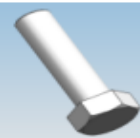
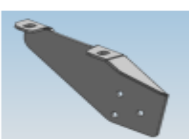
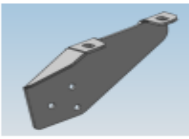
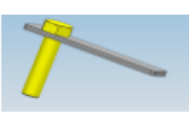
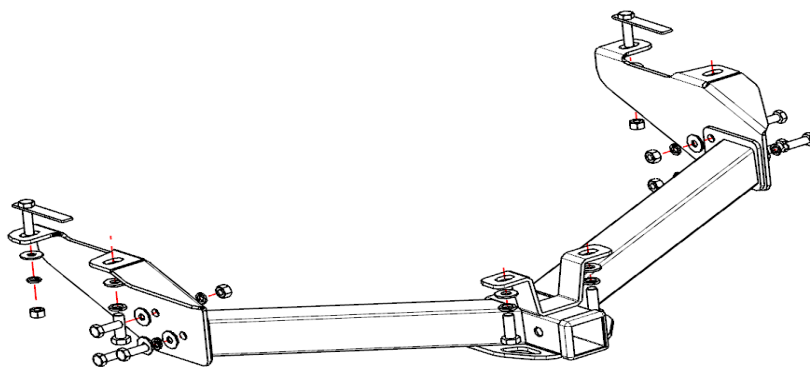


INSTALLATION INSTRUCTIONS

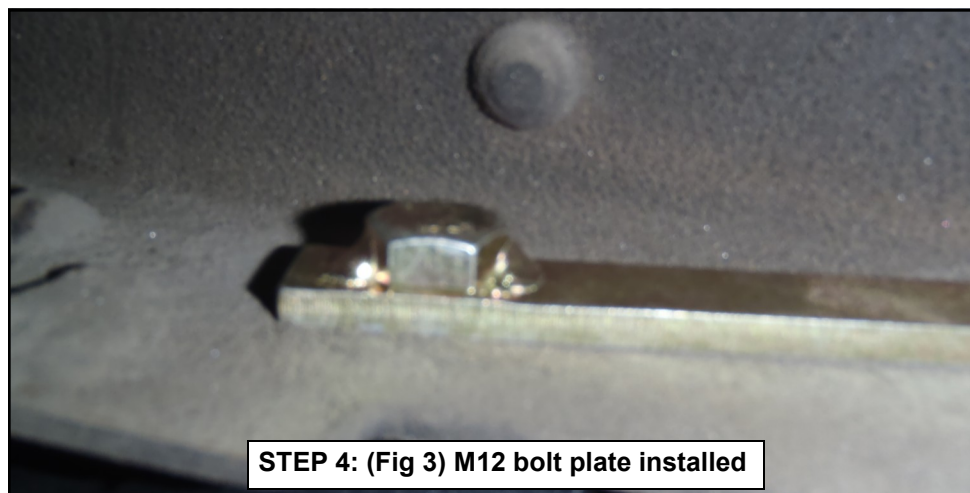
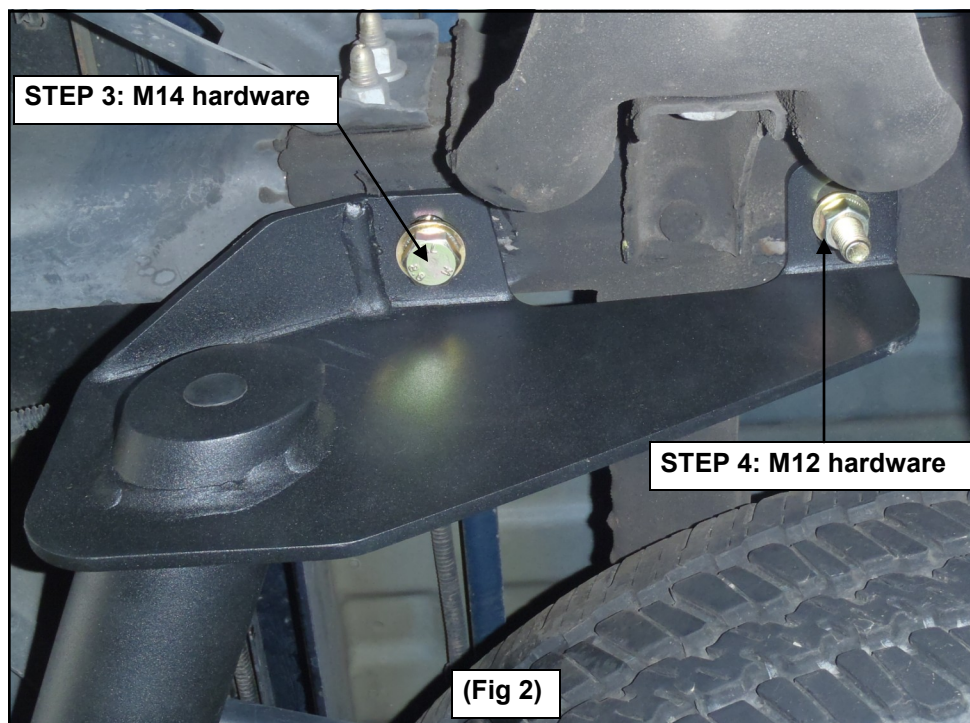
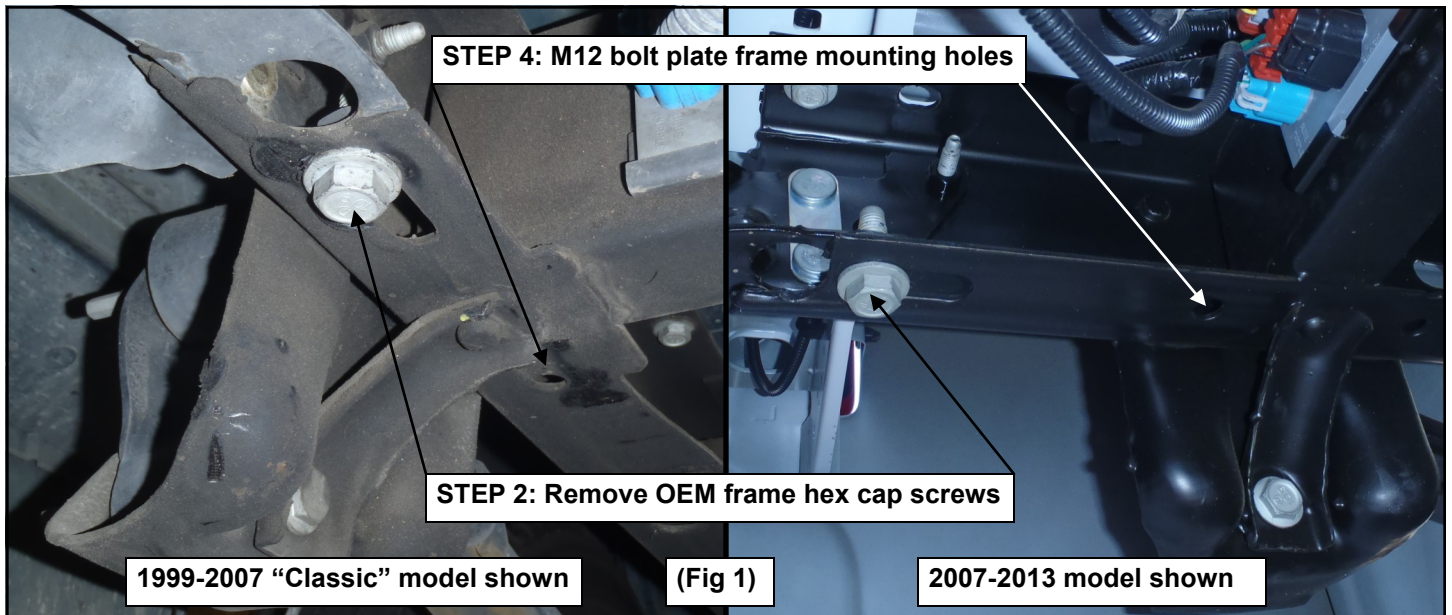
Description	QTY	Illustration	Description	QTY	Illustration
Trailer frame body	1		M14*40 Hexagon bolts	4	
Connecting bracket left	1		φ12*25 Flat washers	12	
Connecting bracket right	1		φ12 Lock washers	8	
T- bolts	2		φ14*30 Flat washers	4	
M12 Hexagon nuts	6		φ14 Lock washers	4	
M12*35 Hexagon bolts	6				

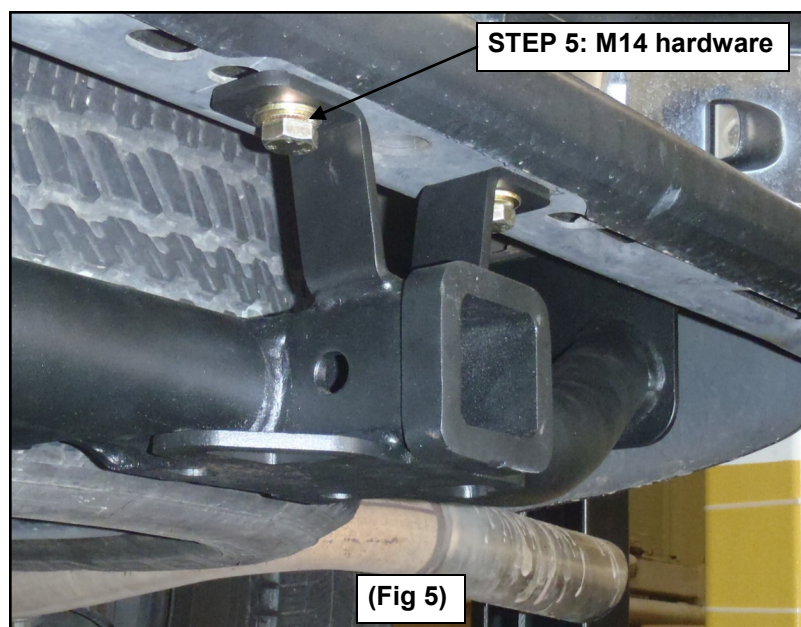
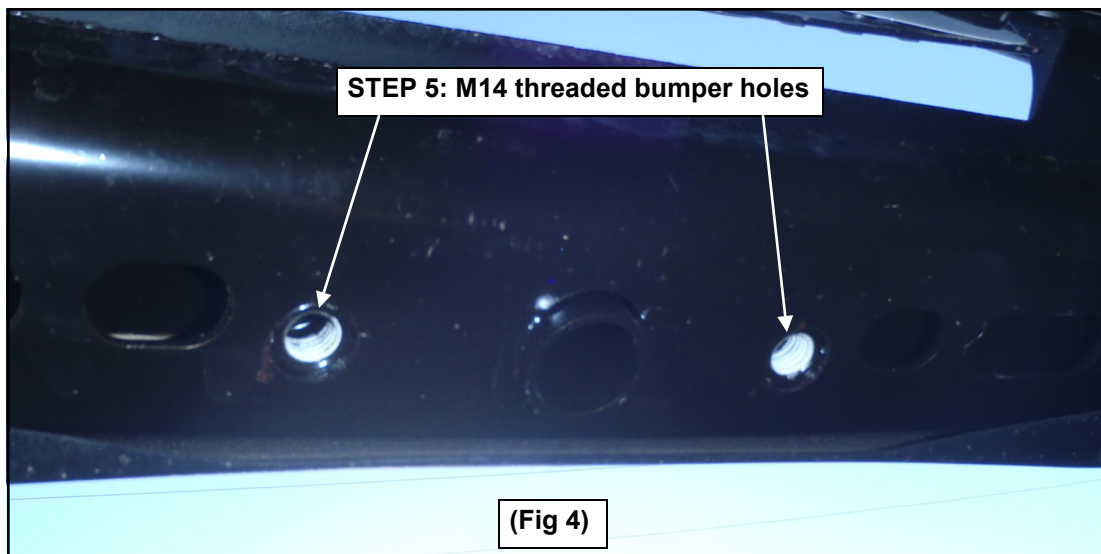


WARNING: Never exceed the capacity ratings shown on the receiver hitch or the tow vehicle. See your vehicle's owners guide for towing guidelines.

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Remove OEM frame hex cap screws (fig 1).
3. Attach hitch assembly with M14 hex cap screws (item 6), M14 lock washer (item 8), M14 flat washer (item 7), in place of the OEM hex cap screws removed in step 2 (fig 2).
4. Install the M12 bolt plate (item 2) through the open hole in the frame (fig 1 & 3) and the rear bracket hole on the hitch assembly. Secure the bolt plate with M12 flat washer (item 3), M12 lock washer (item 4), and M12 hex nuts (item 5) (fig 2).
5. Attach the bumper brackets to the bottom of the bumper with M14 hex cap screw (item 6), M14 lock washers (item 8), M14 flat washer (item 7), (fig 4-5).
6. Level and align hitch assembly and tighten all hardware at this time. Torque M12 hardware to 55 ft-lbs and M14 hardware to 90 -100 ft-lbs.

Note: Optional electrical mount tab located on drivers side.





WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

NOTICE

Receiver Hitches are designed to accommodate a 2"- square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

WARNING

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.