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## Standing Desk

### ASSEMBLY INSTRUCTIONS

#### **Before You Begin:**

Please identify all component parts and hardware pieces required before you begin. Carefully remove all of the components from the packaging and set aside for assembly. Assemble on a soft surface to prevent scratching during assembly.

**Note: Phillips Screwdriver Required (Not Included)**

#### **Caution:**

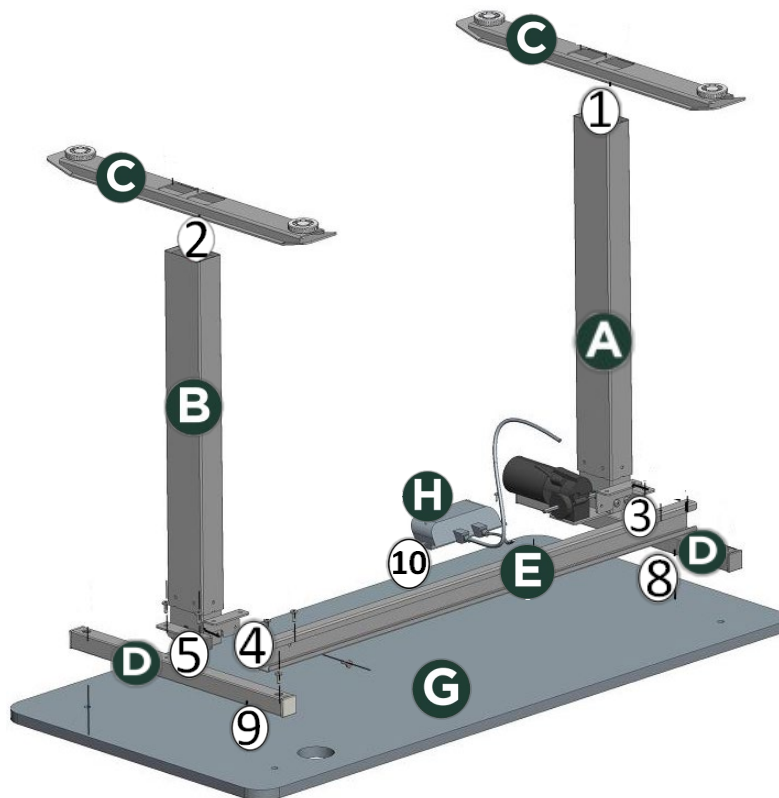
Tighten all components securely before use. Failure to do so may result in personal injury. DO NOT use any sharp objects to open plastic wrapped components as damage to product or competitor may result.

#### **Warning:**

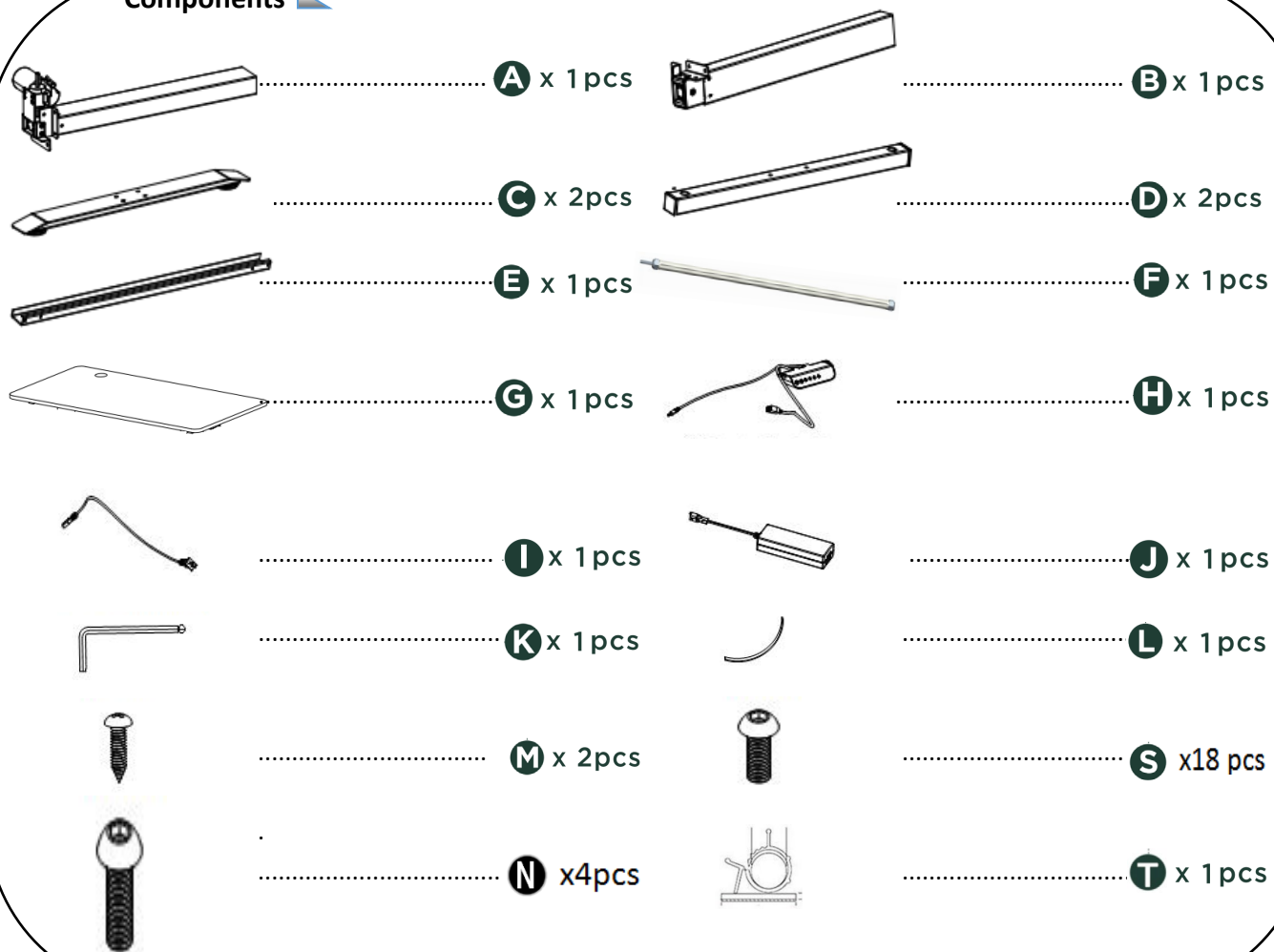
CHOKING HAZARD - Small Parts. Adult Assembly Required.

Serious or fatal crushing injuries can occur from furniture tipping over.

DO NOT ALLOW CHILDREN TO CLIMB ON FURNITURE

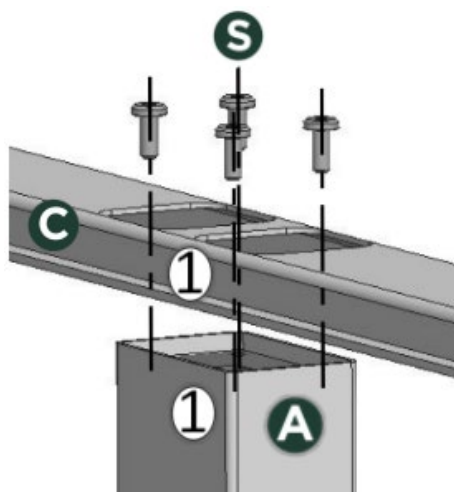


## Components

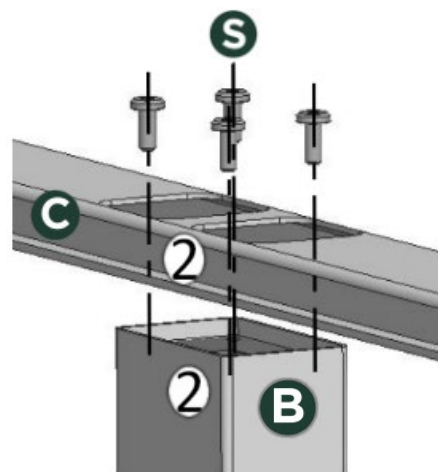


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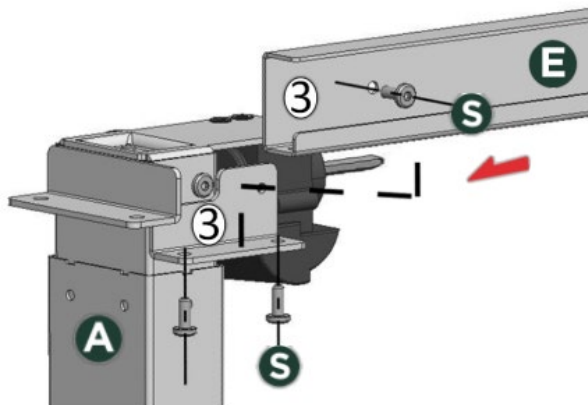
1



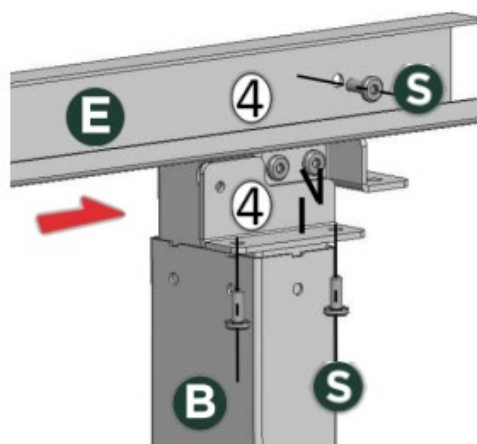
2



3

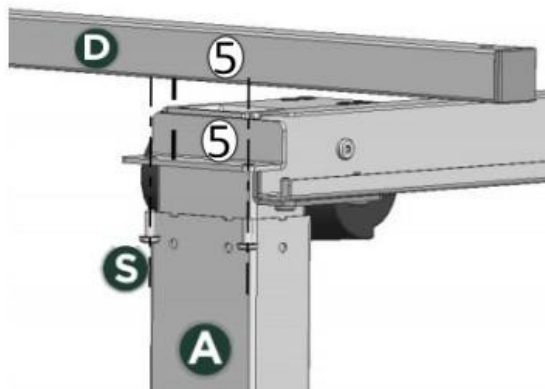


4

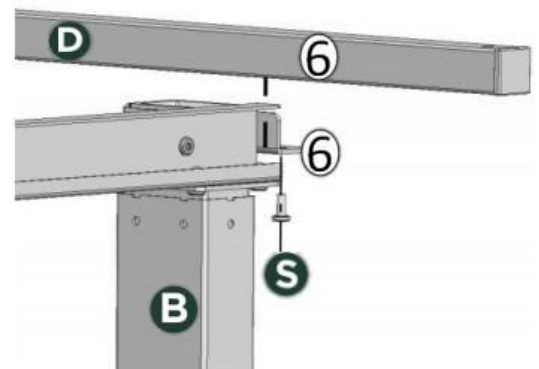


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5



6

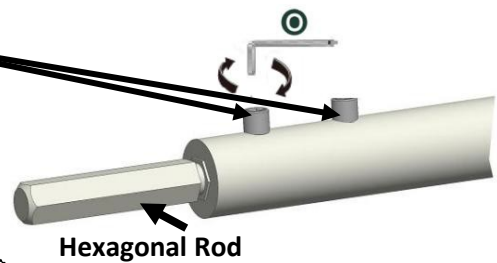


7

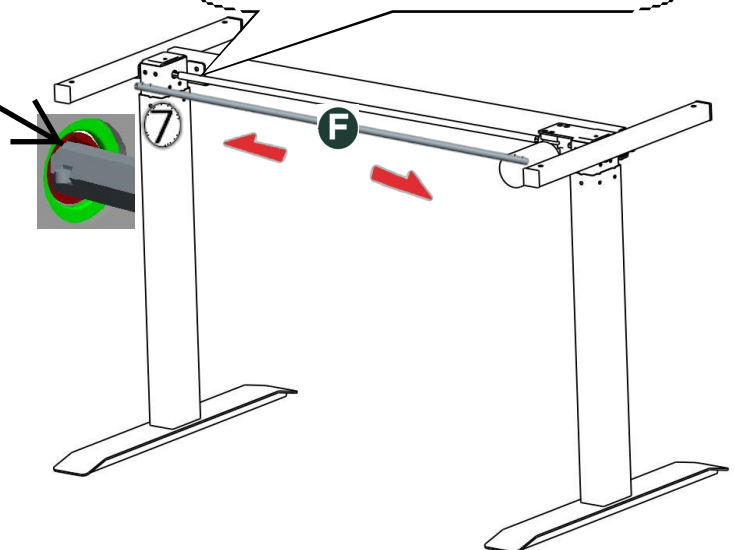
**Note:** Loosen top bolts then extend the hexagonal rod to the appropriate length.

(see figure 7),

Bolts

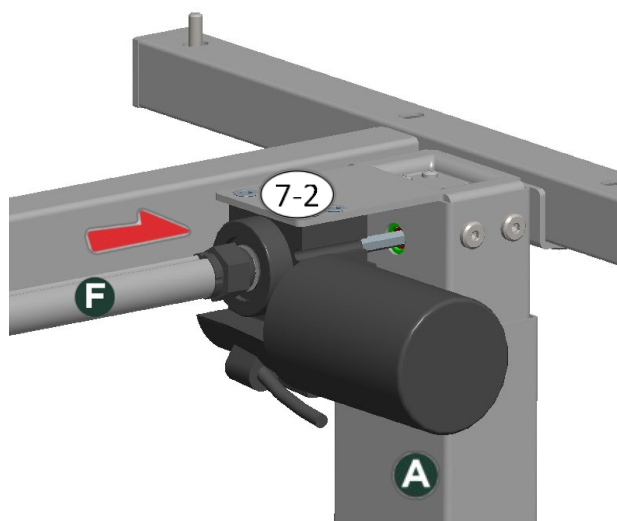


Hexagonal Rod

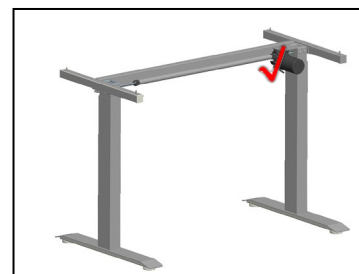


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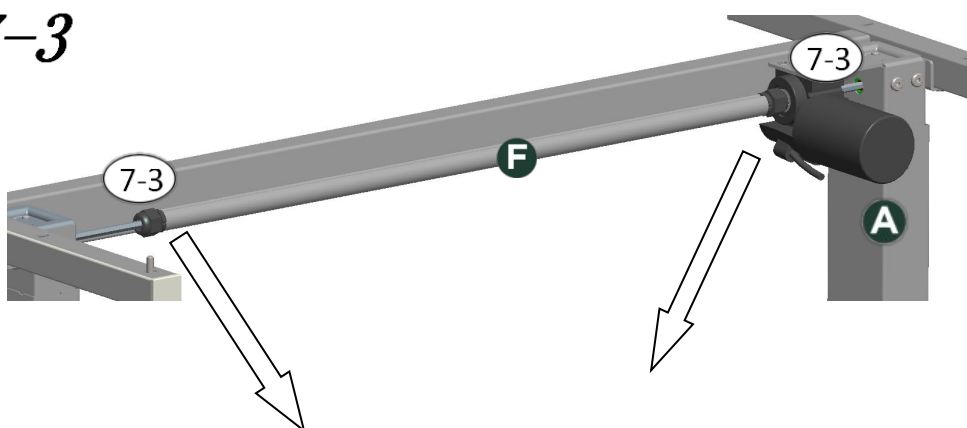
7-2



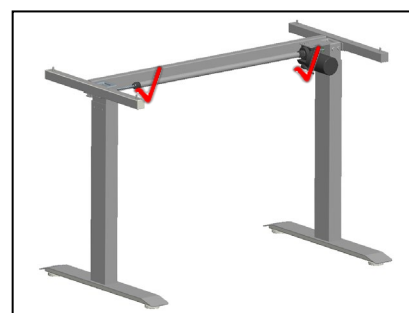
The drive tube is inserted into the bottom of the hexagonal bar



7-3

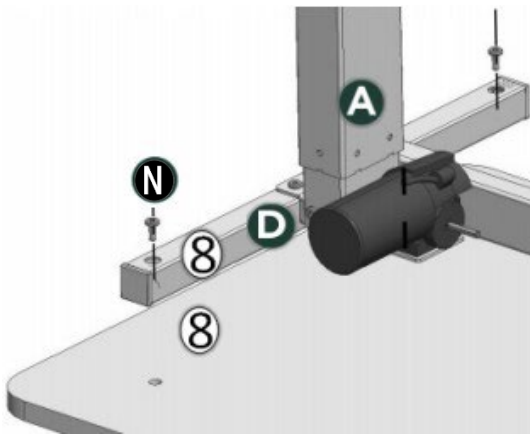


Tighten the bolts at both ends

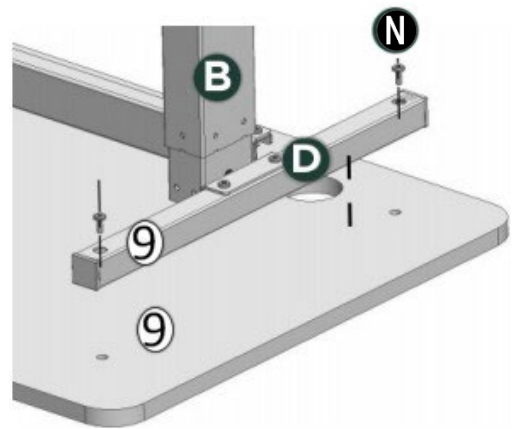


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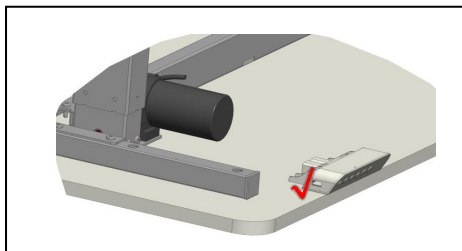
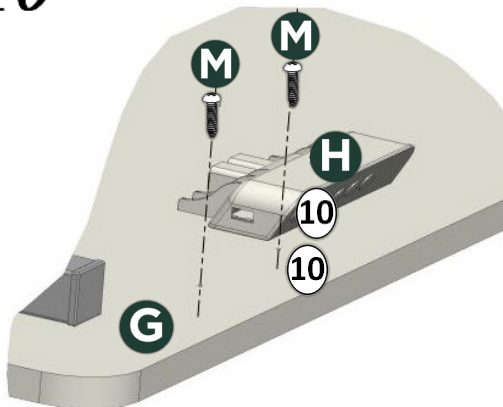
8



9

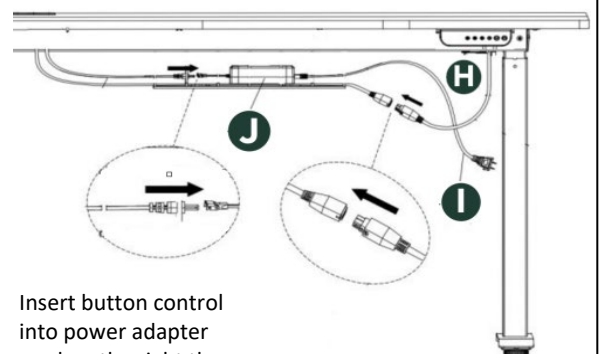
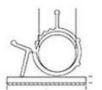


10



11

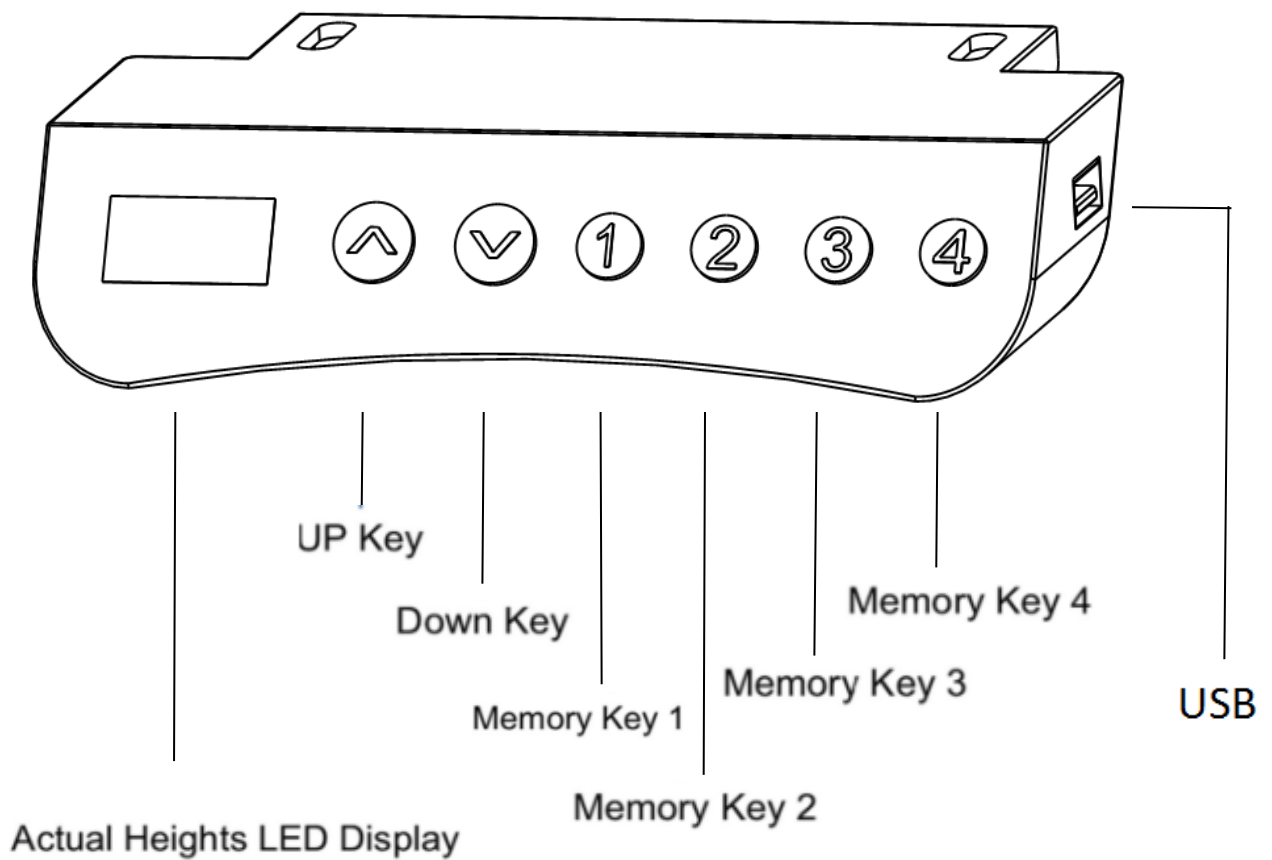
Remove adhesive backing from part "T" cable clamp and place on underside of table behind the button control panel. Insert cords and lock clamp



Insert button control into power adapter cord on the right then into power cord on the left

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## Height Adjustment Controller Operation



- LED Display: Press any key once to wake up the LED display.
- Up Key  : Press and hold the UP key to raise the desk .
- Down Key :  Press and hold the DOWN key to lower the desk.
- Memory Key :    
  - Saving a height setting: Press and hold any numbered key until you hear a beep.
  - Applying a height setting: Press any numbered key and the desk will adjust automatically.

### Notes:

- Stop the desk's movements at any time by pressing any key.
- Height settings will remain when unplugged.

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## Initialization Process / Resetting Your Desk

The "Initialization Process" must be done before using the desk for the first time and also for resetting your desk. To reset the desk, press and hold the DOWN key for 10 seconds until the LED display shows "Rst" and the desk will start to slowly lower. Keep holding the DOWN key while the desk is moving and the LED is still showing "Rst". The desk will reach its lowest setting and then move up slightly until the LED shows "28.3". Once the LED displays "28.3", you may release the DOWN key. The "Initialization Process" is now complete.

## Error Code Instructions

| Error Code | Reason                  | Solution                                                                                                                                                                                                                                                                                                                     |
|------------|-------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Er1        | Motor Line Open Circuit | <ol style="list-style-type: none"><li>1. Disconnect and reconnect all the cable lines from "Part H" and "Part J". The LED will display "Rst".</li><li>2. Press and hold the DOWN key until the desk stops moving and the LED displays "28.3".</li><li>3. If the above step fails, please contact Customer Service.</li></ol> |
| OL         | Low Main Voltage        | <ol style="list-style-type: none"><li>1. Weight limit over 110 lbs, please remove some items off the table and try again.</li><li>2. If the above step fails, please contact Customer Service.</li></ol>                                                                                                                     |
| OH         | Motor Overheat          | <ol style="list-style-type: none"><li>1. Press any key to restart the function.</li><li>2. If the above step fails, please contact Customer Service.</li></ol>                                                                                                                                                               |
| Rst        | Initialization Process  | Desk in the process of resetting. Press and hold the DOWN key for the desk to slowly lower until it reaches its lowest setting. Keep holding the DOWN key until it stops moving and the LED displays "28.3" (28.3inch). The desk may now be operated as normal.                                                              |

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