

Plaster Coats	PROPORTIONAL MIXING GUIDELINES		
	Titan America® Stucco 80 lb. bags	Sand/Arena	
		Parts/Partes Cement : Sand Cemento : Arena	Shovels/Part Palas/Parte
Scratch (Capa Inicial)	1 Bag	2½ : 4	15–24
Brown (Segunda Capa)	1 Bag	3 : 4	18–24
Finish (Capa Final)	1 Bag	2 : 3	12–18