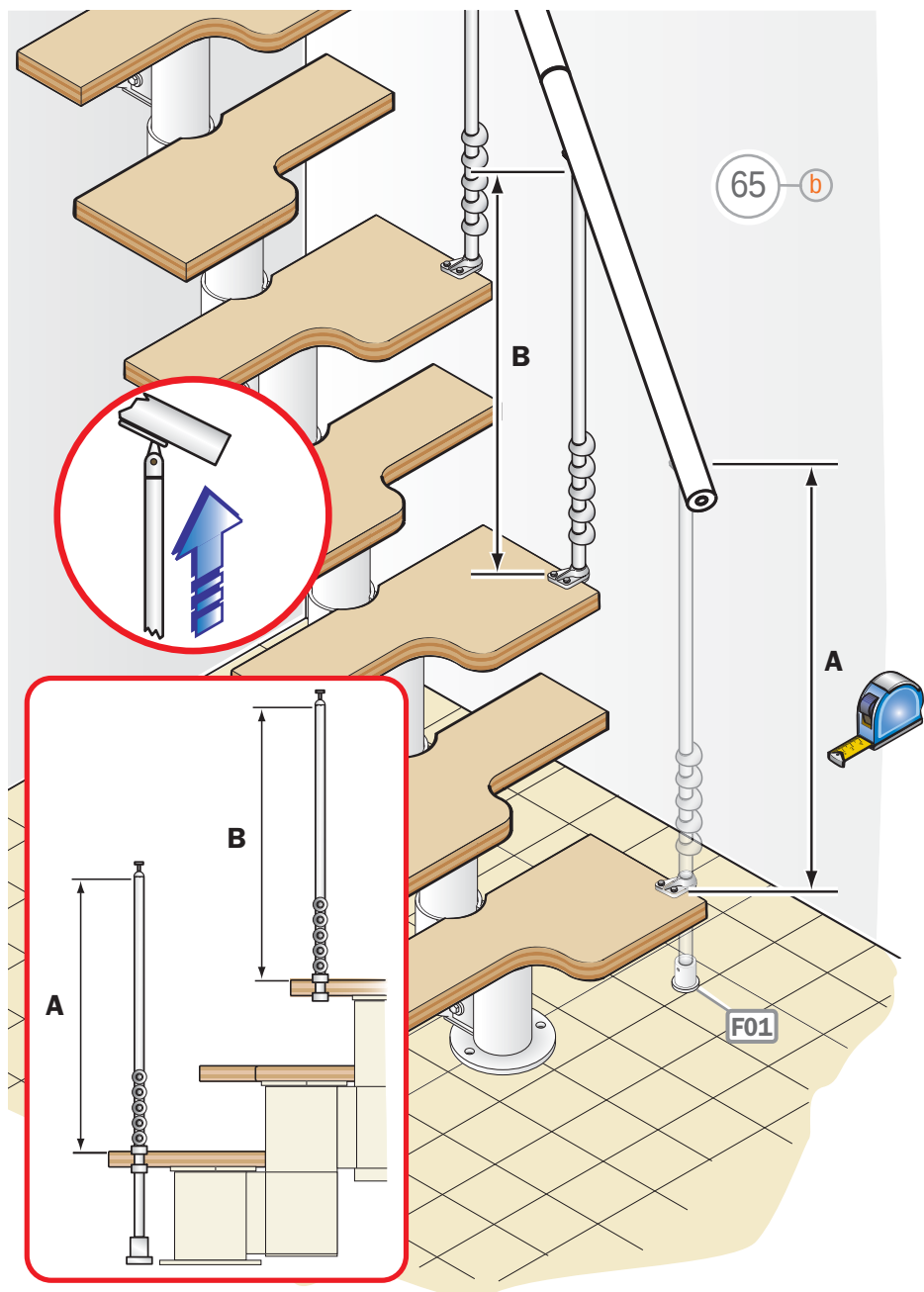


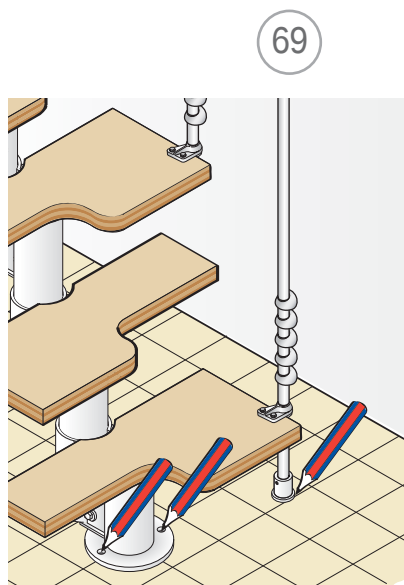
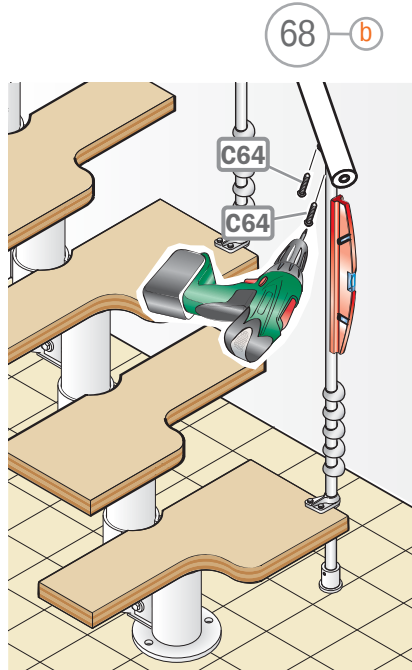
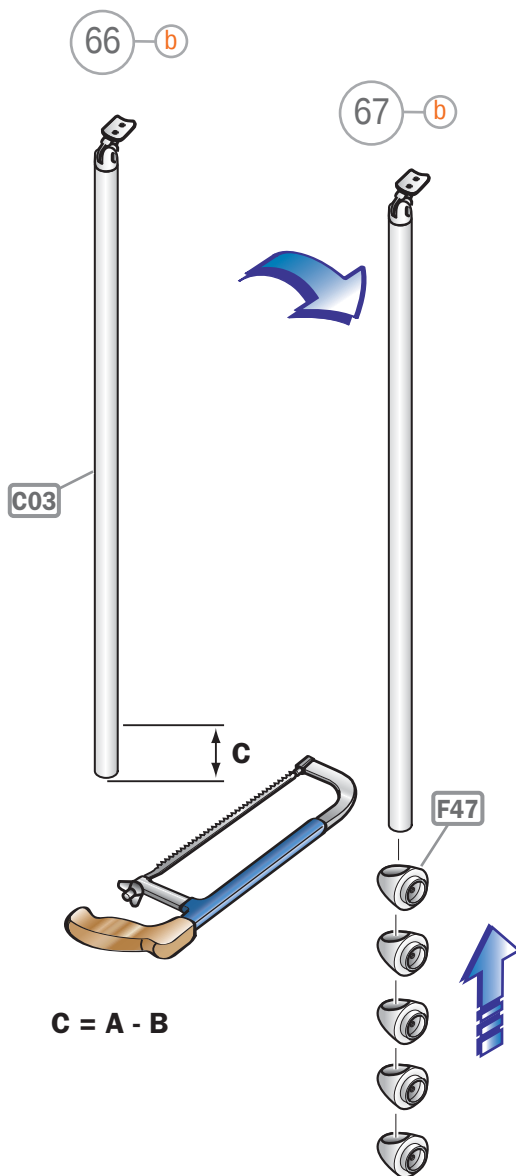


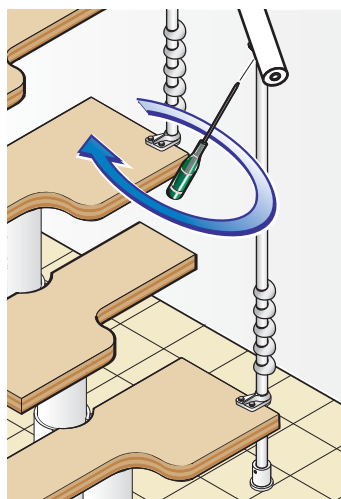
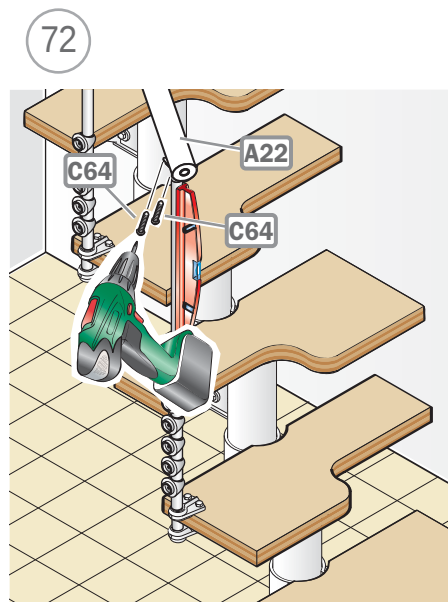
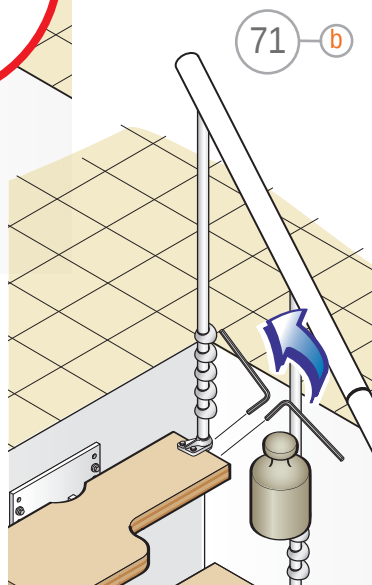
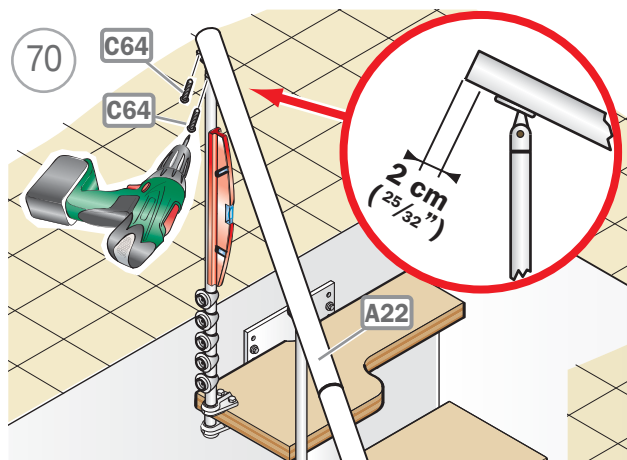


F47

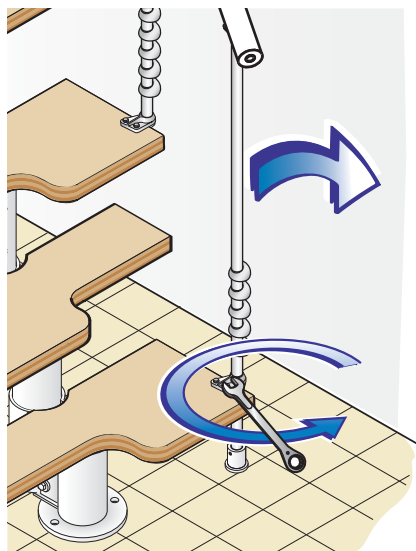




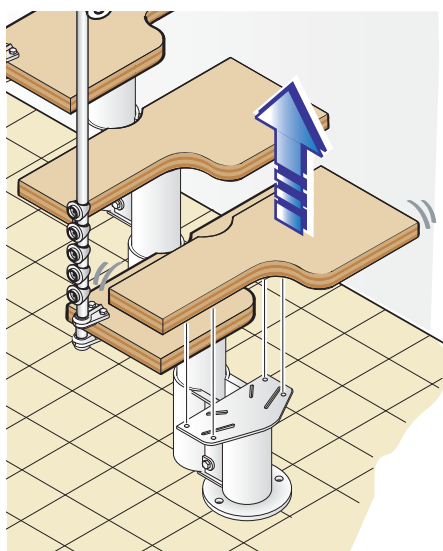




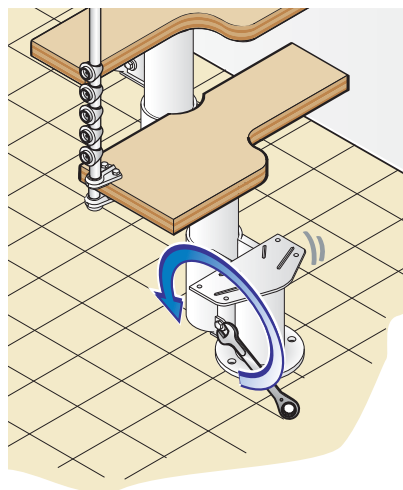
74 **b**



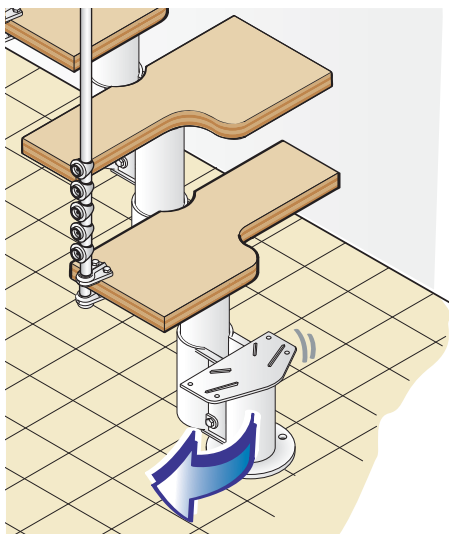
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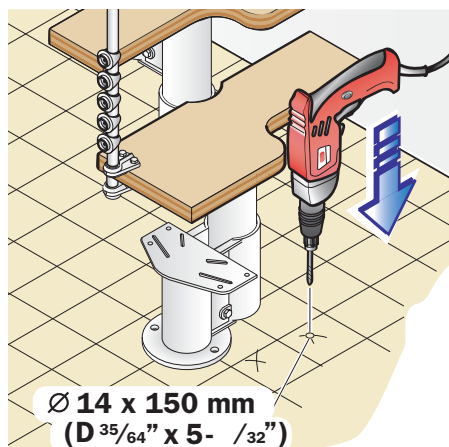
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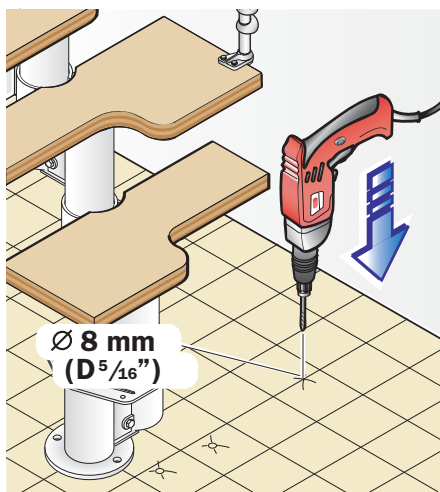
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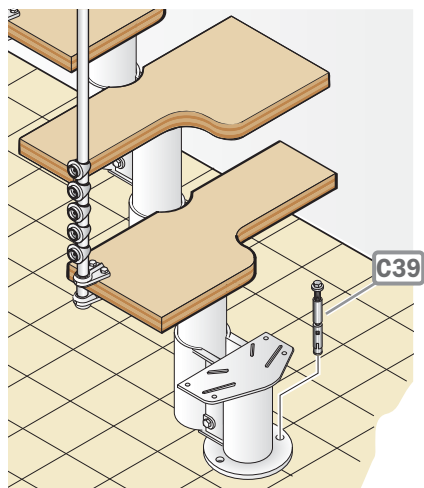
78



79 **b**

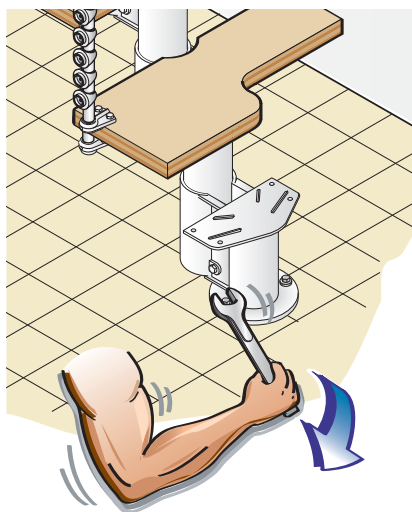


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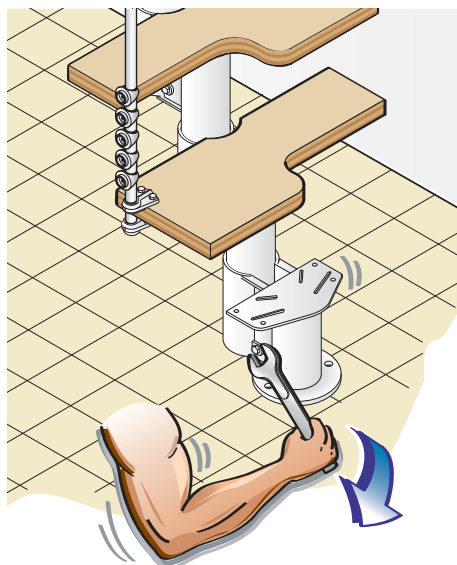


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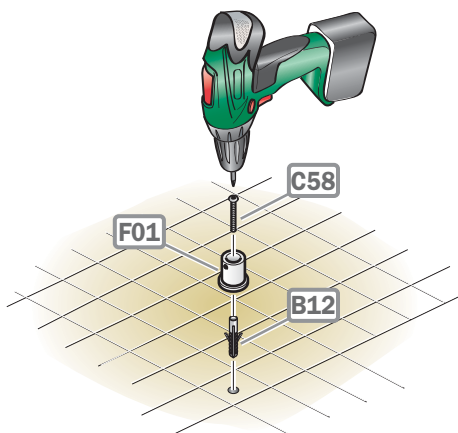
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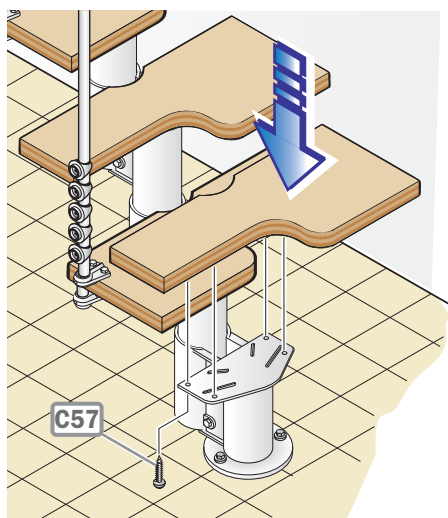
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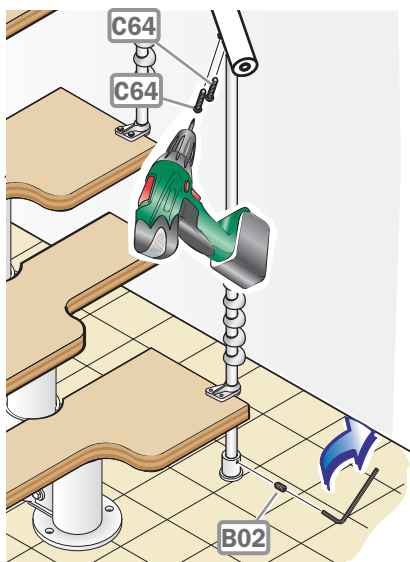
83 ^b



84



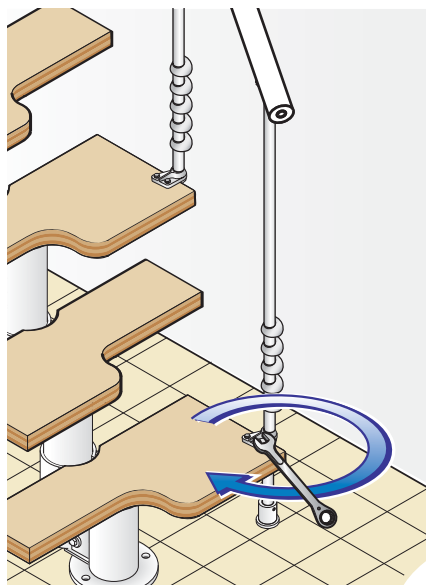
85 ^b



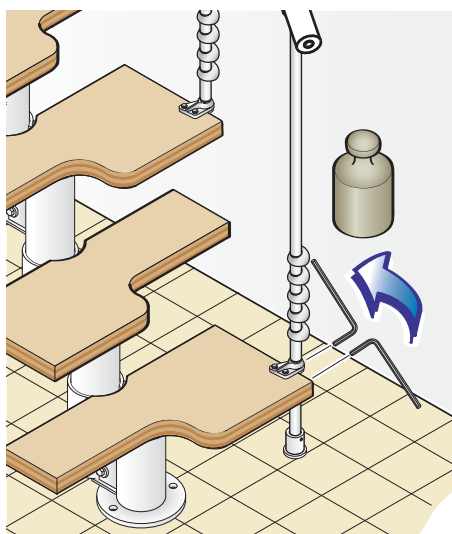
oak

Oak30.Xtra

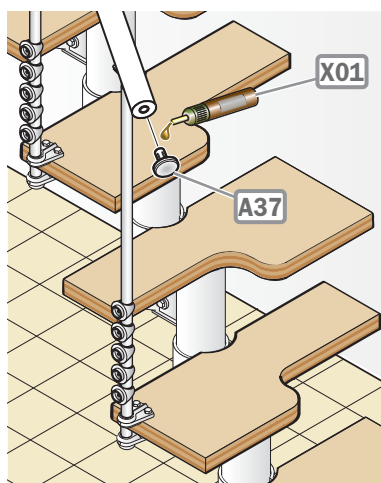
86 b



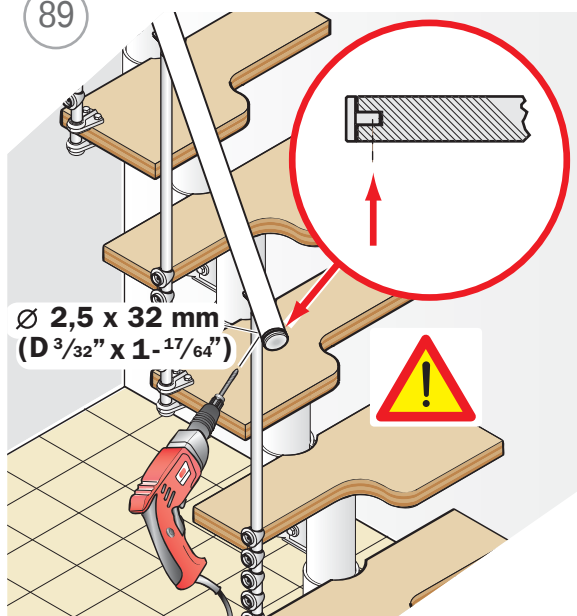
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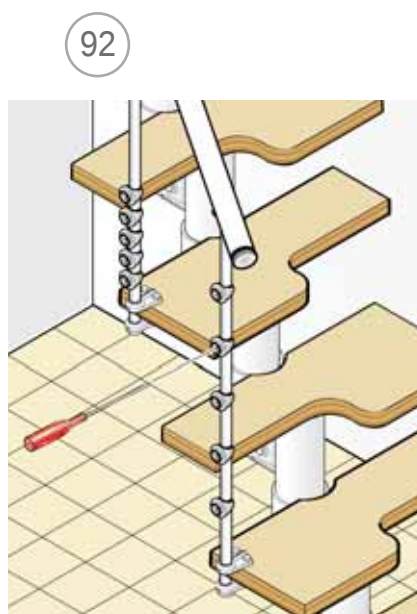
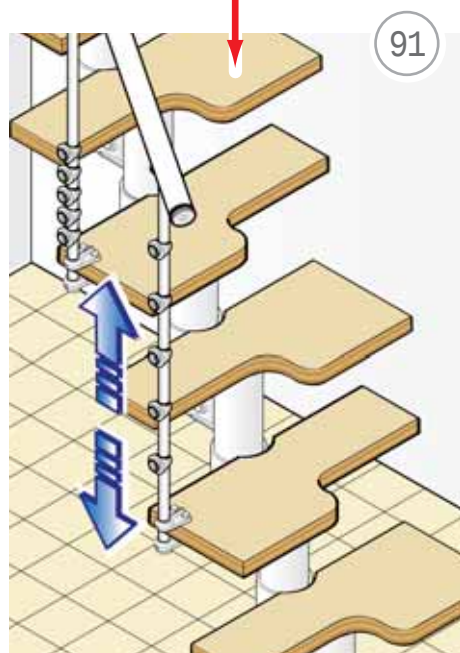
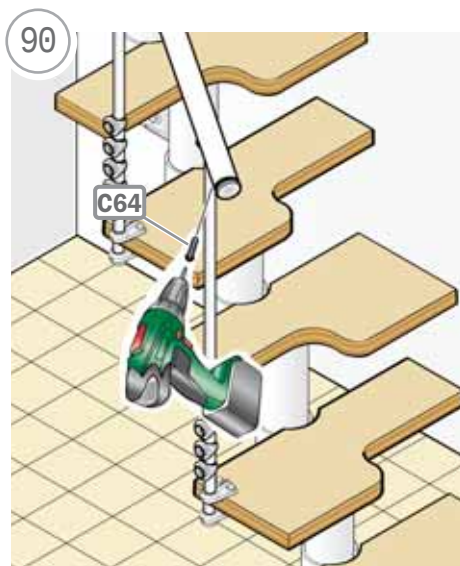
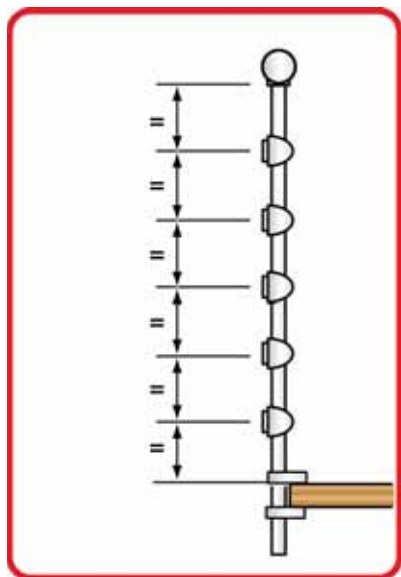


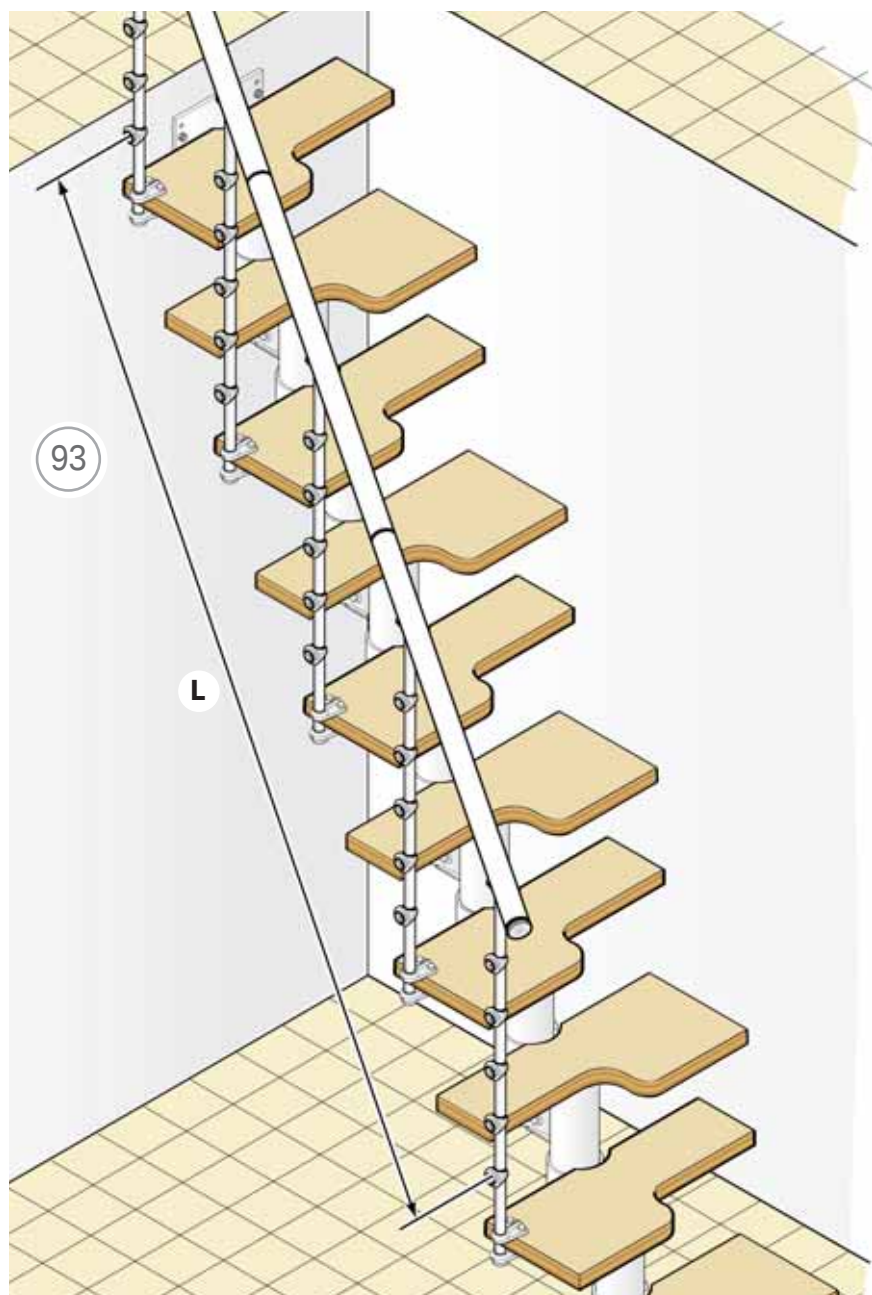
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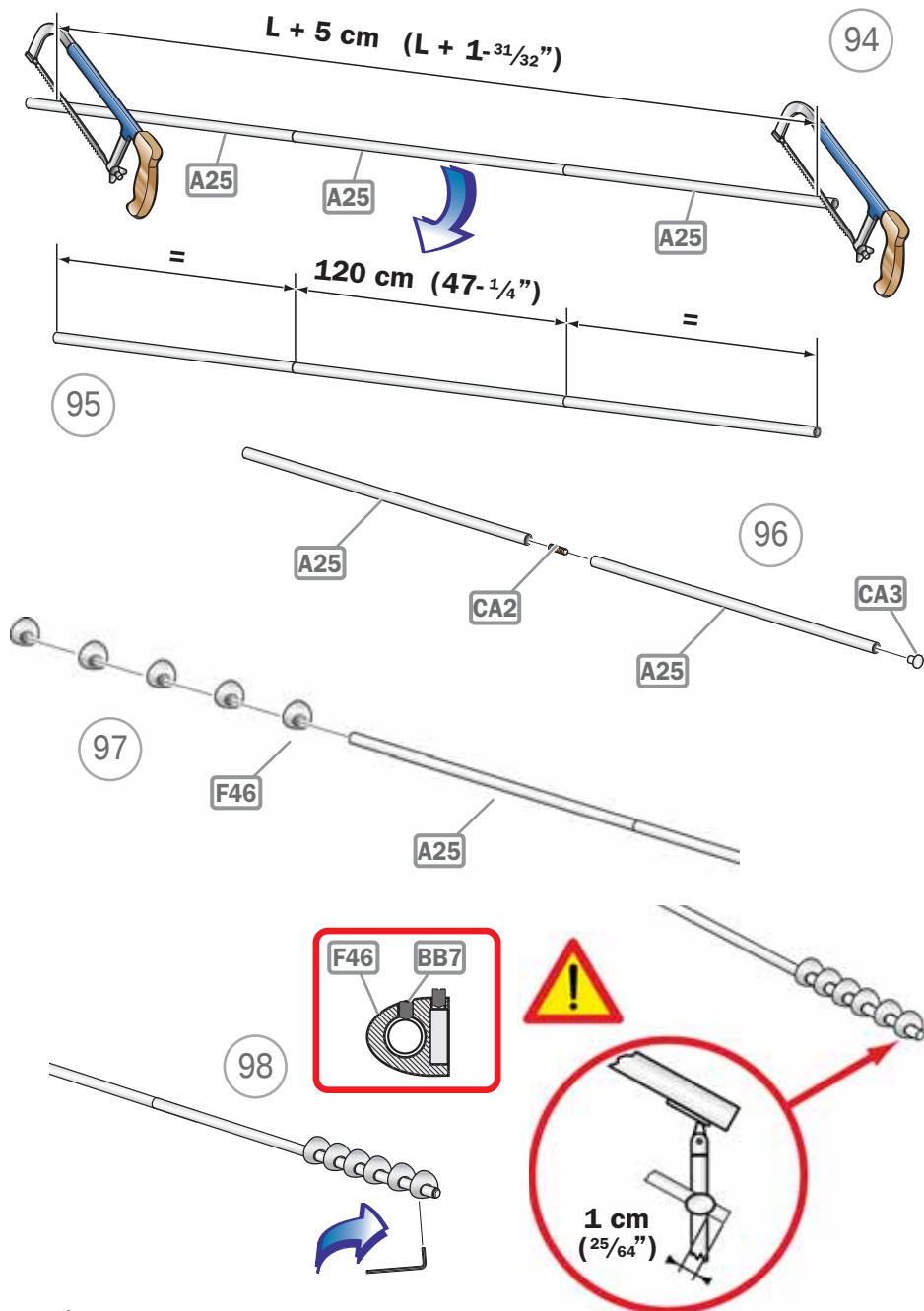


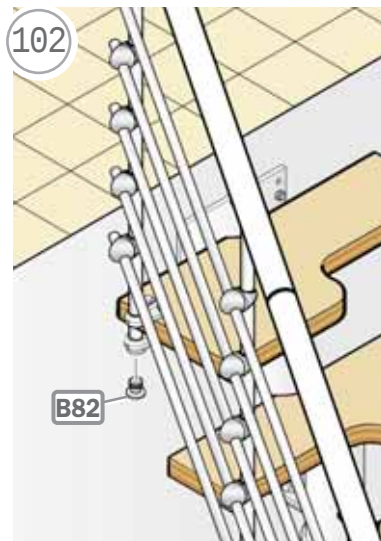
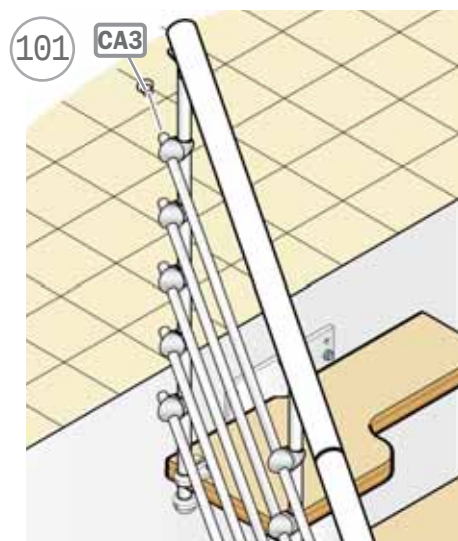
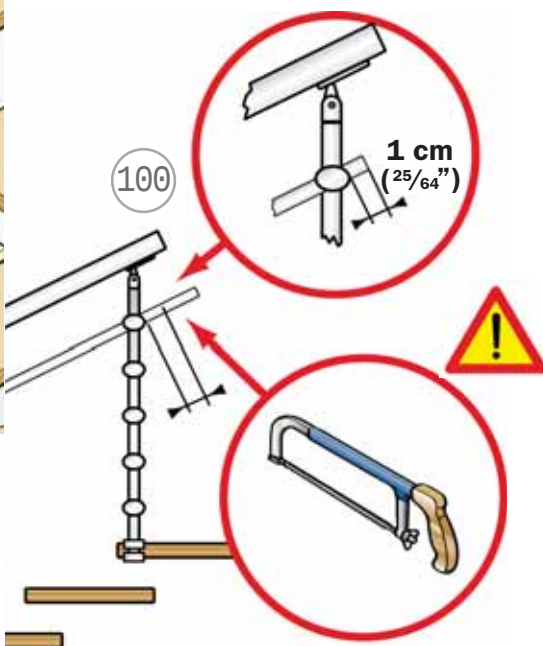
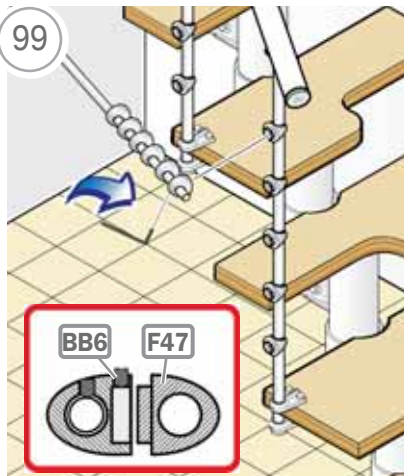
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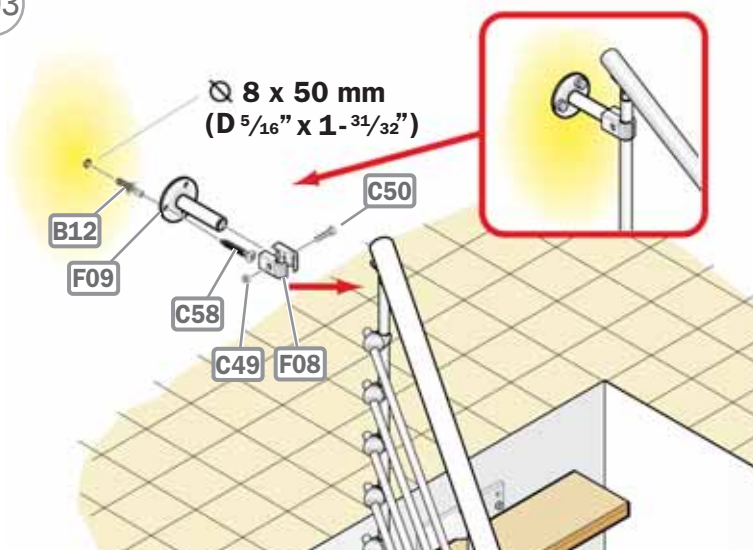




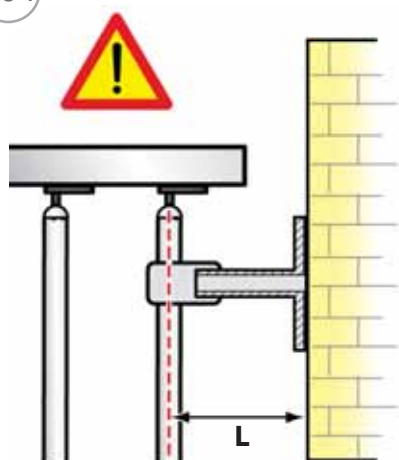




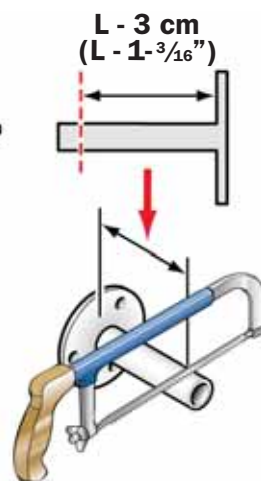
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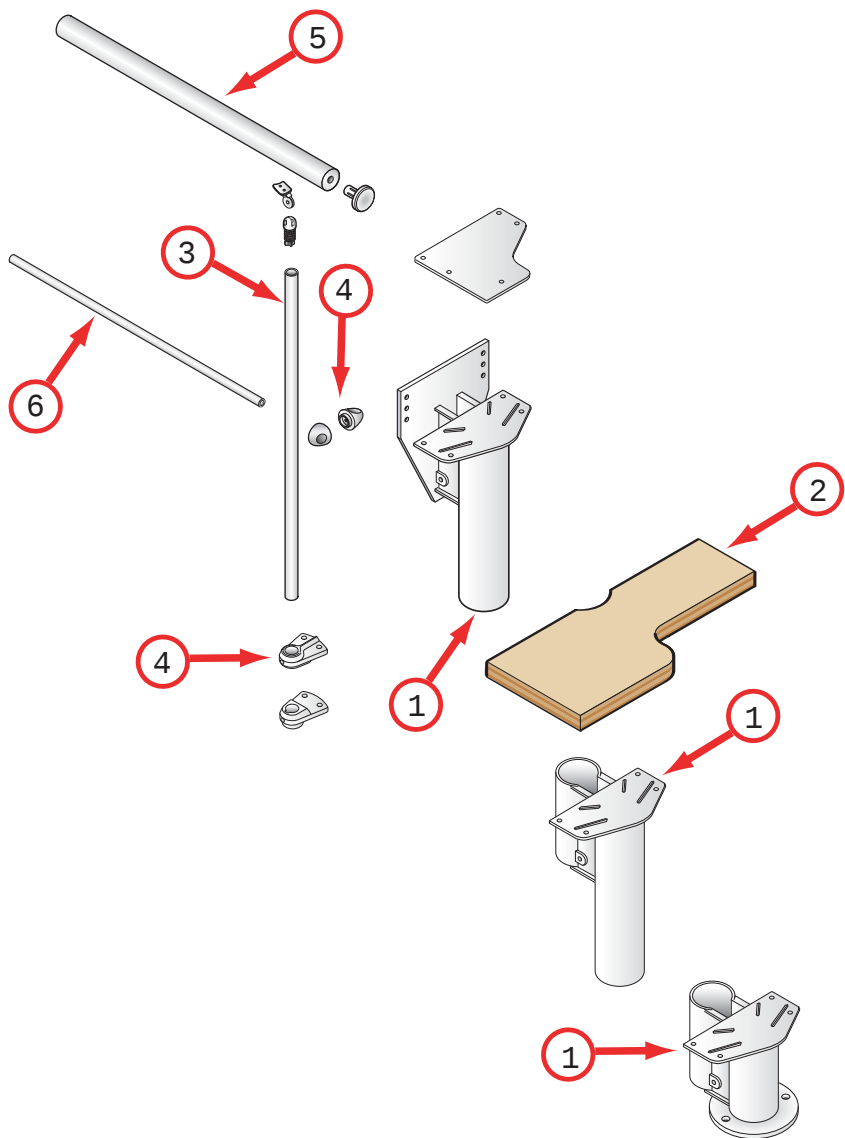




Italiano
English
Français
Español

DATI IDENTIFICATIVI DEL PRODOTTO
PRODUCT DETAILS
DONNÉES D'IDENTIFICATION DU PRODUIT
DATOS DE IDENTIFICACIÓN





IT)

dati identificativi del prodotto

denominazione commerciale: **OAK 30Xtra USA**

tipologia: scala a giorno con gradini sfalsati e rotazione delle rampe con pendenza

materiali impiegati

STRUTTURA

descrizione

composta da elementi **(1)** metallici assemblati fra di loro con bulloni

materiali

Fe 370

finitura

verniciatura a forno con polveri epossidiche

GRADINI

descrizione

gradini **(2)** in legno sagomati assemblati alla struttura con bulloni

materiali

rovere

finitura

tinta: all'acqua

fondo: all'acqua

finitura: all'acqua

RINGHIERA

descrizione

composta da colonnine **(3)** verticali in metallo fissate ai gradini **(2)**, da corrimano **(5)** e tubi **(6)** in PVC

materiali

colonnine **(3)**: Fe 520

fissaggi **(4)**: nylon

tubi **(6)**: PVC

corrimano **(5)**: PVC con anima di alluminio

finitura

colonnine **(3)**: verniciatura a forno con polveri epossidiche

PULIZIA

pulire con panno morbido inumidito in acqua, privo di qualsiasi prodotto contenente solventi o materiali abrasivi.

MANUTENZIONE

dopo circa 12 mesi dalla data di installazione, controllare il serraggio della viteria dei vari componenti. la manutenzione straordinaria deve essere eseguita a regola d'arte.

PRECAUZIONI D'USO

evitare usi impropri e non consoni al prodotto. eventuali manomissioni o installazioni non rispondenti alle istruzioni del produttore possono inficiare le conformità prestabilite del prodotto.

EN)

product details

trade name: **OAK 30Xtra USA**

type: flight staircase with alternate treads and flight rotation with slope

used materials

STRUCTURE

description

composed of metallic elements **(1)** assembled between themselves by bolts

materials

spacers: Fe 370

finishing

oven varnishing with epoxy powders

TREADS

description

wooden shaped treads **(2)** assembled to the structure by bolts

materials

oak

finishing

colour: water-base

undercoat: water-base

finishing: water-base

RAILING

description

composed of metal vertical balusters **(3)** fixed to the treads **(2)**, of PVC tubes **(6)** and handrail **(5)**

materials

balusters **(3)**: Fe 520

fixings **(4)**: nylon

tubes **(6)**: PVC

handrail **(5)**: PVC with aluminium core

finishing

balusters **(3)**: oven varnishing with epoxy powders

CLEANING

clean with a soft wet cloth, without any product containing solvents or abrasive materials.

MAINTENANCE

about 12 months after the installation date, check the tightening of bolts on the various components. all non-routine maintenance procedures must be carried out in a strictly professional manner.

USE PRECAUTION

avoid any improper use that is not in accordance with the product. possible violations or installations which don't comply with the providers instructions can invalidate the agreed product conformities.

FR)

données d'identification du produit

denomination commerciale: **OAK 30Xtra USA**

typologie: escalier à volée avec marches decalées et rotation des volées en pente

matériaux utilisés

STRUCTURE

description

composée d'éléments **(1)** métalliques assemblés entre eux par boulonnage

matériaux

Fe 370

finition

vernissage à chaud avec poudres époxy

MARCHES

description

marches façonnées **(2)** en hêtre massif assemblées à la structure par boulonnage

matériaux

chêne

finition

vernis : à l'eau

mordant : à l'eau

finition : à l'eau

GARDE-CORPS

description

composé de colonnettes **(3)** verticales en métal fixées aux marches **(2)** par des tubes en PVC **(6)** et par une main courante en PVC **(5)**

matériaux

colonnettes **(3)**: Fe 520

fixations **(4)**: nylon

tubes **(6)**: PVC

main courante **(5)**: PVC avec noyau en aluminium

finition

colonnettes **(3)**: vernissage à chaud avec poudres époxy

NETTOYAGE

nettoyer avec un chiffon souplé humidifié à l'eau, sans aucun produit contenant des solvants ou matières abrasives.

ENTRETIEN

après environ 12 mois de la date d'installation, contrôler le serrage de la visserie et des différents éléments. l'entretien extraordinaire doit être exécuté dans les règles de l'art.

PRECAUTION D'UTILISATION

éviter l'utilisation impropre et non conforme au produit. d'éventuelles alterations ou installations non correspondantes aux instructions du producteur peuvent invalider les conformités préétablies du produit.

ES)

datos de identificación del producto

denominación comercial: **OAK 30Xtra USA**

tipo: escalera abierta con peldaños de paso alternado y rotación de los tramos con pendiente

materiales empleados

ESTRUCTURA

descripción

compuesta por elementos **(1)** metálicos ensamblados entre ellos mediante pernos

materiales

Fe 370

acabado

barnizado en horno con polvos epoxídicos

PELDAÑOS

descripción

peldaños **(2)** de madera perfilados y ensamblados a la estructura mediante pernos

materiales

roble

acabado

barniz: al agua

imprimación: al agua

acabado: al agua

BARANDILLA

descripción

compuesta por barrotes **(3)** verticales de metal fijados a los peldaños **(2)**, por tubos **(6)** y por un pasamanos **(5)** ambos de PVC

materiales

barrotes **(3)**: Fe 520

fijaciones **(4)**: nylon

tubos **(6)**: PVC

pasamanos **(5)**: PVC con alma de aluminio

acabado

barrotes **(3)**: barnizado en horno con polvos epoxídicos

LIMPIEZA

limpiar con un trapo suave humedecido con agua y sin ningún producto que contenga disolventes o materiales abrasivos.

MANTENIMIENTO

transcurridos unos 12 meses desde la fecha de instalación, comprobar que los tornillos que fijan las distintas partes sigan bien apretados. el mantenimiento extraordinario debe ser efectuado como corresponde.

PRECAUCIONES DE USO

evitar usos impropios y no conformes con el producto. eventuales manipulaciones o instalaciones que no cumplan con las instrucciones del fabricante pueden menoscabar las cualidades certificadas en las pruebas de conformidad a las que previamente fue sometido el producto.



**Oak
30xtra
USA**

D.U.M.
06/2017

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