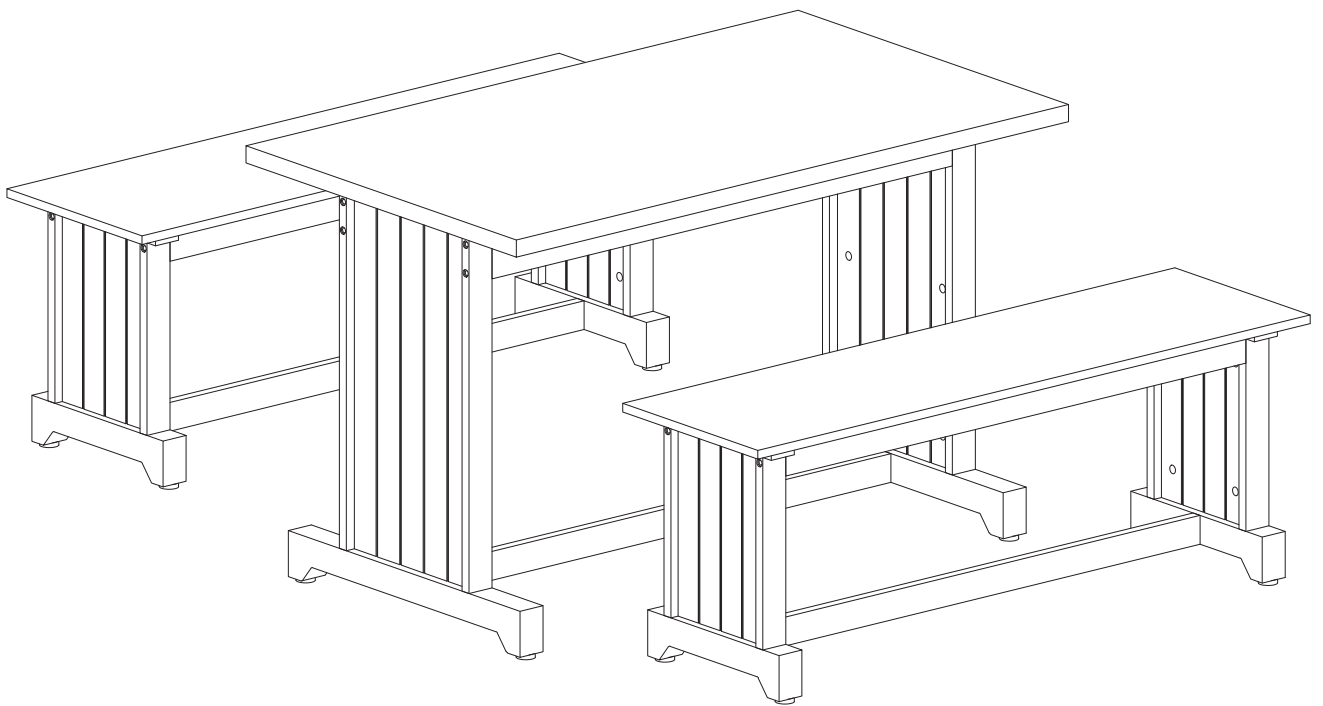


Assembly Instructions



Dining Set

Model No.

HOGA-F1927

HOGA-F2157

Contact Us

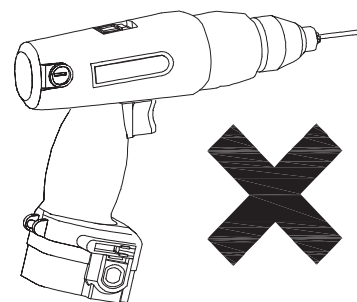
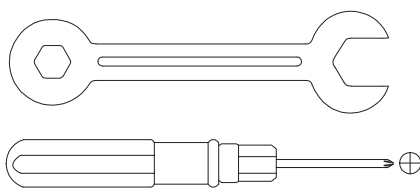
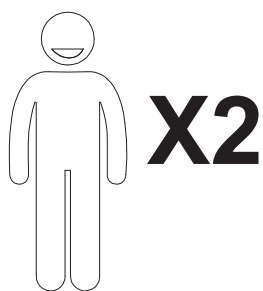
We're here to help you.



Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

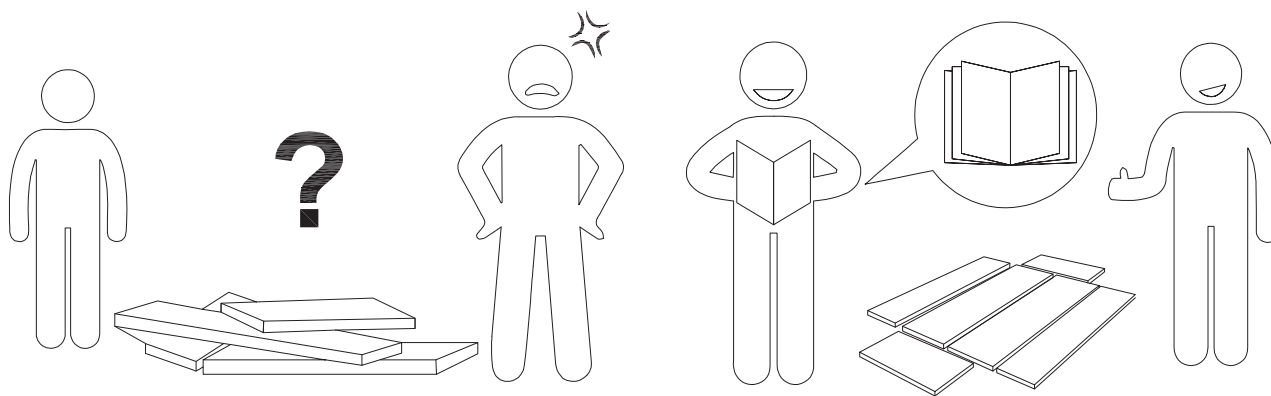
Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



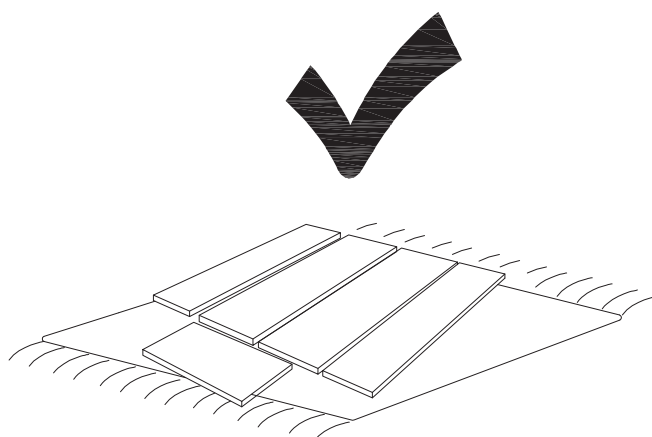
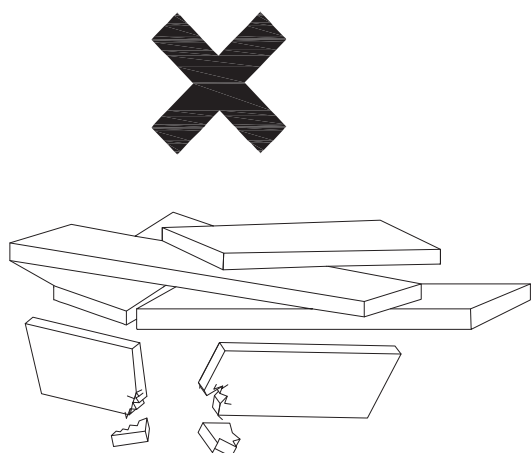
We recommend using hand tools for assembly.

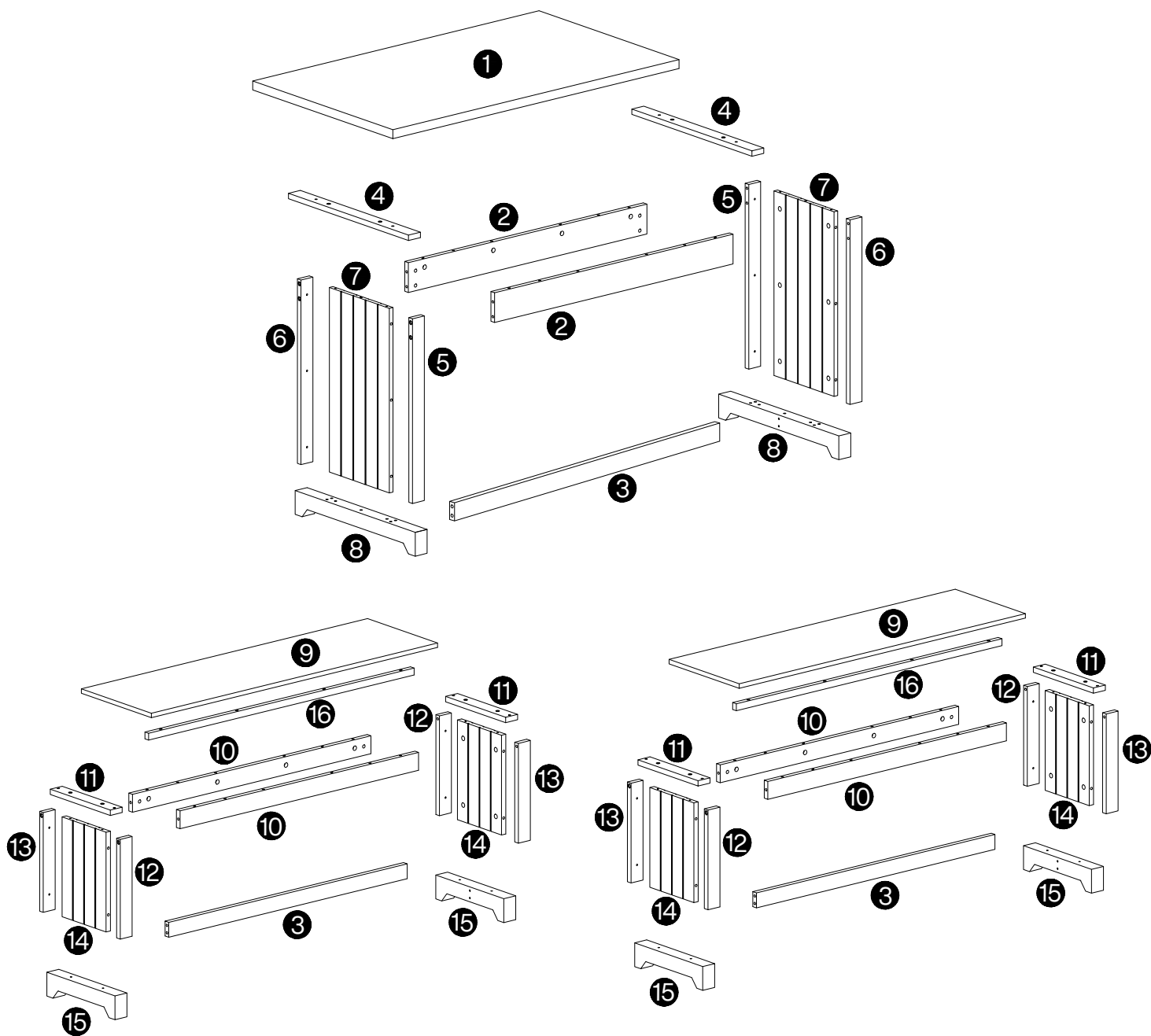
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.

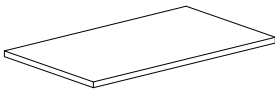




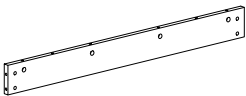
⚠ Caution

Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Contact us for a free replacement if you encounter any damaged or missing parts.

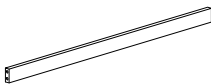
Parts List



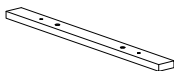
1 1pc



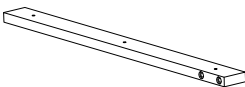
2 2 pcs



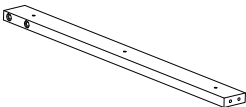
3 3 pcs



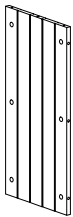
4 2 pcs



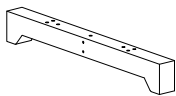
5 2 pcs



6 2 pcs



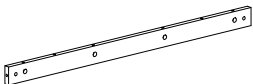
7 2 pcs



8 2 pcs



9 2 pcs



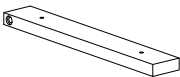
10 4 pcs



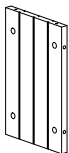
11 4 pcs



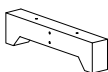
12 4 pcs



13 4 pcs



14 4 pcs

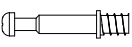


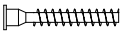
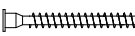


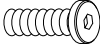
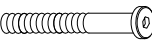







15 4 pcs



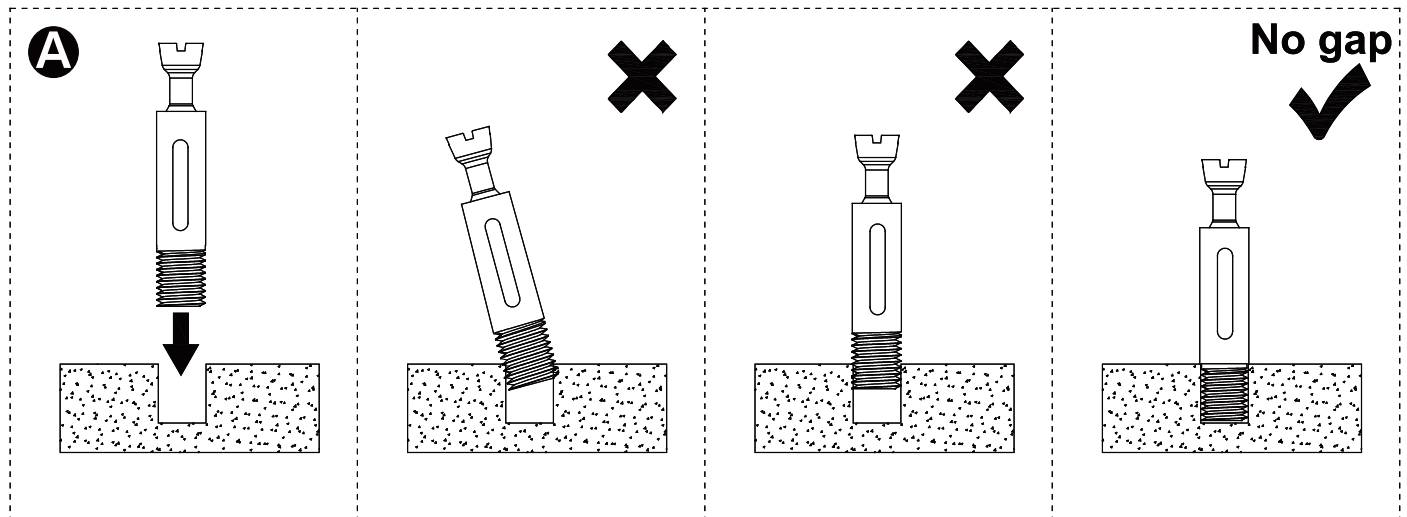
16 2 pcs

Hardware List

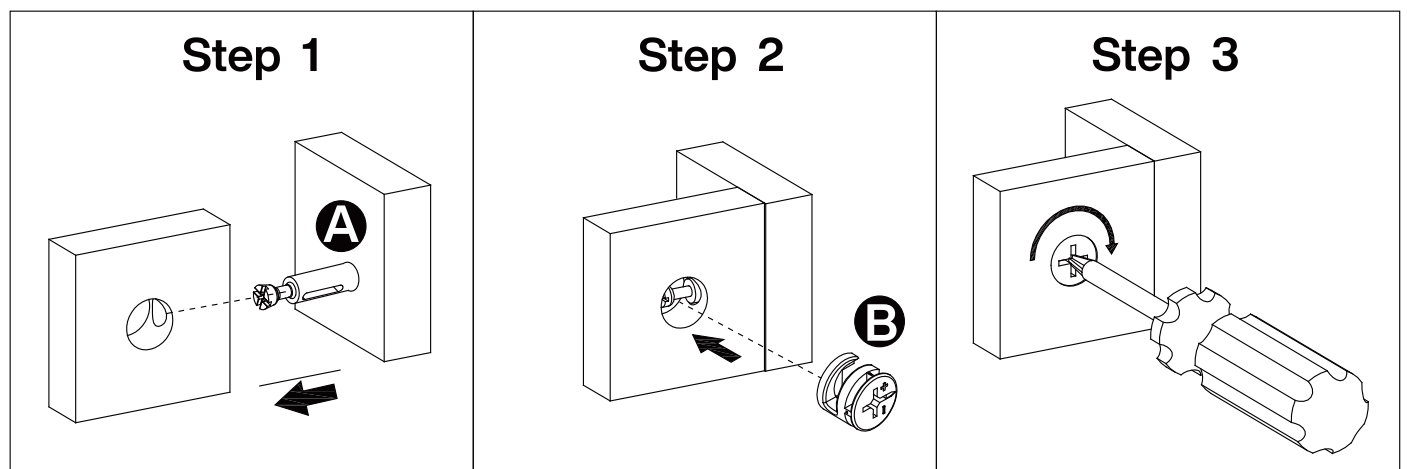
| | | | | | | | | | | | | | |
|---|-------|---|-------|---|-------|---|-------|--|-------|---|------|---|------|
| A | X64+1 | B | X64+1 | C | X16+1 | D | X12+1 | E | X20+1 | F | X8+1 | G | X4+1 |
|  | |  | |  | |  | |  | |  | |  | |
| Ø6X35 mm | | Ø15X12 mm | | Ø8X30 mm | | Ø7X47 mm | | Ø7X78 mm | | M6X28 mm | | M6X32 mm | |
| H | X8+1 | I | X16+1 | J | X16 | K | X7 | L | X12 | M | X16 | N | X1 |
|  | |  | |  | |  | |  | |  | |  | |
| M6X40 mm | | M6X85 mm | | Ø13 mm | | Ø20 mm | | M6XØ30 mm | | Ø10X11 mm | | M4X55 mm | |

Installation of Cams and Pins

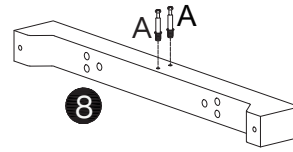
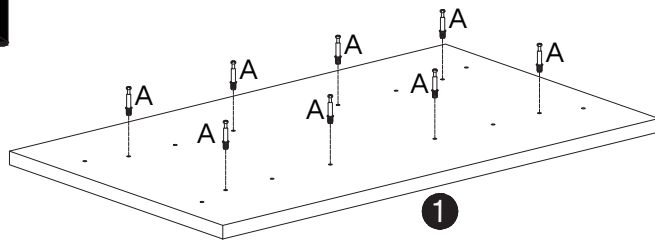
Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.



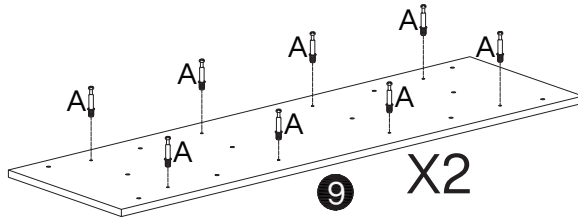
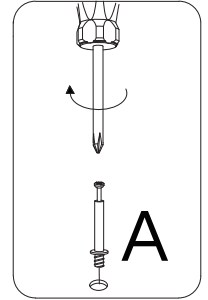
Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



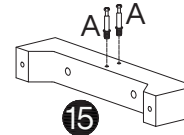
1



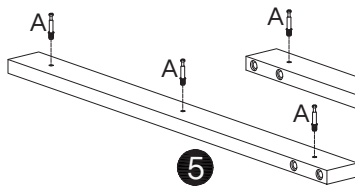
X2



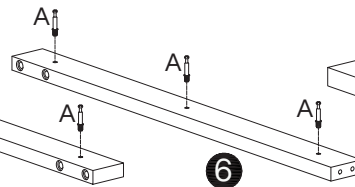
X2



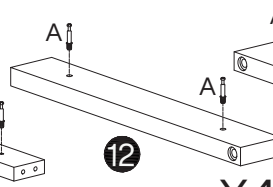
X4



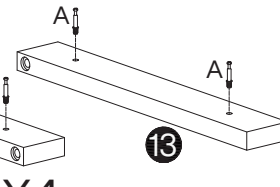
X2



X2



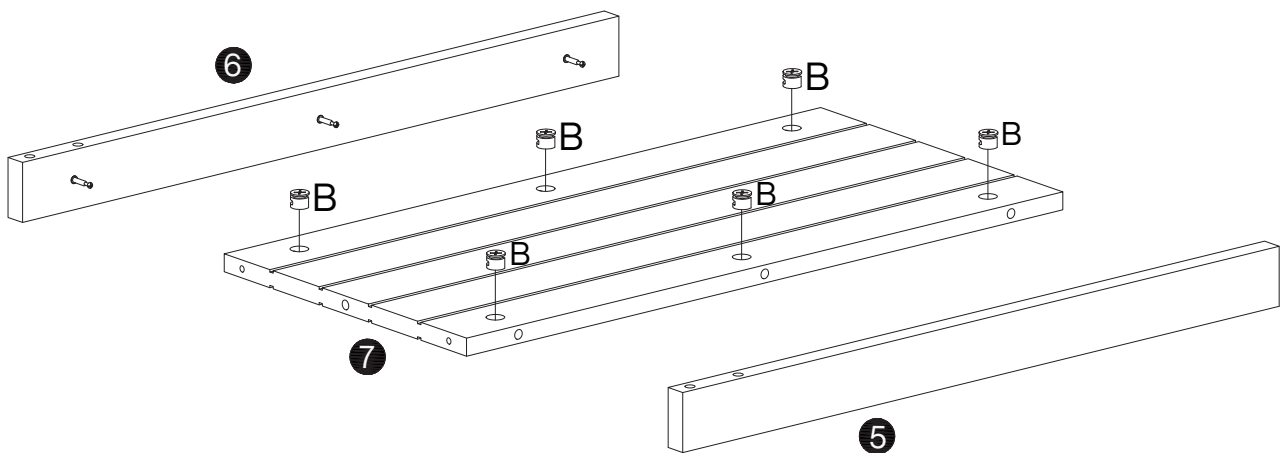
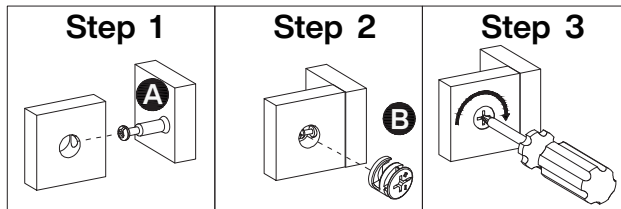
X4



X4

| A | X64 |
|----------|-----|
| | |
| Ø6X35 mm | |

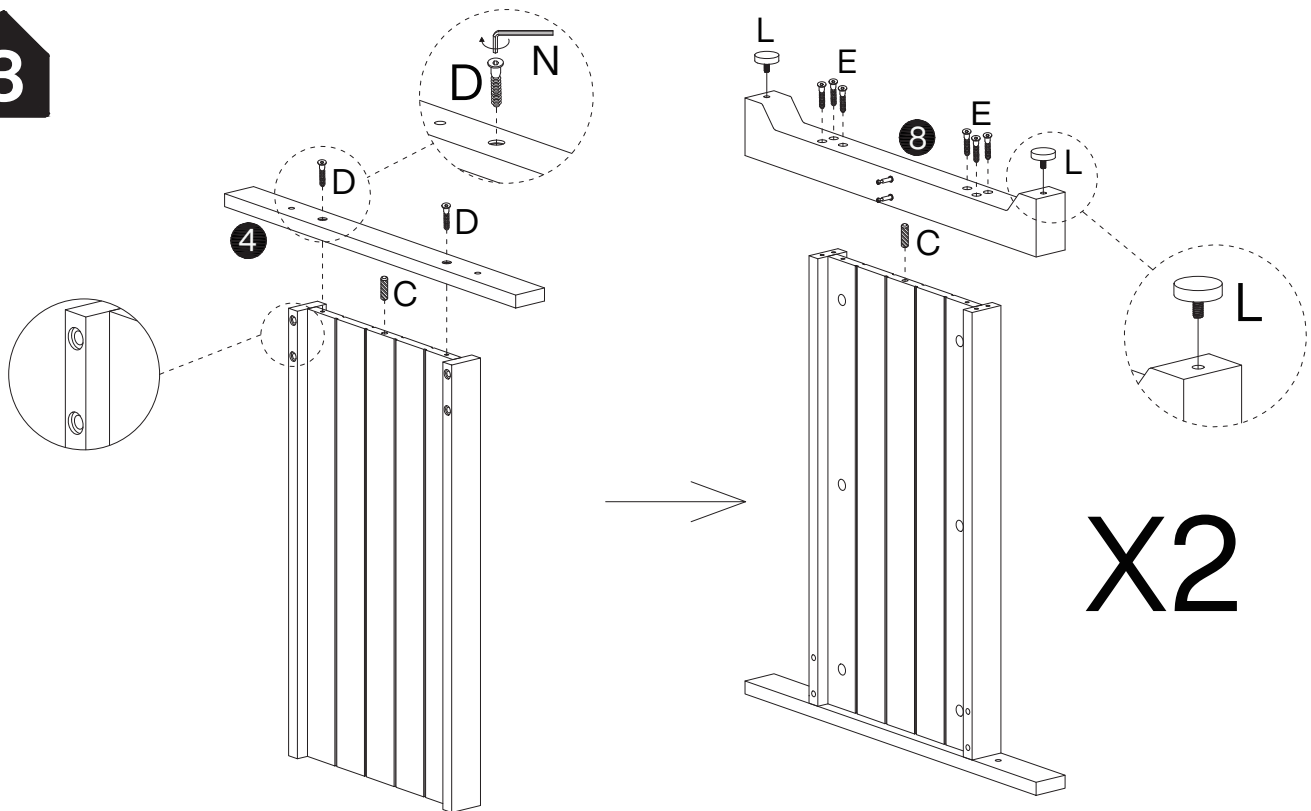
2



X2

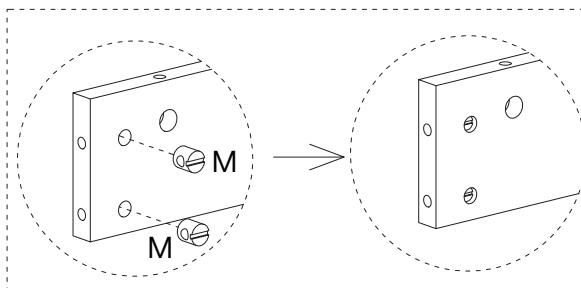
| B | X12 |
|-----------|-----|
| | |
| Ø15X12 mm | |

3

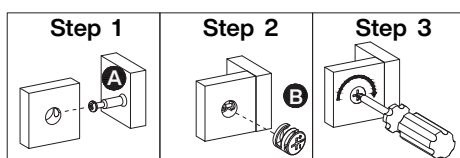
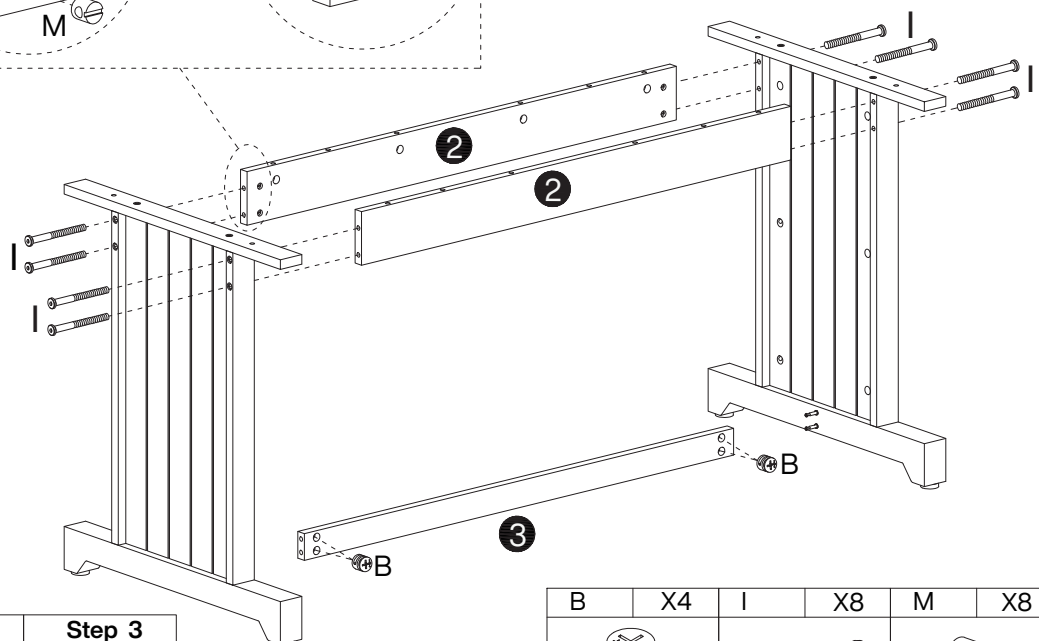


| C | X4 | D | X4 | E | X12 | L | X4 | N | X1 |
|----------|----|----------|----|----------|-----|-----------|----|----------|----|
| | | | | | | | | | |
| Ø8X30 mm | | Ø7X47 mm | | Ø7X78 mm | | M6XØ30 mm | | M4X55 mm | |

4

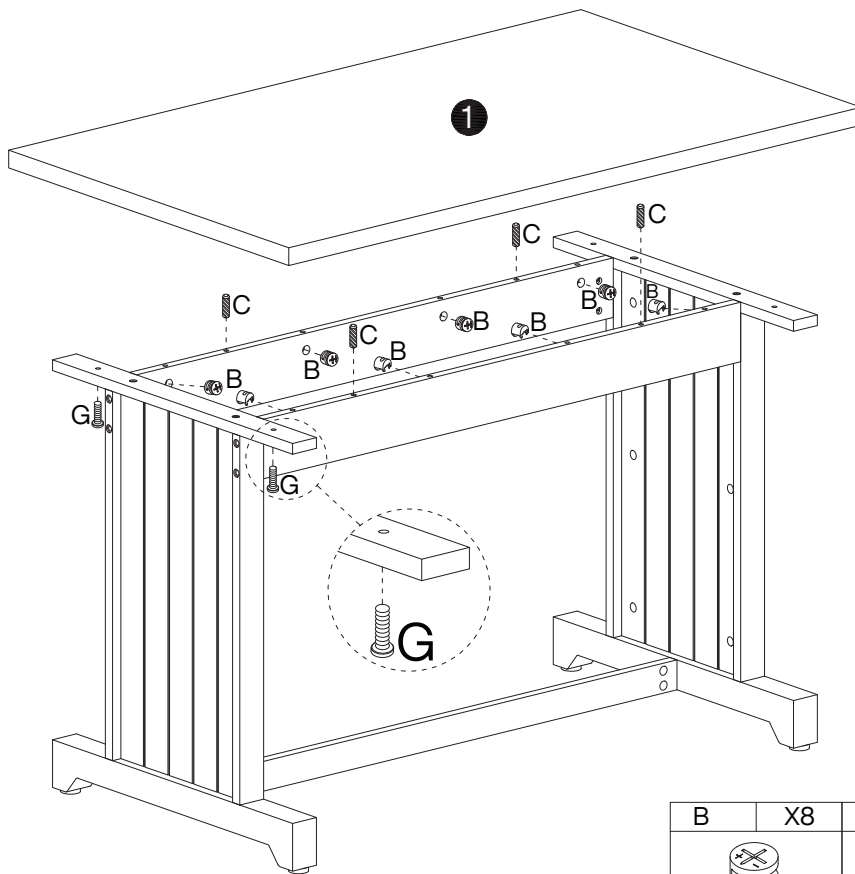


Insert #M into #2 with side holes aligned, then tighten screw #I clockwise.

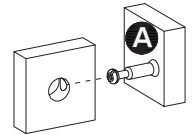


| B | X4 | I | X8 | M | X8 |
|-----------|----|----------|----|-----------|----|
| | | | | | |
| Ø15X12 mm | | M6X85 mm | | Ø10X11 mm | |

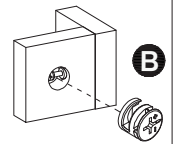
5



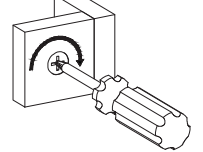
Step 1






Step 2

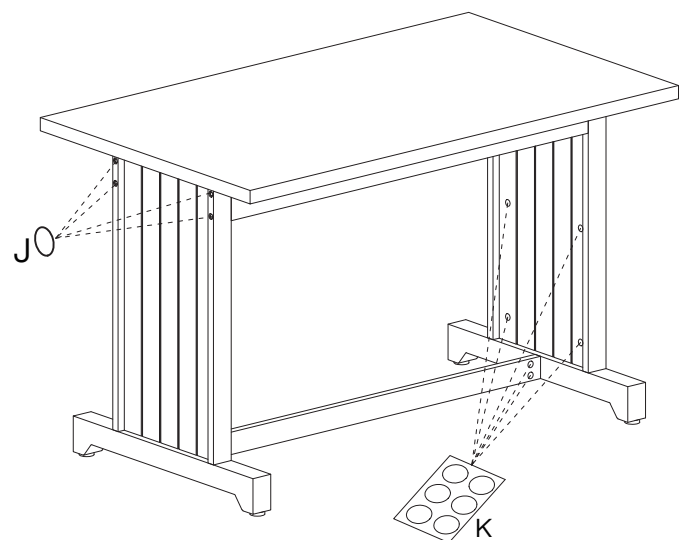
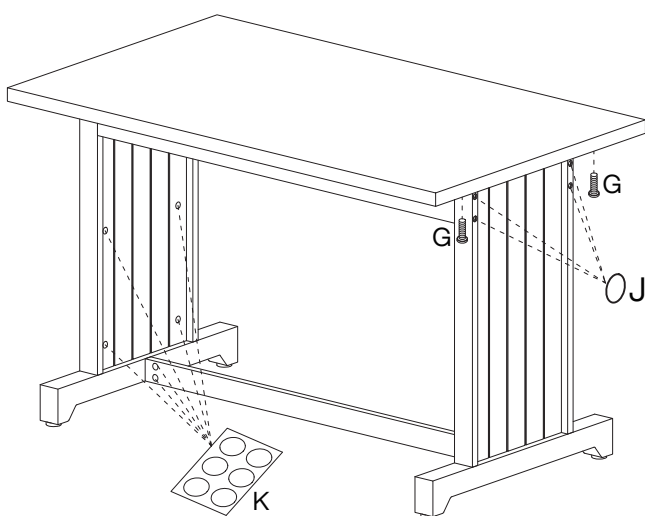





Step 3



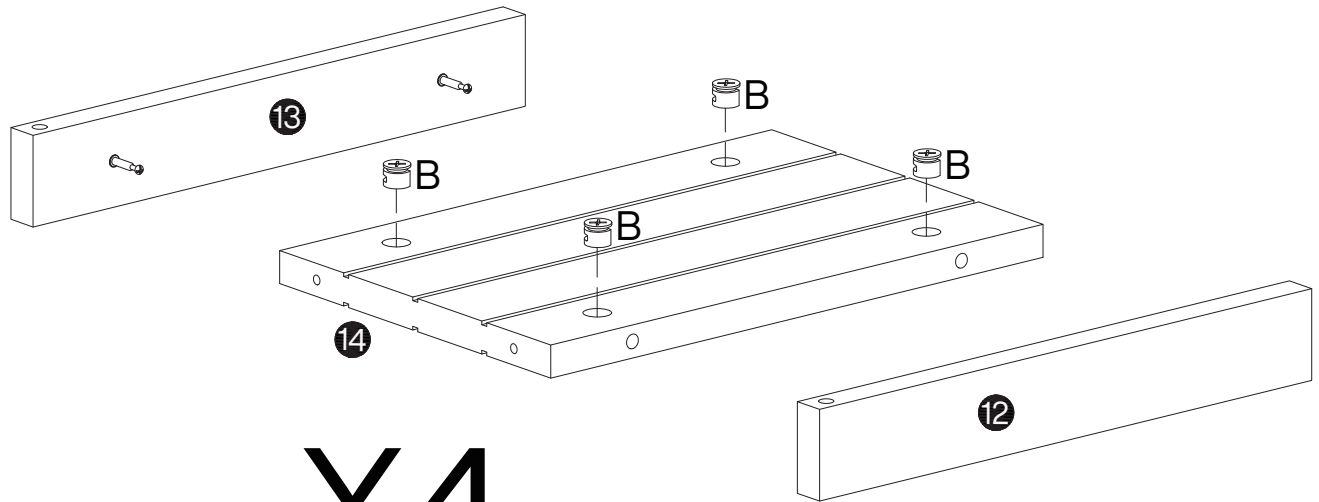
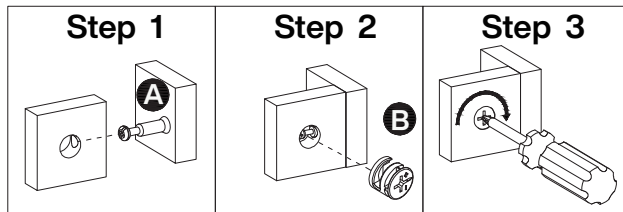
| B | X8 | C | X4 | G | X2 |
|---|----|---|----|---|----|
|  | |  | |  | |
| Ø15X12 mm | | Ø8X30 mm | | M6X32 mm | |

6



| G | X2 | J | X8 | K | X3 |
|--|----|---|----|---|----|
|  | |  | |  | |
| M6X32 mm | | Ø13 mm | | Ø20 mm | |

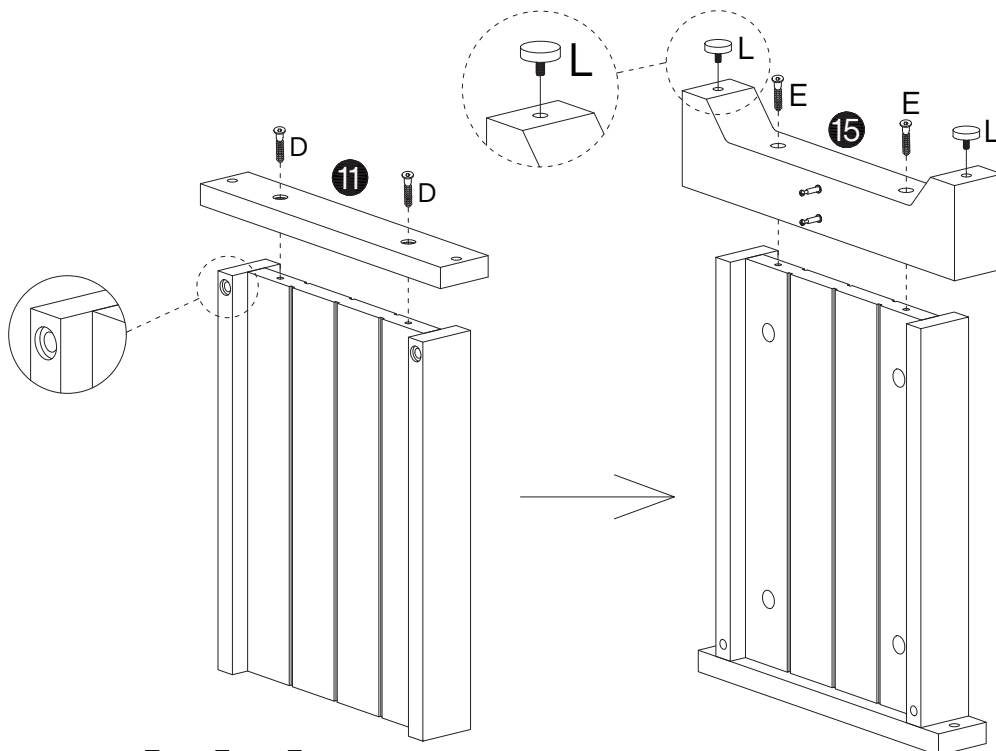
7



X4

| | |
|-----------|-----|
| B | X16 |
| | |
| Ø15X12 mm | |

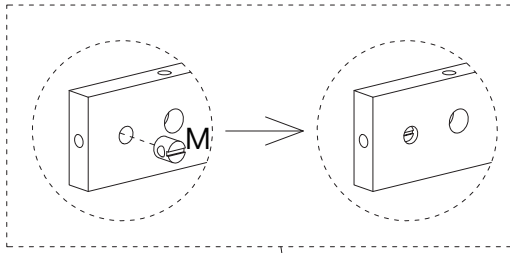
8



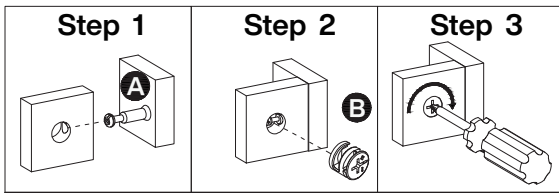
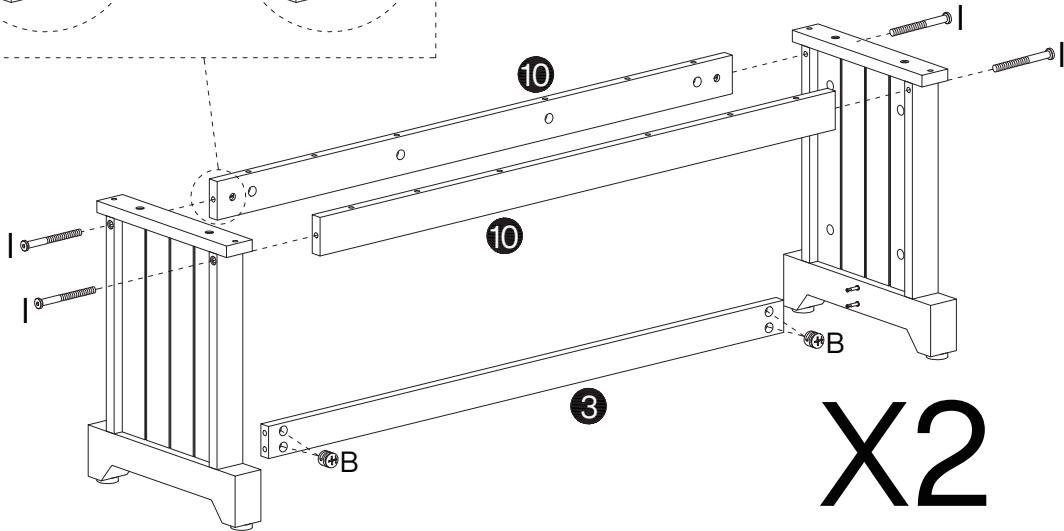
X4

| | | | | | |
|----------|----|----------|----|-----------|----|
| D | X8 | E | X8 | L | X8 |
| | | | | | |
| Ø7X47 mm | | Ø7X78 mm | | M6XØ30 mm | |

9

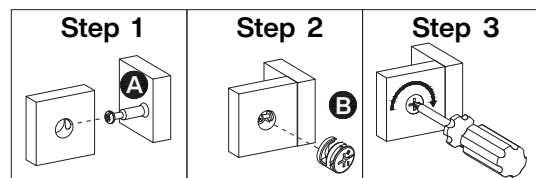
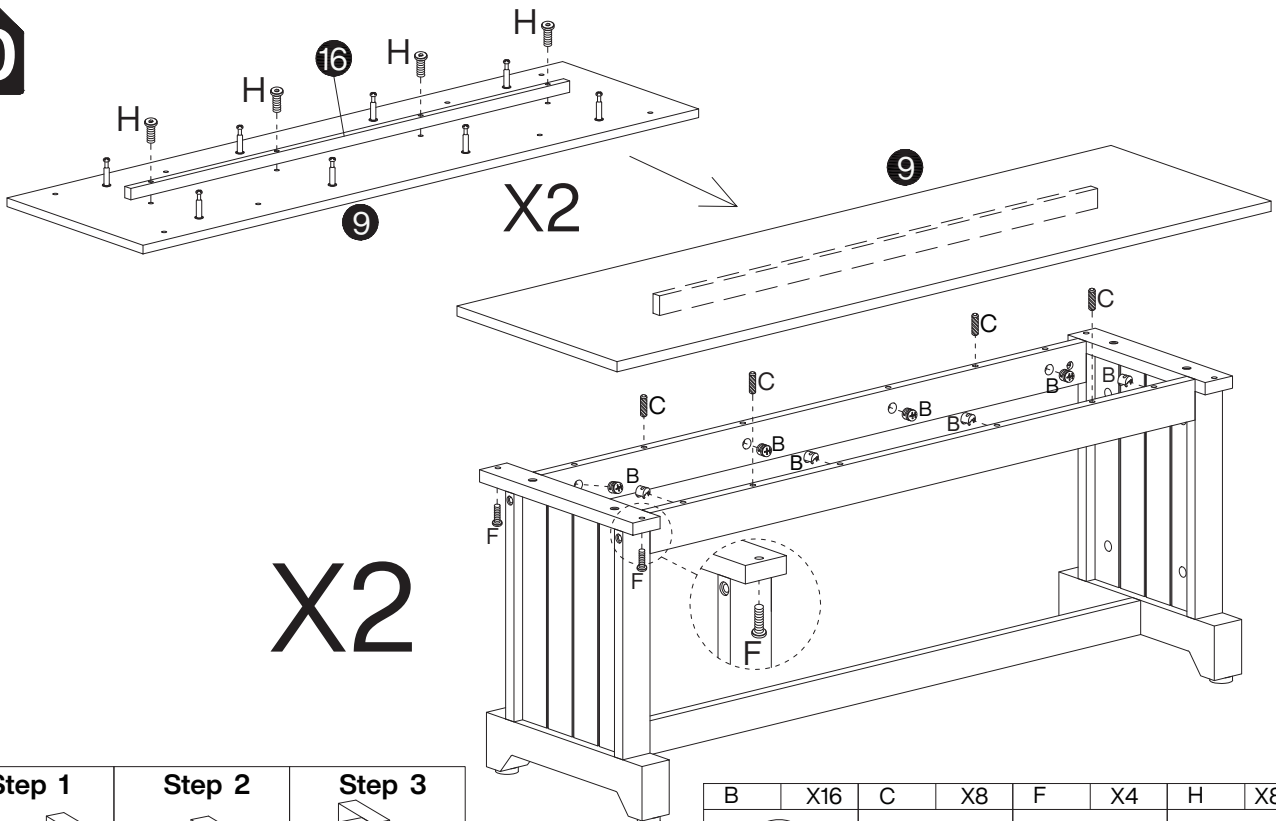


Insert #M into #10 with side holes aligned, then tighten screw #I clockwise.



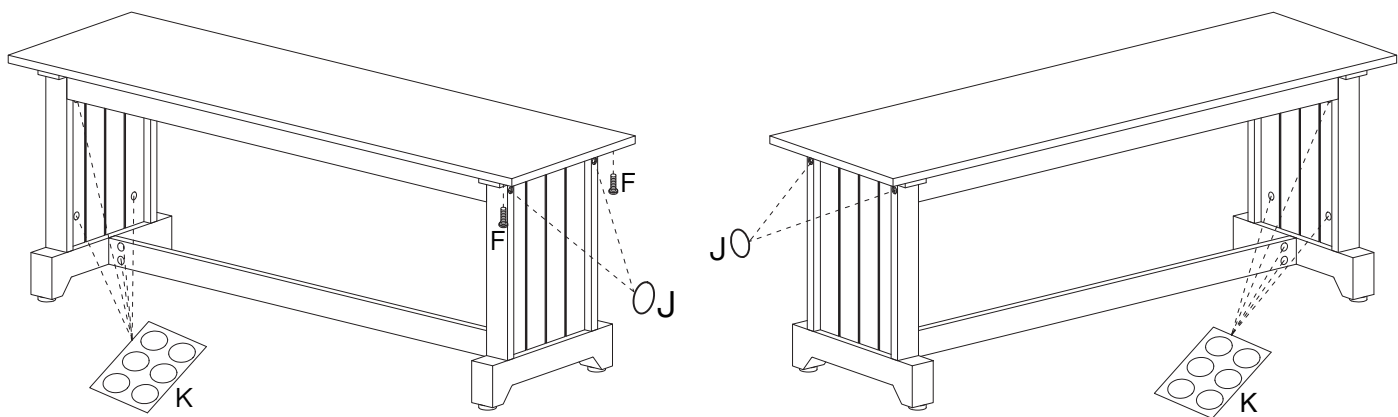
| B | X8 | I | X8 | M | X8 |
|-----------|----|----------|----|-----------|----|
| | | | | | |
| Ø15X12 mm | | M6X85 mm | | Ø10X11 mm | |

10






| B | X16 | C | X8 | F | X4 | H | X8 |
|-----------|-----|----------|----|----------|----|----------|----|
| | | | | | | | |
| Ø15X12 mm | | Ø8X30 mm | | M6X28 mm | | M6X40 mm | |

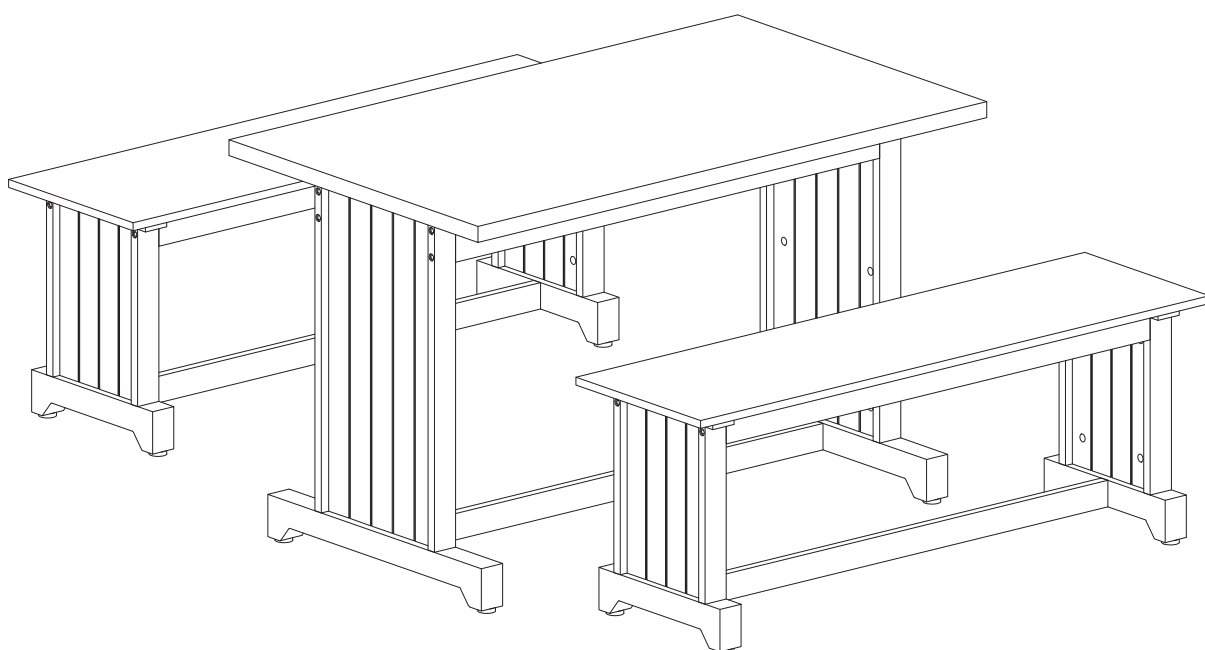
11



X2

| F | X4 | J | X8 | K | X4 |
|--|----|---|----|---|----|
|  | |  | |  | |
| M6X28 mm | | Ø13 mm | | Ø20 mm | |

12



Thank you for your support!

