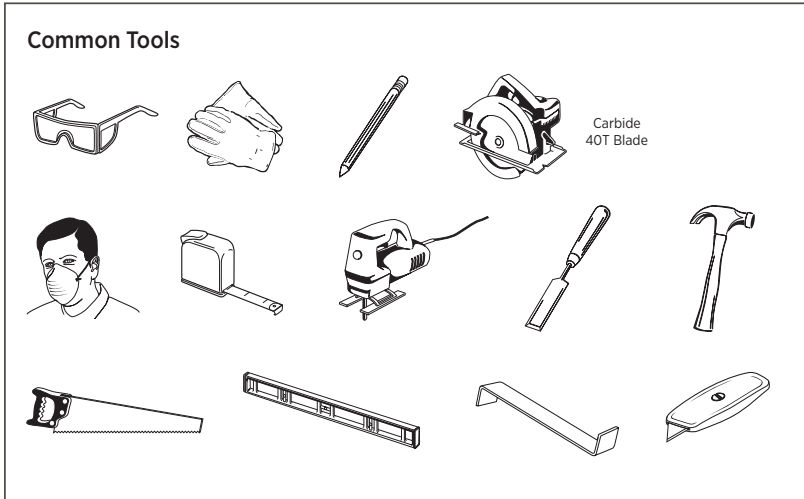
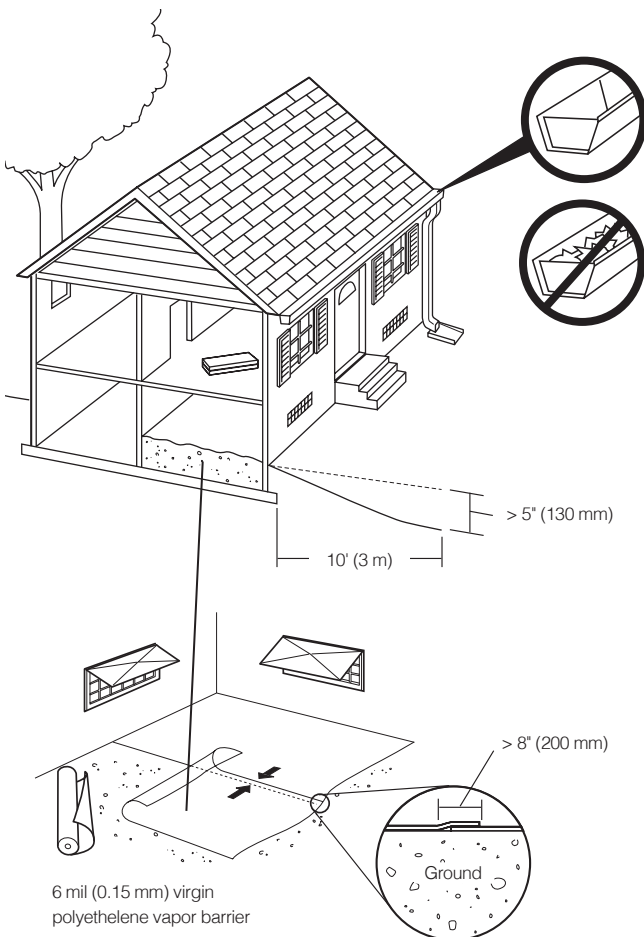


Pergo DuraCraft + WetProtect Locking Luxury Vinyl Tile - Floor Installation Instructions

Tools Required for Installation



Job Site



Site Requirements

Locking luxury vinyl tile is a durable floor covering, not intended as structural material. Locking luxury vinyl tile requires a clean, dry, secure subfloor that meets building codes. It can be installed above, on or below grade.

The following requirements are not intended to supersede federal, state or local building codes, but as with many other interior finish products, may require modifying existing structural components for successful installation. Owner assumes responsibility for compliance with all building codes.

All work involving water or moisture (plumbing, masonry, painting, plastering) must be completed prior to flooring installation. Building envelope must be complete and exterior doors and windows installed. Exterior grading and gutter downspouts should be completed and permanent HVAC systems in operation.

Precautions should be taken to protect floors from other trade work. Do not cover floors with plastic, red rosin, felt or wax paper or previously used cardboard. Instead, use a breathable material such as clean, dry, plain uncoated cardboard or craft paper; inks from printed cardboard could damage the floor. The floor should be thoroughly cleaned before covering to remove grit and debris that would damage the finish.

Locking luxury vinyl tile flooring is suitable for use in climate-controlled indoor installations only and should not be installed in rooms with floor drains or sump pumps.

Room temperature should be 45-115°F. These environmental conditions are specified as pre-installation requirements and must be maintained for the life of the product.

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If the flooring temperature is 45-115°F, no acclimation is required prior to installation.

RADIANT FLOOR HEATING – This product can be used in combination with many types of in-floor heating. The heating system can be cast in a concrete floor or in a thin layer of filler on the surface of a concrete subfloor. It can also be installed under a wood subfloor or installed on the surface of the subfloor as an electrical matting if it meets the floor flatness requirements.

- a. Follow the instructions from the supplier of the floor heating system.
- b. Concrete subfloors must be installed and cured with no heat transfer for a minimum of 60 days.
- c. The heating system must be in operation for at least two weeks before installation. The system may be turned off or set to a suitable installation temperature (65 to 72°F).
- d. The flooring surface temperature, which is the surface of the subfloor or the heat radiating from electric heating mats, should be designed specifically for resilient flooring and should not exceed 85°F (29°C).

CAUTION – Excessive floor heating will damage flooring planks.

A moisture test is strongly recommended to determine if high moisture exists in the subfloor. When using a calcium chloride moisture test for concrete subfloors (ASTM F1869), values must be ≤ 8 lbs/1000ft²/24-hr or $< 90\%$ RH with an in-situ probe (ASTM F2170). Moisture readings of wood subfloors must be $\leq 14\%$. Acceptable job site conditions, including subfloor moisture conditions, must be maintained throughout the lifetime of the flooring.

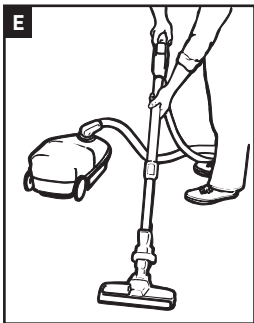
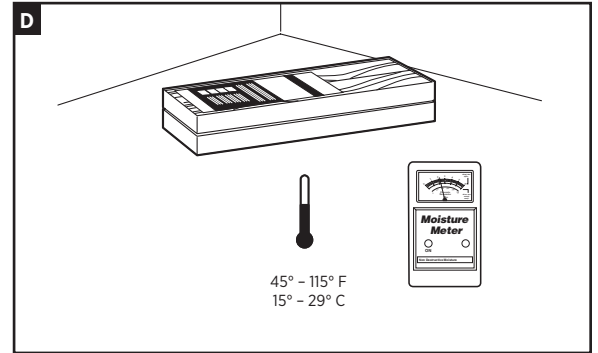
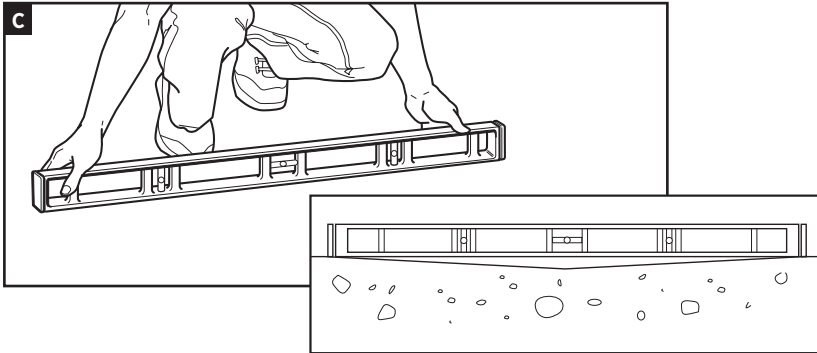
This product is installed as a floating floor only and requires the use of T-moldings in doorways 4 ft (1.22 m) or less and in rooms 40 ft (12.2 m) or larger in length or width. Floor movement must not be constrained by glue, nails, screws, hardware or other fixed obstructions.

This product must be installed in accordance with these installation instructions.

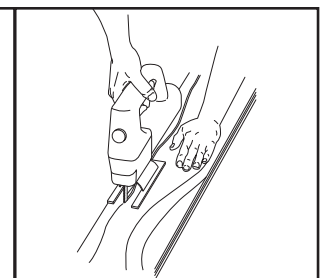
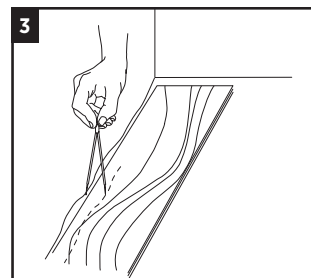
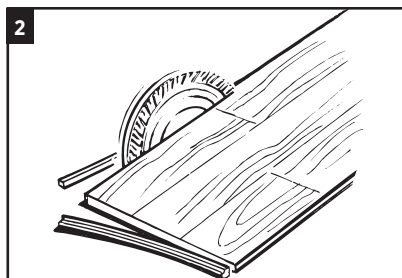
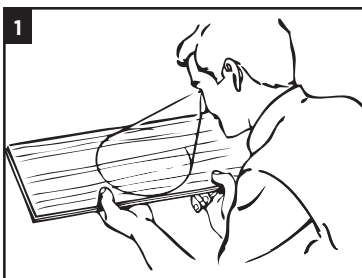
Site and Material Preparation



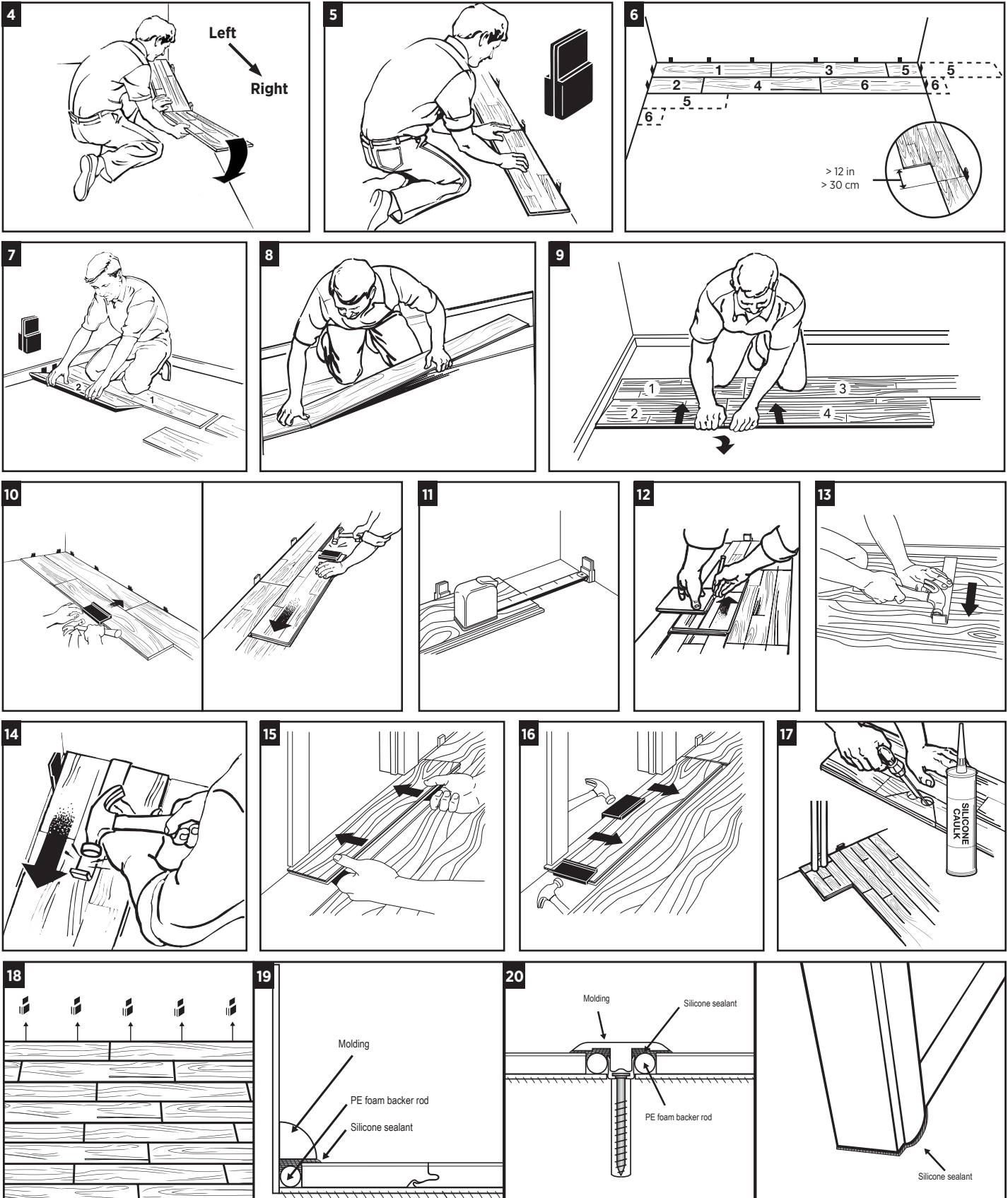
Pergo DuraCraft + WetProtect Locking Luxury Vinyl Tile - Floor Installation Instructions



- A) Remove carpet and padding. Also remove any wood flooring installed on concrete. Do not remove products unless they are asbestos-free.
- B) Undercut door casing. Slide the flooring at least 3/8" underneath the door casing. Also leave a concealed 3/8" minimum expansion space around entire room.
- C) Remove bumps or peaks in subfloor and fill depressions with floor leveling compound to ensure no more than 3/16" unevenness per 10 ft span.
- D) If the product is between 45-115°F, no acclimation is required before installation.
- E) Clean debris from subfloor before installation.



Pergo DuraCraft + WetProtect Locking Luxury Vinyl Tile - Floor Installation Instructions



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Flooring Installation

1. Inspect each plank. Floor should be installed by blending planks from several cartons at the same time to ensure good color and shade mixture throughout the installation.
2. For the first row along straight walls, remove the tongue on all long side joints and on the short side of the 1st plank only.
3. For uneven walls, trace contour on the tongue-side of plank and cut.
4. Assemble the first row, tongue-side toward wall. Insert the end tongue into the end groove and rotate downward to assemble. Keep the planks aligned and the joints closed.
5. Two spacers thick side to thick side = 3/8".
6. Start the second row of flooring by using the trimmed planks from the previous row. Provide a 3/8" space for expansion on all sides. First piece must be at least 8" long. Start new rows with pieces trimmed from previous row. Ensure at least a 12" end joint offset.
7. At a slight angle, insert the tongue of plank 2 into the groove of plank 1 until the plank edges meet, and then rotate down until the joints lock.
8. When joining the next plank in the second row, join the short end of the plank first. There will be a gap on the long side joints when the plank is rotated down.
9. Raise the outside edge of the plank, as well as the first plank in row two upward approximately 1". Maintain this angle as you push the plank in until the plank edges meet. Rotate the plank downward until the joint locks. Repeat these steps to complete the installation.
Installation Tip: Place a carton of planks across the end of the row being installed to keep installed planks in place during installation.
10. After tapping the long side joint closed, close the short side edge joint using a tapping block or pull bar. Note: Uneven tapping or use of excessive force may damage the joint.
11. Ensure there will be a 3/8" gap (after the joint is closed) to the wall for expansion.
12. For the last row, align the plank to be used on top of the 2nd to last row. Using a full-width plank as a spacer, trace wall contour and cut plank.
13. For the last row, install the long side tongue into the groove with the end joint aligned. Using a pull bar and hammer, work evenly along the length of the plank and lightly tap the joint closed.
14. After tapping the long side joint closed, tap the short side closed, using a tapping block or a pull bar.

Installation Under Doorway Casing

15. Slide plank under pre-cut door casing.
16. Tap the long side joint closed first. Then tap the end joint closed.
17. Allow 3/8" expansion space under the door casing trim.

Installation Around Fixed Objects (such as Pipes)

18. Allow 3/8" expansion space around pipes or other fixed objects.

Finishing the Installation

19. Remove all spacers.
20. The entire perimeter of the installation must be sealed with the WetProtect molding system or 100% silicone sealant in accordance with the installation instructions. For sections where the WetProtect molding system cannot be used, seal the perimeter with 100% silicone sealant, as follows. DO NOT use acrylic sealant.
 - First, fill all expansion spaces with 3/8" compressible PE foam backer rod and cover with silicone sealant.
 - Prior to installing the moldings, apply silicone sealant to the portion of the molding or transition that will contact directly with flooring surface.
 - Install moldings and immediately wipe away any excess silicone sealant.
 - Apply silicone at connections to doorframes or any other fixed objects.