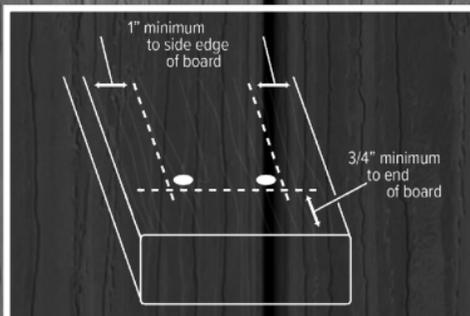




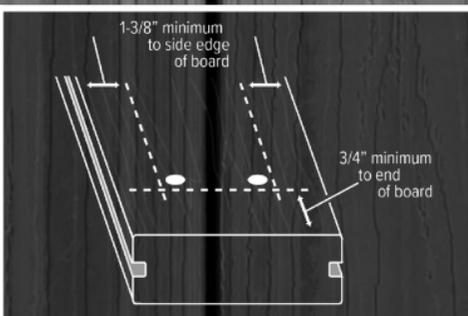
Envision[®]
COMPOSITE DECKING
PRO PLUG[®] SYSTEM
STARBORN.



Installation Instructions



Square Edge Fastening



Grooved Edge Fastening

CALIFORNIA PROPOSITION 65 WARNING

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

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Pro Plug Hidden Fastening System by Starborn Installation

Instructions

Envision offers The Pro Plug System by Starborn for all full profile boards and colors. The Pro Plug System, when paired with the EverClip Hidden Fastener, is a great way to achieve a fully hidden fastened deck.

1. Pre-Drilling fastener holes

Fastener locations must be a minimum of $\frac{3}{4}$ " from the ends of the boards and a minimum of 1" from the sides of the boards. To avoid splitting and cracking, pre-drilling the fastener holes are recommended. Use a $\frac{3}{16}$ " diameter drill bit to pre-drill a pilot hole through the decking material. Keep the drill upright at 90 degrees to remove excess material and ensure a proper fit for the plug.

Note: For Grooved Edge Fastening – Fasteners must be spaced so that no part of the fastener is within 1- $\frac{3}{8}$ " from sides of the boards.

2. Installing the fasteners

Using the Pro Plug PVC/Composite Setting Tool with the deck bit, drive the Pro Plug Composite Screw in a straight and stable fashion perpendicular to the work surface. The screw is set when the Auto-Stop mechanism engages fully. In most materials, the tool makes a "pop" sound when the screw is set to the correct depth.

Note: Do not use the Pro Plug PVC/Composite Tool with an Impact Driver.

3. Installing the plugs

Make sure the hole is clear and free of debris, insert the plug into the hole above the fastener and tap into place with a smooth face steel hammer until it is flush with the deck surface. Keep hammer head flat with the board to prevent marring of the surface.