



TITEBOND TRANSLUCENT WOOD GLUE

Titebond Translucent Wood Glue is designed for general household and woodworking projects. It provides a virtually invisible glue line and bonds stronger than the wood. A strong tack and fast speed of set helps reduce clamp time. When dry, this wood glue is unaffected by finishes and sands easily. Also ideal for craft projects, Titebond Translucent is easy to use and cleans up with water. It is specifically designed for wood, particleboard, hardboard, leather, cloth and most other porous materials.



Features & Benefits

- Virtually invisible glue line
- Fast set - Strong bond
- Good heat-resistance
- Safe - no solvent vapors
- Water cleanup
- Versatile
- Sets faster than most other white glues

Specifications

CONFORMS TO ASTM D-4236

Application Guidelines

Application Temperature: Above 50°F (10°C)

Open Assembly Time: 5 minutes (70°F./50%RH)

Total Assembly Time: 10-15 minutes (70°F./50%RH)

Minimum Required Spread : Approximately 6 mils or 250 square feet per gallon

Required Clamping Pressure: Enough to bring joints tightly together (generally, 100-150 psi for soft woods, 125-175 psi for medium woods and 175-250 psi for hardwoods)

Method of Application: Easily spread with a roller spreader or brush, or may be transferred to plastic bottles for finer gluing applications.

Cleanup: Damp cloth while glue is wet. Scrape off and sand dried excess.

Bond Strength ASTM D-905 (On Hard Maple)

Temperature	Strength	Wood Failure
Room Temperature	3,550 psi	50%
150°F. Overnight	1,600 psi	15%

Physical Properties

Type: Polyvinyl acetate emulsion

Calculated VOC: < 4 g/L

State: Liquid

Weight Per Gallon: 9.1 g/L

Color: White

Dried Film: Translucent

Flashpoint: > 200°F

Solids: 45%

Freeze / Thaw Stability: Stable

Viscosity: 8500 cps.

Chalk Temperature: To assure a good bond, 50°F is the lowest recommended temperature of the glue, air and materials during application.

Storage Life: 24 months in tightly closed containers at 75°F

Limitations

Titebond Translucent Wood Glue is not intended for exterior use or where moisture is likely. For exterior applications use Titebond III Ultimate Wood Glue or Titebond II Premium Wood Glue. Not for structural or load bearing applications. Do not use when temperature, glue, or materials are below 50°F. Freezing may not affect the function of the product but may cause it to thicken. Agitation should restore product to original form. Read SDS before use. **KEEP FROM FREEZING. KEEP OUT OF THE REACH OF CHILDREN.**

Product SKUs

Part Number	UPC	Case UPC	Size	Weight	Units Per Package	Pack Per Pal
6123	037083061239	10037083061236	8 oz. Bottle	8.01	12	16

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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