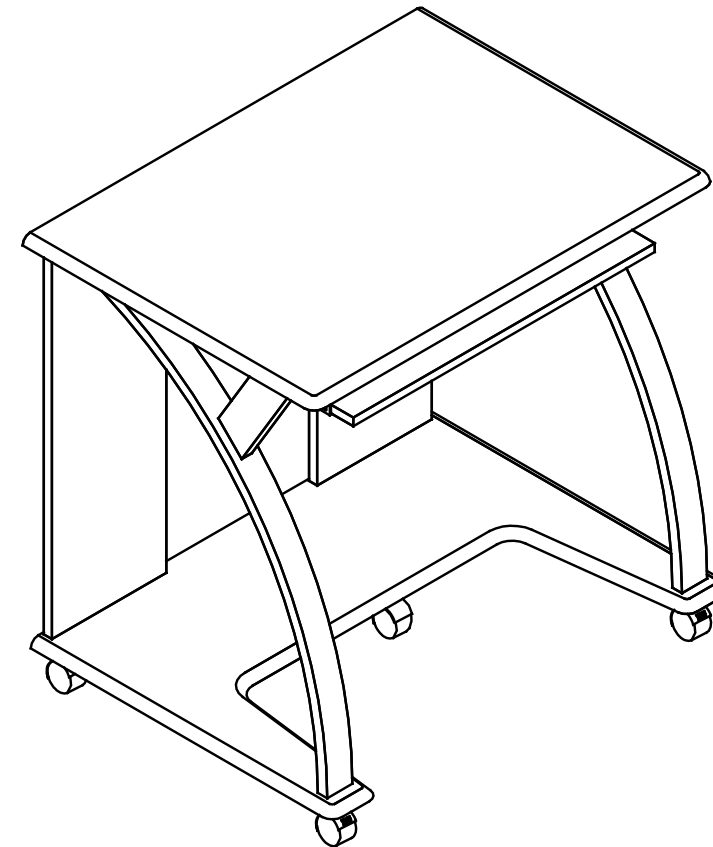




SAT117

SATURN COMPUTER DESK

OPERATING INSTRUCTIONS



WARNING

1. Do not use this product unless all screws and bolts are securely tightened.
2. Check that all screws and bolts are tight every three months or as needed.
3. Dispose of packing material properly. Do not use plastic cover as head covering. It may cause suffocation.
4. Do not use this product as a stepladder.
5. Use this product for its intended purpose only.
6. **Intended for residential use only**

LIMITED WARRANTY

OSP Designs Warrants, to the original purchaser its products to be free from defects in material and workmanship for a period of 90 days. Defects and damage from misuse, abuse, negligence, alteration, accident, vandalism, rusting, acts of nature or any other event beyond the control of OSP Designs is not covered. The warranty does not cover cosmetic damage that may result from normal use. Liability for incidental or consequential damages is excluded. The user assumes all risk of injury resulting from use of this product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

To make a warranty claim, contact Customer Service, provide model number, sales receipt and description of the problem. It is the customer's responsibility to prepay freight on any components returned to the factory. OSP Designs will pay return freight on components covered under terms of warranty.

Our quality standards are among the highest in the industry. Sometimes, no matter how hard we try, there are times when hardware is missing. Our Parts Department will do everything possible to promptly remedy the problem. Contact us via email **parts@officestar.net**, by Fax 1-909-930-5629, or toll free parts number 1-800-950-7262, Monday through Friday 8:00 a.m. - 5:00 p.m. Pacific Time. OSP Designs P.O. Box 3520 Ontario, California 91761 USA

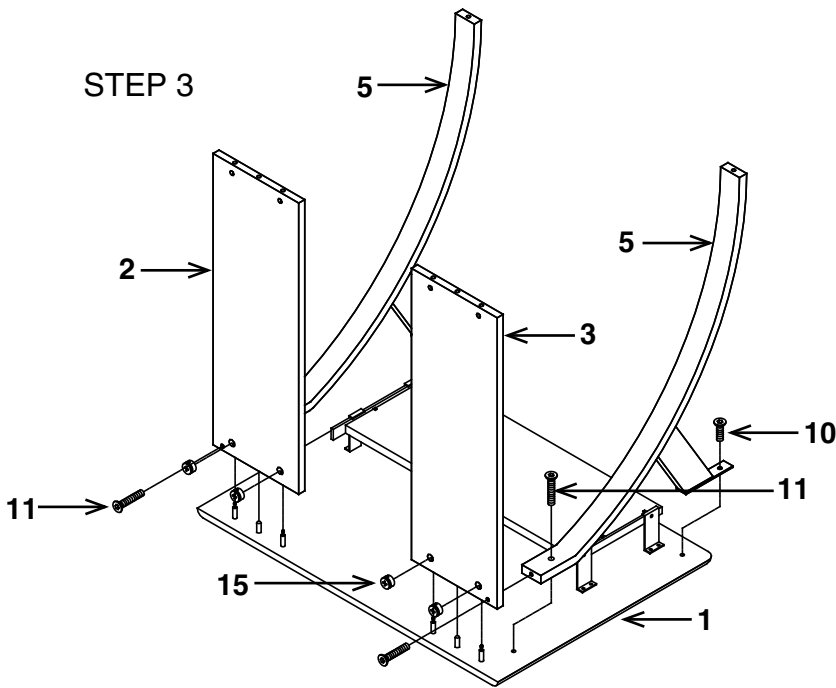
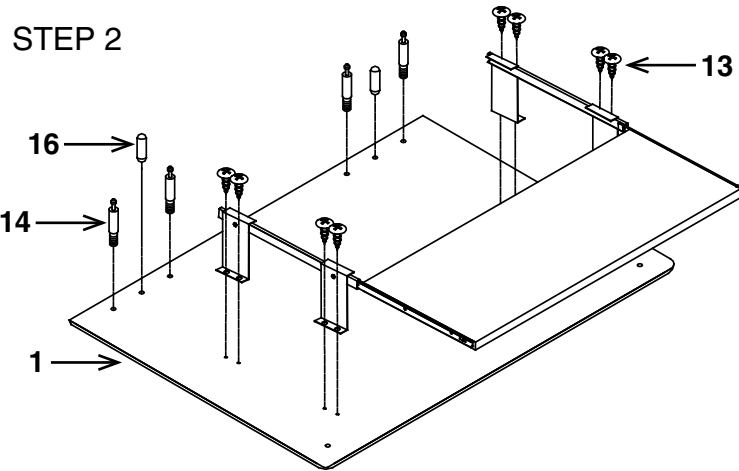
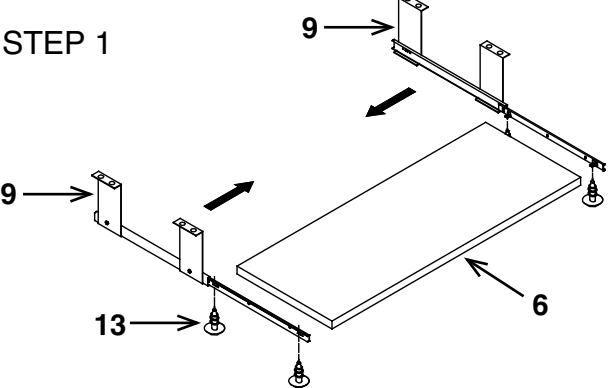




SAT117
SATURN COMPUTER DESK
ASSEMBLY INSTRUCTIONS

- IMPORTANT NOTE:**
- 1. Use hand tools only for assembly as power tools may cause damage
 - 2. Carefully remove any staples used for packaging.
 - 3. Phillips Screwdriver also needed for assembly (not provided)

PART	QTY	PART	QTY
1. Desk Top Shelf	1	10. Short Allen Screw	2
2. Left Back Panel	1	11. Medium Allen Screw	4
3. Right Back Panel	1	12. Long Allen Screw	6
4. Bottom Shelf	1	13. Wood Screw	32
5. Metal Tube Support	2	14. Cam Lock Stud	4
6. Keyboard	1	15. Cam Lock	4
7. Caster w/ Break	2	16. Wooden Dowel	4
8. Caster	3	17. Barrel Nut	4
9. Slider	2	18. Allen Wrench (not shown)	1



Remove all parts from carton, separate by part numbers indicated on parts list, and verify part quantities.

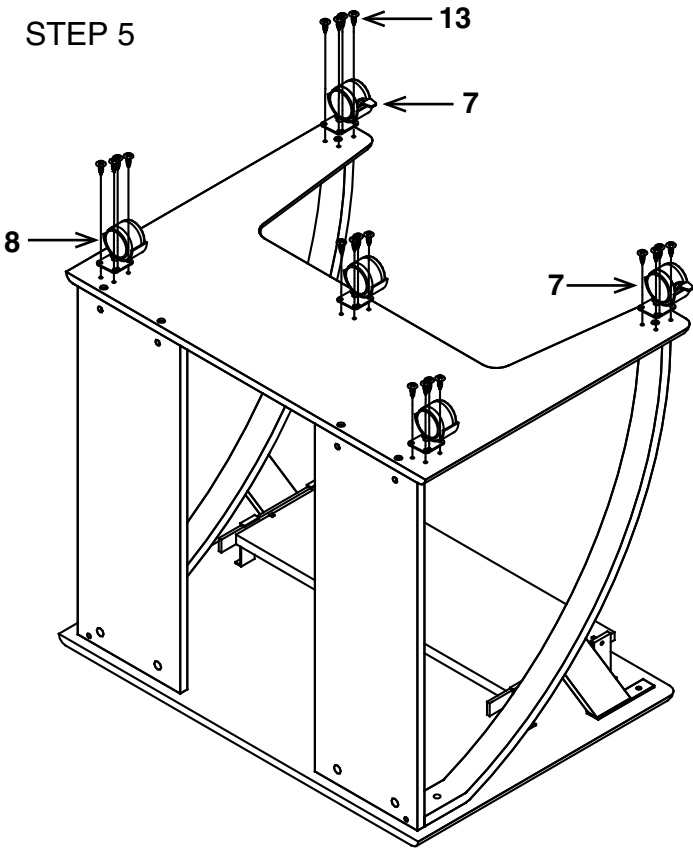
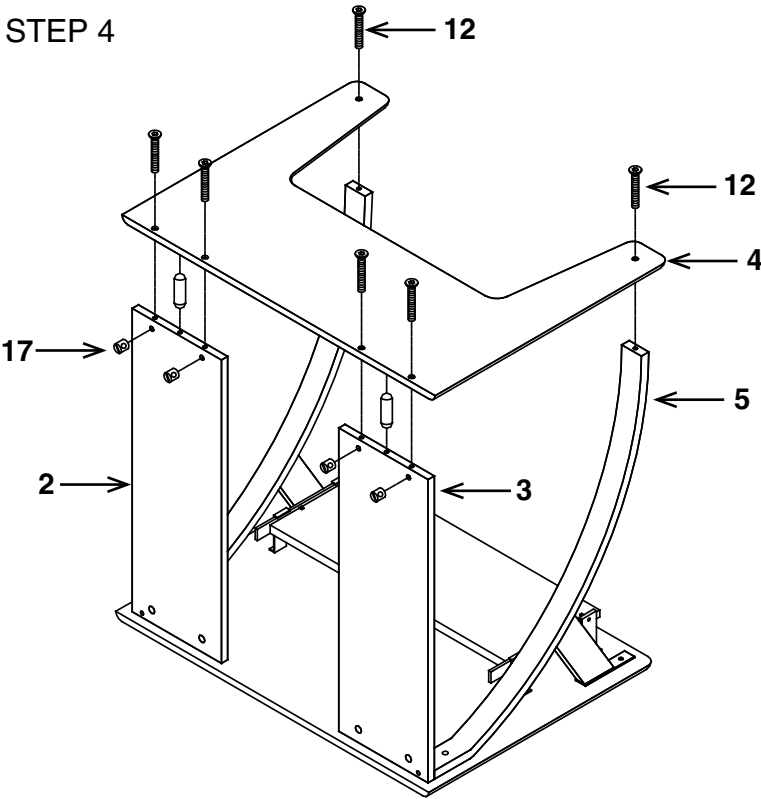
STEP 1 Attach one Slider (9) to each side of the Keyboard (6) using two Wood Screws (13) for each Slider (9).

STEP 2 Insert two Wooden Dowels (16) and four Cam Lock Studs (14) into Desk Top Shelf (1). Attach assembled Keyboard (6) to Desk Top Shelf (1) using eight Wood Screws (13). **FULLY TIGHTEN ALL WOOD SCREWS (13) AND CAM LOCK STUDS (14).**

STEP 3 Attach Metal Tube Supports (5) to Top Desk Shelf (1) using one Short Allen Screw (10) and one Medium Allen Screw (11) for each Metal Tube Support (5). Attach Left Back Panel (2) and Right Back Panel (3) to Top Desk Shelf (1) and secure using two Cam Locks (15) and one Medium Allen Screw (11) for each Back Panel, **FULLY TIGHTEN ALL CAM LOCKS (15) AND SCREWS.**



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ASSEMBLY INSTRUCTIONS



STEP 4 Insert one Wooden Dowel (16) into end of both Left Back Panel (2) and Right Back Panel (3), insert two Barrel Nuts (17) into both Left Back Panel (2) and Right Back Panel (3), attach Bottom Shelf (4) and secure using six Long Allen Screws (12).

FULLY TIGHTEN ALL LONG ALLEN SCREWS(12).

STEP 5 Attach Casters (8) to bottom of Bottom Shelf (4) using four Wood Screws (13) for each Caster (8). Secure Casters w/ Break (7) to bottom of Bottom Shelf (4) using four Wood Screws (13) for each Casters w/ Break (7), **FULLY TIGHTEN ALL WOOD SCREWS (13).**

ATTENTION: MAKE SURE ALL SCREWS ARE FULLY TIGHTENED BEFORE USING DESK.