



SAFETY DATA SHEET

DDP Specialty Electronic Materials US,
LLC

Product name: FROTH-PAK™ 620BF 1.75 HFC Insulating Foam
Sealant Kit

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DDP Specialty Electronic Materials US, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: FROTH-PAK™ 620BF 1.75 HFC Insulating Foam Sealant Kit

Recommended use of the chemical and restrictions on use

Identified uses: For industrial use. Component(s) for the manufacture of urethane polymers. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

DDP Specialty Electronic Materials US,
LLC
974 Centre Road, Building 730,
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UNITED STATES

Customer Information Number:

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SDSQuestion-NA@dupont.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1-800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Gases under pressure - Liquefied gas

Eye irritation - Category 2A

Reproductive toxicity - Category 2

Label elements

Hazard pictograms



Signal word: **WARNING!**

Hazards

Contains gas under pressure; may explode if heated.
Causes serious eye irritation.
Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wash skin thoroughly after handling.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.

Storage

Store locked up.
Protect from sunlight. Store in a well-ventilated place.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Polyester polyol	Not available	>= 10.0 - <= 30.0 %
1,1,1,2 Tetrafluoroethane (HFC-134a)	811-97-2	>= 10.0 - <= 30.0 %
Glycerol propylene oxide polymer	25791-96-2	>= 10.0 - <= 30.0 %

Tris(1-chloro-2-propyl) phosphate	13674-84-5	>= 10.0 - <= 30.0 %
Sucrose, propylene oxide	9049-71-2	>= 10.0 - <= 30.0 %
1,1,1,3,3-Pentafluoropropane	460-73-1	>= 1.0 - <= 10.0 %
Triethyl phosphate	78-40-0	>= 1.0 - <= 5.0 %
2-Ethylhexanoic acid potassium salt	3164-85-0	> 0.5 - < 1.5 %
N,N,N',N',N''''-Pentamethylene triamine	3855-32-1	>= 0.1 - < 1.0 %
Tris(1-chloro-2-propyl) phosphate	13674-84-5	>= 20.0 - < 30.0 %
1,1,1,2 Tetrafluoroethane (HFC-134a)	811-97-2	>= 10.0 - < 20.0 %
1,1,1,3,3-Pentafluoropropane	460-73-1	>= 5.0 - < 10.0 %
Triethyl phosphate	78-40-0	>= 1.0 - < 5.0 %
2-Ethylhexanoic acid potassium salt	3164-85-0	>= 1.0 - < 5.0 %
N,N,N',N',N''''-Pentamethylene triamine	3855-32-1	>= 0.1 - < 1.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. Attempt seizure control with diazepam 5-10 mg (adults) intravenous over 2-3 minutes. Repeat every 5-10 minutes as needed. Monitor for hypotension, respiratory depression, and need for intubation. Consider second agent if seizures persist after 30 mg. If seizures persist or recur administer phenobarbital 600-1200 mg (adults) intravenous diluted in 60 ml 0.9% saline given at 25-50 mg/minute. Evaluate for hypoxia, dysrhythmia, electrolyte disturbance, hypoglycemia (treat adults with dextrose 100 mg intravenous). Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Hydrogen halides.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Blowing agent vaporizes quickly at room temperature. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Ventilate area of leak or spill. Confined space entry procedures must be followed before entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Sawdust. Collect in suitable and properly labeled containers. Wash the spill site with water. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes. Avoid breathing vapor. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. This material is hygroscopic in nature. Contents under pressure. Do not puncture or incinerate container. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Store under cover in a dry, clean, cool, well ventilated place away from sunlight. Blowing agent may migrate from product and accumulate in some storage situations.

Storage stability

Storage temperature:	Storage Period:
24 °C (75 °F)	15 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
1,1,1,2 Tetrafluoroethane (HFC-134a)	US WEEL	TWA	1,000 ppm
1,1,1,3,3-Pentafluoropropane	US WEEL	TWA	300 ppm
Triethyl phosphate	US WEEL	TWA	7.45 mg/m3
1,1,1,2 Tetrafluoroethane (HFC-134a)	US WEEL	TWA	1,000 ppm

1,1,1,3,3-Pentafluoropropane	US WEEL	TWA	300 ppm
Triethyl phosphate	US WEEL	TWA	7.45 mg/m3

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. Lethal concentrations may exist in areas with poor ventilation.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Styrene/butadiene rubber. Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). **NOTICE:** The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Yellow
Odor	Characteristic
Odor Threshold	No test data available
pH	Not applicable
Melting point/range	No test data available
Freezing point	No test data available
Boiling point (760 mmHg)	No test data available
Flash point	Not applicable
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not Applicable

Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	1.18 <i>Calculated.</i>
Water solubility	Not applicable
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	2240 cSt <i>ASTM D4878</i>
Explosive properties	Not explosive
Oxidizing properties	No
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Will not occur by itself.

Conditions to avoid: Product can oxidize at elevated temperatures. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Hydrogen halides. Ketones. Polymer fragments.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Signs and symptoms of excessive exposure may include: May cause lacrimation (tears). Salivation. Convulsions. Tremors. Increased activity (hyperactivity).

As product: Single dose oral LD50 has not been determined.
LD50, Rat, > 2,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.
LD50, Rabbit, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight eye irritation.

May cause slight temporary corneal injury.

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains a component which is reported to be a weak organophosphate-type cholinesterase inhibitor.
Contains component(s) which have been reported to cause effects on the following organs in animals:
Heart.

Liver.

Carcinogenicity

No relevant data found.

Teratogenicity

Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother.

Reproductive toxicity

In animal studies on component(s), effects on reproduction were seen only at doses that produced significant toxicity to the parent animals.

Mutagenicity

Genetic toxicity studies on tested components were predominantly negative. Contains component(s) which were negative in some animal genetic toxicity studies and positive in others.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

Polyester polyol

Acute inhalation toxicity

The LC50 has not been determined.

1,1,1,2 Tetrafluoroethane (HFC-134a)

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, > 1,500 mg/l

Glycerol propylene oxide polymer

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. Vapor from heated material or mist may cause respiratory irritation.

The LC50 has not been determined.

Tris(1-chloro-2-propyl) phosphate

Acute inhalation toxicity

No deaths occurred at this concentration. LC50, Rat, 4 Hour, dust/mist, > 7 mg/l

Sucrose, propylene oxide

Acute inhalation toxicity

Typical for this family of materials. No deaths occurred following exposure to a saturated atmosphere.

1,1,1,3,3-Pentafluoropropane

Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats).

LC50, Rat, 4 Hour, vapour, 1,096 mg/l

Triethyl phosphate

Acute inhalation toxicity

LC50, Rat, 4 Hour, dust/mist, > 2.35 mg/l No deaths occurred at this concentration.

2-Ethylhexanoic acid potassium salt

Acute inhalation toxicity

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration. LC0, Rat, 4 Hour, dust/mist, > 0.11 mg/l OECD Test Guideline 403

N,N,N',N',N''''-Pentamethylene triamine

Acute inhalation toxicity

The LC50 has not been determined.

Tris(1-chloro-2-propyl) phosphate

Acute inhalation toxicity

No deaths occurred at this concentration. LC50, Rat, 4 Hour, dust/mist, > 7 mg/l

1,1,1,2 Tetrafluoroethane (HFC-134a)

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, > 1,500 mg/l

1,1,1,3,3-Pentafluoropropane

Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats).

LC50, Rat, 4 Hour, vapour, 1,096 mg/l

Triethyl phosphate

Acute inhalation toxicity

LC50, Rat, 4 Hour, dust/mist, > 2.35 mg/l No deaths occurred at this concentration.

2-Ethylhexanoic acid potassium salt

Acute inhalation toxicity

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration. LC0, Rat, 4 Hour, dust/mist, > 0.11 mg/l OECD Test Guideline 403

N,N,N',N',N''''-Pentamethylene triamine

Acute inhalation toxicity

The LC50 has not been determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Polyester polyol

Acute toxicity to fish

For similar material(s):

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

1,1,1,2 Tetrafluoroethane (HFC-134a)

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 450 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 980 mg/l

Toxicity to bacteria

EC50, Pseudomonas putida, static test, 6 Hour, Growth inhibition, > 730 mg/l

Glycerol propylene oxide polymer

Acute toxicity to fish

For this family of materials:

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, >= 10 mg/l

Tris(1-chloro-2-propyl) phosphate

Acute toxicity to fish

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50, Lepomis macrochirus (Bluegill sunfish), static test, 96 Hour, 84 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 131 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), static test, 96 Hour, Growth rate inhibition, 82 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 3 Hour, 784 mg/l, OECD 209 Test

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 32 mg/l

Sucrose, propylene oxide

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Danio rerio (zebra fish), static test, 96 Hour, 6,310 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 9,890 mg/l, OECD Test Guideline 202 or Equivalent

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, >= 10 mg/l

1,1,1,3,3-Pentafluoropropane

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Selenastrum capricornutum (green algae), static test, 72 Hour, Growth rate, > 118 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 14 d, mortality, 29 mg/l

Triethyl phosphate

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, 2,140 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 350 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 900 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 30 min, > 2,985 mg/l, OECD 209 Test

2-Ethylhexanoic acid potassium salt

Acute toxicity to fish

Information given is based on data obtained from similar substances.
LC50, Oryzias latipes (Orange-red killifish), 96 Hour, > 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

Information given is based on data obtained from similar substances.
EC50, Daphnia magna (Water flea), 48 Hour, 85.4 mg/l

Acute toxicity to algae/aquatic plants

Information given is based on data obtained from similar substances.
EC50, *Desmodesmus subspicatus* (green algae), 96 Hour, 49.3 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, *Daphnia magna* (Water flea), 21 d, 25 mg/l

N,N,N',N',N''''-Pentamethylene triamine

Acute toxicity to fish

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).
LC50, *Danio rerio* (zebra fish), 96 Hour, 92.5 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, *Daphnia magna* (Water flea), 48 Hour, 35.4 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

ErC50, *Pseudokirchneriella subcapitata* (green algae), 72 Hour, 34.99 mg/l, OECD Test Guideline 201
NOEC, *Pseudokirchneriella subcapitata* (green algae), 72 Hour, 25 mg/l, OECD Test Guideline 201

Chronic toxicity to aquatic invertebrates

NOEC, *Daphnia magna* (Water flea), 21 d, 2.2 mg/l

Tris(1-chloro-2-propyl) phosphate

Acute toxicity to fish

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).
LC50, *Lepomis macrochirus* (Bluegill sunfish), static test, 96 Hour, 84 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, *Daphnia magna* (Water flea), 48 Hour, 131 mg/l

Acute toxicity to algae/aquatic plants

ErC50, *Pseudokirchneriella subcapitata* (green algae), static test, 96 Hour, Growth rate inhibition, 82 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 3 Hour, 784 mg/l, OECD 209 Test

Chronic toxicity to aquatic invertebrates

NOEC, *Daphnia magna* (Water flea), semi-static test, 21 d, number of offspring, 32 mg/l

1,1,1,2 Tetrafluoroethane (HFC-134a)

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, *Oncorhynchus mykiss* (rainbow trout), semi-static test, 96 Hour, 450 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 980 mg/l

Toxicity to bacteria

EC50, Pseudomonas putida, static test, 6 Hour, Growth inhibition, > 730 mg/l

1,1,1,3,3-Pentafluoropropane

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Selenastrum capricornutum (green algae), static test, 72 Hour, Growth rate, > 118 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 14 d, mortality, 29 mg/l

Triethyl phosphate

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, 2,140 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 350 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 900 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 30 min, > 2,985 mg/l, OECD 209 Test

2-Ethylhexanoic acid potassium salt

Acute toxicity to fish

Information given is based on data obtained from similar substances.
LC50, Oryzias latipes (Orange-red killifish), 96 Hour, > 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

Information given is based on data obtained from similar substances.
EC50, Daphnia magna (Water flea), 48 Hour, 85.4 mg/l

Acute toxicity to algae/aquatic plants

Information given is based on data obtained from similar substances.
EC50, Desmodesmus subspicatus (green algae), 96 Hour, 49.3 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 25 mg/l

N,N,N',N',N''''-Pentamethylene triamine

Acute toxicity to fish

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50, Danio rerio (zebra fish), 96 Hour, 92.5 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 35.4 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, 34.99 mg/l, OECD Test Guideline 201

NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, 25 mg/l, OECD Test Guideline 201

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 2.2 mg/l

Persistence and degradability

Polyester polyol

Biodegradability: No relevant data found.

1,1,1,2 Tetrafluoroethane (HFC-134a)

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 4 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 0.47 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 1,700 d

Method: Estimated.

Glycerol propylene oxide polymer

Biodegradability: For this family of materials: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

Tris(1-chloro-2-propyl) phosphate

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Fail

Biodegradation: 14 %

Exposure time: 28 d

Method: OECD Test Guideline 301E or Equivalent

10-day Window: Not applicable

Biodegradation: 95 %

Exposure time: 64 d

Method: OECD Test Guideline 302A or Equivalent

Theoretical Oxygen Demand: 1.17 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 0.24 d

Method: Estimated.

Sucrose, propylene oxide

Biodegradability: Based on information for a similar material: Material is inherently biodegradable (reaches > 20% biodegradation in OECD test(s) for inherent biodegradability).

1,1,1,3,3-Pentafluoropropane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 8 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 0.60 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 360 d

Method: Estimated.

Triethyl phosphate

Biodegradability: Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Not applicable

Biodegradation: > 90 %

Exposure time: 28 d

Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 1.58 mg/mg

2-Ethylhexanoic acid potassium salt

Biodegradability: Readily biodegradable. Information given is based on data obtained from similar substances.

Biodegradation: 99 %

Exposure time: 28 d

N,N,N',N',N''''-Pentamethylene triamine

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.

Biodegradation: 4 %

Exposure time: 14 d

Method: OECD Test Guideline 301A

Theoretical Oxygen Demand: 3.42 mg/mg

Tris(1-chloro-2-propyl) phosphate

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Fail

Biodegradation: 14 %

Exposure time: 28 d

Method: OECD Test Guideline 301E or Equivalent

10-day Window: Not applicable

Biodegradation: 95 %

Exposure time: 64 d

Method: OECD Test Guideline 302A or Equivalent

Theoretical Oxygen Demand: 1.17 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 0.24 d

Method: Estimated.

1,1,1,2 Tetrafluoroethane (HFC-134a)

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 4 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 0.47 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 1,700 d

Method: Estimated.

1,1,1,3,3-Pentafluoropropane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 8 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 0.60 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 360 d

Method: Estimated.

Triethyl phosphate

Biodegradability: Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Not applicable

Biodegradation: > 90 %

Exposure time: 28 d

Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 1.58 mg/mg

2-Ethylhexanoic acid potassium salt

Biodegradability: Readily biodegradable. Information given is based on data obtained from similar substances.

Biodegradation: 99 %

Exposure time: 28 d

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Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.

Biodegradation: 4 %

Exposure time: 14 d

Method: OECD Test Guideline 301A

Theoretical Oxygen Demand: 3.42 mg/mg

Bioaccumulative potential

Bioaccumulation: No data available.

Mobility in soil

Polyester polyol

No data available.

1,1,1,2 Tetrafluoroethane (HFC-134a)

Potential for mobility in soil is high (Koc between 50 and 150).

Partition coefficient (Koc): 97 Estimated.

Glycerol propylene oxide polymer

No relevant data found.

Tris(1-chloro-2-propyl) phosphate

Potential for mobility in soil is slight (Koc between 2000 and 5000).

Partition coefficient (Koc): 1300 Estimated.

Sucrose, propylene oxide

No relevant data found.

1,1,1,3,3-Pentafluoropropane

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient (Koc): 280 Estimated.

Triethyl phosphate

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 48 Estimated.

2-Ethylhexanoic acid potassium salt

Based on information for a similar material:

Potential for mobility in soil is very high (Koc between 0 and 50).

N,N,N',N',N''''-Pentamethylene triamine

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient (Koc): 940 Estimated.

Tris(1-chloro-2-propyl) phosphate

Potential for mobility in soil is slight (Koc between 2000 and 5000).

Partition coefficient (Koc): 1300 Estimated.

1,1,1,2 Tetrafluoroethane (HFC-134a)

Potential for mobility in soil is high (Koc between 50 and 150).

Partition coefficient (Koc): 97 Estimated.

1,1,1,3,3-Pentafluoropropane

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient (Koc): 280 Estimated.

Triethyl phosphate

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 48 Estimated.

2-Ethylhexanoic acid potassium salt

Based on information for a similar material:

Potential for mobility in soil is very high (Koc between 0 and 50).

N,N,N',N',N''''-Pentamethylene triamine

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient (Koc): 940 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Chemical under pressure, n.o.s.(1,1,1,2-Tetrafluoroethane)
UN number	UN 3500
Class	2.2
Packing group	

Classification for SEA transport (IMO-IMDG):

Proper shipping name	CHEMICAL UNDER PRESSURE, N.O.S.(1,1,1,2-Tetrafluoroethane)
UN number	UN 3500
Class	2.2
Packing group	
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Chemical under pressure, n.o.s.(1,1,1,2-Tetrafluoroethane)
UN number	UN 3500
Class	2.2
Packing group	

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Gases under pressure
Reproductive toxicity

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

This material does not contain any components with a CERCLA RQ.

Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Revision

Identification Number: 347036 / A749 / Issue Date: 06/02/2022 / Version: 10.1

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP Specialty Electronic Materials US, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

US

