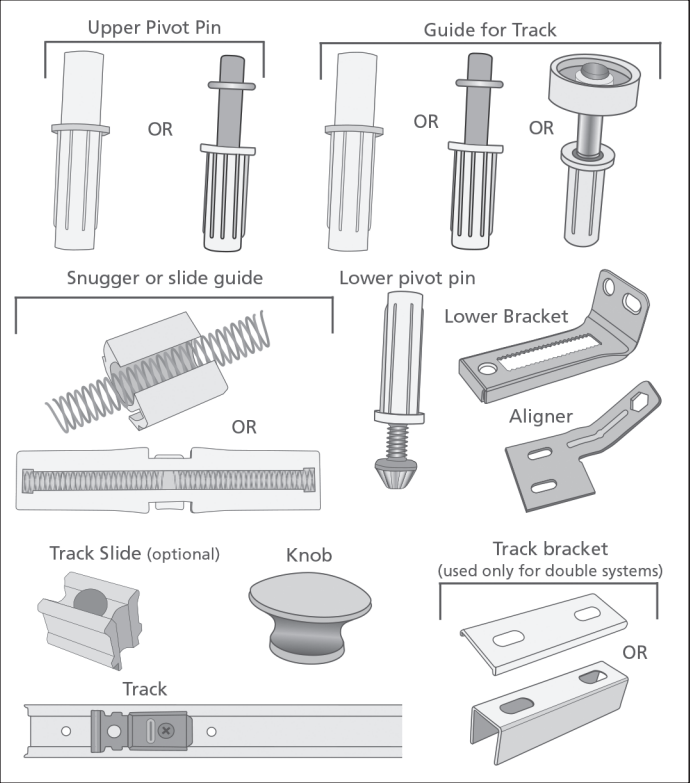


Installation Instructions for Bifold Doors

1 INSTALLATION

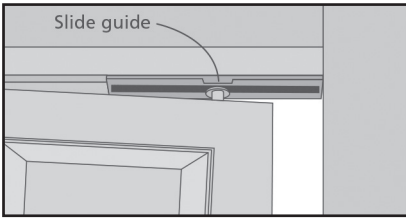
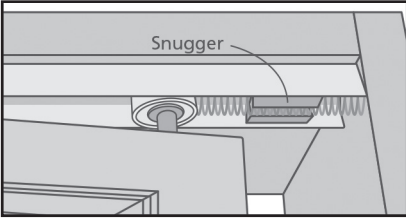
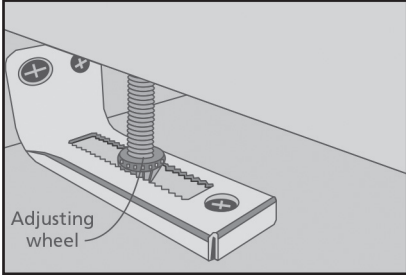
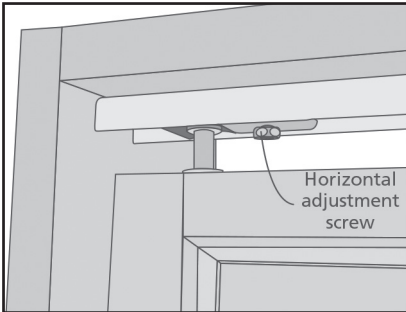
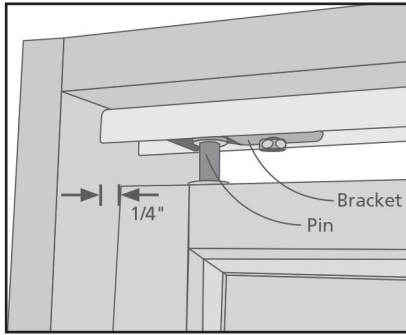
Parts Included



- 1. Using a hammer, gently tap pivot pins and guide into the pre-drilled holes in the locations shown.
- 2. Position overhead track in pivot pinthe opening with the open side down and the bracket Jamb end toward the jamb. Center side the track, or allow at least 3/4" between the track and Lower the front of the opening. If pivot pin installing a double set with two tracks, insert the track bracket into the two ends where they meet in the middle Lower and push the tracks together. bracket The holes in the bracket should align with the holes in the tracks. Center the entire assembly side to side in the opening. Secure the track with the long pan head screws through the pre-drilled holes until snug. If installing four panels with two tracks, use a track bracket between the two ends in the center.
- 3. Position the lower bracket on the floor in line with the overhead track. The bottom of the bracket must rest securely on the floor or carpet. Fasten to the jamb and floor with a long flat head screw through each hole.

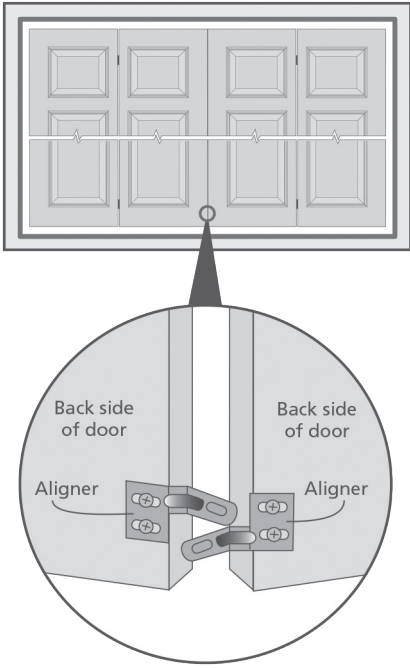
- 4. Place the upper pivot pin in the hole in the bracket and the guide in the track (or in the middle of the slide guide between the springs). Lift the door assembly slightly and drop the lower pin into the lower bracket slot. Bracket1/4" Pin
  - 5. Verify there is a 1/4" clearance between the pivot door and the jamb. Four panel assemblies should be snug at the middle. If adjustments are necessary, door panels should be folded, in some cases removed, to gain access to the adjustment screws.
- To adjust horizontally:**
- 6. |At the top, loosen the screw in the top pivot bracket and move toward or away from the jamb until there is 1/4" clearance. Re-tighten.
  - 7. At the bottom, lift assembly and move the adjusting wheel toward or away from the jamb until doors are plumb with jamb, then lower into bracket.

- To adjust vertically:**
- 8. Lift assembly slightly until the adjustment wheel clears the slot in the lower bracket. Rotate the adjustment wheel to the left to raise doors or to the right to lower them. Be sure the teeth lock firmly into bracket when finished.
  - 9. Snap the snugger or slide guide into the lead door end of the track as shown, or in the center of the track between guides in a four door installation. If using a slide guide, seat lead door guide pin between the two springs in the guide as shown.



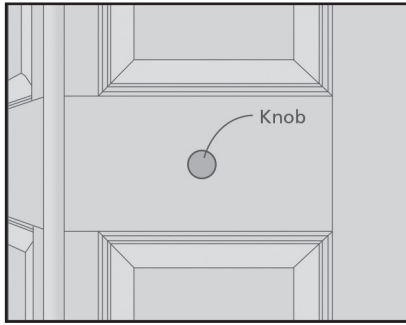
2 COMPLETE INSTALLATION

For four door configurations, mount an aligner as shown on the back side of each lead door.



For best operational performance and aesthetic appeal, install the door knob in the center of the middle rail of the lead door(s) (panel without pivot hardware). The knob, however, can also be installed in any other location on the lead door if desired. Drill a hole slightly smaller than the screw and attach knob.

**Note:** Unless drilling the knob attachment hole close to an edge on a hollow core door, it will likely be in a hollow part of the door. This does not cause problems and the door material is sufficiently strong if the screw is snug but not over tightened.



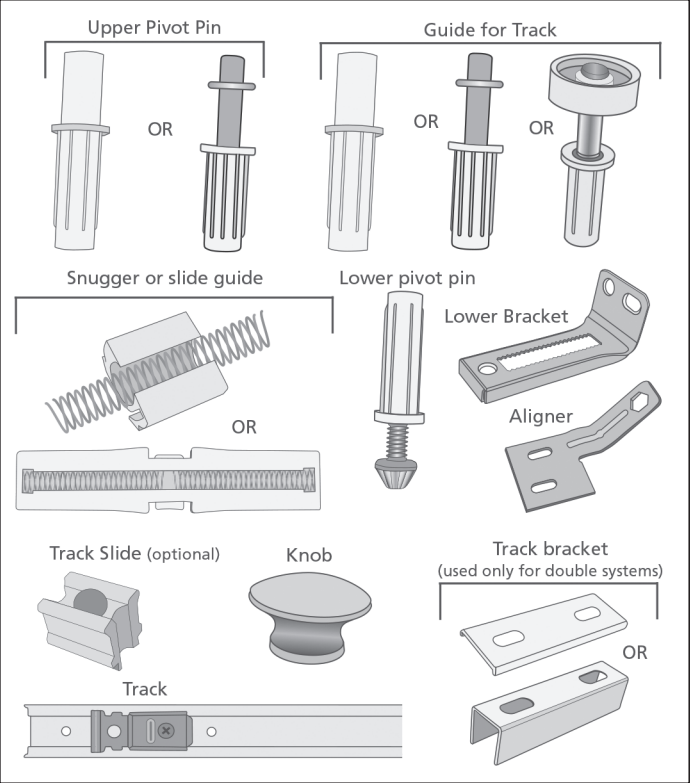
Finishing Instructions for Bifold Doors

- 1. Before applying first finishing coat, lightly block sand with the grain all surfaces by hand with 400 grit sandpaper. Remove all handling marks, raise grain, scuffs, burnishes and other undesirable blemishes.
- 2. Clean the door with a clean, lint-free cloth, removing all dust and foreign debris. For cleaning use denatured alcohol making sure all residue is removed by turning the cloth often while cleaning. Allow the door to dry thoroughly.
- 3. Seal an un-primed door slab with a good quality water-based primer.
- 4. Paint all sides of the door, jamb and moulding with a good-quality exterior water-based 100% acrylic latex or solvent-based paint. Interior door or trim paint may be used on interior doors and interior surfaces of exterior doors. Spray applications work best. To simulate a traditional stile and rail door look when using a paintbrush, paint the panels first, then across all the rails from one edge of the door to the other. Then paint the stiles from the top of the door to the bottom. The door can also be rolled for a stipple look. For best results, apply multiple light coats.

Installation Instructions for Bifold Doors

1 INSTALLATION

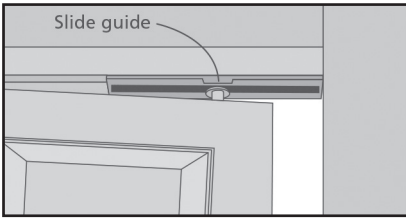
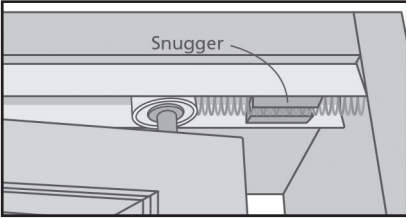
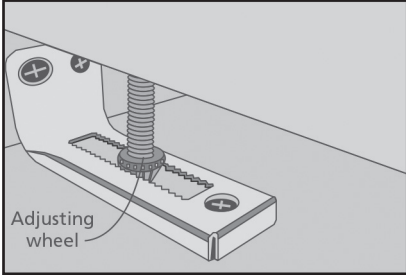
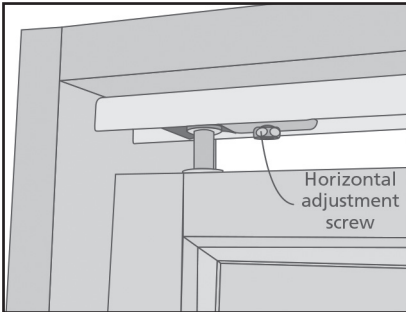
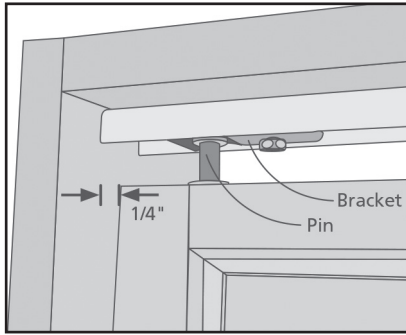
Parts Included



- 1. Using a hammer, gently tap pivot pins and guide into the pre-drilled holes in the locations shown.
- 2. Position overhead track in pivot pinthe opening with the open side down and the bracket Jamb end toward the jamb. Center side the track, or allow at least 3/4" between the track and Lower the front of the opening. If pivot pin installing a double set with two tracks, insert the track bracket into the two ends where they meet in the middle Lower and push the tracks together. bracket The holes in the bracket should align with the holes in the tracks. Center the entire assembly side to side in the opening. Secure the track with the long pan head screws through the pre-drilled holes until snug. If installing four panels with two tracks, use a track bracket between the two ends in the center.
- 3. Position the lower bracket on the floor in line with the overhead track. The bottom of the bracket must rest securely on the floor or carpet. Fasten to the jamb and floor with a long flat head screw through each hole.

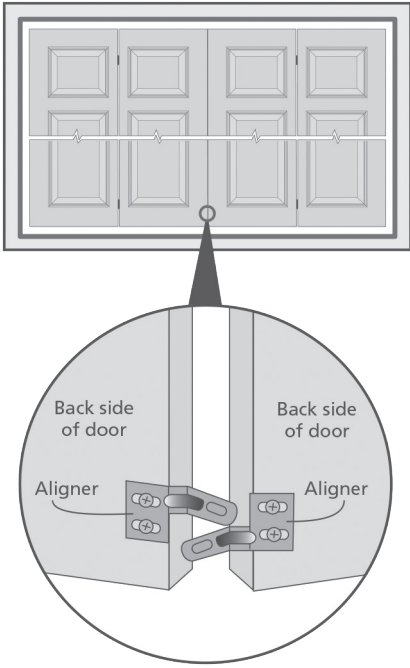
- 4. Place the upper pivot pin in the hole in the bracket and the guide in the track (or in the middle of the slide guide between the springs). Lift the door assembly slightly and drop the lower pin into the lower bracket slot. Bracket1/4" Pin
  - 5. Verify there is a 1/4" clearance between the pivot door and the jamb. Four panel assemblies should be snug at the middle. If adjustments are necessary, door panels should be folded, in some cases removed, to gain access to the adjustment screws.
- To adjust horizontally:**
- 6. |At the top, loosen the screw in the top pivot bracket and move toward or away from the jamb until there is 1/4" clearance. Re-tighten.
  - 7. At the bottom, lift assembly and move the adjusting wheel toward or away from the jamb until doors are plumb with jamb, then lower into bracket.

- To adjust vertically:**
- 8. Lift assembly slightly until the adjustment wheel clears the slot in the lower bracket. Rotate the adjustment wheel to the left to raise doors or to the right to lower them. Be sure the teeth lock firmly into bracket when finished.
  - 9. Snap the snugger or slide guide into the lead door end of the track as shown, or in the center of the track between guides in a four door installation. If using a slide guide, seat lead door guide pin between the two springs in the guide as shown.



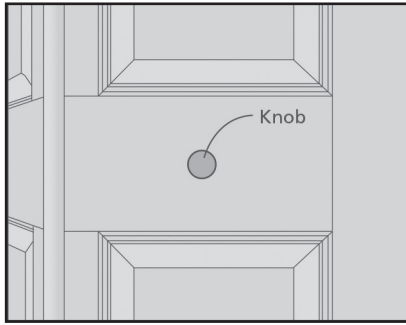
2 COMPLETE INSTALLATION

For four door configurations, mount an aligner as shown on the back side of each lead door.



For best operational performance and aesthetic appeal, install the door knob in the center of the middle rail of the lead door(s) (panel without pivot hardware). The knob, however, can also be installed in any other location on the lead door if desired. Drill a hole slightly smaller than the screw and attach knob.

**Note:** Unless drilling the knob attachment hole close to an edge on a hollow core door, it will likely be in a hollow part of the door. This does not cause problems and the door material is sufficiently strong if the screw is snug but not over tightened.



Finishing Instructions for Bifold Doors

- 1. Before applying first finishing coat, lightly block sand with the grain all surfaces by hand with 400 grit sandpaper. Remove all handling marks, raise grain, scuffs, burnishes and other undesirable blemishes.
- 2. Clean the door with a clean, lint-free cloth, removing all dust and foreign debris. For cleaning use denatured alcohol making sure all residue is removed by turning the cloth often while cleaning. Allow the door to dry thoroughly.
- 3. Seal an un-primed door slab with a good quality water-based primer.
- 4. Paint all sides of the door, jamb and moulding with a good-quality exterior water-based 100% acrylic latex or solvent-based paint. Interior door or trim paint may be used on interior doors and interior surfaces of exterior doors. Spray applications work best. To simulate a traditional stile and rail door look when using a paintbrush, paint the panels first, then across all the rails from one edge of the door to the other. Then paint the stiles from the top of the door to the bottom. The door can also be rolled for a stipple look. For best results, apply multiple light coats.