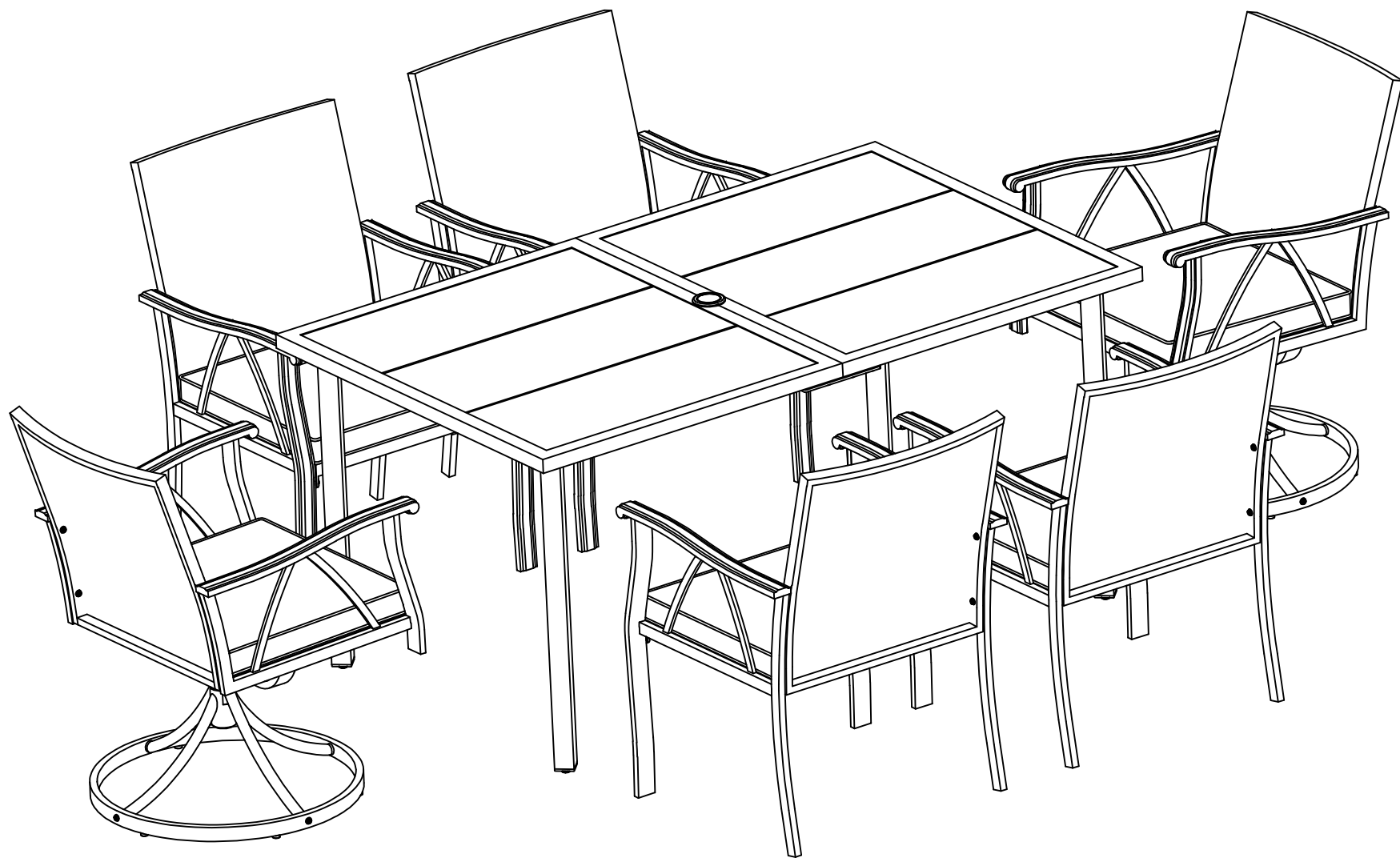
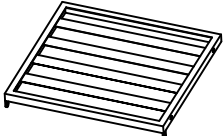
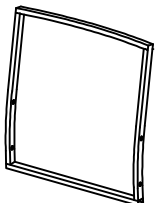
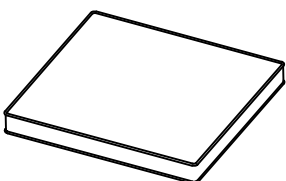
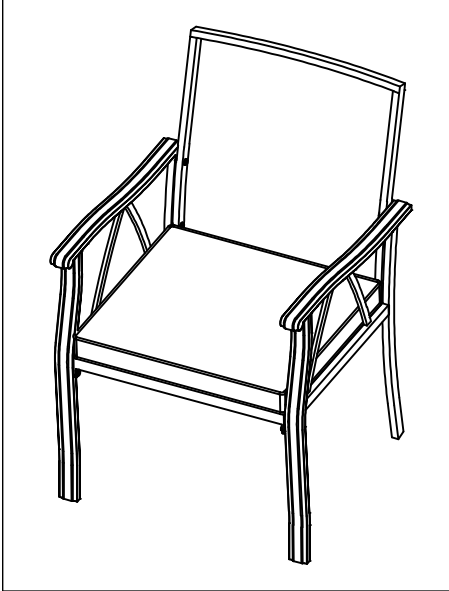
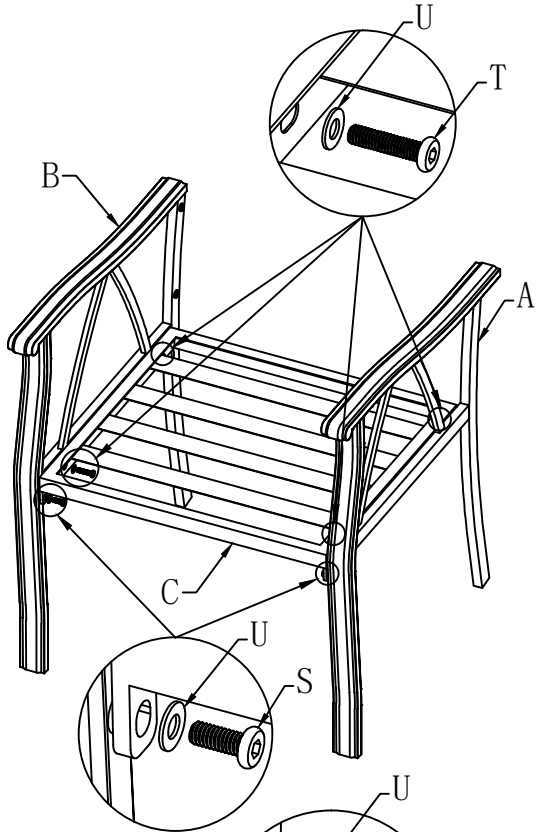




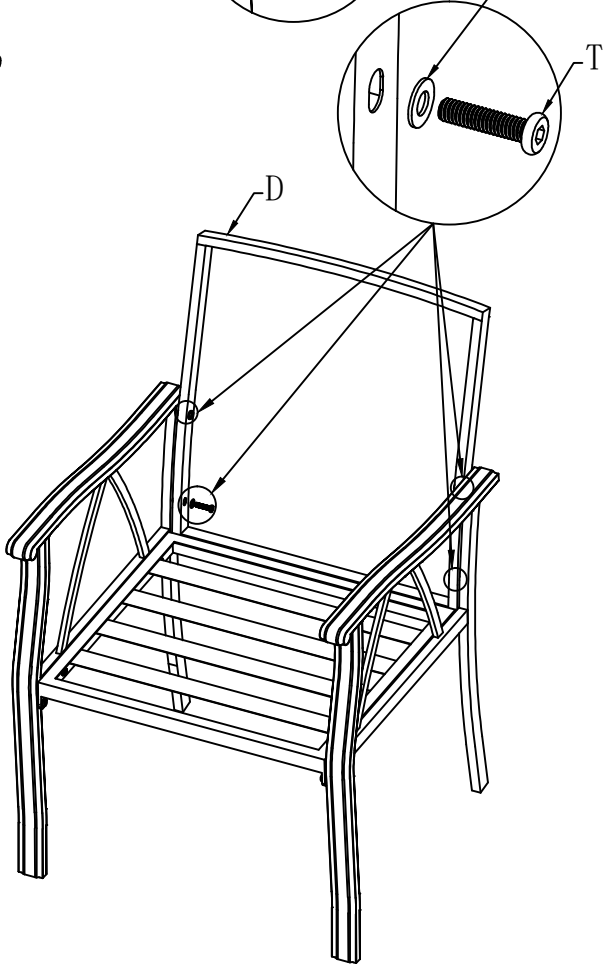
A		1
B		1
C		1
D		1
S	 M6*15	2
T	 M6*25	8
U		10
V		1
Y		1

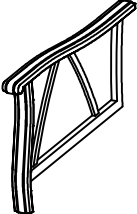
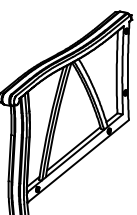
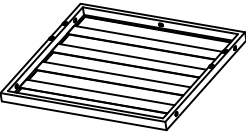
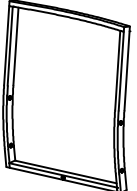
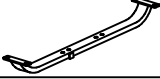


Step 1

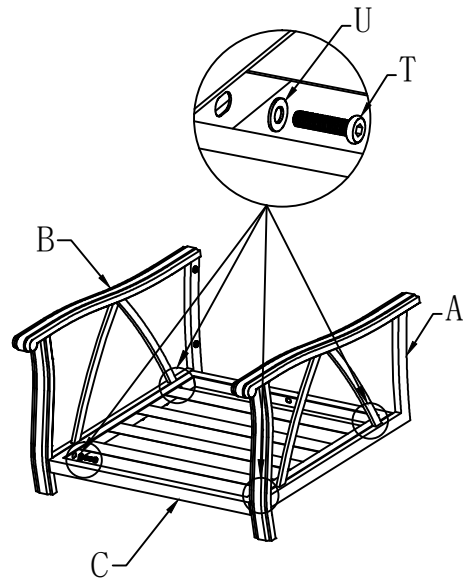


Step 2

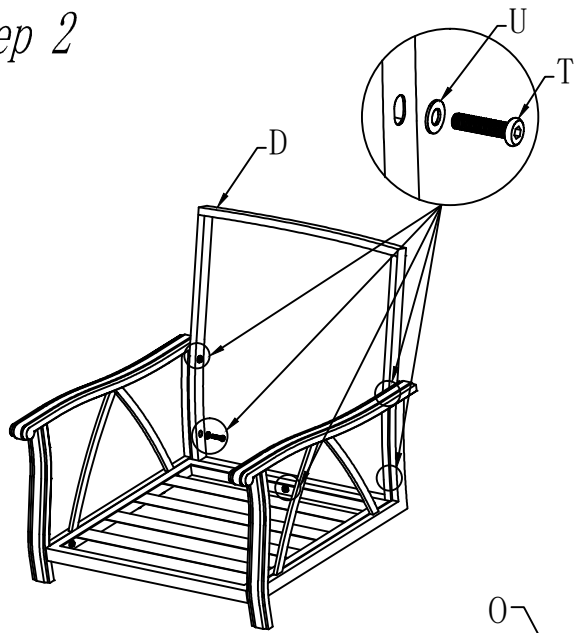


A		1
B		1
C		1
D		1
E		1
F		1
G		1
H		1
I		1
J		2
O	 M8*40	4
P	 M8	8
Q	 M8	8
R	 M8	4
S	 M6*15	4
T	 M6*25	13
U	 M6	17

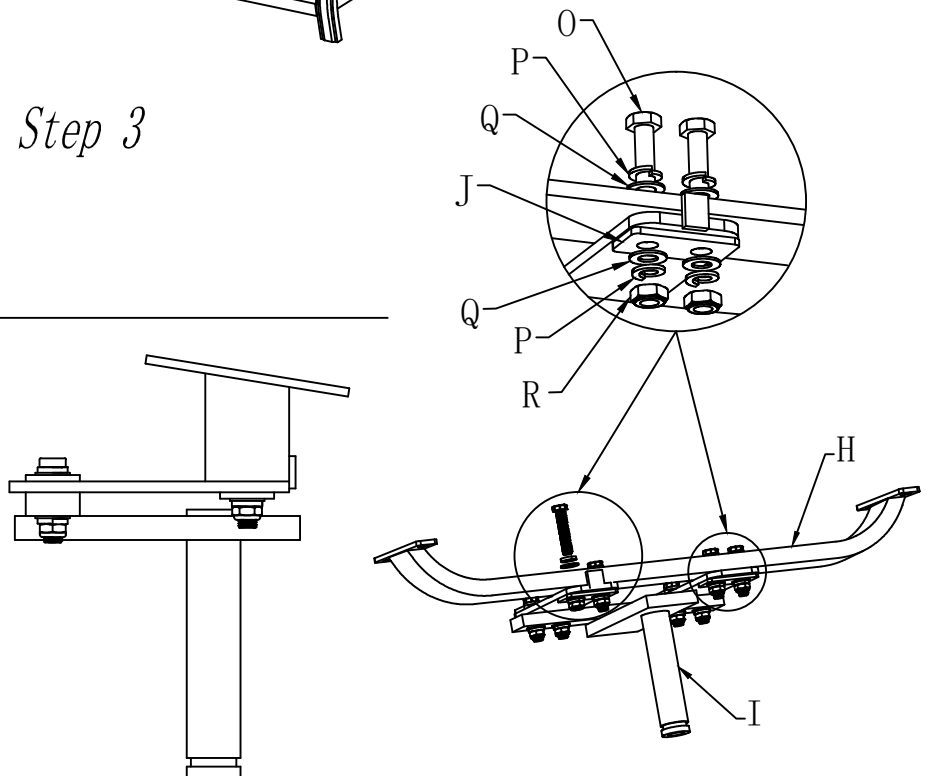
Step 1

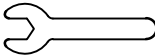
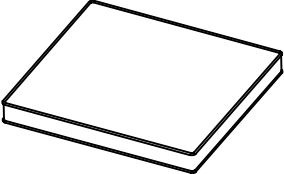


Step 2

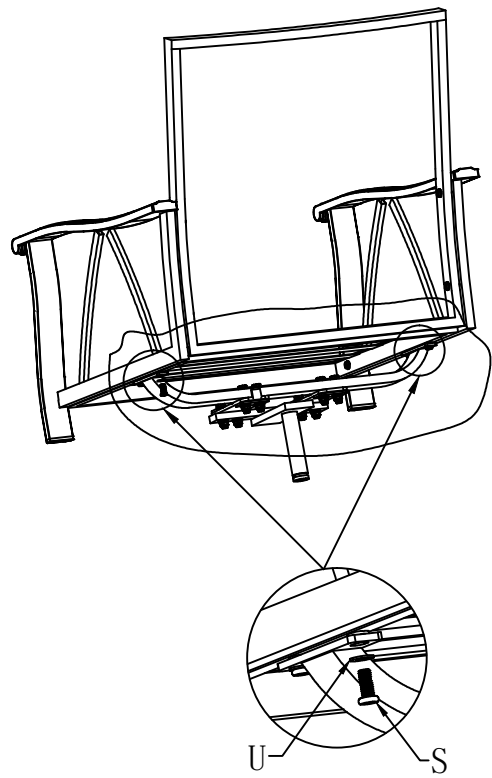
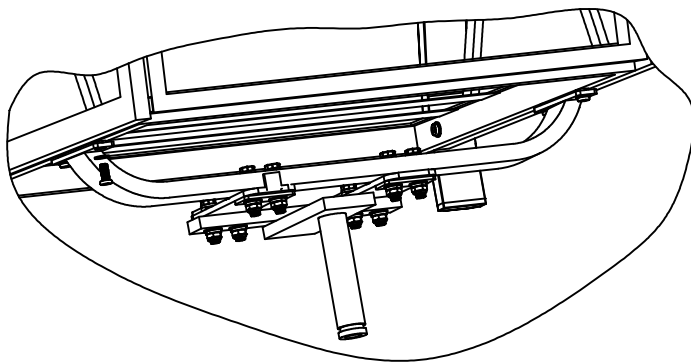


Step 3

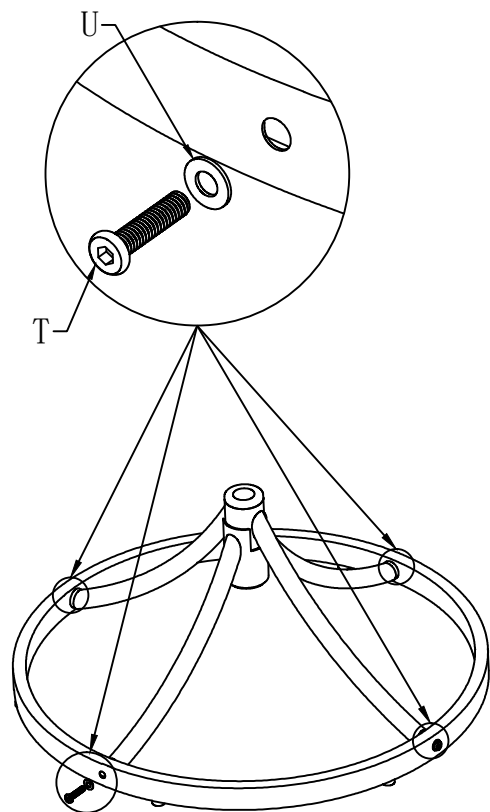
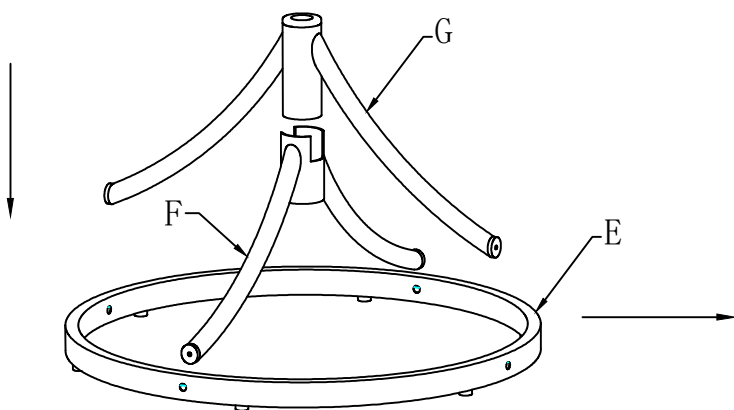


V		1
W	 M8	2
Y		1

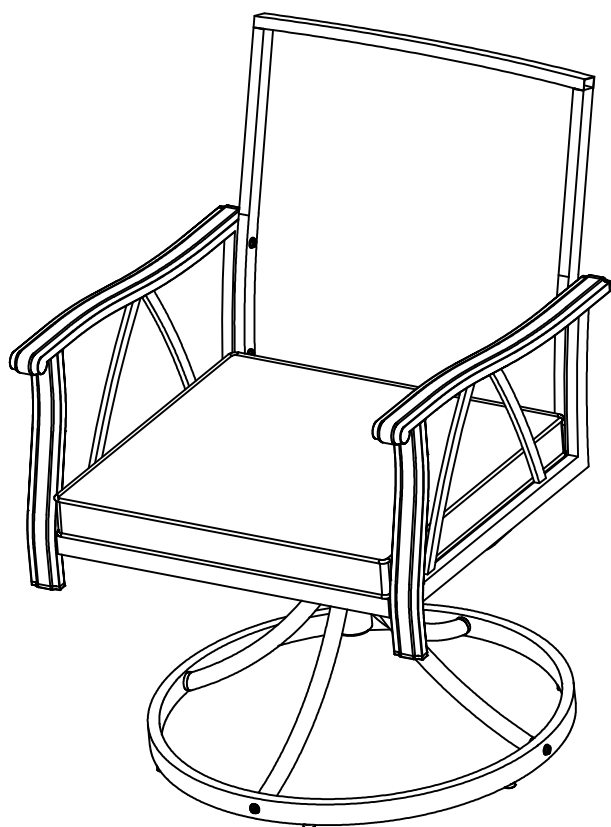
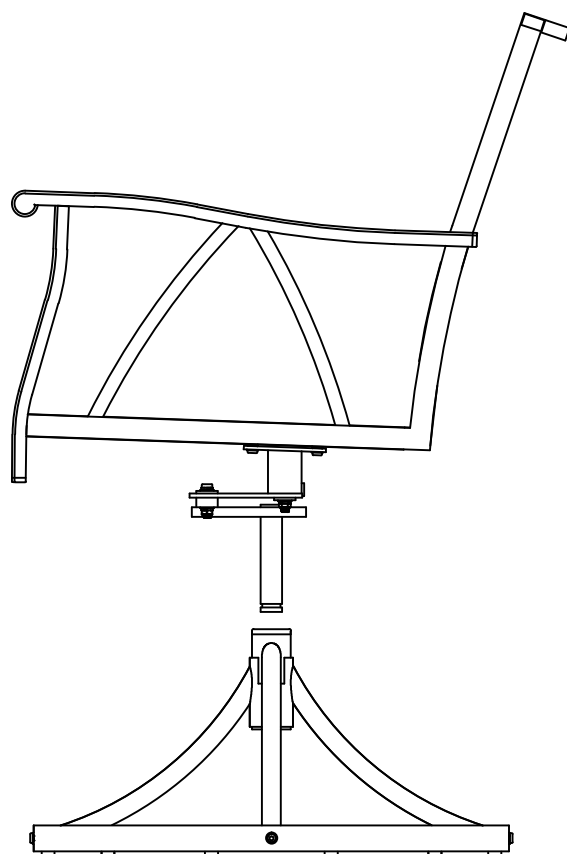
Step 4

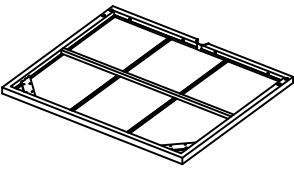
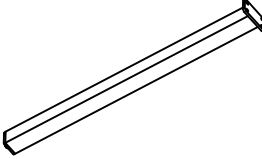
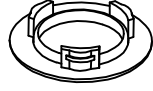
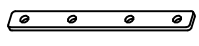


Step 5

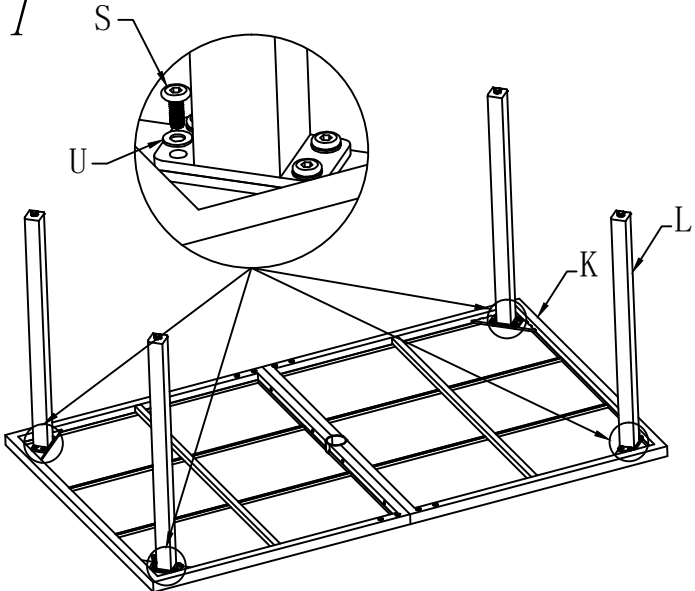


Step 6

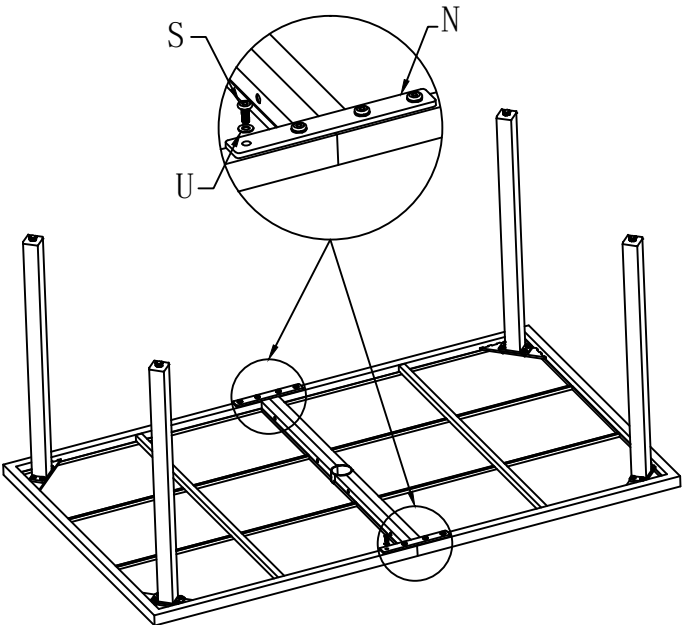


K		2
L		4
M		1
N		2
S	 M6*15	24
X	 M6*50	4
U	 M6	24
V		1

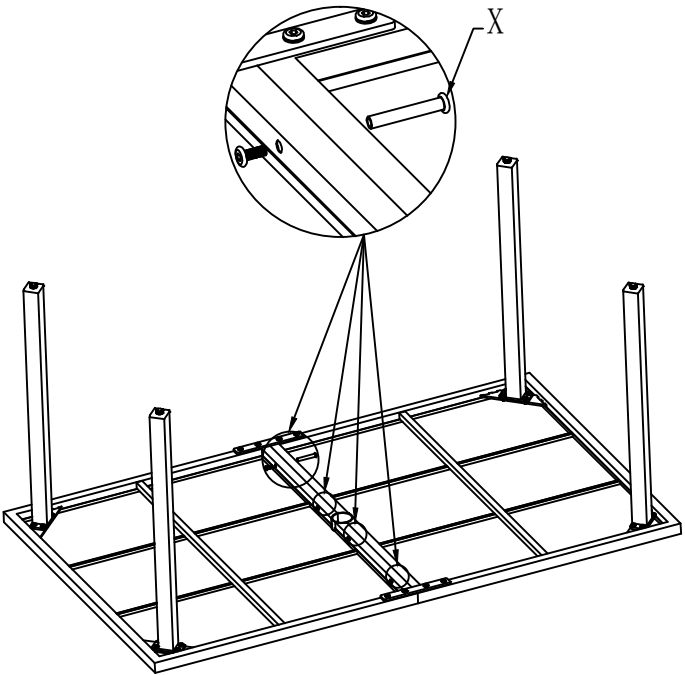
Step 1



Step 2



Step 3



Step 4

