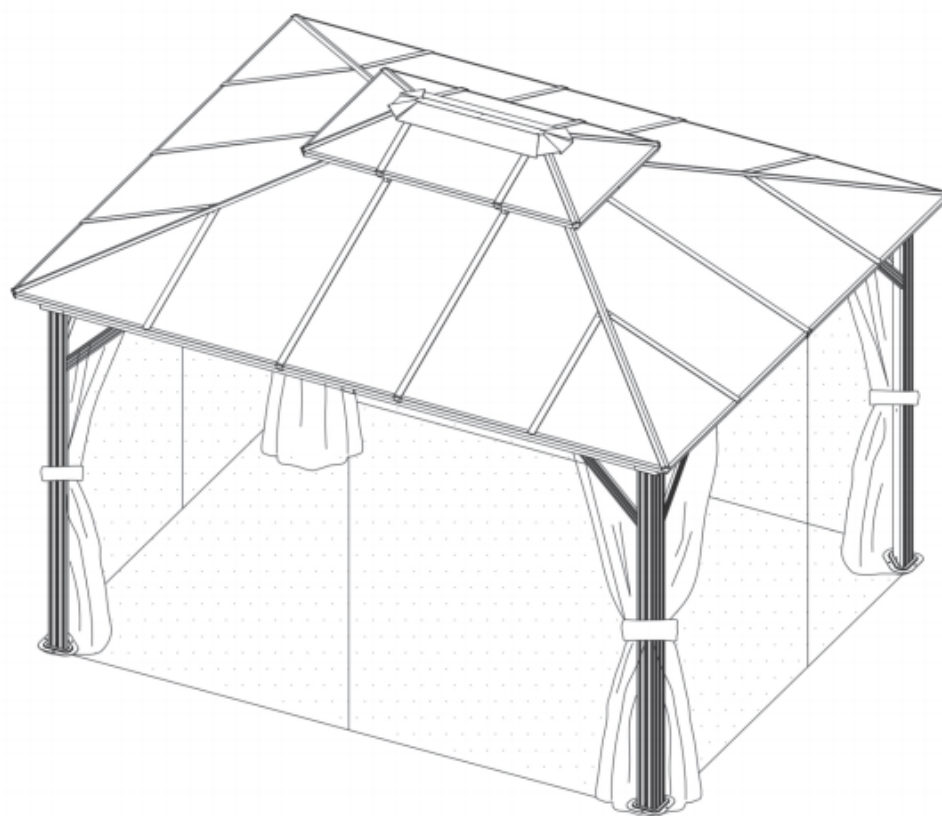


10'×12' HARDTOP ALUMINUM
POLYCARBONATE GAZEBO
ASSEMBLY MANUAL



Pre-assembly



1. Two or more people are required for assembly.



2. You will need one or more stepladders.



3. Wearing protective gloves is recommended.



4. You may need a safety hat.



5. Please use a Phillips screw driver.



6. For ease of construction, you may need a drill.



7. You may need a safety goggle.



8. Do not fully tighten screws prior to complete assembly.

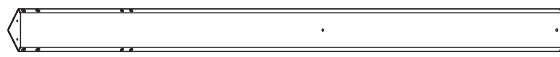
Warning & Attention

-Try to assemble this product on the flat ground, otherwise it is difficult to carry out;

-It would be much easier to assemble the product with three or more people;

-After assembly, please check whether all screws are tightened, to prevent parts from falling apart.

▲ Use bolts to secure the frame to the ground to against the strong wind.



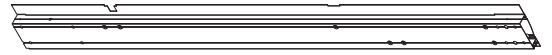
A 4x Pole



C 2x Beam



C1 2x Beam



D 2x Beam



D1 2x Beam



E 4x Corner Roof Bar



E1 4x Corner Roof Bar Connector



E2 2x Roof Bar



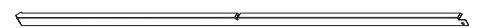
E3 4x Roof Bar



F 4x Corner Roof Solidifying Bar



F1 4x Corner Roof Solidifying Bar



G 4x Finishing Bar



G1 4x Finishing Bar



G2 4x Finishing Bar



H 2x Finishing Bar



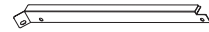
H1 2x Finishing Bar

F



H2 2x Finishing Bar

F



J 4x Finishing Bar

F



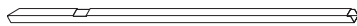
J1 4x Finishing Bar

F



J2 2x Finishing Bar

□



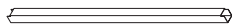
K 4x Solidfying Bar

□

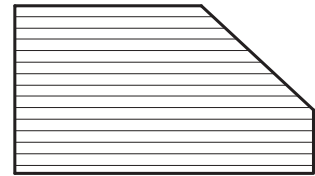


K1 4x Solidfying Bar

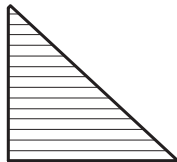
□



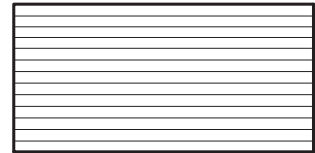
K2 2x Solidfying Bar



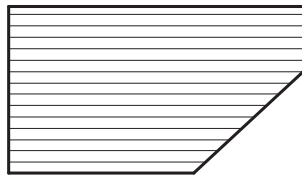
L 4x Roof Panel



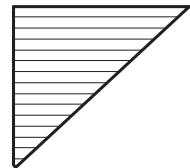
L1 4x Roof Panel



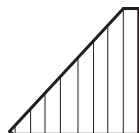
M 2x Roof Panel



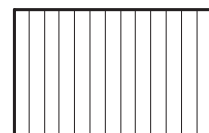
N 4x Roof Panel



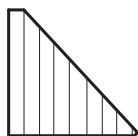
N1 4x Roof Panel



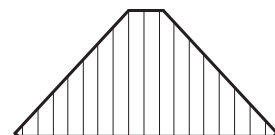
P 2x Roof Panel



P1 2x Roof Panel



P2 2x Roof Panel



P3 2x Roof Panel



Q 4x Finishing Bar



Q1 2x Finishing Bar



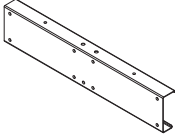
B 4x Base



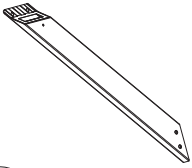
B1 8x Joint Cover



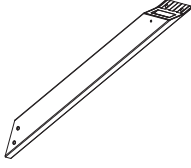
B2 8x Joint Cover



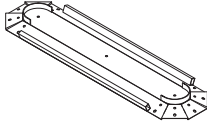
C2 2x Union Bar



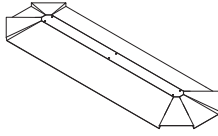
R 4x Corner Solidifying Bar



R1 4x Corner Solidifying Bar



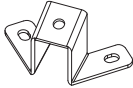
S 1x Inside Roof Connector



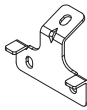
S1 1x Outside Roof Connector



T 3x J-Hook



U 4x Bracket



U1 6x Bracket



U2 8x Bracket



V 104x Hook



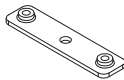
W 4x Bracket



W1 4x Bracket



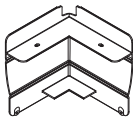
W2 4x Bracket



W3 6x Joint Cover



X 4x Joint Cover



X1 4x Corner Cover



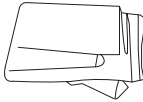
X2 8x Spacer



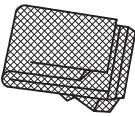
Y 16x Finishing End



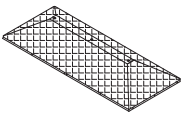
Y1 12x Finishing End



Z 4x Solid Sidewall



Z1 4x Mosquito Sidewall



Z2 1x Mesh



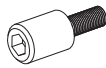
1 1x



2 8x
ST4.2x12

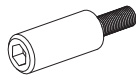


3 16x
ST5x16



M6x15

4 16x



M6x15

5 16x



M5x12

6 40x



M6x12

7 12x



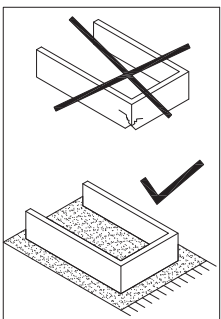
M6x16

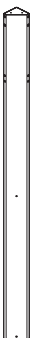
8 234x



M5x32

9 8x

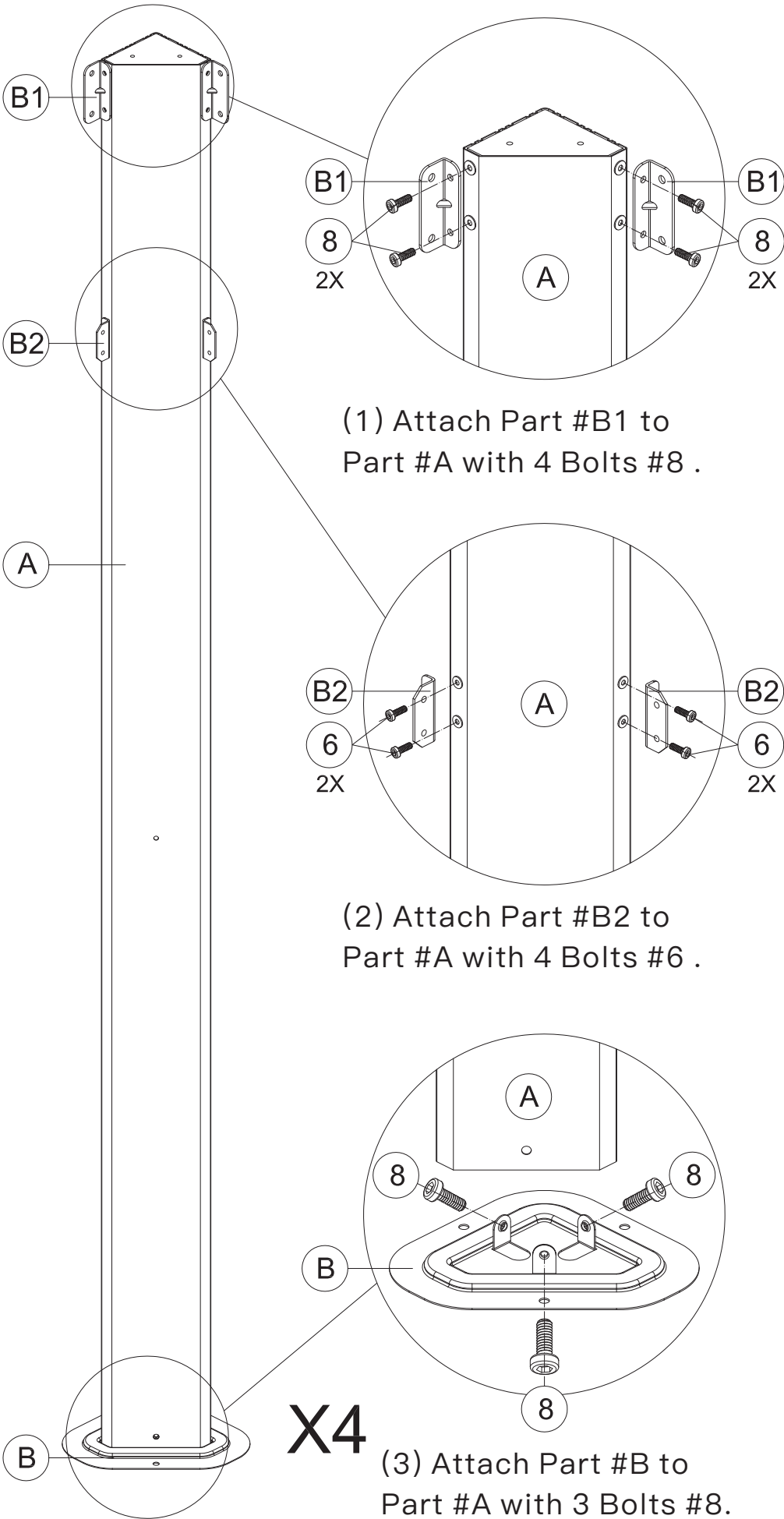


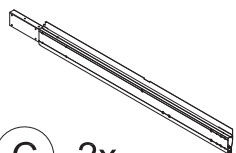

A 4x

B 4x

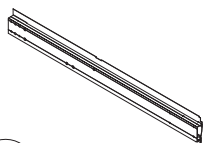
B1 8x

B2 8x
 S4
1 1x
 M5x12
6 16x
 M6x16
8 28x
5





C 2x



C1 2x



X 2x



S4

1 1x



ST5x16

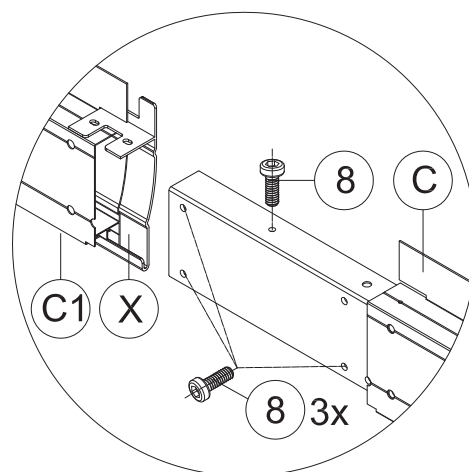
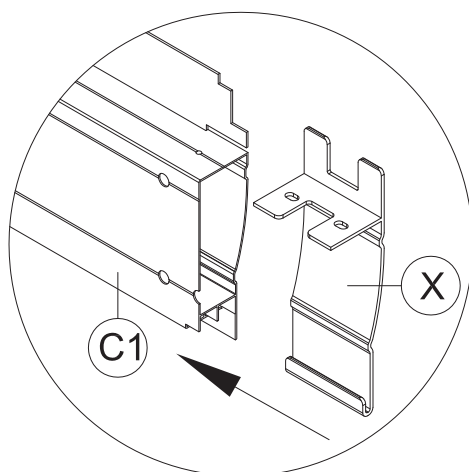
3 4x



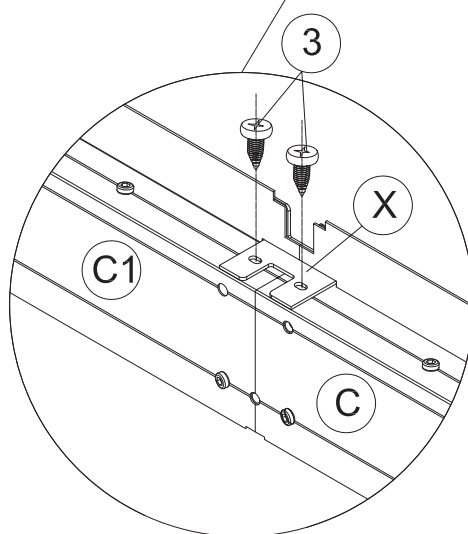
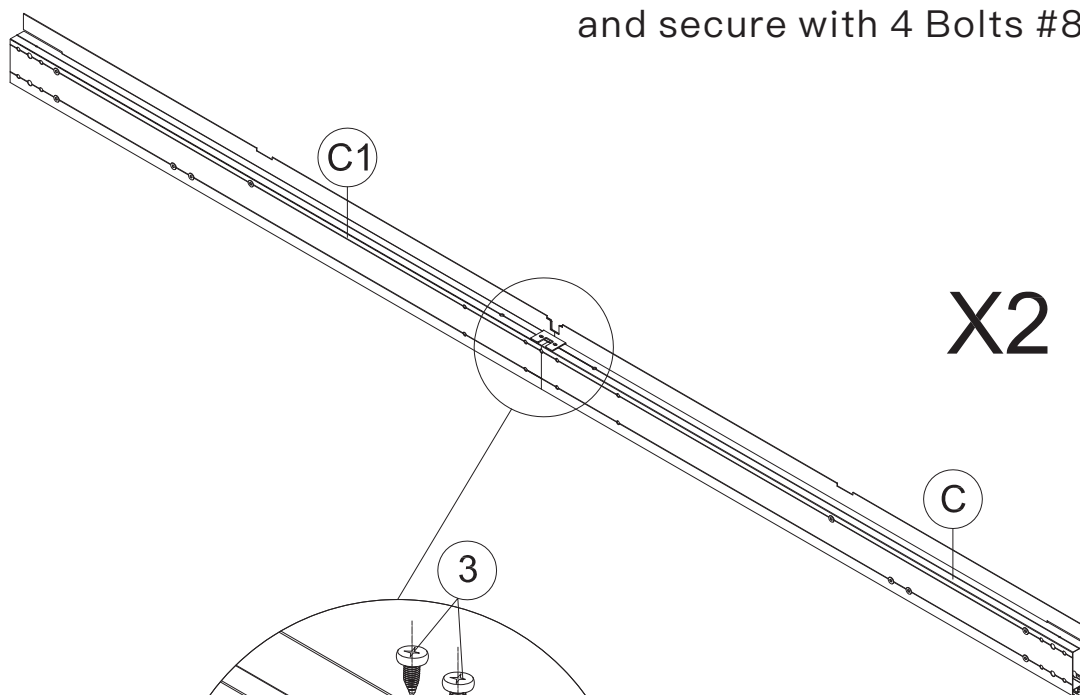
M6x16

8 8x

(1) Insert Part #X into Part #C1.

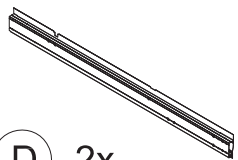


(2) Insert Part #C into Part #C1 and secure with 4 Bolts #8.

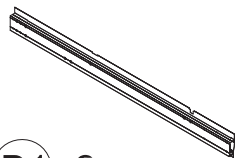


(3) Secure Part #X with 2 Bolts #3.

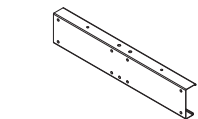
(4) Repeat the above procedures to assemble the other Part #C and Part #C1.



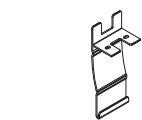
D 2x



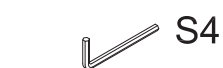
D1 2x



C2 2x



X 2x



1 1x



ST5x16

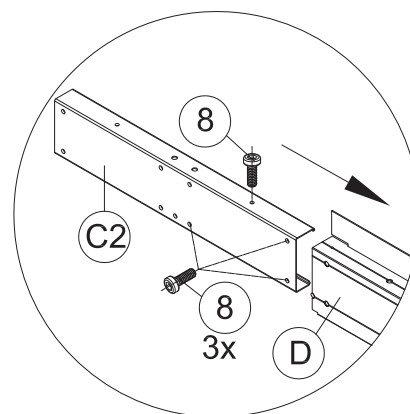
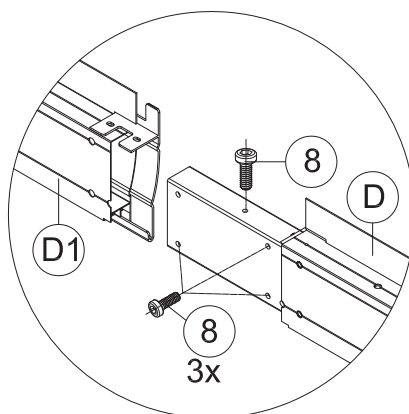
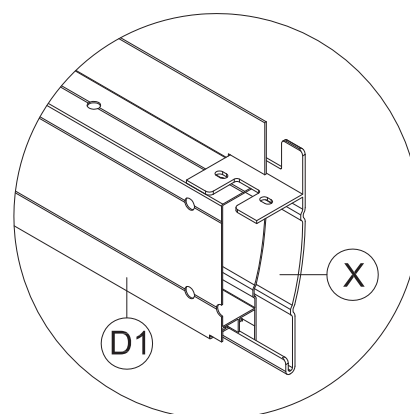
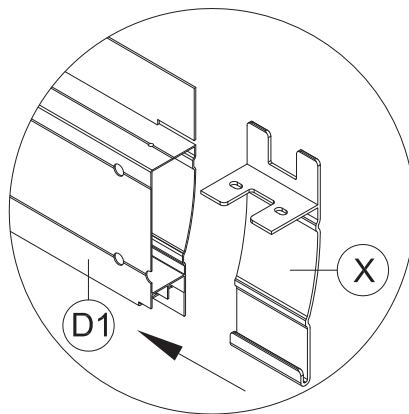
3 4x



M6x16

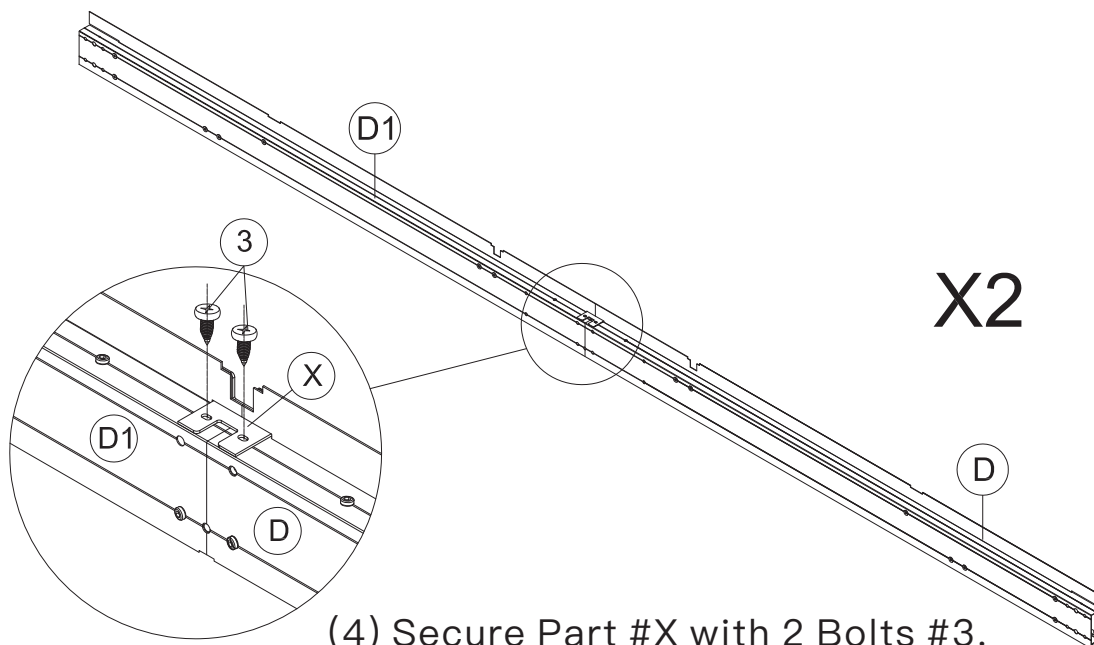
8 16x

(1) Insert Part #X into Part #D1.



(3) Insert the other side of Part #C2 into Part #D1 and secure with 4 Bolts #8.

(2) Insert one side of Part #C2 into Part #D and secure with 4 Bolts #8.



(4) Secure Part #X with 2 Bolts #3.

(5) Repeat the above procedures to assemble the other Part #D and Part #D1.



S6

1 1x



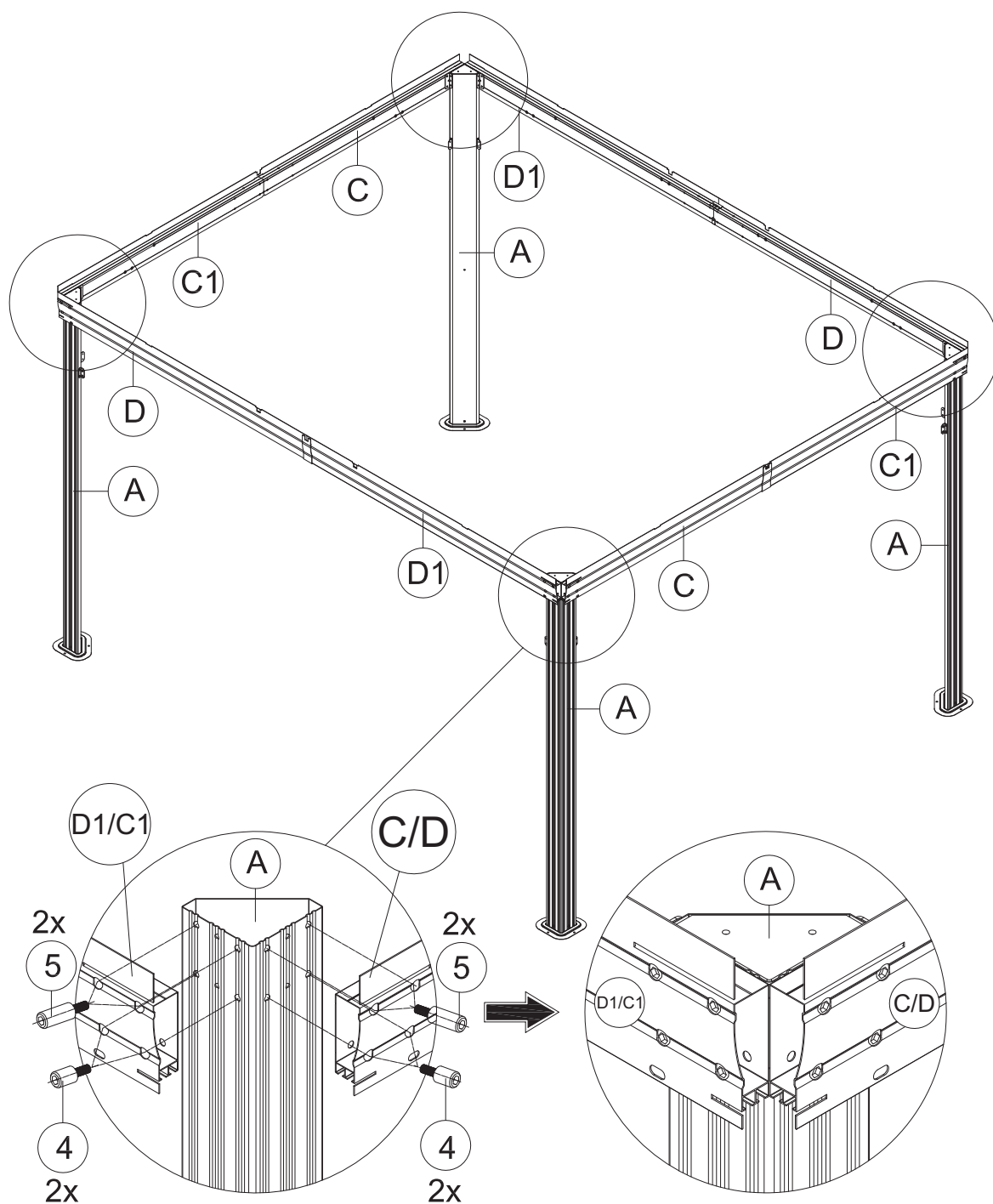
M6x15

4 16x



M6x15

5 16x



(1) Connect Part #C/C1 and #D1/D to Part #A with 4 Bolts #4 and 4 Bolts #5 (From Outside).

(2) Repeat the above procedures to assemble the other three sides.

▲ Please don't tighten all the bolts.

✓ S4

1 1x

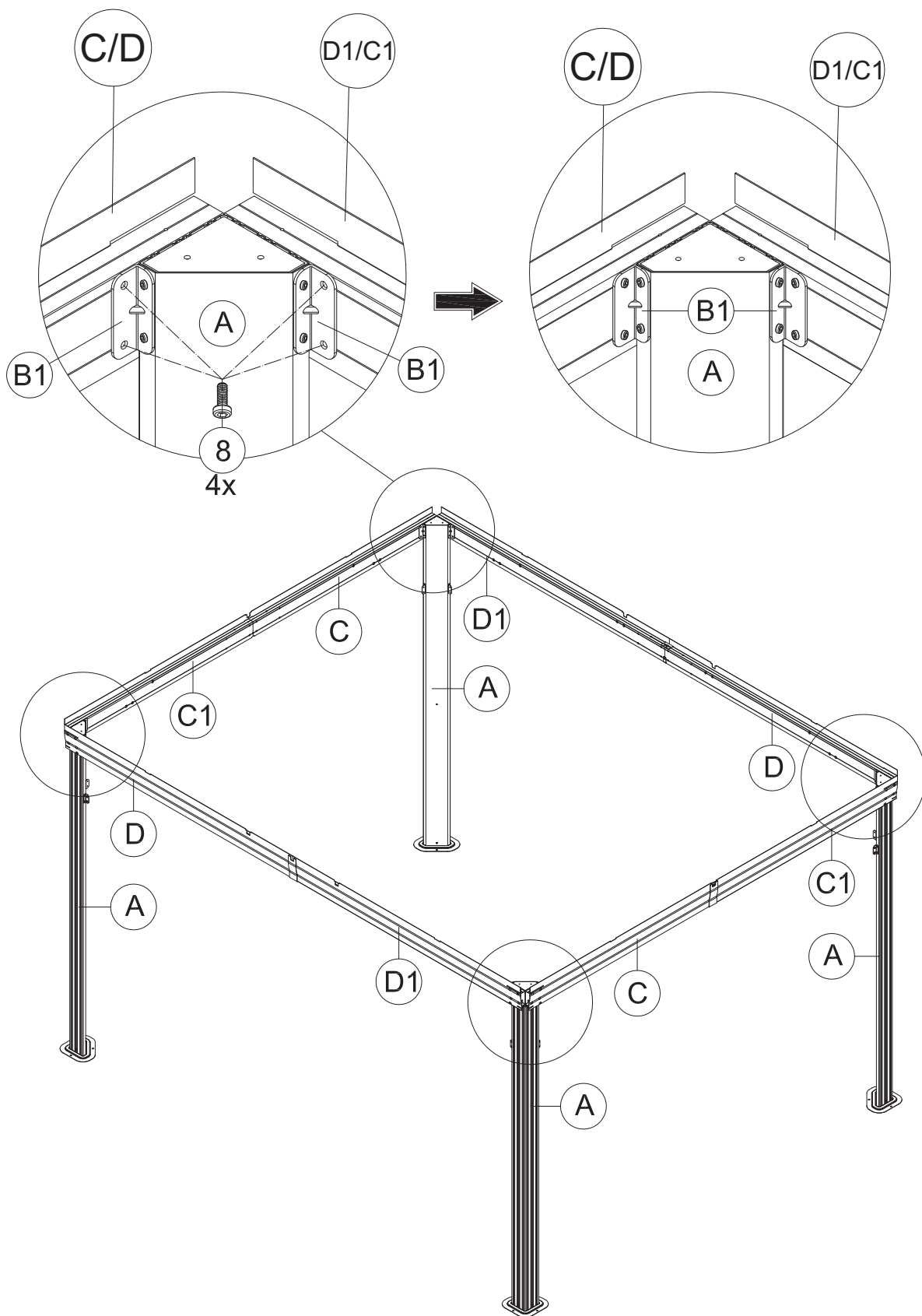


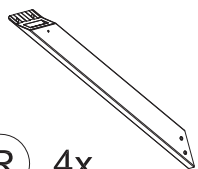
M6x16

8 16x

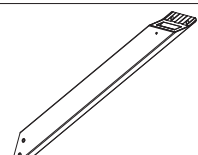
(1) Connect Part #C/C1 and #D1/D to Part #A with 4 Bolts #8. (From Inside)

(2) Repeat the above procedures to assemble the other three sides.





R 4x



R1 4x



1 1x



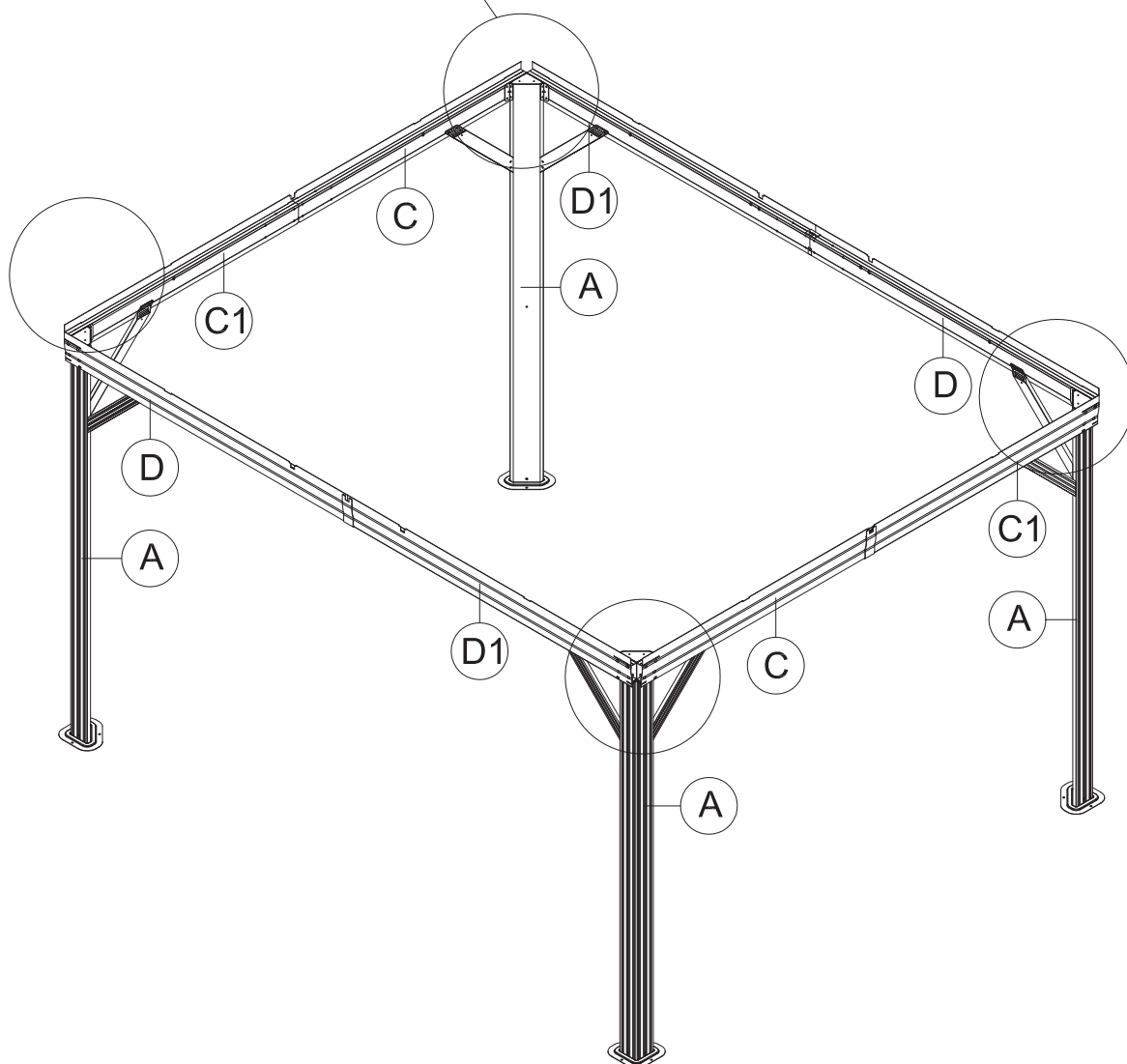
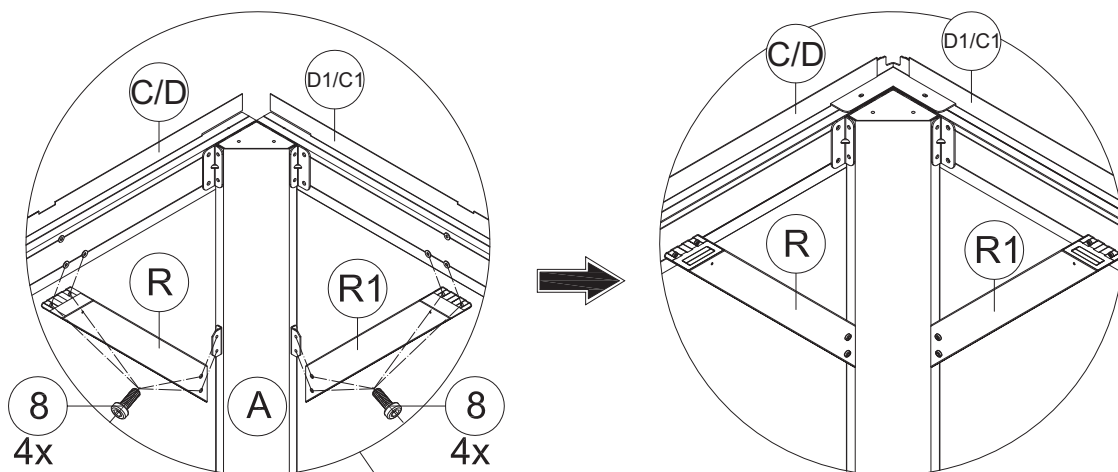
M6x16

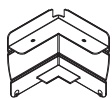
8 32x

(1) Affix Part #R and #R1 to the frame with 8 Bolts #8.

(2) Repeat the above procedures to assemble the other three sides.

⚠ Please don't tighten all the bolts.





X1 4x



X2 8x



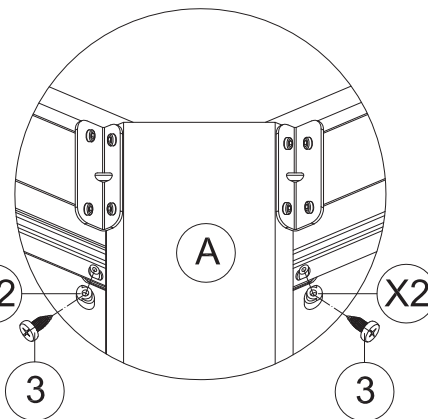
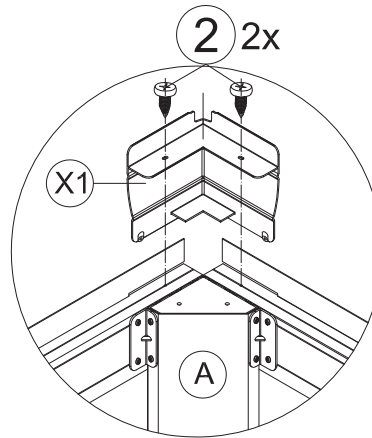
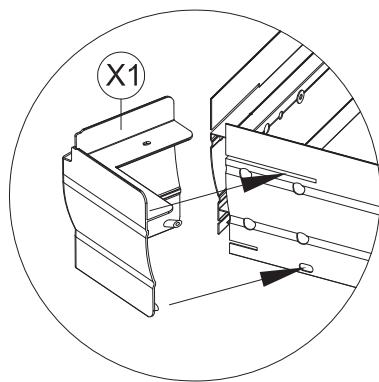
ST4.2x12

2 8x



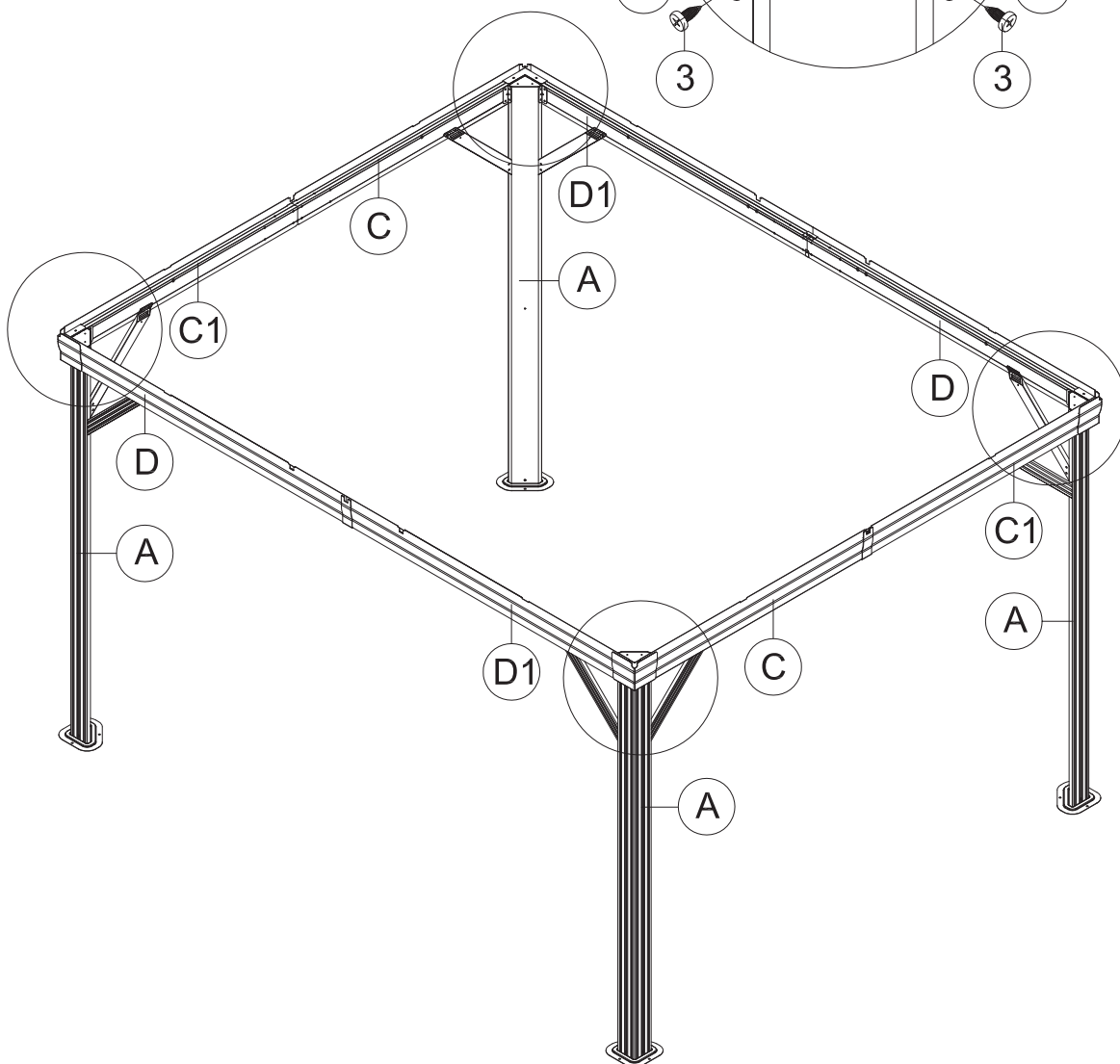
ST5x16

3 8x



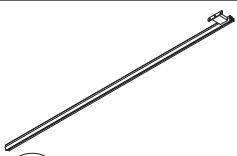
(1) Cover the corner with Part #X1 and secure with 2 Bolts #2.

(2) Put Part #X2 on the protruding place and secure with 2 Bolts #3.



(3) Repeat the above procedures to assemble the other three sides.

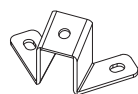
▲ Tighten all the bolts.



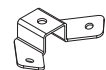
E 4x



E1 4x



U 4x



W1 4x



1 1x

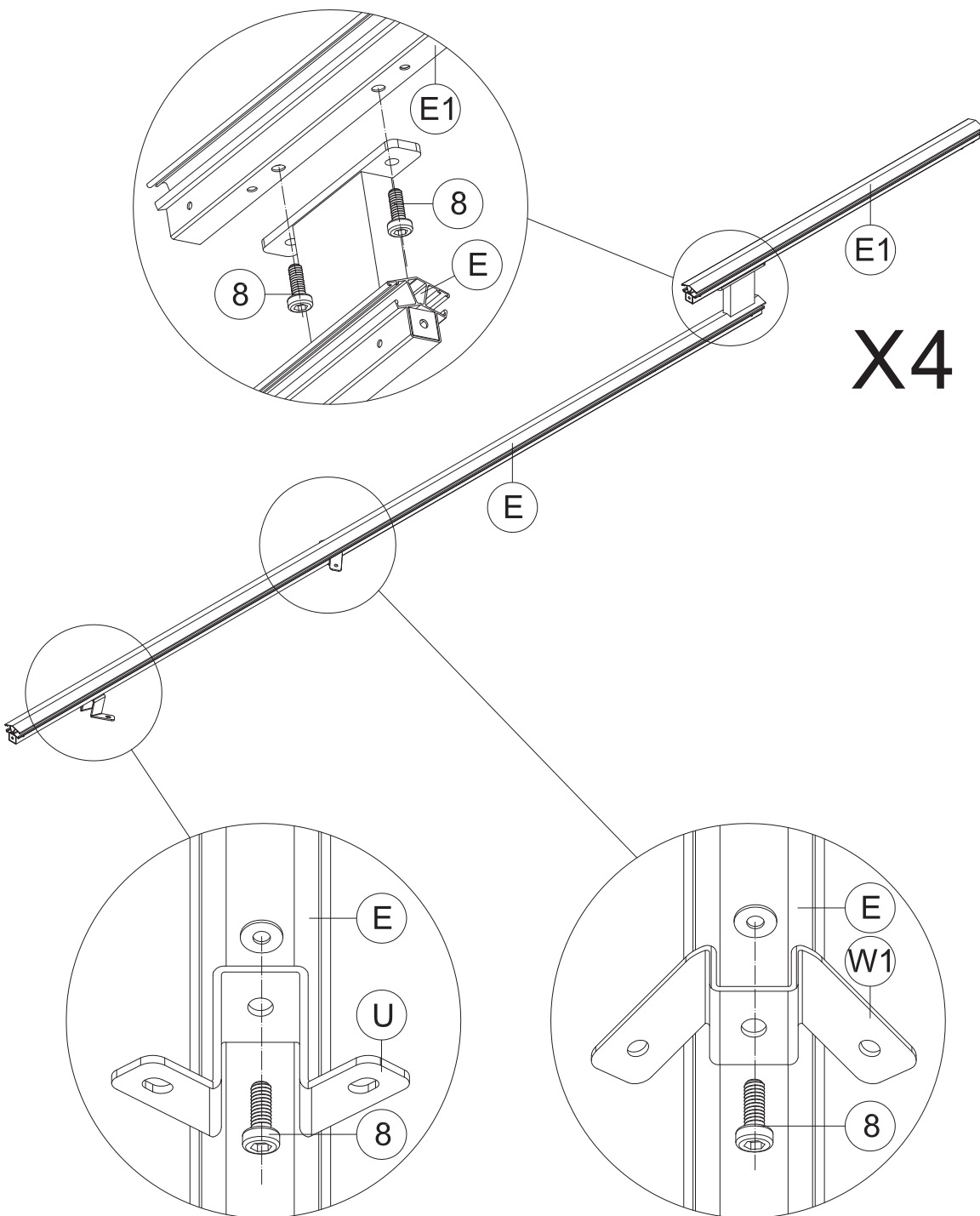


M6x16

8 16x

Assemble the 4 Corner Roof Bars:

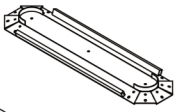
(1) Connect Part #E1 and Part #E with 2 Bolts #8.



(2) Attach Part #U to
Part #E with Bolt #8.

(3) Attach Part #W1 to
Part #E with Bolt #8.

(4) Repeat the above procedures to assemble
the other three pieces.

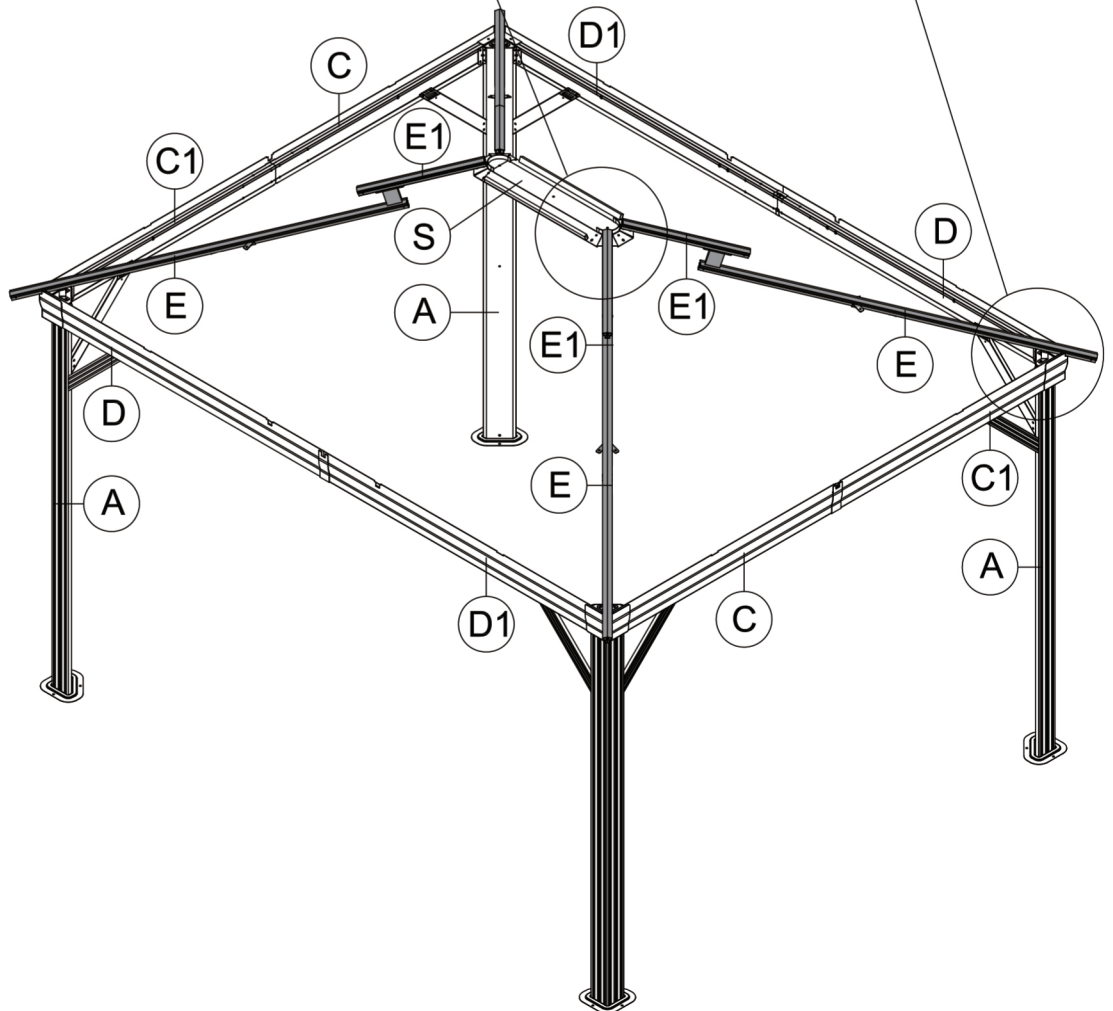
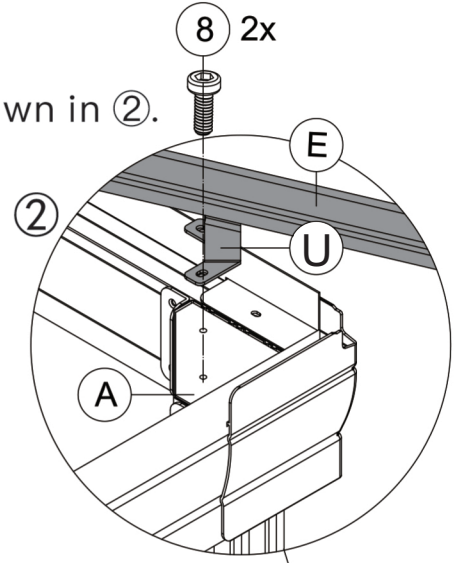
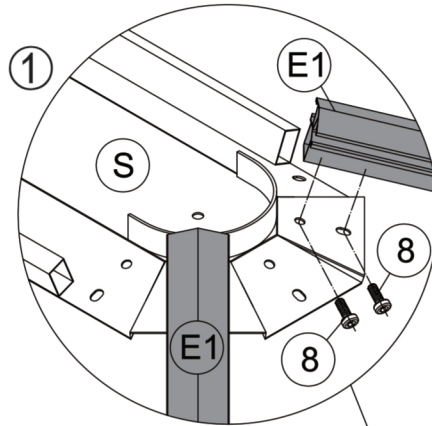


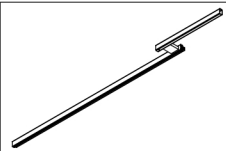
(1) Please have a freestanding ladder ready at the center of the gazebo.

(2) Place 4 Part #E1 on the corner of part #S; secure with 8 Bolts #8 as shown in ① (from bottom to top).

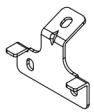
ATTENTION: You can also finish this step on the ground and then lift 4 Corner Roof Bar and Inside Roof Connector to the top. (Need 2 people and 2 ladders)

(3) Place 4 Part #E on 4 Part #A; secure with 8 Bolts #8 as shown in ②.





E2 2x



U1 2x



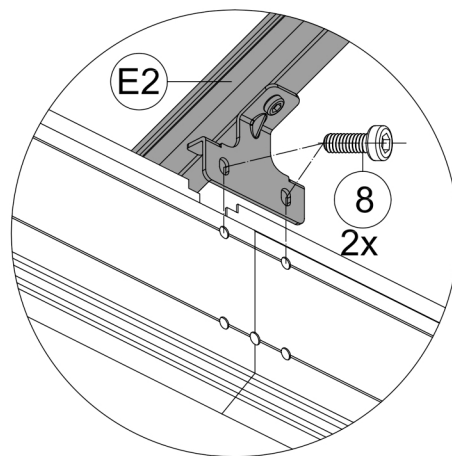
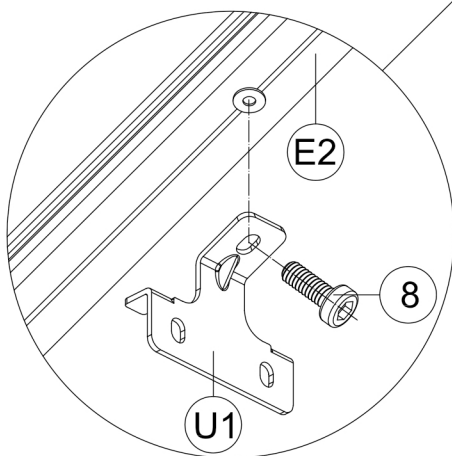
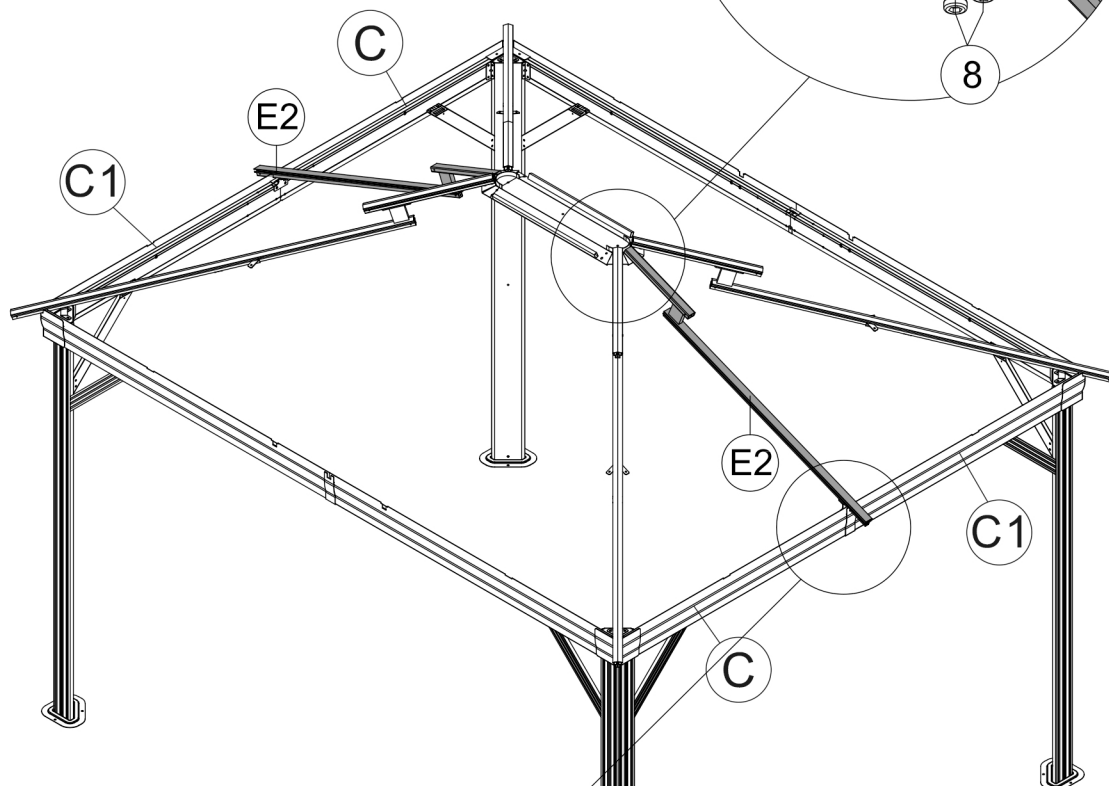
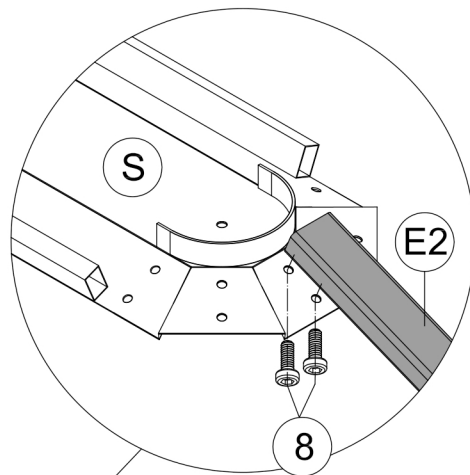
1 1x



M6x16

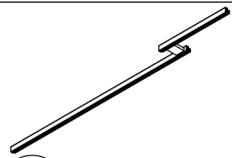
8 10x

(1) Place Part #E2 on part #S;
secure with 2 Bolts #8(from bottom to top).

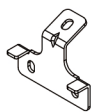


(2) Connect Part #E2 and the Assembled Beam (C&C1)
with part #U1. Secure with 3 Bolts #8.

(3) Repeat the above procedures to assemble another side.



E3 4x



U1 4x



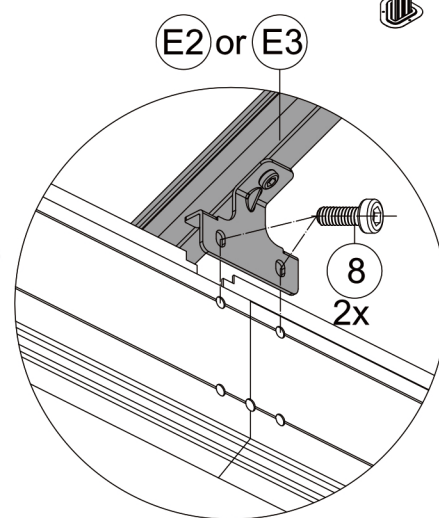
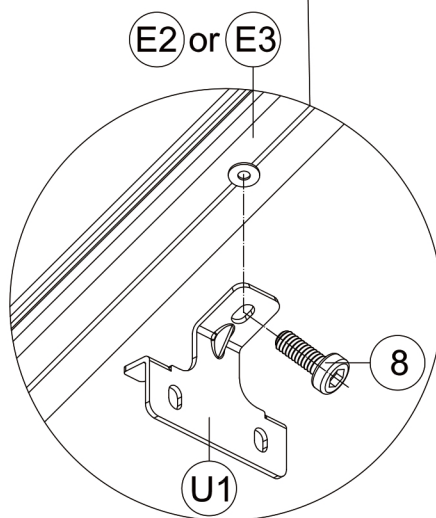
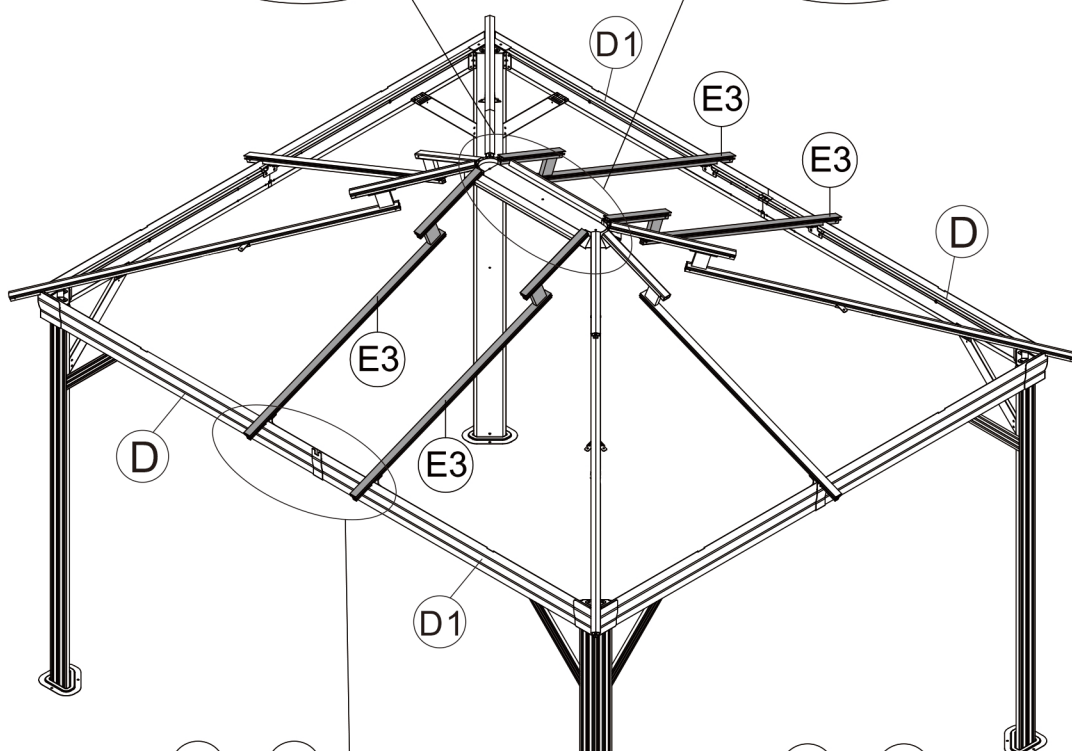
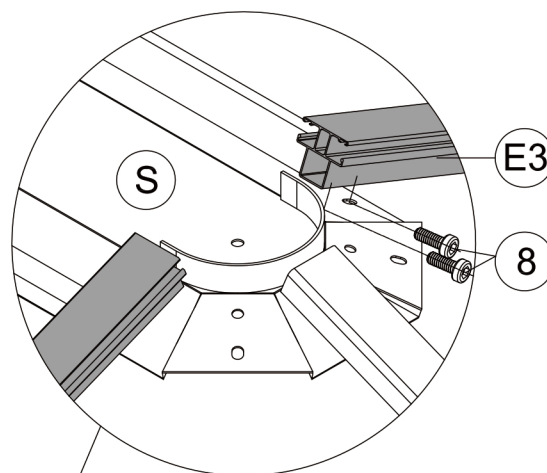
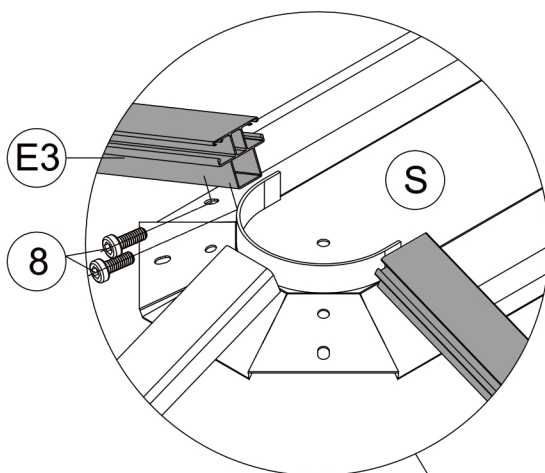
1 1x



M6x16

8 20x

(1) Place 2 Part #E3 on Part #S; secure with 4 Bolts #8 (from bottom to top).



(2) Connect 2 Part #E3 and the Assembled Beam (D&D1) with part #U1; secure with 6 Bolts #8.

(3) Repeat the above procedures to assemble another side.



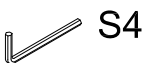
F 4x



F1 4x



U2 8x

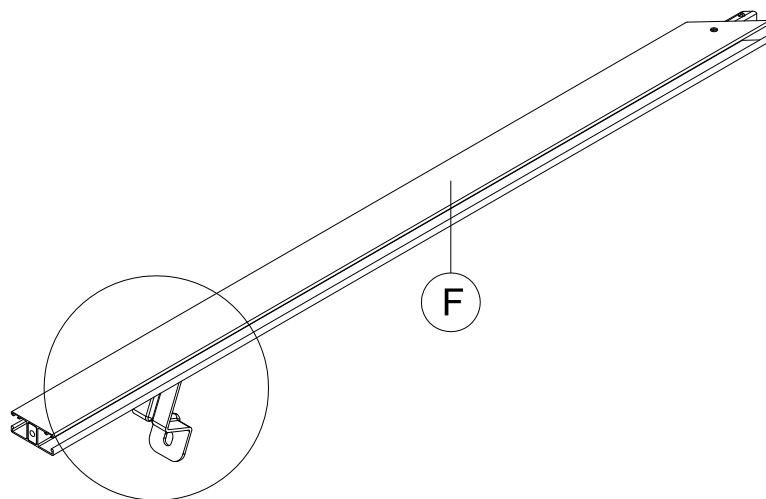


1 1x

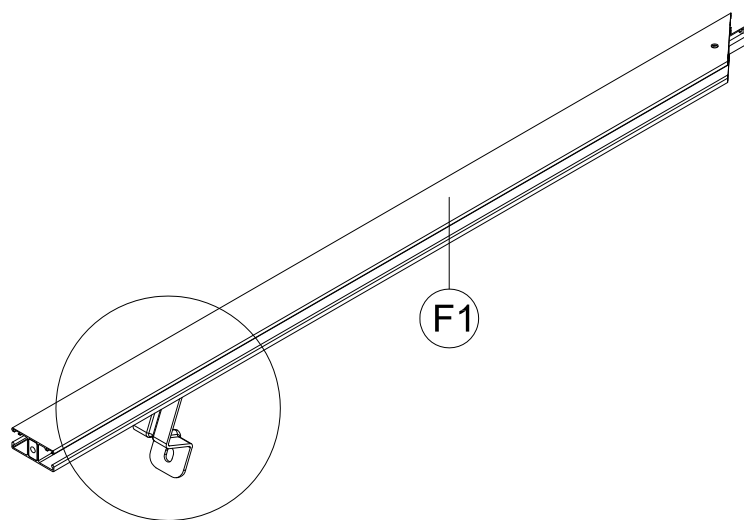


M5x12

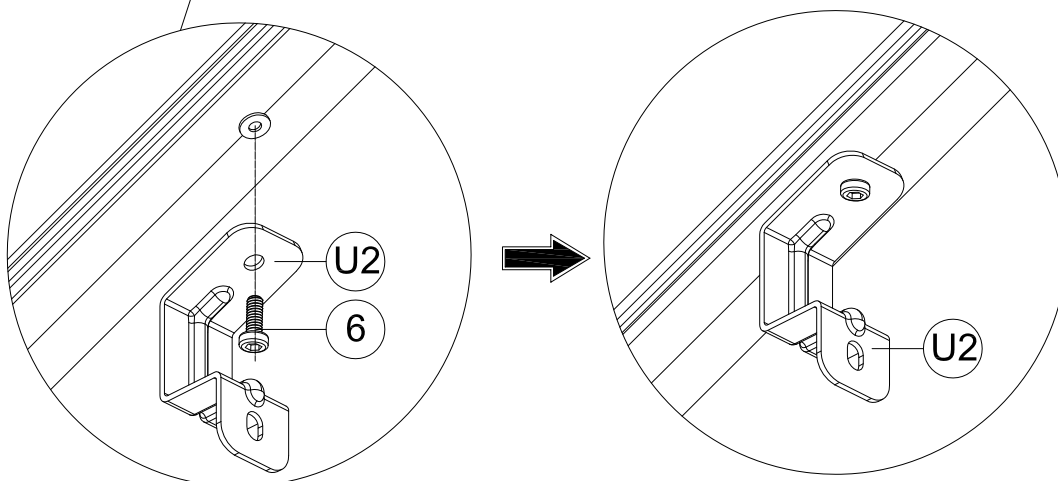
6 8x



X4



X4



(1) Attach Part #U2 to Part #F/F1 with Bolt #6.

(2) Repeat the above procedures to assemble the other 3 pieces.

✓ S4

1 1x



M5x12

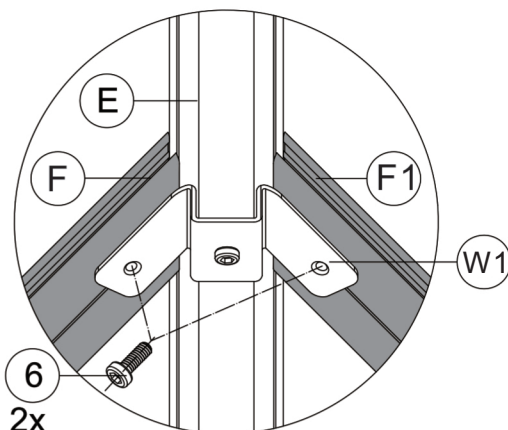
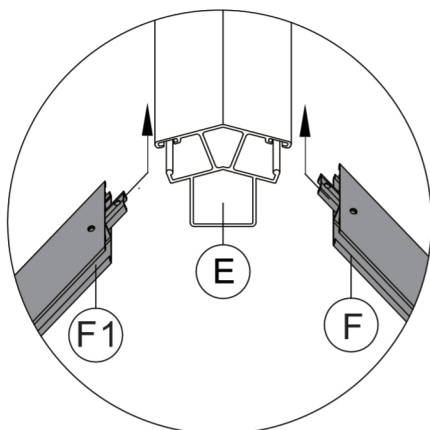
6 8x



M6x16

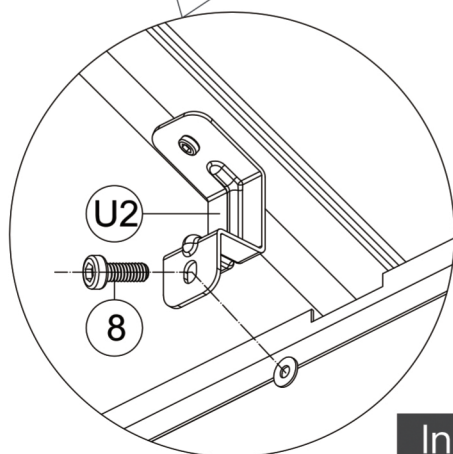
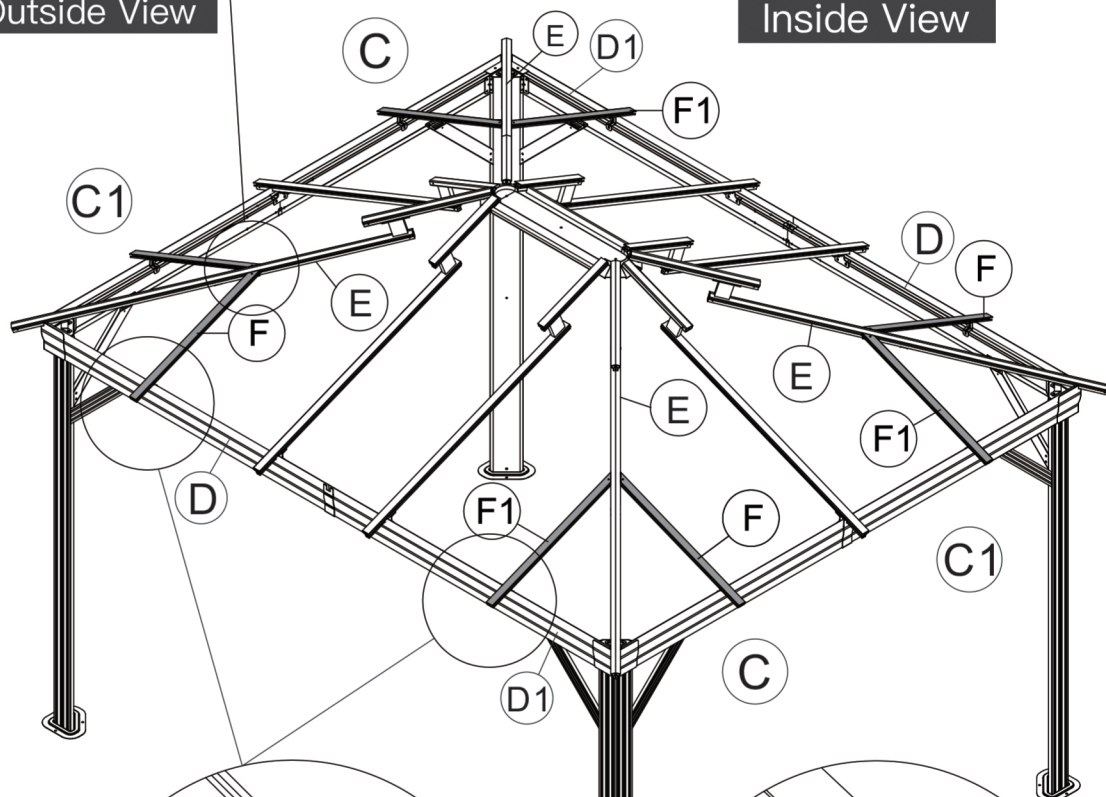
8 8x

(1) Insert Part #F and Part #F1 into Part #E;
secure Part #F/F1 with Part #U and 2 Bolts #6.

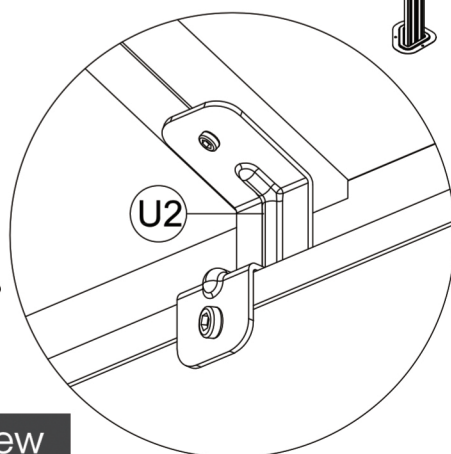


Outside View

Inside View

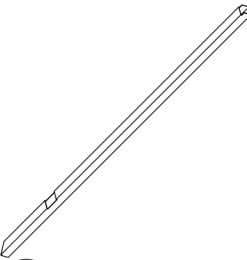
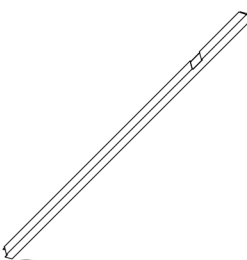
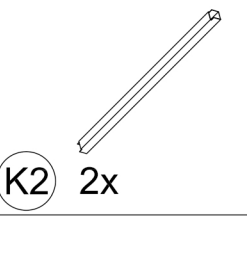


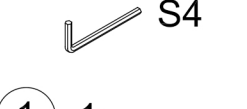
Inside View

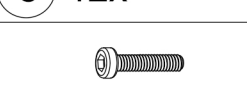
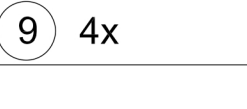


(2) Connect Part #F/F1 and the Assembled Beam
with part #U2; secure with Bolt #8.

(3) Repeat the above procedures to assemble
the other three sides.

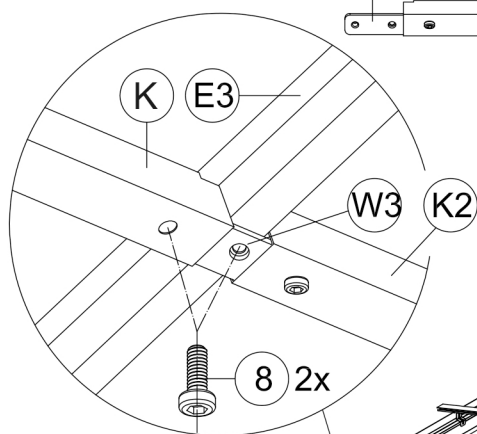
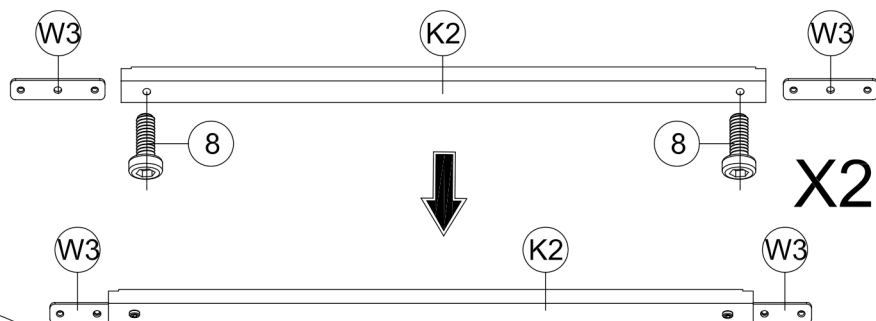

K 2x

K1 2x

K2 2x

W3 4x

S4

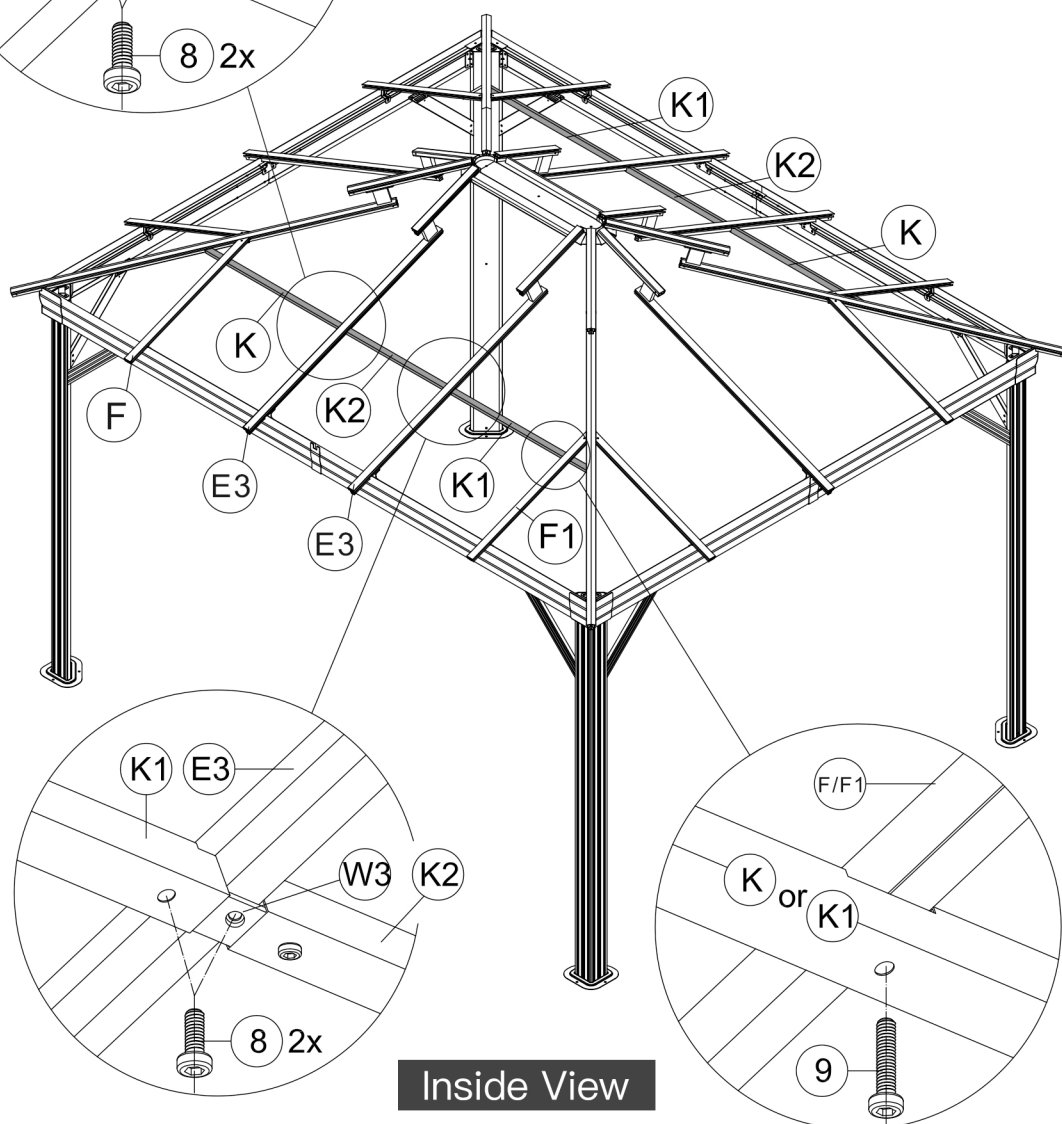
1 1x

8 12x

9 4x

18

(1) Insert Part #W3 to Part #K2 and secure with 2 Bolts #8.

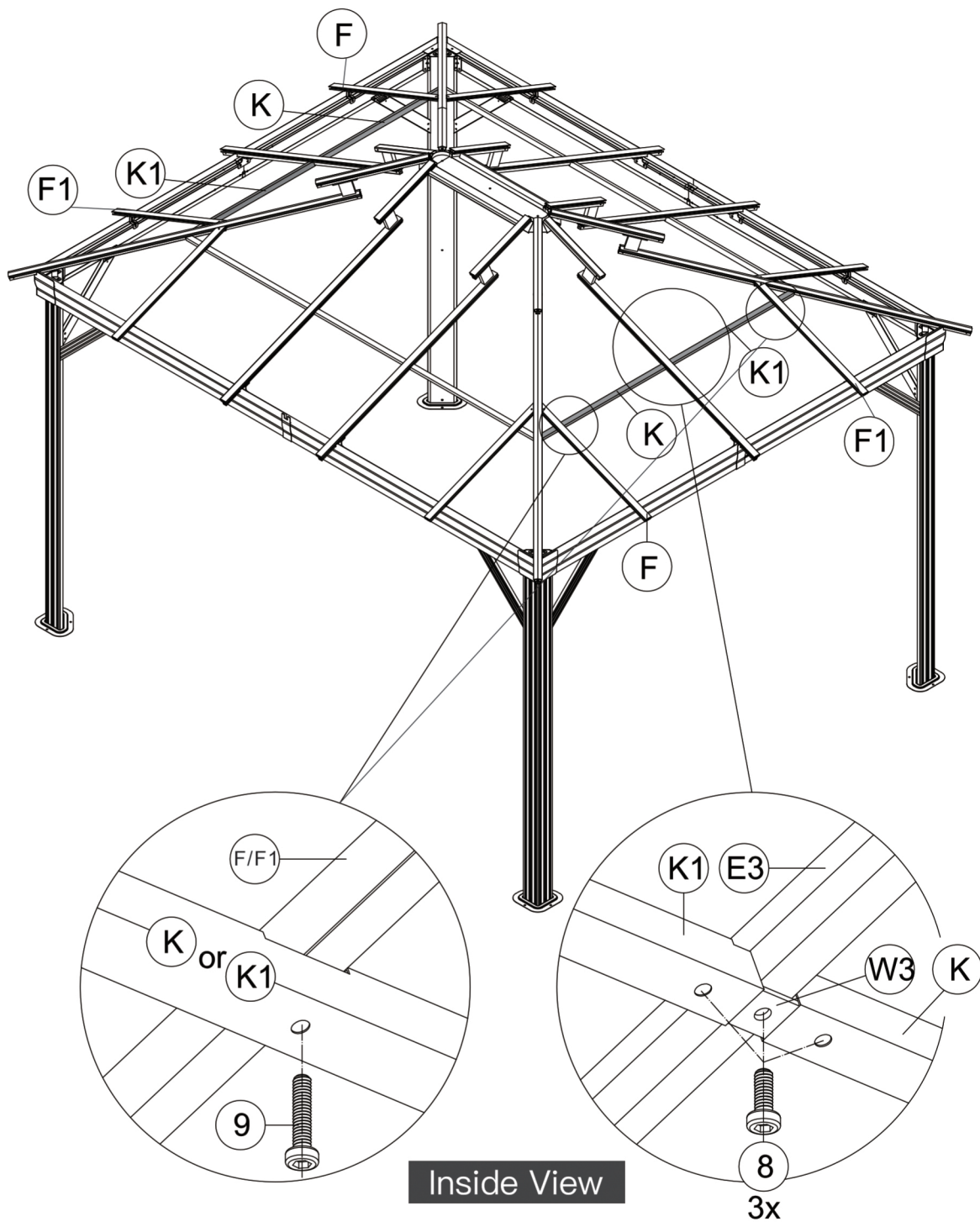
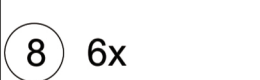
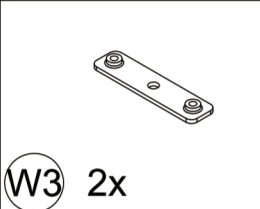
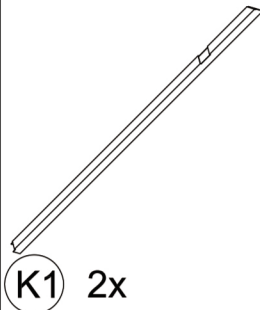
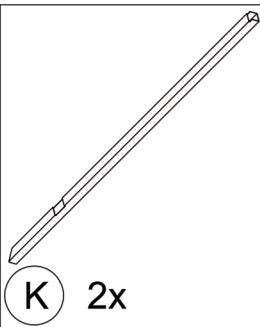


(2) Attach Part #K and Part #K2 with Part #W3 and 2 Bolts #8.



(3) Attach Part #K1 and Part #K2 (4) Connect Part #K/K1 and Part #F/F1 with Bolts #9.

(5) Repeat the above procedures to assemble another side.



(2) Connect Part #K/K1 and (1) Attach Part #K and Part #K1
Part #F/F1 with Bolt #9. with Part #W3 and 3 Bolts #8.

(3) Repeat the above procedures to assemble another side.



W2 4x



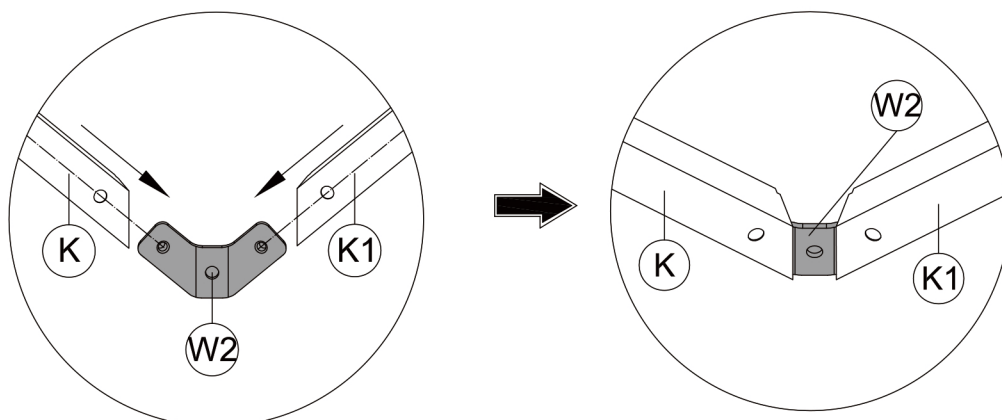
1 1x



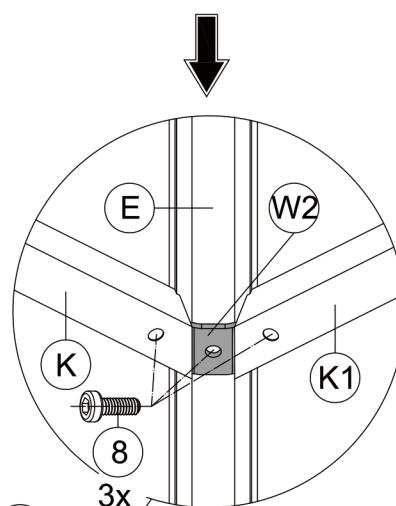
M6x16

8 12x

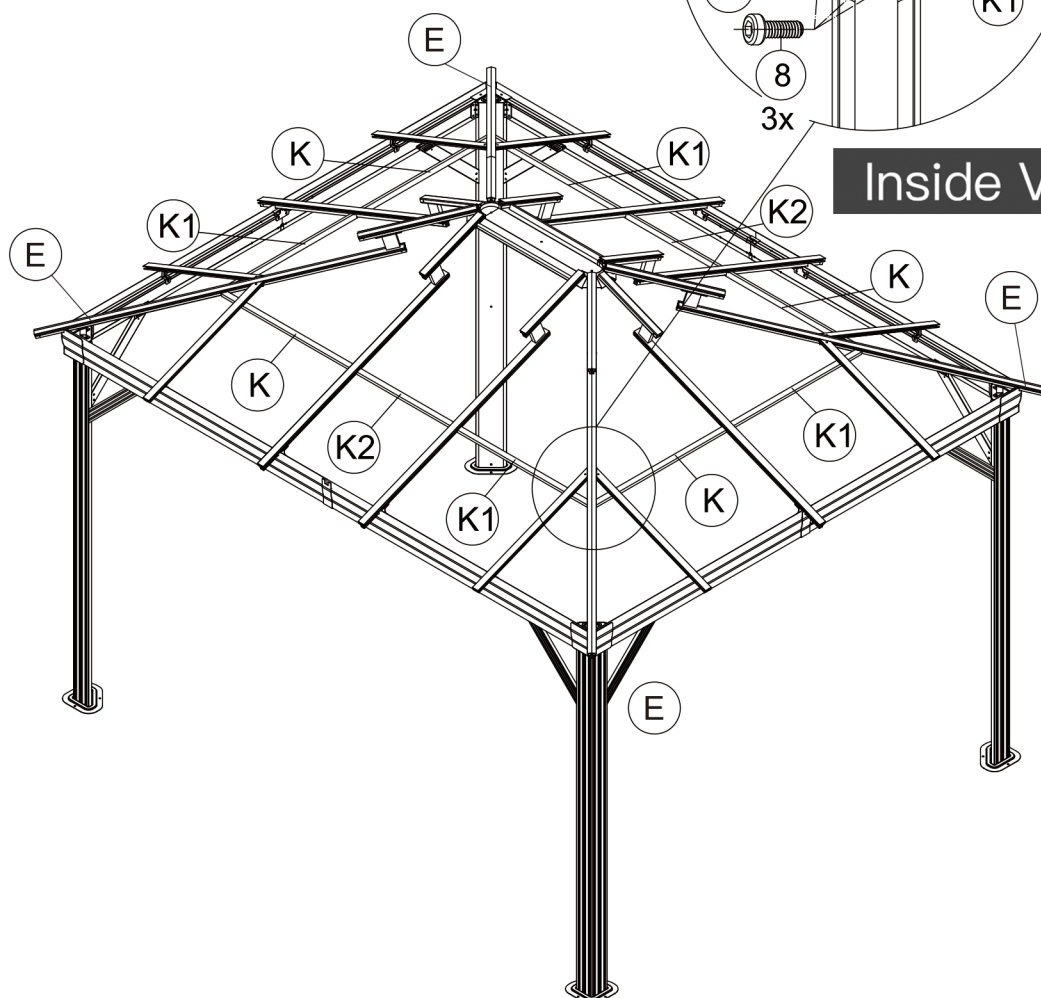
(1) Insert Part #W2 into Part #K1 and Part #K.



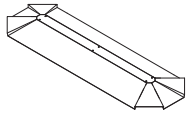
(2) Secure them to Part #E with 3 Bolts #8.



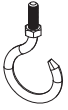
Inside View



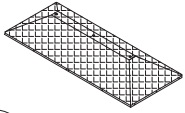
(3) Repeat the above procedures to assemble the other three sides.



(S1) 1x

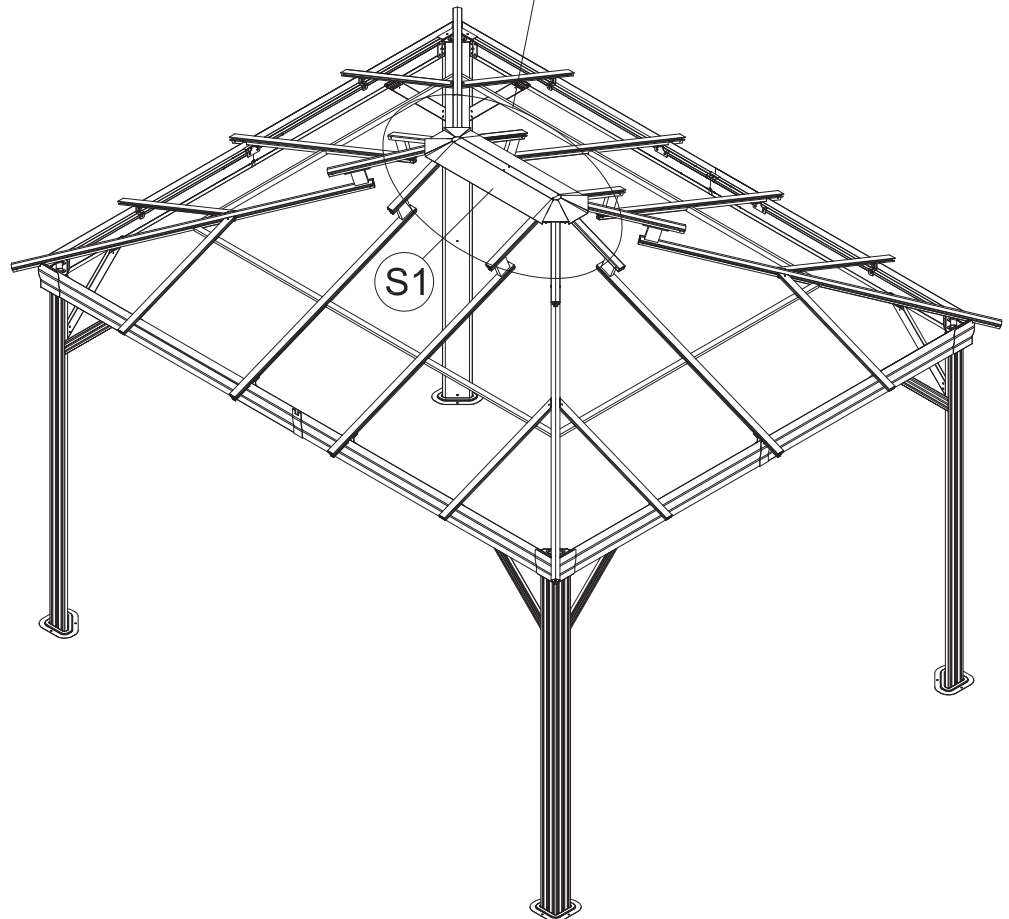
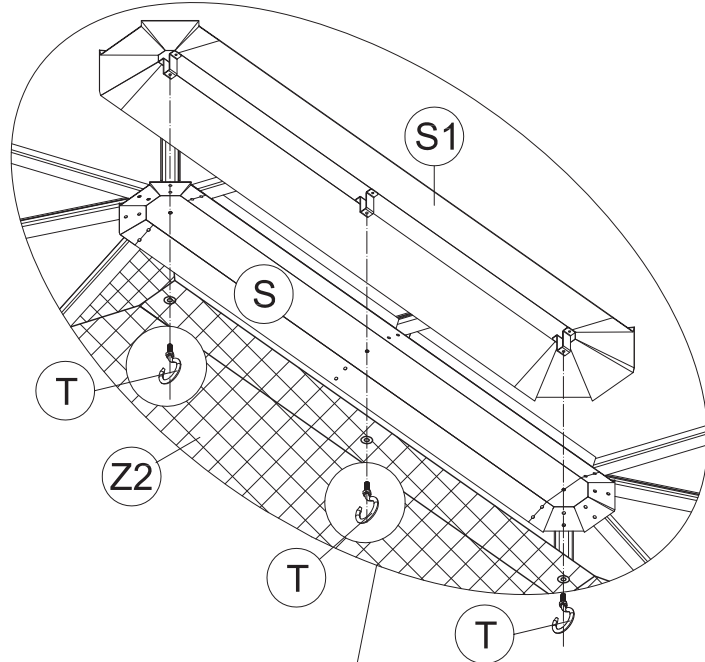


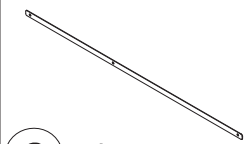
(T) 3x



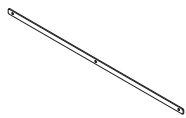
(Z2) 1x

Secure Part #T to Part #Z2, Part #S and Part #S1.
ATTENTION: The holes of Part #Z2, Part #S and Part #S1 need to be aligned, on the same vertical line.



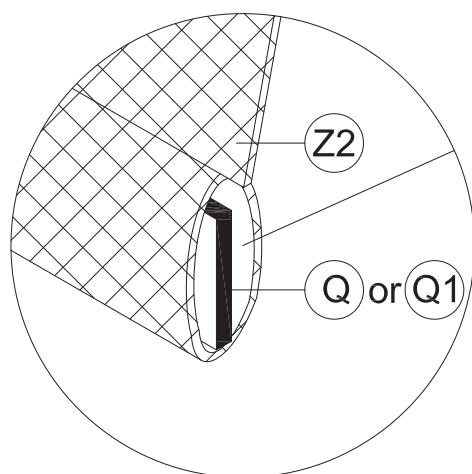
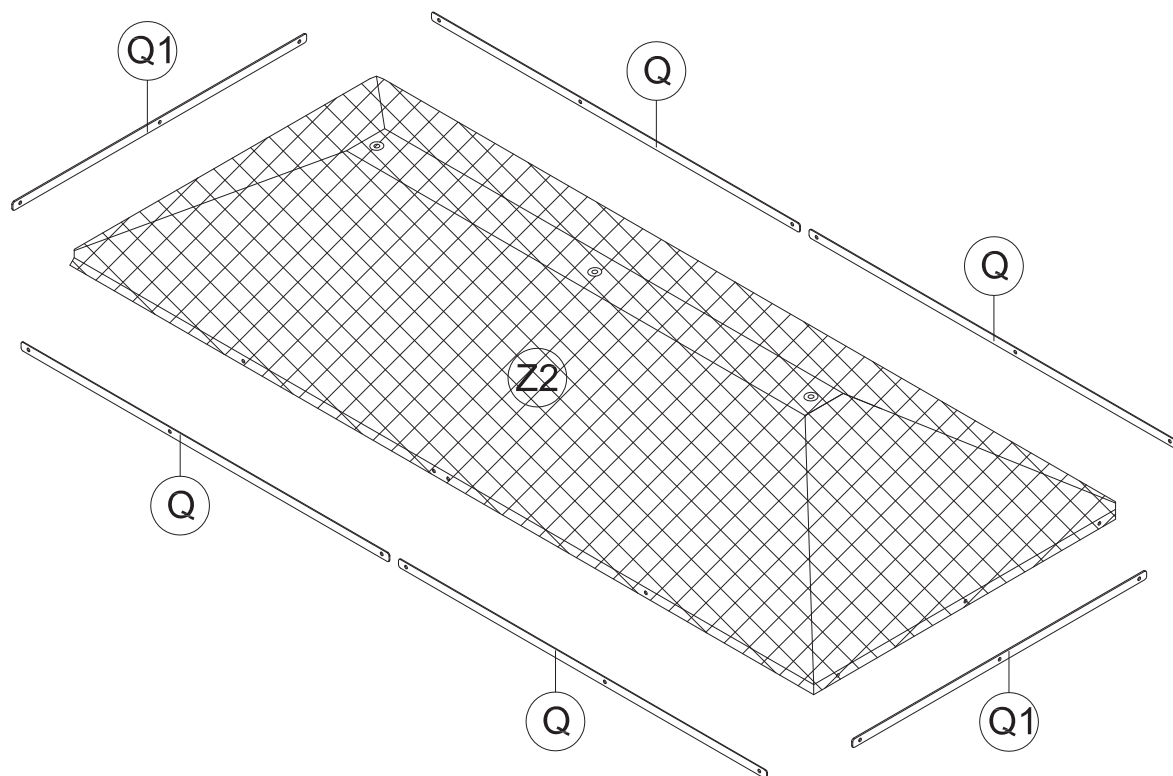


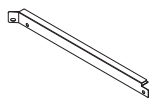
Q 4x



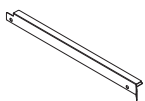
Q1 2x

Insert Part #Q/Q1 into the hole that
around the edge of Part #Z2.

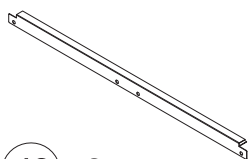




J 2x



J1 2x



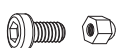
J2 2x



Y 4x



1 1x



M6x12

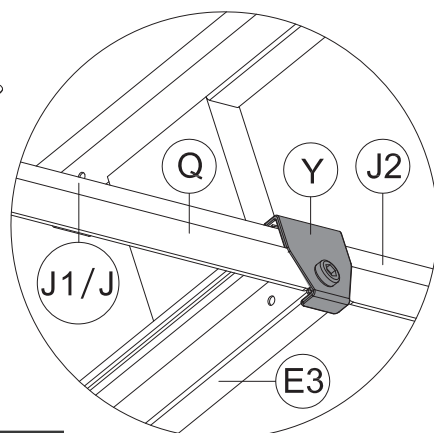
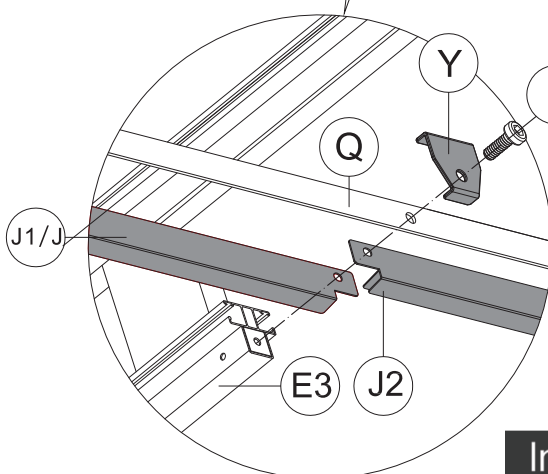
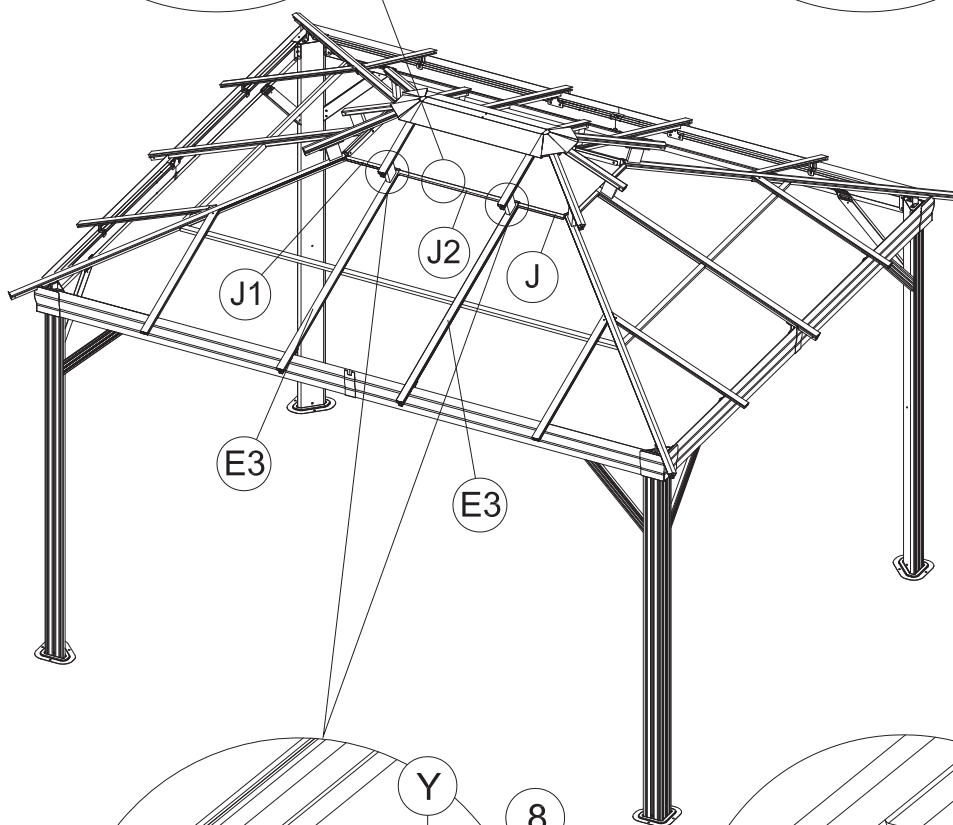
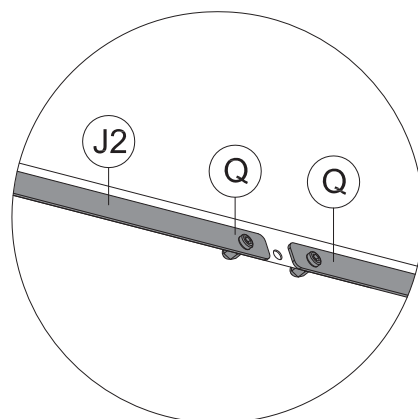
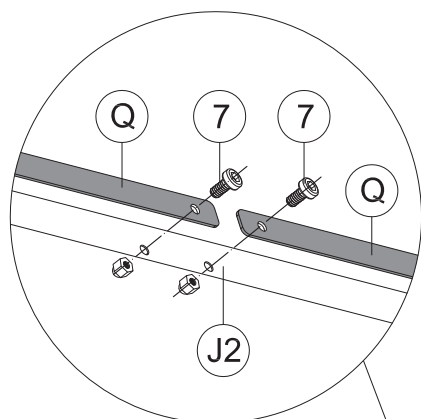
7 4x



M6x16

8 4x

(1) Fix Part #Q and Part #J2 with 2 Bolts and Nuts #7.

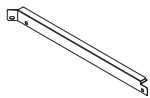


Inside View

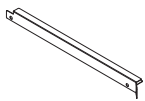
(2) Place Part #J/J1, Part #J2 and Part #Q into order on Part #E3; put on Part #Y and secure with Bolt #8.

ATTENTION: The holes need to be aligned.

(3) Repeat these procedures to assemble the another side.



J 2x



J1 2x



Y 2x



1 1x

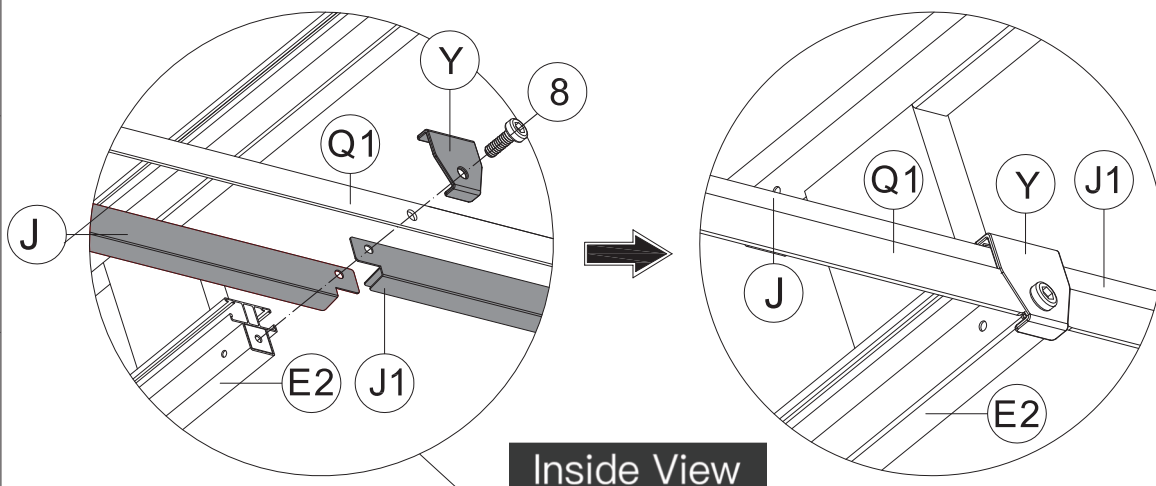


M6x16

8 2x

(1) Place Part #J, Part #J1 and Part #Q1 into order on Part #E2; put on Part #Y and secure with Bolt #8.
ATTENTION: The holes need to be aligned.

(2) Repeat these procedures to assemble the another side.





Y1 4x



1 1x



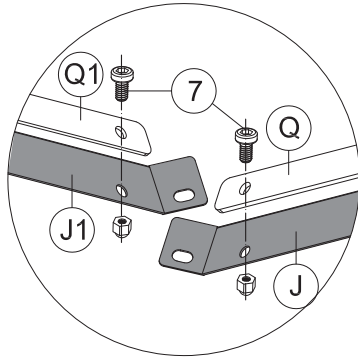
M6x12

7 8x

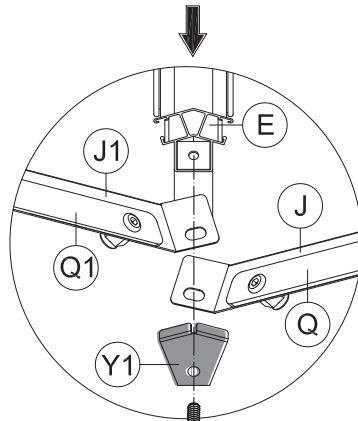


M6x16

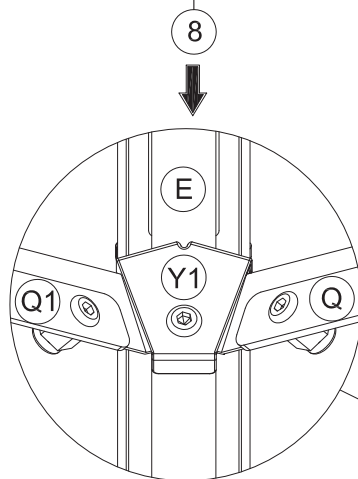
8 4x



(1) Attach Part #Q to Part #J with the Bolt and Nut #7; attach Part #Q1 to Part #J1 with Bolt and Nut #7.

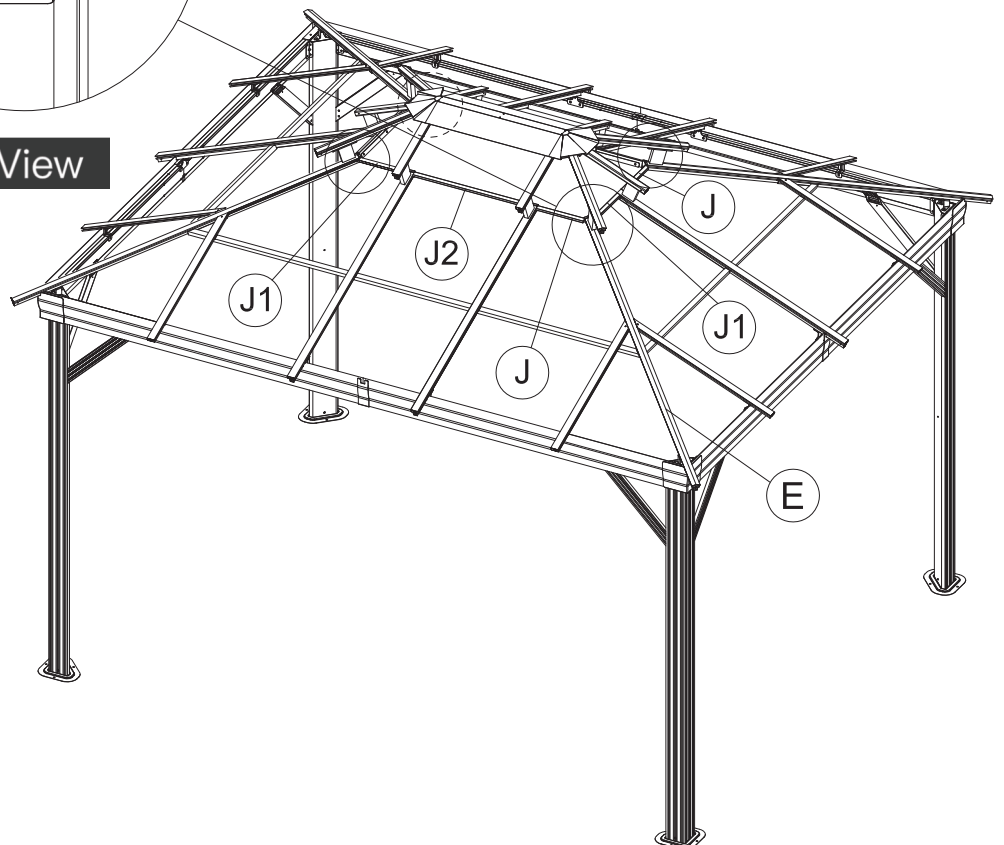


(2) Place Part #Y1 on Part #J/J1 and Part #E, securing with Bolt #8.

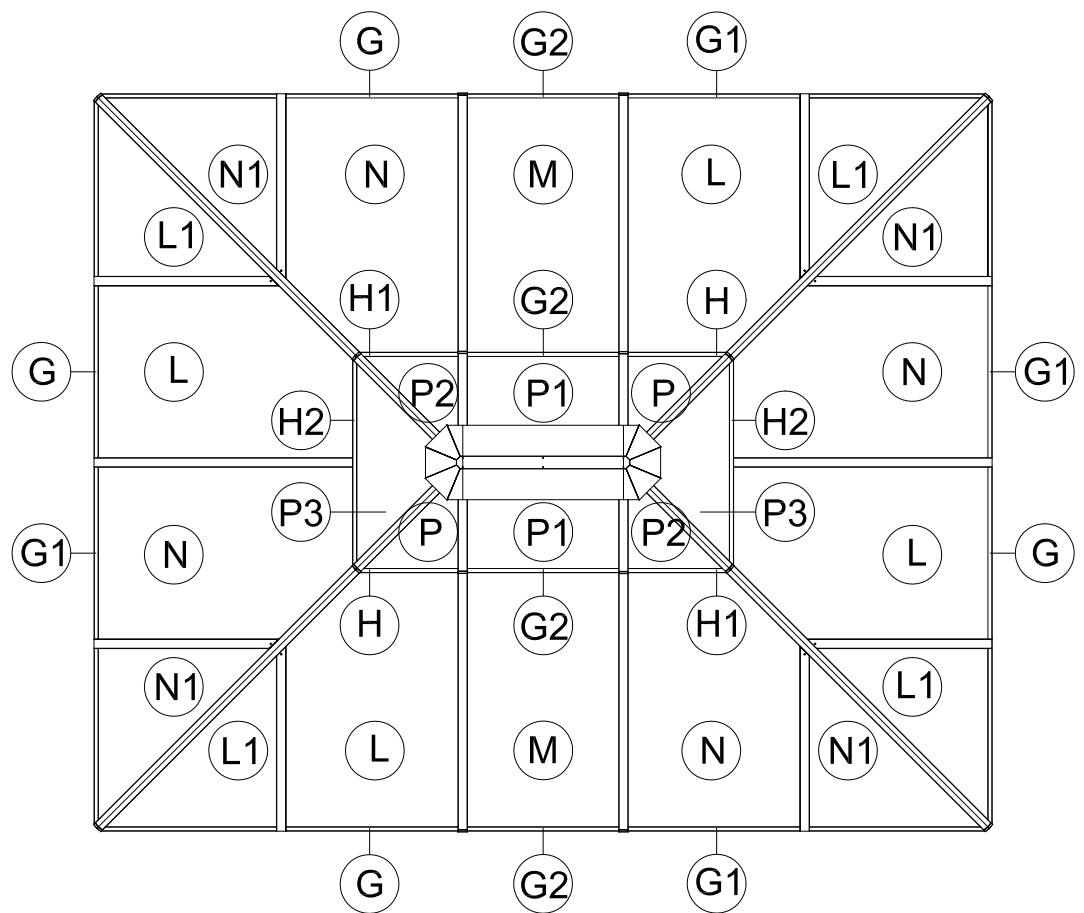


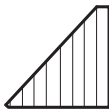
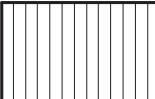
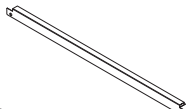
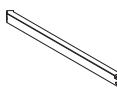
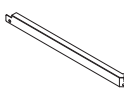
(3) Repeat these procedures to assemble the other three corners.

Inside View



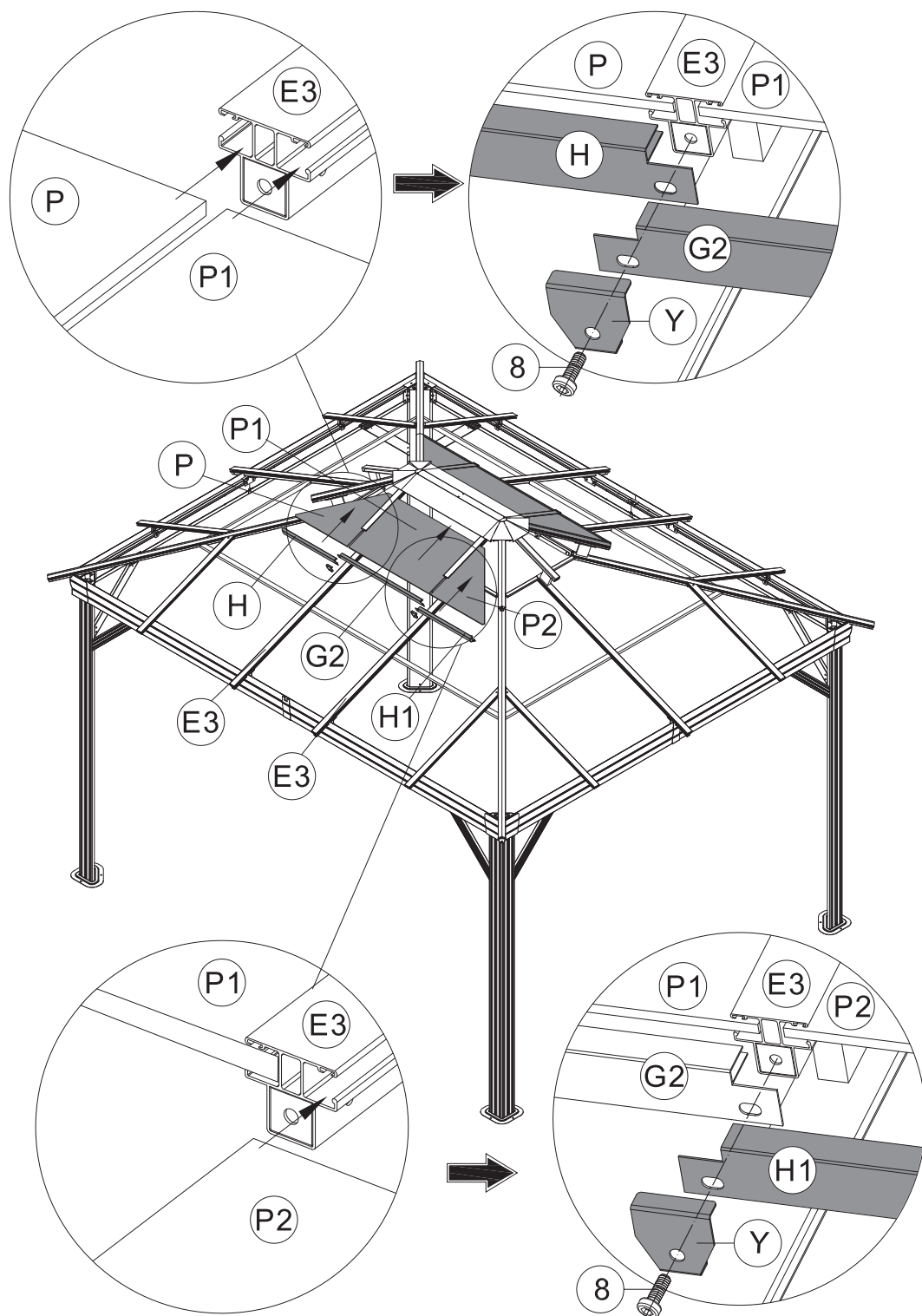
ASSEMBLE ROOF PANELS:



-  **P** 2x
-  **P1** 2x
-  **P2** 2x
-  **G2** 2x
-  **H** 2x
-  **H1** 2x
-  **Y** 4x
-  **S4**
-  **1** 1x
-  **8** 4x

(1) Insert Part #P and Part #P1 into the top roof.

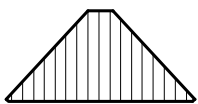
(2) Place Part #H and Part #G2 on Part #E3; put on Part #Y and secure with Bolt #8.



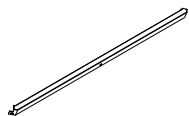
(3) Insert Part #P2 into the top roof.

(4) Place Part #H1 and Part #G2 on Part #E3; put on Part #Y and secure with Bolt #8.

(5) Repeat these procedures to assemble the another side.



P3 2x



H2 2x



S4

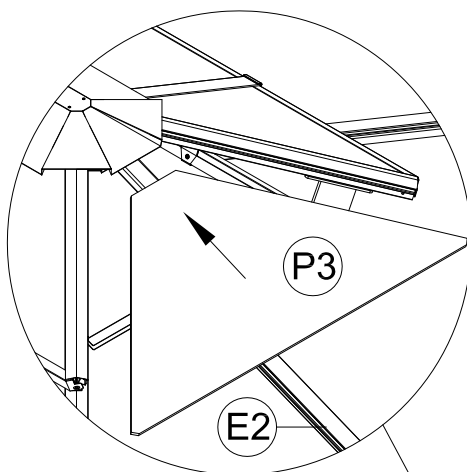
1 1x



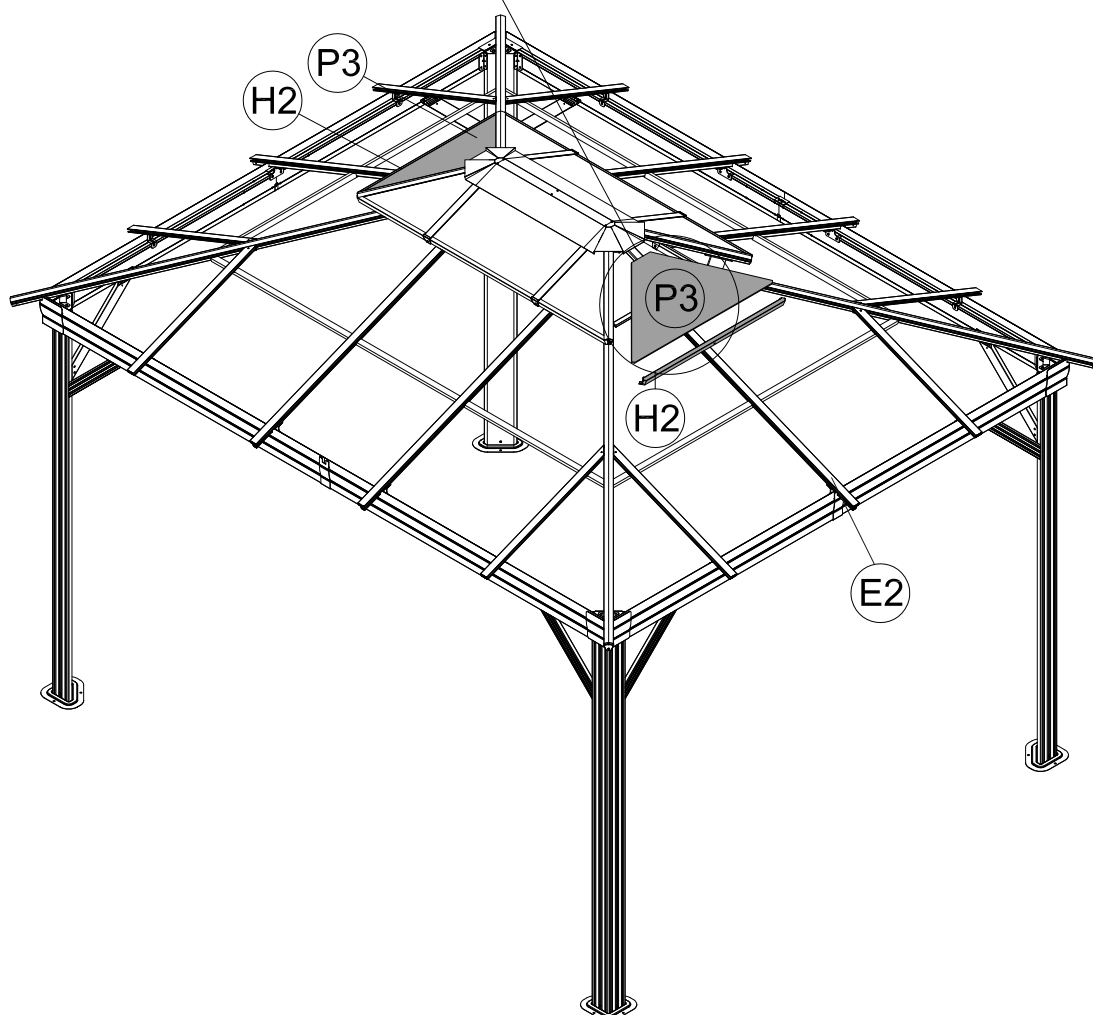
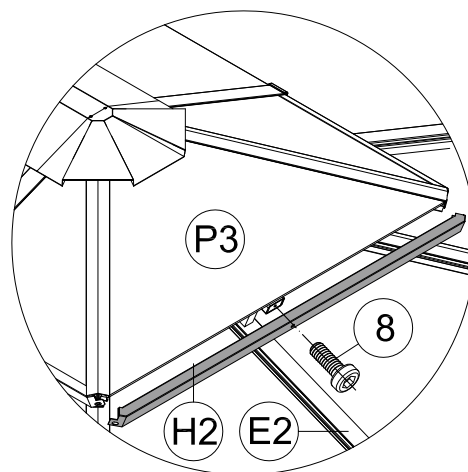
M6x16

8 2x

(1) Insert Part #P3 into the top roof.



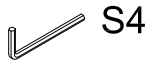
(2) Place Part #H2 on Part #E2, securing with Bolt #8.



(3) Repeat these procedures to assemble the another side.



Y1 4x



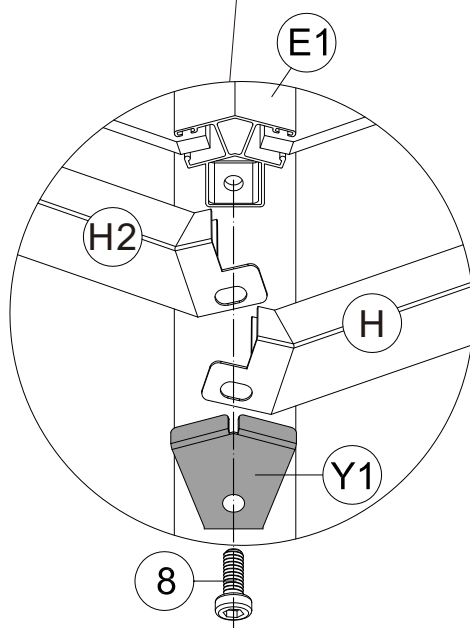
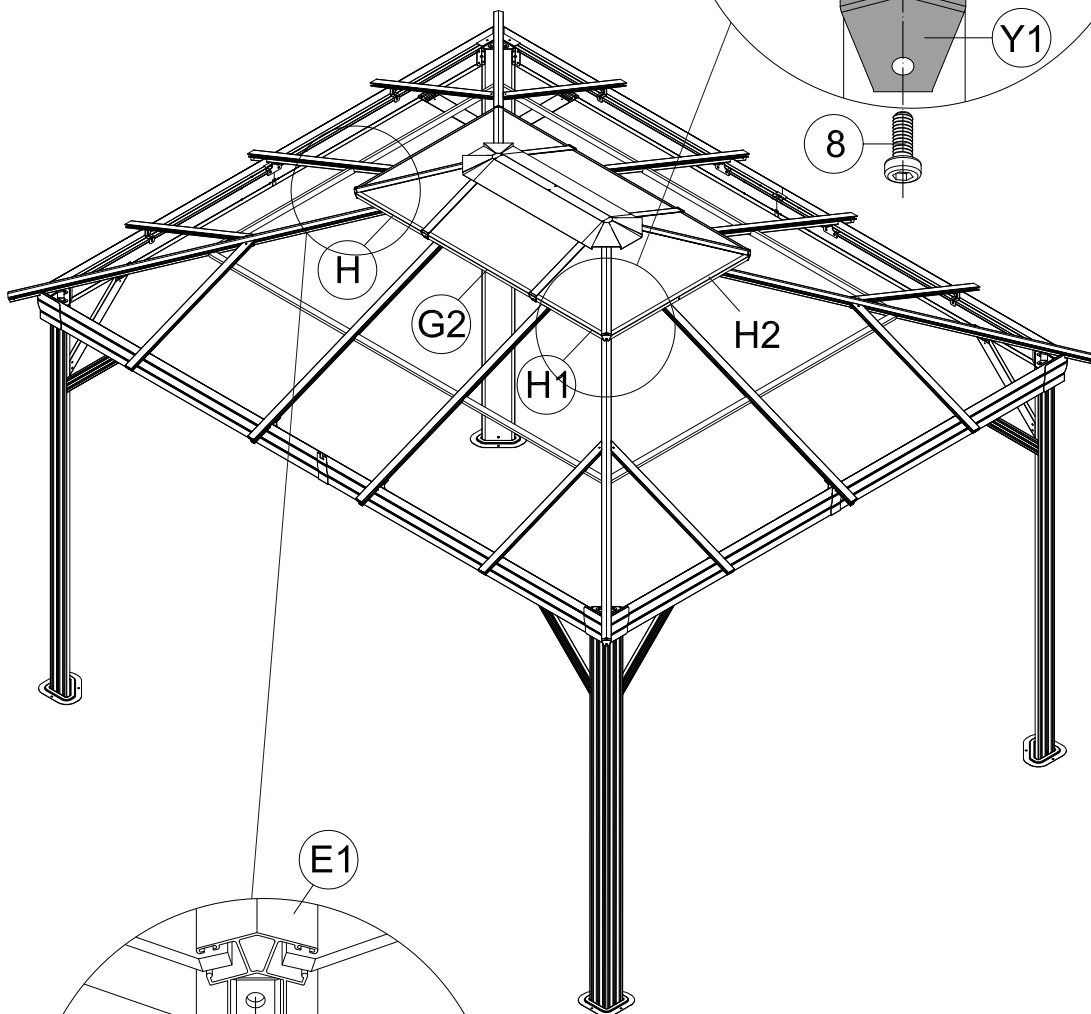
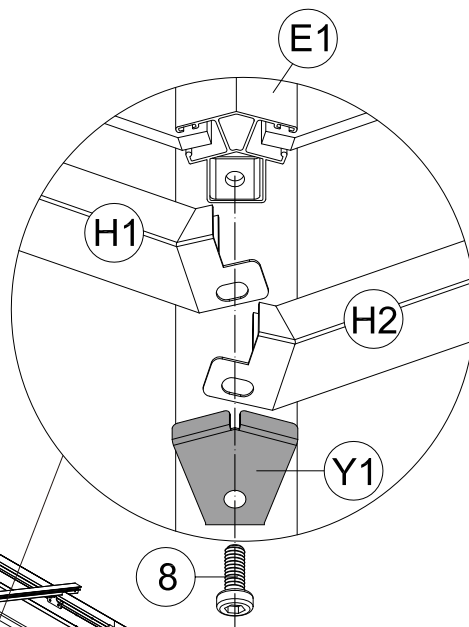
1 1x



M6x16

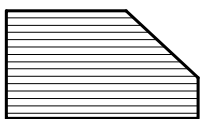
8 4x

(1) Place Part #H1 and Part #H2 on Part #E1; put on Part #Y1 and secure with Bolt #8.

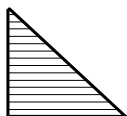


(2) Place Part #H and Part #H2 on Part #E1; put on Part #Y1 and secure with Bolt #8.

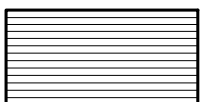
(3) Repeat these procedures to assemble the another side.



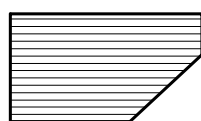
(L) 2x



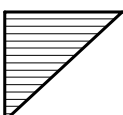
(L1) 2x



(M) 2x

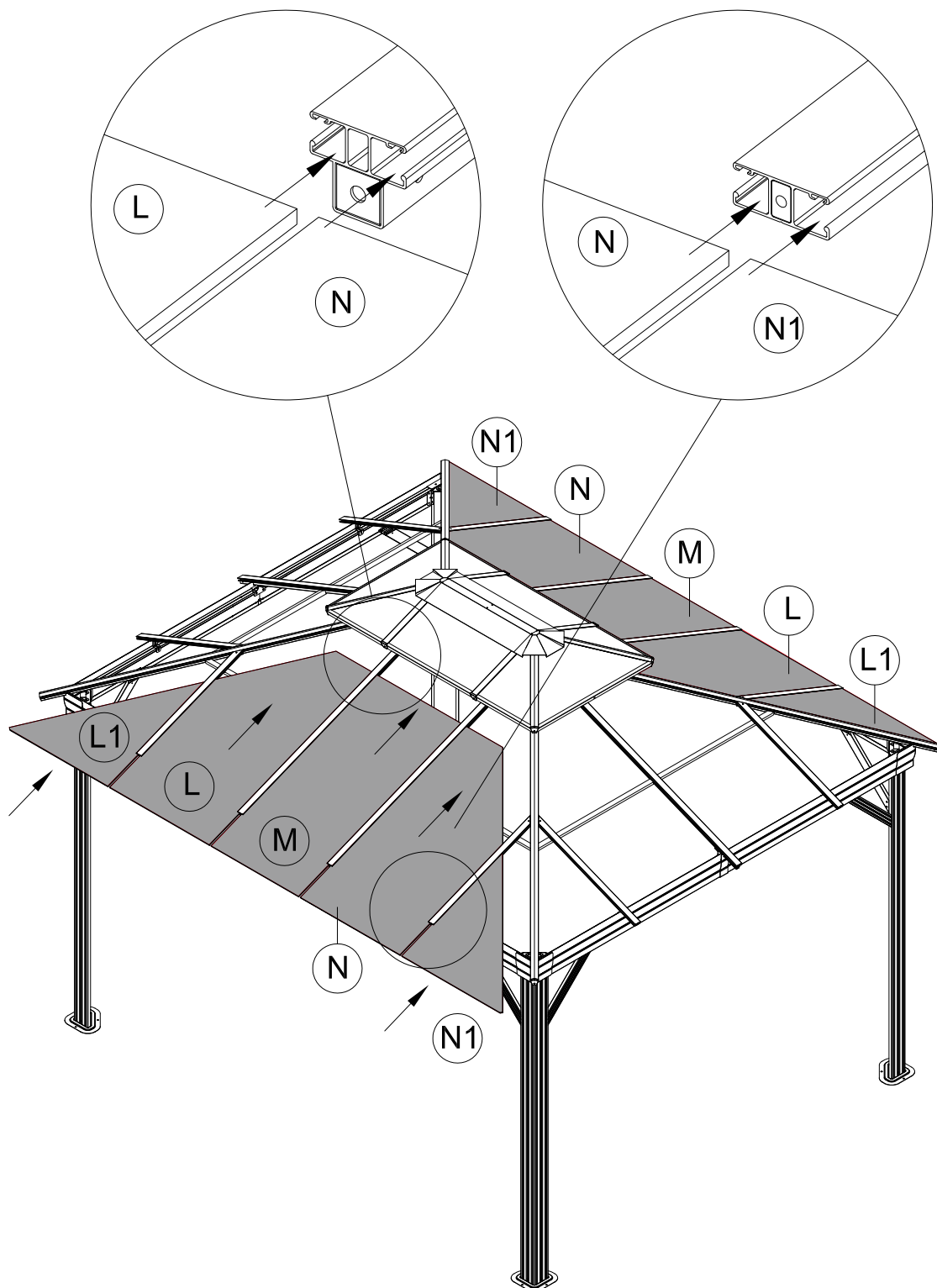


(N) 2x

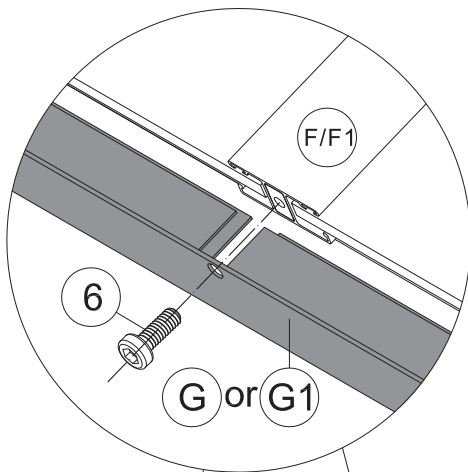
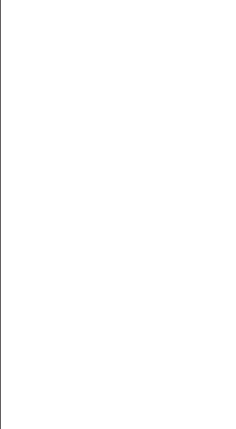
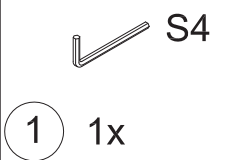
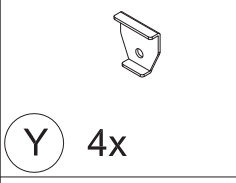
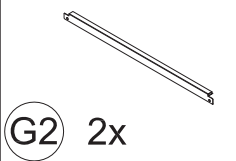
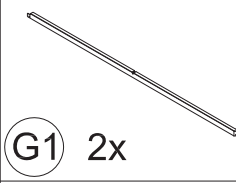
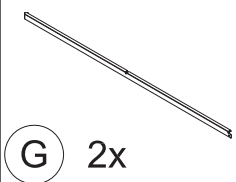


(N1) 2x

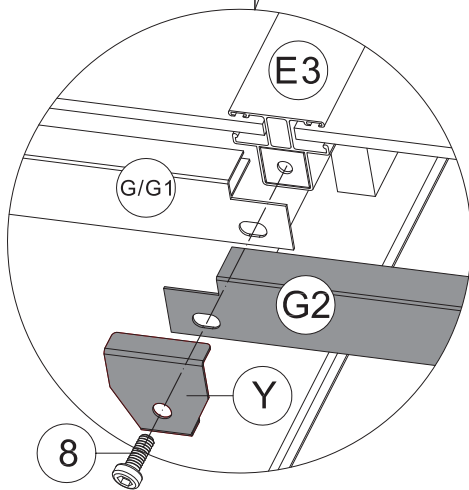
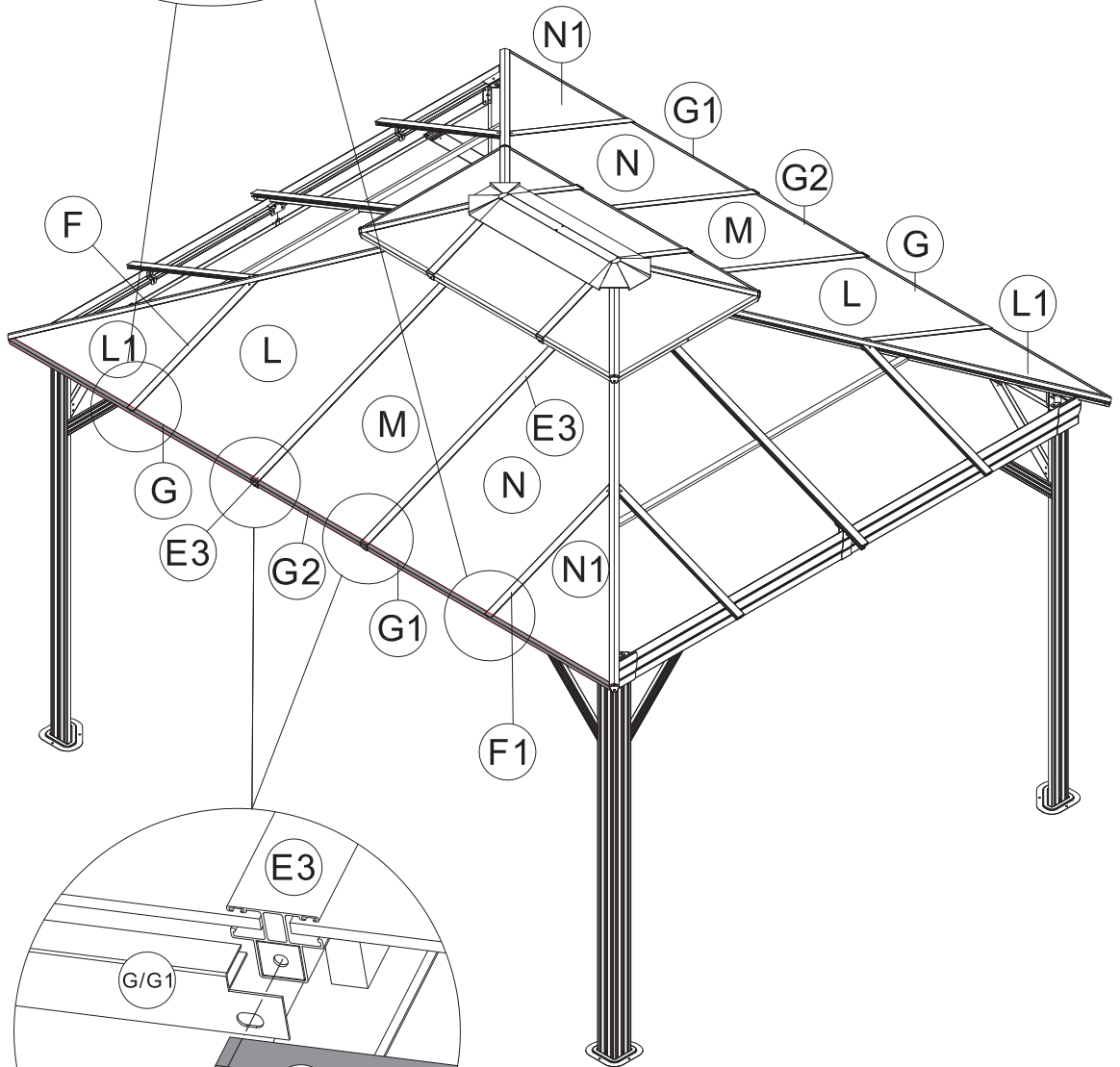
(1) Insert Roof Panels into the frame (L1&L&M&N&N1).



(2) Repeat these procedures to assemble the another side.

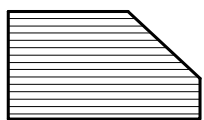


(1) Attach Part #G/G1 to the frame, securing with Bolt #6.

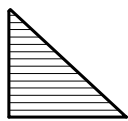


(2) Place Part #G2 on Part #G/G1 and Part #E3; put on Part #Y and secure with Bolt #8.

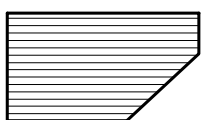
(3) Repeat these procedures to assemble the another side.



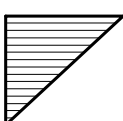
L 2x



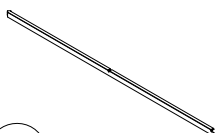
L1 2x



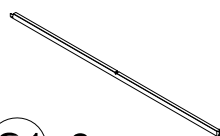
N 2x



N1 2x



G 2x



G1 2x



S4

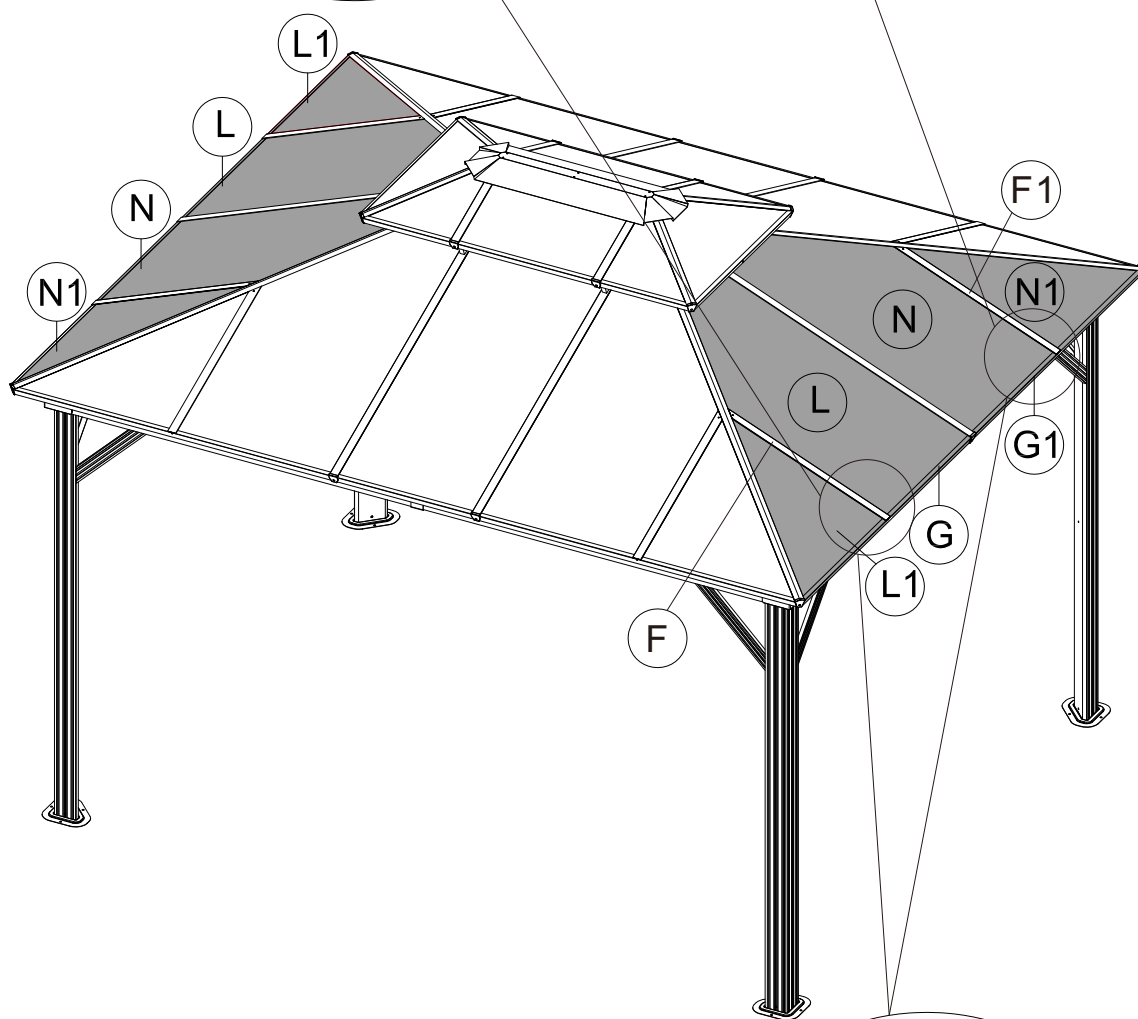
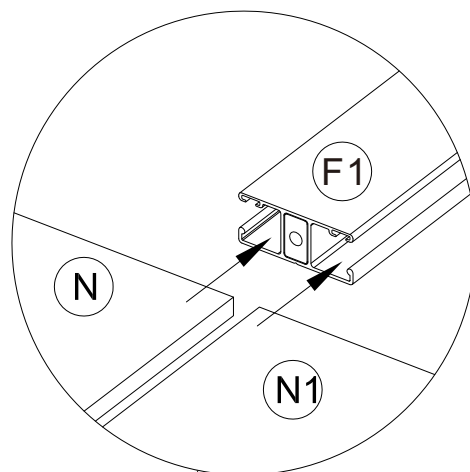
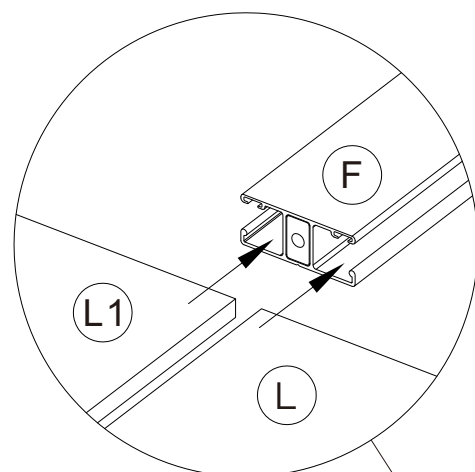
1 1x



M5x12

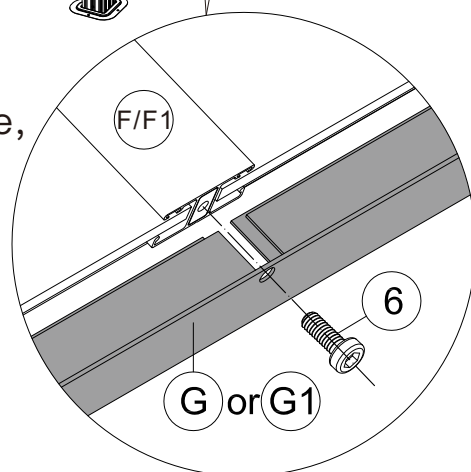
6 4x

(1) Insert Roof Panels into the frame(L1&L&N&N1).



(2) Attach Part #G/G1 to the frame, securing with Bolt #6.

(3) Repeat these procedures to assemble the another side.





Y 2x



S4

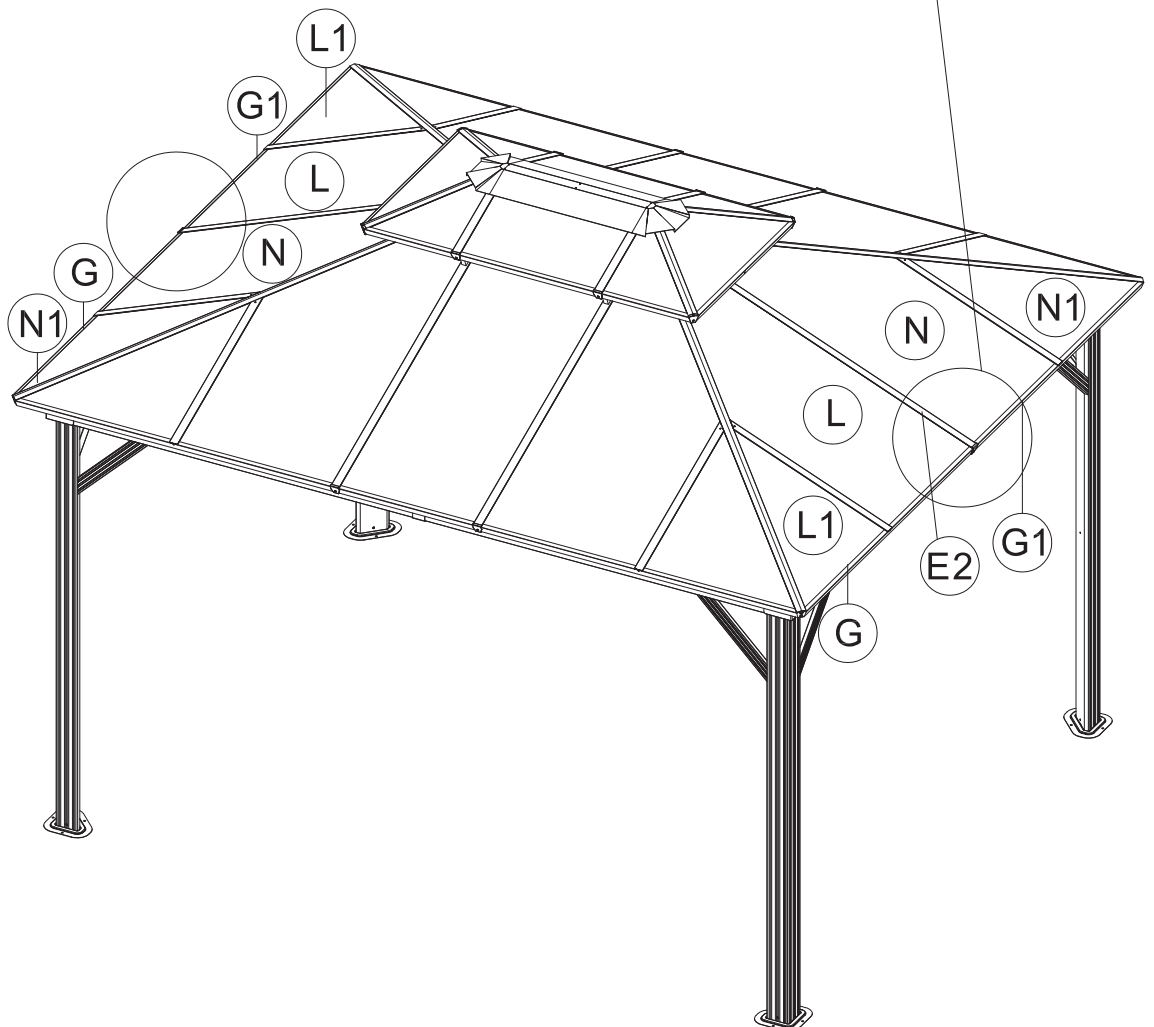
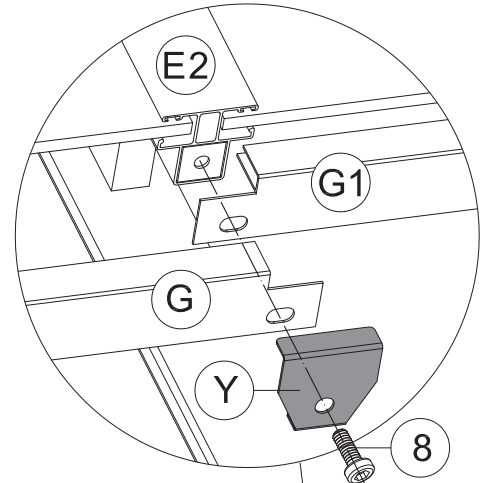
1 1x



M6x16

8 2x

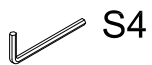
(1) Place Part #G and Part #G1 on Part #E2;
put on Part #Y and secure with Bolt #8.



(2) Repeat these procedures to assemble the another side.



Y1 4x

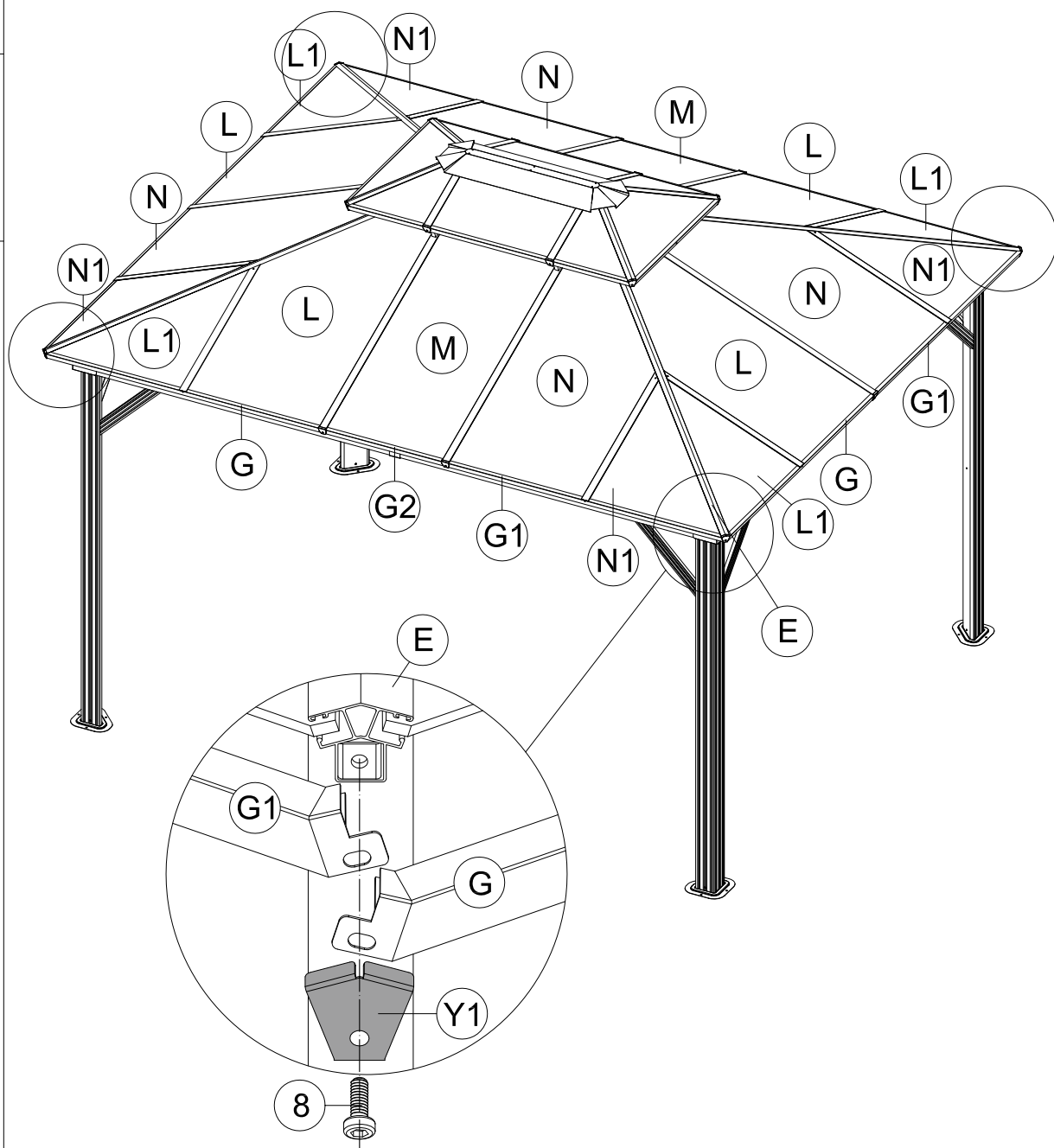


1 1x



M6x16

8 4x

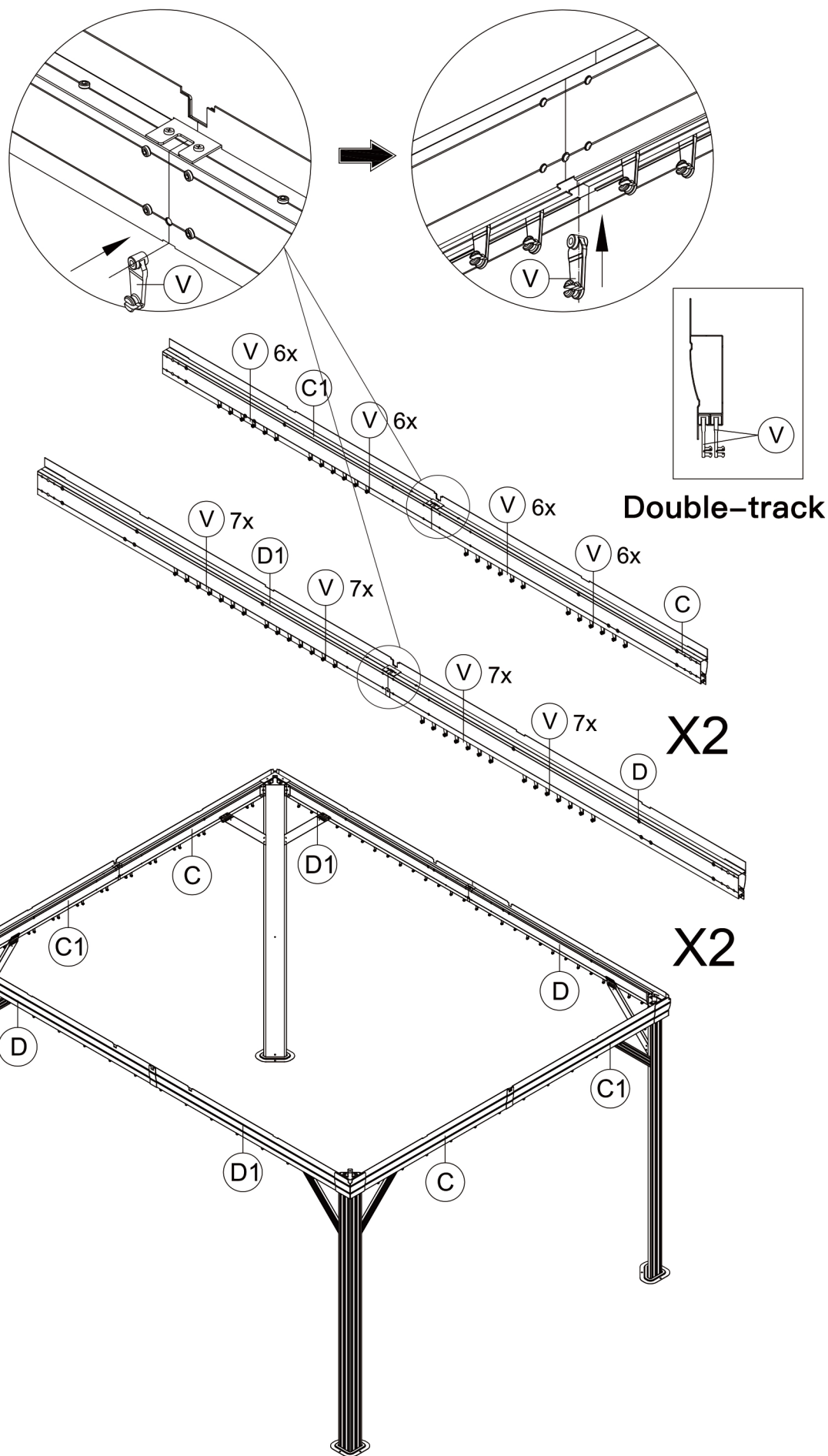


(1) Place Part #G and Part #G1 on Part #E; put on Part #Y1 and secure with Bolt #8.

(2) Repeat these procedures to assemble the other 3 corners.



- (1) Place 6 hooks on each slot of the Sidewall Track (C&C1).
- (2) Place 7 hooks on each slot of the Sidewall Track (D&D1).



V 104x



W 4x



1 1x

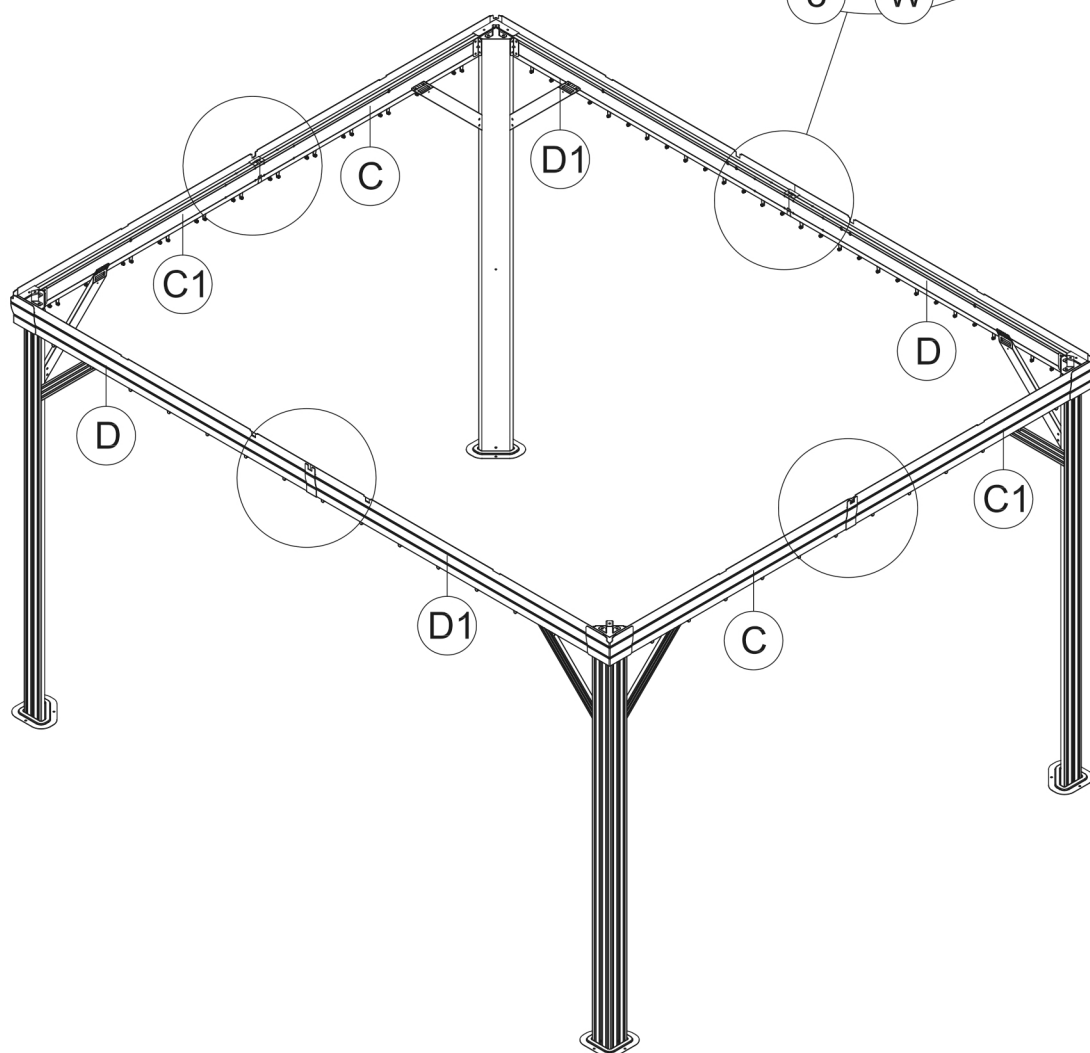
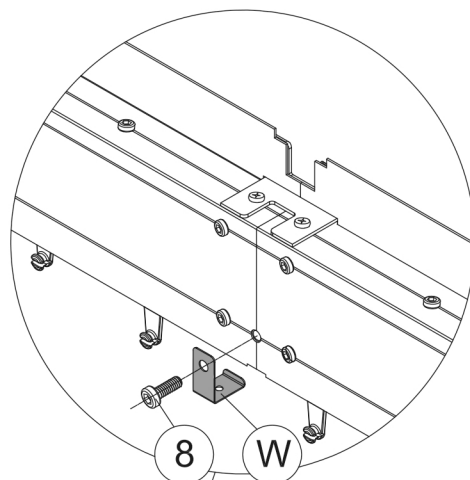


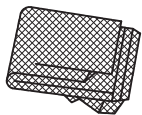
M6x16

8 4x

(1) Install Part #W at the joint of Part C&C1 with Bolts #8; install Part #W at the joint of Part D&D1 with Bolts #8.

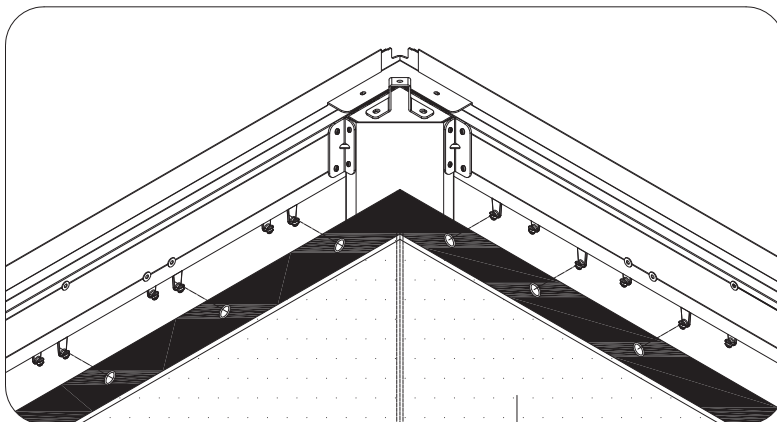
(2) Repeat the above procedures to assemble another side.



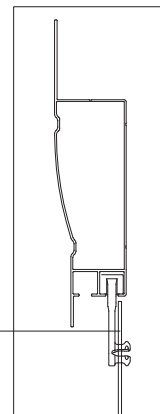


Z1 4x

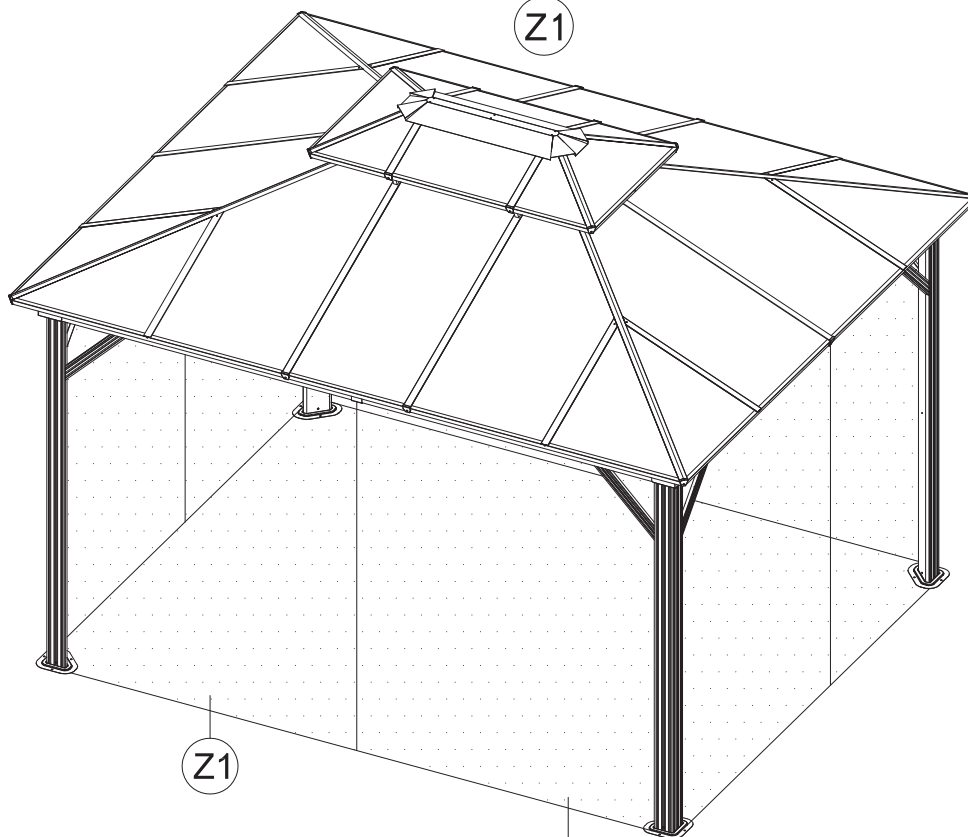
Hang up mosquito sidewalls to inside track.



Z1



Z1

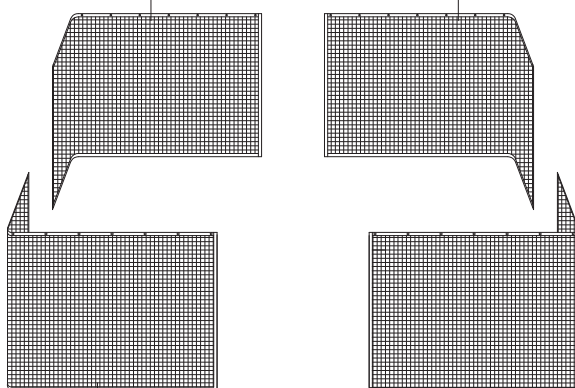


Z1

Z1

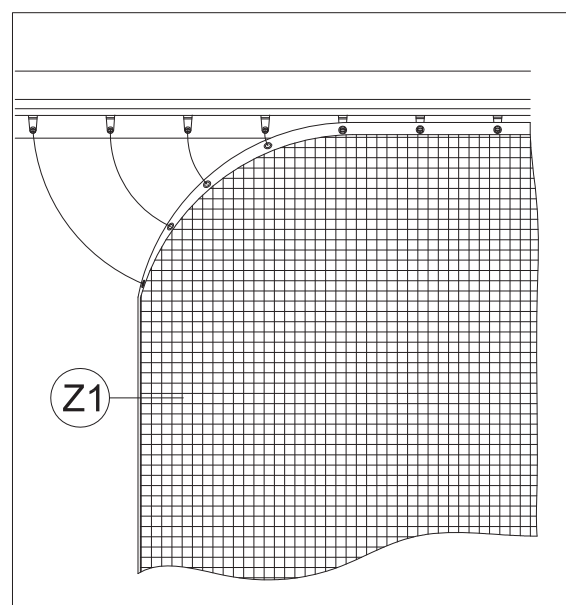
Z1

Z1



Z1

Z1



Z1



Hang up mosquito sidewalls to outside track.

Z 4x

