



Manufactured by:
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20x10 SARASOTA LOUVERED PERGOLA

MODEL # : 2305120



WARNING

Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite*
www.backyarddiscovery.com



EASY STEP-BY-STEP

3D INTERACTIVE INSTRUCTIONS

DOWNLOAD THE FREE APP



Made in China

INS-2305120-A-20x10 SARASOTA LOUVERED PERGOLA-ENG 12-28-2023

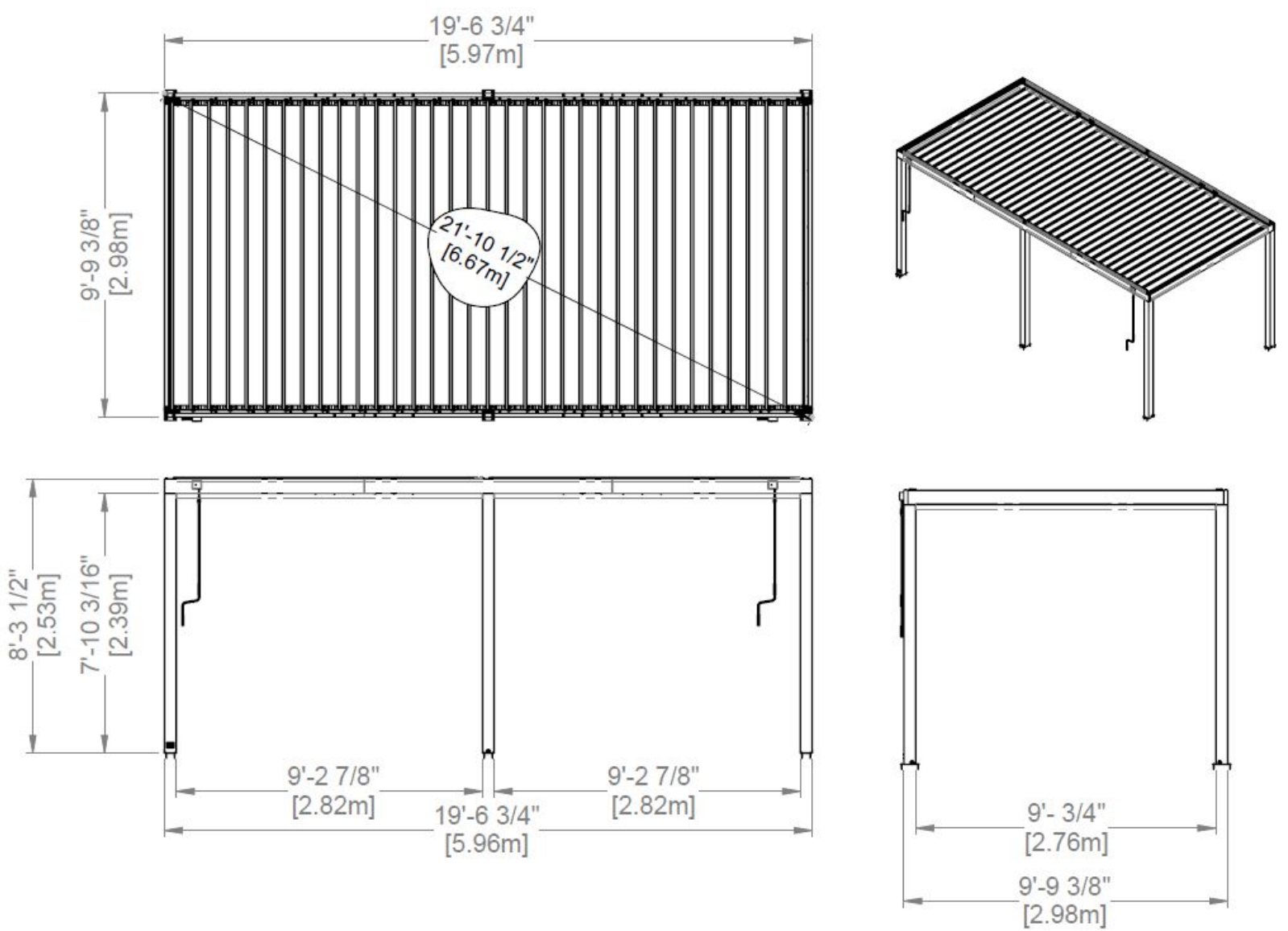
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

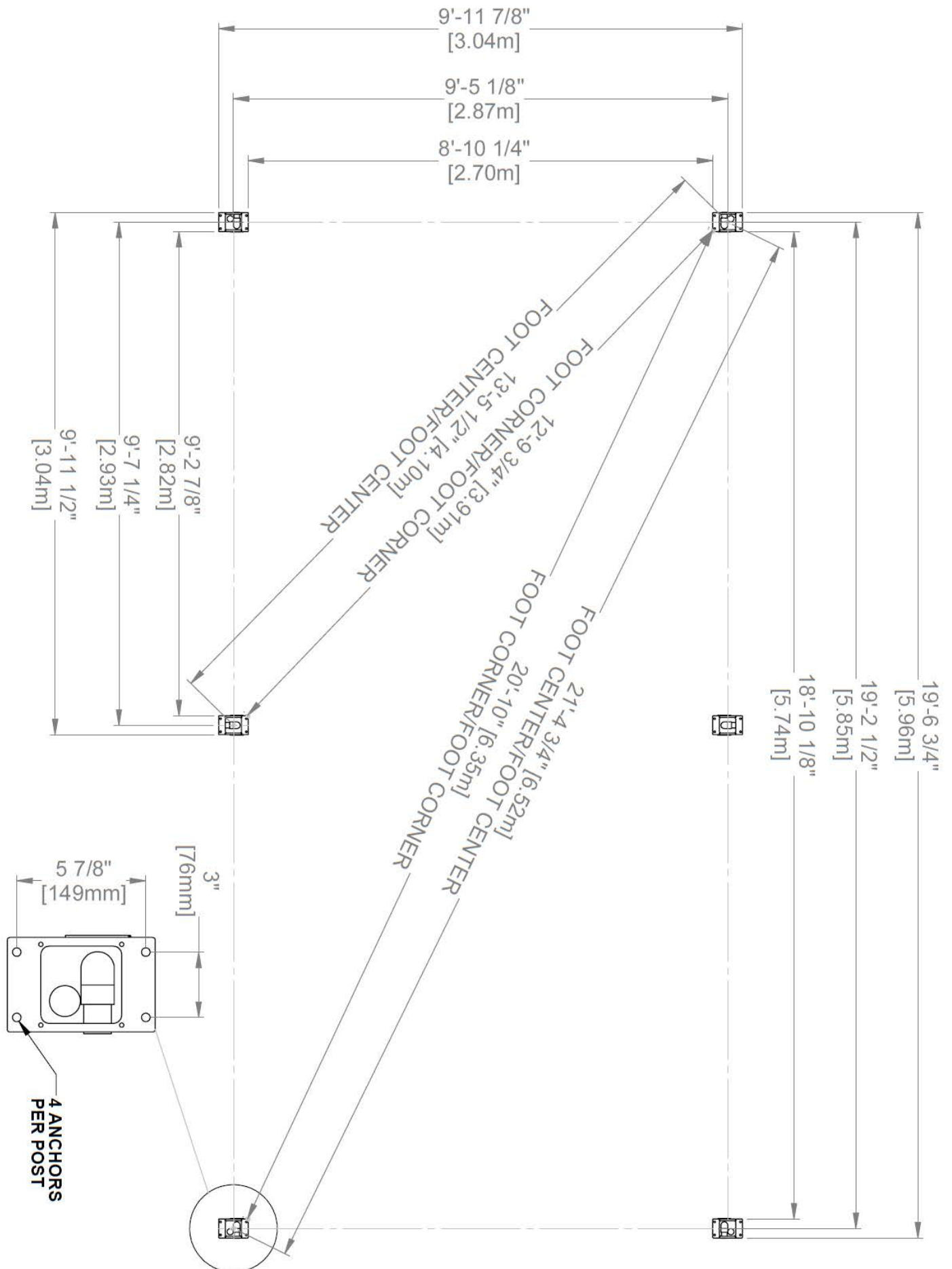
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



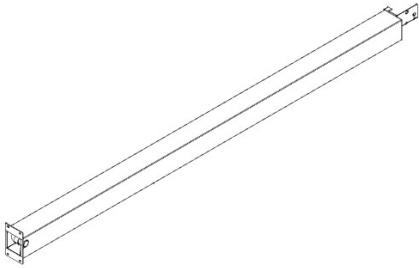
OWNER'S MANUAL - ANCHORING LAYOUT



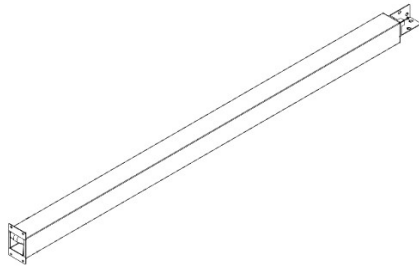
**NOTE: DIMENSIONS ARE TO ANCHOR PLATE
ON BOTTOM OF POST EXCEPT WHERE NOTED**

OWNER'S MANUAL - PARTS IDENTIFICATION

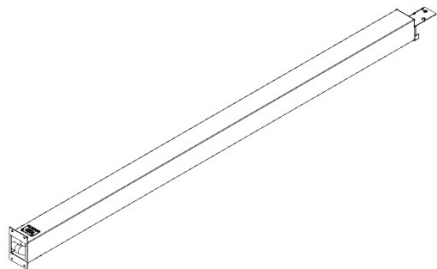
METAL COMPONENTS (NOT TO SCALE)



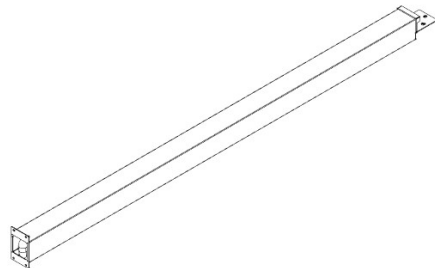
P01 POST - A4M01983
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)



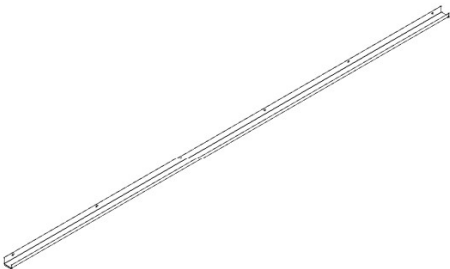
P02 POST - A4M01984
(x2) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)



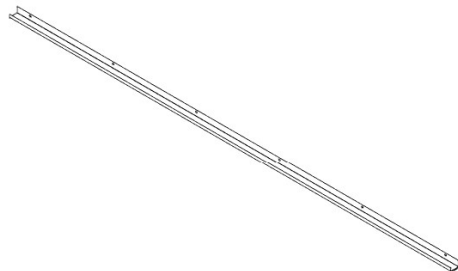
P03 POST - A4M02131
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)



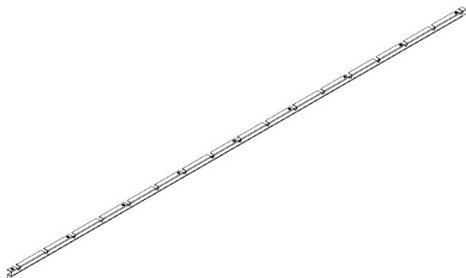
P04 POST - A4M02587
(x2) 4 5/16"x6 3/4"x99 7/16" (110x172x2525.5)



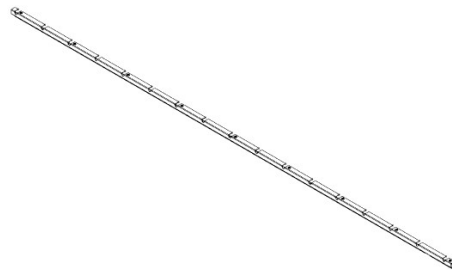
G02 GUTTER - A4M02583
(x4) 1 9/16"x1 15/16"x111" (40x50x2819)



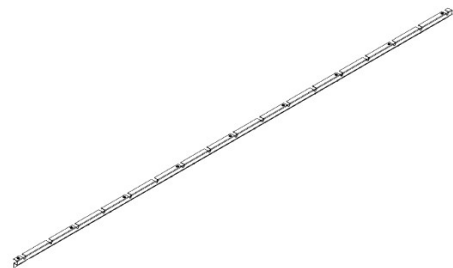
G01 GUTTER - A4M01993
(x2) 1 9/16"x1 15/16"x108 7/8" (40x50x2765)



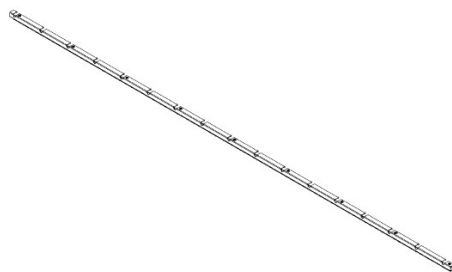
M01 LOUVER MOUNT - A4M02593
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)



M02 LOUVER MOUNT - A4M02594
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)



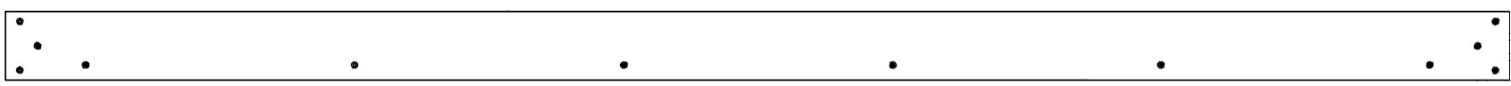
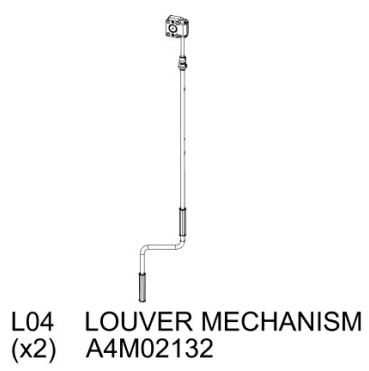
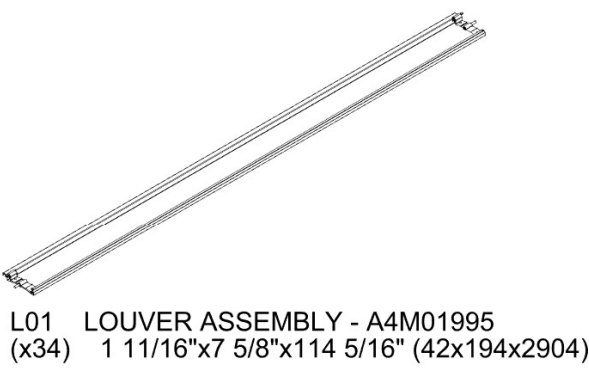
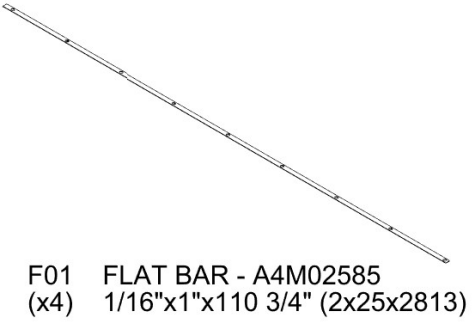
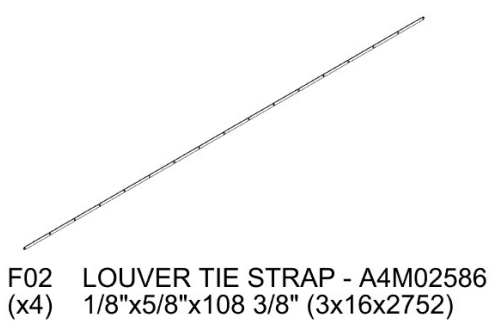
M04 LOUVER MOUNT - A4M02596
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)



M03 LOUVER MOUNT - A4M02595
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

OWNER'S MANUAL - PARTS IDENTIFICATION

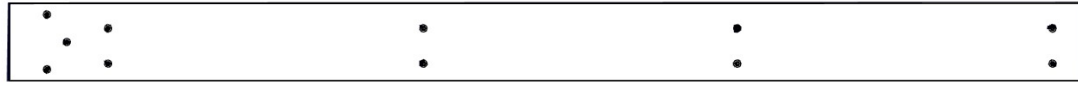
METAL COMPONENTS (NOT TO SCALE)



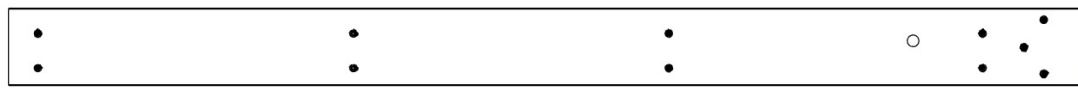
B01 BEAM - A4M01986
(x2) 1 7/16"x5 1/4"x114 1/2" (36x134x2910)



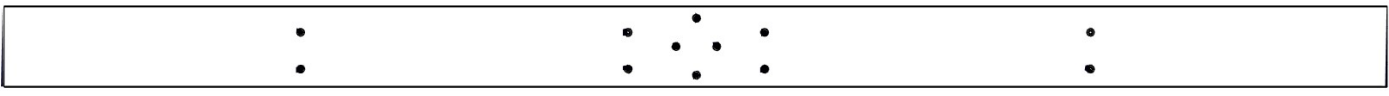
B02 BEAM - A4M02588
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



B03 BEAM - A4M02589
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



B04 BEAM - A4M02590
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



B05 BEAM - A4M02591
(x2) 1 7/16"x5 1/4"x89 7/8" (36x134x2283)



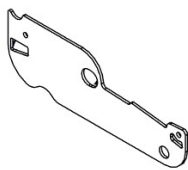
B06 BEAM - A4M02592
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



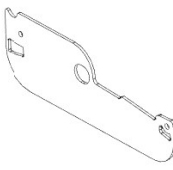
J1 SPLICE BRACKET - A4M02230
(x4) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

OWNER'S MANUAL - PARTS IDENTIFICATION

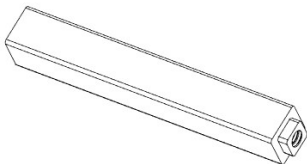
METAL COMPONENTS (NOT TO SCALE)



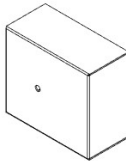
L02 LOUVER DRIVE SIDE PLATE - A4M02134
(x2) 1/16"x2 3/16"x6 9/16" (2x55x167)



L03 LOUVER SIDE PLATE - A4M02334
(x66) 1/16"x2 3/16"x6 9/16" (2x55x167)



F05 KEY STOCK - A4M02226
(x2) 1/2"x1/2"x3 3/4" (13x13x95)



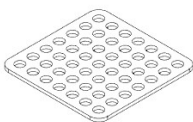
F07 COVER - A4M02228
(x2) 1 9/16"x2 7/8"x3 1/4" (39.5x73x82)



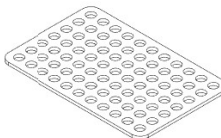
F04 LINKAGE STRAP - A4M02225
(x2) 1/8"x13/16"x2 5/8" (3x20x66)



F03 LINKAGE STRAP - A4M02229
(x2) 1/2"x11/16"x3 13/16" (13x17x97)



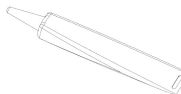
S01 SCREEN - A4M02005
(x4) 1/16"x2 11/16"x2 11/16" (2x68x68)



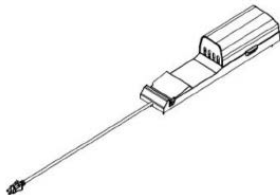
S02 SCREEN - A4M02584
(x2) 1/16"x2 11/16"x4 1/8" (2x68x104)



F06 SPACER - A4M02227
(x2) 1/16"x2 3/16"x2 3/4" (1.5x56x70)



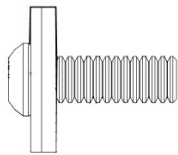
A6P00796 SILICONE
(x1)



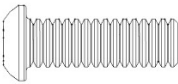
9205413 ELECTRICAL
ENCLOSURE
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

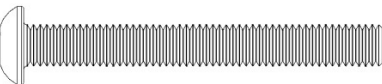
HARDWARE COMPONENTS (NOT TO SCALE)



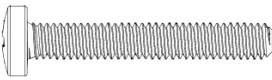
H101202 TORX PAN HEAD
(x176) 1/4-20x3/4" ASSY



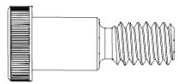
H101101 TORX PAN HEAD
(x2) 1/4-20x3/4" BLK



H101126 TORX PAN HEAD
(x8) 1/4-20x2 1/8" BLK



H101187 BOLT PPH
(x2) 8-32x1 1/8" BLK



H101189 LOW PROFILE SHOULDER BOLT
(x4) 1/4-20x3/8" BLK



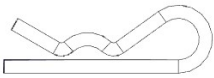
H100408 SCREW PWH
(x136) 8x1/2 BLK



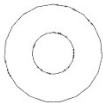
H100120 CONCRETE
(x24) ANCHOR



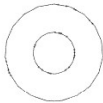
H101230 BOLT WH
(x20) 5/16x6 S.S



H101161 COTTER PIN
(x68)



H100474 WASHER FLAT
(x10) 9x19 BLK



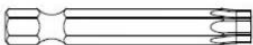
H100630 WASHER FLAT
(x24) 8x19 BLK



H100653 NUT LOCK
(x4) 1/4 BLK



H100774 WASHER SPLIT
(x2) 1/4 BLK



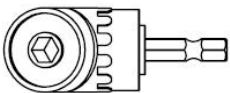
H100147 TORX BIT
(x1) T-30



H100114 TORX WRENCH
(x1) T-30



H101100 MAGNETIC DRIVER
(x1)



H101114 RIGHT ANGLE
(x1) DRILL ADAPTER

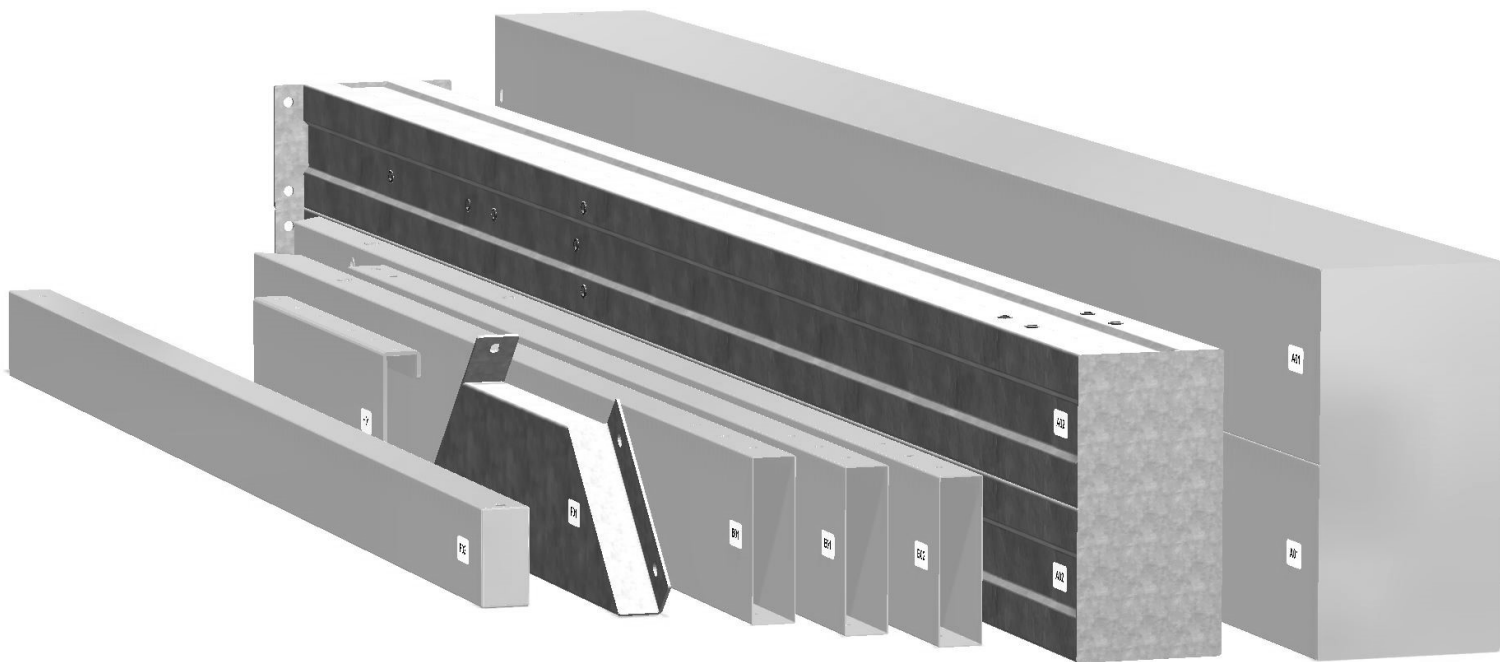
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

METAL PARTS:

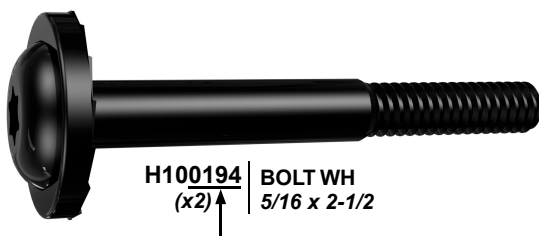
- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room - the parts can take up a significant amount of space.

**NOTE: CARTONS ARE NOT ORGANIZED BY PART NUMBER.
IT IS RECOMMENDED TO LEAVE LOUVER ASSEMBLIES IN BOX UNTIL NEEDED.**



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill
or Electric Drill



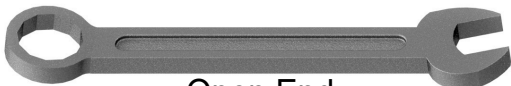
Drill
Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End
Wrench 7/16"



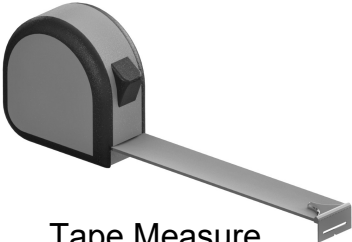
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets 1/2" & 7/16"
Deep Sockets



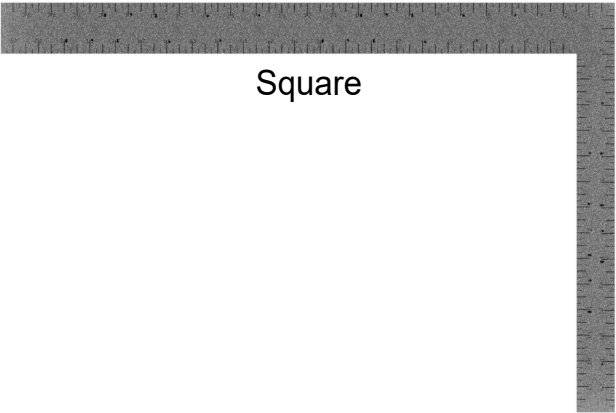
Claw Hammer



Rubber Mallet
- Optional



Tape Measure



Square





Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD



There are several types of assembly instructions available to you.

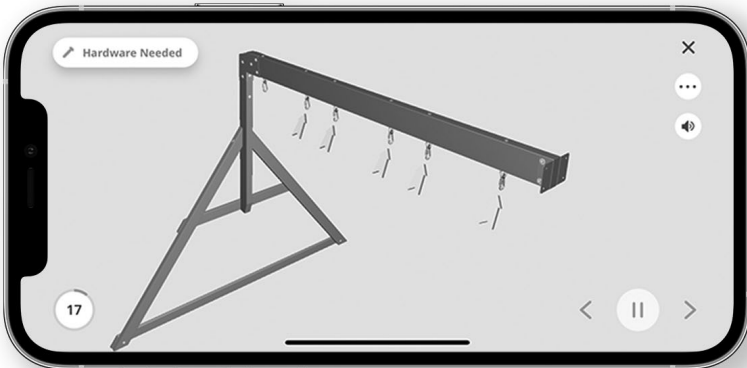
1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



Scan for easy 3D instructions

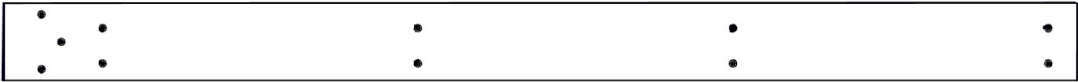
Download the BILT app
before you begin





STEP 1 - BEAM ASSEMBLY

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B03 BEAM - A4M02589
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



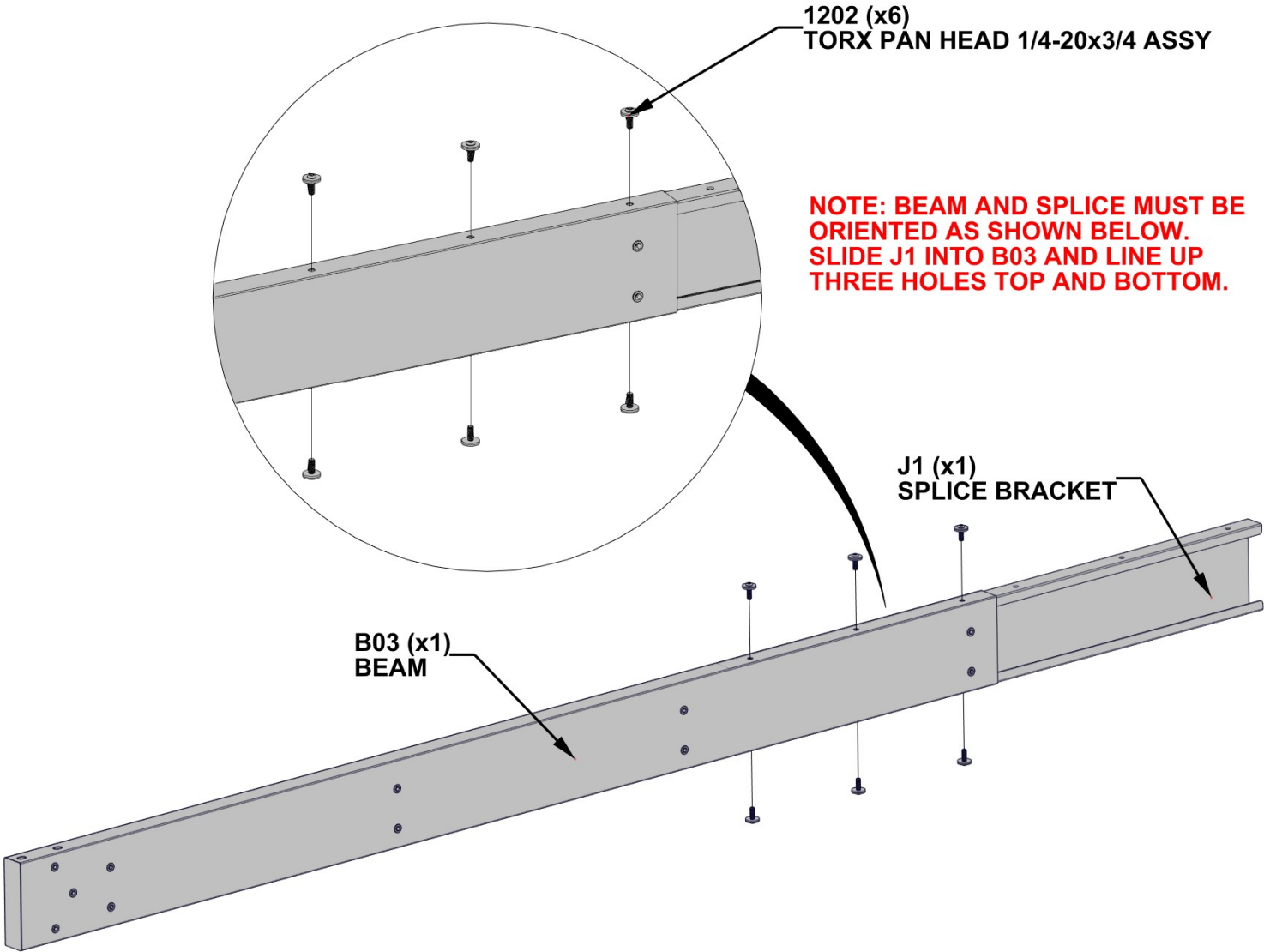
J1 SPLICE BRACKET - A4M02230
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

DO NOT TIGHTEN HARDWARE AT THIS STEP

FOR EASE OF ASSEMBLY, WE RECOMMEND
USING SAWHORSES FOR STEPS 1 - 11

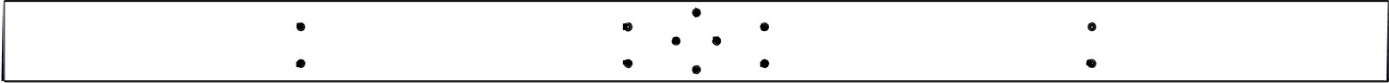
1202 (x6)
TORX PAN HEAD 1/4-20x3/4 ASSY

**NOTE: BEAM AND SPLICE MUST BE
ORIENTED AS SHOWN BELOW.
SLIDE J1 INTO B03 AND LINE UP
THREE HOLES TOP AND BOTTOM.**



STEP 2 - BEAM ASSEMBLY

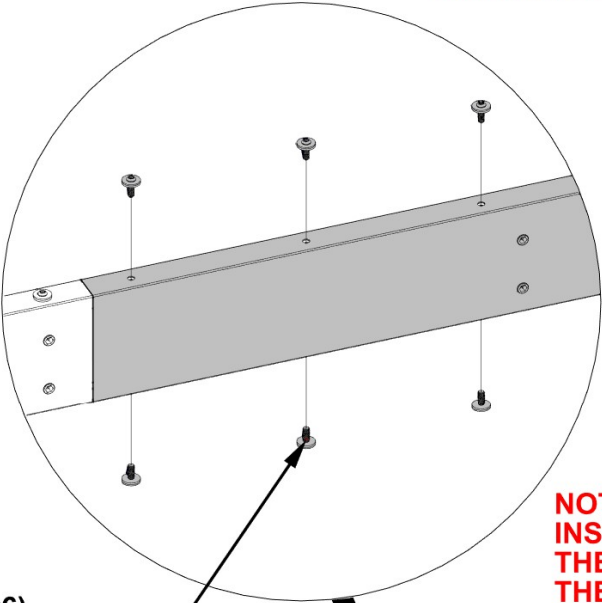
QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B05 BEAM - A4M02591
(x1) 1 7/16"x5 1/4"x89 7/8" (36x134x2283)

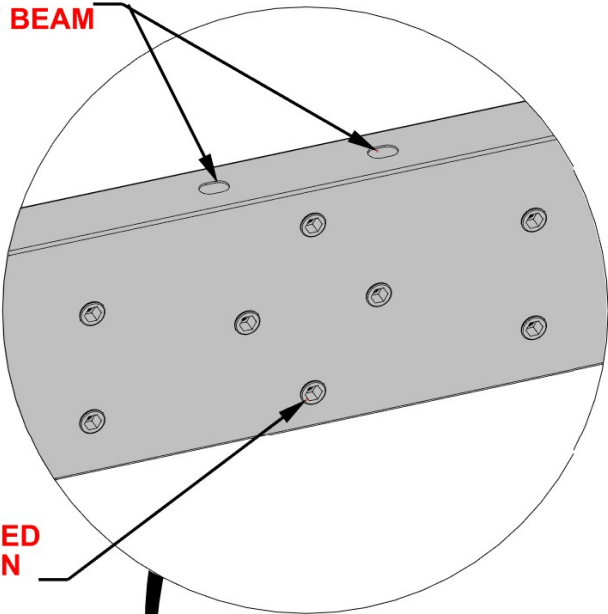
SLIDE B05 INTO SPLICE BRACKET.
GENTLY TAP ENDS OF ASSEMBLY WITH
RUBBER Mallet UNTIL GAP CLOSSES,
THEN TIGHTEN ALL BOLTS ON BEAM.

NOTE: SMALL OVAL HOLES
INDICATE TOP SURFACE OF BEAM



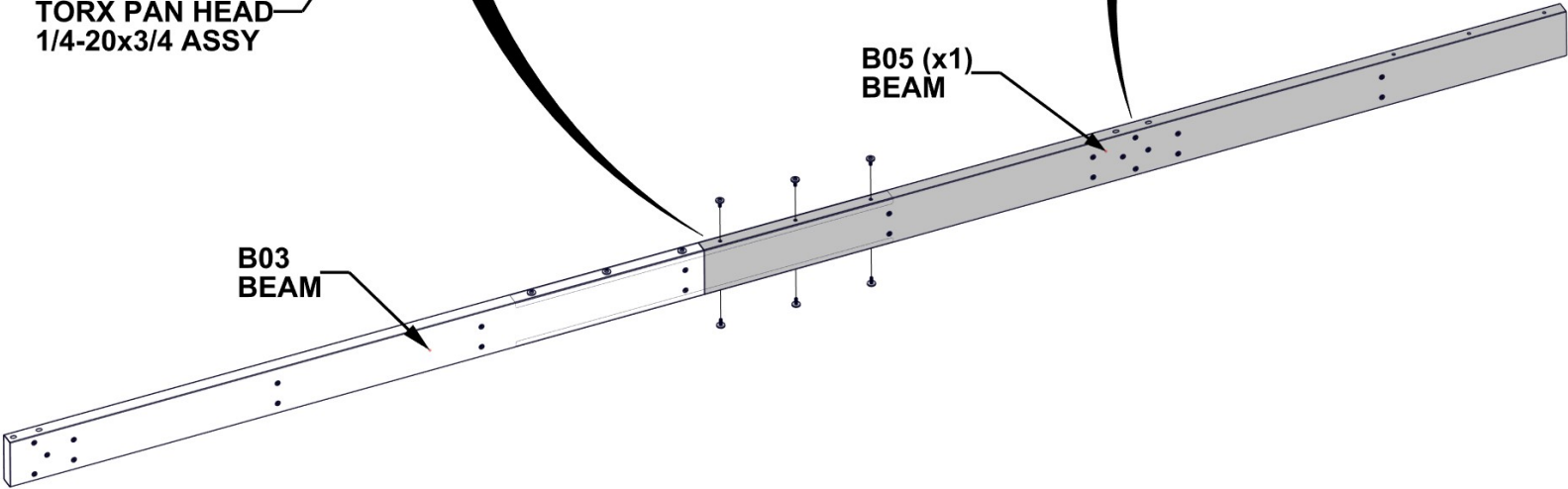
1202 (x6)
TORX PAN HEAD
1/4-20x3/4 ASSY

NOTE: ALL THREADED
INSERTS WILL BE ON
THE SAME SIDE OF
THE BEAM

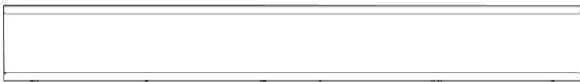


B05 (x1)
BEAM

B03
BEAM



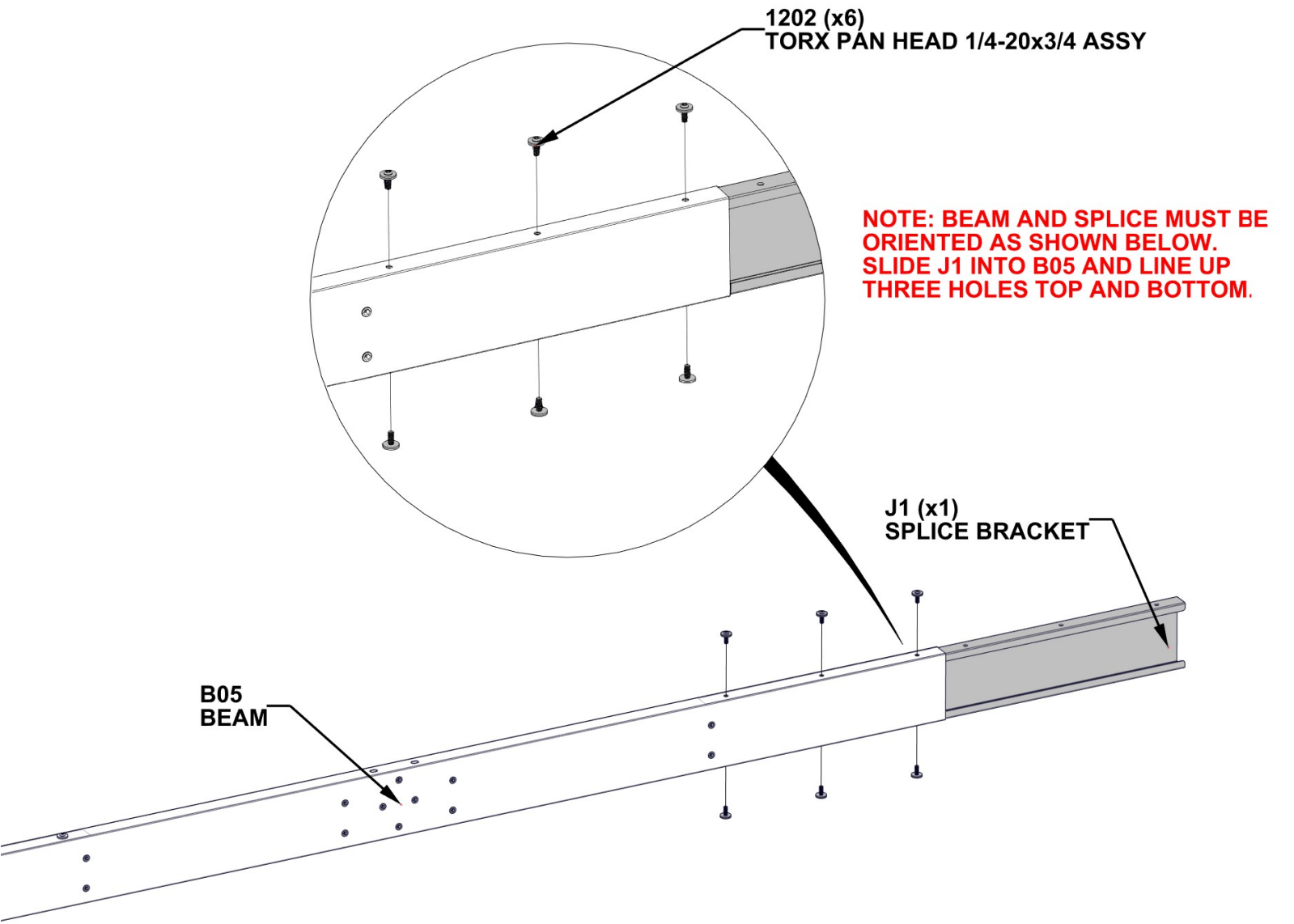
STEP 3 - BEAM ASSEMBLY



J1 SPLICE BRACKET - A4M02230
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

DO NOT TIGHTEN HARDWARE AT THIS STEP



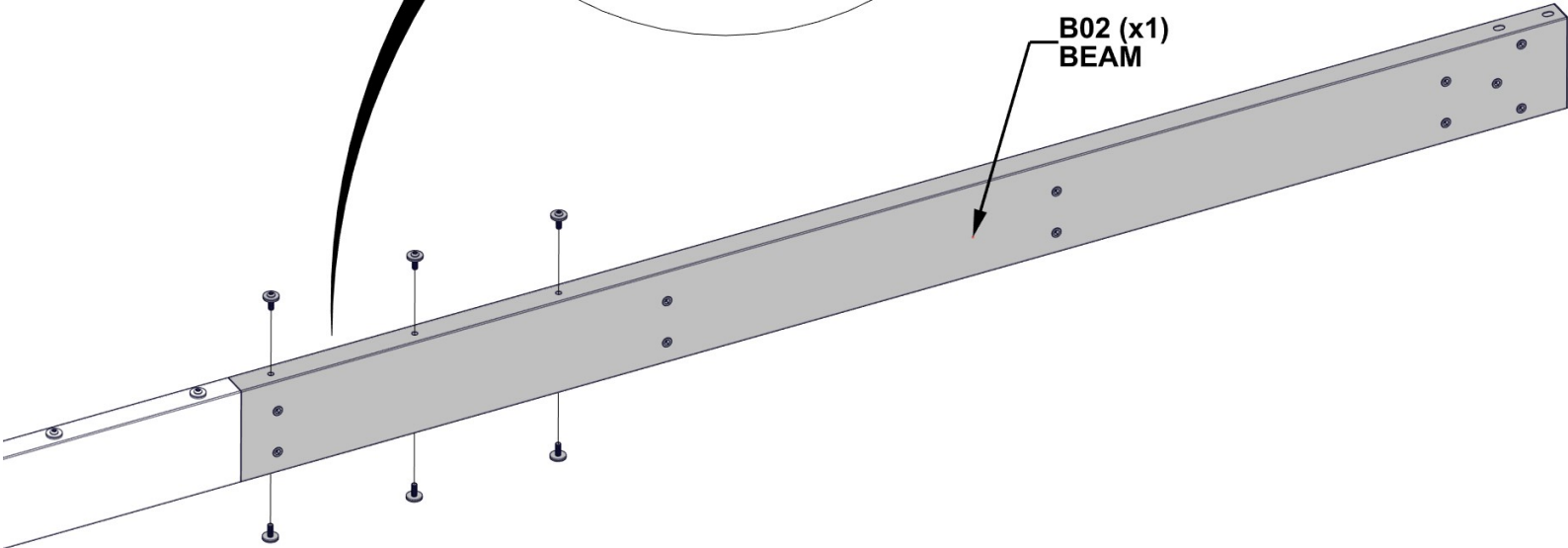
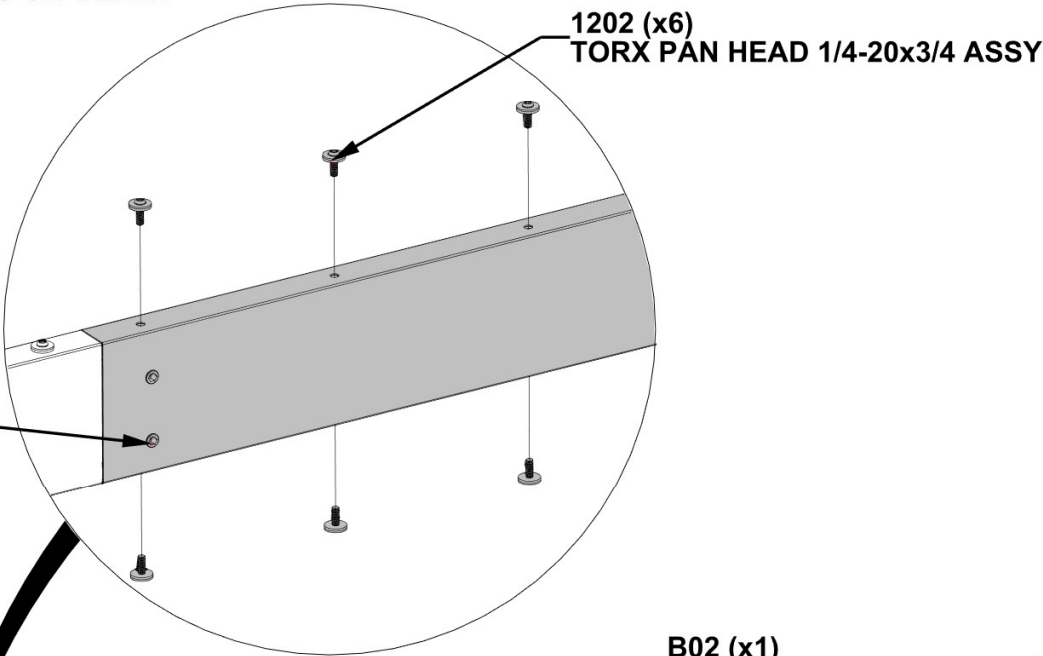
STEP 4 - BEAM ASSEMBLY

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



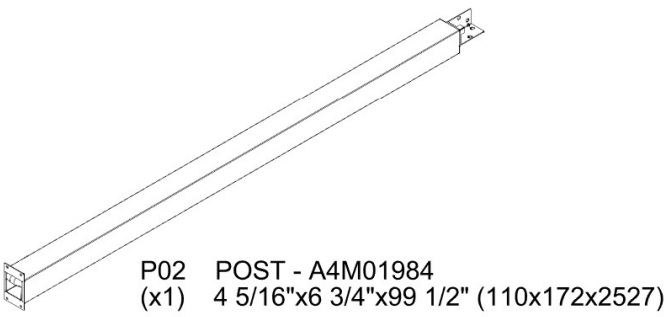
B02 BEAM - A4M02588
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)

SLIDE B02 INTO SPLICE BRACKET.
GENTLY TAP ENDS OF ASSEMBLY WITH
RUBBER Mallet UNTIL GAP CLOSES,
THEN TIGHTEN ALL BOLTS ON BEAM.



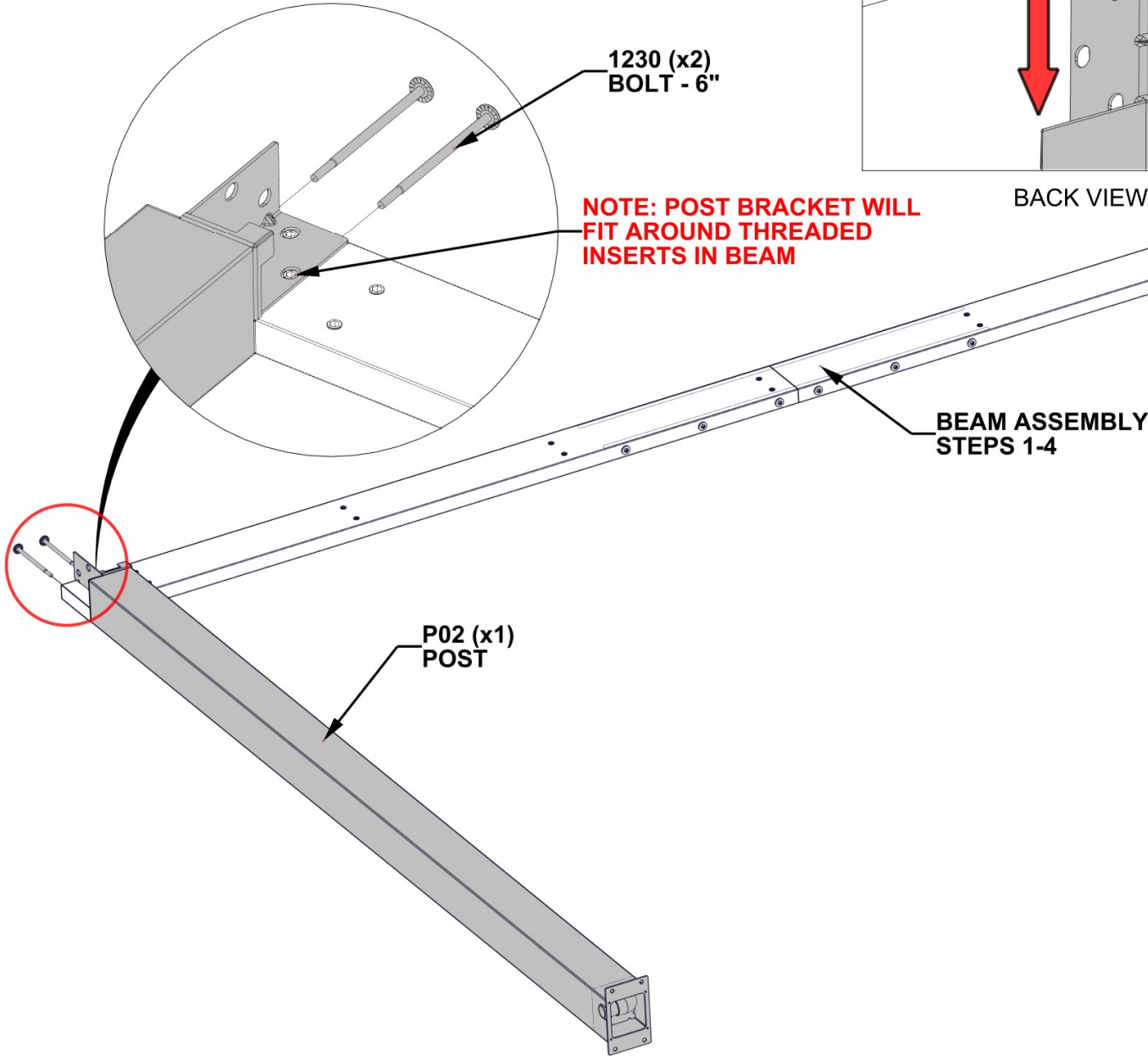
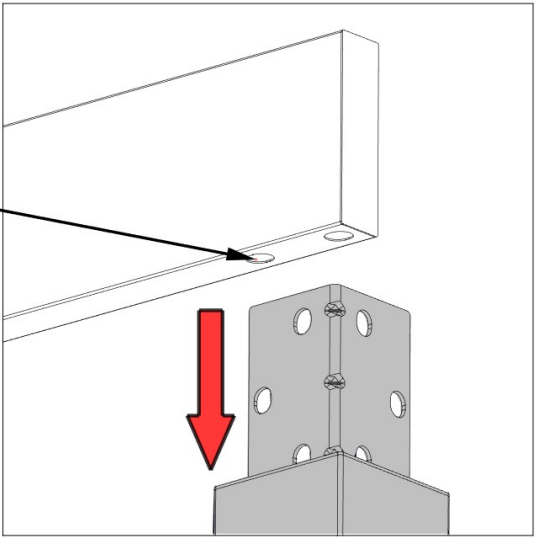
STEP 5A - FRAME ASSEMBLY

QTY	PartNo	Description
2	H101230	BOLT WH 5/16x6 S.S.



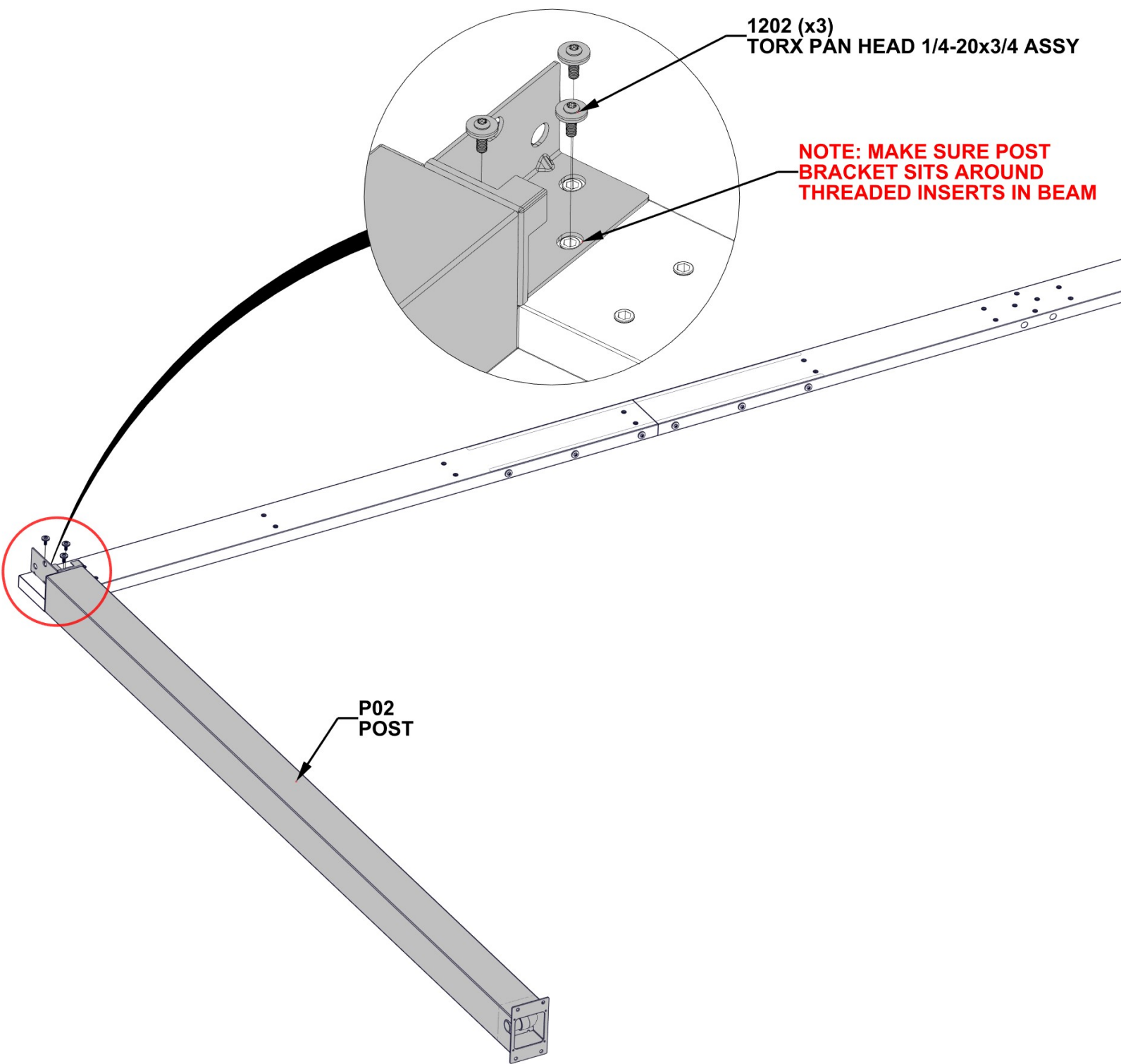
ATTACH BEAM ASSEMBLY TO POST BY ALIGNING SLOTS IN BEAM WITH THREADED INSERTS ON TOP POST PLATE. FLUSH ALL SIDES OF BEAM AND POST BEFORE TIGHTENING HARDWARE

NOTE: LARGE SLOTS INDICATE BOTTOM SURFACE OF BEAM. SLOTS WILL FIT AROUND THREADED INSERTS IN POST PLATE.

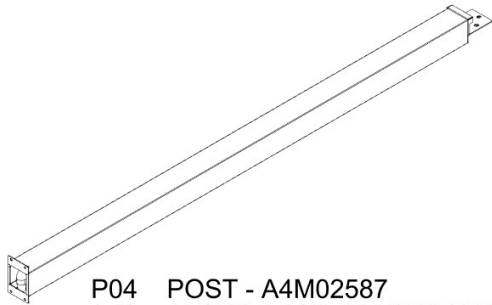


STEP 5B - FRAME ASSEMBLY

QTY	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



STEP 6A - FRAME ASSEMBLY

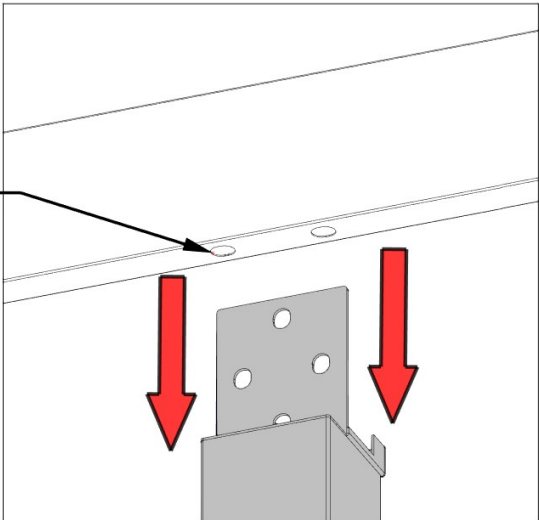


P04 POST - A4M02587
(x1) 4 5/16"x6 3/4"x99 7/16" (110x172x2525.5)

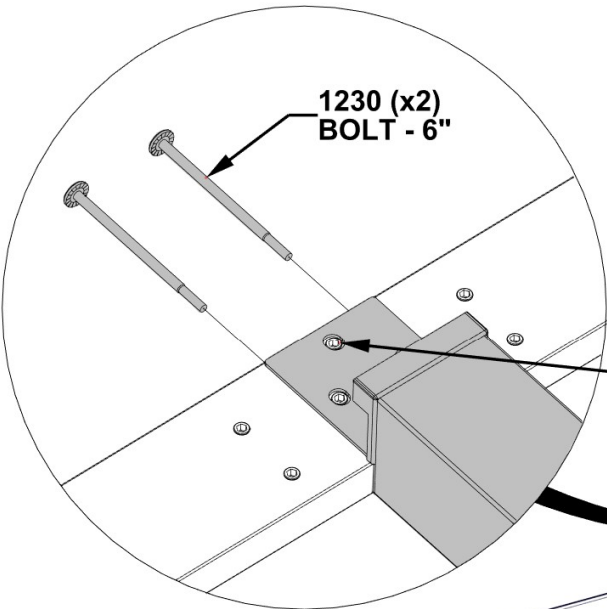
QTY	PartNo	Description
2	H101230	BOLT WH 5/16x6 S.S.

ATTACH BEAM ASSEMBLY TO POST BY ALIGNING SLOTS IN BEAM WITH THREADED INSERTS ON TOP POST PLATE. FLUSH ALL SIDES OF BEAM AND POST BEFORE TIGHTENING HARDWARE

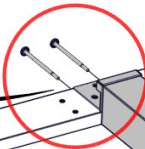
NOTE: LARGE SLOTS INDICATE BOTTOM SURFACE OF BEAM. SLOTS WILL FIT AROUND THREADED INSERTS IN POST PLATE.



BACK VIEW



NOTE: POST BRACKET WILL FIT AROUND THREADED INSERTS IN BEAM



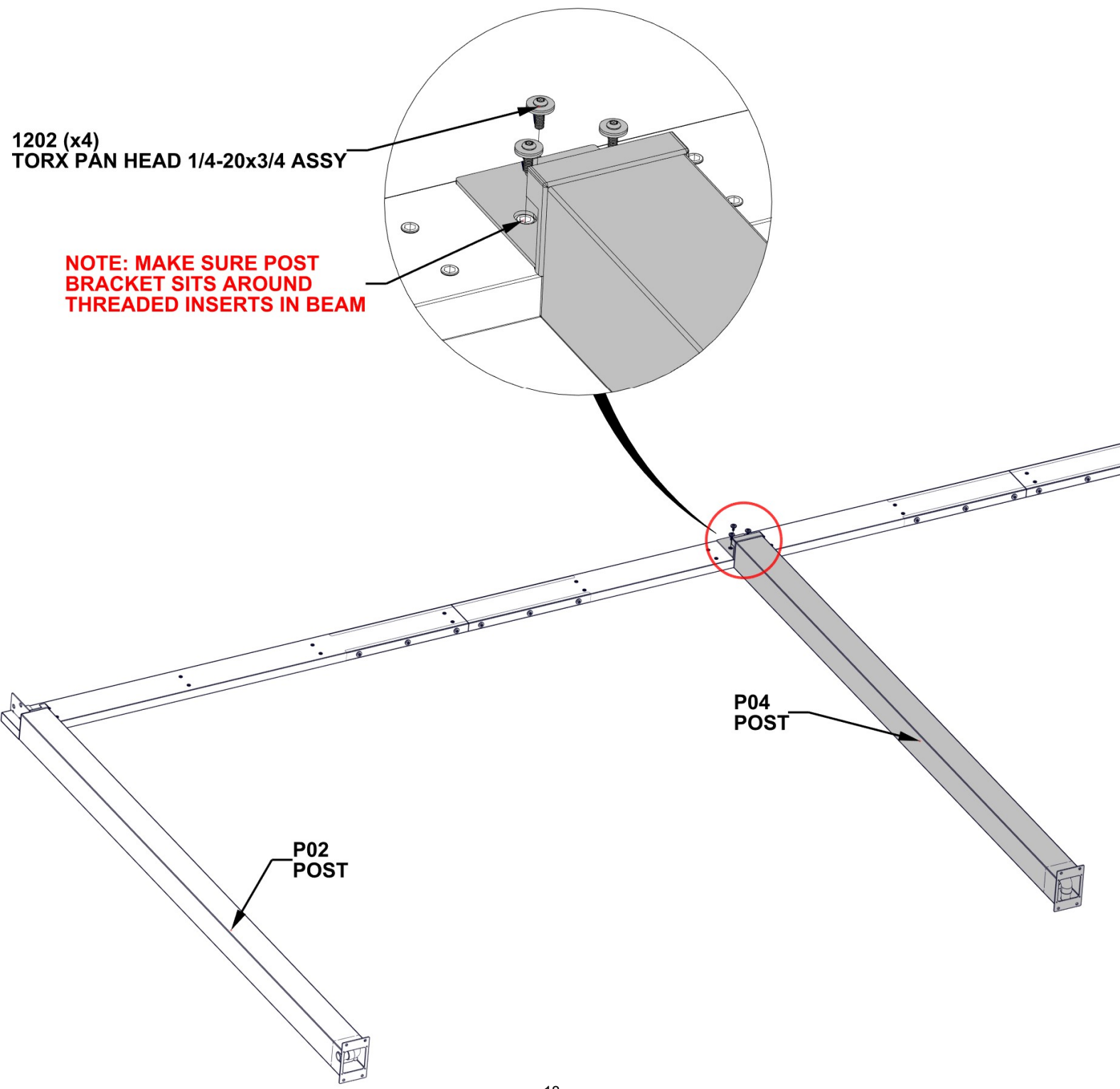
BEAM ASSEMBLY
STEPS 1-4

P04 (x1)
POST

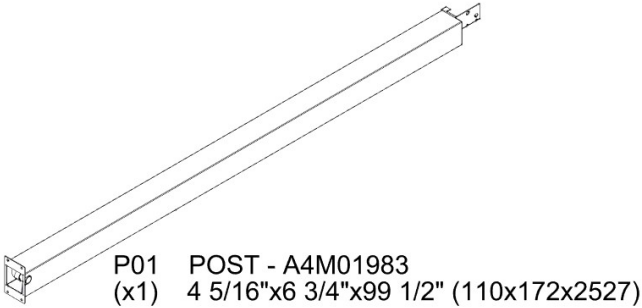
P02
POST

STEP 6B - FRAME ASSEMBLY

QTY	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



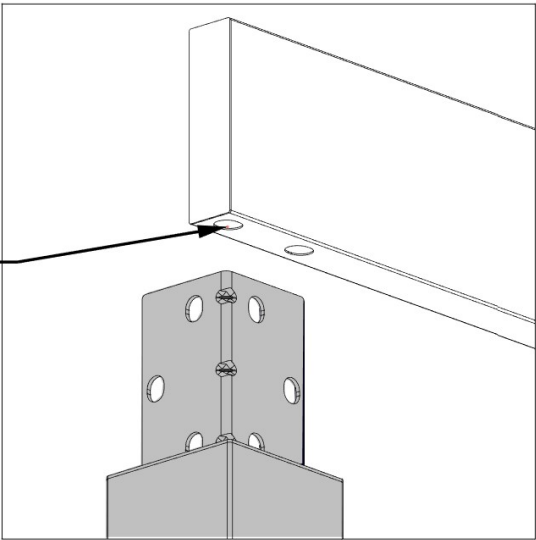
STEP 7A - FRAME ASSEMBLY



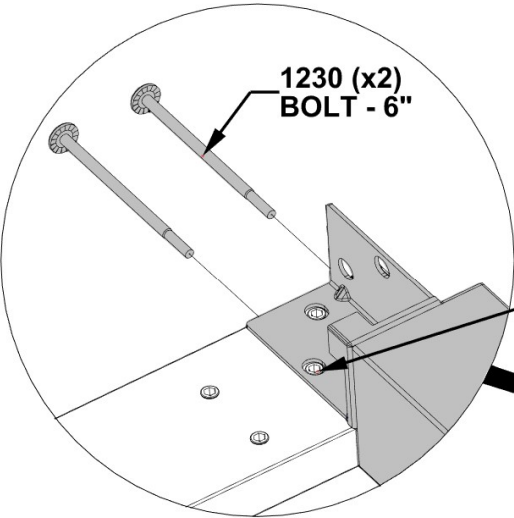
QTY	PartNo	Description
2	H101230	BOLT WH 5/16x6 S.S.

ATTACH BEAM ASSEMBLY TO POST BY ALIGNING SLOTS IN BEAM WITH THREADED INSERTS ON TOP POST PLATE. FLUSH ALL SIDES OF BEAM AND POST BEFORE TIGHTENING HARDWARE

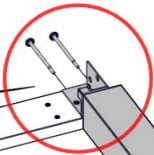
NOTE: LARGE SLOTS INDICATE BOTTOM SURFACE OF BEAM. SLOTS WILL FIT AROUND THREADED INSERTS IN POST PLATE.



BACK VIEW



NOTE: POST BRACKET WILL FIT AROUND THREADED INSERTS IN BEAM



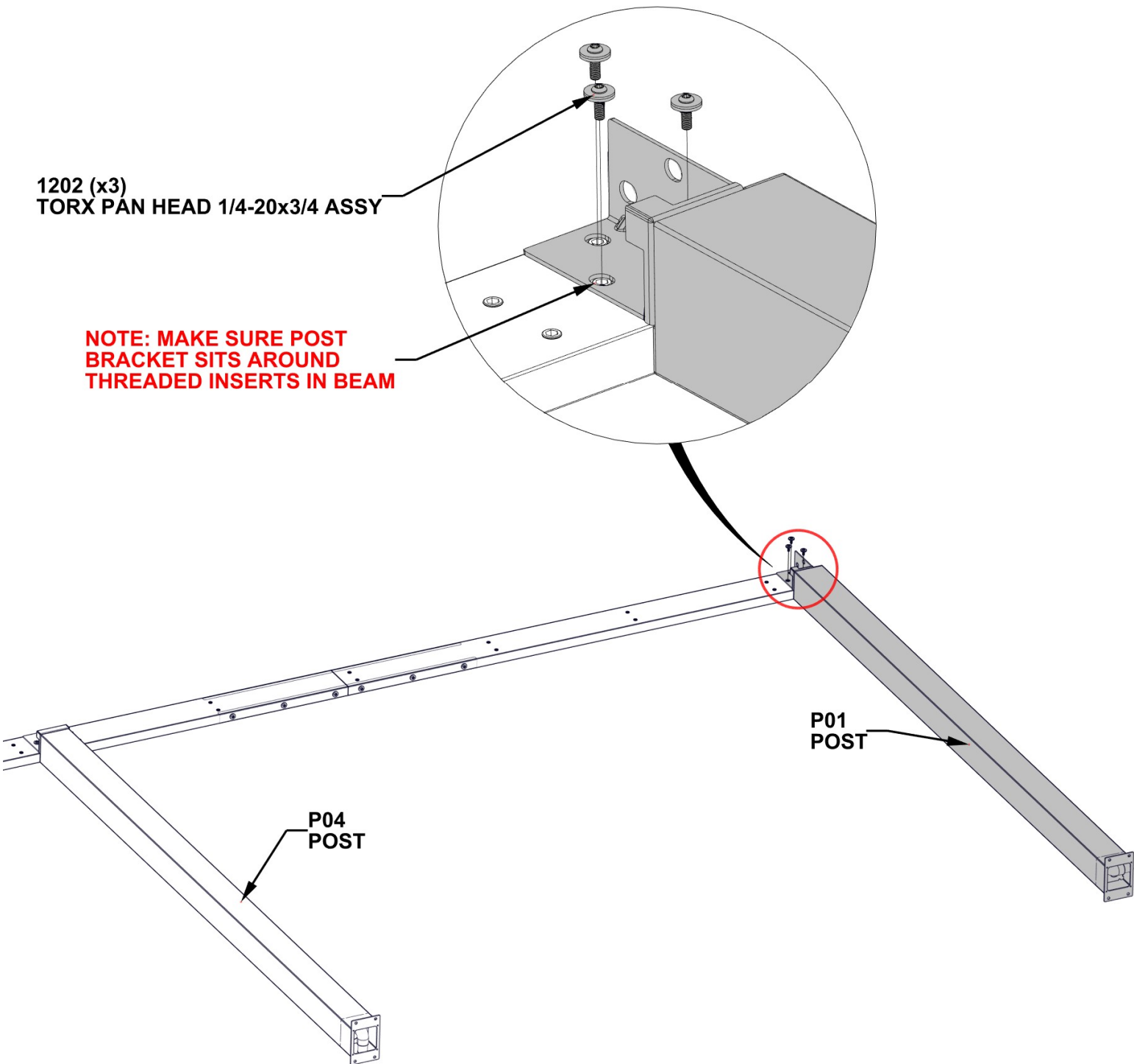
BEAM ASSEMBLY
STEPS 1-4

P01 (x1)
POST

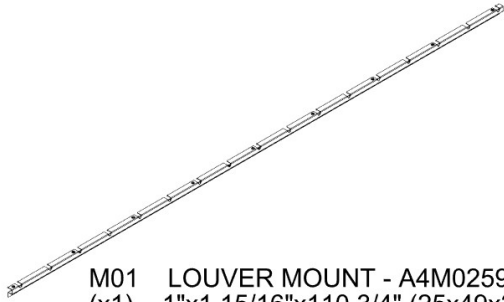
P04
POST

STEP 7B - FRAME ASSEMBLY

QTY	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

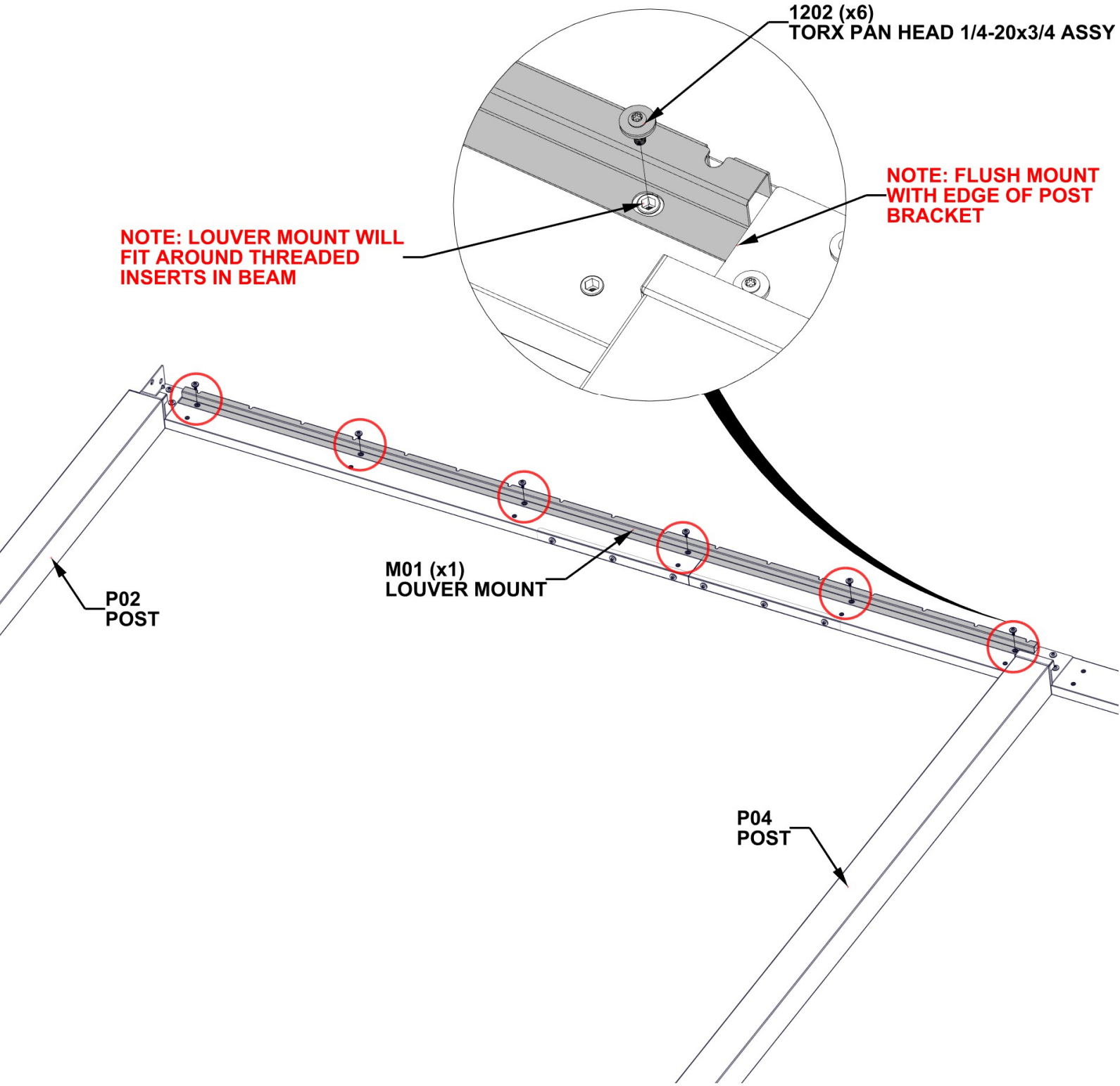


STEP 8 - LOUVER MOUNT ATTACHMENT

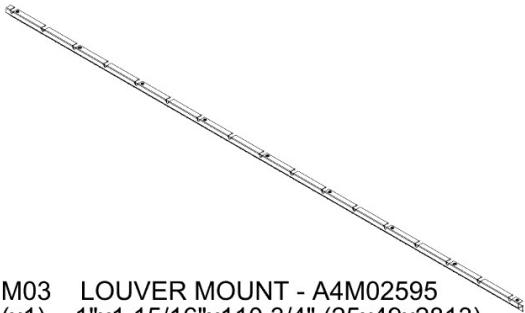


M01 LOUVER MOUNT - A4M02593
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



STEP 9 - LOUVER MOUNT ATTACHMENT



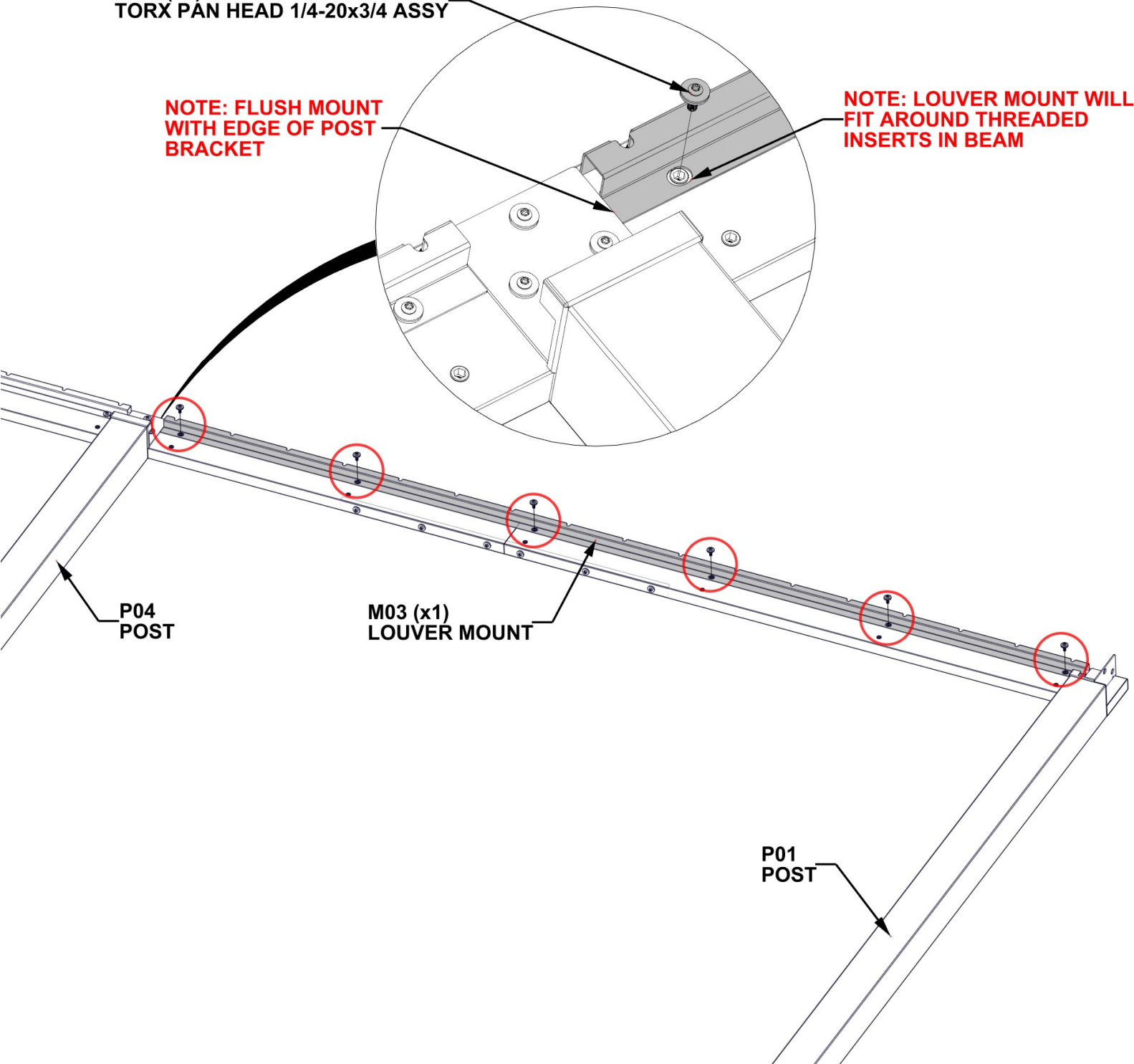
QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

M03 LOUVER MOUNT - A4M02595
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

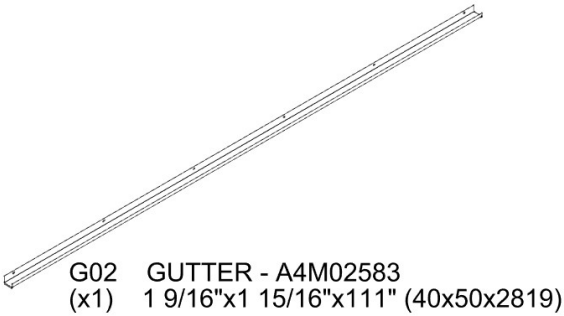
1202 (x6)
TORX PAN HEAD 1/4-20x3/4 ASSY

NOTE: FLUSH MOUNT
WITH EDGE OF POST
BRACKET

NOTE: LOUVER MOUNT WILL
FIT AROUND THREADED
INSERTS IN BEAM

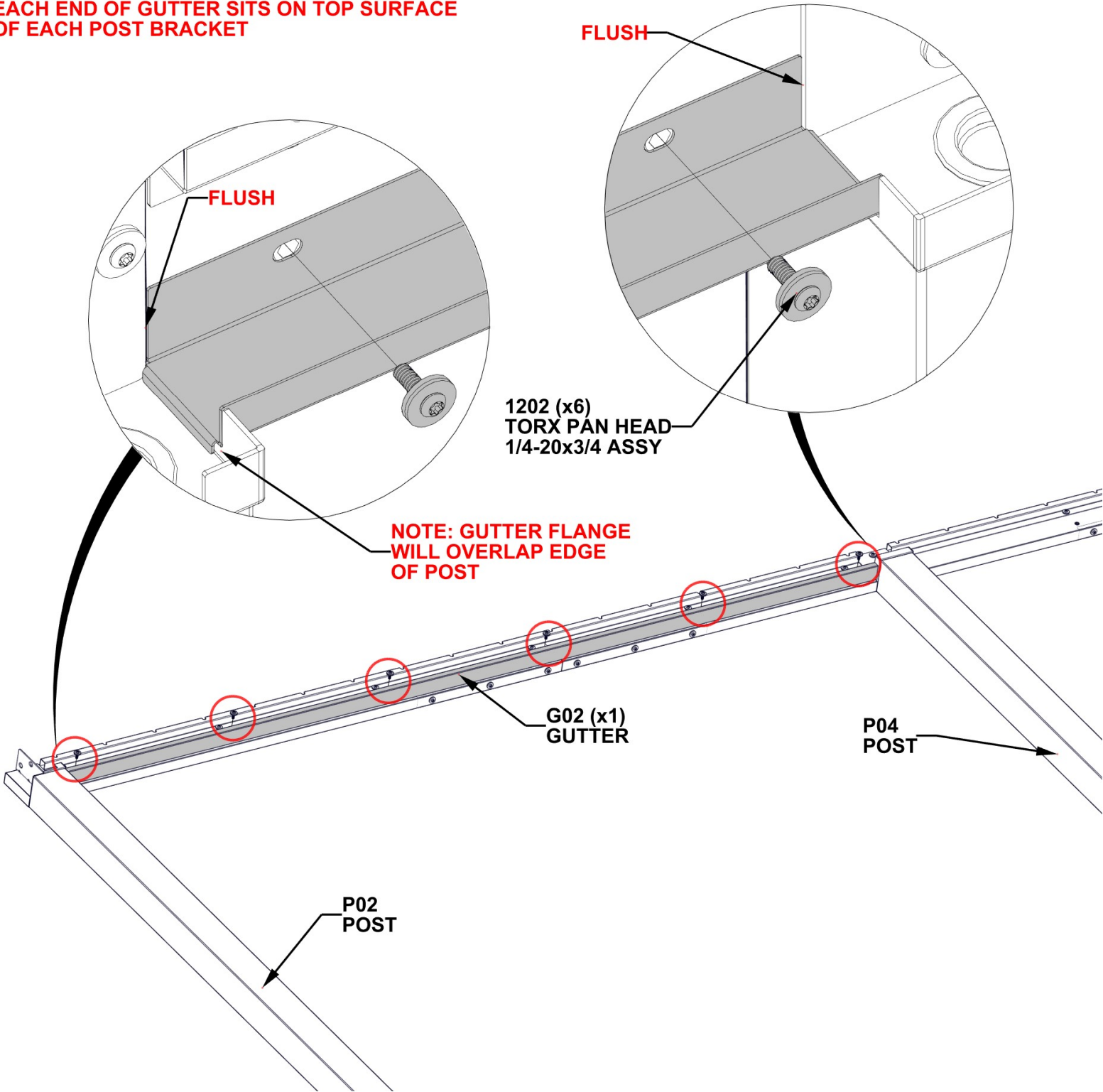


STEP 10 - GUTTER ATTACHMENT

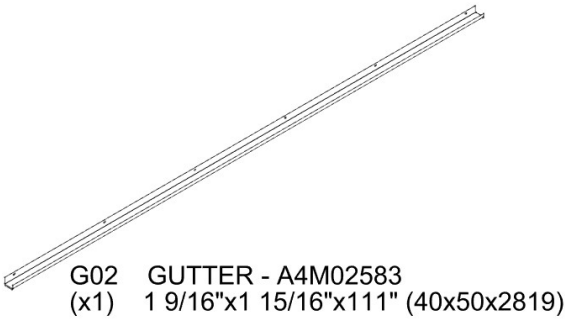


QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

ATTACH GUTTER TO BEAM MAKING SURE
EACH END OF GUTTER SITS ON TOP SURFACE
OF EACH POST BRACKET

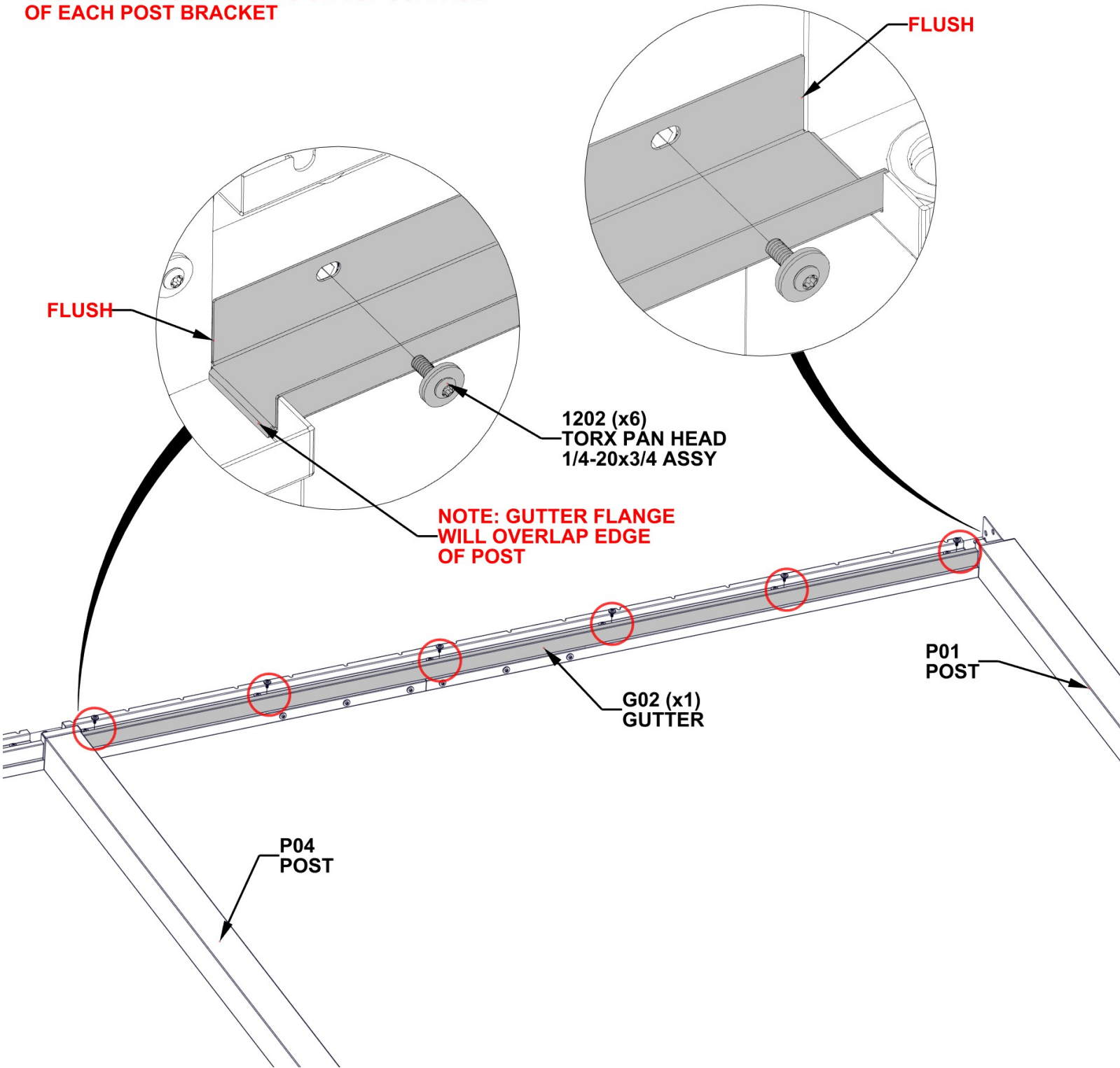


STEP 11 - GUTTER ATTACHMENT



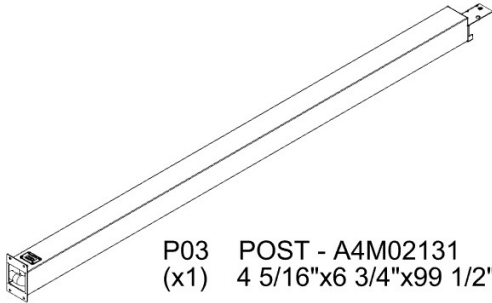
QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

ATTACH GUTTER TO BEAM MAKING SURE
EACH END OF GUTTER SITS ON TOP SURFACE
OF EACH POST BRACKET



STEP 12A - FRAME ASSEMBLY

QTY	PartNo	Description
4	H101230	BOLT WH 5/16x6 S.S.



P03 POST - A4M02131
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)

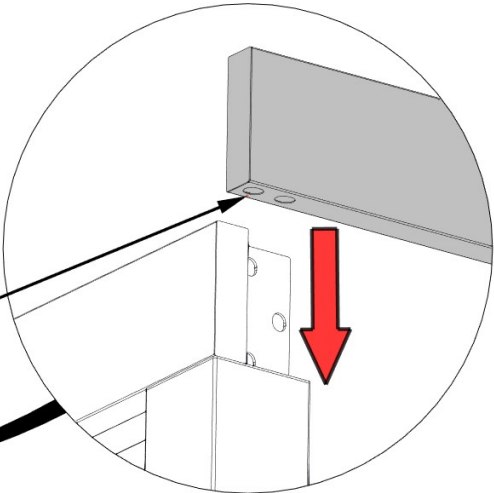
B01 BEAM - A4M01986
(x1) 1 7/16"x5 1/4"x114 1/2" (36x134x2910)

WITH AT LEAST THREE EXTRA PEOPLE, STAND UP
FRAME ASSEMBLY FROM PREVIOUS STEPS AND ATTACH
B01 BEAM TO P02 AND P03 POST.

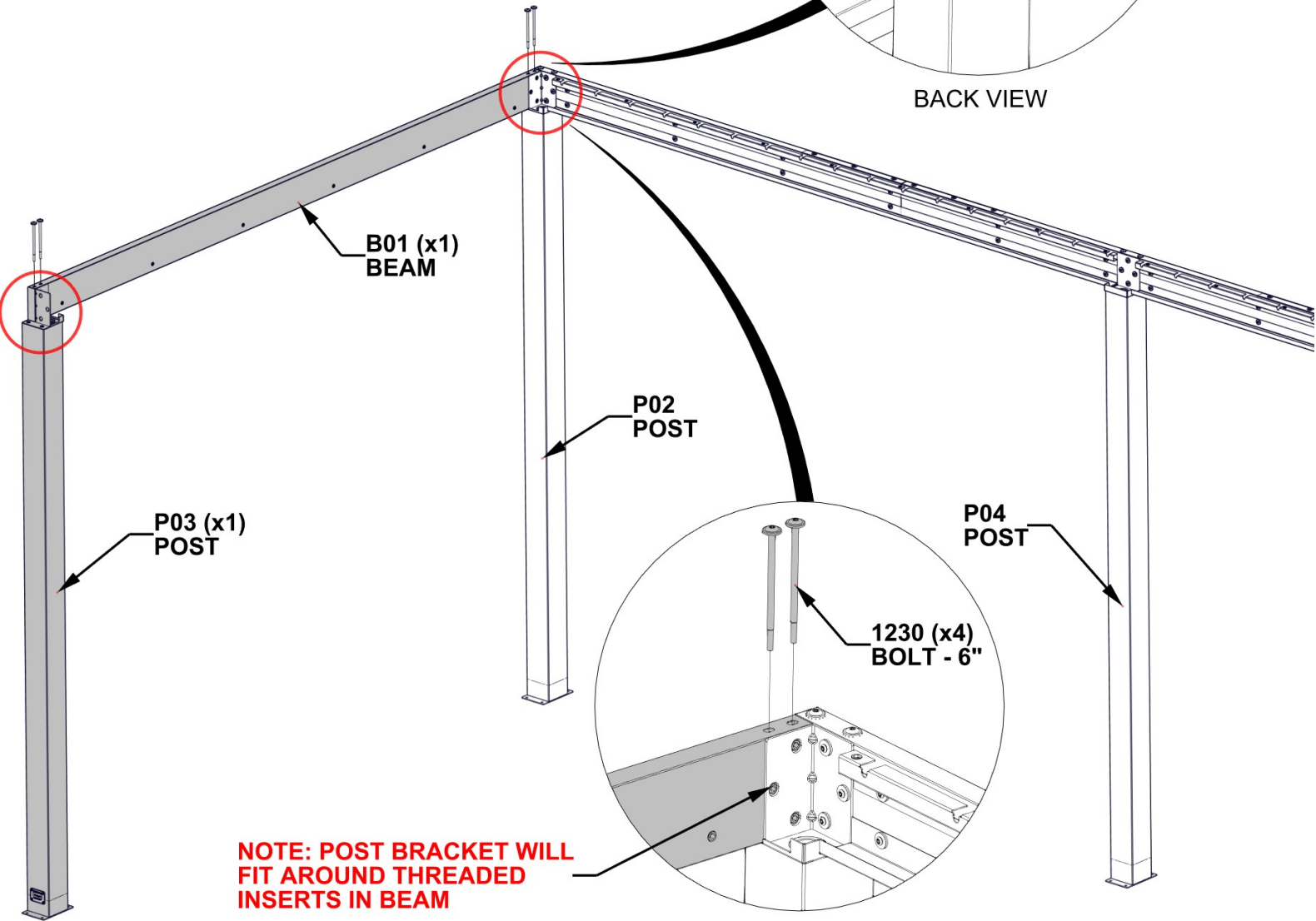
ALIGN SLOTS IN BEAM WITH THREADED INSERTS ON TOP
PLATE OF EACH POST. FLUSH ALL SIDES OF BEAM AND POST.

DO NOT TIGHTEN HARDWARE AT THIS STEP

NOTE: LARGE SLOTS INDICATE
BOTTOM SURFACE OF BEAM.
SLOTS WILL FIT AROUND THREADED
INSERTS IN POST PLATE.



BACK VIEW

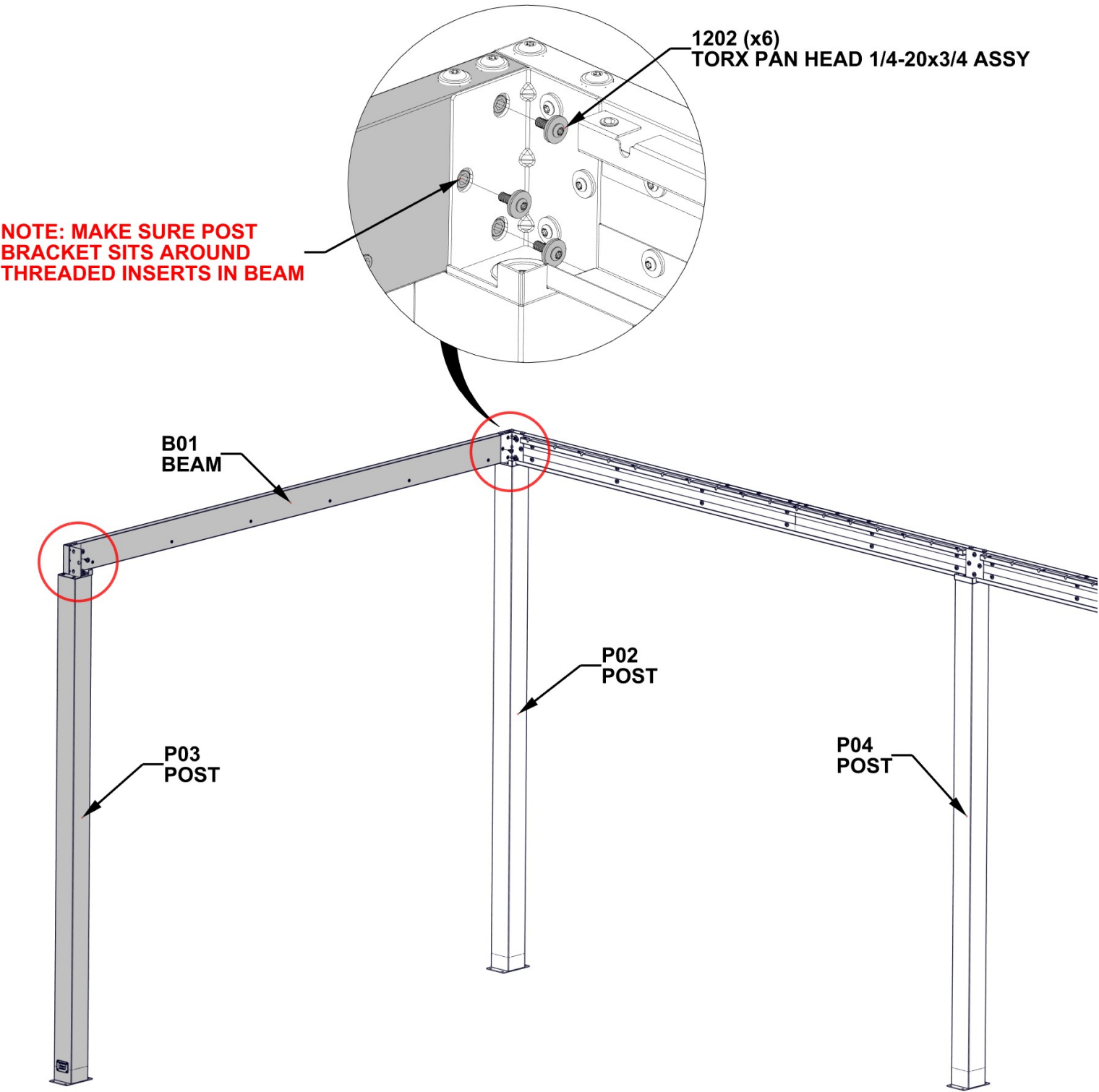


NOTE: POST BRACKET WILL
FIT AROUND THREADED
INSERTS IN BEAM

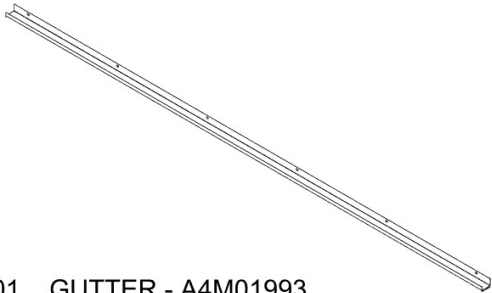
STEP 12B - FRAME ASSEMBLY

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 13 - GUTTER ATTACHMENT

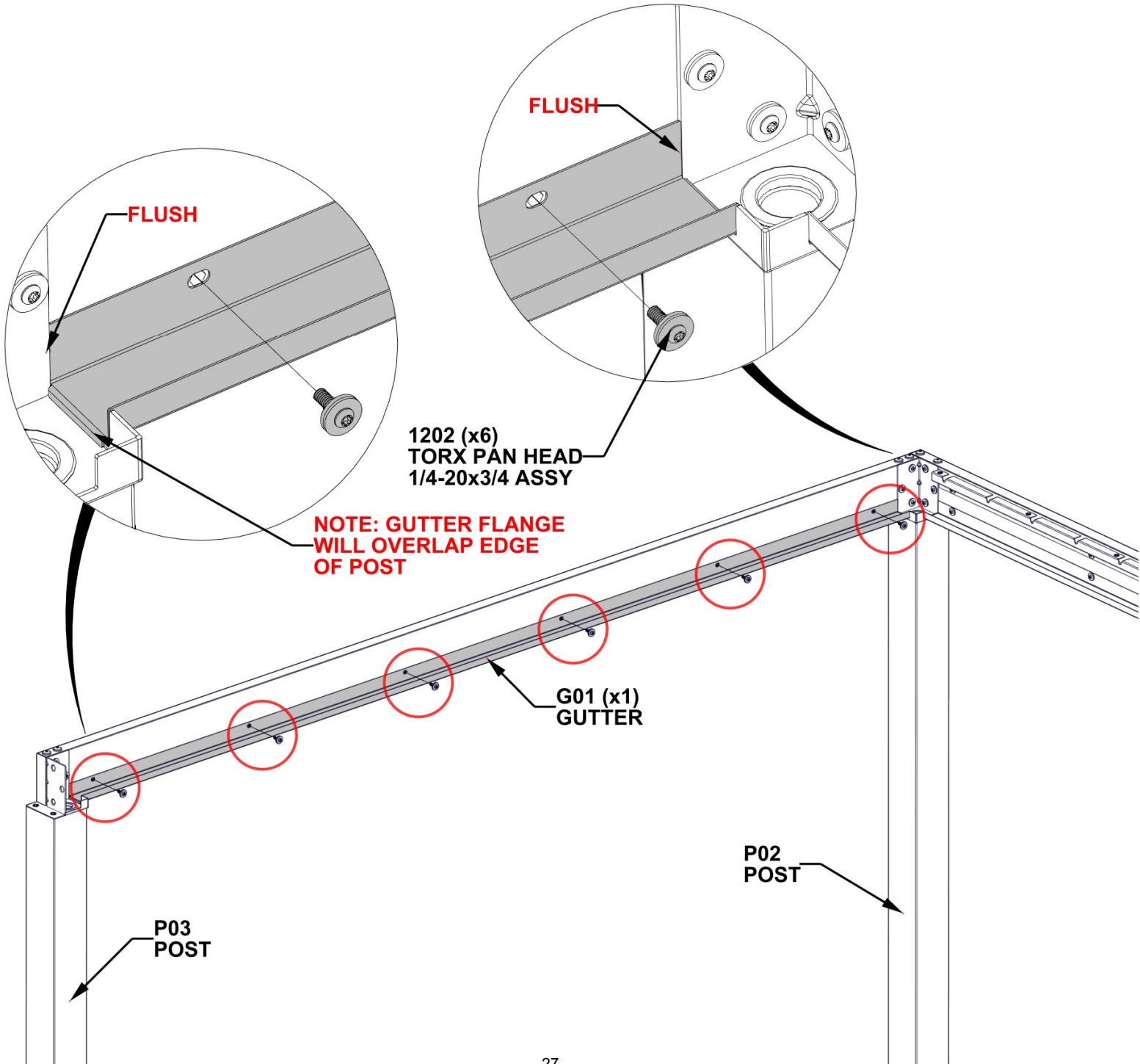


QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

G01 GUTTER - A4M01993
(x1) 1 9/16"x1 15/16"x108 7/8" (40x50x2765)

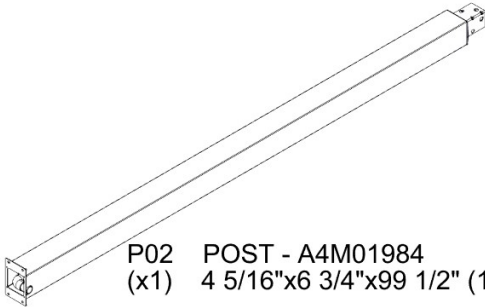
WITH AN ADDITIONAL PERSON, ATTACH GUTTER TO BEAM.
MAKE SURE ENDS OF GUTTER SIT ON TOP SURFACE OF EACH
POST BRACKET.

TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS



STEP 14A - FRAME ASSEMBLY

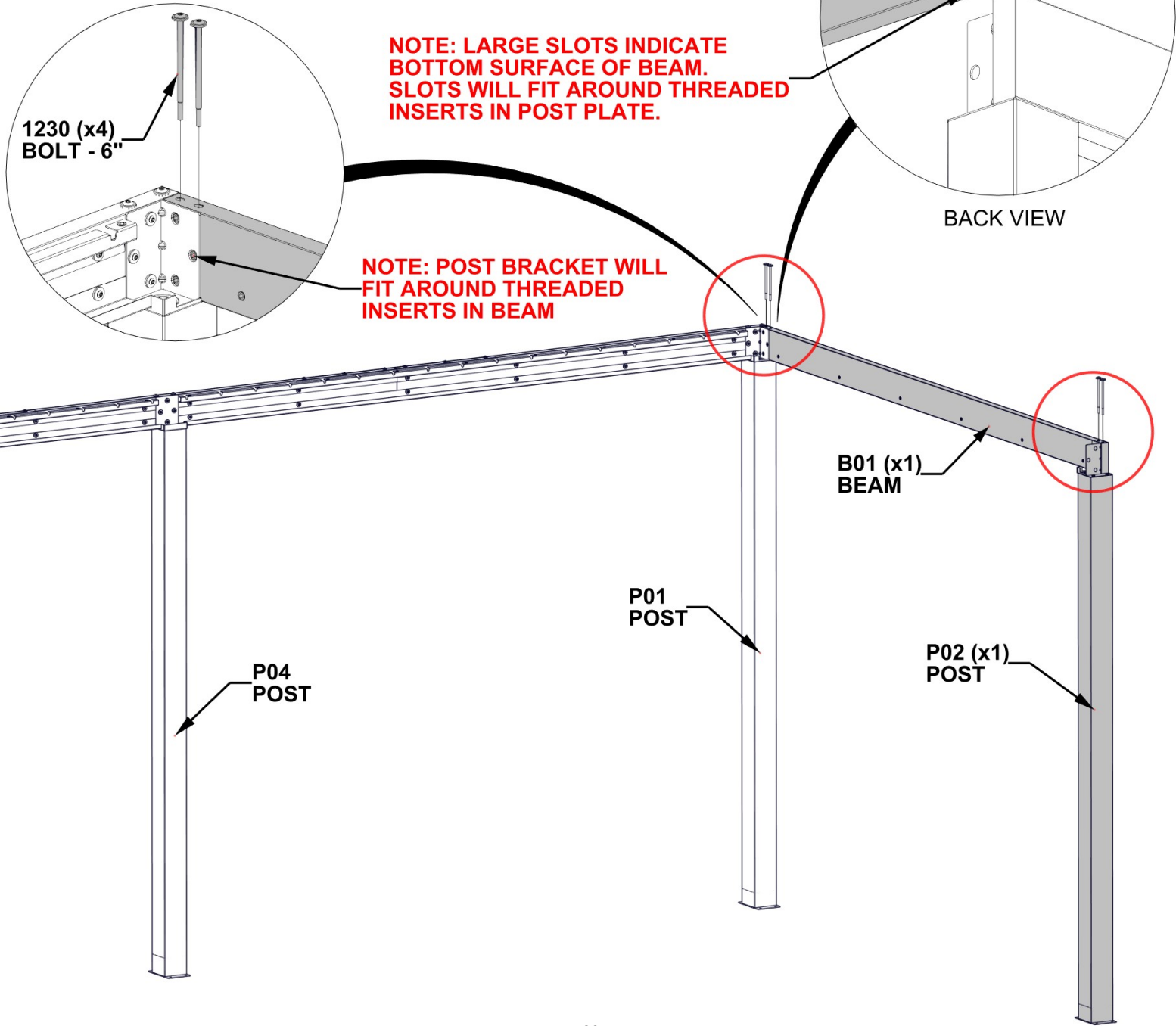
QTY	PartNo	Description
4	H101230	BOLT WH 5/16x6 S.S.



WITH AT LEAST TWO EXTRA PEOPLE, ATTACH B01 BEAM TO P02 AND P01 POST.

ALIGN SLOTS IN BEAM WITH THREADED INSERTS ON TOP POST PLATE. FLUSH ALL SIDES OF BEAM AND POST.

DO NOT TIGHTEN HARDWARE AT THIS STEP.



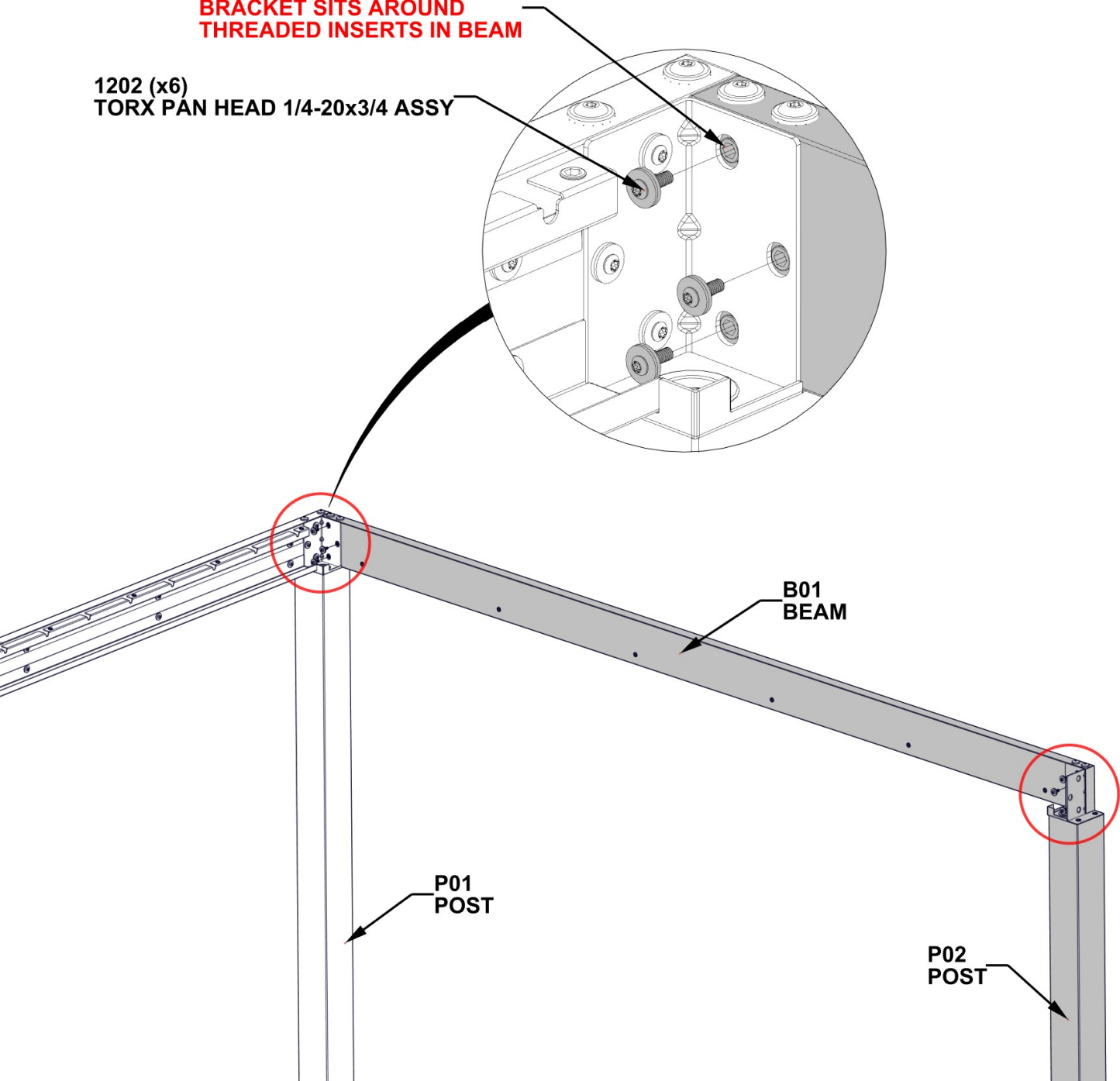
STEP 14B - FRAME ASSEMBLY

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

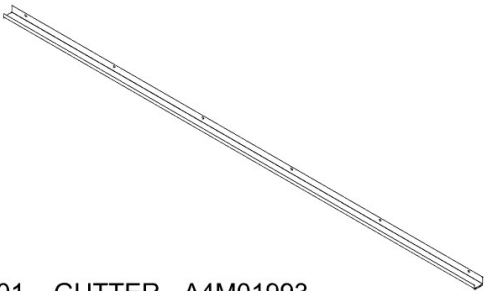
DO NOT TIGHTEN HARDWARE AT THIS STEP

NOTE: MAKE SURE POST
BRACKET SITS AROUND
THREADED INSERTS IN BEAM

1202 (x6)
TORX PAN HEAD 1/4-20x3/4 ASSY



STEP 15 - GUTTER ATTACHMENT

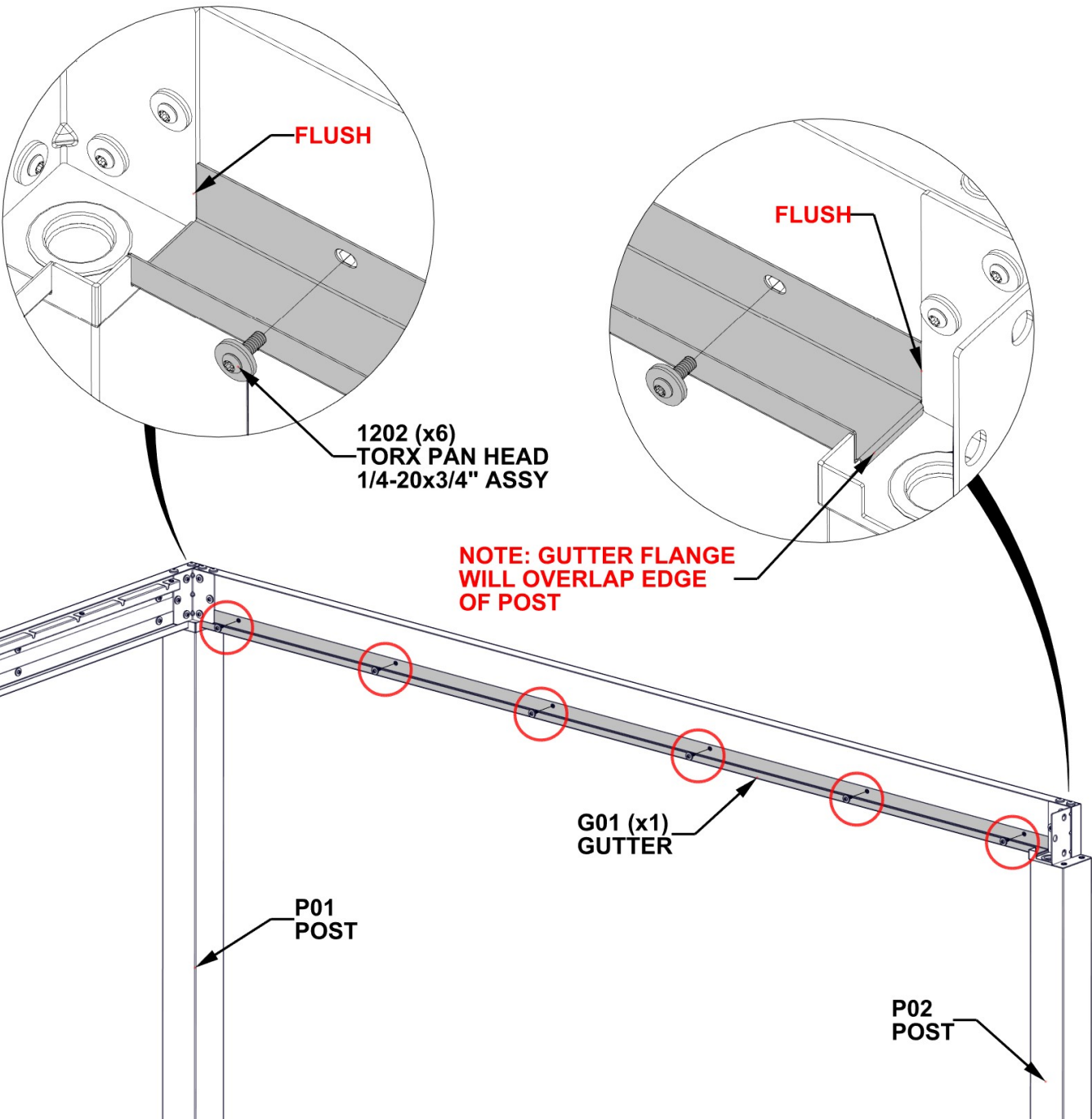


QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

G01 GUTTER - A4M01993
(x1) 1 9/16"x1 15/16"x108 7/8" (40x50x2765)

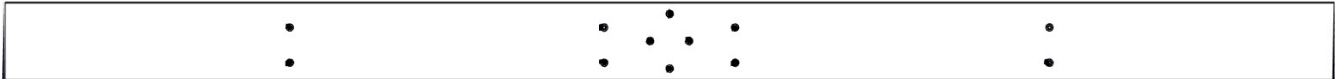
WITH AN ADDITIONAL PERSON, ATTACH GUTTER TO BEAM.
MAKE SURE ENDS OF GUTTER SIT ON TOP SURFACE OF EACH
POST BRACKET.

TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS



STEP 16 BEAM ASSEMBLY

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B05 BEAM - A4M02591
(x1) 1 7/16"x5 1/4"x89 7/8" (36x134x2283)

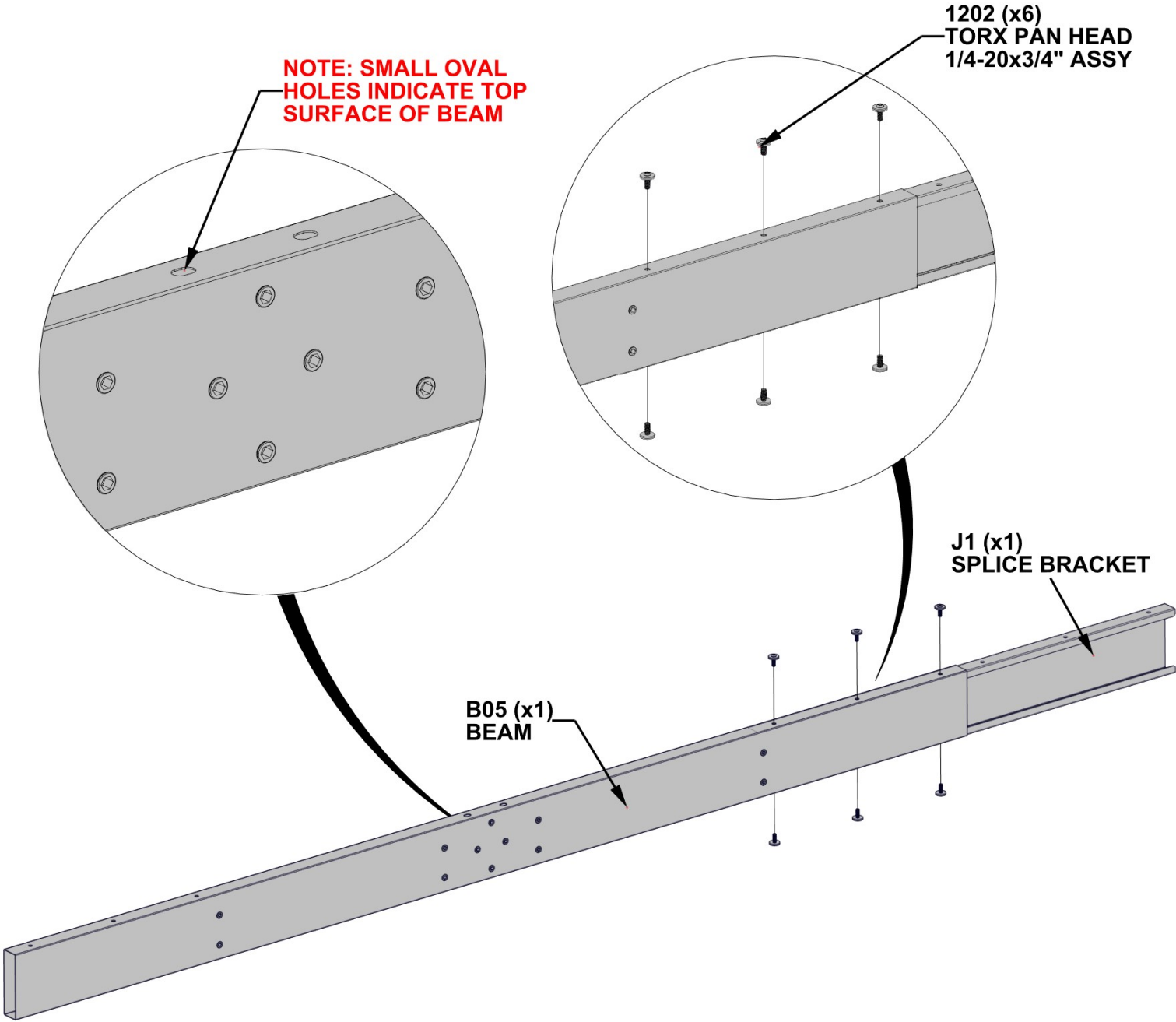


J1 SPLICE BRACKET - A4M02230
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

DO NOT TIGHTEN HARDWARE AT THIS STEP

FOR EASE OF ASSEMBLY, WE RECOMMEND
USING SAWHORSES FOR STEPS 16 - 18

**NOTE: BEAM AND SPLICE MUST BE
ORIENTED AS SHOWN BELOW.
SLIDE J1 INTO B05 AND LINE UP
THREE HOLES TOP AND BOTTOM.**



STEP 17 - BEAM ASSEMBLY

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



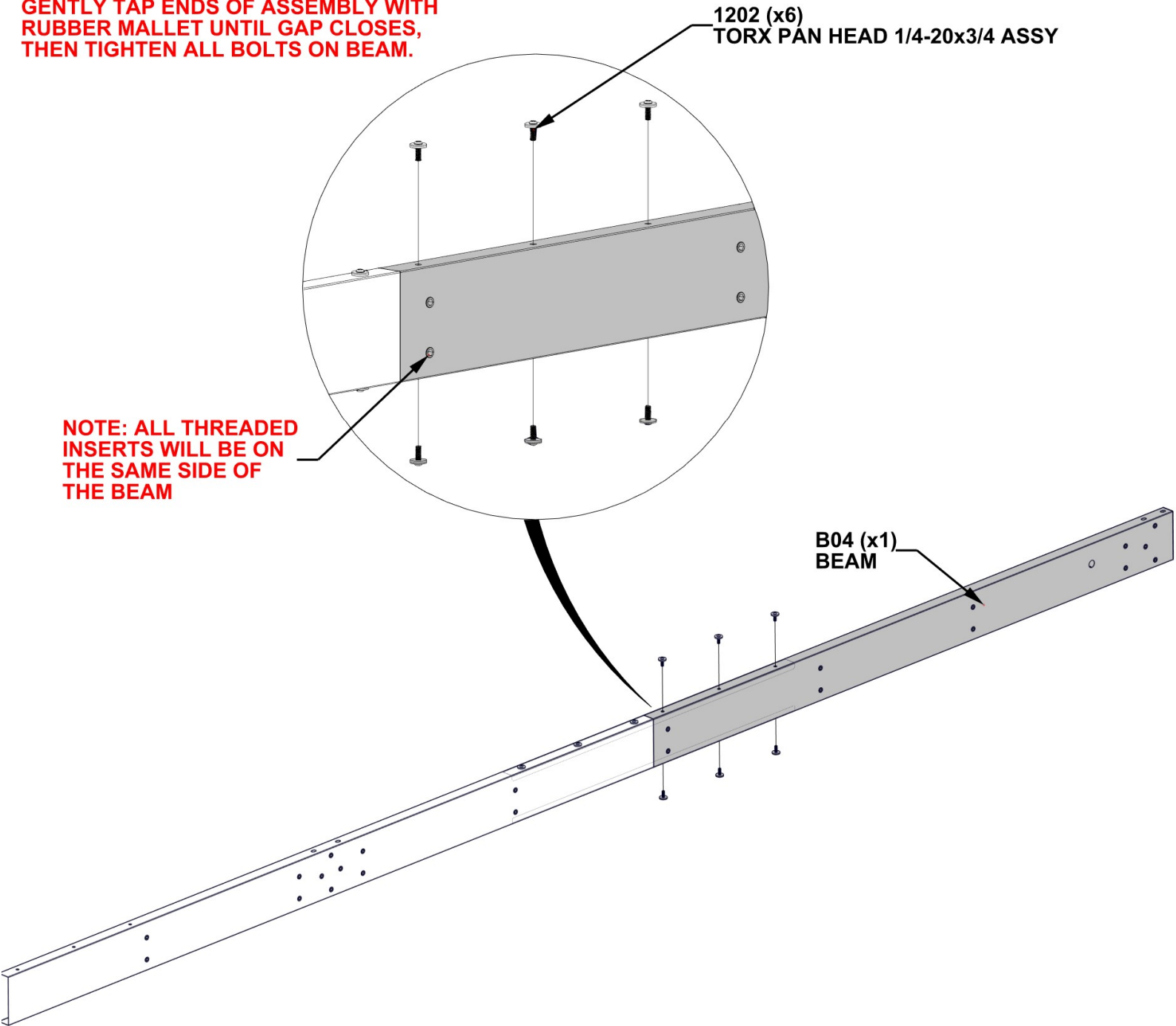
B04 BEAM - A4M02590
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)

SLIDE B04 INTO SPLICE BRACKET.
GENTLY TAP ENDS OF ASSEMBLY WITH
RUBBER Mallet UNTIL GAP CLOSES,
THEN TIGHTEN ALL BOLTS ON BEAM.

1202 (x6)
TORX PAN HEAD 1/4-20x3/4 ASSY

NOTE: ALL THREADED
INSERTS WILL BE ON
THE SAME SIDE OF
THE BEAM

B04 (x1)
BEAM



STEP 18A - FRAME ASSEMBLY

QTY	PartNo	Description
2	H101230	BOLT WH 5/16x6 S.S.

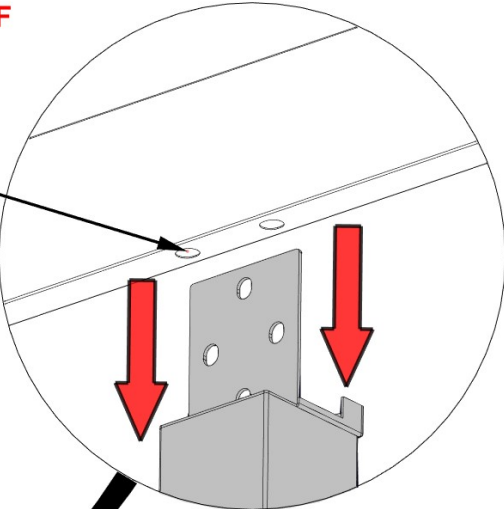
P04 POST - A4M02587
(x1) 4 5/16"x6 3/4"x99 7/16" (110x172x2525.5)



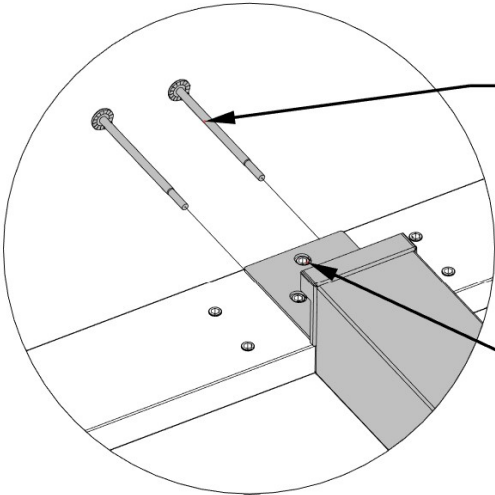
BEAM ASSEMBLY
STEPS 16 - 17

ATTACH BEAM ASSEMBLY TO POST BY ALIGNING SLOTS IN BEAM WITH THREADED INSERTS ON TOP POST PLATE. FLUSH ALL SIDES OF BEAM AND POST BEFORE TIGHTENING HARDWARE

NOTE: LARGE SLOTS INDICATE
BOTTOM SURFACE OF BEAM.
SLOTS WILL FIT AROUND THREADED
INSERTS IN POST PLATE.

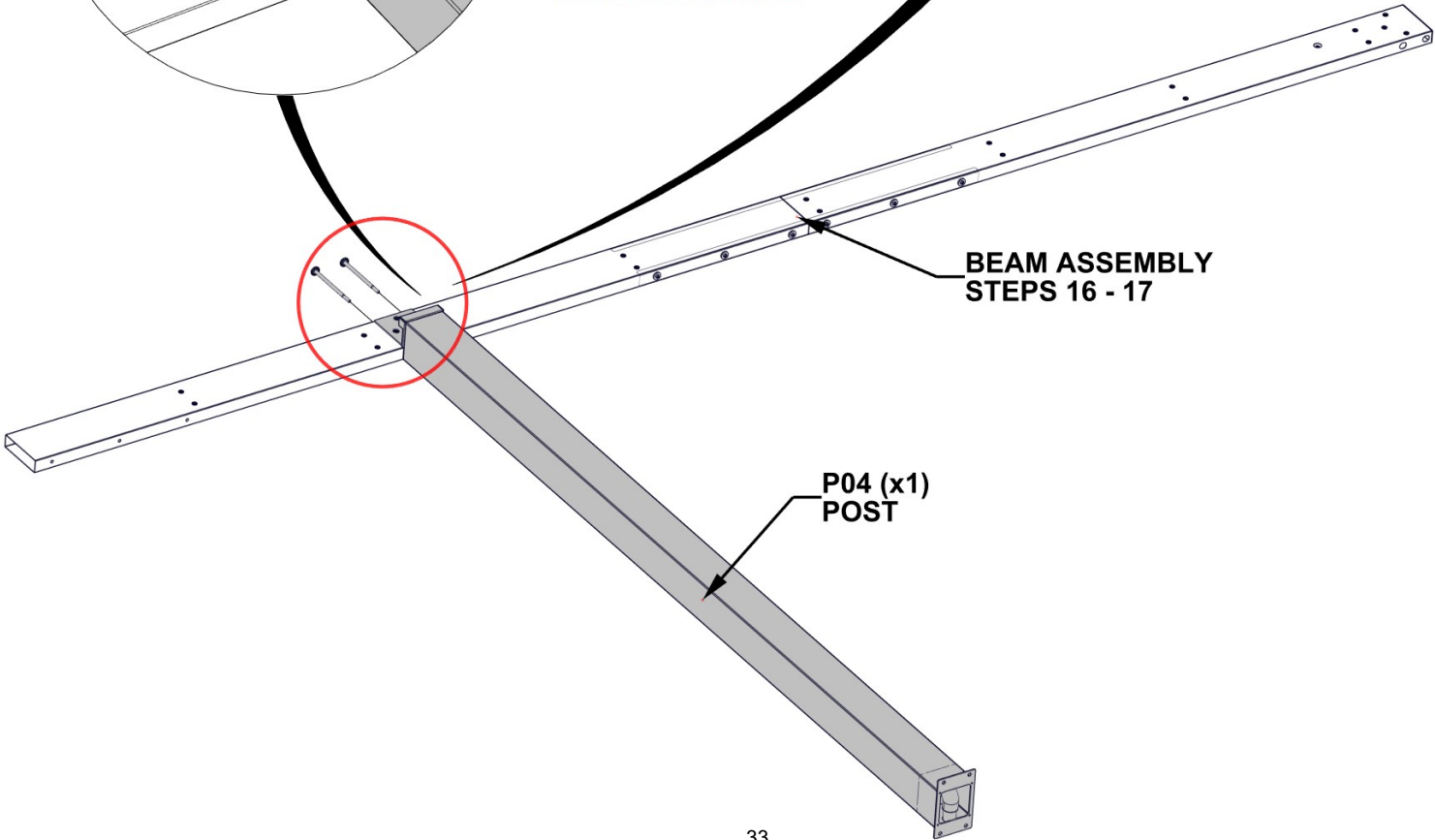


BACK VIEW



1230 (x2)
BOLT - 6"

NOTE: POST BRACKET WILL
FIT AROUND THREADED
INSERTS IN BEAM

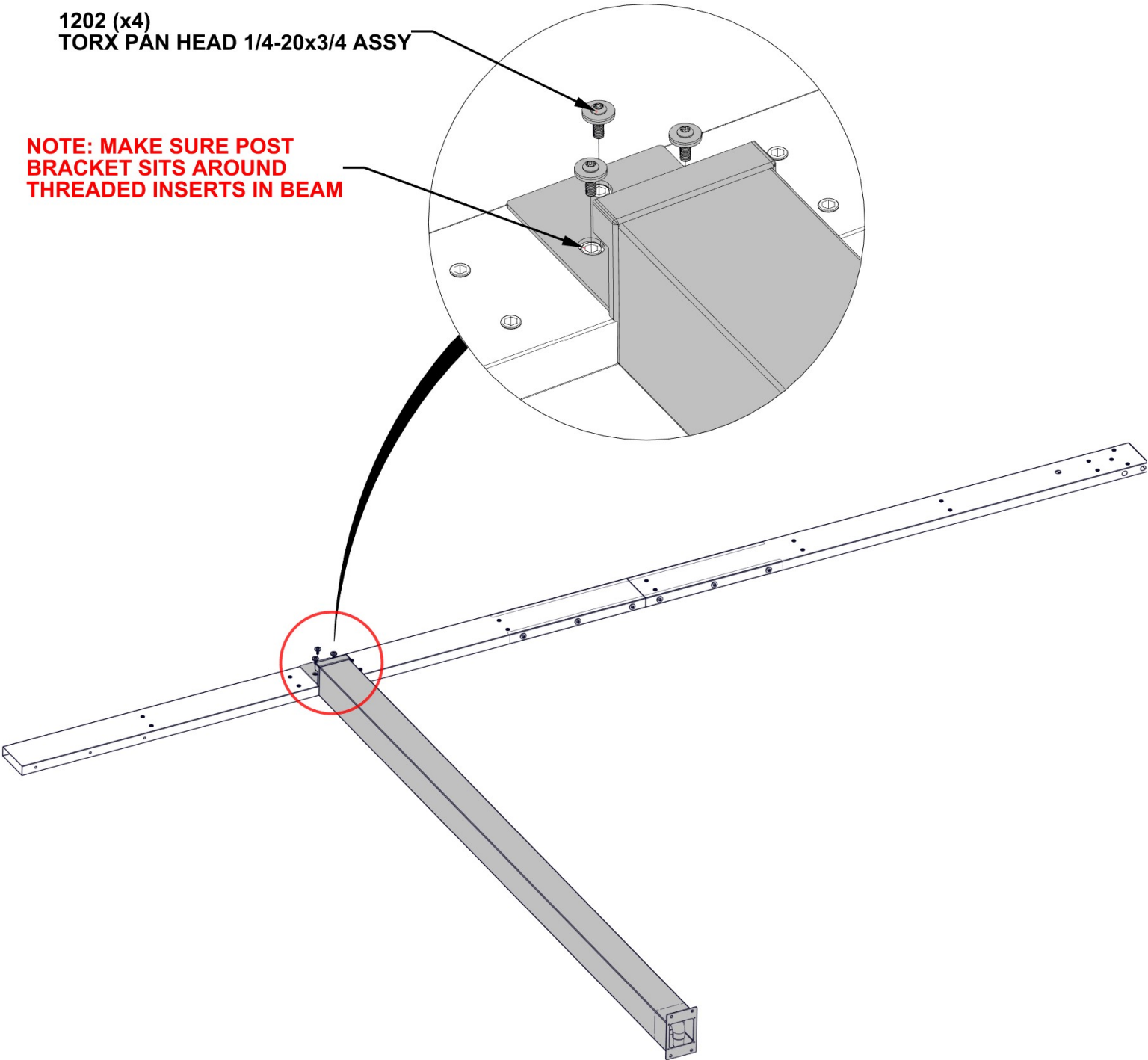


BEAM ASSEMBLY
STEPS 16 - 17

P04 (x1)
POST

STEP 18B - BEAM ASSEMBLY

QTY	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



STEP 19A - FRAME ASSEMBLY



BEAM/POST ASSEMBLY
STEPS 16 -18

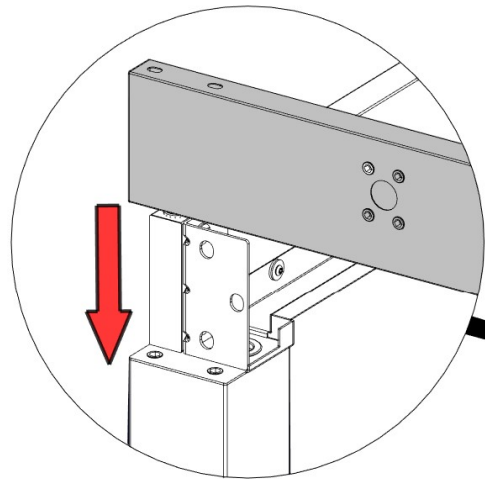
QTY	PartNo	Description
2	H101230	BOLT WH 5/16x6 S.S.

WITH AT LEAST TWO ADDITIONAL PEOPLE, ATTACH BEAM ASSEMBLY FROM PREVIOUS STEPS TO P03 POST. ALIGN SLOTS IN BEAM WITH THREADED INSERTS ON TOP POST PLATE. FLUSH ALL SIDES OF BEAM AND POST.

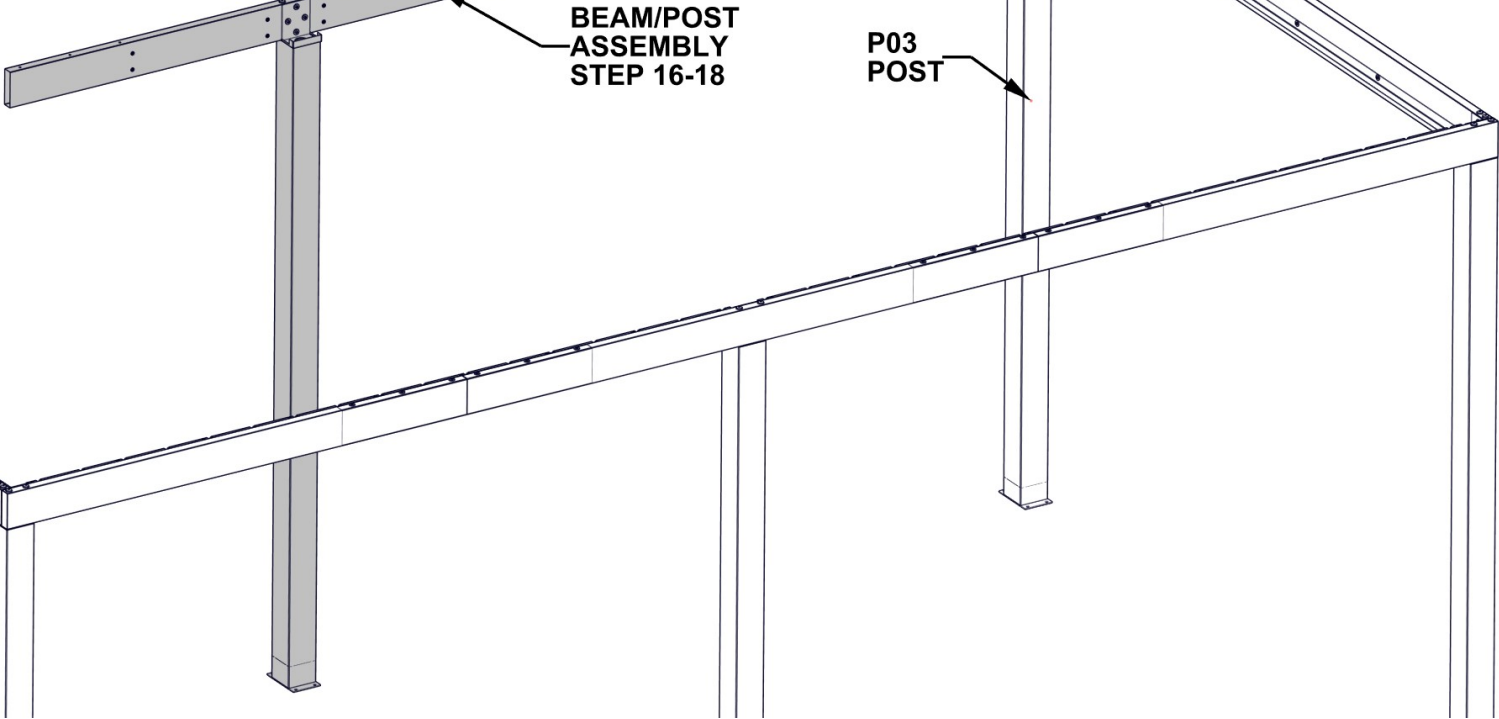
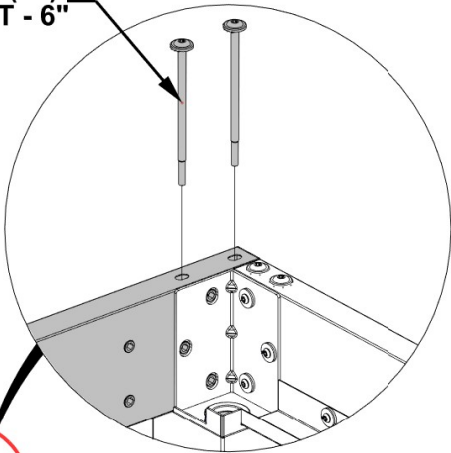
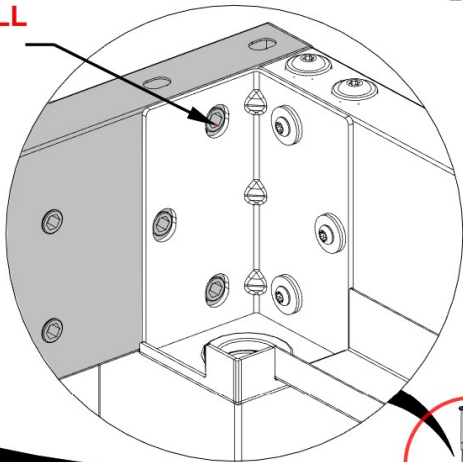
DO NOT TIGHTEN HARDWARE AT THIS STEP.

NOTE: POST BRACKET WILL
FIT AROUND THREADED
INSERTS IN BEAM

1230 (x2)
BOLT - 6"



BACK VIEW



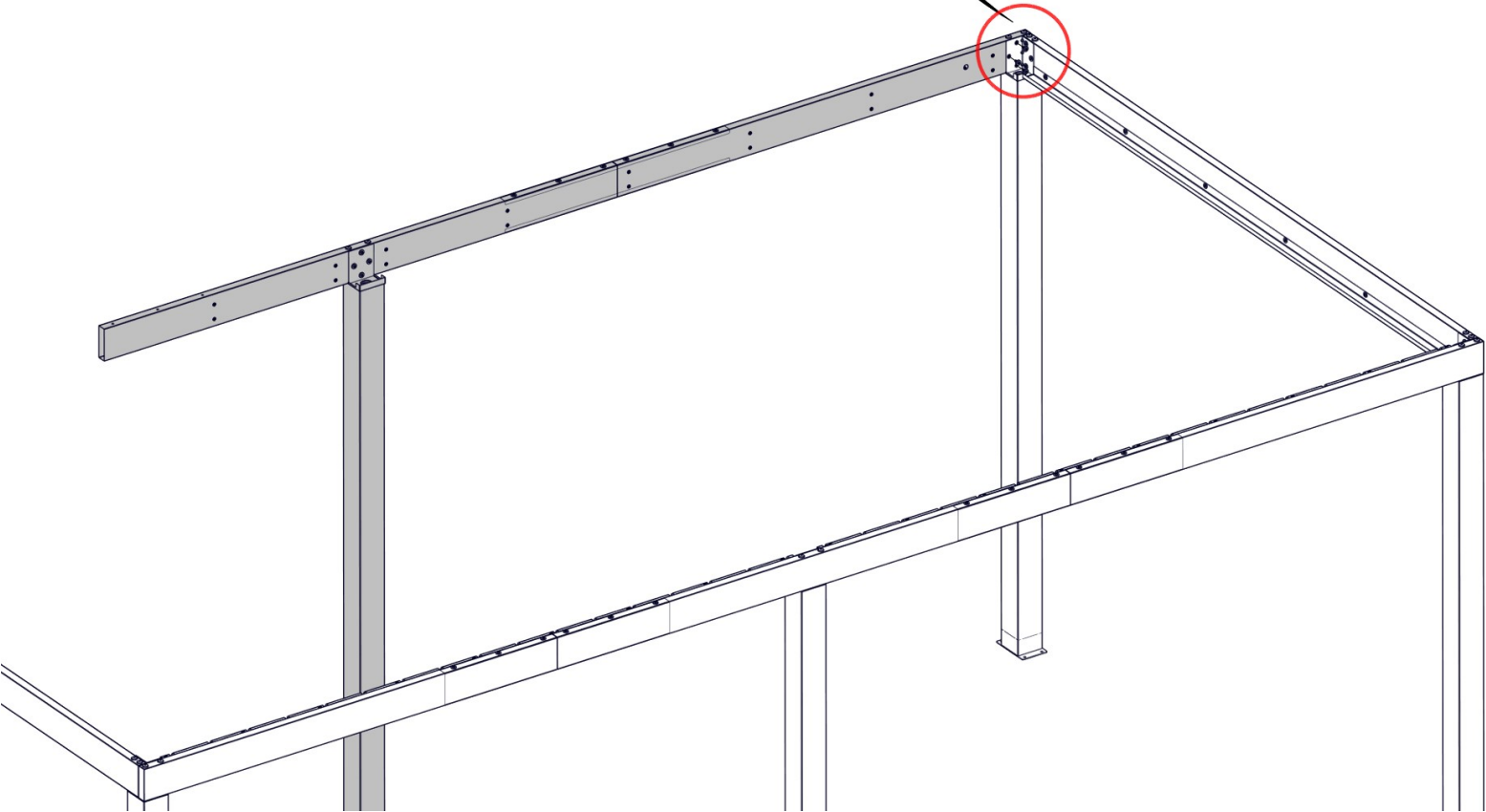
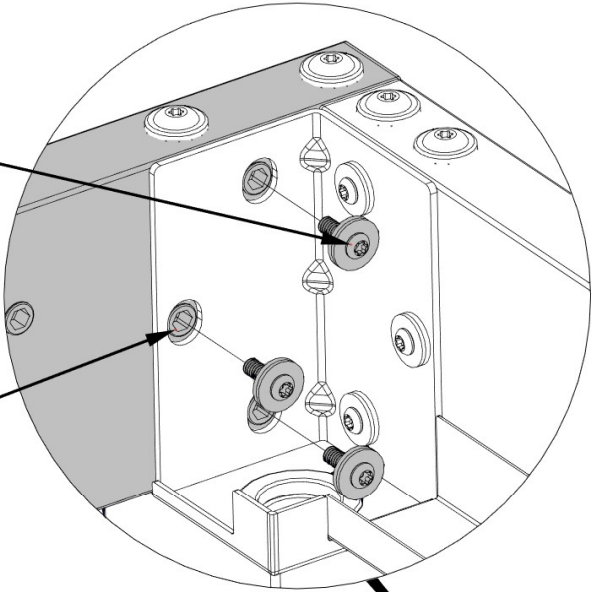
STEP 19B - FRAME ASSEMBLY

QTY	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

DO NOT TIGHTEN HARDWARE AT THIS STEP

1202 (x3)
TORX PAN HEAD 1/4-20x3/4 ASSY

NOTE: MAKE SURE POST
BRACKET SITS AROUND
THREADED INSERTS IN BEAM



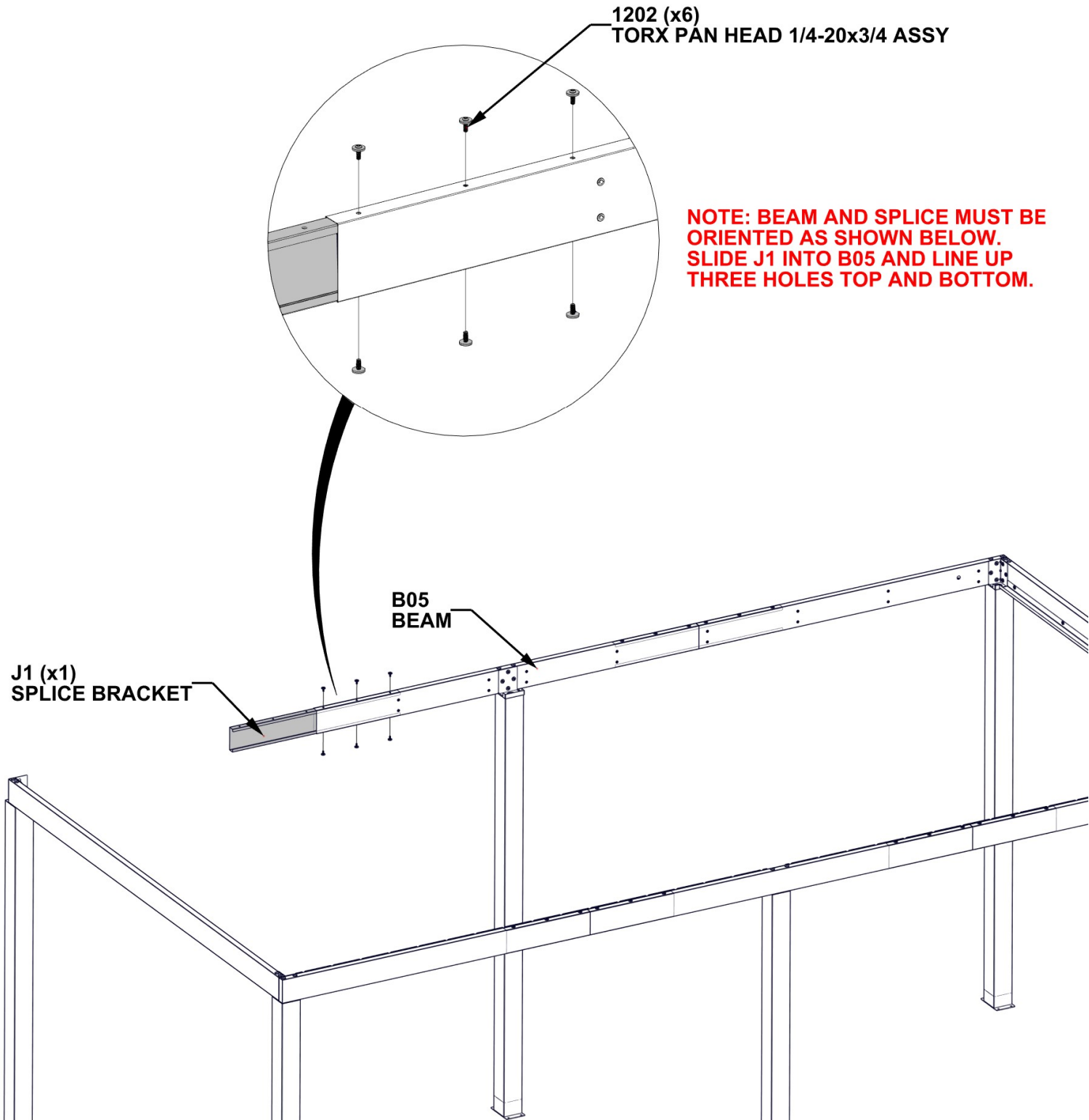
STEP 20 - FRAME ASSEMBLY

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



J1 SPLICE BRACKET - A4M02230
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 21A - FRAME ASSEMBLY

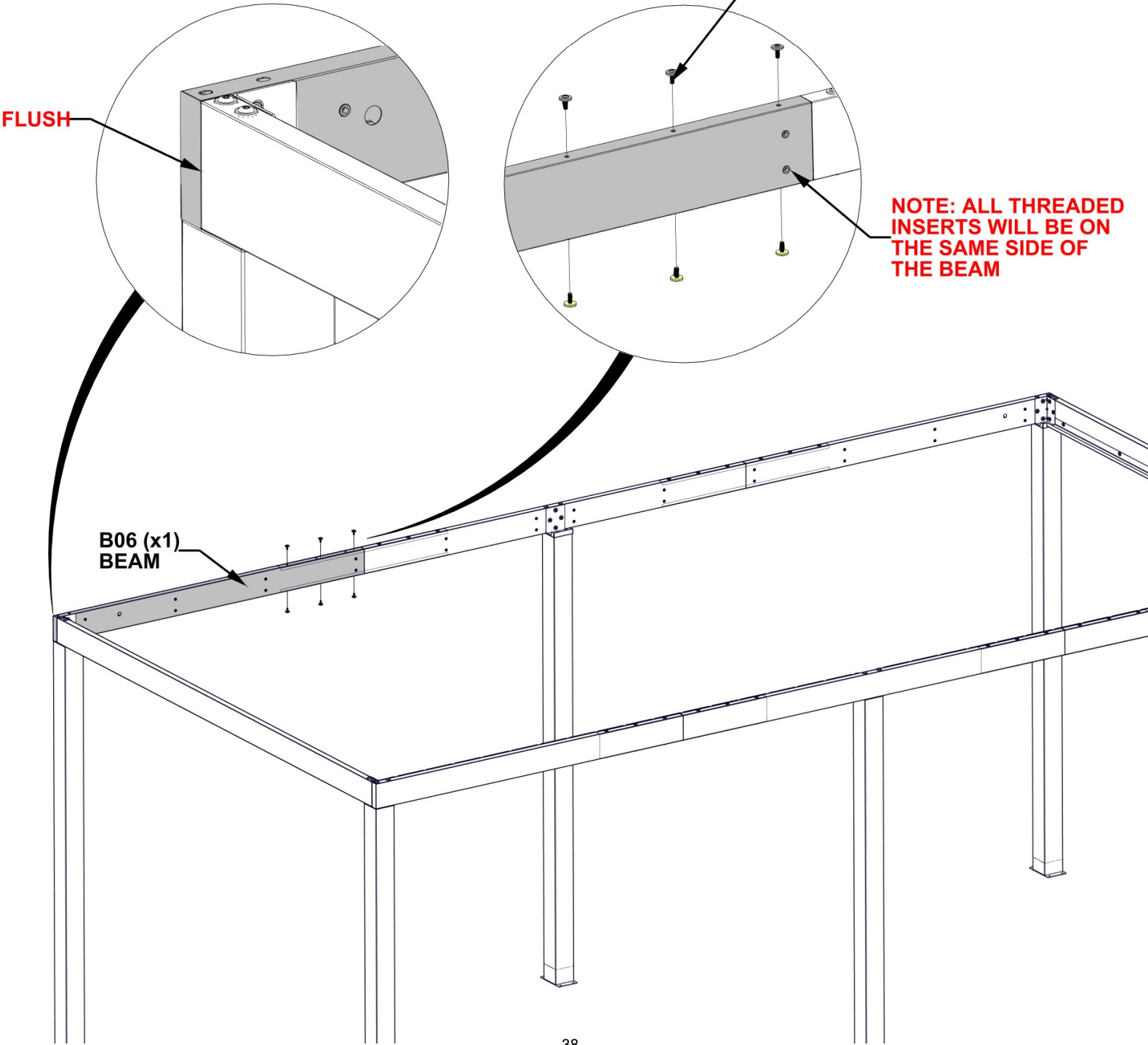
QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B06 BEAM - A4M02592
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)

SLIDE B06 INTO SPLICE BRACKET.
GENTLY TAP END OF BEAM WITH
RUBBER Mallet UNTIL GAP CLOSSES.

DO NOT TIGHTEN HARDWARE AT THIS STEP

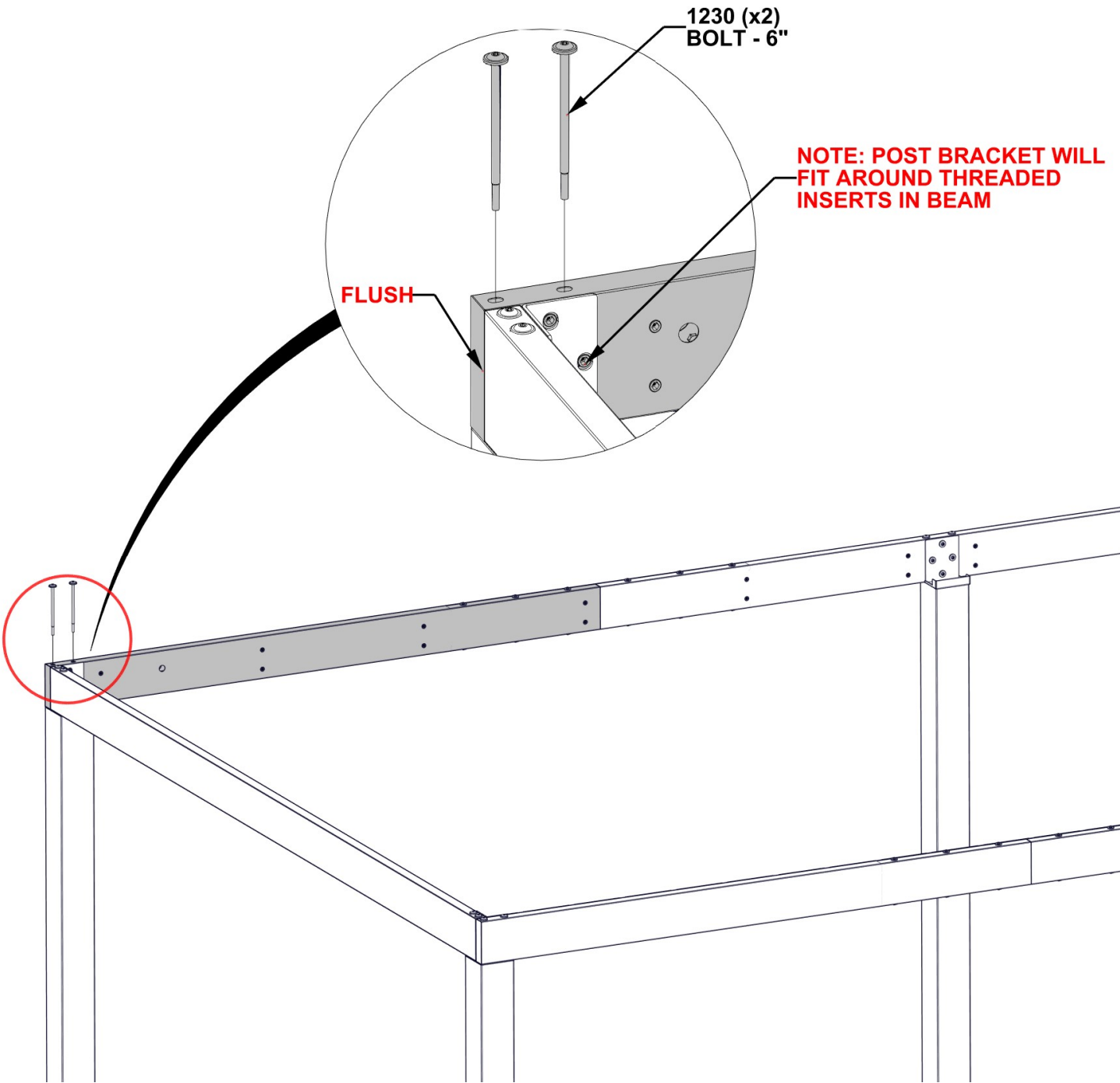


STEP 21B - FRAME ASSEMBLY

QTY	PartNo	Description
2	H101230	BOLT WH 5/16x6 S.S.

ALIGN SLOTS IN BEAM WITH THREADED INSERTS ON TOP POST PLATE. FLUSH ALL SIDES OF BEAM AND POST.

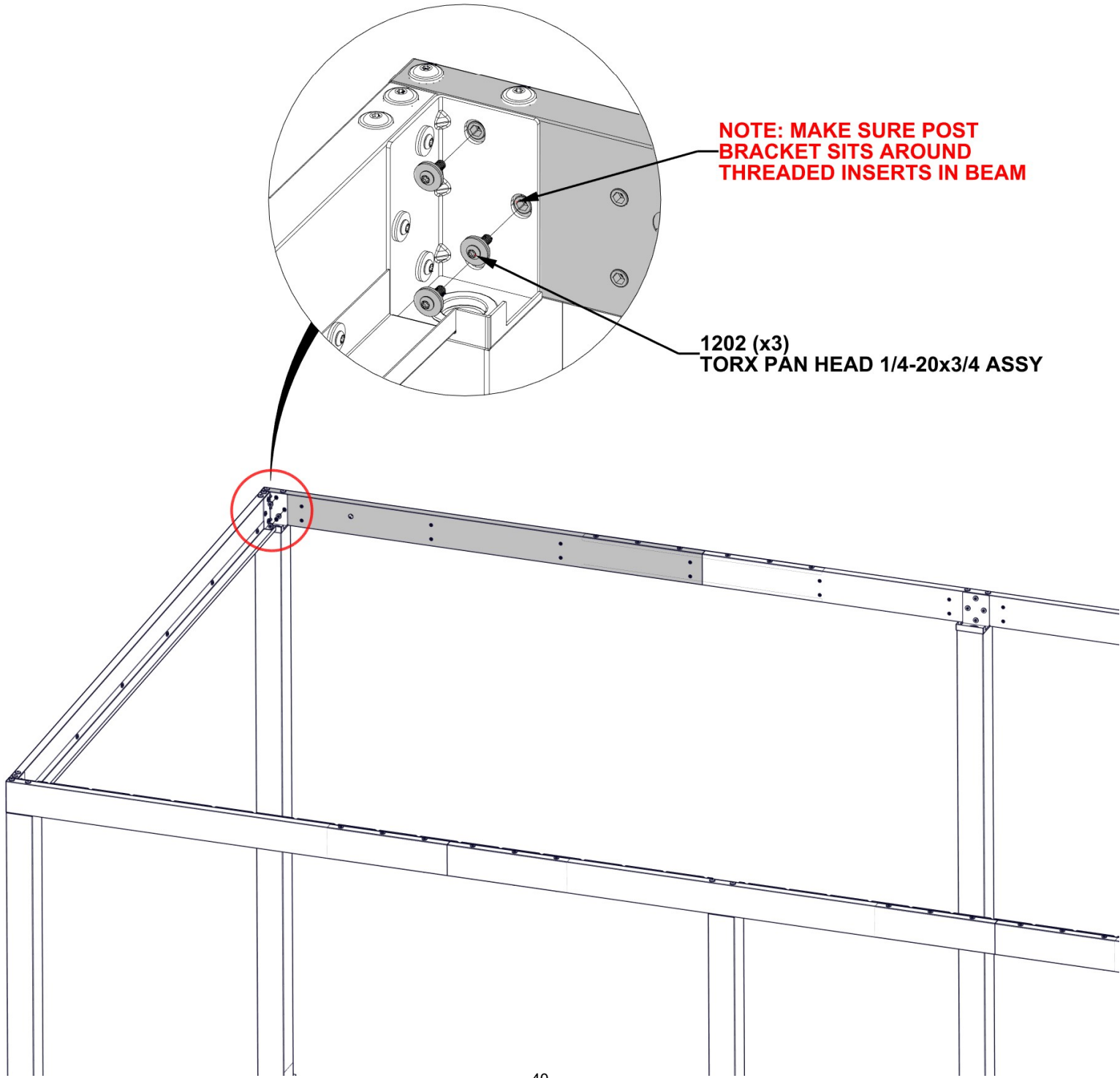
DO NOT TIGHTEN HARDWARE AT THIS STEP



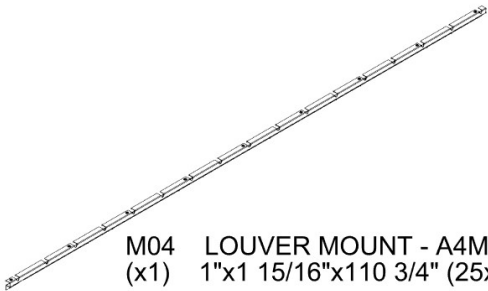
STEP 21C - FRAME ASSEMBLY

QTY	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS

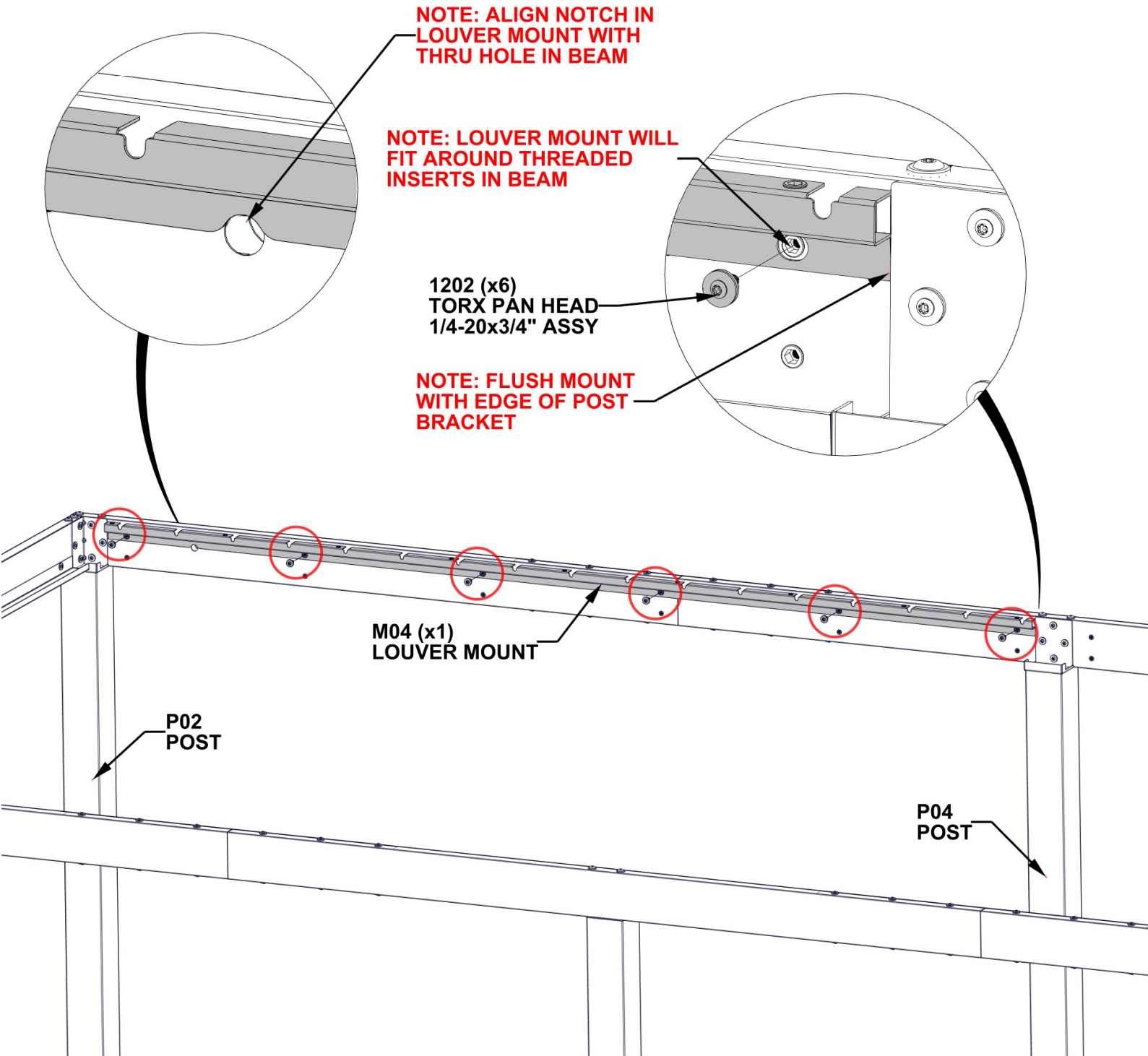


STEP 22 - LOUVER MOUNT ATTACHMENT

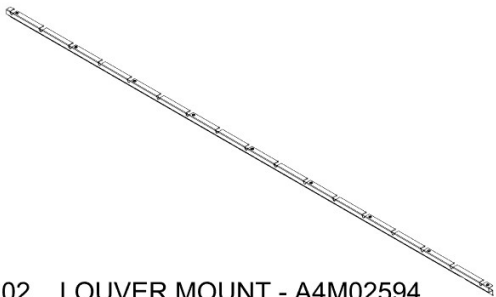


QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

M04 LOUVER MOUNT - A4M02596
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

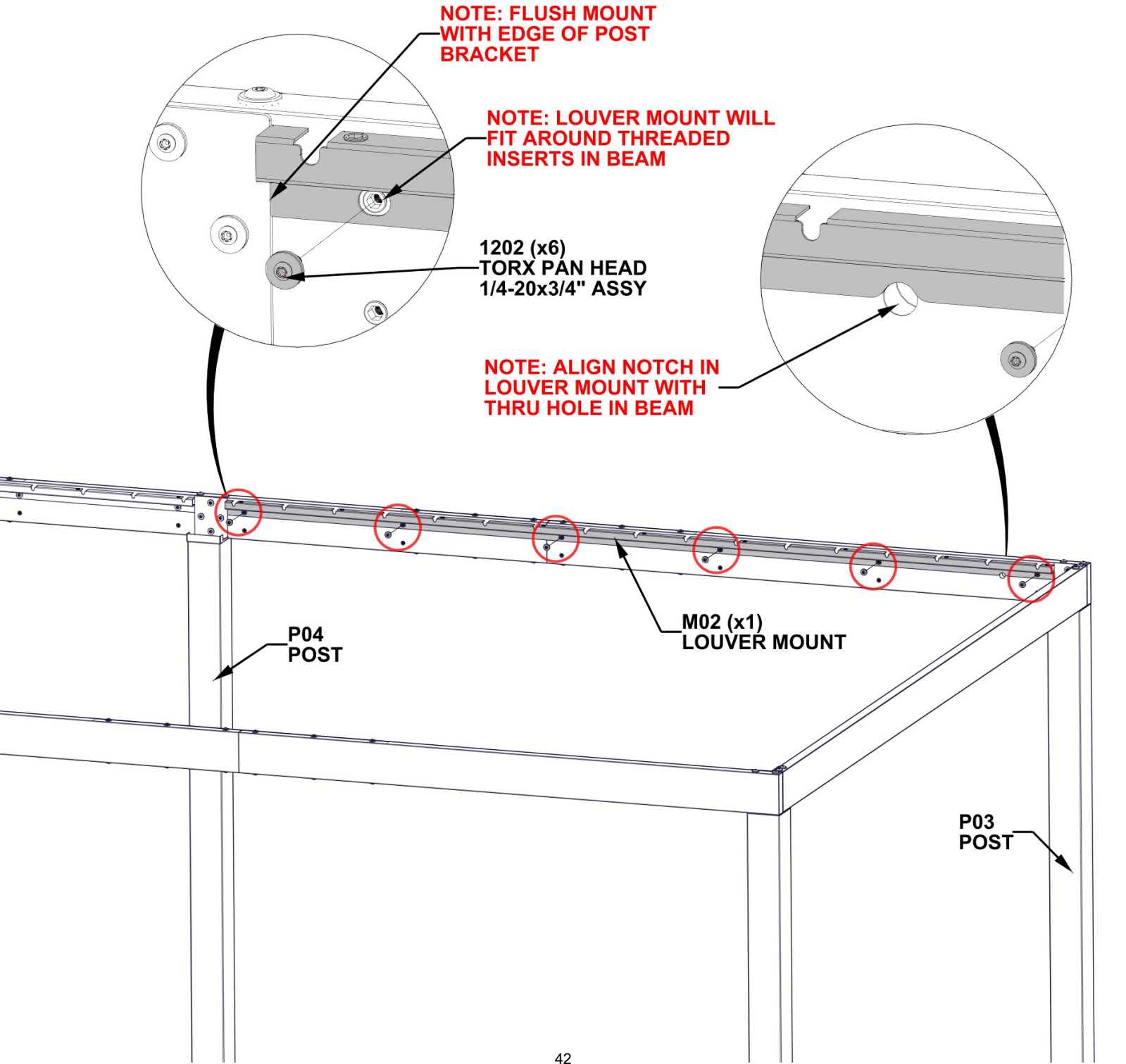


STEP 23 - LOUVER MOUNT ATTACHMENT

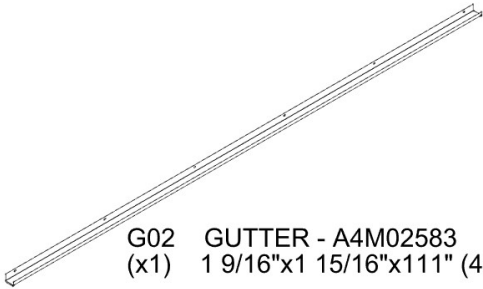


QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

M02 LOUVER MOUNT - A4M02594
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)



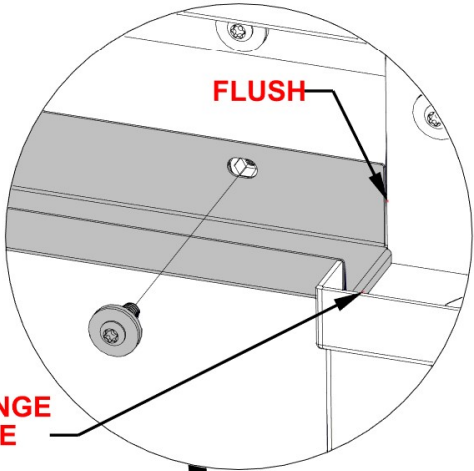
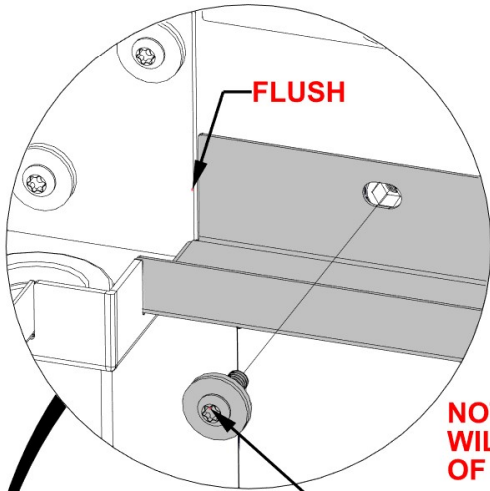
STEP 24 - GUTTER ATTACHMENT



G02 GUTTER - A4M02583
(x1) 1 9/16"x1 15/16"x111" (40x50x2819)

QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

ATTACH GUTTER TO BEAM MAKING SURE
EACH END OF GUTTER SITS ON TOP SURFACE
OF EACH POST BRACKET



NOTE: GUTTER FLANGE
WILL OVERLAP EDGE
OF POST

1202 (x6)
TORX PAN HEAD 1/4-20x3/4 ASSY

G02 (x1)
GUTTER

P02
POST

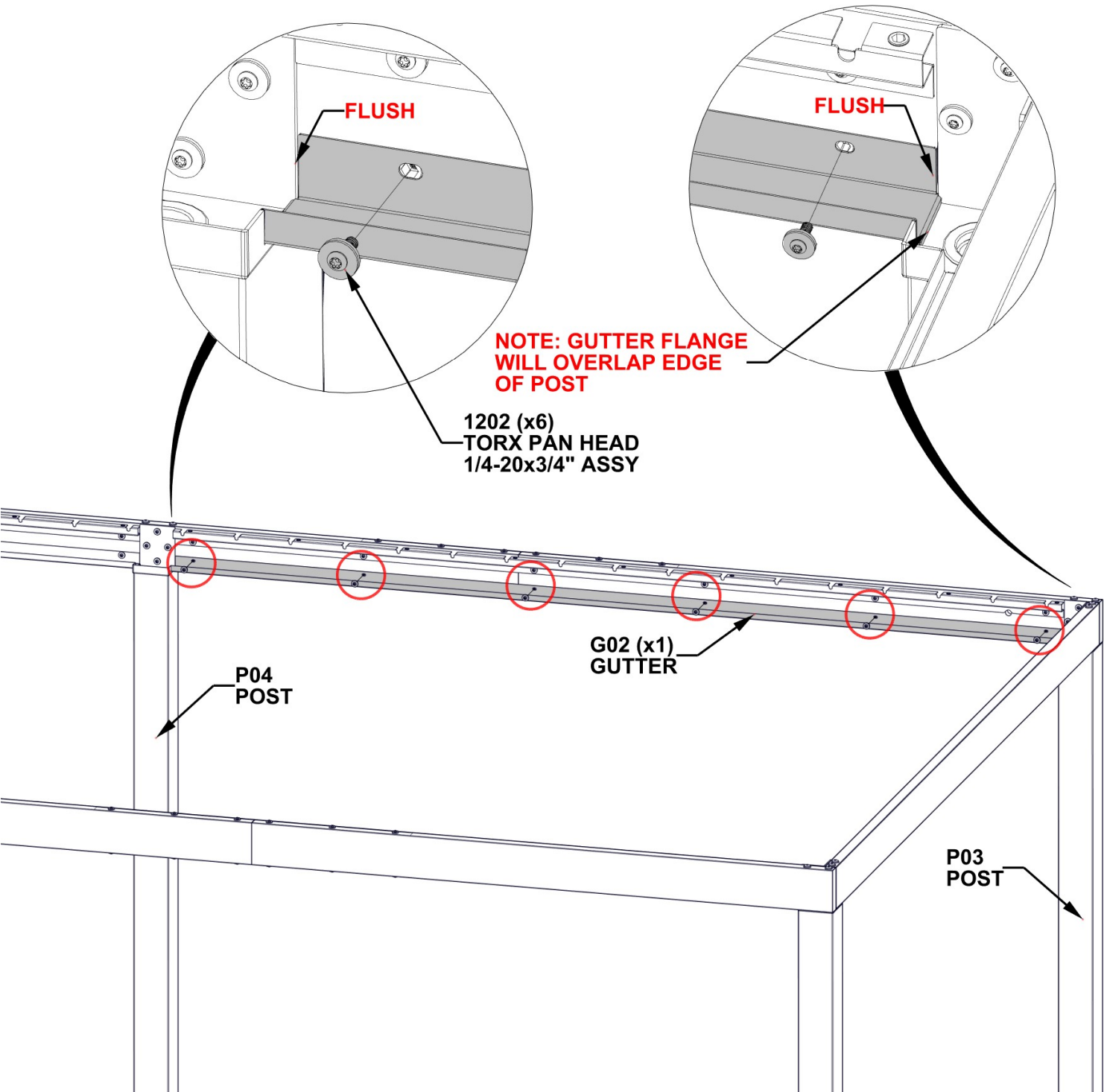
P04
POST

STEP 25 - GUTTER ATTACHMENT



QTY	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

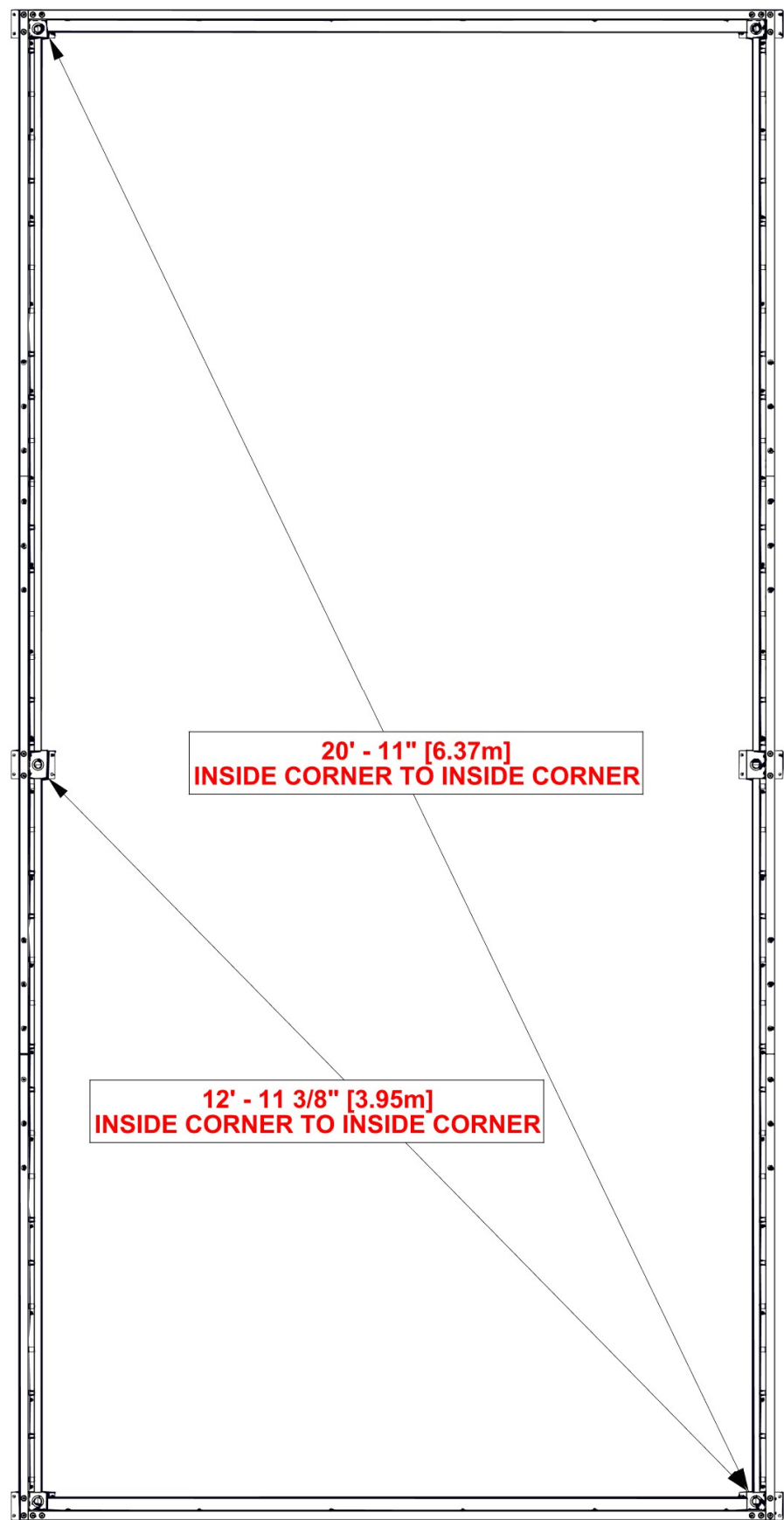
ATTACH GUTTER TO BEAM MAKING SURE
EACH END OF GUTTER SITS ON TOP SURFACE
OF EACH POST BRACKET



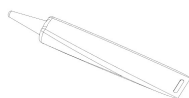
STEP 26 - SQUARE STRUCTURE

**CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO NEXT STEPS.
ONCE SQUARE, MAKE SURE ALL HARDWARE HAS BEEN
TIGHTENED FROM PREVIOUS STEPS.**

MEASUREMENTS TAKEN FROM INSIDE CORNER OF POST TO INSIDE CORNER OF POST.



STEP 27 - GUTTER SEALANT



A6P00796 SILICONE
(x1)

APPLY A FINE BEAD OF SILICONE ALONG INSIDE SURFACE OF GUTTER WHERE GUTTER PIECES MEET POST.

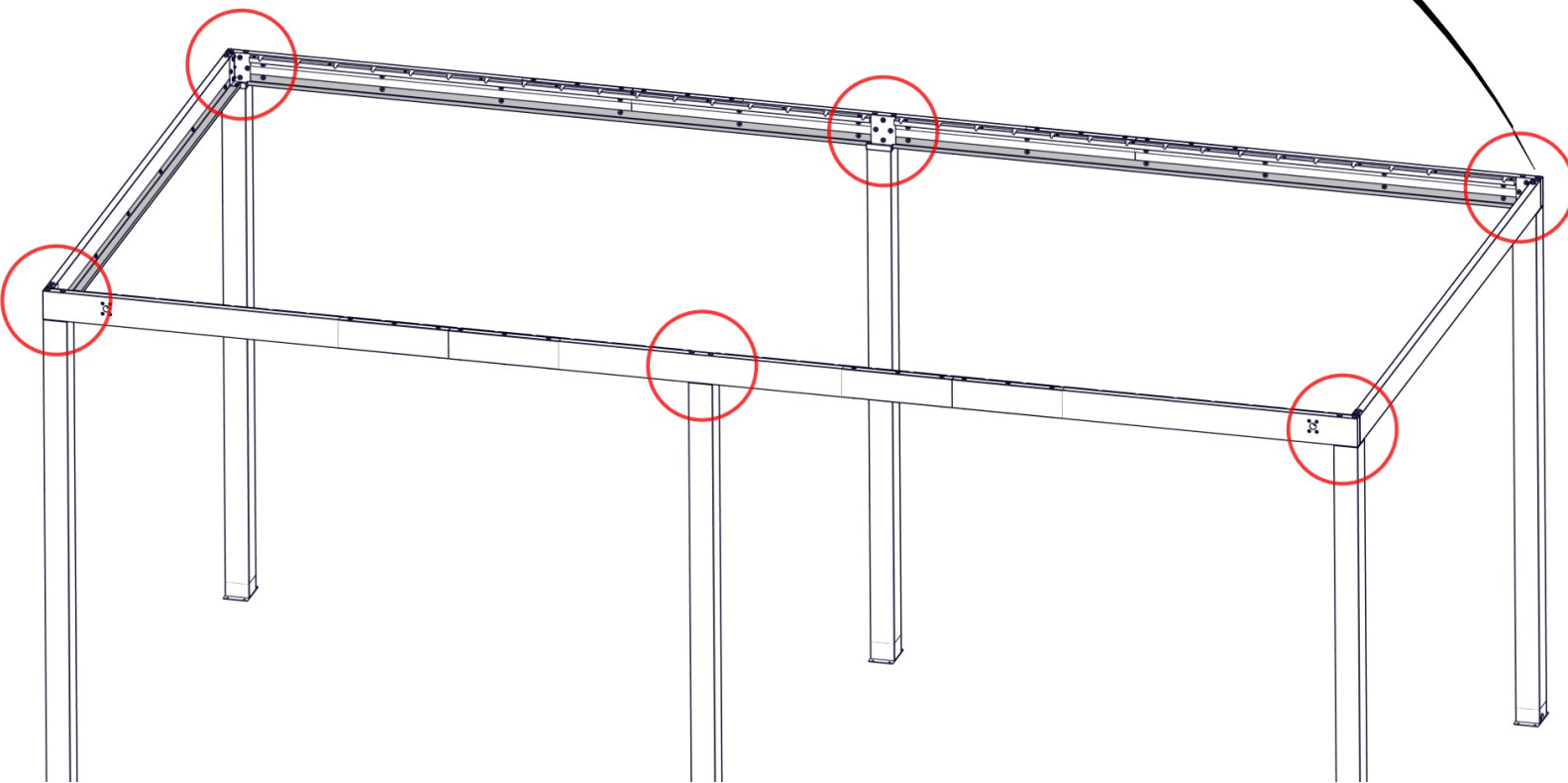
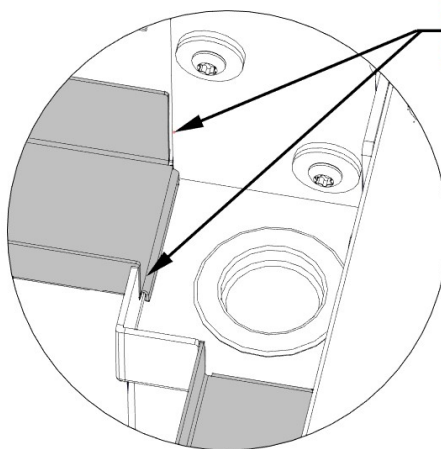
TIP: GLOVES ARE RECOMMENDED WHEN APPLYING SILICONE.

SMOOTH SILICONE, WIPING EXCESS USING A RAG OR PAPER TOWEL

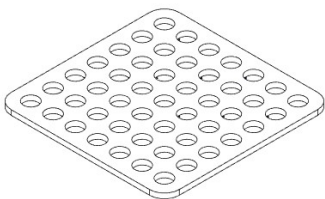
MAKE SURE SURFACE OF GUTTER IS CLEAN, DRY, AND FREE OF ANY DIRT/DEBRIS

REPEAT THIS STEP FOR ALL GUTTER ATTACHMENT POINTS AT EACH POST

NOTE: APPLY A FINE BEAD OF SILICONE TO PREVENT WATER FROM LEAKING



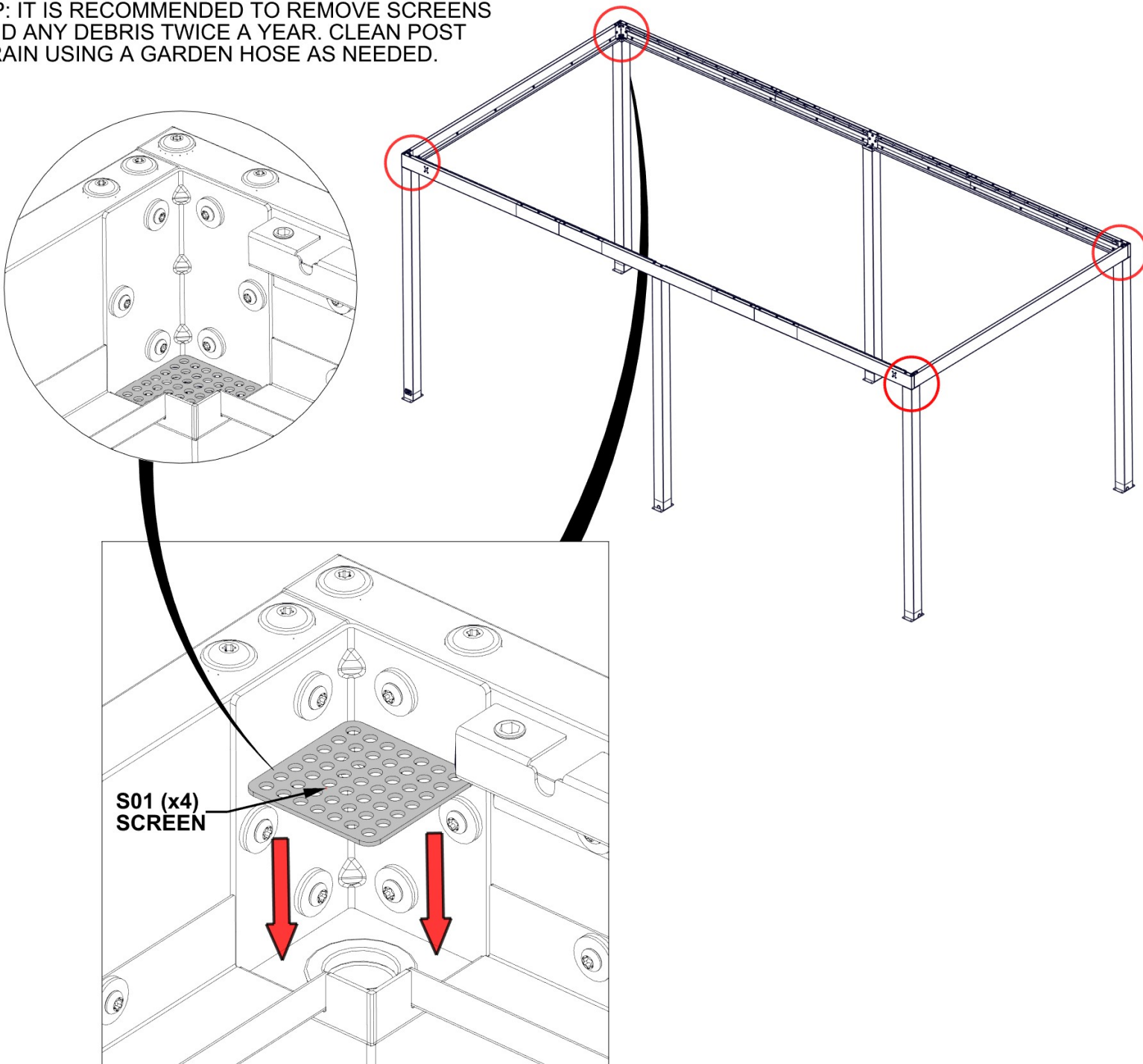
STEP 28A - DEBRIS SCREEN INSTALLATION



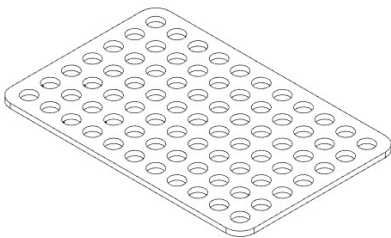
S01 SCREEN - A4M02005
(x4) 1/16"x2 11/16"x2 11/16" (2x68x68)

**INSTALL DEBRIS SCREENS BY
PLACING ON TOP OF EACH CORNER POST**

TIP: IT IS RECOMMENDED TO REMOVE SCREENS
AND ANY DEBRIS TWICE A YEAR. CLEAN POST
DRAIN USING A GARDEN HOSE AS NEEDED.



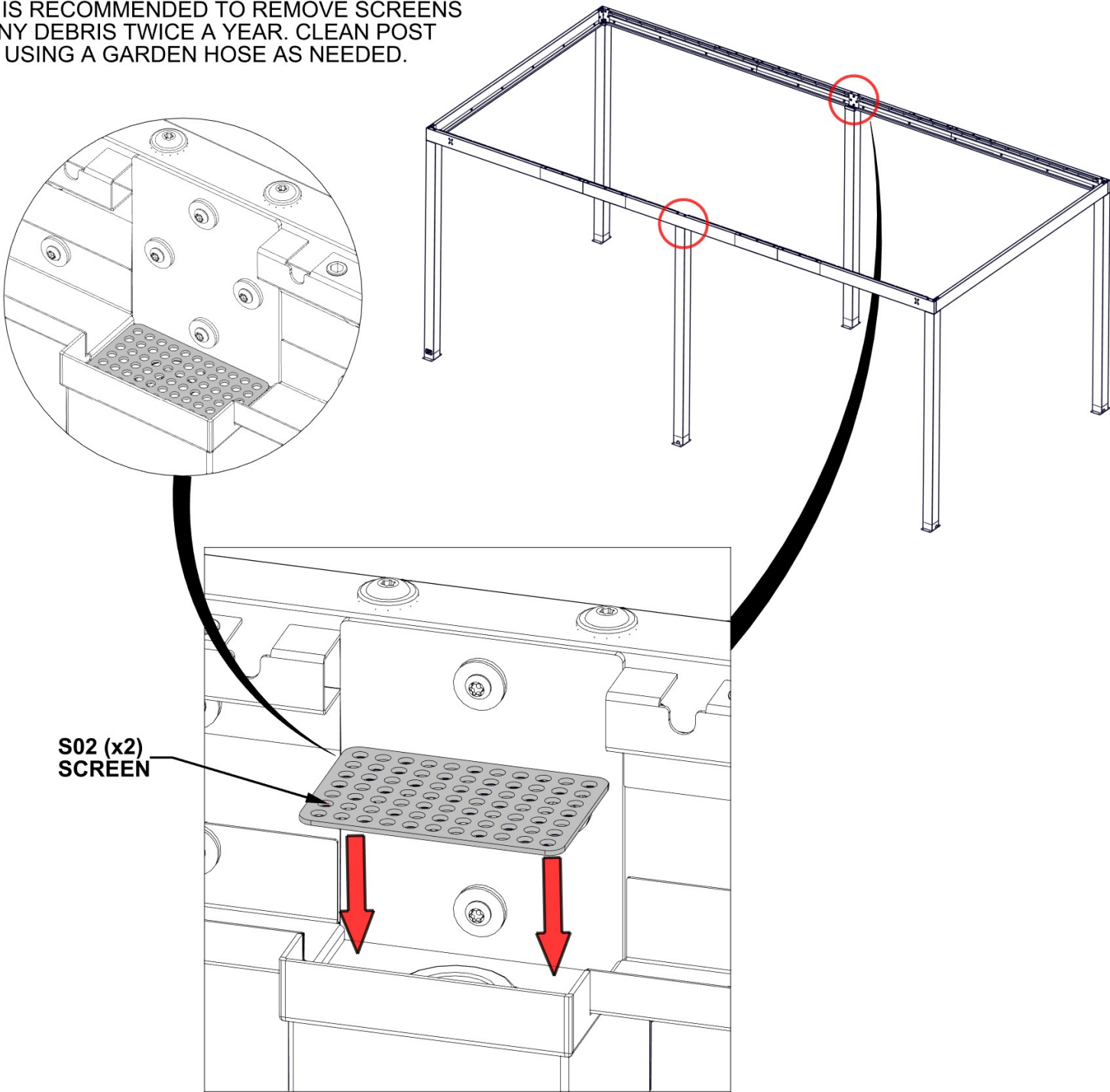
STEP 28B - DEBRIS SCREEN INSTALLATION



S02 SCREEN - A4M02584
(x2) 1/16"x2 11/16"x4 1/8" (2x68x104)

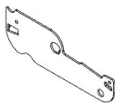
**INSTALL DEBRIS SCREENS BY
PLACING ON TOP OF EACH MIDDLE POST**

TIP: IT IS RECOMMENDED TO REMOVE SCREENS
AND ANY DEBRIS TWICE A YEAR. CLEAN POST
DRAIN USING A GARDEN HOSE AS NEEDED.



STEP 29 - DRIVE LOUVER ASSEMBLY

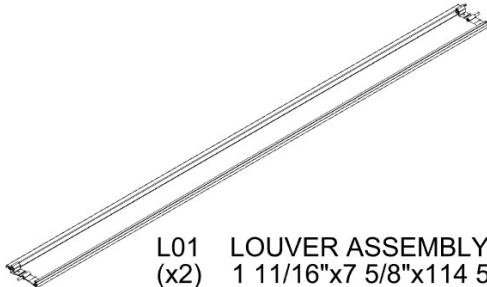
QTY	PartNo	Description
8	H100408	SCREW PWH 8x1/2 BLK



L02 LOUVER DRIVE SIDE PLATE - A4M02134
(x2) 1/16"x2 3/16"x6 9/16" (2x55x167)



L03 LOUVER SIDE PLATE - A4M02334
(x2) 1/16"x2 3/16"x6 9/16" (2x55x167)

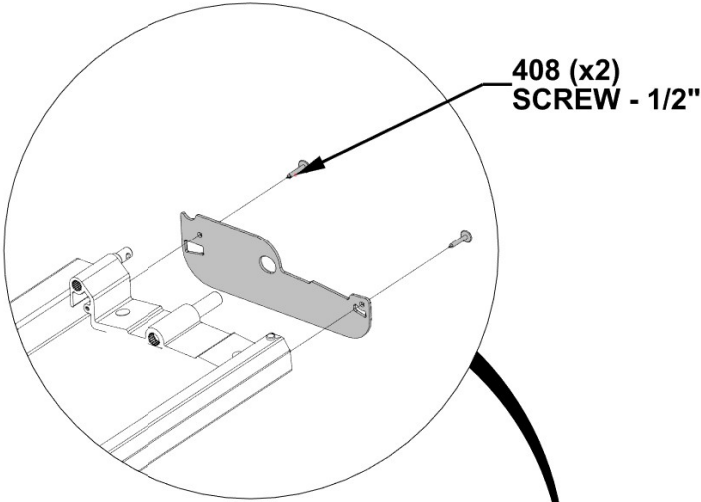


L01 LOUVER ASSEMBLY - A4M01995
(x2) 1 11/16"x7 5/8"x114 5/16" (42x194x2904)

REPEAT THIS STEP TWICE

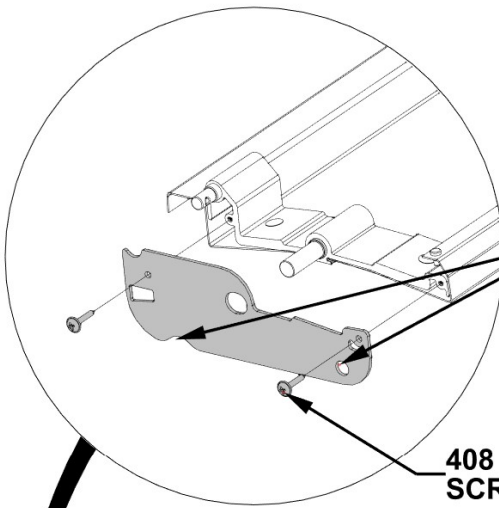
DO NOT OVERTIGHTEN SCREWS

FOR EASE OF ASSEMBLY, WE RECOMMEND
USING SAW HORSES FOR THIS STEP



L03 (x1)
LOUVER SIDE PLATE

NOTE: L02 LOUVER
DRIVE SIDE PLATE
WILL HAVE A
NOTCH/HOLE



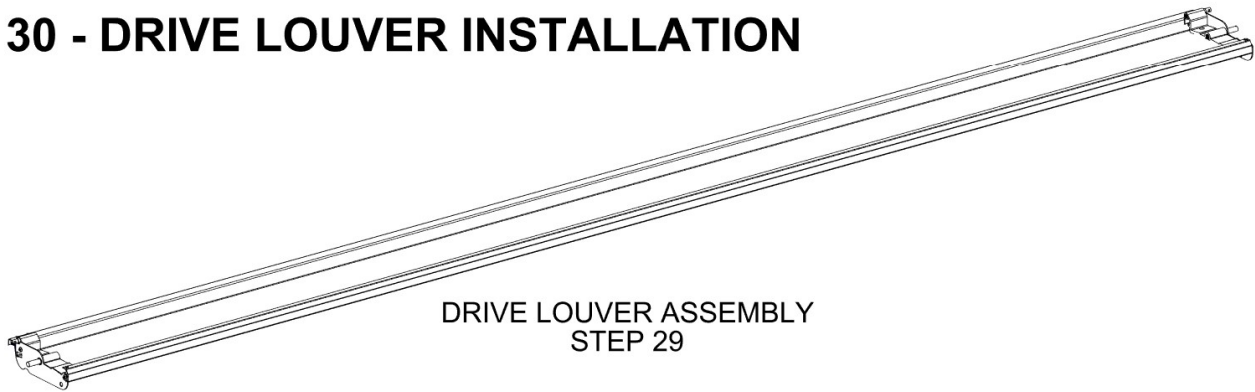
408 (x2)
SCREW - 1/2"

L02 (x1)
LOUVER DRIVE
SIDE PLATE

L01 (x1)
LOUVER ASSEMBLY

NOTE: L02 LOUVER DRIVE
SIDE PLATE MUST BE INSTALLED
ON THIS END OF LOUVER BLADE ASSEMBLY

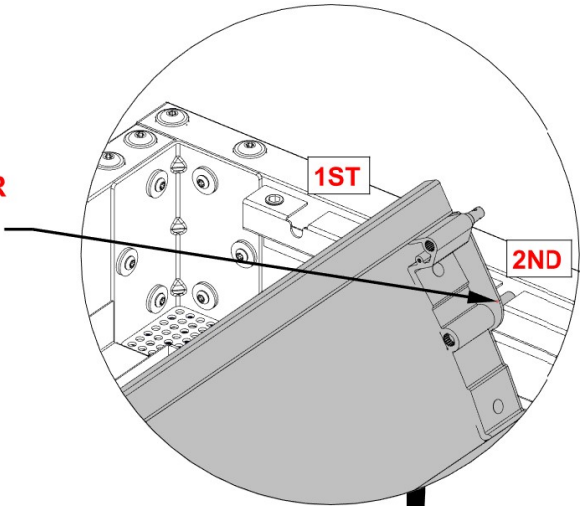
STEP 30 - DRIVE LOUVER INSTALLATION



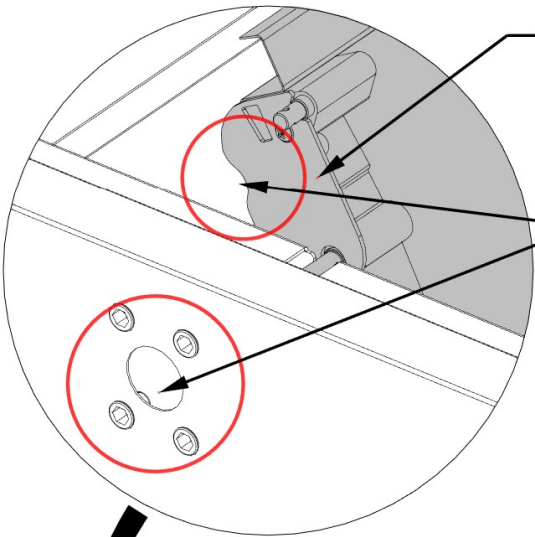
DRIVE LOUVER ASSEMBLY
STEP 29

**ORIENTATION OF LOUVER WILL BE DETERMINED BY
THE SIDE BEAM WITH FOUR THREADED INSERTS**

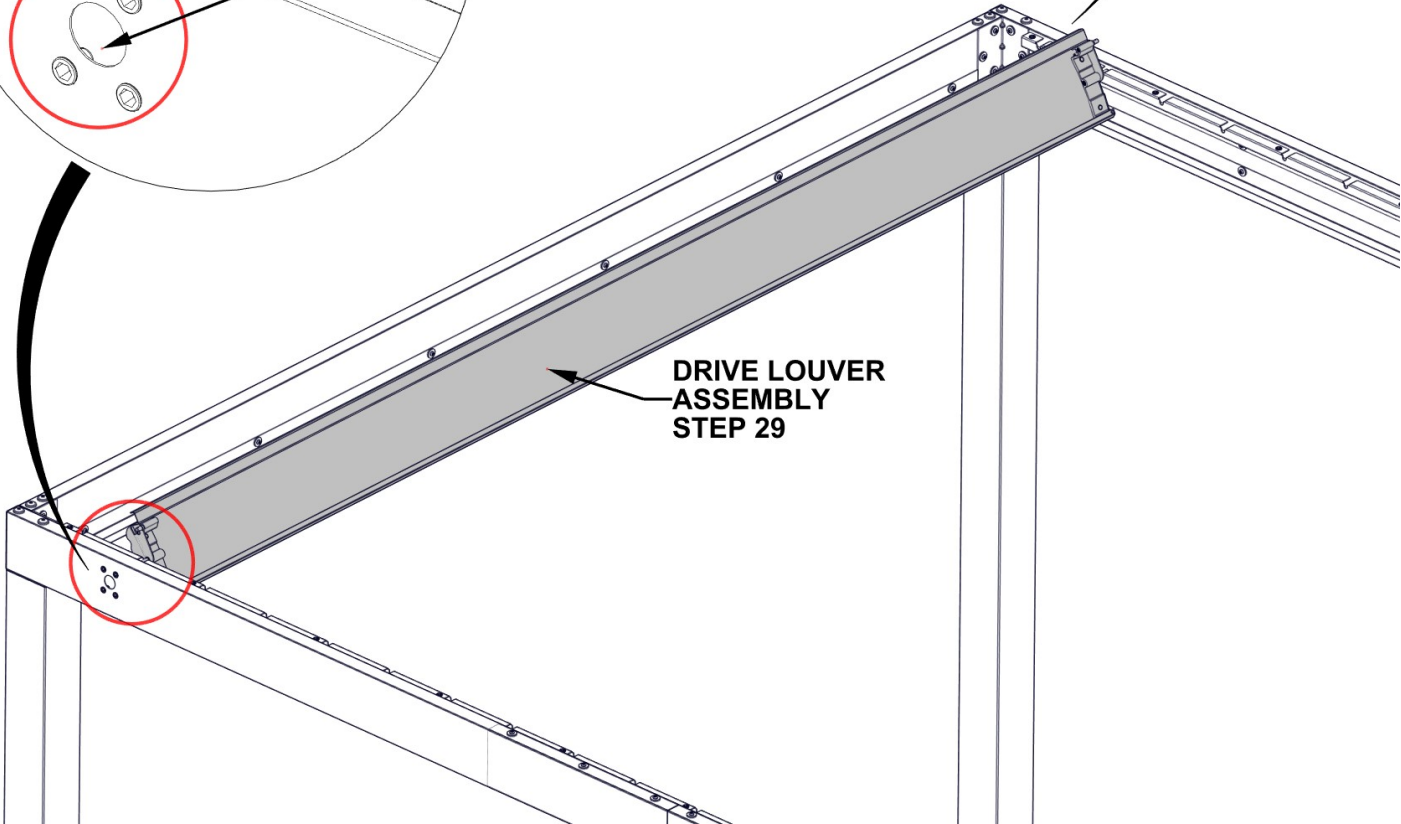
**NOTE: PLACE DRIVE LOUVER
ASSEMBLY IN THE SECOND
SET OF LOUVER MOUNT
GROOVES**



**L02
LOUVER DRIVE
SIDE PLATE**

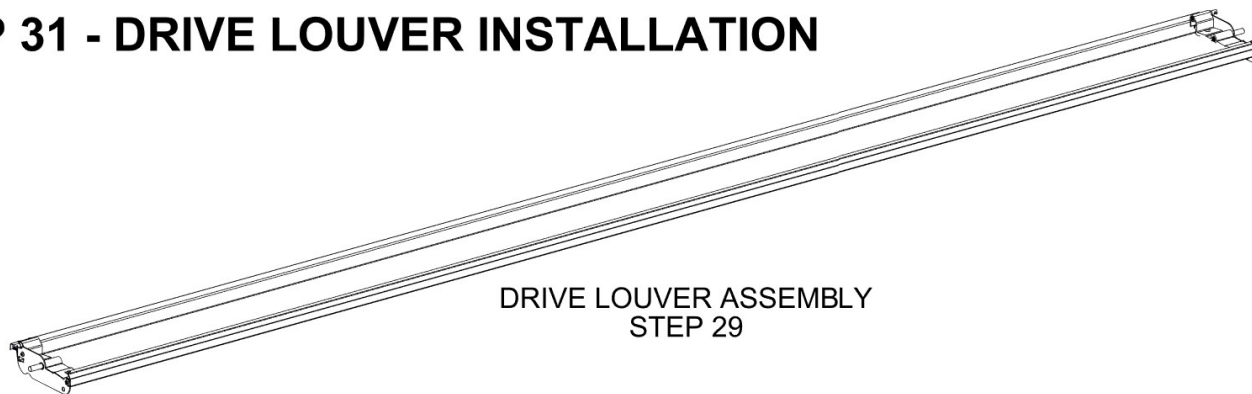


**NOTE: L02 SIDE PLATE
MUST BE ON THE SAME
END AS THE FOUR
THREADED INSERTS**

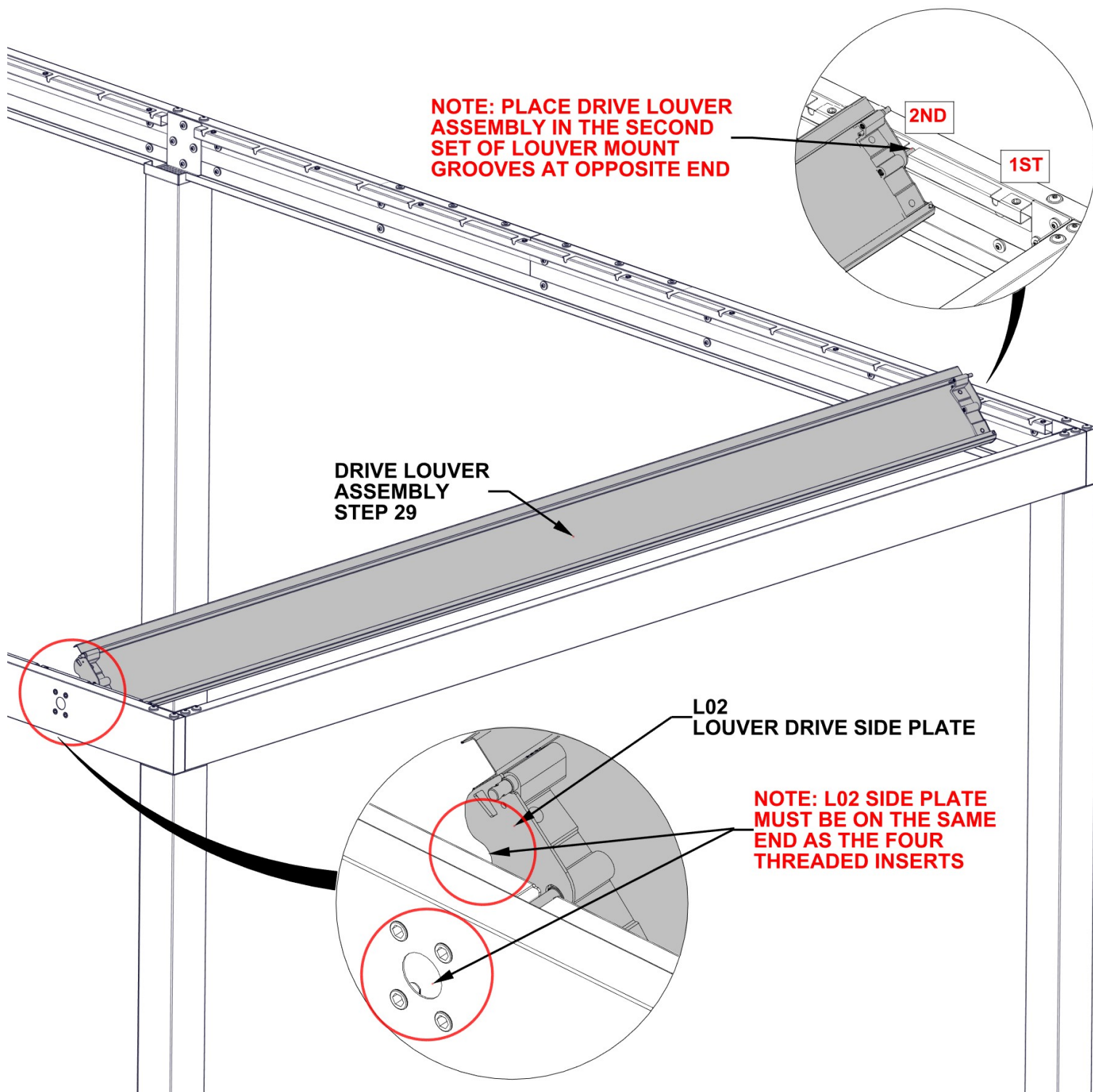


DRIVE LOUVER
ASSEMBLY
STEP 29

STEP 31 - DRIVE LOUVER INSTALLATION

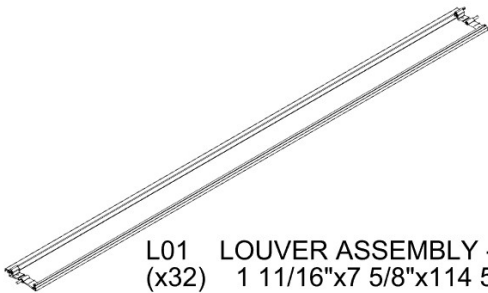


**ORIENTATION OF LOUVER WILL BE DETERMINED BY
THE SIDE BEAM WITH FOUR THREADED INSERTS**

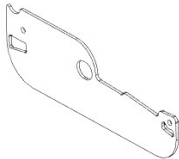


STEP 32 - LOUVER ASSEMBLY

QTY	PartNo	Description
128	H100408	SCREW PWH 8x1/2 BLK



L01 LOUVER ASSEMBLY - A4M01995
(x32) 1 11/16"x7 5/8"x114 5/16" (42x194x2904)

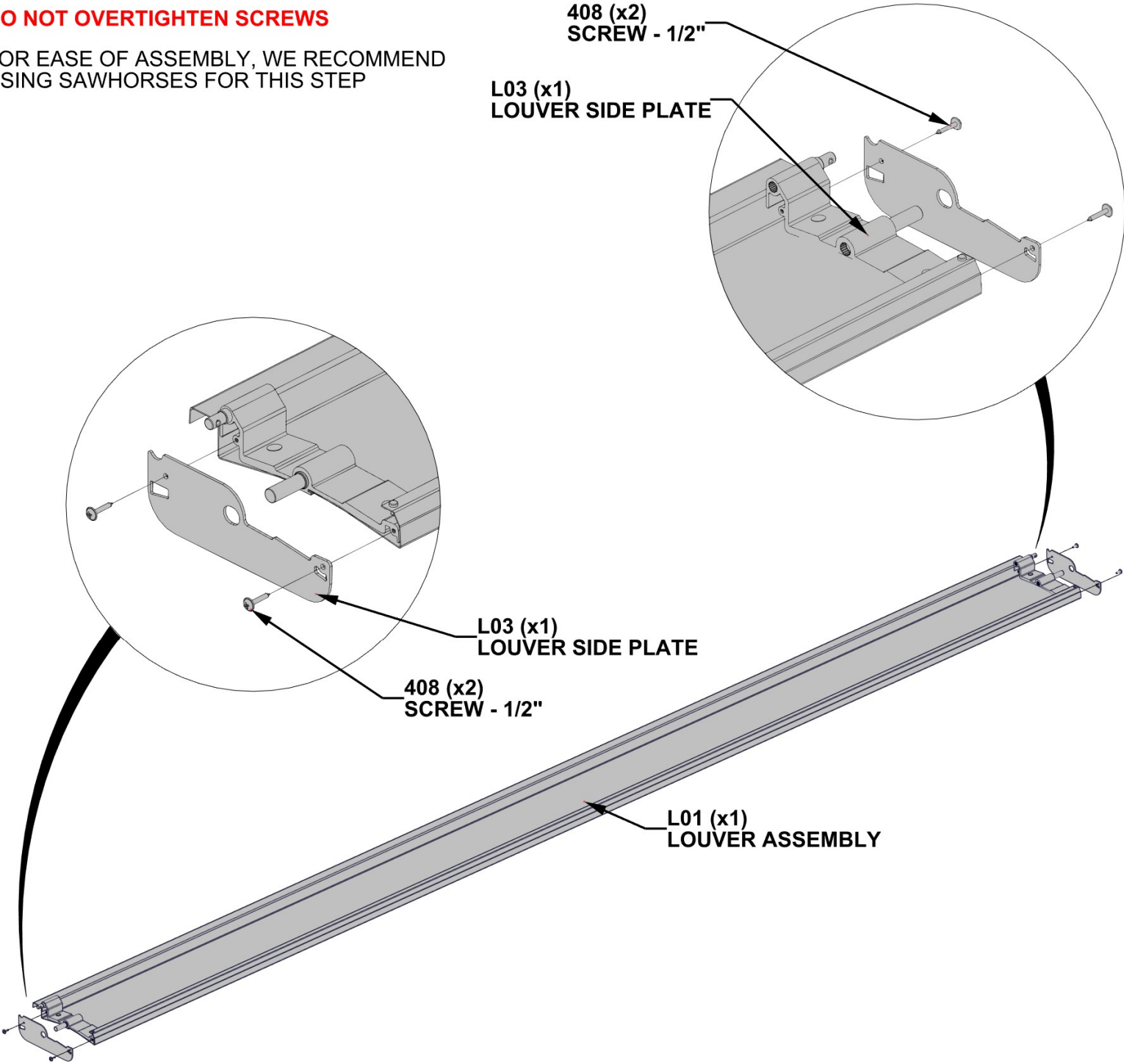


L03 LOUVER SIDE PLATE - A4M02334
(x64) 1/16"x2 3/16"x6 9/16" (2x55x167)

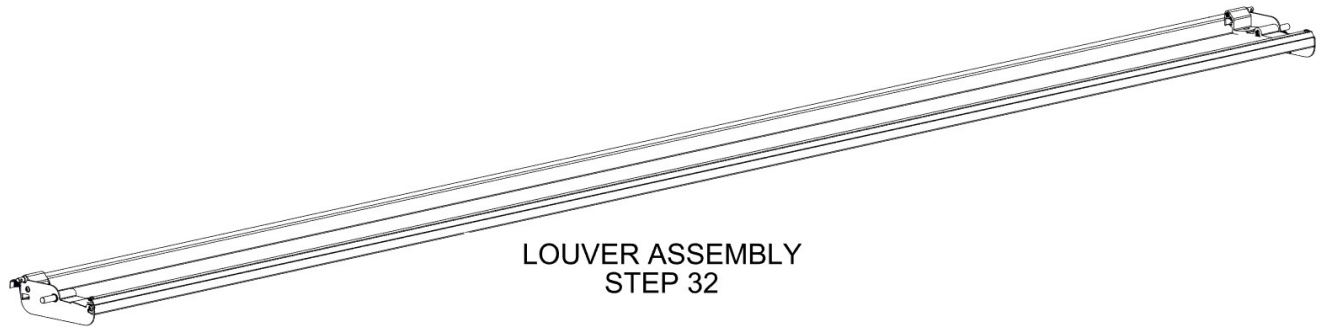
REPEAT THIS STEP 32 TIMES

DO NOT OVERTIGHTEN SCREWS

FOR EASE OF ASSEMBLY, WE RECOMMEND
USING SAWHORSES FOR THIS STEP

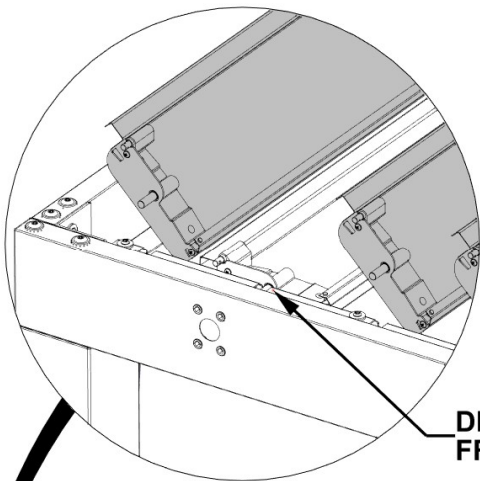
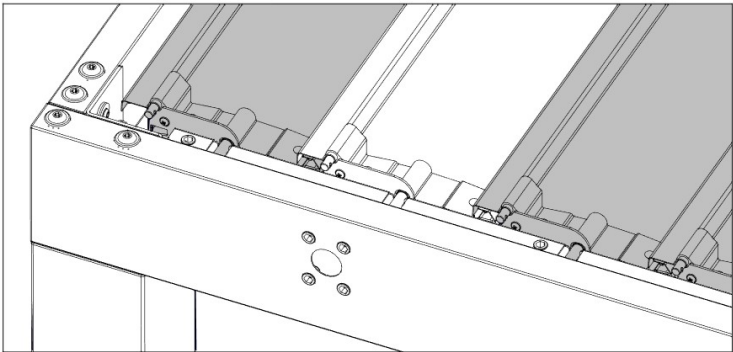


STEP 33 - LOUVER INSTALLATION

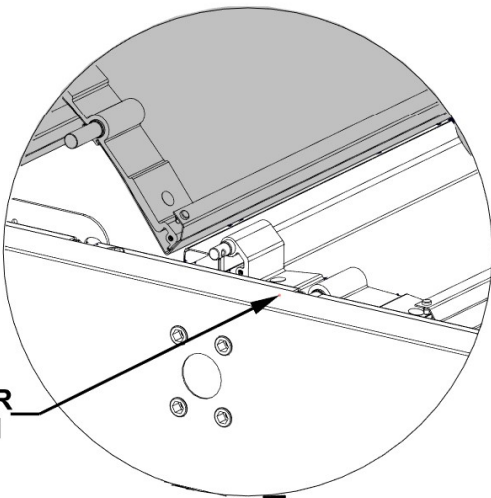


STARTING AT THE LEFT SIDE AND WORKING TO THE RIGHT, CAREFULLY SET EACH LOUVER ASSEMBLY ONE AT A TIME INTO LOUVER MOUNTS AT EACH END

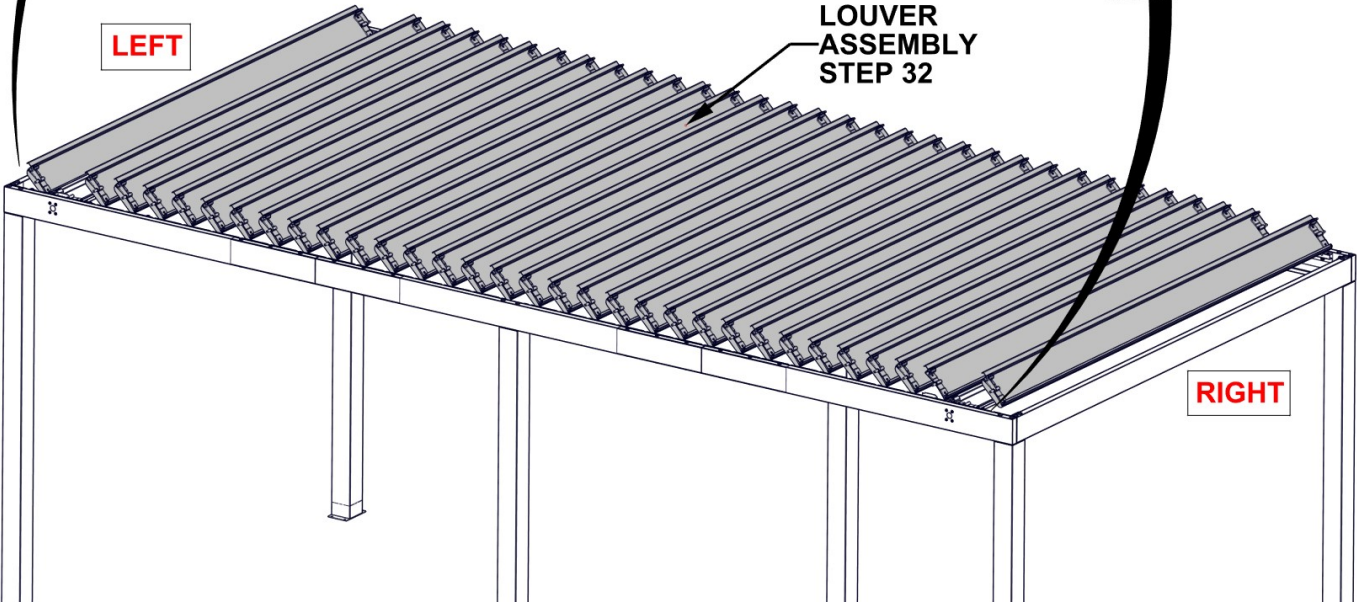
NOTE: MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION



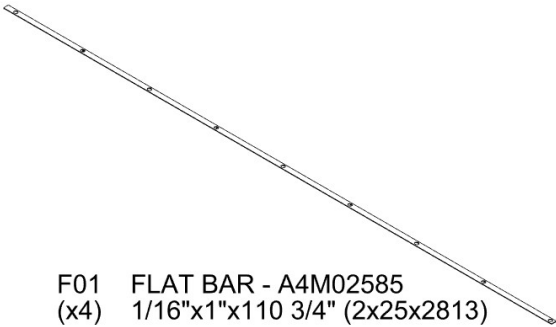
DRIVE LOUVER FROM STEP 30



DRIVE LOUVER FROM STEP 31



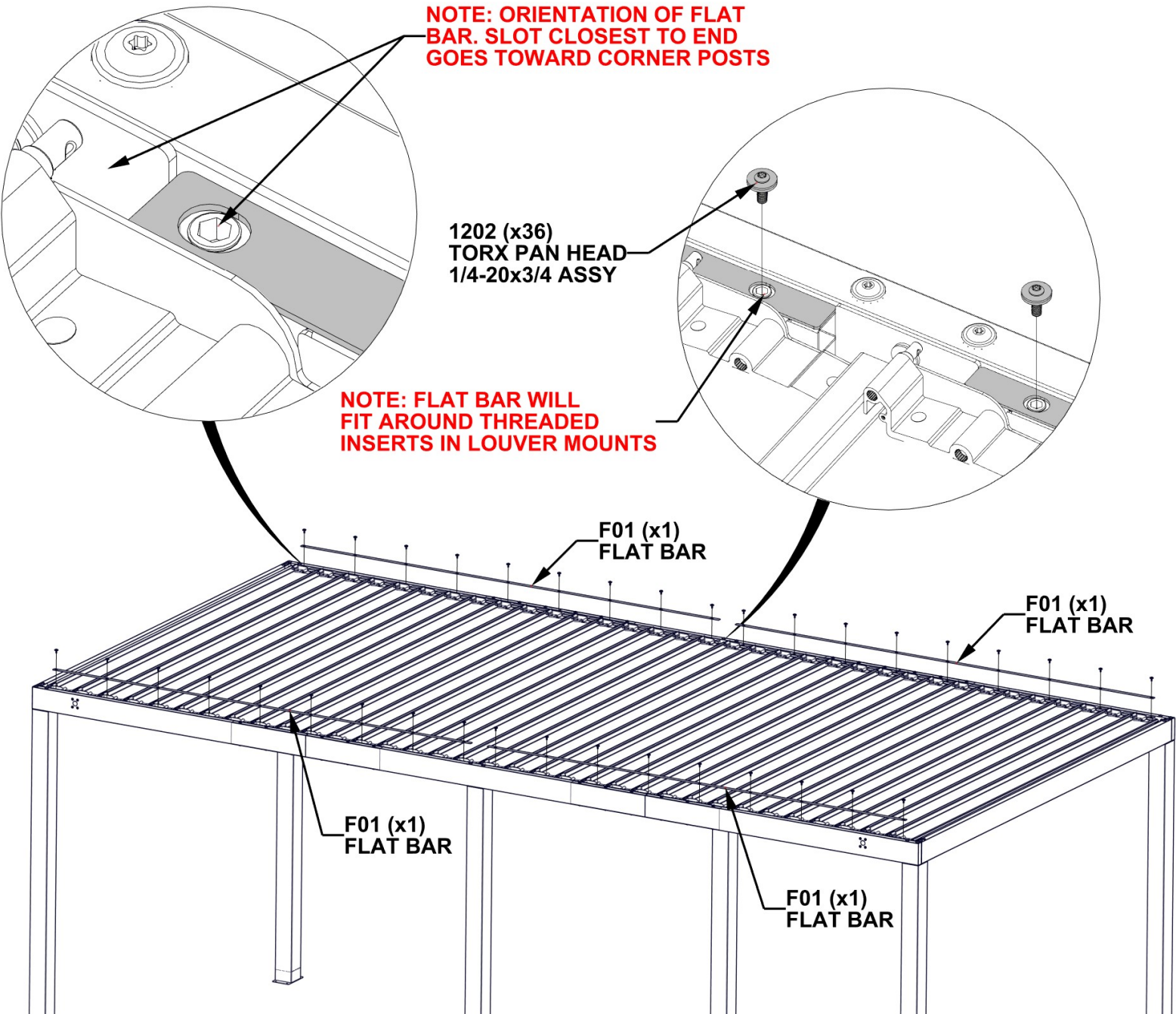
STEP 34 - LOUVER INSTALLATION



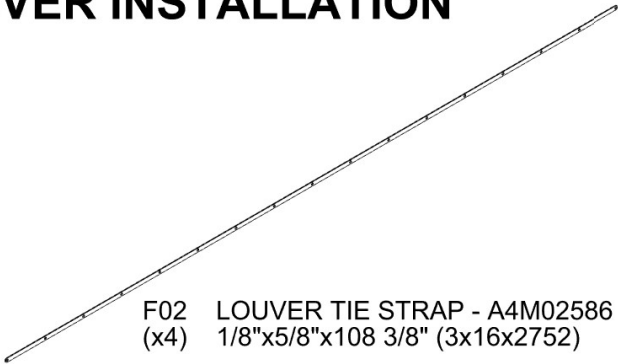
QTY	PartNo	Description
36	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

F01 FLAT BAR - A4M02585
(x4) 1/16"x1"x110 3/4" (2x25x2813)

ATTACH FLAT BAR ALONG EACH LOUVER MOUNT.
FLAT BAR WILL HOLD ALL LOUVERS IN PLACE.

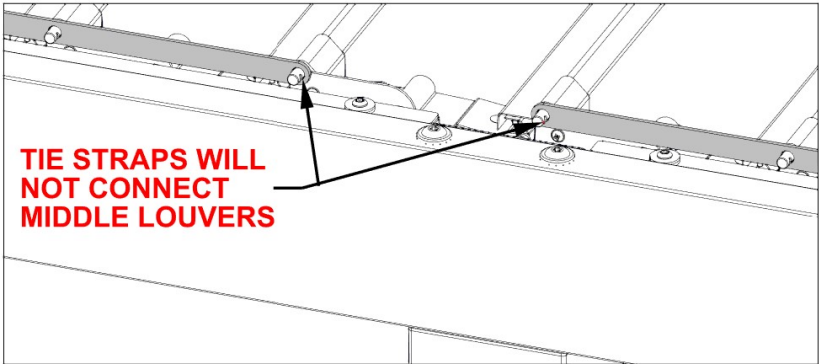


STEP 35A - LOUVER INSTALLATION



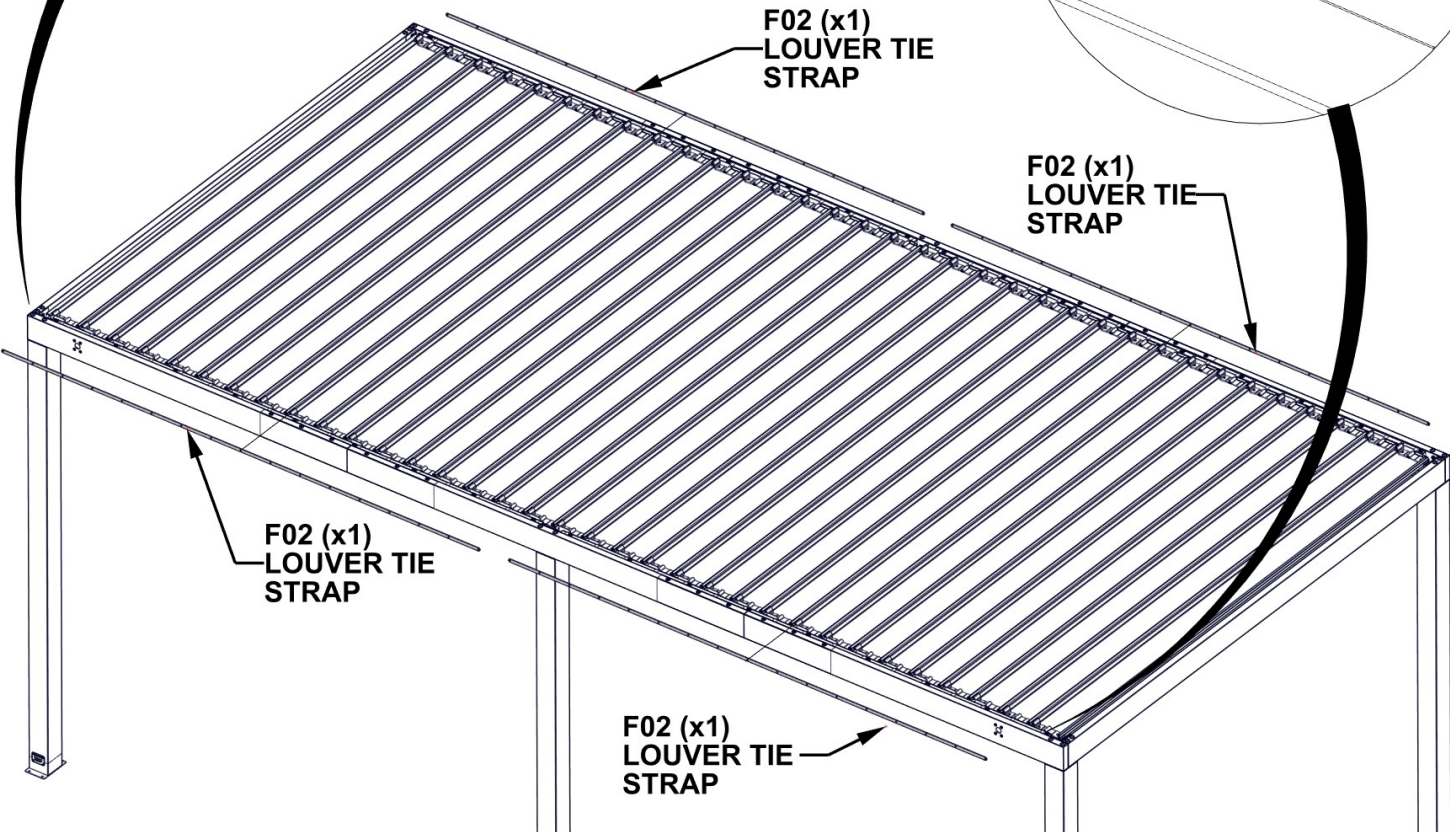
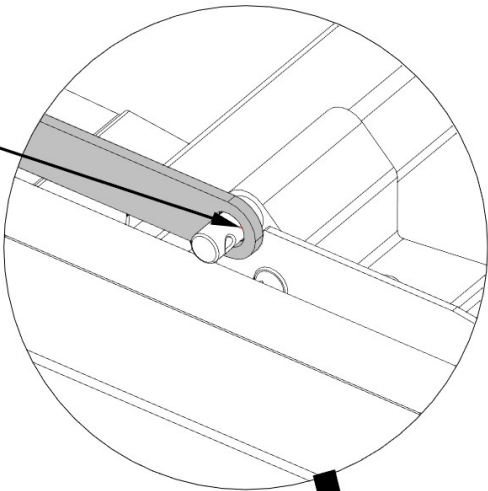
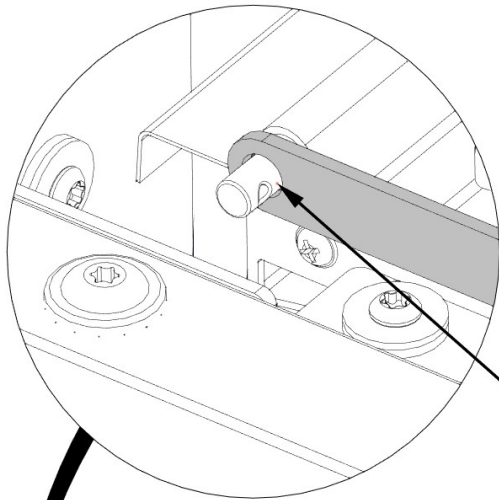
LOUVER TIE STRAPS WILL CONNECT LOUVERS TO ONE ANOTHER

STARTING AT THE ENDS OF THE ASSEMBLY, CONNECT LOUVERS USING TIE STRAPS.

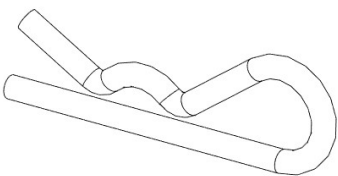


START LOUVER TIE STRAP AT EACH END

START LOUVER TIE STRAP AT EACH END

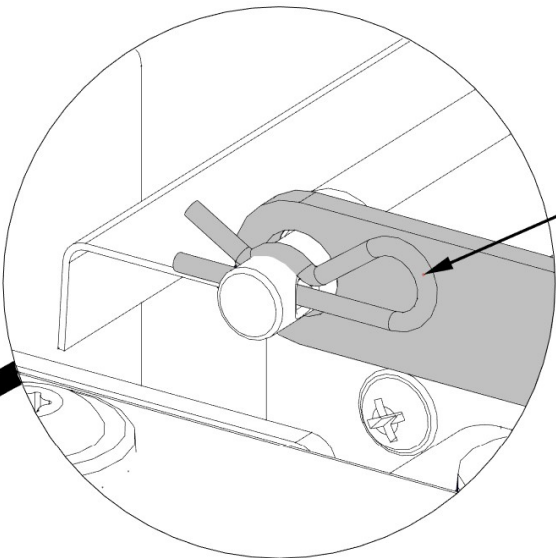


STEP 35B - LOUVER INSTALLATION

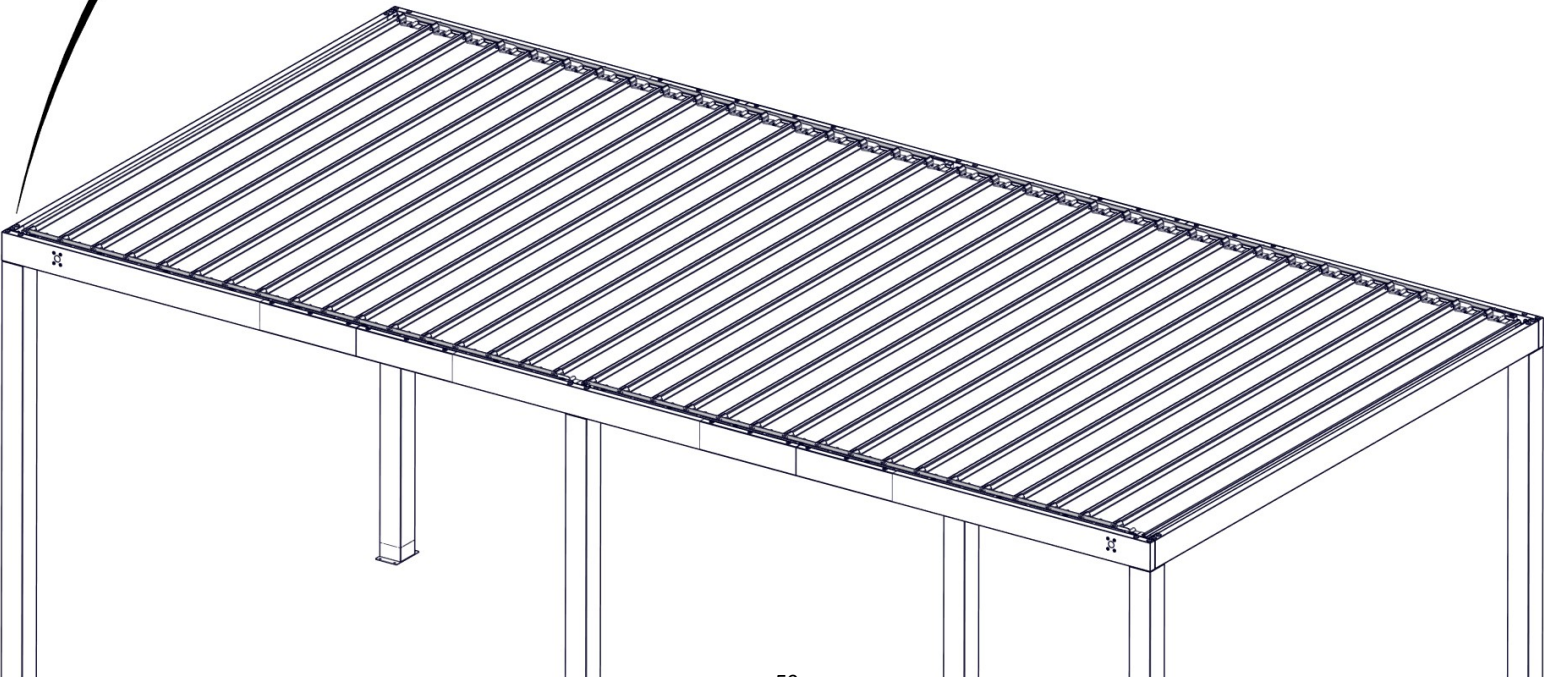


H101161 COTTER PIN
(x68)

INSTALL COTTER PINS ON EACH LOUVER
TO HOLD TIE STRAPS IN PLACE



1161 (x68)
COTTER PIN



STEP 36 - LOUVER MECHANISM

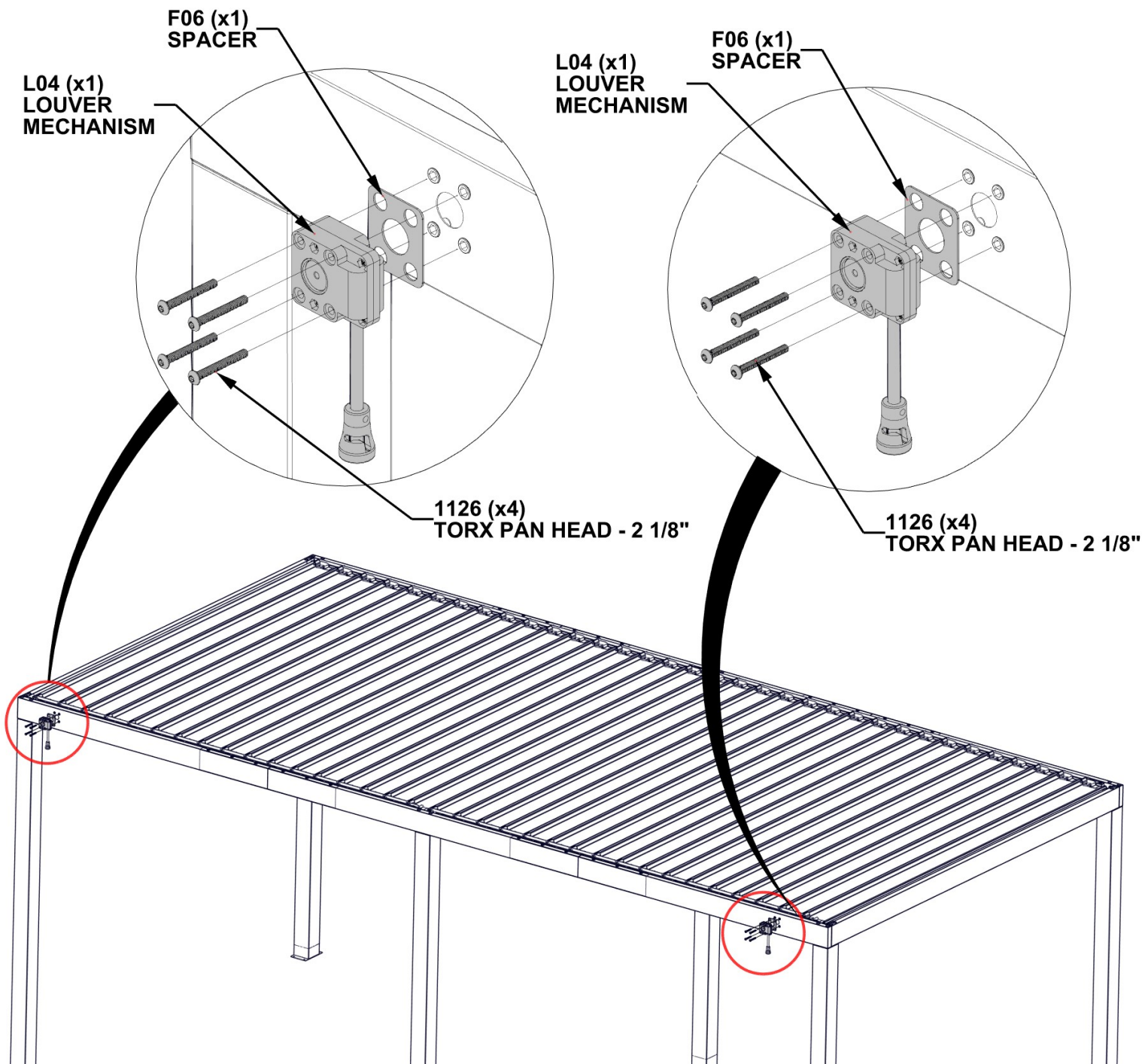
QTY	PartNo	Description
8	H101126	TORX PAN HEAD 1/4-20x2 1/8"



L04 LOUVER
(x2) MECHANISM

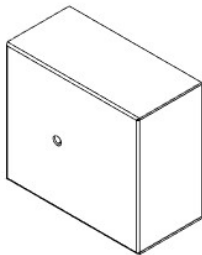


F06 SPACER - A4M02227
(x2) 1/16"x2 3/16"x2 3/4" (1.5x56x70)

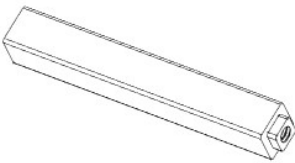


STEP 37 - LOUVER MECHANISM

QTY	PartNo	Description
1	H101187	BOLT PPH 8-32x1 1/8 BLK

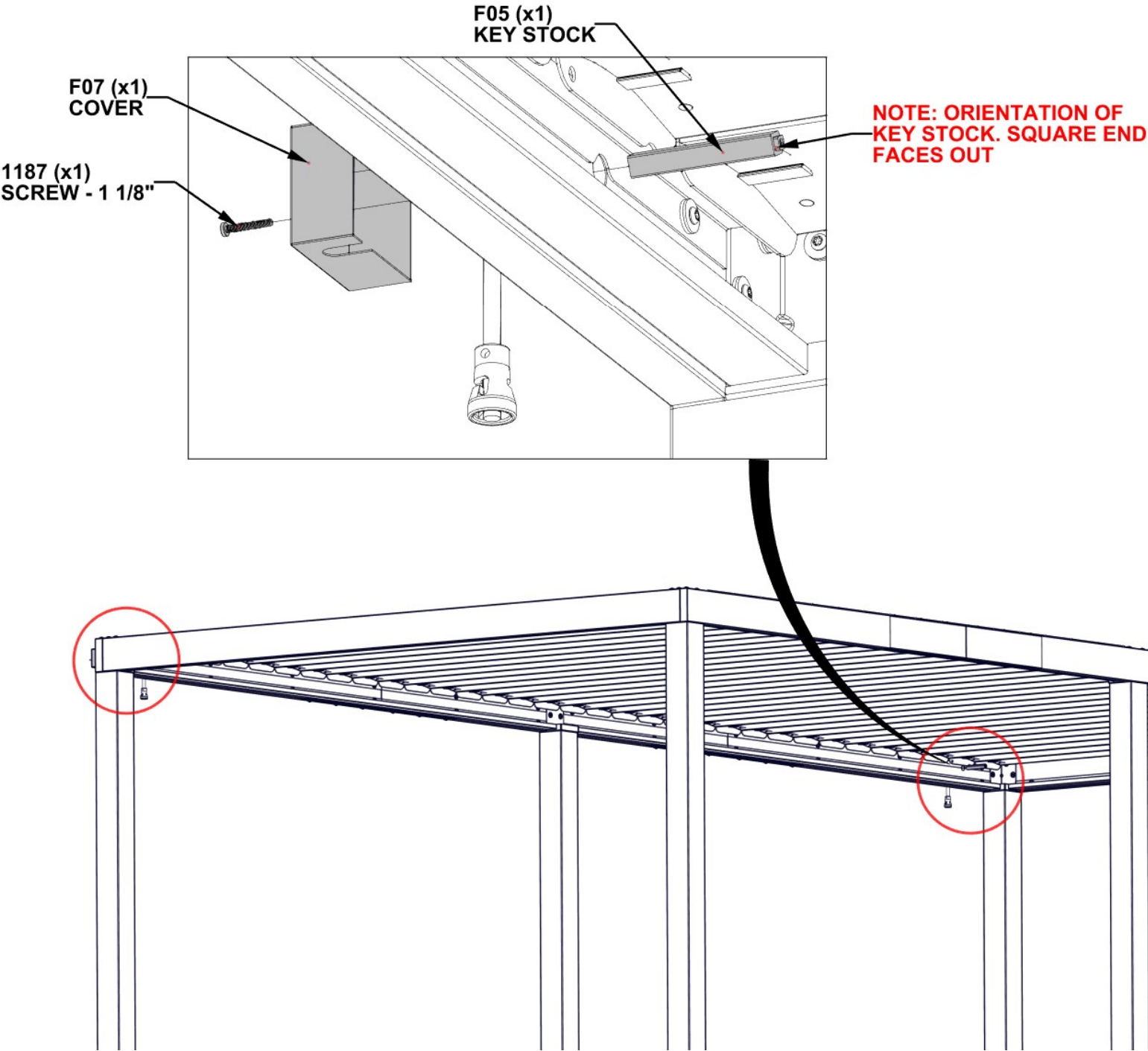


F07 COVER - A4M02228
(x2) 1 9/16"x2 7/8"x3 1/4" (39.5x73x82)



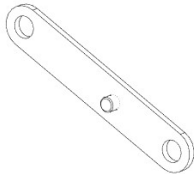
F05 KEY STOCK - A4M02226
(x2) 1/2"x1/2"x3 3/4" (13x13x95)

REPEAT THIS STEP FOR BOTH
MECHANISMS AT EACH END OF
ASSEMBLY



STEP 38A - LOUVER MECHANISM

QTY	PartNo	Description
2	H100653	NUT LOCK 1/4 BLK
2	H101189	LOW PROFILE SHOULDER BOLT 1/4-20x.375
4	H100474	WASHER FLAT 9x18 BLK



F03 LINKAGE STRAP - A4M02229
(x2) 1/2"x11/16"x3 13/16" (13x17x97)

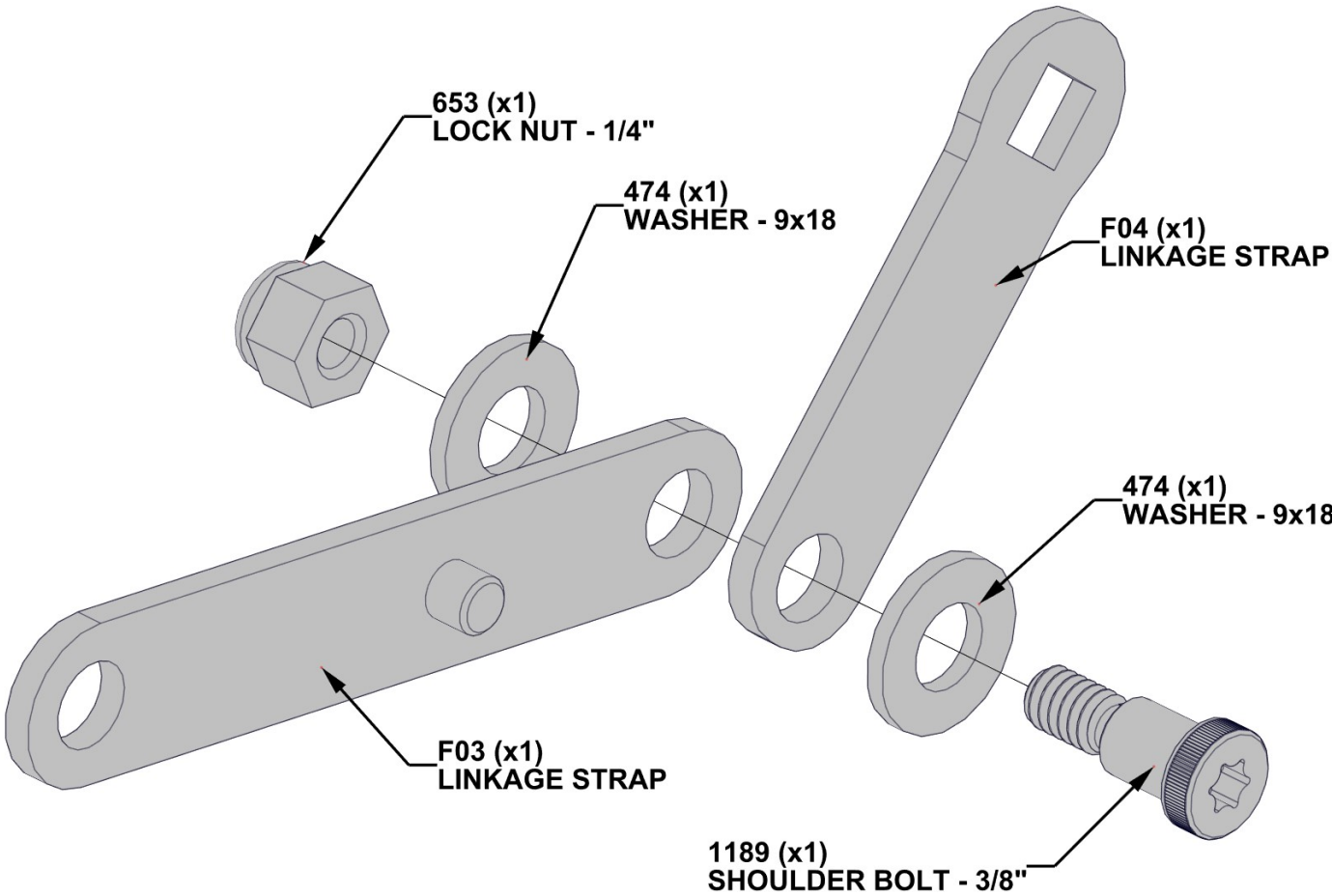


F04 LINKAGE STRAP - A4M02225
(x2) 1/8"x13/16"x2 5/8" (3x20x66)

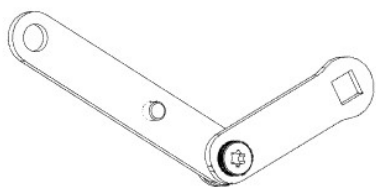
LINKAGES MUST BE ORIENTED AS SHOWN BELOW.
DO NOT OVERTIGHTEN HARDWARE.

LINKAGES SHOULD BE ABLE TO ROTATE FREELY.

REPEAT THIS STEP TWICE



STEP 38B - LOUVER MECHANISM



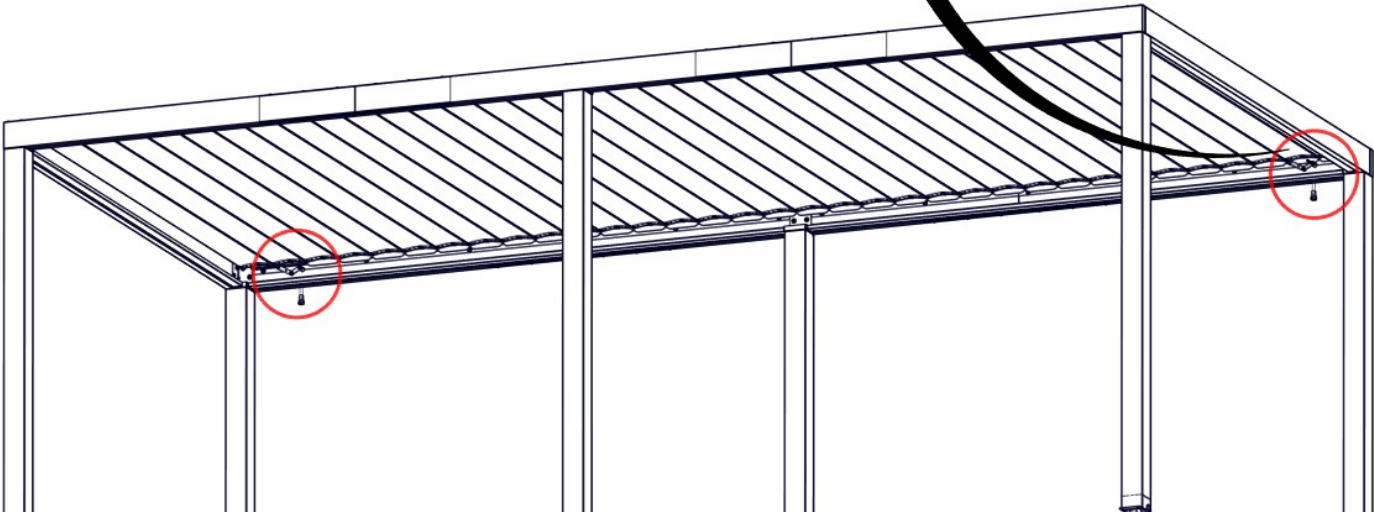
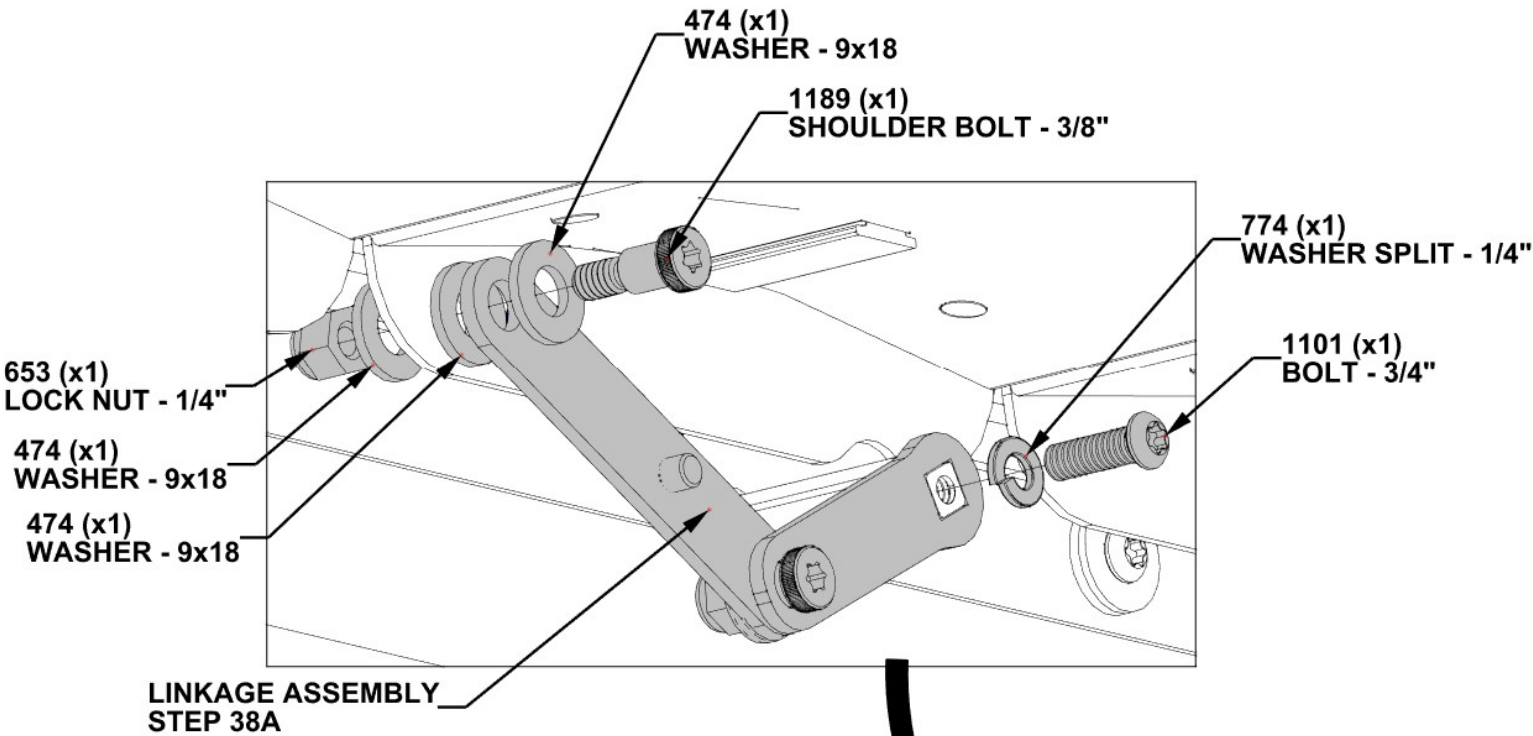
LINKAGE ASSEMBLY
STEP 38A

QTY	PartNo	Description
2	H100653	LOCK NUT - 1/4"
2	H101189	LOW PROFILE SHOULDER BOLT 1/4-20x.375
2	H101101	TORX PAN HEAD 1/4-20x3/4"
2	H100774	WASHER SPLIT 1/4 BLK
6	H100474	WASHER FLAT 9x18 BLK

LINKAGES MUST BE ORIENTED AS SHOWN BELOW.
DO NOT OVERTIGHTEN HARDWARE.

LINKAGES SHOULD BE ABLE TO ROTATE FREELY.

REPEAT THIS STEP FOR BOTH MECHANISMS AT EACH END.

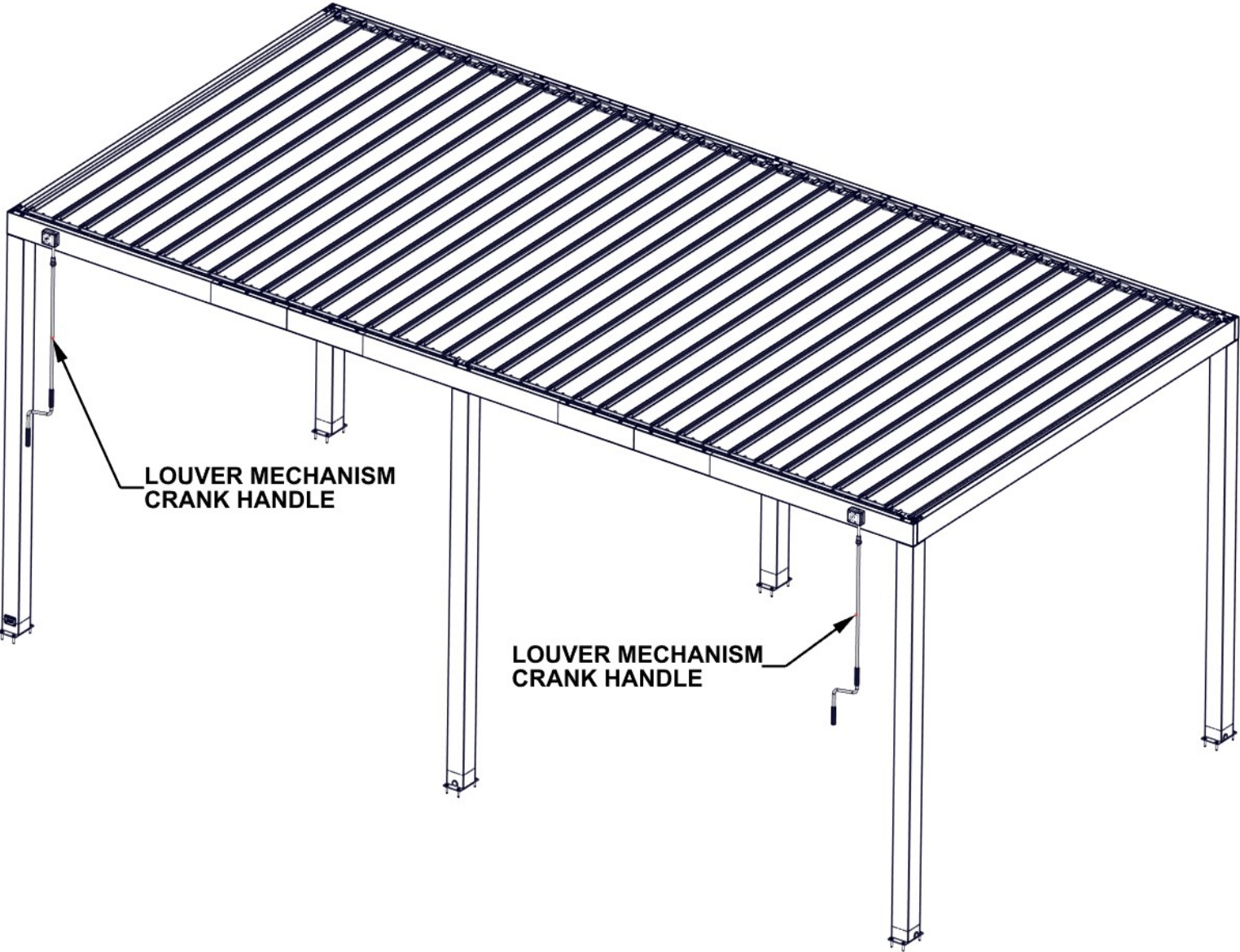


STEP 38C - LOUVER MECHANISM



LOUVER MECHANISM
CRANK HANDLE

CONNECT CRANK HANDLE TO MECHANISMS.
TURN HANDLE TO LOCK IN PLACE.



STEP 39 - PERGOLA ANCHORING

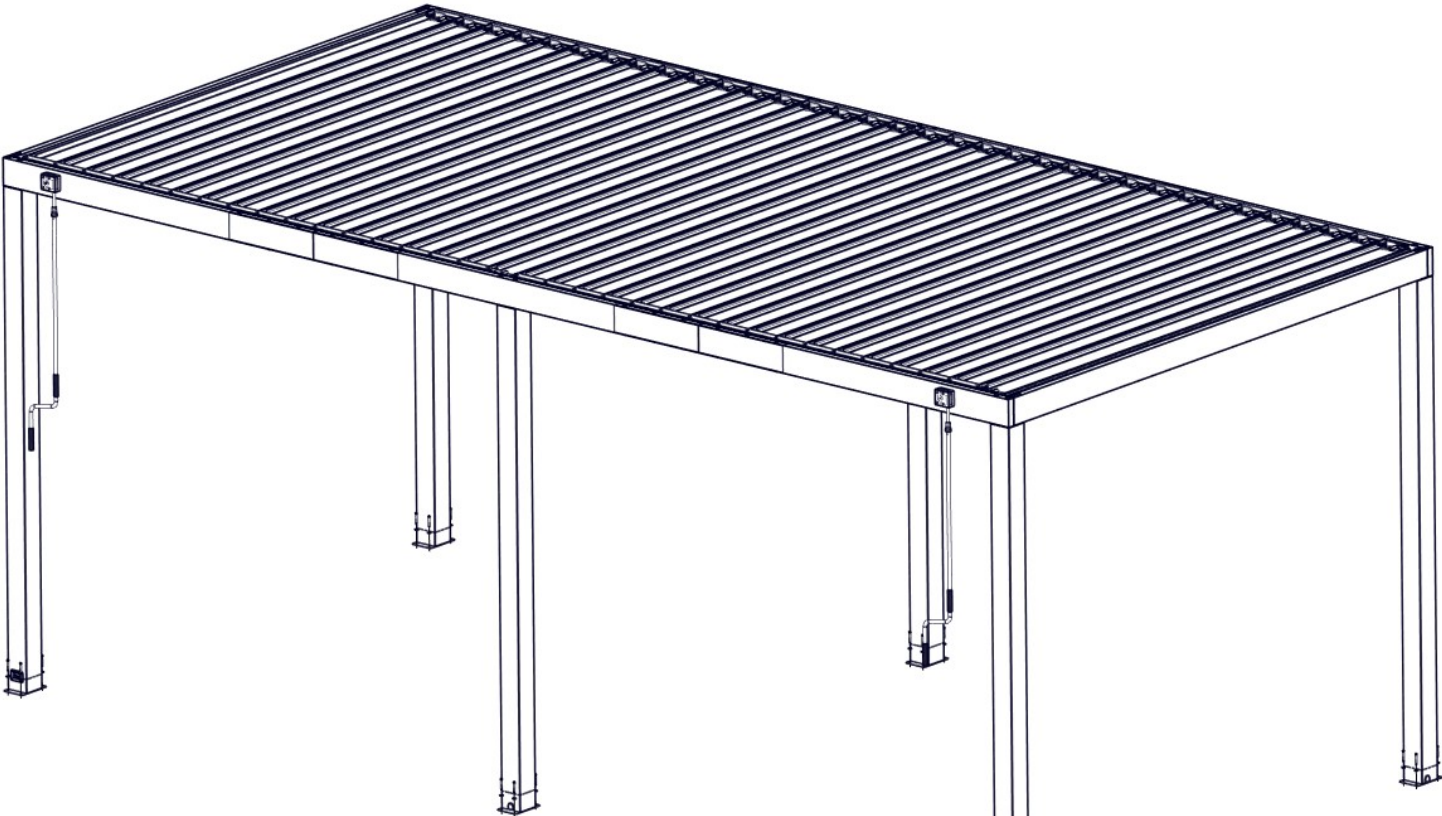
QTY	PartNo	Description
24	H100120	CONCRETE ANCHOR 1/4"x2"
24	H100630	WASHER FLAT 8x19 BLK

NOTES:
MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS. SEE BELOW.

FOR INSTALLATION ON WOOD DECKS, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER DECK.

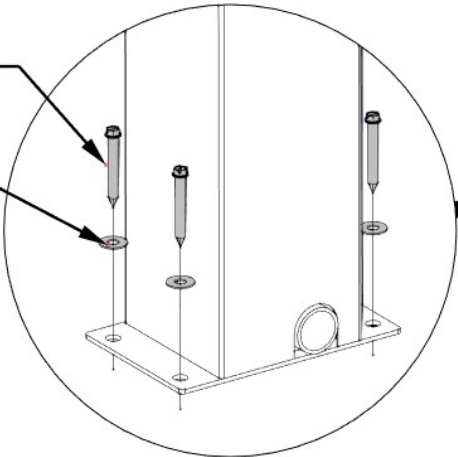
REPEAT THIS STEP FOR ALL 6 POST.

NOTES:
PRE-DRILL HOLES FOR CONCRETE ANCHORS USING A 3/16" CONCRETE DRILL BIT.



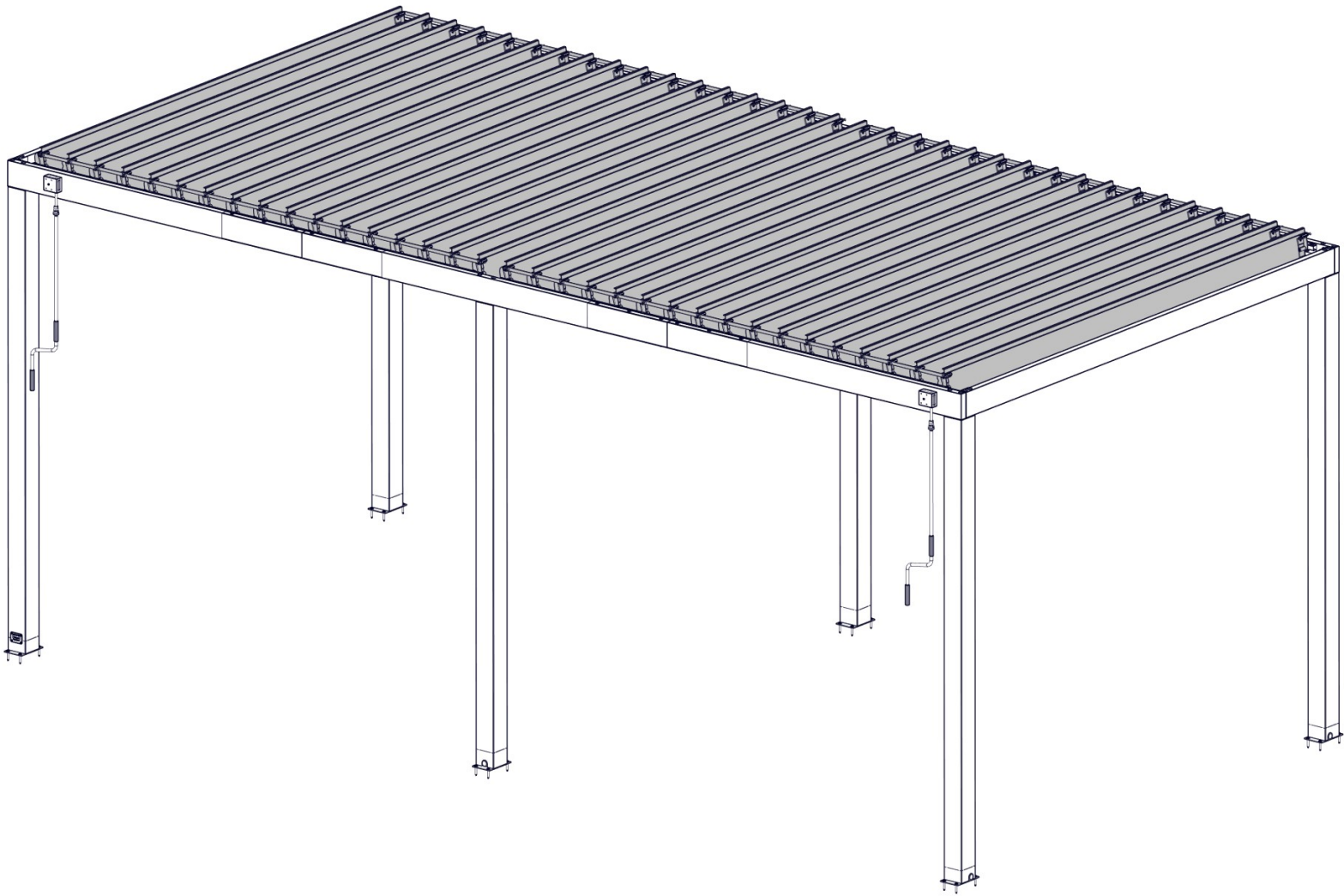
120 (x4)
CONCRETE SCREW-2"

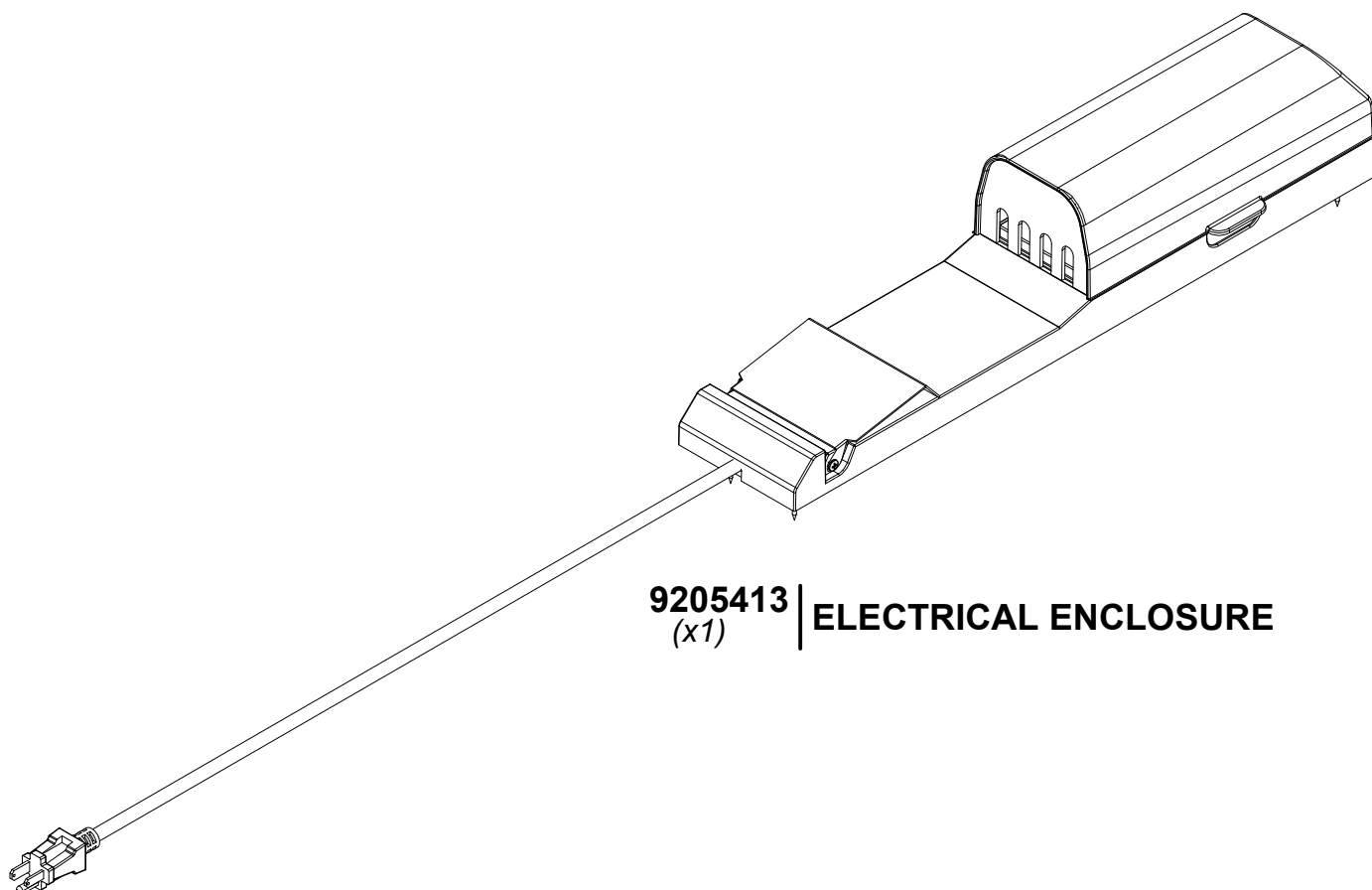
630 (x4)
WASHER - 8x19



STEP 40 - PREVENTATIVE MAINTENANCE

NOTE - IT IS IMPORTANT TO TAKE CAUTION WHEN HIGH WINDS OR WINTER WEATHER SUCH AS ICE OR SNOW IS EXPECTED. IF INCLEMENT WEATHER ARISES, IT IS RECOMMENDED TO TURN LOUVERS INTO THE FULLY OPEN (UPRIGHT) POSITION. THIS WILL PREVENT DAMAGE TO THE STRUCTURE AND DECREASE THE CHANCES OF STRUCTURE OR LOUVER DAMAGE.





9205413
(x1) | **ELECTRICAL ENCLOSURE**

FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY EXTERIOR POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.