COMPANY IDENTITY: Packaging Service Co., Inc. PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT

SDS NUMBER: CROWNHCL

SAFETY DATA SHEET

DATE: 07/08/10

PAGE: 1 OF 7

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System. THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD) IMPORTANT: Read this SDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT

NEW MSDS DATE: 07/08/2010

COMPANY IDENTITY: Packaging Service Co., Inc.

COMPANY ADDRESS: 1904 Mykawa Road

COMPANY CITY: Pearland, TX 77588-0490

1-281-485-1458 COMPANY PHONE:

EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)

CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

DANGER!!

RISK STATEMENTS:

R36/37/38 Irritating to eyes, respiratory system and skin.

R23 Toxic by inhalation. R35 Causes Severe burns.

SAFETY STATEMENTS:

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

S9

Keep container in a well-ventilated place. In case of contact with eyes, rinse immediately with S26

plenty of water and seek medical advice.

In case of accident, or if you feel unwell, seek medical advice S45

immediately. (Show the label where possible).

S62 If swallowed, do not induce vomiting; seek medical advice

immediately and show this container or label.

SEE SECTION 11 FOR OTHER TOXICOLOGICAL INFORMATION (ACUTE & CHRONIC HAZARDS)

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	CAS#	EINECS#	WT%	TWA (OSHA)	TLV (ACGIH)
Water	7732-18-5	231-791-2	75-85	None Known	None Known
Hydrochloric Acid	7647-01-0	231-595-7	15-25	5 ppm	2 ppm

COMPANY IDENTITY: Packaging Service Co., Inc. DATE: 07/08/10 PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT PAGE: 2 OF 7

SDS_NUMBER: CROWNHCL

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS (CONTINUED)

MATERIAL CAS# EINECS# CEILING STEL(OSHA/ACGIH) HAP Yes Each component showing `Yes' under "HAP" is an EPA Hazardous Air Pollutant.

SECTION 4. FIRST AID MEASURES

EYE CONTACT:

For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:

In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:

After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:

Rinse mouth. Do NOT induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES Not applicable.

EXTINGUISHING MEDIA

Use dry powder, In case of fire in surroundings, . . use appropriate extinguishing media.

SPECIAL FIRE FIGHTING PROCEDURES

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES

Noncombustible.

Reacts with most metals producing hydrogen which is extremely flammable & may explode. Applying to hot surfaces requires special precautions. Closed containers may explode if exposed to extreme heat.

COMPANY IDENTITY: Packaging Service Co., Inc.

PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT

DATE: 07/08/10
PAGE: 3 OF 7

SDS NUMBER: CROWNHCL

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:

EVACUATE DANGER AREA! Consult an expert! Keep unprotected personnel away. Use complete chemical protective suit with self-contained breathing apparatus.

ENVIRONMENTAL PRECAUTIONS:

Keep from entering storm sewers and ditches which lead to waterways.

CONTAINMENT AND CLEAN-UP MEASURES:

Stop spill at source. Dike and contain.

Collect leaking & spilled liquid in sealable containers as far as possible.

SECTION 7. HANDLING AND STORAGE

HANDLING

Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Do not get in eyes, on skin or clothing.

Wear OSHA Standard full face shield. Consult Safety Equipment Supplier. Wear gloves,

apron & footwear impervious to this material. Wash clothing before reuse. NEVER pour water into this substance. When dissolving or diluting,

always add it slowly to the water.

To minimize static discharge when transferring, ensure electrical continuity by bonding and grounding all equipment. Use an inlet line diameter of at least 3.5 inches (8.9 centimeters) with a maximum flow rate of 1 meter/second.

STORAGE

Keep separated from strong oxidants, strong bases, combustible & reducing substances, metals. Keep cool.Keep dry.
Keep inside a well-ventilated room. Do not store above 49 C/120 F.
Keep container tightly closed & upright when not in use to prevent leakage.
Reacts with most metals producing hydrogen which is extremely flammable & may explode.
Wear full face shield, gloves & full protective clothing when opening or handling.
When empty, drain completely, replace bungs securely.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION

LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Necessary SPECIAL: None OTHER: None Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

PERSONAL PROTECTIONS:

Wear OSHA Standard full face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

COMPANY IDENTITY: Packaging Service Co., Inc. DATE: 07/08/10 PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT PAGE: 4 OF 7

SDS NUMBER: CROWNHCL

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (CONTINUED)

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers. Wash at end of each workshift & before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

```
Liquid, Water-White
APPEARANCE:
ODOR:
                                                        Sharp, acid
ODOR THRESHOLD:
                                                        Not Available
pH (Neutrality):
                                                        0.0
MELTING POINT/FREEZING POINT:
                                                       Not Available
BOILING RANGE (IBP,50%, Dry Point):
                                                        81 97 100 C / 178 208 212 F
                                                       Not Applicable
FLASH POINT (TEST METHOD):
EVAPORATION RATE (n-BUTYL ACETATE=1):
                                                       0.280
FLAMMABILITY CLASSIFICATION:
                                                       Non-Combustible
LOWER FLAMMABLE LIMIT IN AIR (% by vol): UPPER FLAMMABLE LIMIT IN AIR (% by vol):
                                                       Not Applicable
                                                       Not Applicable
VAPOR PRESSURE (mm of Hg)@20 C
VAPOR DENSITY (air=1):
                                                       17.2
                                                       0.749
GRAVITY @ 68/68 F / 20/20 C:
   SPECIFIC GRAVITY (Water=1):
                                                       1.094
   POUNDS/GALLON:
                                                       9.113
WATER SOLUBILITY:
                                                        Complete
PARTITION COEFFICIENT (n-Octane/Water):
                                                        Not Available
AUTO IGNITION TEMPERATURE:
                                                       Not Applicable
DECOMPOSITION TEMPERATURE:
                                                        Not Available
REFRACTIVE INDEX:
                                                        1.326
                                                        0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal 0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
VOC'S (>0.44 Lbs/Sq In):
TOTAL VOC'S (TVOC)*:
NONEXEMPT VOC'S (CVOC)*:
                                                        0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS):
                                                        21.2 Wt% / 232.0 g/L / 1.9 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) 0.0
```

* Using California South Coast Air Quality Management District (SCAQMD) Rule 443.1.

SECTION 10. STABILITY & REACTIVITY

STABILITY

Stable, but reacts with most metals producing hydrogen which is extremely flammable & may explode.

CONDITIONS TO AVOID

Isolate from oxidizers, alkalis, heat, & open flame.

MATERIALS TO AVOID

The substance is a strong acid, reacts violently with bases and is corrosive. Reacts violently with strong oxidants, forming toxic gas (chlorine). Reacts violently with strong bases, causing fire & explosion hazard. Attacks many metals forming flammable/explosive gas (hydrogen).

HAZARDOUS DECOMPOSITION PRODUCTS

Hydrogen Chloride, Phosgene from heating.

HAZARDOUS POLYMERIZATION Will not occur.

COMPANY IDENTITY: Packaging Service Co., Inc.

PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT

DATE: 07/08/10
PAGE: 5 OF 7

SDS NUMBER: CROWNHCL

SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE HAZARDS

EYE & SKIN CONTACT:

Severe burns to skin, defatting, dermatitis. Severe burns to eyes, redness, tearing, blurred vision. Liquid can cause severe skin & eye burns. Wash thoroughly after handling.

INHALATION:

Severe respiratory tract irritation may occur. Vapor harmful.

SWALLOWING:

Harmful or fatal if swallowed. The symptoms of chemical pneumonitis may not show up for a few days.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED

Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS: This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

MAMMALIAN TOXICITY INFORMATION

No mammalian information is available on this product.

COMPANY IDENTITY: Packaging Service Co., Inc. PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT

SDS_NUMBER: CROWNHCL

SECTION 12. ECOLOGICAL INFORMATION

DATE: 07/08/10

PAGE: 6 OF 7

AQUATIC ANIMAL INFORMATION:

No aquatic environmental information is available on this product.

MOBILITY IN SOIL

This material is a mobile liquid.

DEGRADABILITY

This product is inorganic and not subject to biodegradation.

ACCUMULATION

This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

DOT SHIPPING NAME: UN1789, RQ, Hydrochloric acid solution, 8, PG-II

DRUM LABEL: (CORROSIVE)

IATA / ICAO: UN1789, Hydrochloric acid solution, 8, PG-II IMO / IMDG: UN1789, Hydrochloric acid solution, 8, PG-II

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 154

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health

All components of this product are on the TSCA list.

SARA Title III Section 313 Supplier Notification

This product contains the indicated <*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.

 COMPANY IDENTITY: Packaging Service Co., Inc. DATE: 07/08/10 PRODUCT IDENTITY: CROWN MURIATIC ACID NEXT PAGE: 7 OF 7

SDS NUMBER: CROWNHCL

SECTION 15. REGULATORY INFORMATION (CONTINUED)

> 25000 LB / 11363 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF HYDROCHLORIC ACID.

Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:

CALIFORNIA PROPOSITION 65: This product contains no chemicals known to the State of California to cause cancer & reproductive toxicity.

INTERNATIONAL REGULATIONS

The components of this product are listed on the chemical inventories of the following countries:
Australia, Canada, China, Europe (EINECS), Japan, Korea, United Kingdom.

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

D2B: Irritating to skin / eyes.

E: Corrosive Material.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:

HEALTH (NFPA): 3, HEALTH (HMIS): 3, FLAMMABILITY: 0, REACTIVITY: 0 (Personal Protection Rating to be supplied by user based on use conditions.) This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING

See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.

Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 07/08/2013.