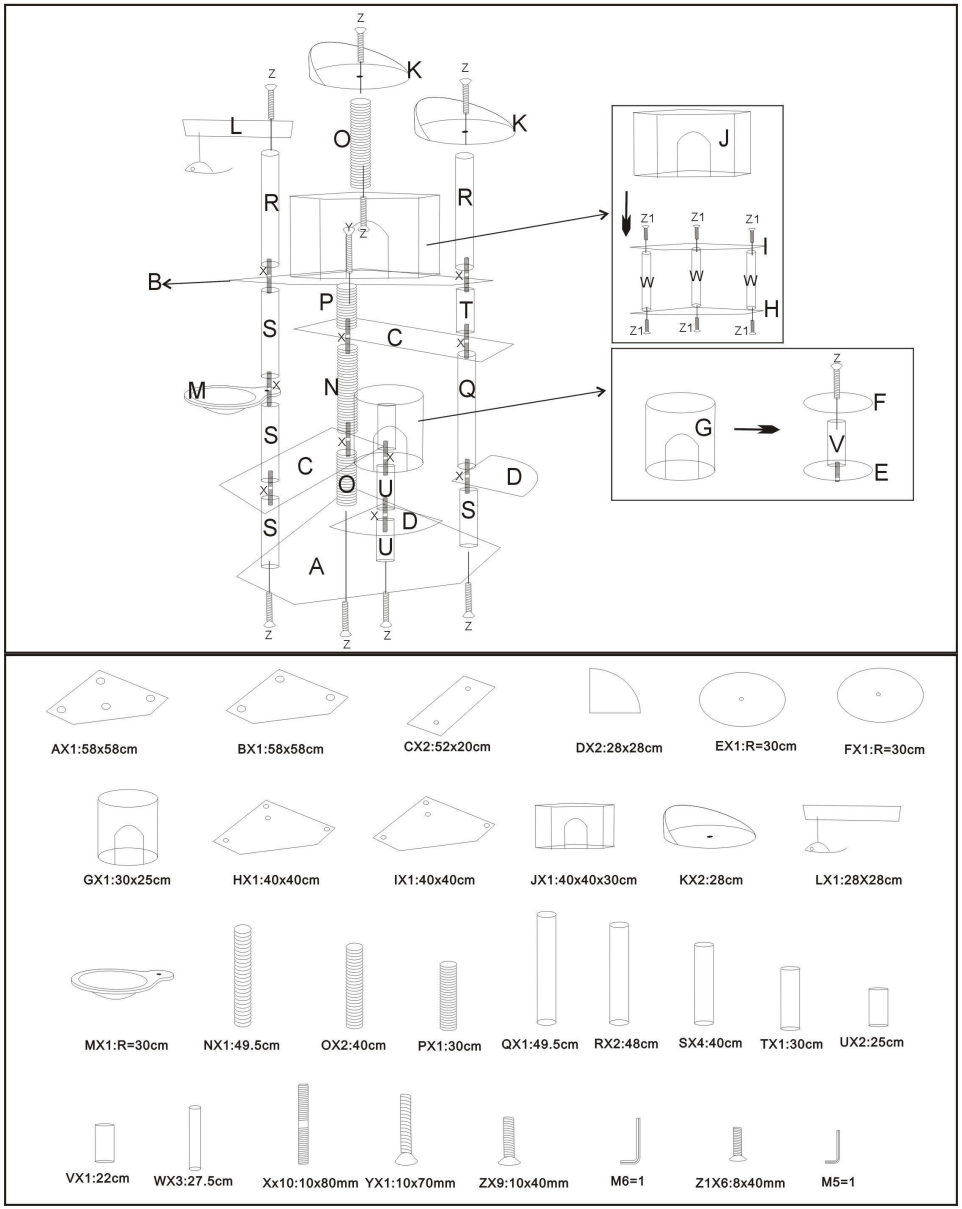Assembly Instructions