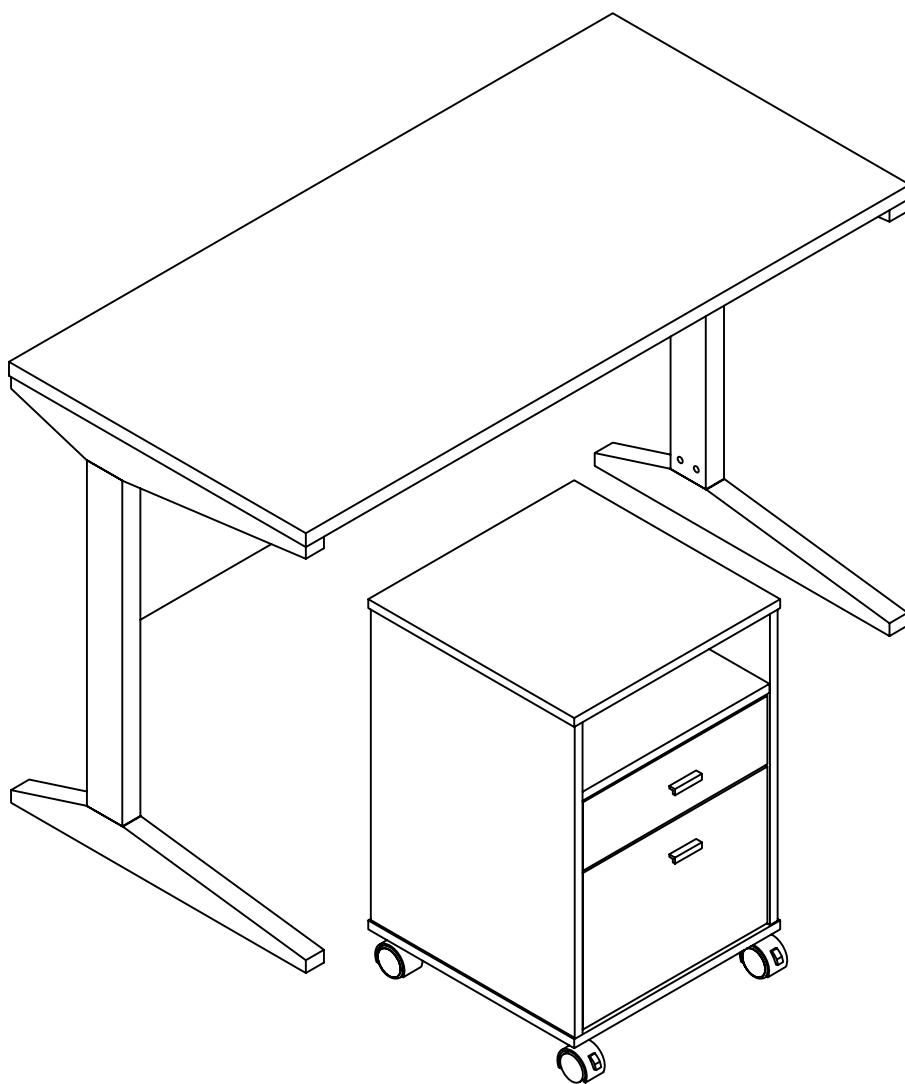


# 800916

**OFFICE DESK & FILE CABINET**

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## **ASSEMBLY INSTRUCTION**

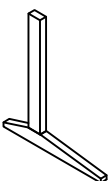
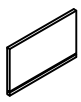

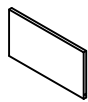
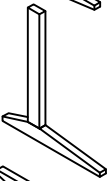
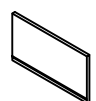

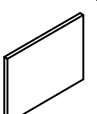
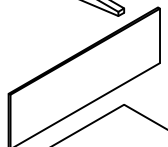

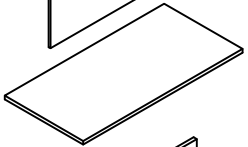
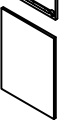
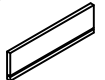

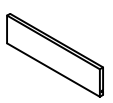
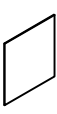
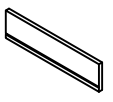

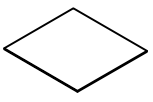
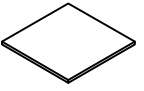

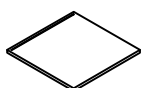










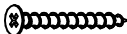

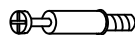

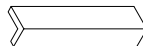


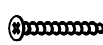


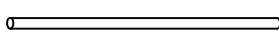

# ASSEMBLY INSTRUCTION

Tip #1: Make sure you've taken all the pieces and hardware out of its packaging before discarding the box.

Tip #2: Using page 2 and/or page 3 of instruction manual make sure all pieces and hardware are accounted for.

## PARTS IDENTIFICATION

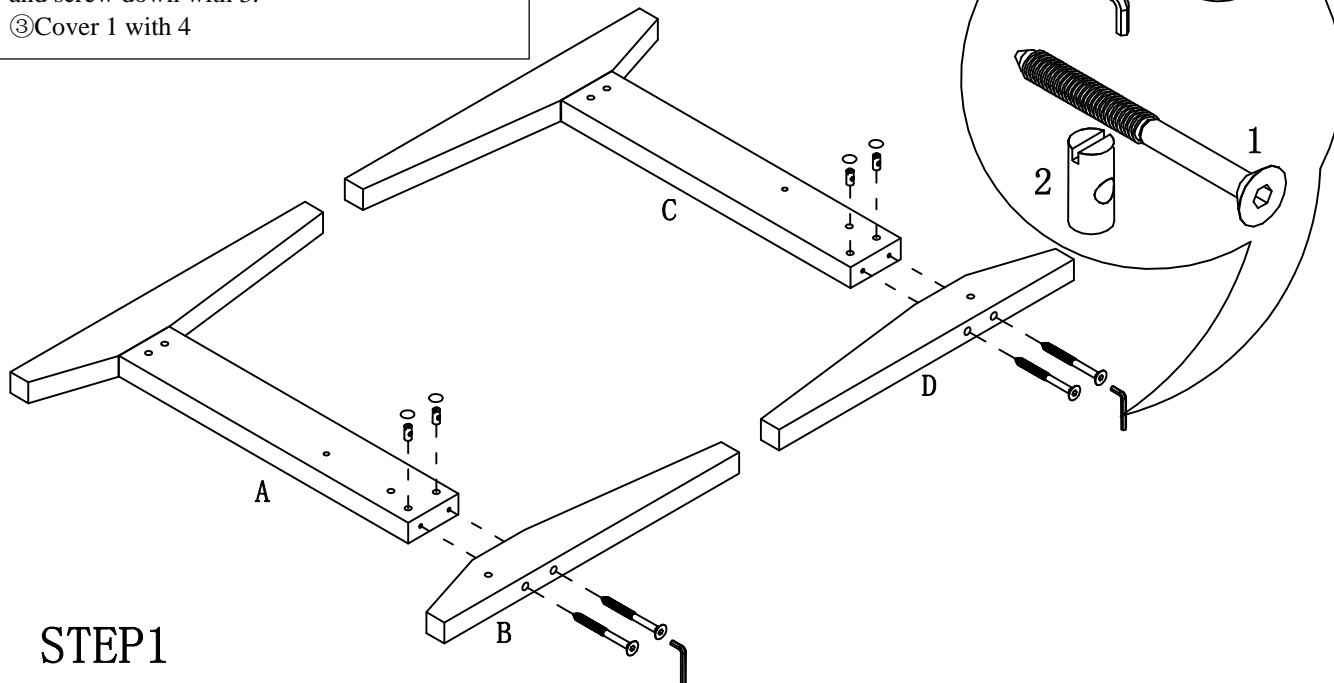
(A) LEFT LEG		1 PC	(L) LARGE DRAWER REAR PANEL		1 PC
(B) LEFT SUPPORTER		1 PC	(M) LARGE DRAWER LEFT PANEL		1 PC
(C) RIGHT LEG		1 PC	(N) LARGE DRAWER RIGHT PANEL		1 PC
(D) RIGHT SUPPORTER		1 PC	(O) LARGE DRAWER FRONT PANEL		1 PC
(E) BACK CROSS PANEL		1 PC	(P) RIGHT SIDE PANEL		1 PC
(F) DESK TOP		1 PC	(Q) LEFT SIDE PANEL		1 PC
(G) SMALL DRAWER REAR PANEL		1 PC	(R) SHELF		1 PC
(H) SMALL DRAWER LEFT PANEL		1 PC	(S) BACK PANEL		1 PC
(I) SMALL DRAWER RIGHT PANEL		1 PC	(T) BACK SLAT		1 PC
(J) SMALL DRAWER BOTTOM PANEL		2 PCS	(U) TOP BOARD		1 PC
(K) SMALL DRAWER FRONT PANEL		1 PC	(V) BOTTOM BOARD		1 PC

Z	HARDWARE PACKAGE		
NO	DESCRIPTION	FIGURE	Q' TY
1	HAMMER BOLT $\varnothing 6 \times 85\text{mm}$		4 pcs
2	HAMMER NUT $\varnothing 10 \times 15\text{mm}$		4 pcs
3	ALLEN WRRENCH M4		1pc
4	STICKER $\varnothing 13\text{mm}$		4pcs
5	LARGE CAM BOLT L=29mm		15pcs
6	LARGE CAM LOCK $\varnothing 15\text{mm}$		15pcs
7	SHORT WOODEN DOWEL $\varnothing 8 \times 25\text{mm}$		23pcs
8	STICKER $\varnothing 18\text{mm}$		11pcs
9	LARGE WOOD SCREW $\varnothing 4 \times 45\text{mm}$		4pcs
10	SMALL WOOD SCREW $\varnothing 4 \times 30\text{mm}$		10pcs
11	SMALL CAM BOLT L=20mm		8pcs
12	SMALL CAM LOCK $\varnothing 12\text{mm}$		8pcs
13	HANDLE 64mm		2pcs
14	THREADED SCREW $\varnothing 4 \times 22\text{mm}$		4pcs
15	LARGE WOODEN DOWEL $\varnothing 6 \times 30\text{mm}$		2pcs
16	MEDIUM WOOD SCREW $\varnothing 4 \times 35\text{mm}$		4pcs
17	LOCKING CASTER H55		2pcs
18	CASTER H55		2pcs
19	EXTRA SMALL WOOD SCREW $\varnothing 4 \times 16\text{mm}$		16pcs
20	FILE HOLDERS L322mm		2pcs
21	GLUE 10g		1pc

①Put 2 into A,C.

②Align A with B, 1 through B to 2 and screw down with 3, align C with D, 1 through D to 2 and screw down with 3.

③Cover 1 with 4



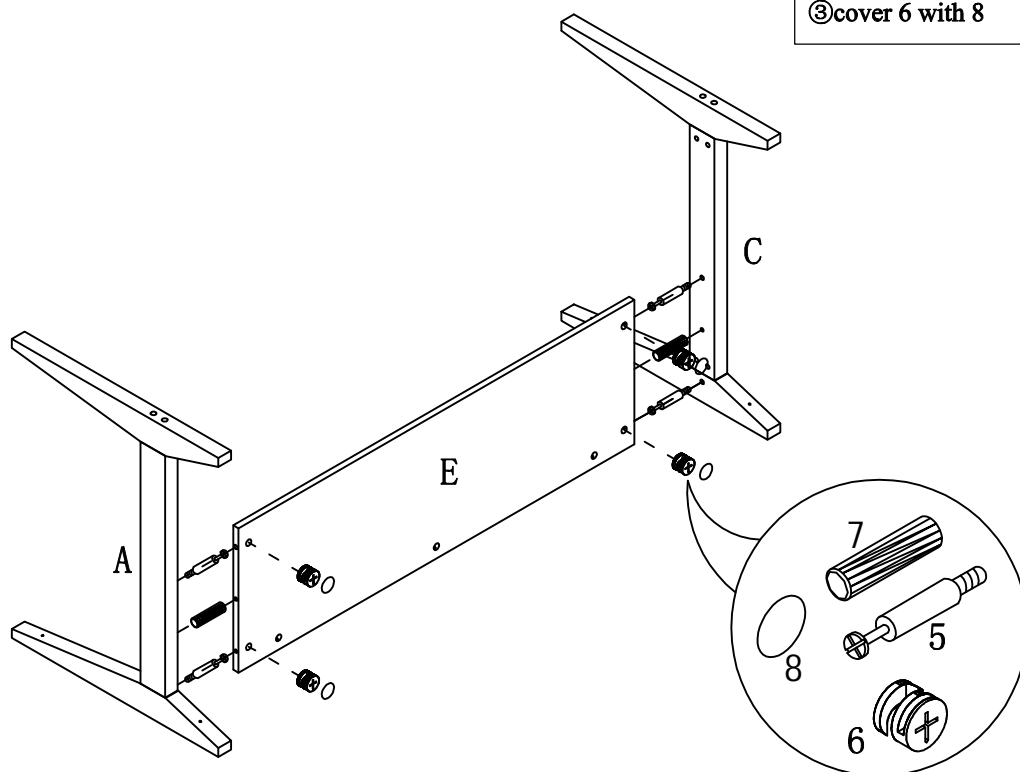
## STEP1

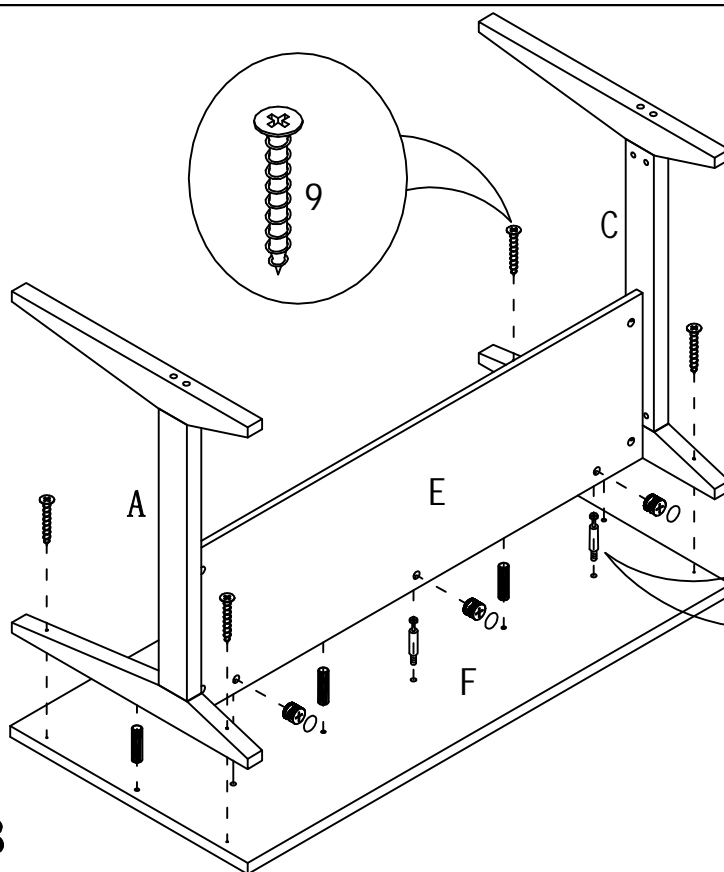
## STEP2

①Screw 5 into A,C;7 drop 21 and insert E.

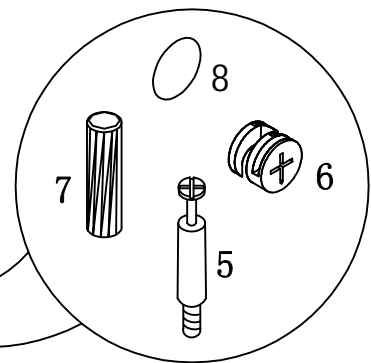
②Align E with A,C; put 6 into E and screw down.

③cover 6 with 8



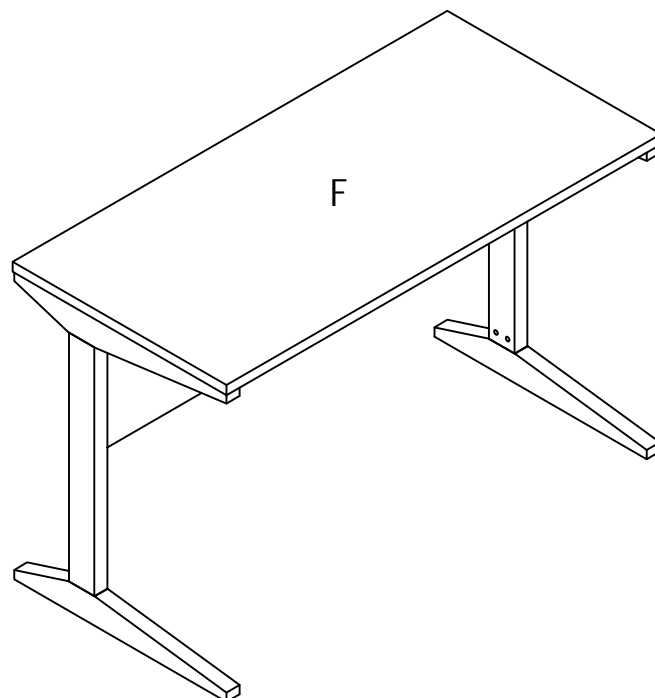


- ①Screw 5 into F, 7 drop 21 and insert A,C,E.
- ②Align F with A,C,E; 9 through A to F and screw down; 9 through C to F and screw down
- ③cover 6 with 8

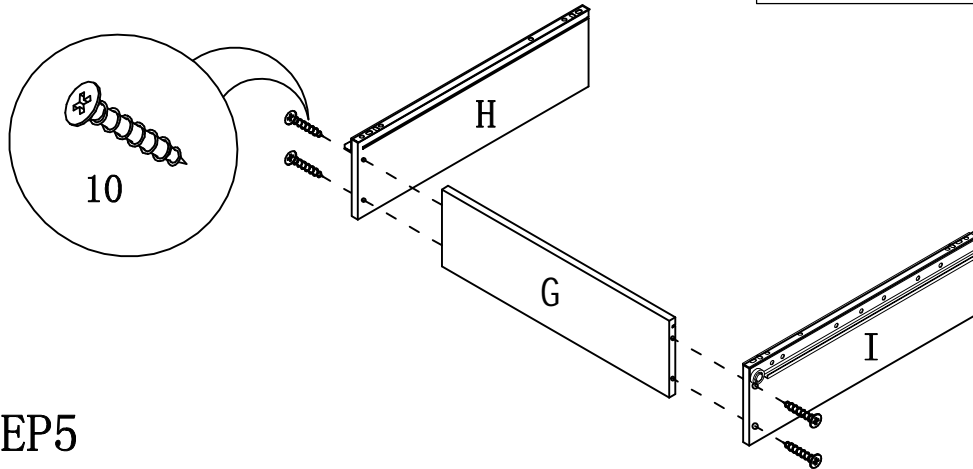


STEP3

STEP4

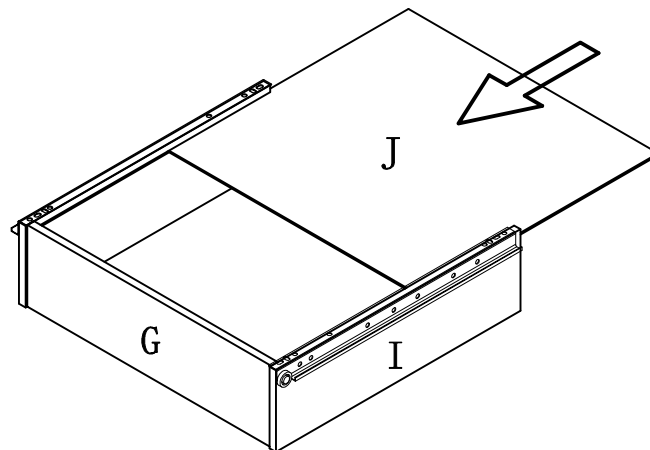


Align G with H,I; 10 through H to G and screw down; 10 through I to G and screw down.



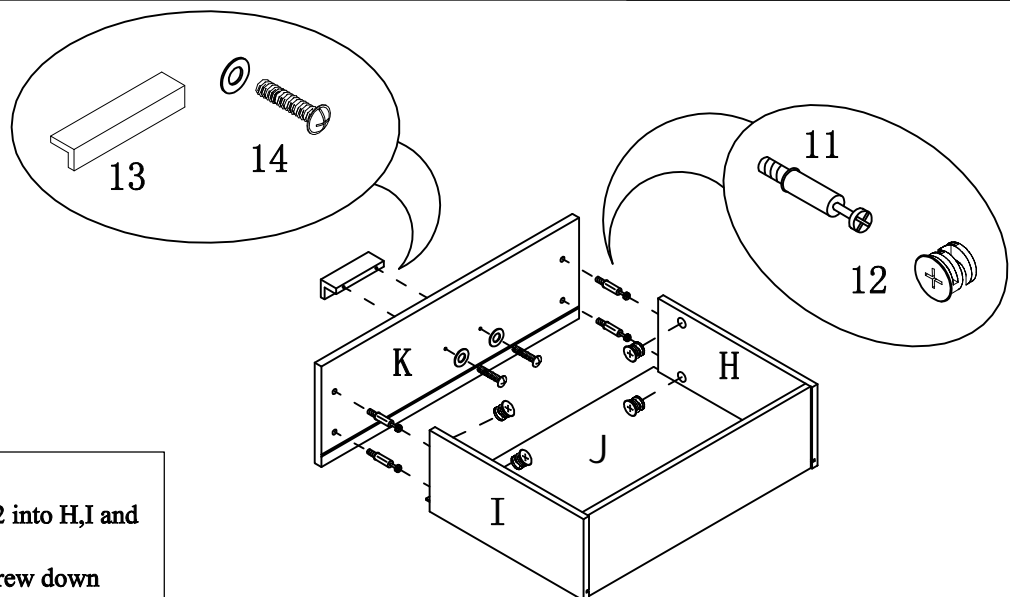
STEP5

STEP6

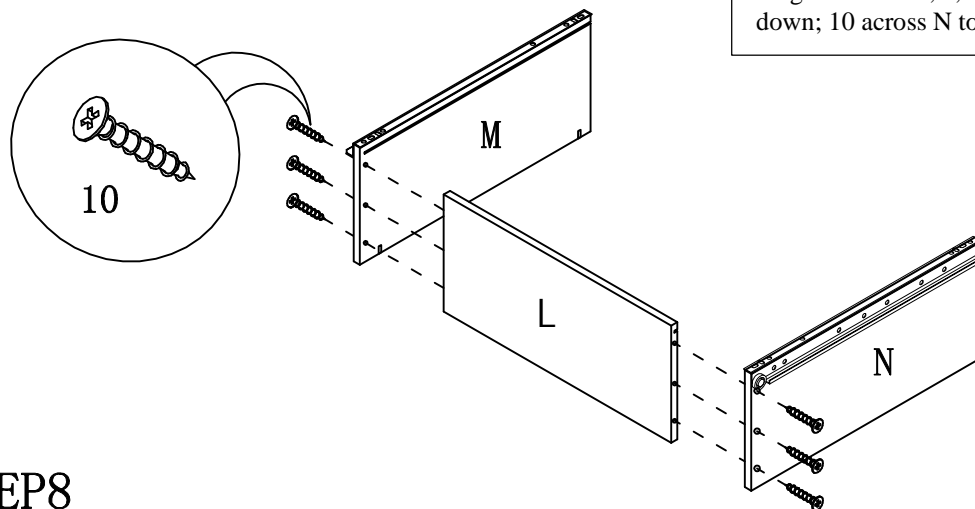


Insert J to the groove of H,I and arrive G.

STEP7



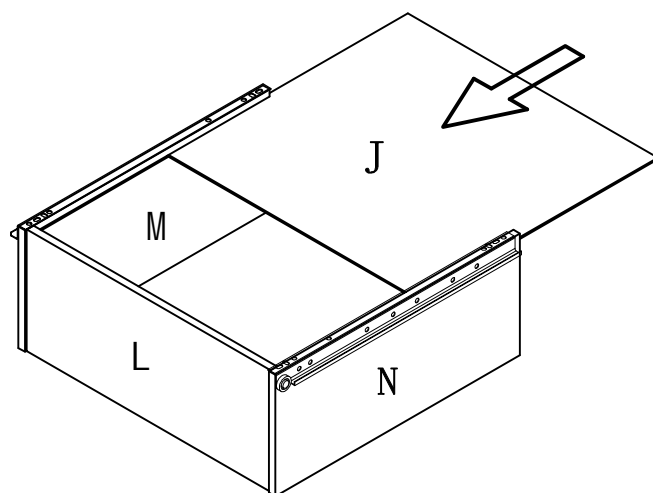
- ①Screw 11 into K
- ②Align K with H,I,J; put 12 into H,I and screw down.
- ③14 through K to 13 and screw down



Align L with M,N, 10 through M to L and screw down; 10 across N to L and screw down.

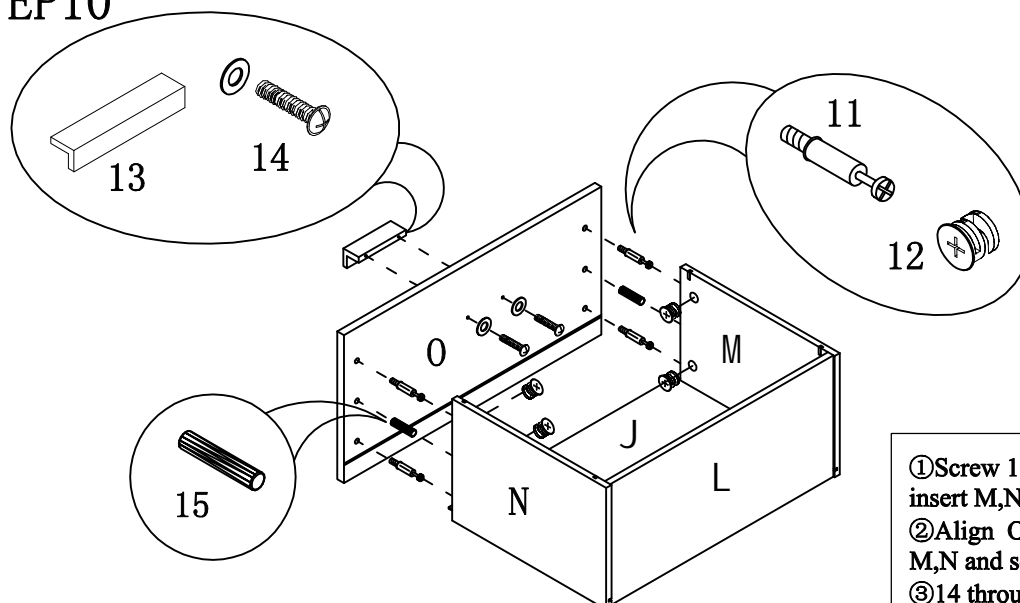
STEP8

STEP9



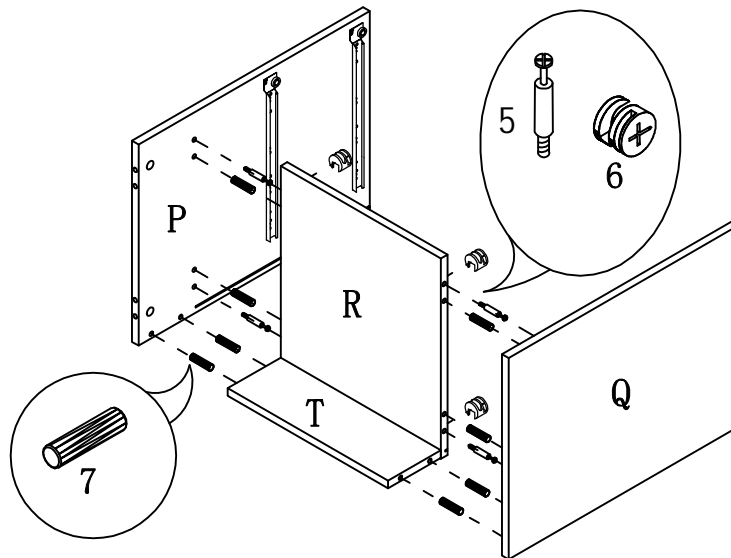
Insert J to the groove of M,N and arrive L

STEP10



①Screw 11 into O, 15 drop 21 and insert M,N;  
②Align O with M,N,J; put 12 into M,N and screw down.  
③14 through O to 13 and screw down.

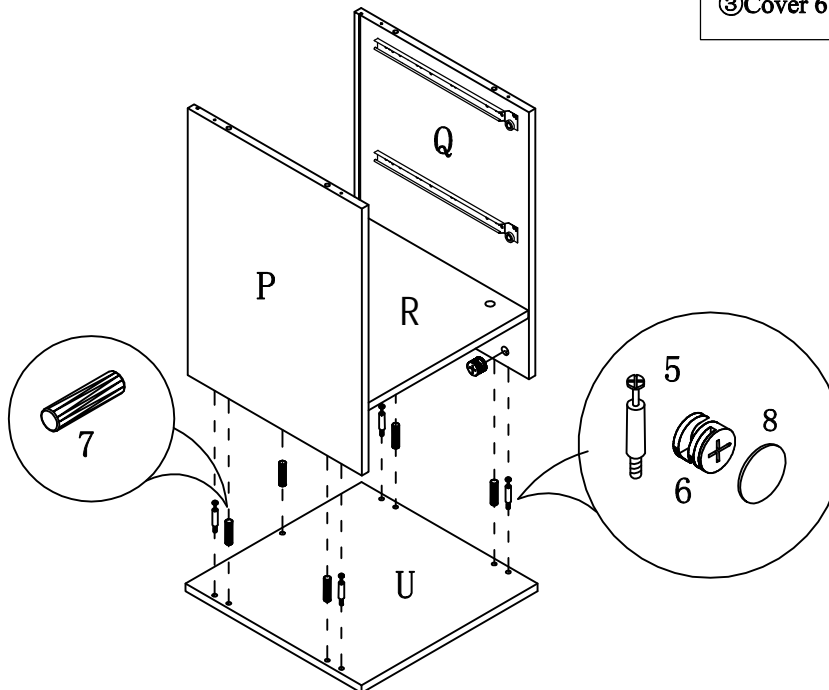
- ①Screw 5 into P,Q; 7 drop 21 and insert T,R.
- ②Align T,R with P,Q; put 6 into R and screw down.

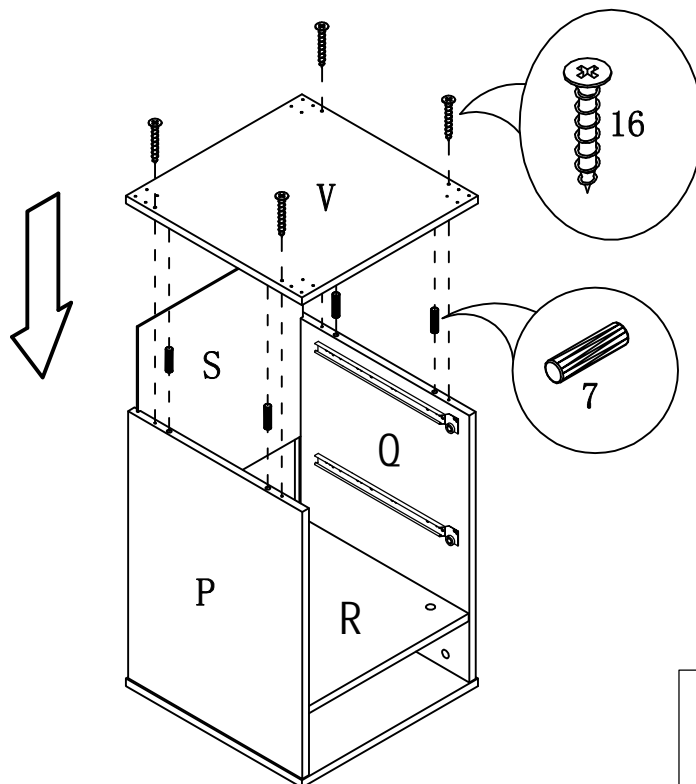


## STEP11

## STEP12

- ①Screw 5 into U, 7 drop 21 and insert P,Q;
- ②Align P,Q with U; put 6 into P,Q and screw down.
- ③Cover 6 with 8.

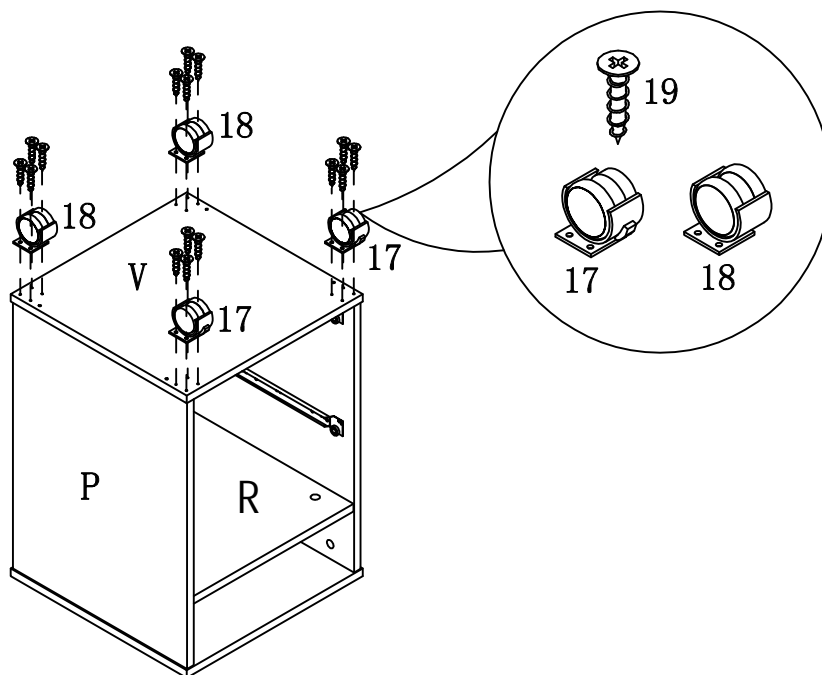




STEP13

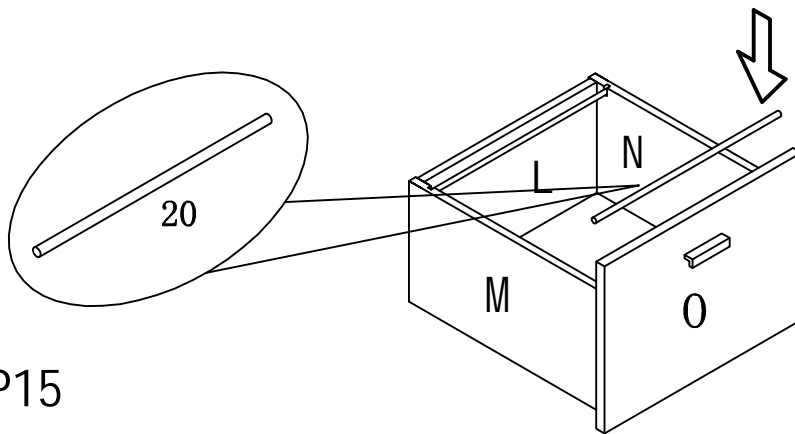
- ①7 drop 21 and insert P,Q
- ②Insert S into groove of P,Q;
- ③Align V with P,Q; 16 through V and screw down with P,Q.

STEP14



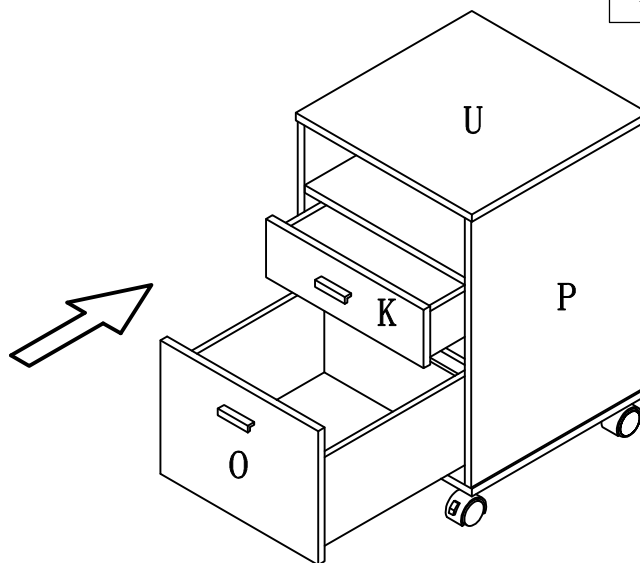
- ①Align 17,18 with V;
- ②19 through 17,18 holes to V and screw down.

Fix 20 to the groove of M,N.



STEP15

Put K drawer and O drawer into their positions.



STEP17

