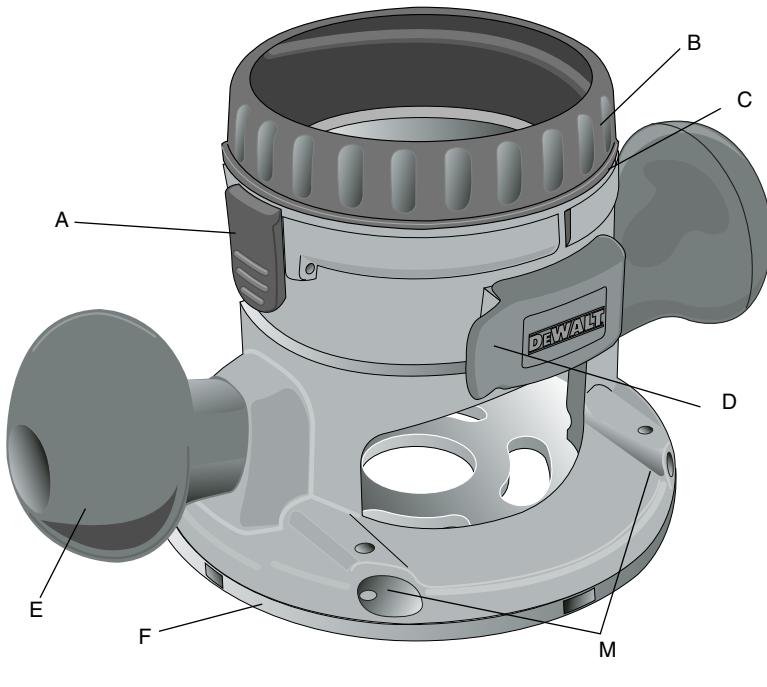
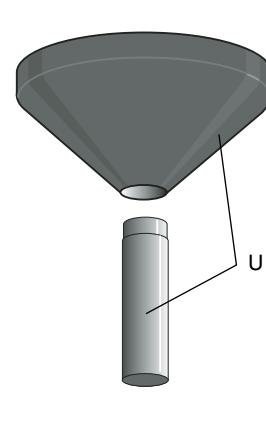
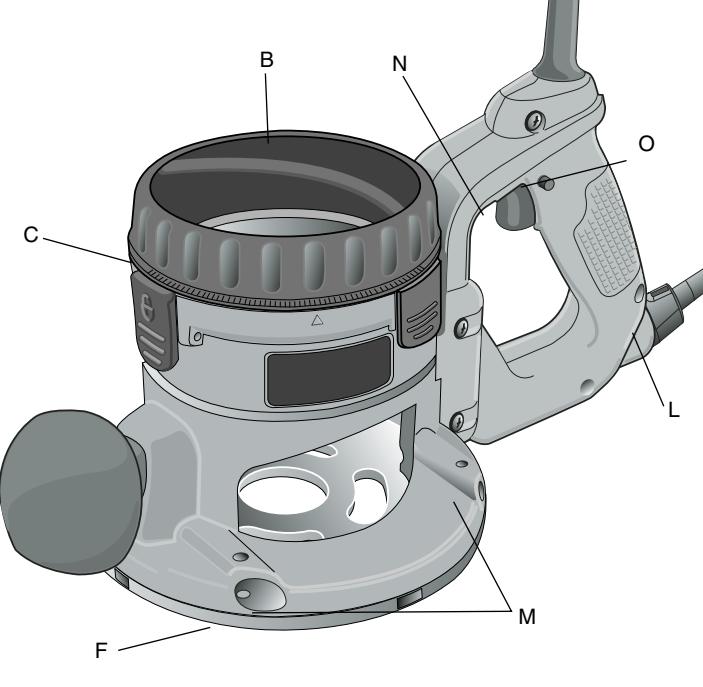
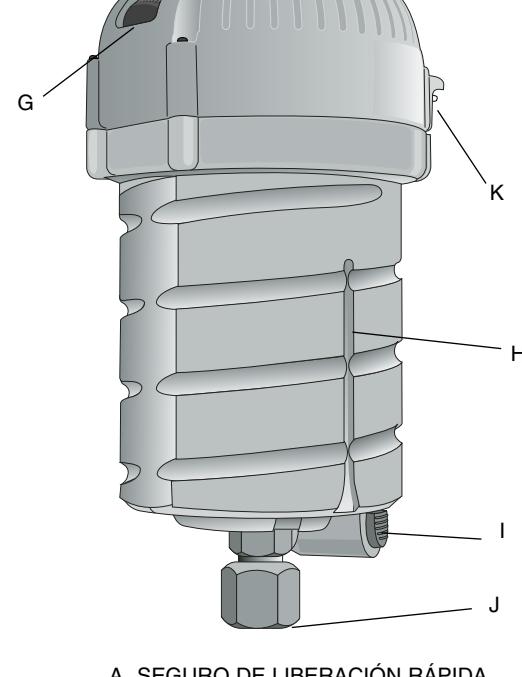


Fixed Base - Base fixe - Base fija**Centering Tool
Outil de centrage
Herramienta de centrado****D-Handle Base - Base de la poignée fermée
Base con mango en D**

- A. QUICK RELEASE LATCH
B. DEPTH ADJUSTMENT RING
C. ADJUSTABLE SCALE
D. LOCKING LEVER
E. HANDLE
F. SUBBASE
G. SPEED DIAL (618 ONLY)
H. GUIDE PIN GROOVE
I. SPINDLE LOCK BUTTON (618 ONLY)
J. COLLET NUT
K. TOGGLE SWITCH
L. DETACHABLE CORDSET
M. HOLES FOR UNIVERSAL EDGE GUIDE
N. TRIGGER SWITCH
O. TRIGGER LOCK BUTTON
P. TURRET STOP
Q. DEPTH ADJUSTMENT ROD
R. PLUNGE LOCK LEVER
S. DUST SHROUD
T. DUST CAP
U. CENTERING TOOL

Motor - Bloc moteur - Unidad del motor

- A. VERROU DE DÉBLOCAGE RAPIDE
B. ANNEAU DE RÉGLAGE DE PROFONDEUR
C. ÉCHELLE RÉGLABLE
D. LEVIER DE VERROUILLAGE
E. POIGNÉE
F. SOUS-BASE
G. BOUTON DE RÉGLAGE DES VITESSES (MODÈLE 618 SEULEMENT)
H. RAINURE DE LA GOUPIILLE DE GUIDAGE
I. BOUTON DE VERROUILLAGE DE LA BROCHE (MODÈLE 618 SEULEMENT)
J. ÉCROU DE LA DOUILLE DE SERRAGE
K. COMMUTATEUR À BASCULE
L. CORDON AMOVIBLE
M. ORIFICES POUR BORD-GUIDE UNIVERSEL
N. INTERRUPTEUR À GÂCHETTE
O. BOUTON DE VERROUILLAGE DE LA GÂCHETTE
P. BUTÉE DE LA TOURELLE
Q. TIGE DE RÉGLAGE DE PROFONDEUR
R. LEVIER DE VERROUILLAGE DE PLONGÉE
S. ENVELOPPE ANTI-POUSSIÈRE
T. CAPUCHON ANTI-POUSSIÈRE
U. OUTIL DE CENTRAGE

- A. SEGURO DE LIBERACIÓN RÁPIDA
B. ANILLO DE AJUSTE DE PROFUNDIDAD
C. ESCALA AJUSTABLE
D. PALANCA DE SEGURIDAD
E. MANGO
F. SUB BASE
G. SELECTOR DE VELOCIDAD (ÚNICAMENTE 618)
H. CANAL PARA PERNO GUÍA
I. BOTÓN DEL SEGURO DE LA FLECHA
J. TUERCA DE LA MORDAZA
K. INTERRUPTOR DE CAMBIO
L. CABLE DESMONTABLE
M. ORIFICIOS PARA GUÍA UNIVERSAL PARA BORDES
N. GATILLO INTERRUPTOR
O. BOTÓN DE SEGURO DEL GATILLO
P. TOPE DE TORRETA
Q. VARILLA DE AJUSTE DE PROFUNDIDAD
R. PALANCA DE SEGURO DE PENETRACIÓN
S. CUBIERTA CONTRA POLVO
T. TAPA DE POLVO
U. HERRAMIENTA DE CENTRADO

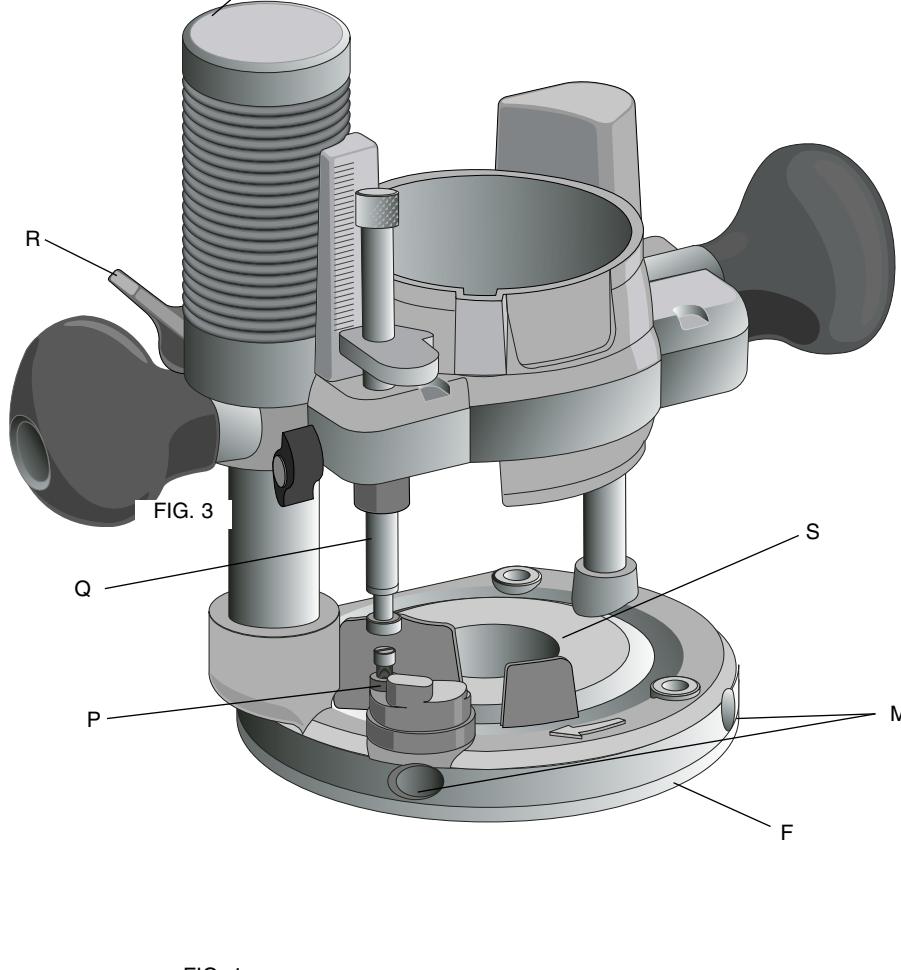
Plunge Base - Base plongeante - Base para penetración

FIG. 1

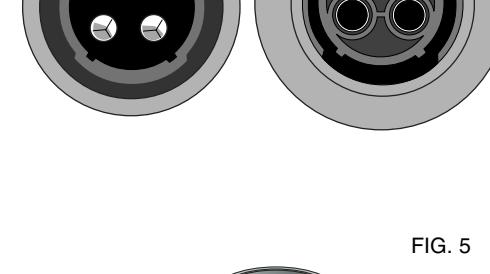


FIG. 2

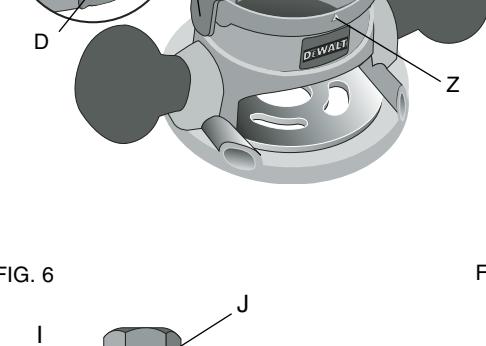


FIG. 3

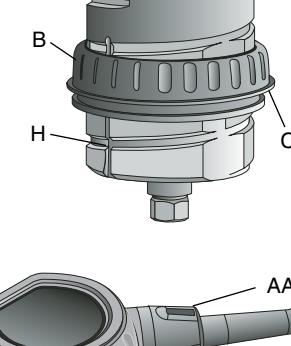


FIG. 4

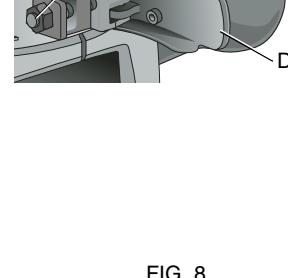


FIG. 5

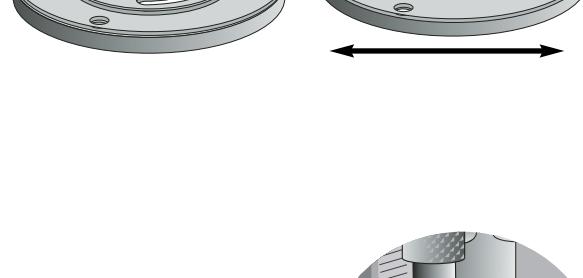


FIG. 6

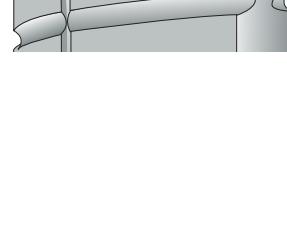


FIG. 7

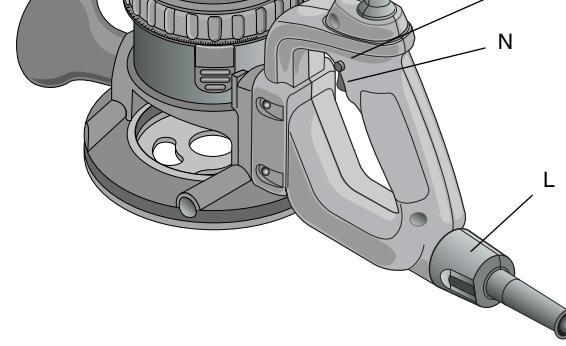


FIG. 8

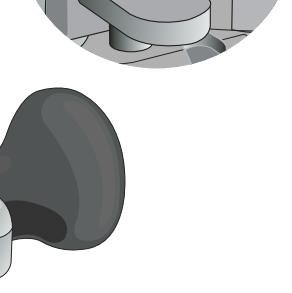
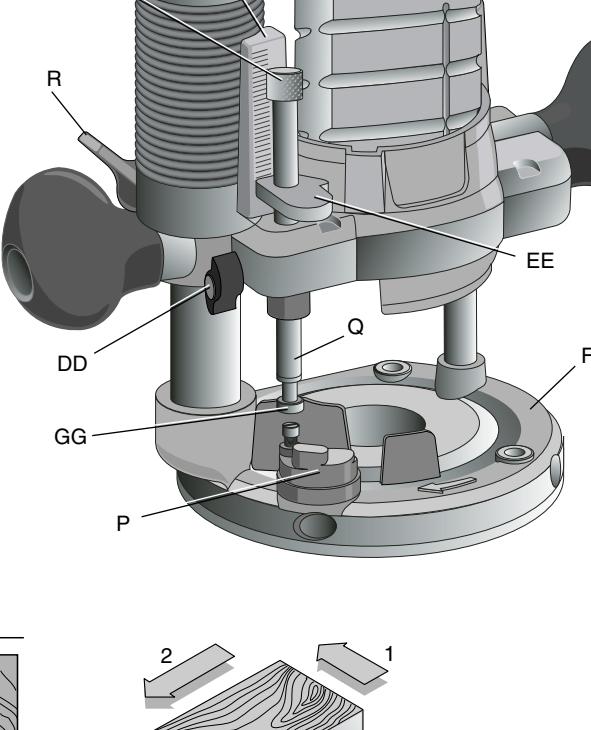


FIG. 9

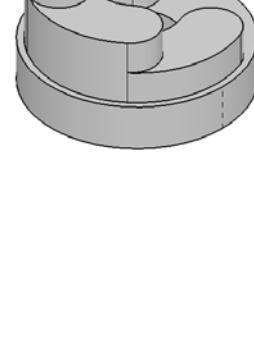


FIG. 10

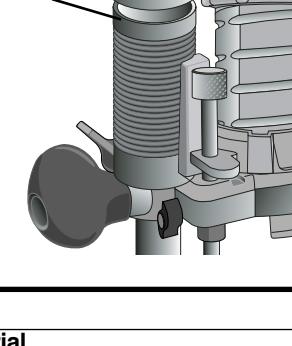


FIG. 11

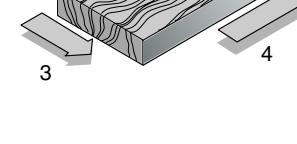
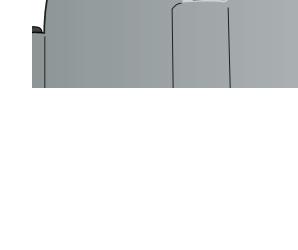


FIG. 12



Material	Cutter Diam.	Electronic Control Settings					
		Setting 1 8,000 rpm	Setting 2 12,000 rpm	Setting 3 14,000 rpm	Setting 4 18,000 rpm	Setting 5 21,000 rpm	Setting 6 24,000 rpm
Model # DW618							
Hardwood, e.g., oak	Small (1/2")	-	-	O	X	XX	X
	Medium (1/2"-1 1/8")	-	-	O	XX	X	-
	Large (over-1 1/8")	X	XX	O	-	-	-
Softwood, e.g., pine	Small (1/2")	-	-	O	X	XX	XX
	Medium (1/2"-1 1/8")	-	O	X	XX	XX	XX
	Large (over-1 1/8")	X	XX	O	-	-	-
Plastic-laminated chipboard	Small (1/2")	-	-	O	X	XX	XX
	Medium (1/2"-1 1/8")	-	O	X	XX	XX	XX
	Large (over-1 1/8")	O	XX	X	-	-	-
Plastics/Solid Surface	Small (1/2")	-	O	X	X	XX	XX
	Medium (1/2"-1 1/8")	-	O	XX	XX	X	X
	Large (over-1 1/8")	X	XX	O	-	-	-

This table can serve only as a guide, since wood was a living material. Within the same species of timber hardness and density vary. Speed settings are approximate.

KEY: XX very good X good O Satisfactory - not recommended

