



# 3 STEP UNIVERSAL TRAMPOLINE LADDER

MODEL# 9203TL

PRODUCT MANUAL - VERSION 10.20.01

FOR AGES:

**6+**

WEIGHT LIMIT:

**300** Lbs

TO BUILD:



TOOLS NEEDED:



**HOW-TO**  
VIDEOS ONLINE



Manual en  
español ubicado  
en [GQBrands.com](http://GQBrands.com)

Spanish Manual located  
at [GQBrands.com](http://GQBrands.com)

## CUSTOMER SERVICE

[GQBrands.com](http://GQBrands.com) • [CustomerService@GQBrands.com](mailto:CustomerService@GQBrands.com) • 1-866-498-5269 • 4401 Samuell Blvd, Ste 150, Mesquite, TX 75149



# CUSTOMER SERVICE INFORMATION

Thank you for purchasing:

## 3 STEP UNIVERSAL TRAMPOLINE LADDER

MODEL# 9203TL

If you have an issue with your item, do not return. Please report items that are damaged or missing parts to the manufacturer GQ Brands within three days of delivery. Contact customer service at [customerservice@gqbrands.com](mailto:customerservice@gqbrands.com) to open a ticket.

At GQBrands®, we want all of our customers to be completely satisfied with their purchase. Take time to review the contents of the product you have just received to make sure that all of the parts are included. If you find that any parts are missing or damaged, we will provide replacement parts at no charge within 30 days of purchase. Please keep in mind that for select damaged part replacement requests, we will require a photo for submission.

To register your product please visit:  
[www.globalqualitybrands.com/product-registration](http://www.globalqualitybrands.com/product-registration)  
or scan code:



To order these parts, or if you have any other questions or concerns about this GQBrands product, please contact us at

PureFun.Net  
GQBrands®  
Phone: 1-866-498-5269  
Email: [CustomerService@GQBrands.com](mailto:CustomerService@GQBrands.com)  
4401 Samuell Blvd, Ste 150, Mesquite, TX 75149

Please be sure to include the following information when you contact Customer Service:

YOUR NAME: \_\_\_\_\_

RETAILER WHERE PURCHASED: \_\_\_\_\_

YOUR MAILING ADDRESS: \_\_\_\_\_

DATE OF PURCHASE: \_\_\_\_\_

YOUR EMAIL ADDRESS: \_\_\_\_\_

ORDER NUMBER: (If Available) \_\_\_\_\_

PRODUCT NAME: \_\_\_\_\_

QUANTITY NEEDED: \_\_\_\_\_

PRODUCT MODEL#: \_\_\_\_\_

SERIAL NUMBER: \_\_\_\_\_

PART NUMBER \_\_\_\_\_

## LIMITED WARRANTY

Global Quality Brands® warrants this product to be free from defects in workmanship and materials under normal use and conditions for a period of **90 DAYS FROM THE DATE OF ORIGINAL PURCHASE**. This Limited Warranty is not transferable and is available only for the original purchaser of the Product. The Company's obligation under this warranty is limited to replacing or repairing the Product, at the discretion of the company.

All warranty coverage extends only to the original retail purchaser from the date of purchase. GQBrands obligation under this warranty is limited to replacing or repairing, at Global Quality Brands® option. All products for which a warranty claim is made must be received by Global Quality Brands® and accompanied by sufficient proof of purchase (photocopy of the original store receipt, indicating the date of purchase). All freight and handling fees are the responsibility of the consumer to pay, both to and from Global Quality Brands®. All warranty claims must be pre-authorized by Global Quality Brands® pre-authorization can be obtained by calling 866-498-5269.

This warranty does not cover ordinary wear and tear, weathering, failure to follow directions, improper installation, improper maintenance, or acts of nature, (such as damage caused by wind, lightning, snow, water, or ice) weather damage, damage caused by unauthorized repair work or damage caused by improper use of the products are not covered by the product warranty. No other warranty beyond that specifically set forth above is authorized by GQBrands®.

GLOBAL QUALITY BRANDS® IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY,

THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND GLOBAL QUALITY BRANDS®, SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATION ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS. YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.

WHILE EVERY ATTEMPT IS MADE TO ENSURE THE HIGHEST DEGREE OF PROTECTION IN ALL EQUIPMENT, WE CANNOT GUARANTEE FREEDOM OF INJURY. THE USER ASSUMES ALL RISK OF INJURY DUE TO USE. ALL MERCHANDISE IS SOLD ON THIS CONDITION, WHICH NO REPRESENTATIVE OF GQBRANDS® CAN WAIVE OR CHANGE.

# WARNINGS

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## **ADULT ASSEMBLY REQUIRED** **CHOKING HAZARD - Small Parts** **NOT** for children under 3 years of age.

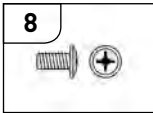
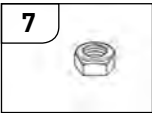
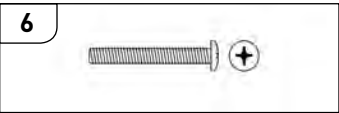
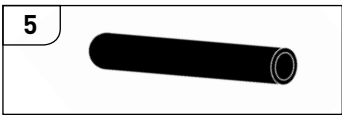
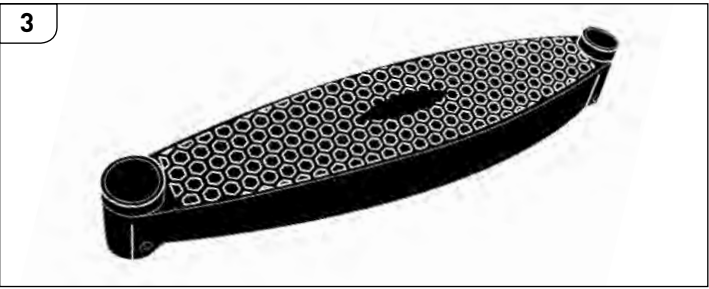
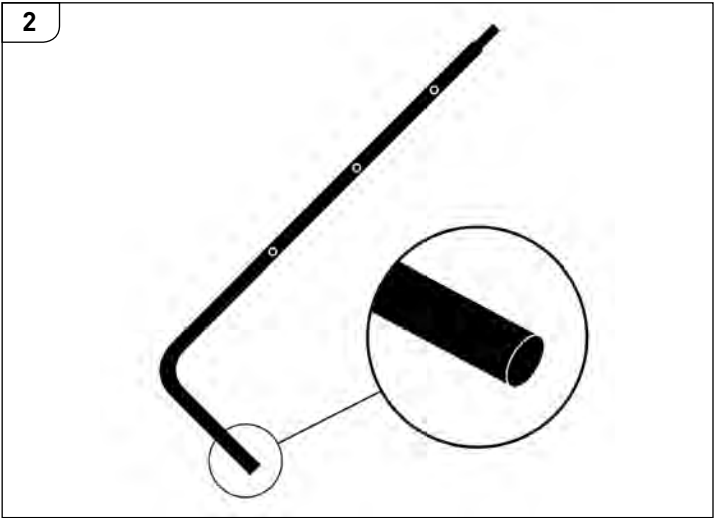
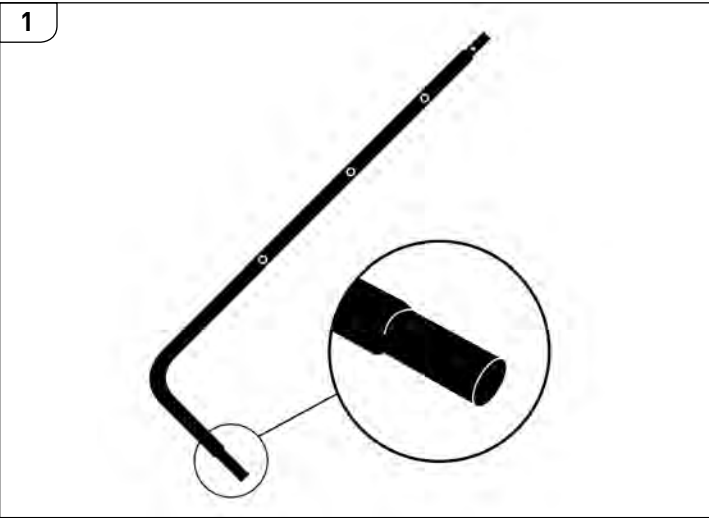
**Please read these warnings and the information in this manual in its entirety.**

Failure to comply with the following instructions may increase the risk of serious injury and/or death:

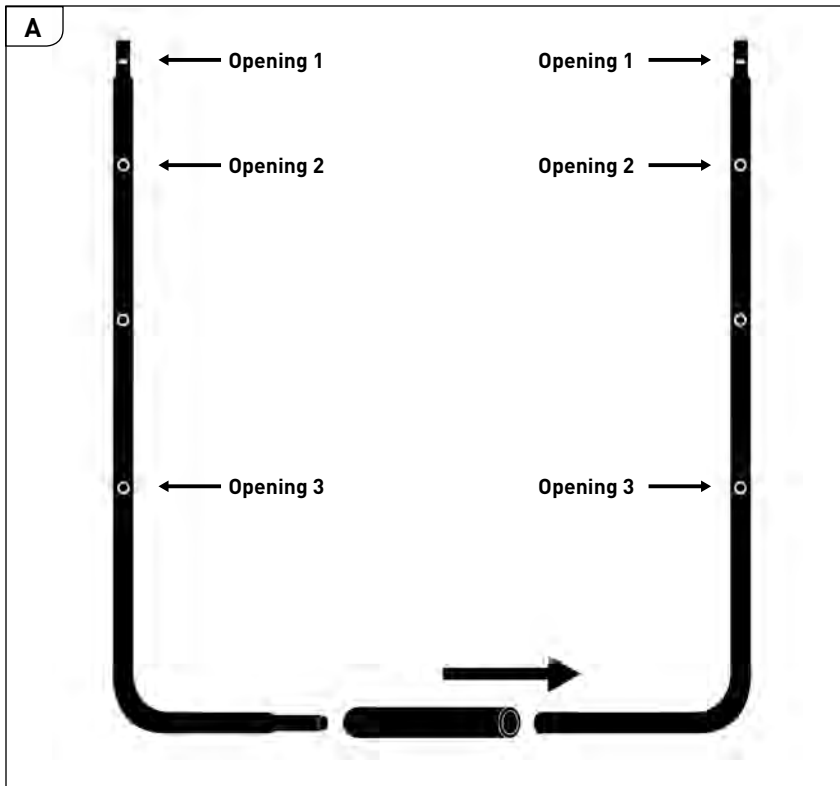
- This unit must be assembled and disassembled by **ADULTS ONLY**.
- Children must be supervised at all times when using this equipment. **DO NOT** leave children unattended at any time.
- Children **MUST NEVER** use the ladder unless supervised by a responsible adult with knowledge of trampoline use.
- This trampoline ladder is suitable for use by most children over 6 years of age.
- **DO NOT** exceed the **MAXIMUM WEIGHT** limit of 300 Lbs regardless of age.
- This trampoline ladder is only designed for normal residential use. It is **NOT** intended for commercial applications and/or in public areas such as schools, parks, nurseries, day schools, day cares, etc.
- **DO NOT** allow more than one person on the ladder at a time.
- **ALWAYS** secure this ladder against unauthorized and/or unsupervised use.
- **DO NOT** use or allow use of the trampoline ladder under the influence of any substance or medication which may impair the supervisor's or jumper's judgment and/or coordination.
- Mount and dismount the trampoline with care as injury may result.
- Before each use of this product, carefully inspect it and replace any worn, defective or missing parts. Although the springs, pad, foam and mat are made to take a lot
- **ALWAYS** make sure that the bolt ends are covered by the included Safety Caps. If a Safety Cap is missing, the bolt ends should be sufficiently covered with another protective device before use by a child is allowed.
- Please read and refer to other warnings and use information in the trampoline ladder instructions before use.
- Dispose of all packaging materials safely and per local ordinance.
- We cannot guarantee freedom from injury. The user assumes all risks of injury due to use. All merchandise is sold on this condition, which no representative of the company can waive or change.

# PARTS LIST

Part #	Description	QTY	Part#	Description	QTY
1	L-Shaped Pole - Male	x1	5	Foam Tube	x1
2	L-Shaped Pole - Female	x1	6	40mm Screw	x6
3	Step	x3	7	Nut	x6
4	Pole with Coated Flat Hook	x2	8	Screw 10mm	x2



# ASSEMBLY INSTRUCTIONS



## STEP 1:

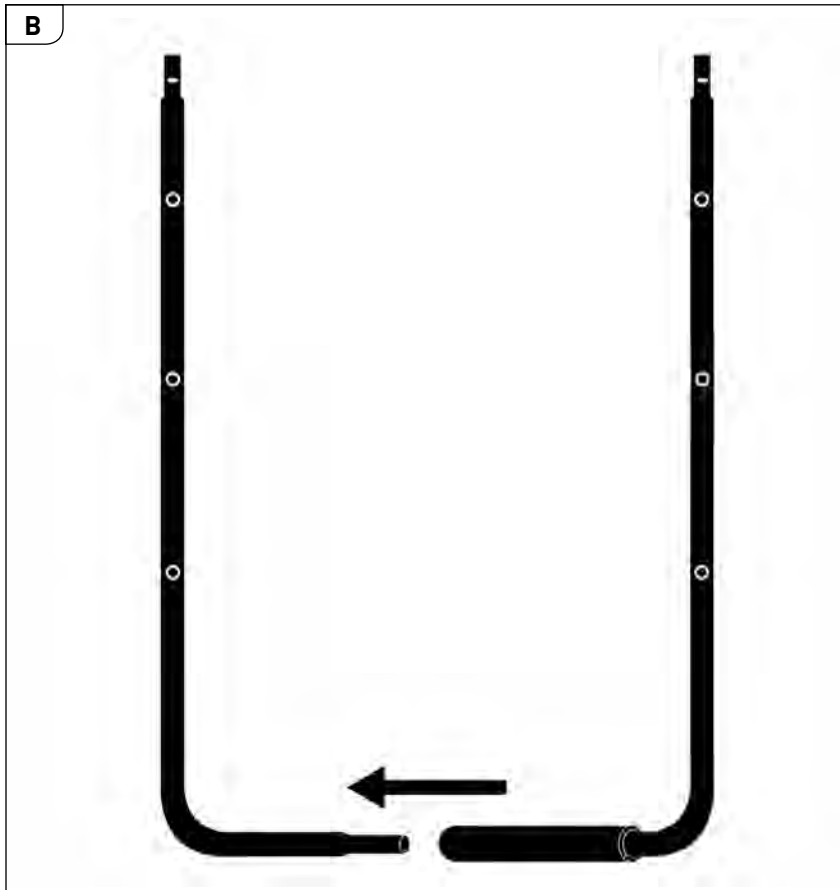
Locate:

- x1 Foam Tube (Part 5)
- x1 L-Shaped Pole - Male (Part 1)
- x1 L-Shaped Pole - Female (Part 2)

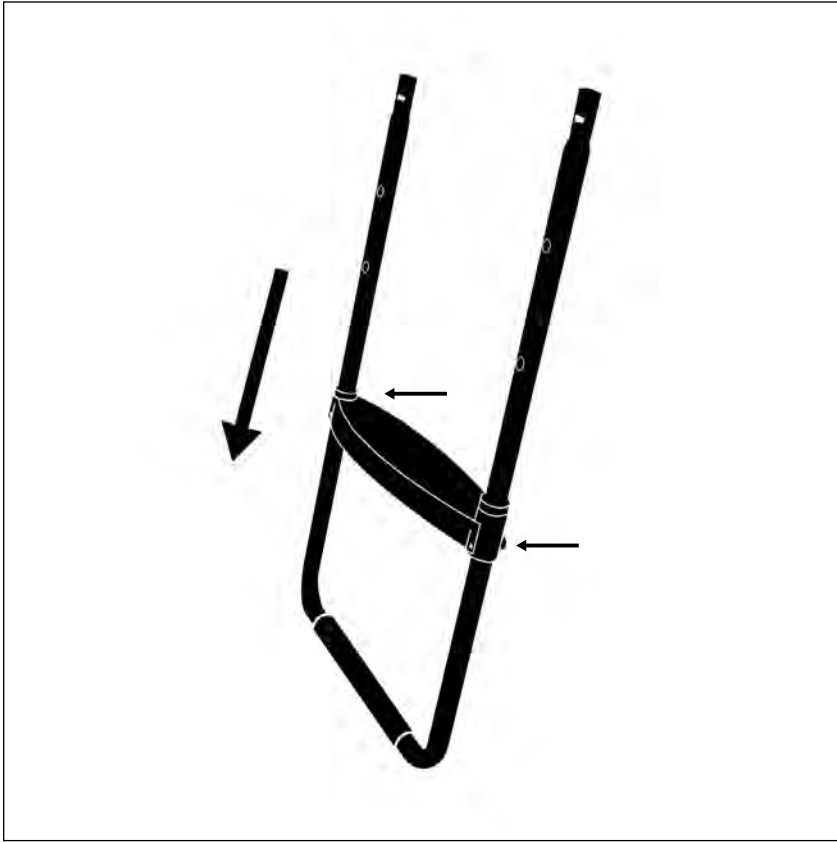
## NOTE:

Both poles must show all 3 openings when assembling the trampoline ladder. This will allow you to know that this is the front of the Dura-Bounce Trampoline Ladder.

- A. Place both L-Shaped Poles flat on a safe and open floor free of obstructions. Slide the Foam Tube (Part 5) into the bottom part of the L-Shaped Pole - Female (Part 2).
- B. Tightly push together the bottom part of the L-Shaped Pole - Male (Part 1) into the bottom part of the L-Shaped Pole - Female (Part 2).



# ASSEMBLY INSTRUCTIONS



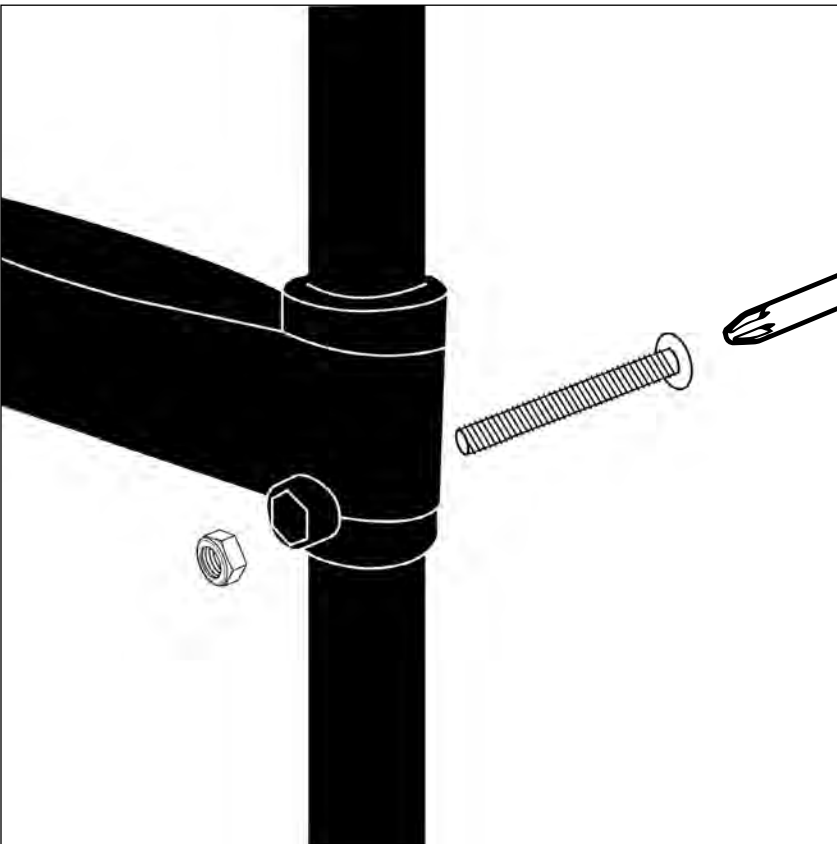
## STEP 2:

Locate:  
x1 Step (Part 3)

Slide the Step (Part 3) from the top of the Poles until it reaches and aligns to the bottom openings.

## NOTE:

Make sure that the top part of the Step is facing upwards. It will be made up of a geometric pattern and be completely flat.

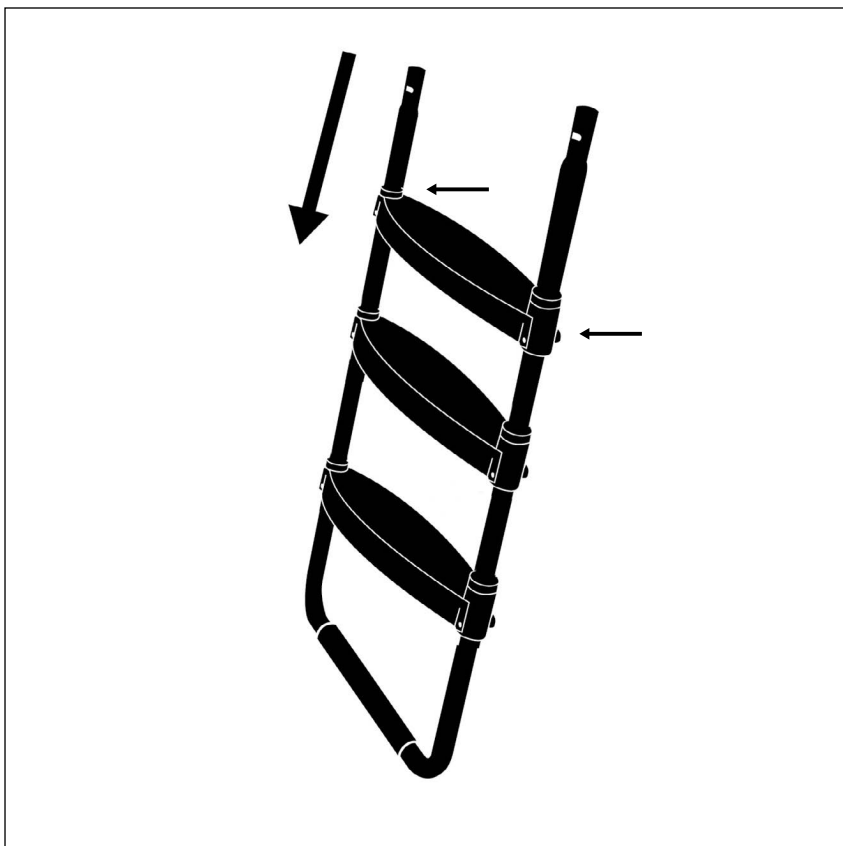


## STEP 3:

Locate:  
x2 40mm Screw (Part 6)  
x2 Nut (Part 7)

- A. Slide x1 Nut (Part 7) on the back of the Step (Part 3), it will fit perfectly.
- B. Align all openings from the Step & Pole. Insert x1 40mm Screw (Part 6) and tighten with a Phillips Screwdriver. Hold on to the Nut (Part 7) on the opposite side to avoid that it falls as you tighten the Screw.

# ASSEMBLY INSTRUCTIONS



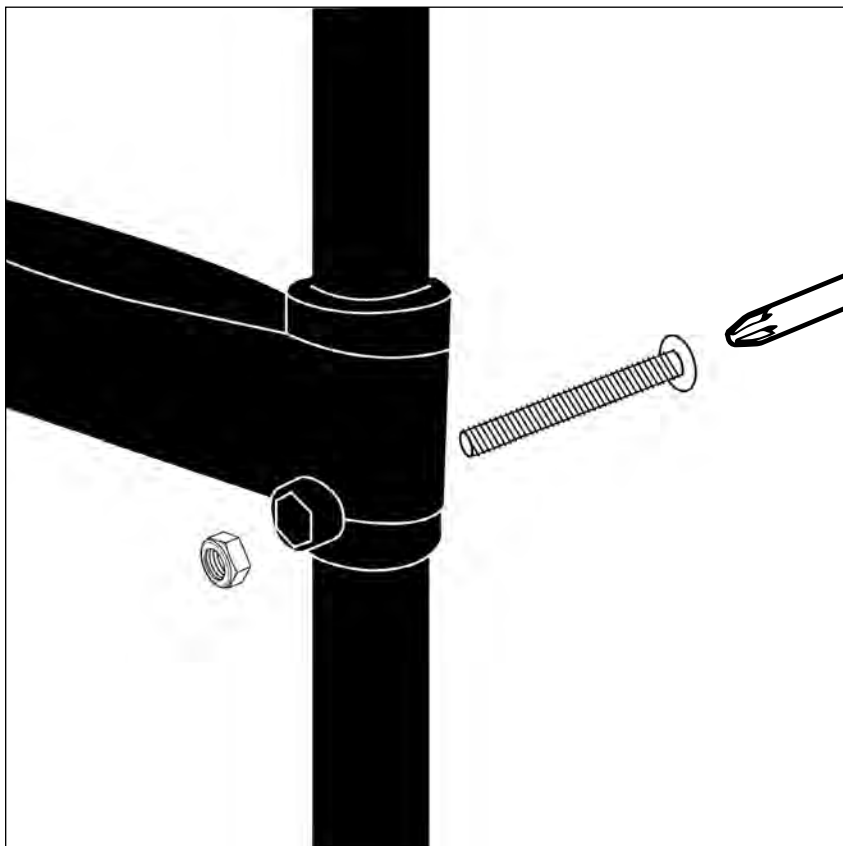
## STEP 4:

Locate:  
x2 Step (Part 3)

Slide the Steps (Part 3) from the top of the Poles until it reaches and aligns to the middle openings and upper openings.

## NOTE:

Make sure that the top part of the Step is facing upwards. It will be made up of a geometric pattern and be completely flat.

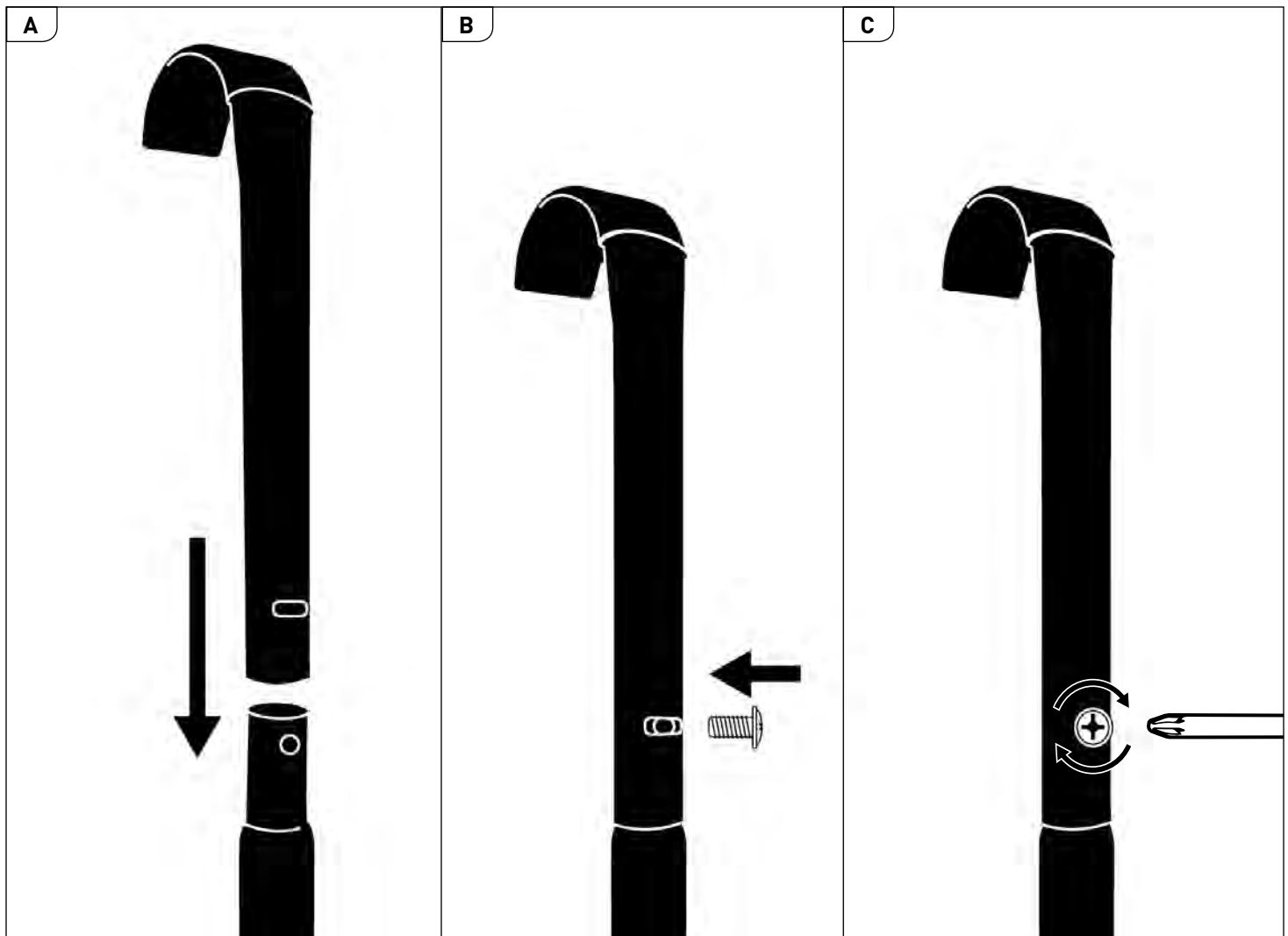


## STEP 5:

Locate:  
x2 40mm Screw (Part 6)  
x2 Nut (Part 7)

- Slide x1 Nut (Part 6) on the back of the Step, it will fit perfectly.
- Align all openings from the Step & Pole. Insert x1 40mm Screw (Part 6) and tighten with a Phillips Screwdriver. Hold on to the Screw Nut on the opposite side to avoid that it falls as you tighten the Screw. Repeat this on both steps.

# ASSEMBLY INSTRUCTIONS



## STEP6:

Locate:

- x2 10mm Screw (Part 8)
- x2 Pole with Coated Flat Hook (Part 4)

- Slide x1 Pole with Coated Flat Hook (Part 4) on to the upper part of the L-Shaped Pole.
- Align both openings from the poles. With a Phillips Screwdriver, tighten 1x 10mm Screw (Part 8).
- Make sure that the Pole is secure and the Screw is fully tightened. Repeat this process on the opposite side.

# FREQUENTLY ASKED QUESTIONS

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Question: "One of my trampoline ladder legs has broken" or "A part is damaged, how do I replace it?"

Answer: If you are still within your warranty period (90 days from initial purchase) You should contact customer service. You can also purchase select replacement parts at: [www.purefun.net](http://www.purefun.net)

Question: "I had a part missing from my box" or "something was damaged during assembly, can you send it to me?"

Answer: If it has been 30 days or less from the date of your initial purchase, you can contact customer service for a replacement part to be issued.

Question: "The steps of the ladder are uncomfortable when I step on them, what can I do?"

Answer: The steps might be upside down. Make sure that the pattern and flat surface is facing up to make sure climbing is comfortable and safe.

## Thank You Coupon!

As a way of saying thank you for purchasing one of our products, here is a 10% OFF coupon for your next purchase at

**[www.PureFun.net](http://www.PureFun.net)**

Use Code: GQBRANDS10 at Checkout