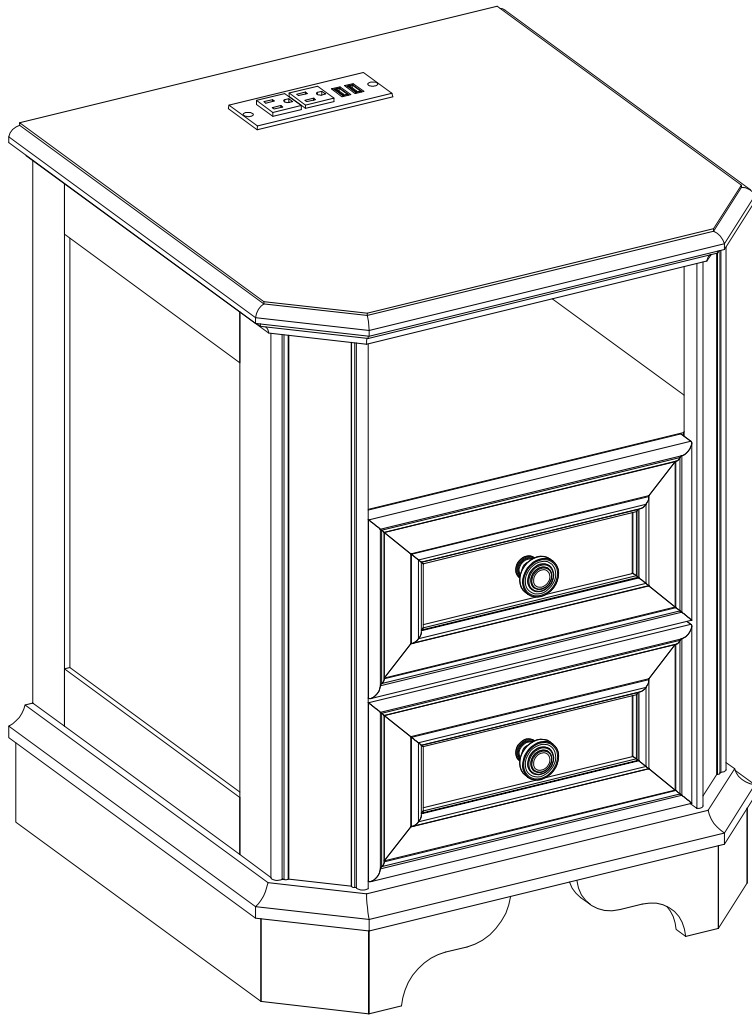


AI - VSC18ST

Assembly Instructions



VSC18ST

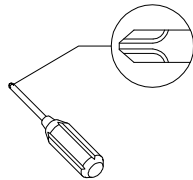


Scan for Help!
Assembly Guide/Customer Support

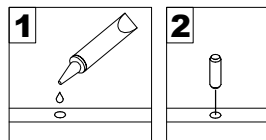
Date 2025-03-07 Rev. 01-A

General Assembly Guidelines

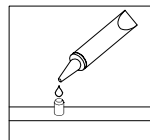
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

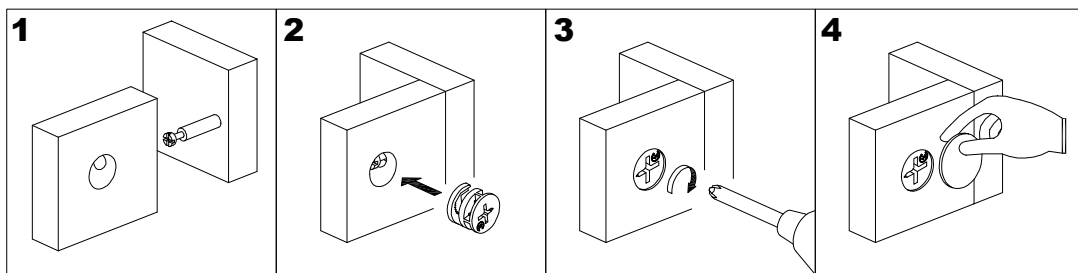


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

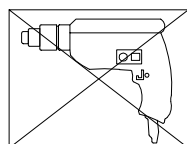


VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

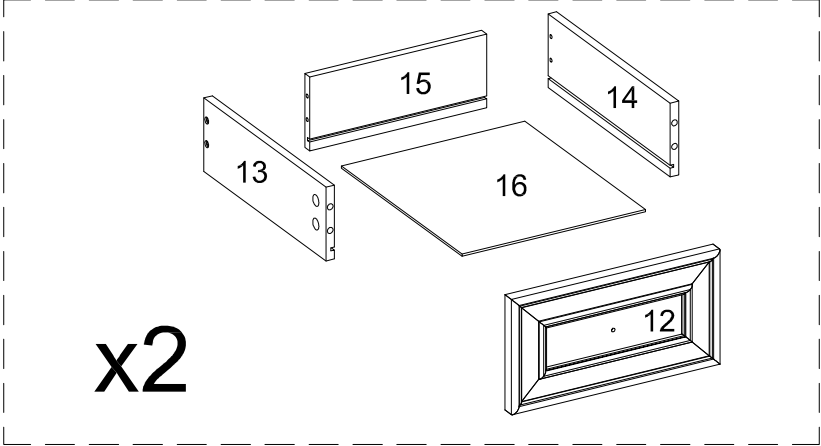
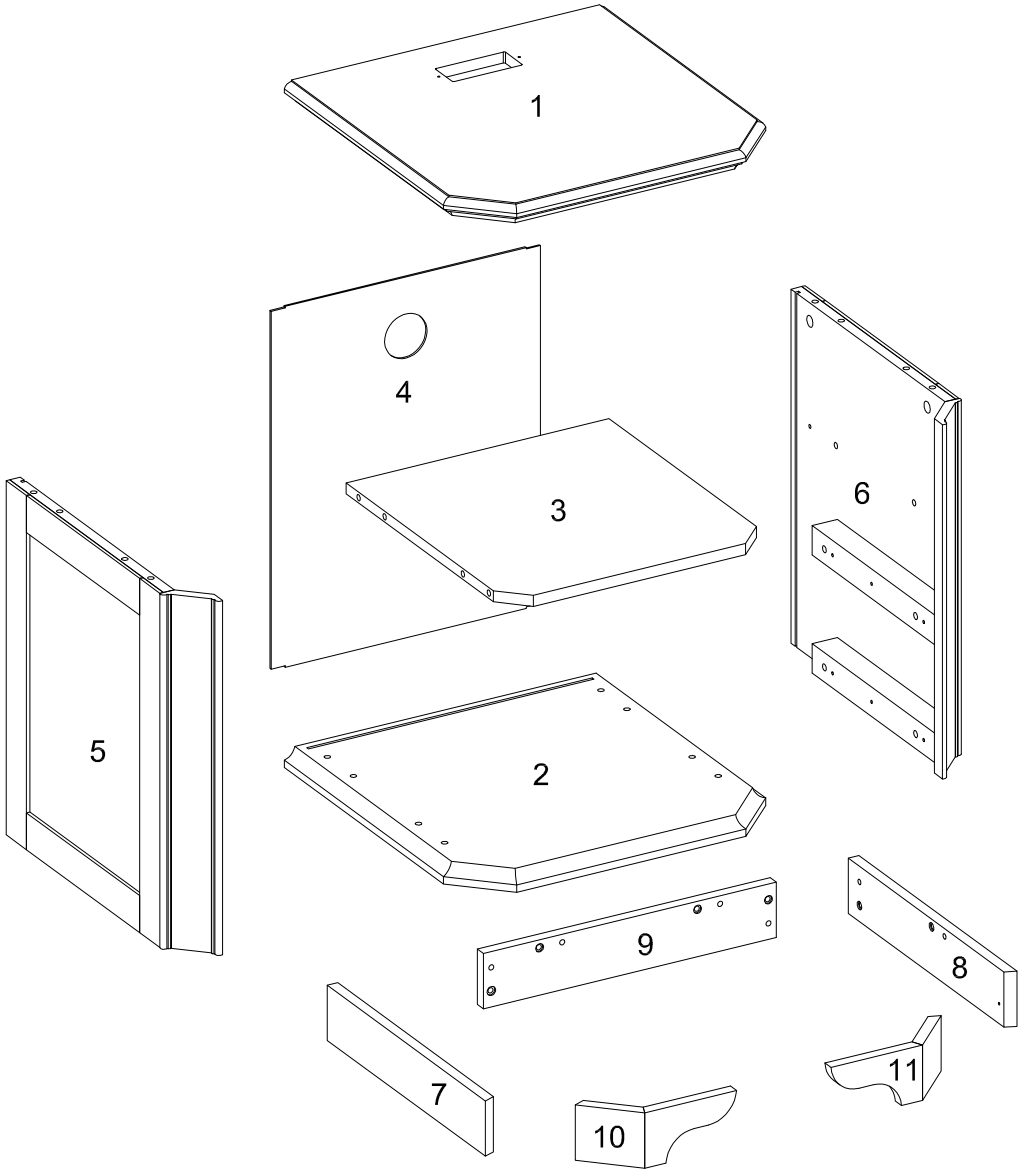
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.







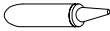





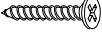
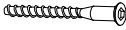

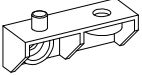




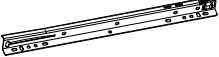
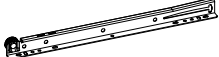
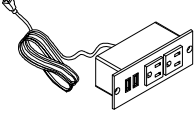

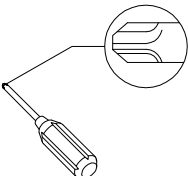
- VII. Power tools should not be used to assemble this product .



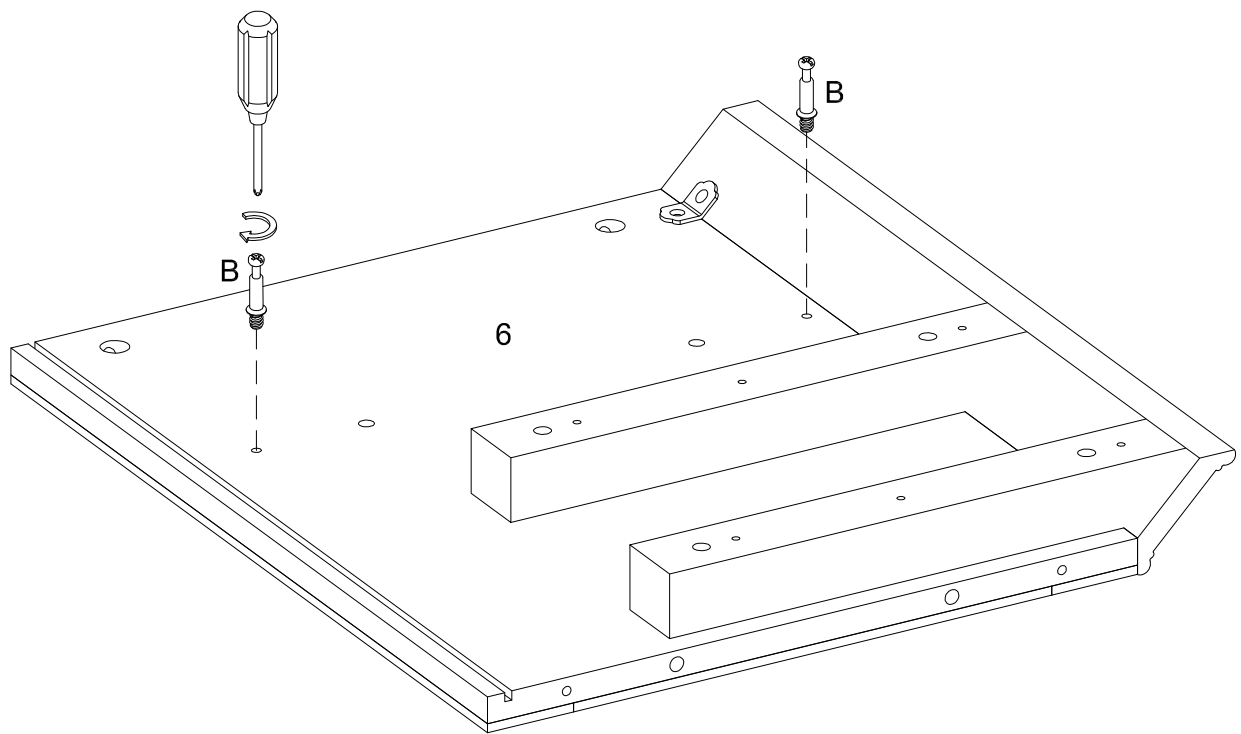
Parts List



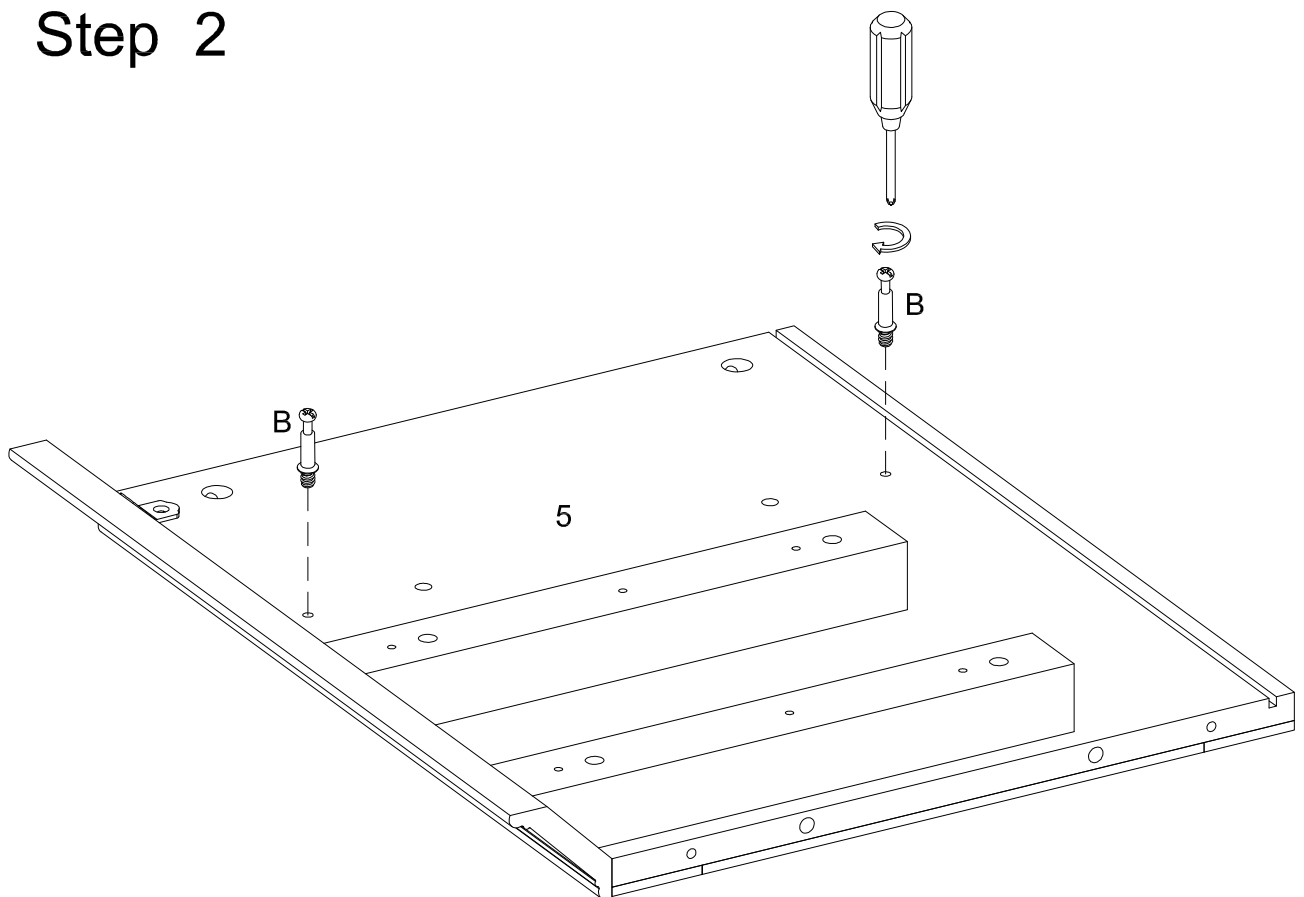
Hardware List

A		Ø8x30mm	Long dowel	12 pcs
B		Ø6x35mm	Cam bolt	16 pcs
C		Ø15x11mm	Large Cam lock	8 pcs
D		Ø30mm	Cam cover	16 pcs
E			Glue	1 pc
F			Plastic Bracket	6 pcs
G		Ø3x17mm	Flat-head screw	6 pcs
H		Ø4x12mm	Knob bolt	2 pcs
J			Knob	2 pcs
K		Ø15x9.5mm	Small Cam lock	8 pcs
L		Ø4x38mm	Screw	8 pcs
M		Ø6x50mm	Screw	4 pcs
N		Ø6x13mm	Bolt	20 pcs
P			Connector	10 pcs
Q			L shape bracket	2 pcs
R		Ø3.5x12mm	Screw	30 pcs
S		12"	Left cabinet member	2 pcs
T		12"	Right cabinet member	2 pcs
U		12"	Left drawer runner	2 pcs
V		12"	Right drawer runner	2 pcs
W			USB Interface	1 pc
X		M 4	Allen Wrench	1 pc
			Philips head screwdriver required for assembly (not included)	

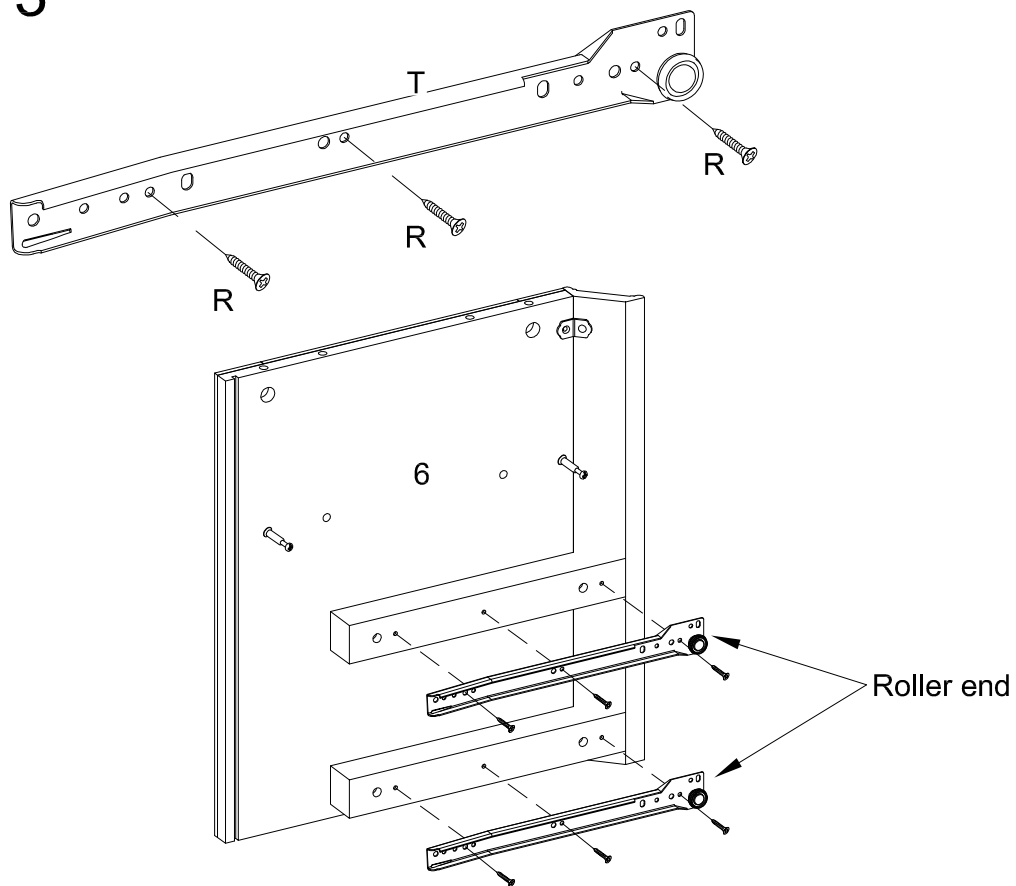
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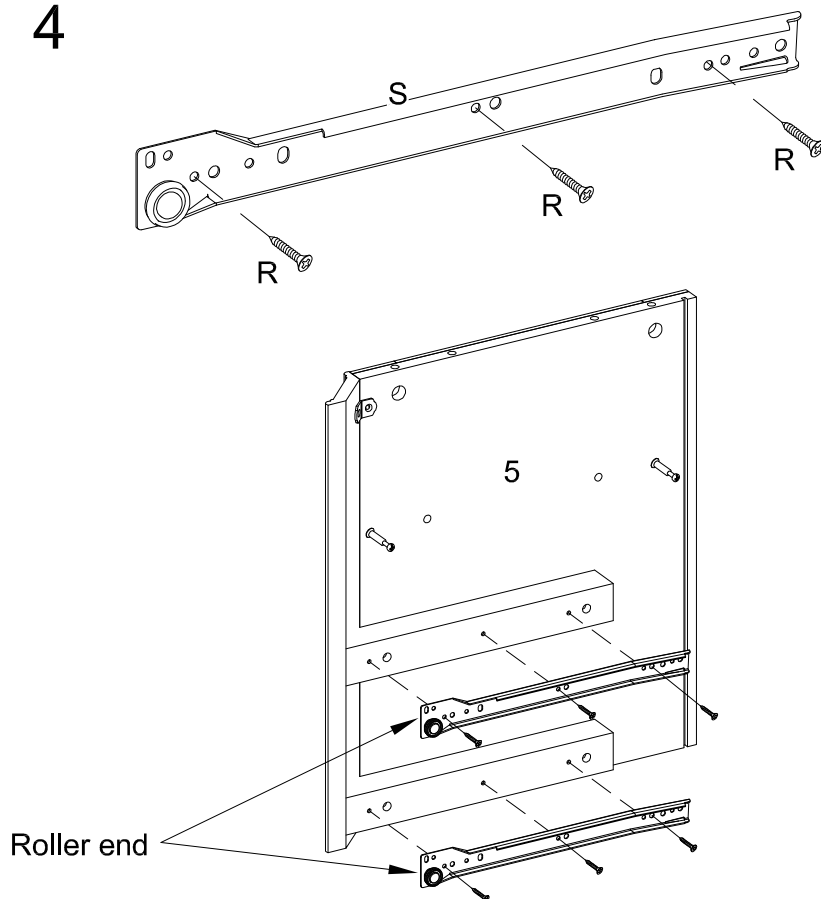
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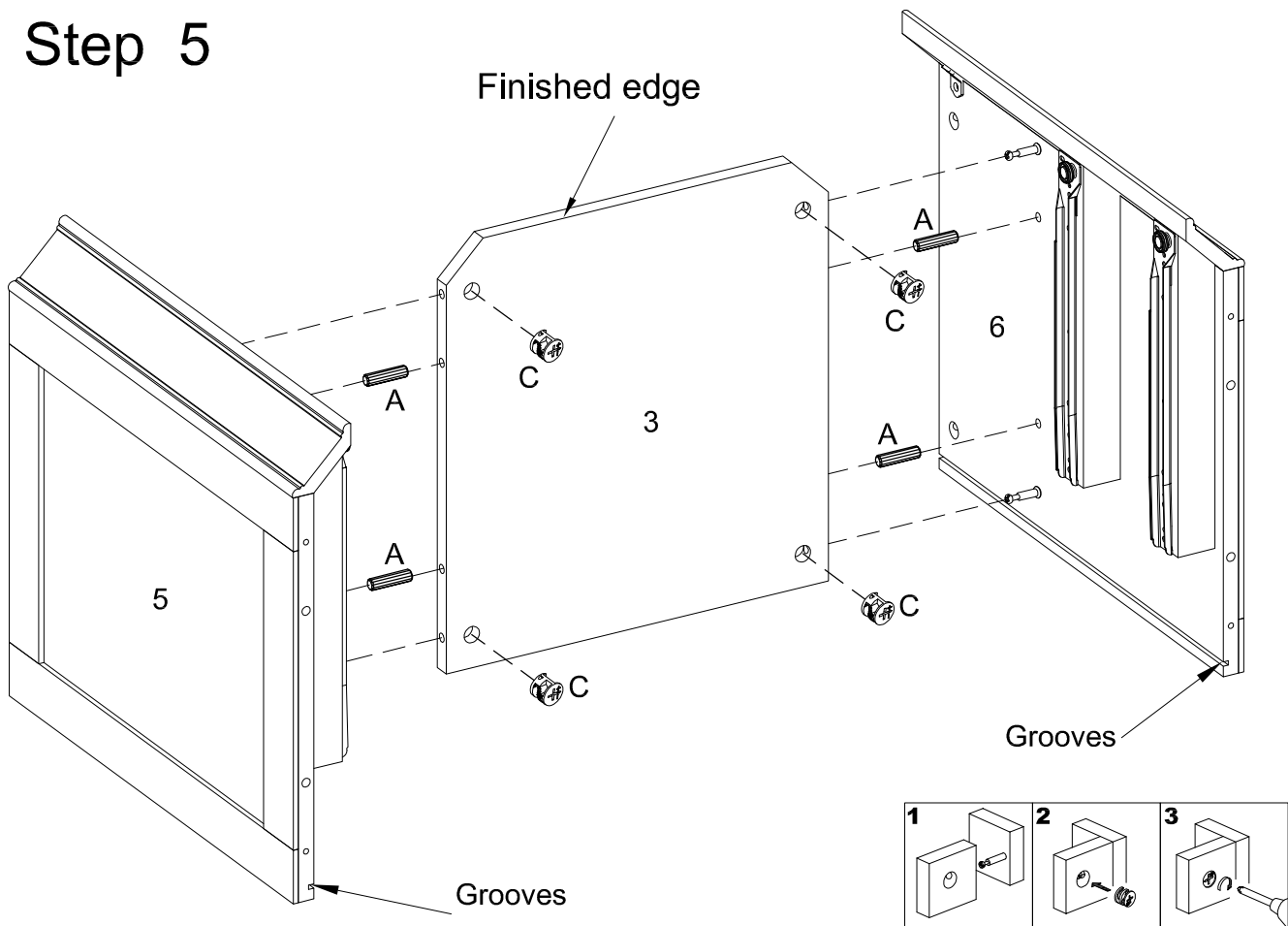
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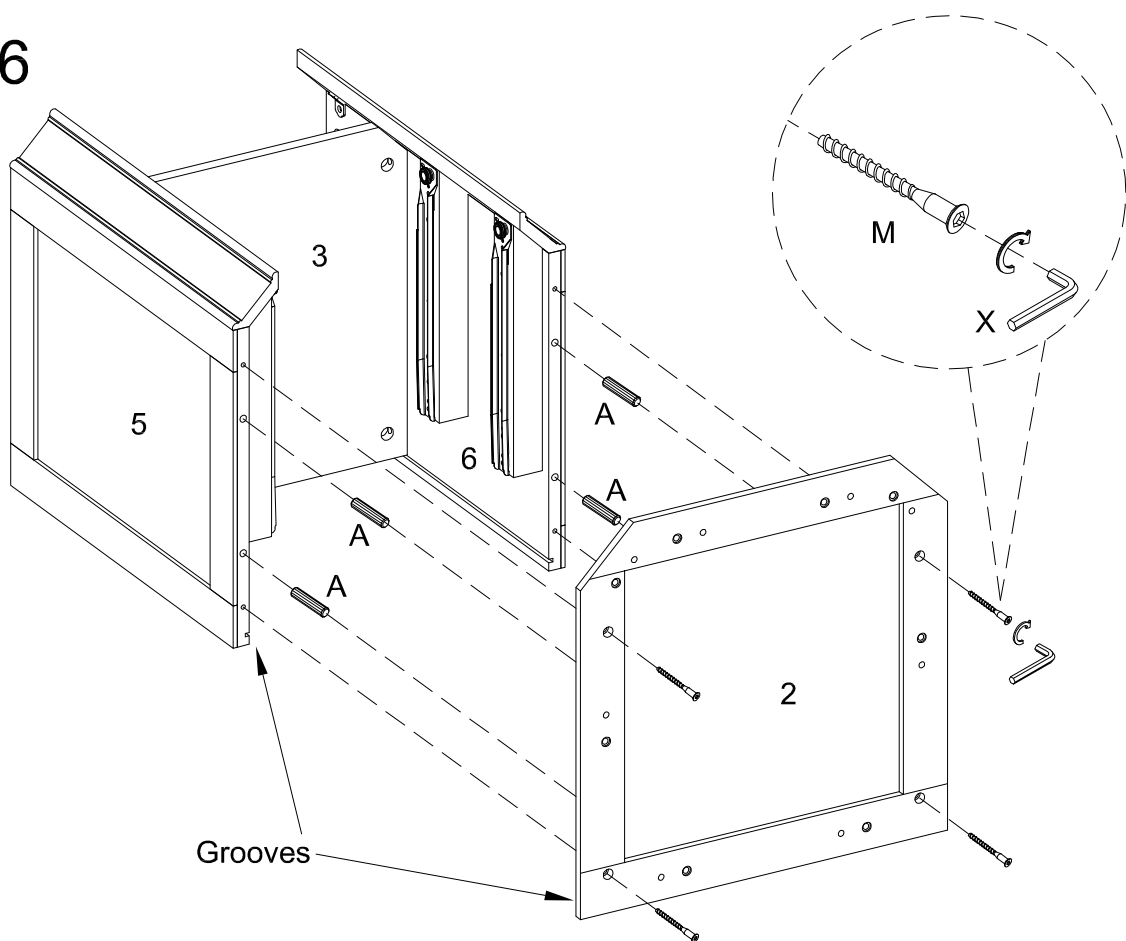
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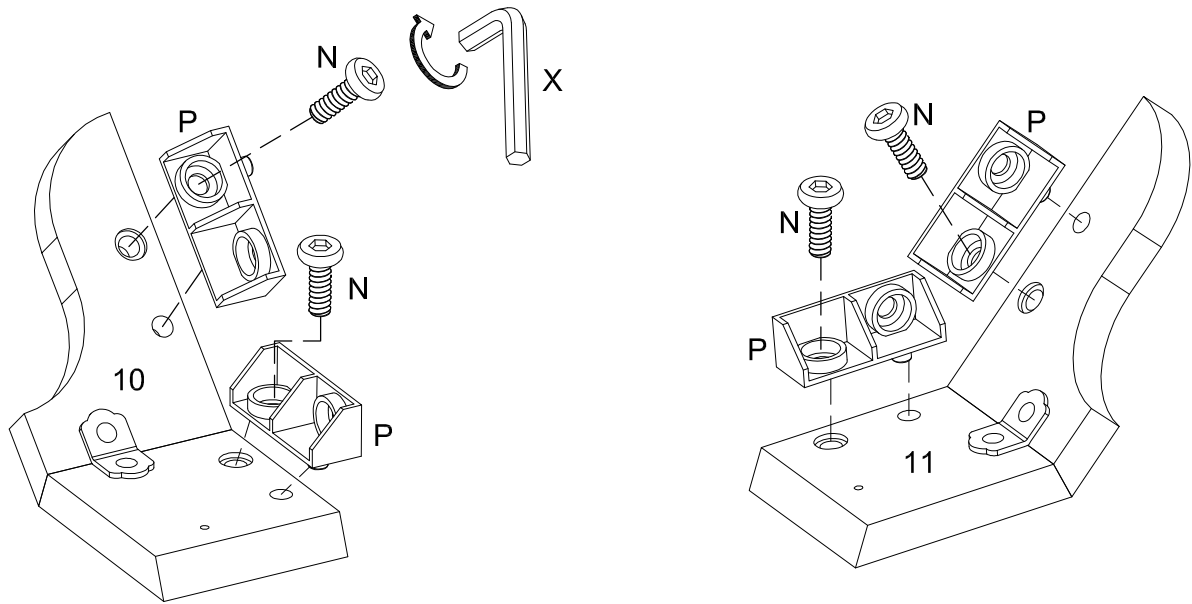
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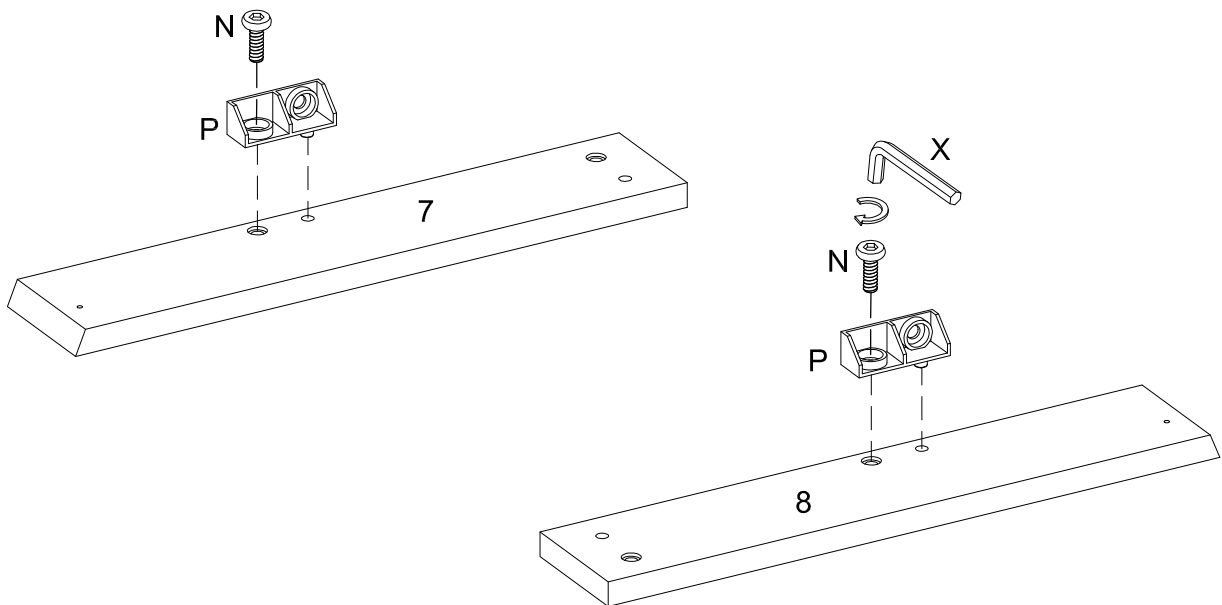
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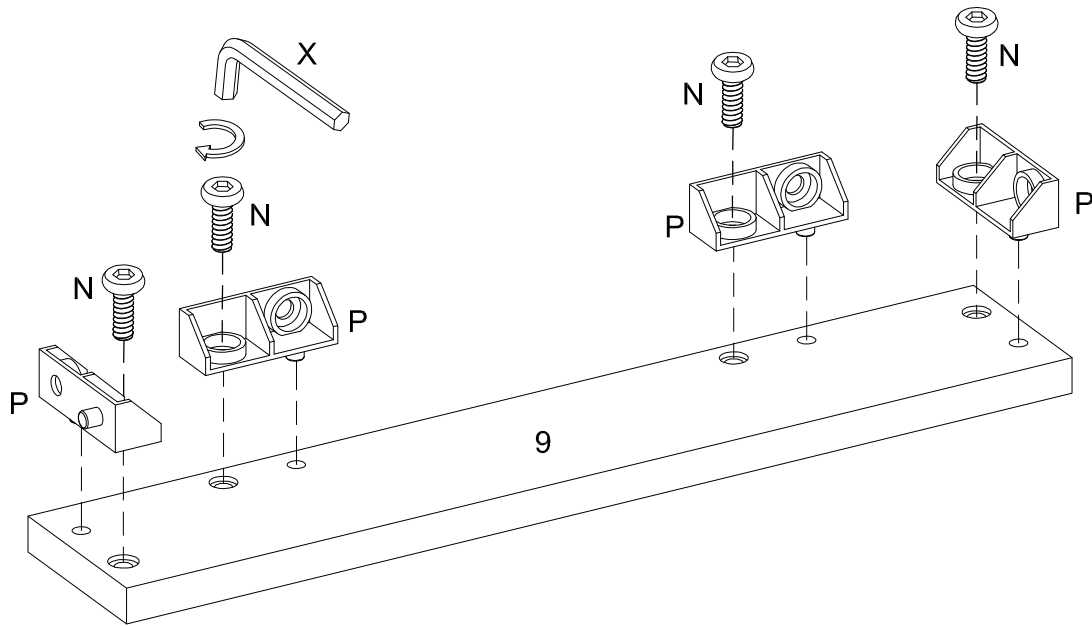
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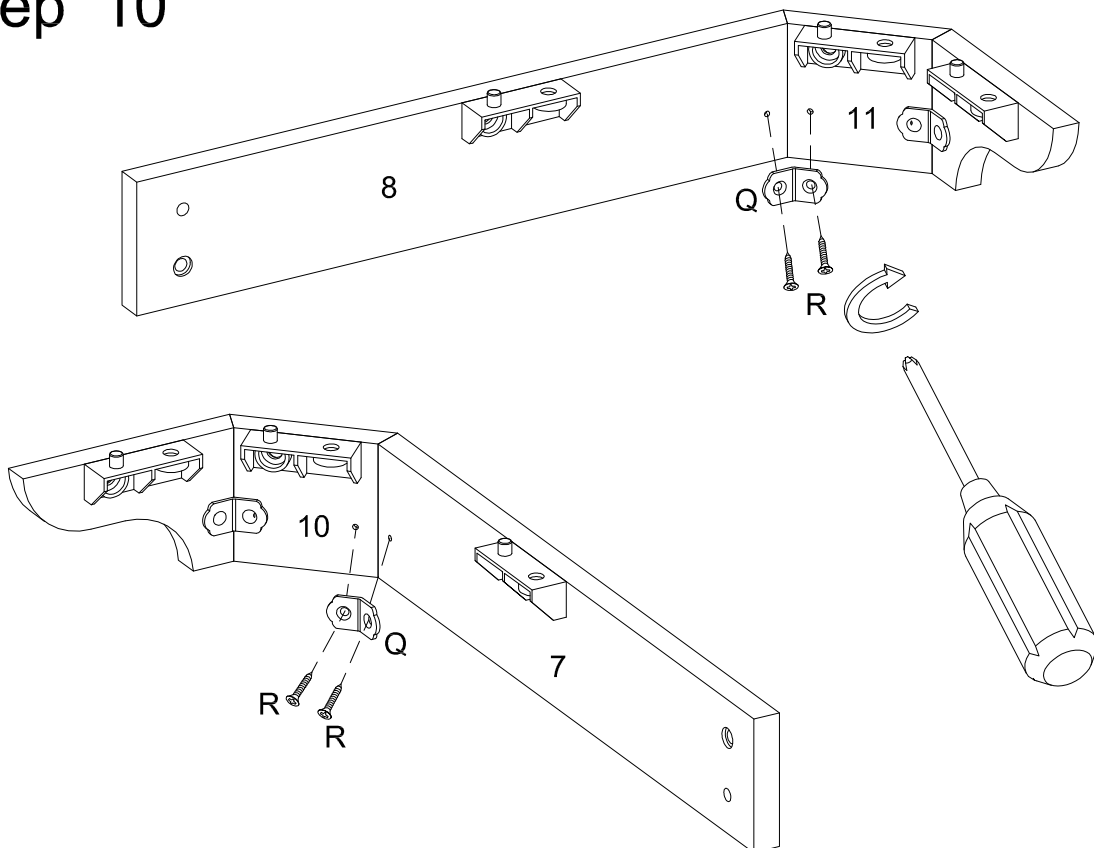
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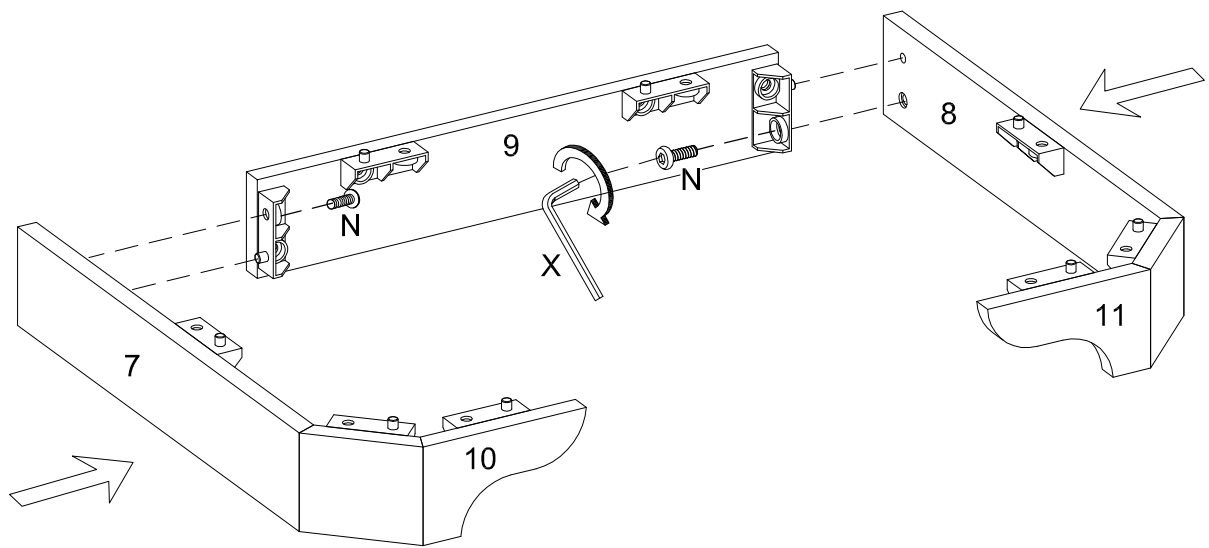
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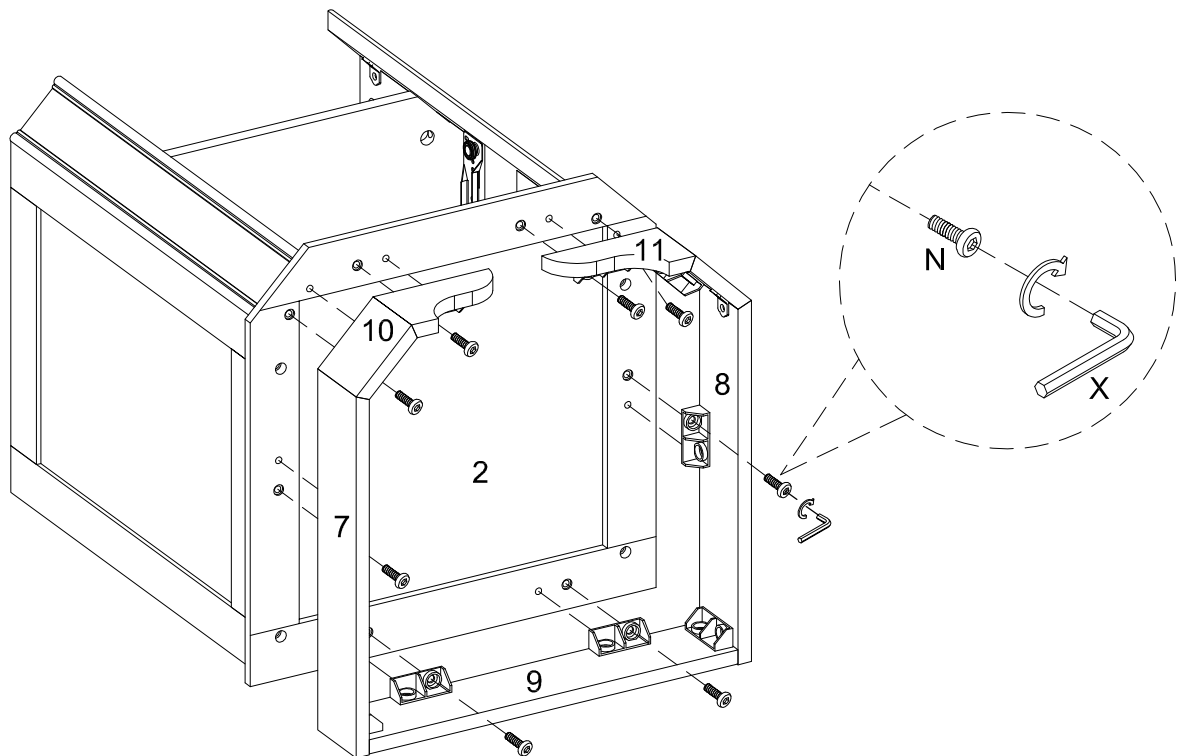
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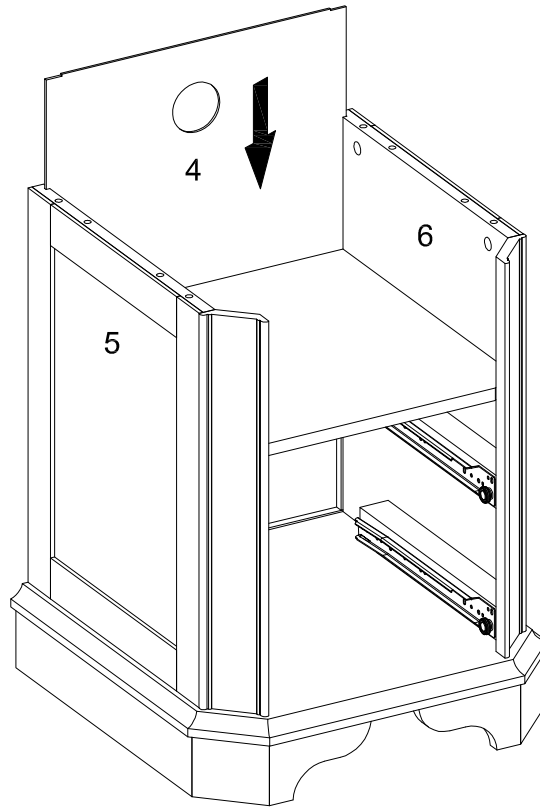
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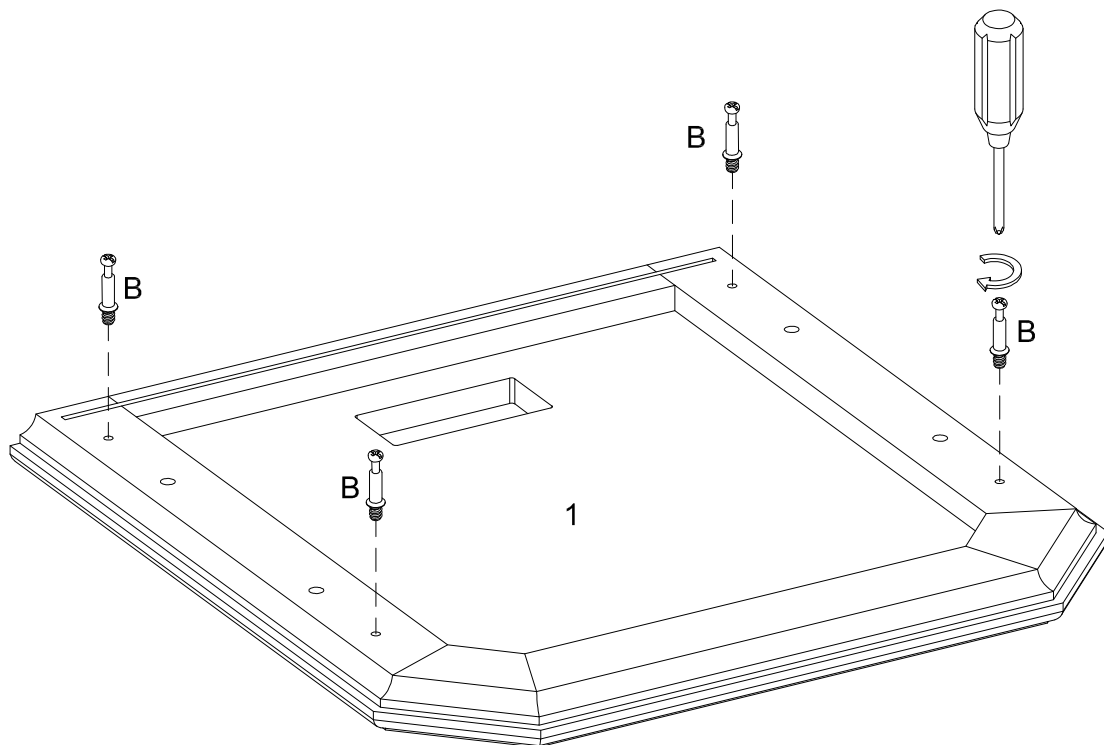
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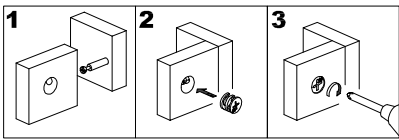
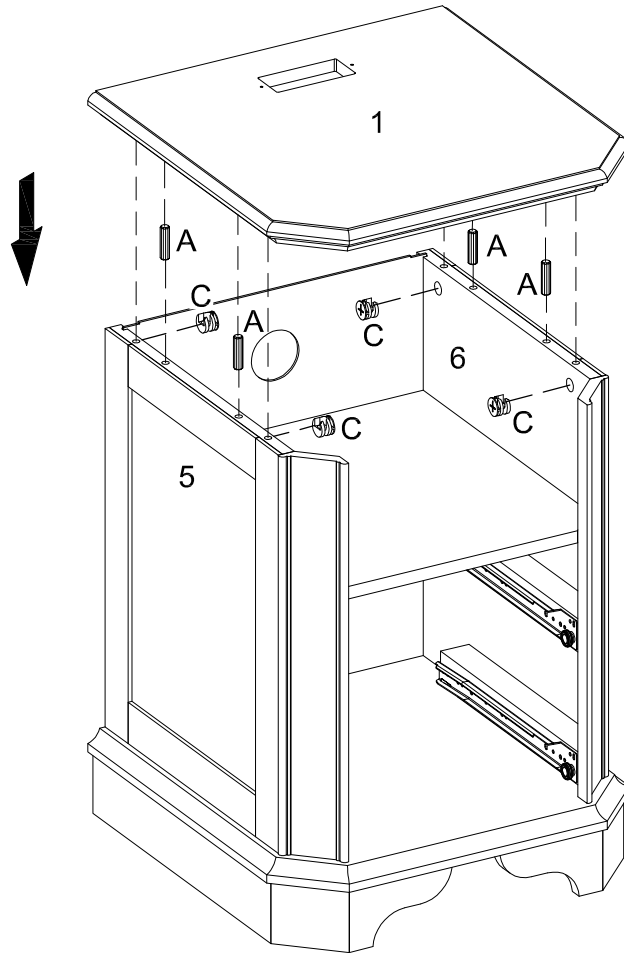
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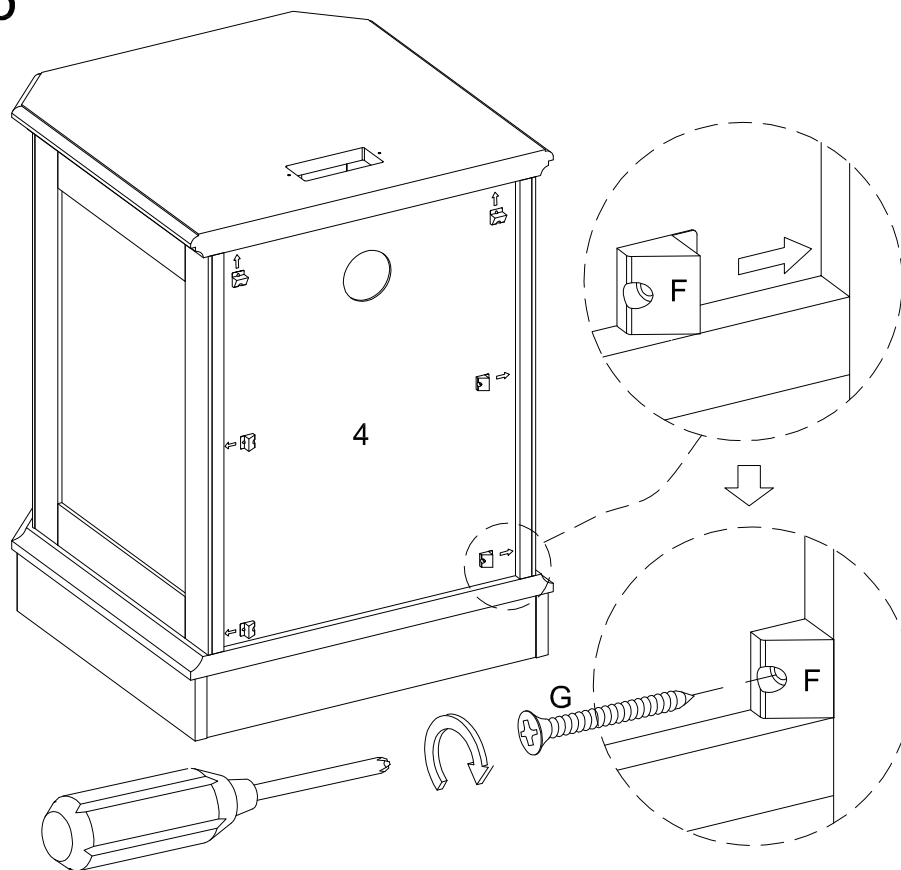
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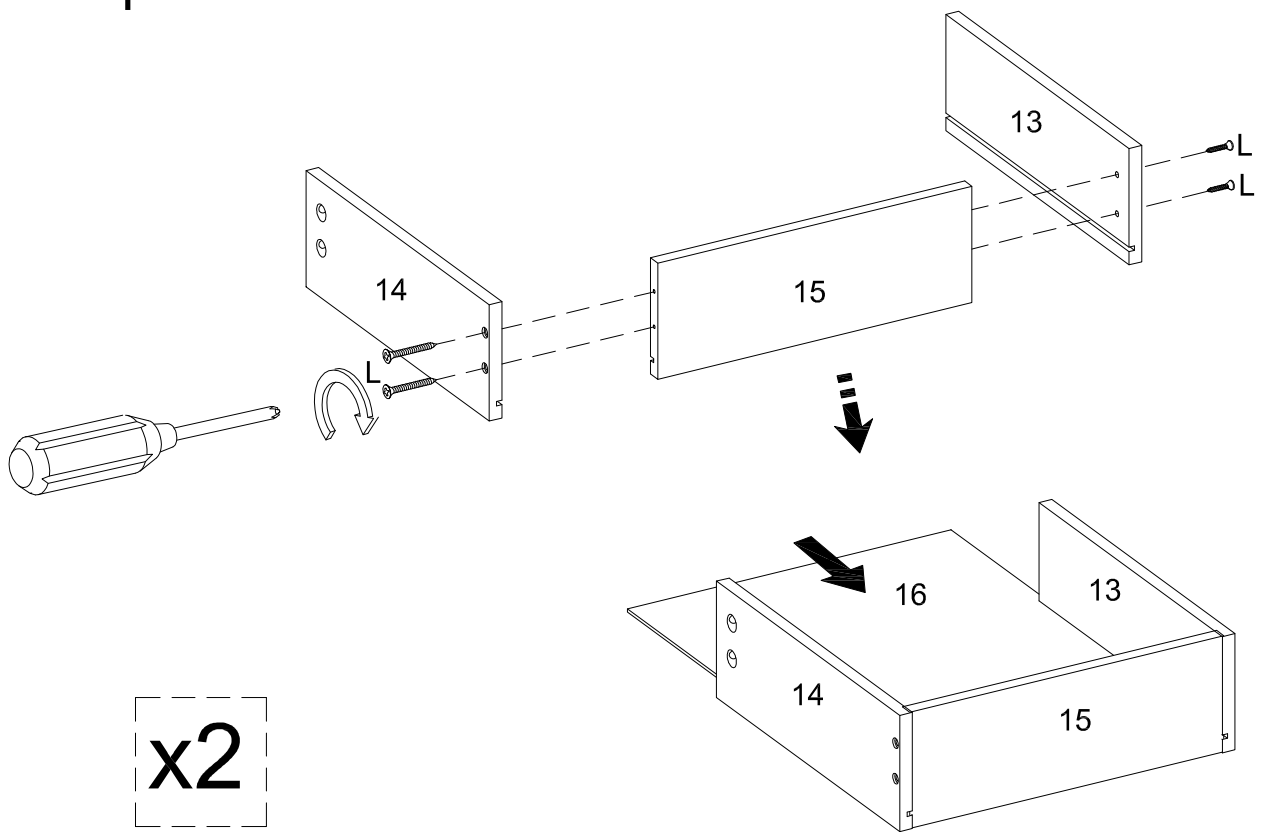
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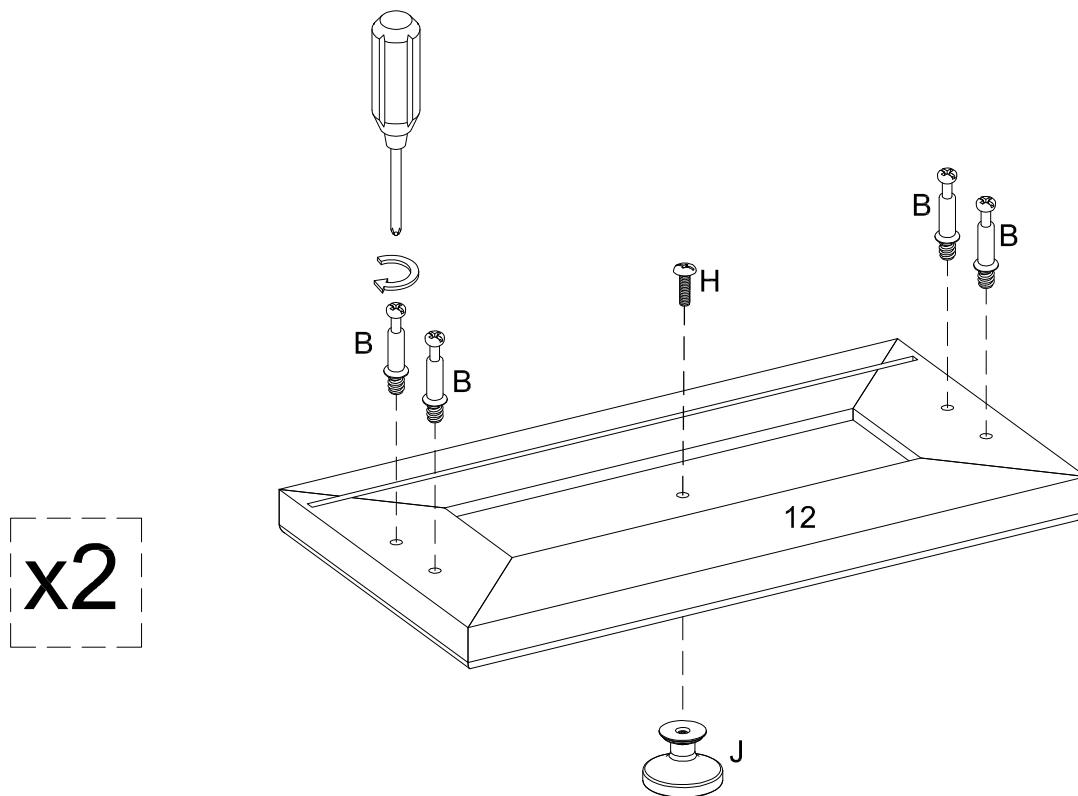
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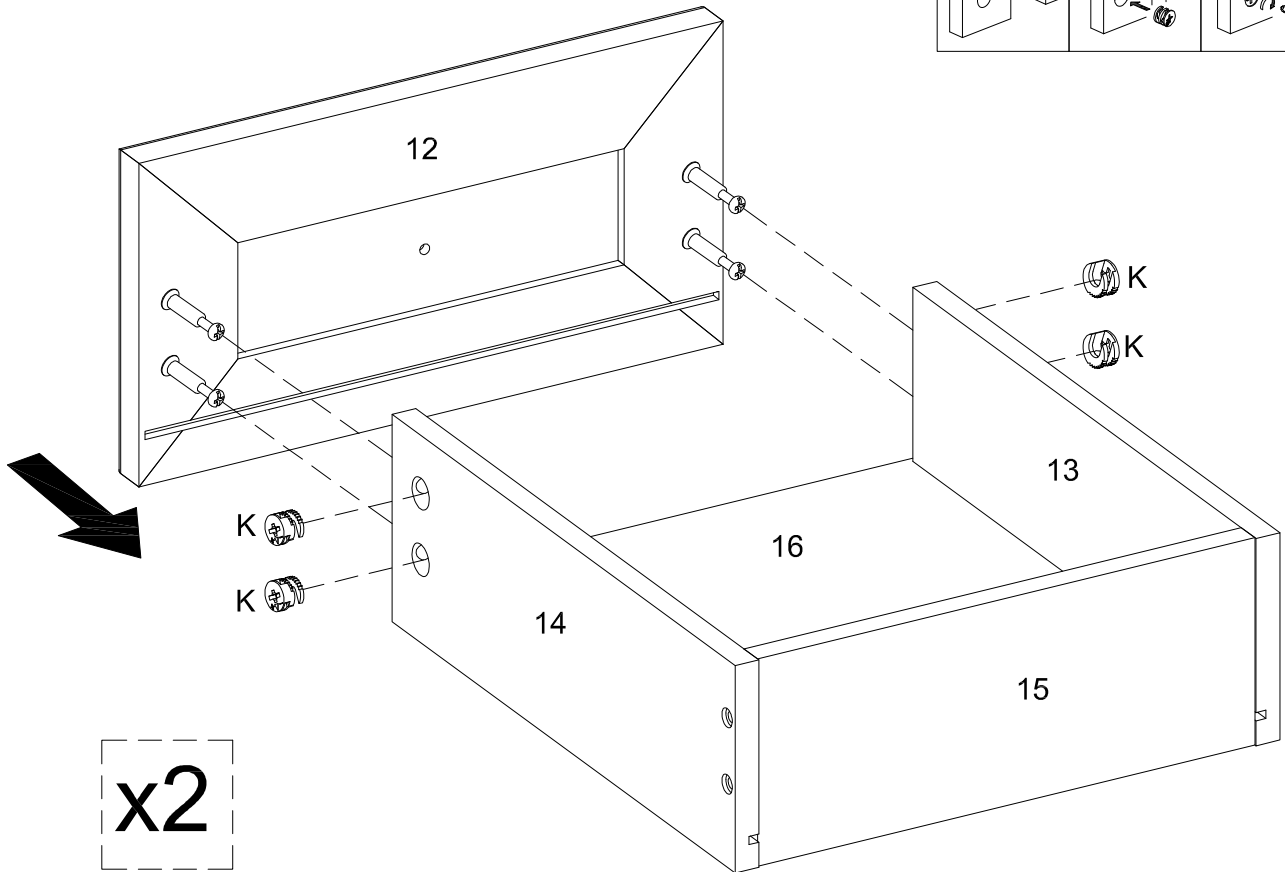
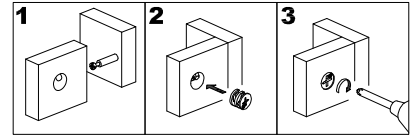
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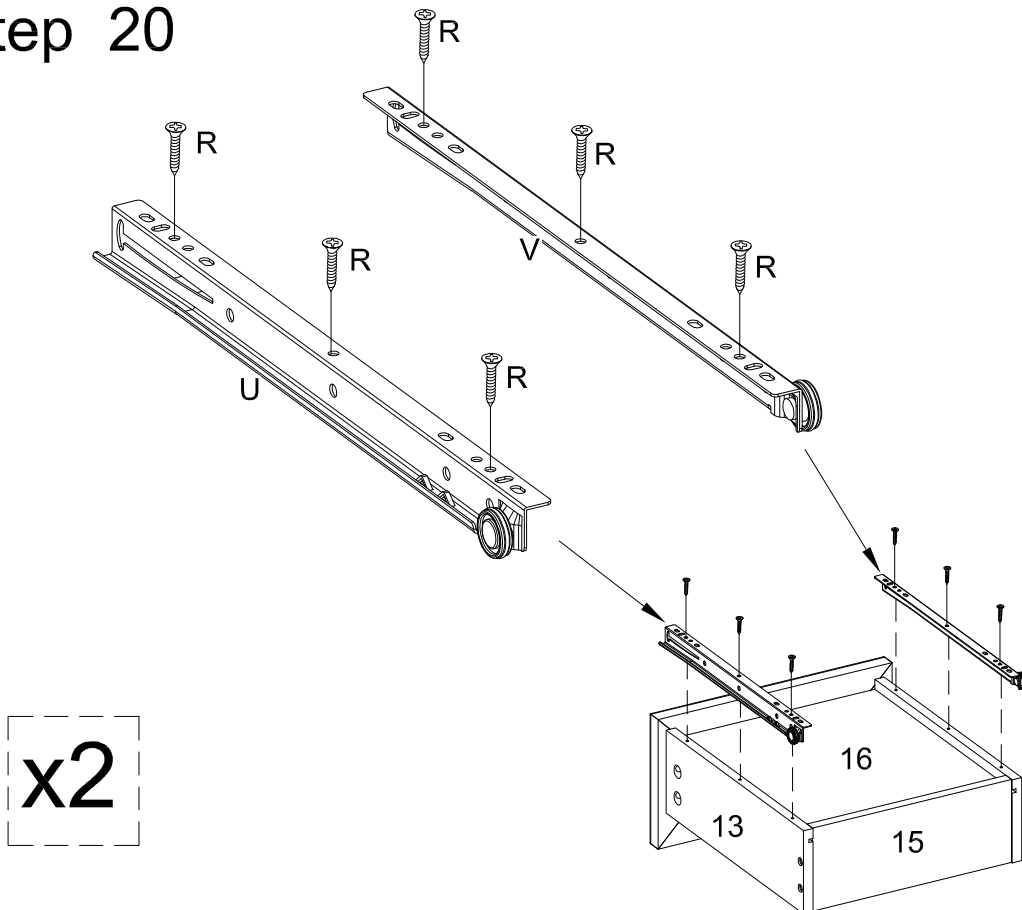
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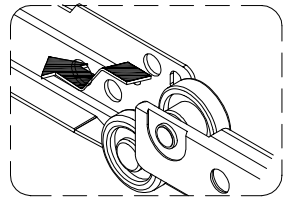
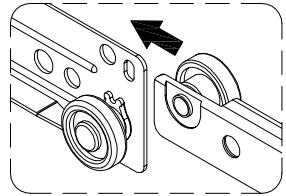
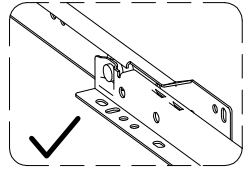
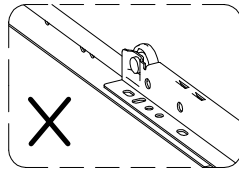
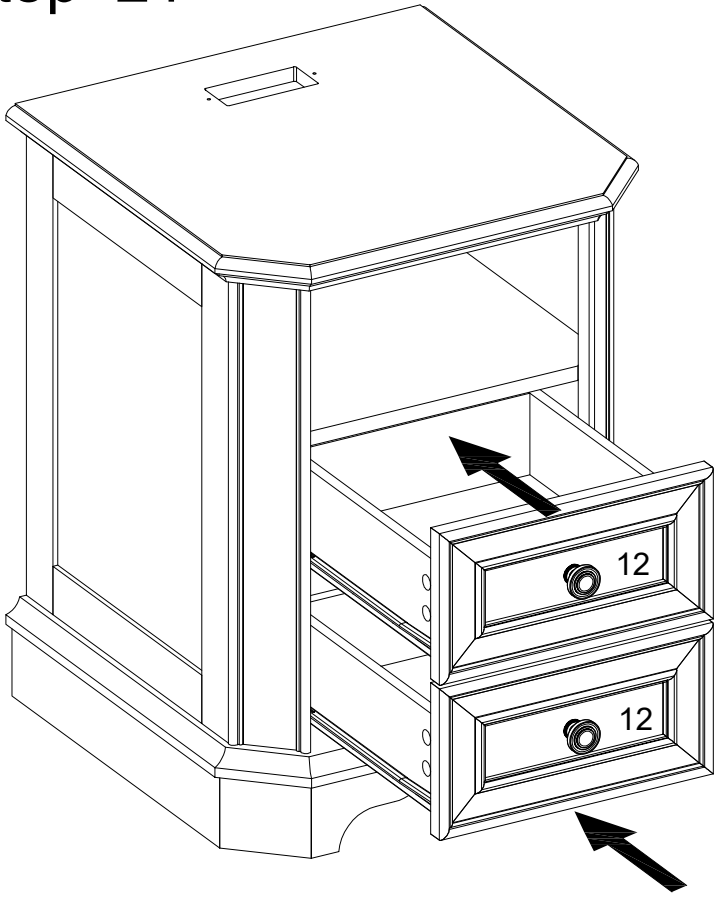
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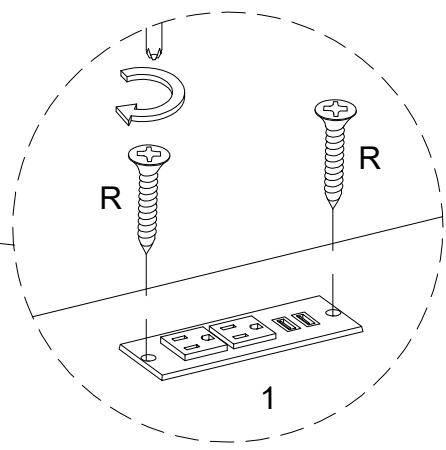
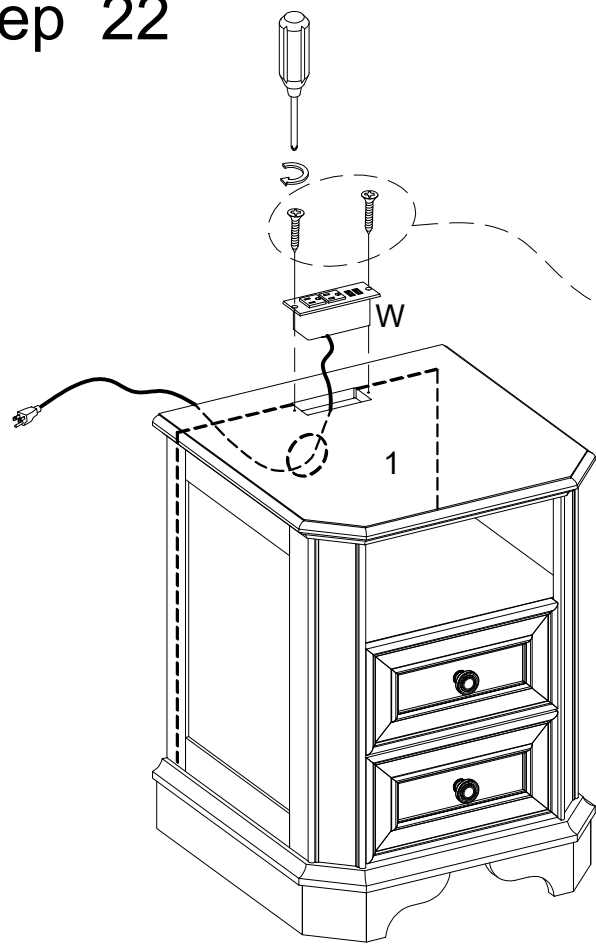
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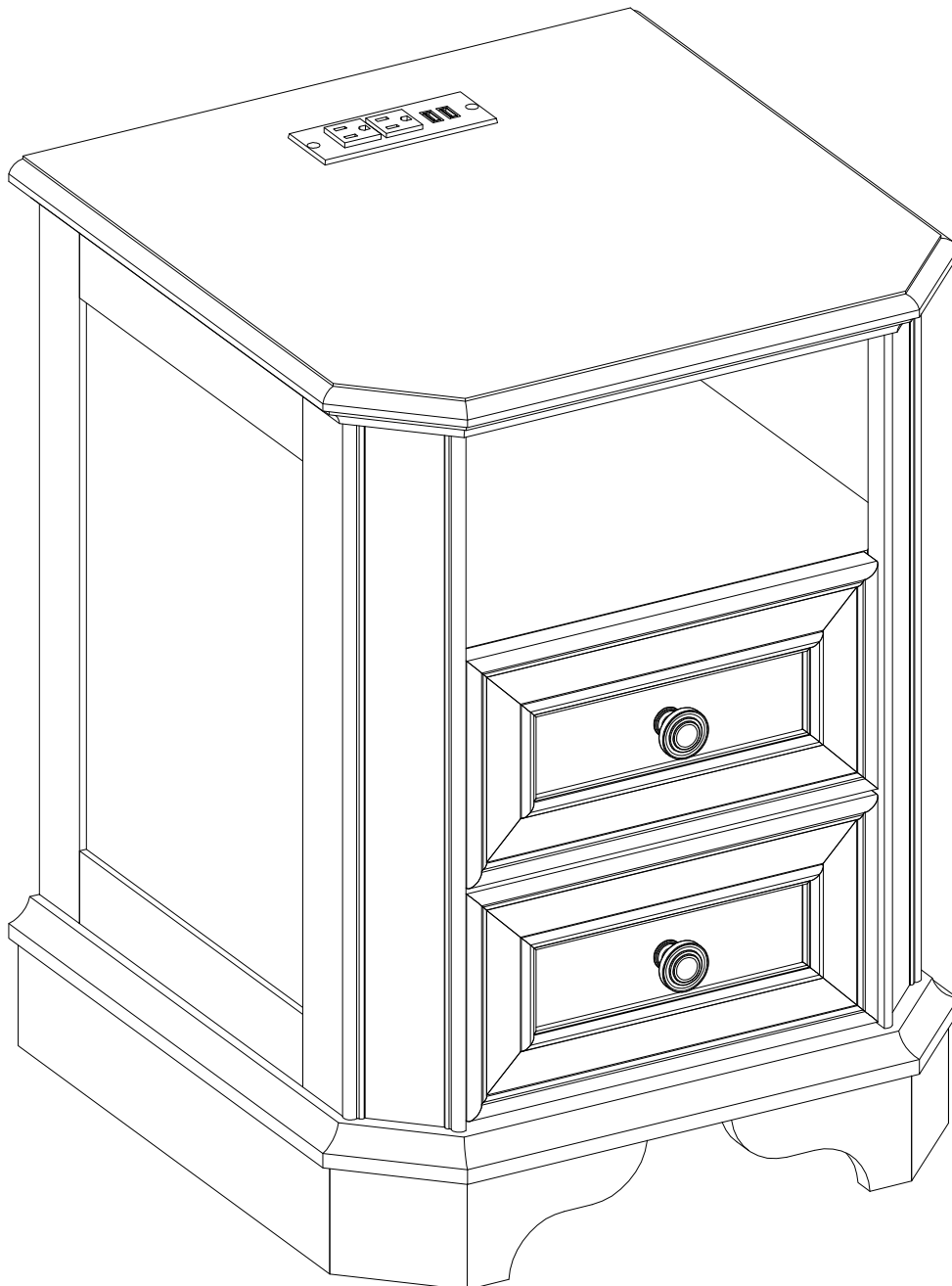
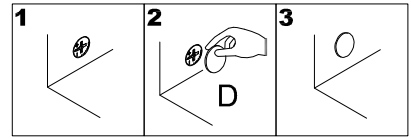
Step 21



Step 22



Step 23



Final Assembly