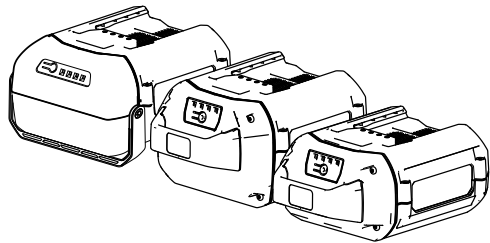


Operator's Manual

Flex-Force Power System® 60V MAX Battery Packs

Model No. 66910—Serial No. 324000000 and Up
Model No. 66912—Serial No. 324000000 and Up
Model No. 88920—Serial No. 324000000 and Up
Model No. 88925—Serial No. 324000000 and Up
Model No. 88941—Serial No. 324000000 and Up
Model No. 88950—Serial No. 324000000 and Up
Model No. 88960—Serial No. 324000000 and Up
Model No. 88975—Serial No. 324000000 and Up
Model No. 88980—Serial No. 324000000 and Up



⚠ WARNING

CALIFORNIA Proposition 65 Warning

Use of this product may cause exposure to chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Introduction

These chargers and battery packs are intended to be used by homeowners and professional operators. These battery packs are designed to be charged only by Flex-Force 60V lithium-ion battery chargers. These chargers are designed to charge only Flex-Force 60V lithium-ion battery packs. They are not designed to charge any other batteries. Using these products for purposes other than their intended use could prove dangerous to you and bystanders.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.



Whenever you need service, genuine parts, or additional information, contact an Authorized Service Dealer or distributor, or the tool manufacturer's Customer Service, and have the model and serial numbers of your product ready. [Figure 1](#) identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

Important: With your mobile device, you can scan the QR code on the serial number decal for more information.

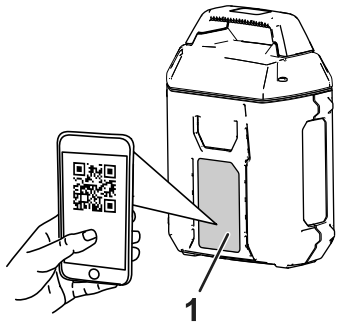


Figure 1

g446125

1. Model and serial number location.

<p>Model No. _____</p> <p>Serial No. _____</p>
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Safety-Alert Symbol

The safety-alert symbol (Figure 2) shown in this manual and on the machine identifies important safety messages that you must follow to prevent accidents.



g000502

Figure 2
Safety-alert symbol

The safety-alert symbol appears above information that alerts you to unsafe actions or situations and is followed by the word **DANGER**, **WARNING**, or **CAUTION**.

DANGER indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.

WARNING indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.

CAUTION indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury.

This manual uses two other words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

Battery Pack

Model	Certified Combinations
66910	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
66912	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
88920	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
88925	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
88941	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
88950	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
88960	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
88975	This battery is third-party certified for use with all Flex-Force powered tools and chargers.
88980	This battery is third-party certified for use with only Model 21469 and all chargers.

Safety

IMPORTANT SAFETY INSTRUCTIONS

1. **SAVE THESE INSTRUCTIONS**—This manual contains important safety and operating instructions for Flex-Force 60V lithium-ion battery packs and Flex-Force 60V lithium-ion battery chargers.
2. Before using the battery charger or battery pack, read all the instructions and cautionary markings on the battery charger, battery pack, and product using the battery pack.
3. **CAUTION**—To reduce risk of injury, charge Flex-Force 60V lithium-ion battery packs with Flex-Force 60V lithium-ion battery chargers only. Other brands of battery packs may burst, causing personal injury and damage.
4. **WARNING**—North America: Plugging the battery charger into an outlet that is not 120V can cause a fire or electric shock. Do not plug the battery charger into an outlet other than 120V. For a different style of connection, use an attachment plug adapter of the proper configuration for the power outlet if needed.
5. **WARNING**—Other Regions: Plugging the battery charger into an outlet that is not 100 to 240V can cause a fire or electric shock. Do not plug the battery charger into an outlet other than 100 to 240V. For a different style of connection, use an attachment plug adapter of the proper configuration for the power outlet if needed.
6. These devices comply with Part 15 of the FCC rules. Operation is subject to the following 2 conditions: (1) These devices may not cause harmful interference; and (2) these devices must accept any interference received, including interference that may cause undesired operation.

I. Training

1. Do not allow children or untrained people to operate or service this device. Allow only people who are responsible, trained, familiar with the instructions, and physically capable to operate or service the device.
2. Do not allow children to use or play with the battery pack or battery charger; local regulations may restrict the age of the operator.

II. Preparation

1. Use appliances only with specifically designated battery packs. Using other types of battery packs may create a risk of injury and/or fire.
2. Do not use a damaged or modified battery pack or battery charger. It may exhibit unpredictable behavior, resulting in fire, explosion, or risk of injury.
3. If the supply cord to the battery charger is damaged, contact an Authorized Service Dealer or distributor to replace it.

III. Operation

1. Charge the battery pack with only the battery charger specified by the tool manufacturer. A charger suitable for 1 type of battery pack may create a risk of fire when used with another battery pack.
2. Charge the battery pack in a well-ventilated area only.
3. Follow all charging instructions and do not charge the battery pack outside of the temperature range specified in the instructions. Otherwise, you may damage the battery pack and increase the risk of fire.
4. Under abusive conditions, the battery pack may eject liquid; avoid contact. If you accidentally come into contact with the liquid, flush with water. If the liquid contacts your eyes, seek medical help. Liquid ejected from the battery pack may cause irritation or burns.
5. Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130°C (265°F) may cause explosion.
6. CAUTION—A mistreated battery pack may present a risk of fire, explosion, or chemical burn.
 - Do not disassemble the battery pack.
 - Replace the battery pack with a genuine Flex-Force battery pack only; using another type of battery pack may cause a fire or risk of injury.
 - Keep battery packs out of the reach of children and in the original packaging until you are ready to use them.

IV. Maintenance and Storage

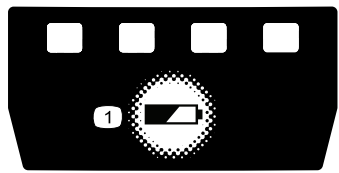
1. Do not allow children to clean or maintain the battery charger.
2. When the battery pack is not in use, keep it away from metal objects such as paper clips, coins, keys, nails, and screws that can make a connection from 1 terminal to another. Shorting the battery terminals may cause burns or a fire.
3. Do not attempt to repair the battery pack or battery charger. Have an Authorized Service Dealer or distributor perform service on the battery pack or battery charger using identical replacement parts to ensure that the product is safely maintained.
4. Check with local codes for possible special battery disposal instructions.

SAVE THESE INSTRUCTIONS

Safety and Instructional Decals



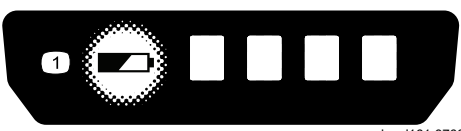
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



decal161-3764

161-3764

1. Battery charge status



decal161-3763

161-3763

1. Battery charge status

Model 66910



decal161-3755

161-3755

1. Read the *Operator's Manual* .
2. High Energy Battery recycling program
3. Recycle the battery
4. Do not dispose improperly
5. Keep away from open fire or flames
6. Do not expose to rain
7. Electrical shock hazard

Model 66912



decal161-3758

161-3758

Model 88920



decal145-8284

145-8284

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|--|---------------------------------------|
| 1. Read the <i>Operator's Manual</i> . | 5. Keep away from open fire or flames |
| 2. High Energy Battery recycling program | 6. Do not expose to rain |
| 3. Recycle the battery | 7. Electrical shock hazard |
| 4. Do not dispose improperly | |

- | | |
|--|---------------------------------------|
| 1. Read the <i>Operator's Manual</i> . | 5. Keep away from open fire or flames |
| 2. Call2Recycle® battery recycling program | 6. Do not expose to rain |
| 3. Recycle the battery | 7. Electrical shock hazard |
| 4. Do not dispose improperly | |



decal161-7064

145-8287

161-7064

1. Read the *Operator's Manual* .
2. Call2Recycle® battery recycling program
3. Recycle the battery
4. Do not dispose improperly
5. Keep away from open fire or flames
6. Do not expose to rain
7. Electrical shock hazard

1. Read the *Operator's Manual* .
2. Call2Recycle® battery recycling program
3. Recycle the battery
4. Do not dispose improperly
5. Keep away from open fire or flames
6. Do not expose to rain
7. Electrical shock hazard



decal145-8293

145-8293

- | | |
|--|---------------------------------------|
| 1. Read the <i>Operator's Manual</i> . | 5. Keep away from open fire or flames |
| 2. Call2Recycle® battery recycling program | 6. Do not expose to rain |
| 3. Recycle the battery | 7. Electrical shock hazard |
| 4. Do not dispose improperly | |



decal145-8296

145-8296

- | | |
|--|---------------------------------------|
| 1. Read the <i>Operator's Manual</i> . | 5. Keep away from open fire or flames |
| 2. High Energy Battery recycling program | 6. Do not expose to rain |
| 3. Recycle the battery | 7. Electrical shock hazard |
| 4. Do not dispose improperly | |



decal161-3752

161-3752

1. Read the *Operator's Manual* .
2. High Energy Battery recycling program
3. Recycle the battery
4. Do not dispose improperly
5. Keep away from open fire or flames
6. Do not expose to rain
7. Electrical shock hazard

1. Read the *Operator's Manual* .
2. High Energy Battery recycling program
3. Recycle the battery
4. Do not dispose improperly
5. Keep away from open fire or flames
6. Do not expose to rain
7. Electrical shock hazard

Product Overview

Specifications

Battery Pack

Model	Battery pack capacity	Battery pack weight
88920	2.0 Ah (108 Wh)	1.43 kg (3.15 lb)
88925	2.5 Ah (135 Wh)	1.43 kg (3.15 lb)
88941	4.0 Ah (216 Wh)	2.36 kg (5.20 lb)
88950	5.0 Ah (270 Wh)	2.49 kg (5.50 lb)
88960	6.0 Ah (324 Wh)	2.95 kg (6.50 lb)
88975	7.5 Ah (405 Wh)	2.95 kg (6.50 lb)
88980	8.0 Ah (432 Wh)	3.58 kg (7.90 lb)
66910	10.0 Ah (540 Wh)	3.72 kg (8.20 lb)
66912	12.0 Ah (648 Wh)	3.95 kg (8.70 lb)

Appropriate Temperature Ranges

Charge battery pack at	5°C (41°F) to 40°C (104°F)*
Use battery pack at	-30°C (-22°F) to 49°C (120°F)
Store battery pack/charger at	5°C (41°F) to 40°C (104°F)*

*Charging time will increase if you do not charge the battery within this range.

Store the tool, battery pack, and battery charger in an enclosed clean, dry area.

Maintenance

Maintenance and servicing are not required under normal conditions.

When you clean the surface of the equipment, wipe it only with a dry cloth.

Do not disassemble the equipment; if it is damaged, contact your Authorized Service Dealer or distributor.

Storage

Important: Store the tool, battery pack, and charger only in temperatures that are within the appropriate range; refer to [Specifications \(page 14\)](#).



Important: If you are storing the tool for a year or longer, remove the battery pack from the tool and charge the battery pack until 1 or 2 LED indicators turn green on the battery. Do not store a fully charged or fully depleted battery. When you are ready to use the tool again, charge the battery pack until the left indicator light turns green on the charger or all 4 LED indicators turn green on the battery.

- Disconnect the product from the power supply (i.e., remove all battery packs) and check for damage after use.
- Clean all foreign material from the product.
- Do not store a machine or charger with a battery pack installed.
- When not in use, store the tool, battery pack, and battery charger out of the reach of children.
- Keep the tool, battery pack, and battery charger away from corrosive agents, such as garden chemicals and de-icing salts.
- To reduce the risk of serious personal injury, do not store the battery pack outside or in vehicles.
- Store the tool, battery pack, and battery charger in an enclosed clean, dry area.

Preparing the Battery Pack for Recycling

Important: Upon removal, cover the terminals of the battery pack with heavy-duty adhesive tape. Do not attempt to destroy or disassemble the battery pack or remove any of its components.

Contact your local municipality or your authorized Authorized Service Dealer or distributor for more information on how to responsibly recycle the battery.

	Lithium-ion battery packs labeled with the Call2Recycle seal can be recycled at any participating retailer or battery recycling facility in the Call2Recycle program (US and Canada only). To locate a participating retailer or facility closest to you, please call 1-800-822-8837 or visit www.call2recycle.org .
	Lithium-ion battery packs labeled with the High Energy Battery (HEB) seal shown here, and any 60V Flex-Force batteries 6.0 Ah or greater, can be recycled at any participating dealer or retailer in the Call2Recycle HEB program. To locate a participating dealer or retailer closest to you, please visit www.hebattery.org .

If you cannot locate a participating retailer or facility nearby, or have questions about which recycling program your battery pack may qualify for, please visit the customer support site listed in the operator’s manual for your tool/equipment for more information on how to responsibly recycle the battery pack.

If you are located outside of the US and Canada, please contact your Authorized Service Center or distributor for more information on how to responsibly recycle the battery pack.

Troubleshooting

Perform only the steps described in these instructions. All further inspection, maintenance, and repair work must be performed by an authorized service center or a similarly qualified specialist if you cannot solve the problem yourself.

Problem	Possible Cause	Corrective Action
The battery pack loses charge quickly.	1. The battery pack is over or under the appropriate temperature range.	1. Move the battery pack to a place where it is dry and the temperature is between 5°C (41°F) and 40°C (104°F).
The battery charger is not working.	1. The battery charger is over or under the appropriate temperature range. 2. The outlet that the battery charger is plugged into does not have power.	1. Unplug the battery charger and move it to a place where it is dry and the temperature is between 5°C (41°F) and 40°C (104°F). 2. Contact your licensed electrician to repair the outlet.
The LED indicator light on the battery charger is red.	1. The battery charger and/or battery pack is over or under the appropriate temperature range.	1. Unplug the battery charger and move the battery charger and battery pack to a place where it is dry and the temperature is between 5°C (41°F) and 40°C (104°F).

Problem	Possible Cause	Corrective Action
<p>The LED indicator light on the battery charger is blinking red.</p>	<ol style="list-style-type: none"> <li data-bbox="386 110 676 212">1. There is an error in the communication between the battery pack and the charger. <li data-bbox="386 672 676 721">2. The battery pack is weak. 	<ol style="list-style-type: none"> <li data-bbox="708 110 1000 656">1. Remove the battery pack from the battery charger, unplug the battery charger from the outlet, and wait 10 seconds. Plug the battery charger into the outlet again and place the battery pack on the battery charger. If the LED indicator light on the battery charger is still blinking red, repeat this procedure again. If the LED indicator light on the battery charger is still blinking red after 2 attempts, properly dispose of the battery pack at a battery recycling facility. <li data-bbox="708 672 1000 850">2. Contact your authorized service dealer or distributor if the battery is in warranty, or properly dispose of the battery pack at a battery recycling facility.
<p>The tool does not run or does not run continuously.</p>	<ol style="list-style-type: none"> <li data-bbox="386 881 676 954">1. There is moisture on the leads of the battery pack. <li data-bbox="386 971 676 1019">2. The battery is not fully installed into the tool. 	<ol style="list-style-type: none"> <li data-bbox="708 881 1000 930">1. Allow the battery pack to dry or wipe it dry. <li data-bbox="708 971 1000 1101">2. Remove and then replace the battery into the tool making sure that it is fully installed and latched.

Notes:

California Proposition 65 Warning Information

What is this warning?

You may see a product for sale that has a warning label like the following:



WARNING: Cancer and Reproductive Harm—www.p65Warnings.ca.gov.

What is Prop 65?

Prop 65 applies to any company operating in California, selling products in California, or manufacturing products that may be sold in or brought into California. It mandates that the Governor of California maintain and publish a list of chemicals known to cause cancer, birth defects, and/or other reproductive harm. The list, which is updated annually, includes hundreds of chemicals found in many everyday items. The purpose of Prop 65 is to inform the public about exposure to these chemicals.

Prop 65 does not ban the sale of products containing these chemicals but instead requires warnings on any product, product packaging, or literature with the product. Moreover, a Prop 65 warning does not mean that a product is in violation of any product safety standards or requirements. In fact, the California government has clarified that a Prop 65 warning "is not the same as a regulatory decision that a product is 'safe' or 'unsafe.'" Many of these chemicals have been used in everyday products for years without documented harm. For more information, go to <https://oag.ca.gov/prop65/faqs-view-all>.

A Prop 65 warning means that a company has either (1) evaluated the exposure and has concluded that it exceeds the "no significant risk level"; or (2) has chosen to provide a warning based on its understanding about the presence of a listed chemical without attempting to evaluate the exposure.

Does this law apply everywhere?

Prop 65 warnings are required under California law only. These warnings are seen throughout California in a wide range of settings, including but not limited to restaurants, grocery stores, hotels, schools, and hospitals, and on a wide variety of products. Additionally, some online and mail order retailers provide Prop 65 warnings on their websites or in catalogs.

How do the California warnings compare to federal limits?

Prop 65 standards are often more stringent than federal and international standards. There are various substances that require a Prop 65 warning at levels that are far lower than federal action limits. For example, the Prop 65 standard for warnings for lead is 0.5 µg/day, which is well below the federal and international standards.

Why don't all similar products carry the warning?

- Products sold in California require Prop 65 labelling while similar products sold elsewhere do not.
- A company involved in a Prop 65 lawsuit reaching a settlement may be required to use Prop 65 warnings for its products, but other companies making similar products may have no such requirement.
- The enforcement of Prop 65 is inconsistent.
- Companies may elect not to provide warnings because they conclude that they are not required to do so under Prop 65; a lack of warnings for a product does not mean that the product is free of listed chemicals at similar levels.

Why do we include this warning?

Our company has chosen to provide consumers with as much information as possible so that they can make informed decisions about the products they buy and use. We provide warnings in certain cases based on its knowledge of the presence of one or more listed chemicals without evaluating the level of exposure, as not all the listed chemicals provide exposure limit requirements. While the exposure from our products may be negligible or well within the "no significant risk" range, out of an abundance of caution, we have elected to provide the Prop 65 warnings. Moreover, if we do not provide these warnings, it could be sued by the State of California or by private parties seeking to enforce Prop 65 and subject to substantial penalties.