

ASSEMBLY INSTRUCTIONS

MODEL #

FM7223-K

Questions?

GIVE US CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PST)



TOOLS REQUIRED



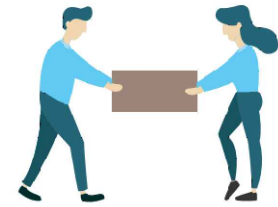
Allen Wrench

(Included)



Phillips
Screwdriver

(Not Included)



2 - Persons
Recommended

ASSEMBLY RATING



EASY ————— DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PST)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

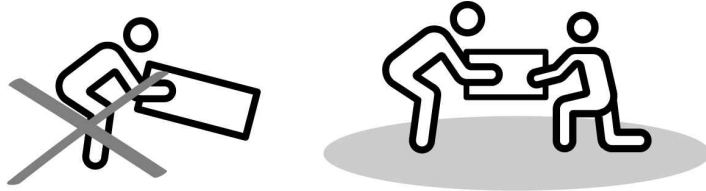
☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Set up your workspace by laying the parts and hardware out separately, then begin!

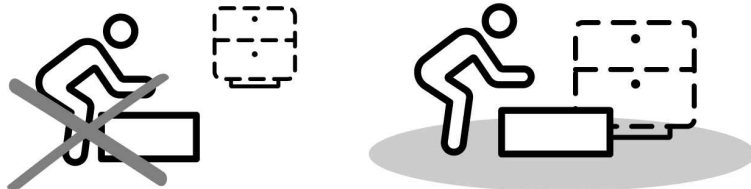
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



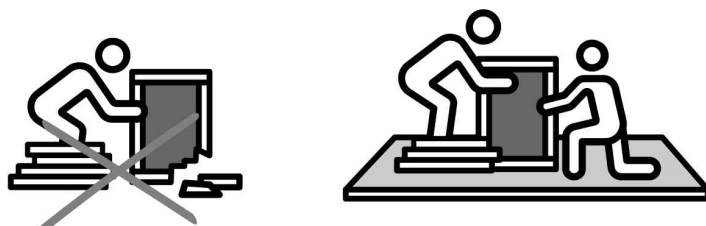
Suitable Location

Assembling near the area of the intended location is highly recommended.



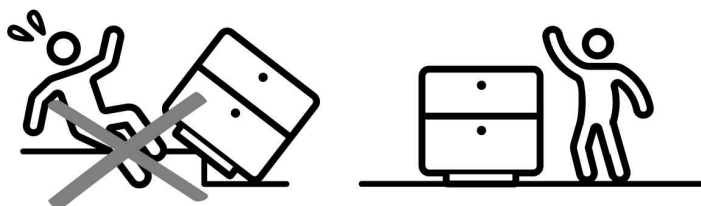
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

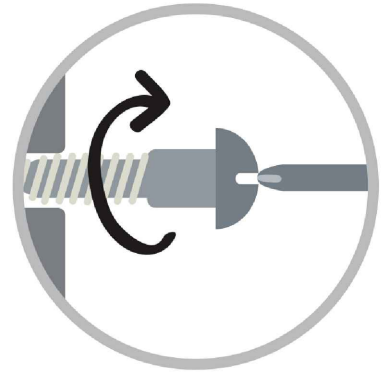
ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.

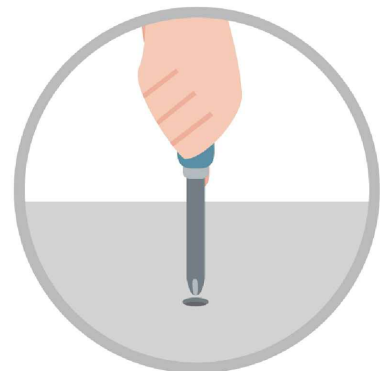


Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.

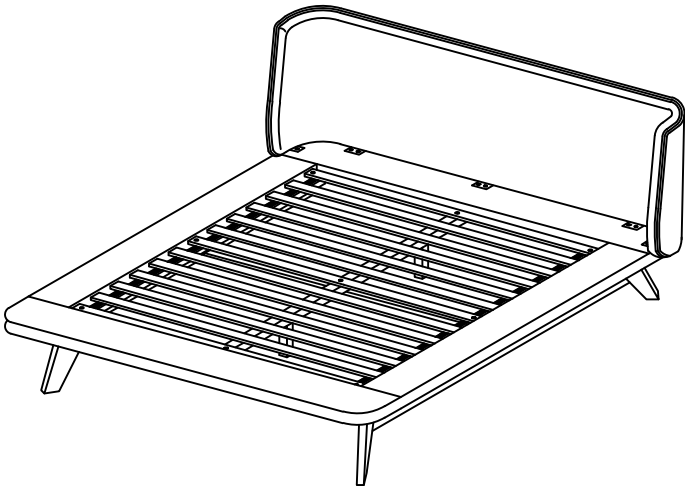
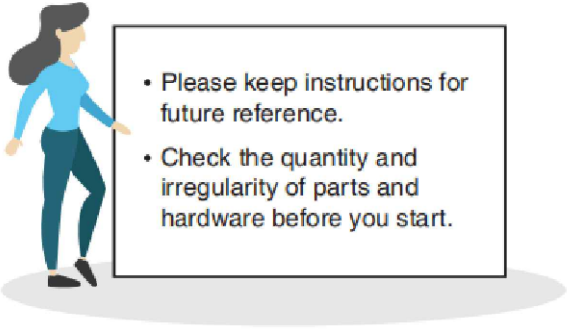


After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

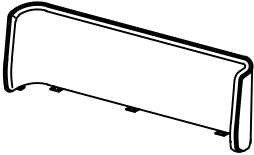

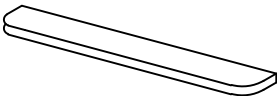
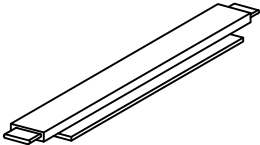
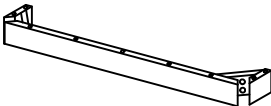
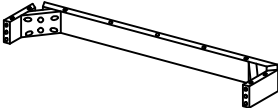
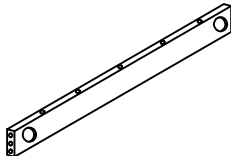
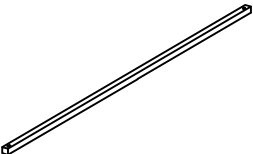

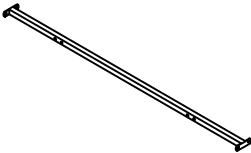
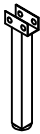


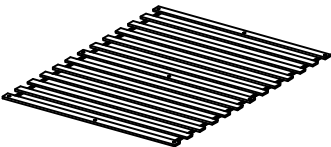
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

KING BED

FM7223-K

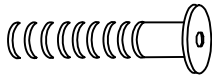


PARTS

<p>#1 1pc</p>  <p>Headboard</p>	<p>#2 1pc</p>  <p>Headboard Panel</p>	<p>#3 1pc</p>  <p>Footboard Panel</p>	<p>#4 2pcs</p>  <p>Side Rail Panel</p>
<p>#5 1pc</p>  <p>HB Support Wood</p>	<p>#6 1pc</p>  <p>FB Support Wood</p>	<p>#7 2pcs</p>  <p>SR Support Wood</p>	<p>#8 1pc</p>  <p>Center Rail</p>
<p>#9 2pcs</p>  <p>Center Support Leg</p>	<p>#10 1pc</p>  <p>Metal Rail</p>	<p>#11 2pcs</p>  <p>Metal Support Leg</p>	<p>#12 4pcs</p>  <p>Corner Block</p>
<p>#13 4pcs</p>  <p>Bed Leg</p>	<p>#14 1set</p>  <p>Slat</p>		

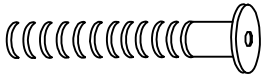
HARDWARE

#A 12pcs



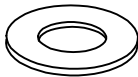
Jcbc Bolt M6 x 20mm

#D 8pcs



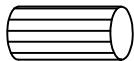
Jcbb Bolt M8 x 50mm

#G 8pcs



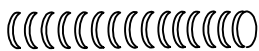
M8 Flat Washer

#J 12pcs



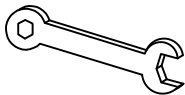
Wood Dowel M8 x 30mm

#M 4pcs



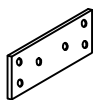
Stud Screw M8 x 95 MS

#P 1pc



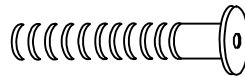
Combination Spanner (13mm)

#S 2pcs



6 Hole Metal Bracket

#B 4pcs



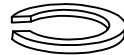
Jcbc Bolt M6 x 40mm (Black)

#E 14pcs



M6 Flat Washer

#H 8pcs



M8 Spring Washer

#K 4pcs



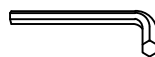
M6 Hex Nut (Black)

#N 4pcs



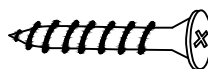
Trub Nut M8

#Q 1pc



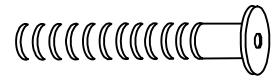
M4 Allen Wrench

#T 12pcs



Wood Screw M3.5 x 16mm

#C 2pcs



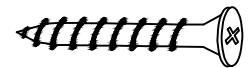
Jcbc Bolt M6 x 50mm

#F 14pcs



M6 Spring Washer

#I 45pcs



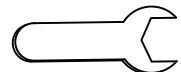
Wood Screw M4 x 32mm

#L 4pcs



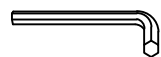
M8 Hex Nut

#O 1pc




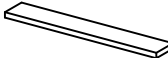
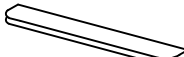






























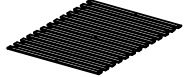
Spanner (10mm)

#R 1pc



M5 Allen Wrench

FM7223-K POINT 3 CARTONS

Carton	Designation	Part		
FM7223-K-HB	Headboard (1pc)	#1		
FM7223-K-FBR	Headboard Panel (1pc)	#2		
	Footboard Panel (1pc)	#3		
	Side Rail Panel (2pcs)	#4		
	SR Support Wood (2pcs)	#7		
	Center Rail (1pc)	#8		
	Center Support Leg (2pcs)	#9		
	Metal Support Leg (2pcs)	#11		
FM7223-K-SL	HB Support Wood (1pc)	#5		 #A 12pcs  #B 4pcs  #C 2pcs  #D 8pcs  #E 14pcs  #F 14pcs  #G 8pcs  #H 8pcs  #I 45pcs  #J 12pcs  #K 4pcs  #L 4pcs  #M 4pcs  #N 4pcs  #O 1pc  #P 1pc  #Q 1pc  #R 1pc  #S 2pcs  #T12pcs
	FB Support Wood (1pc)	#6		
	Metal Rail (1pc)	#10		
	Corner Block (4pcs)	#12		
	Bed Leg (4pcs)	#13		
	Bed Slat (1set)	#14		

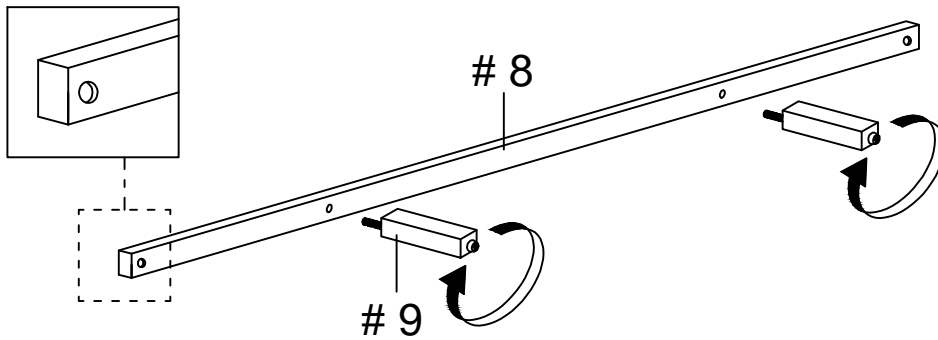
ASSEMBLY INSTRUCTIONS

1

Part #8 x1pc

Part #9 x2pcs

Attach the center support leg (#9) to the center rail (#8) as shown in the diagram.



2

Part #10 x1pc

Part #11 x 2pcs

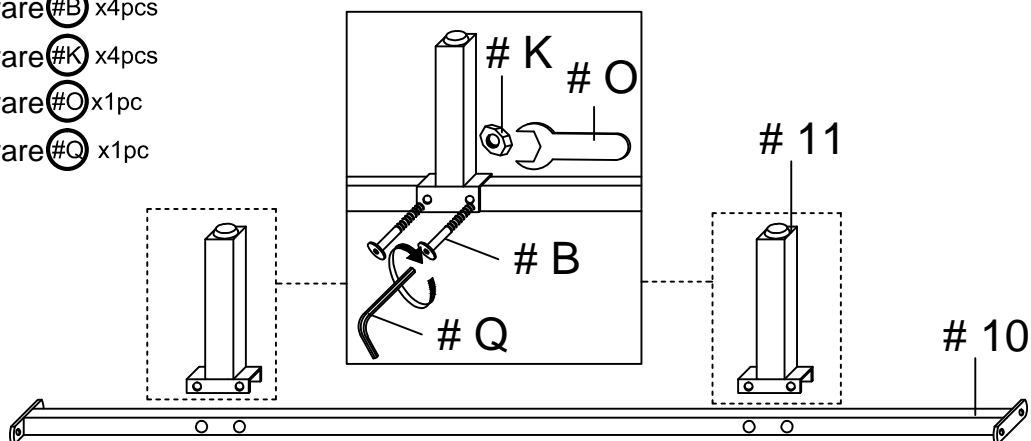
Hardware #B x4pcs

Hardware #K x4pcs

Hardware #O x1pc

Hardware #Q x1pc

Attach to metal support leg (#11) to the metal rail (#10) by using Bolt (#B) and securing the end of the bolt with hex nut (#K).

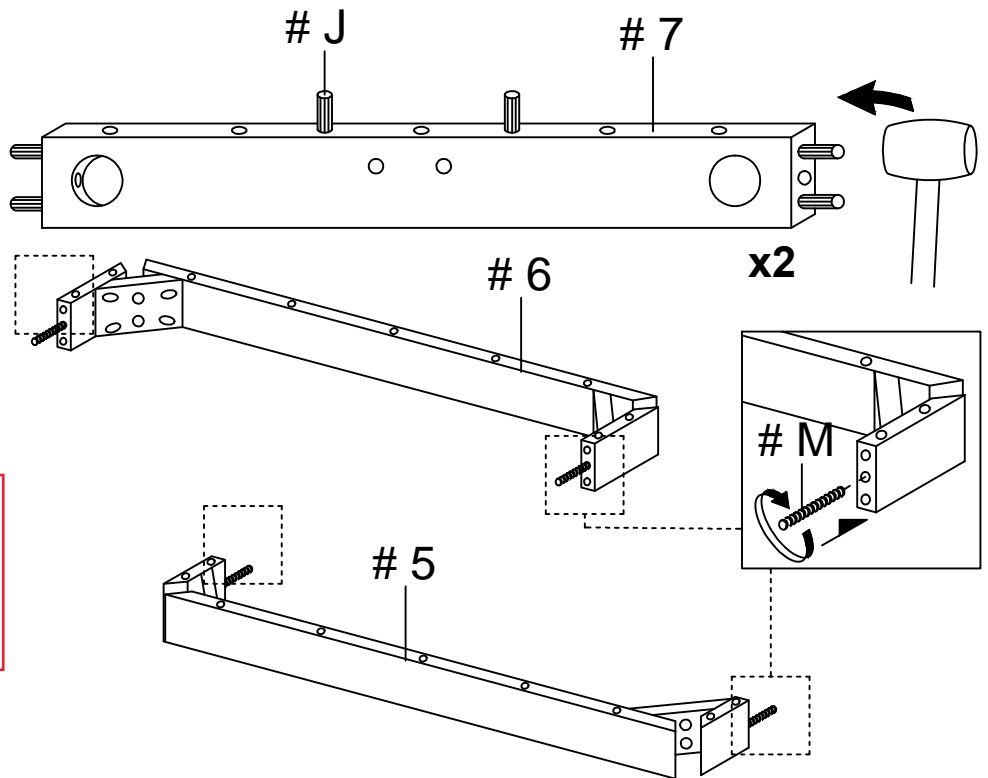


ASSEMBLY INSTRUCTIONS

I. Attach wood dowel (#J) to the SR support wood (#7) as shown in the diagram.

3

Part #5 x1pc
Part #6 x1pc
Part #7 x2pcs
Hardware #J x12pcs
Hardware #M x4pcs

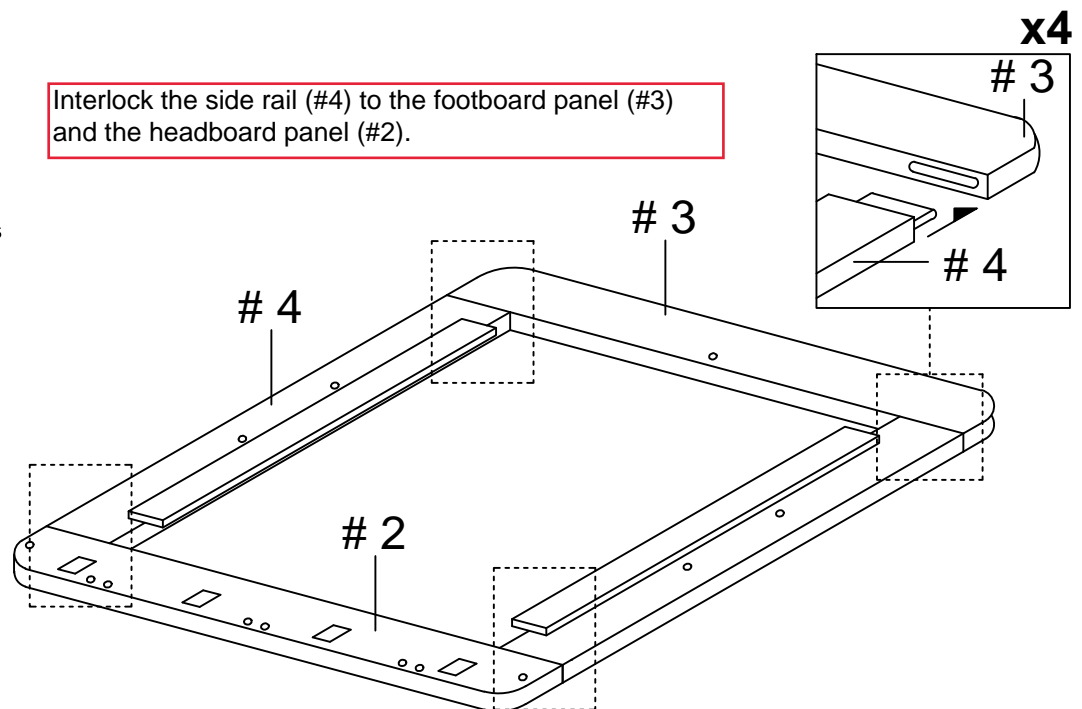


II. Attach the stud screw (#M) to both HB support wood (#5) and FB support wood (#6) as shown in the diagram.

4

Part #2 x1pc
Part #3 x1pc
Part #4 x2pcs

Interlock the side rail (#4) to the footboard panel (#3) and the headboard panel (#2).



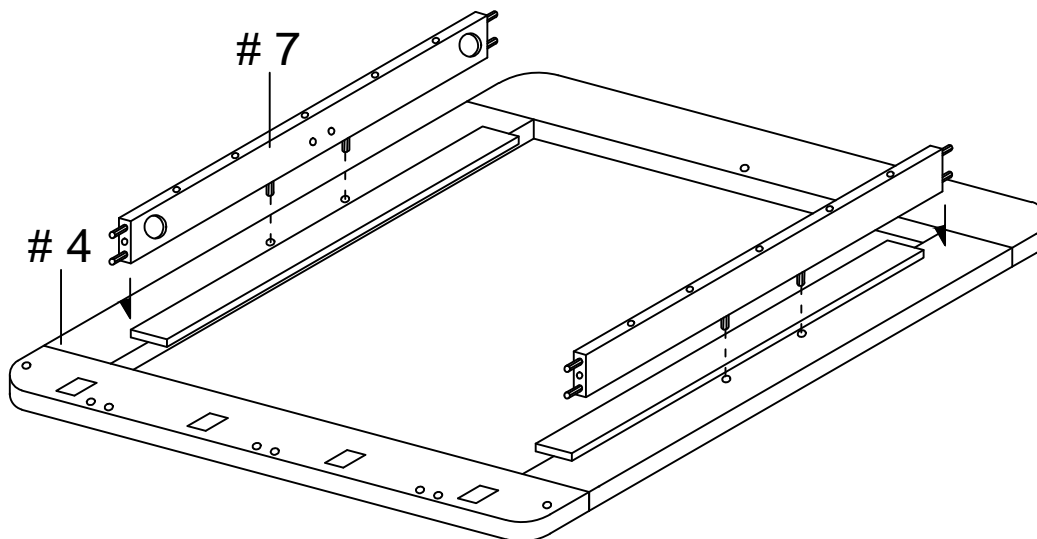
ASSEMBLY INSTRUCTIONS

Align the SR support wood (#7) to the side rail panel (#4).

5

Part #4 x2pcs

Part #7 x2pcs



I. Align the FB support wood (#6) to the SR support wood (#7).
Secure by using the trub nut (#N) and hex nut (#L).
II. Align the HB support wood (#5) to the SR support wood (#7).
Secure by using the trub nut (#N) and hex nut (#L).

6

Part #5 x1pc

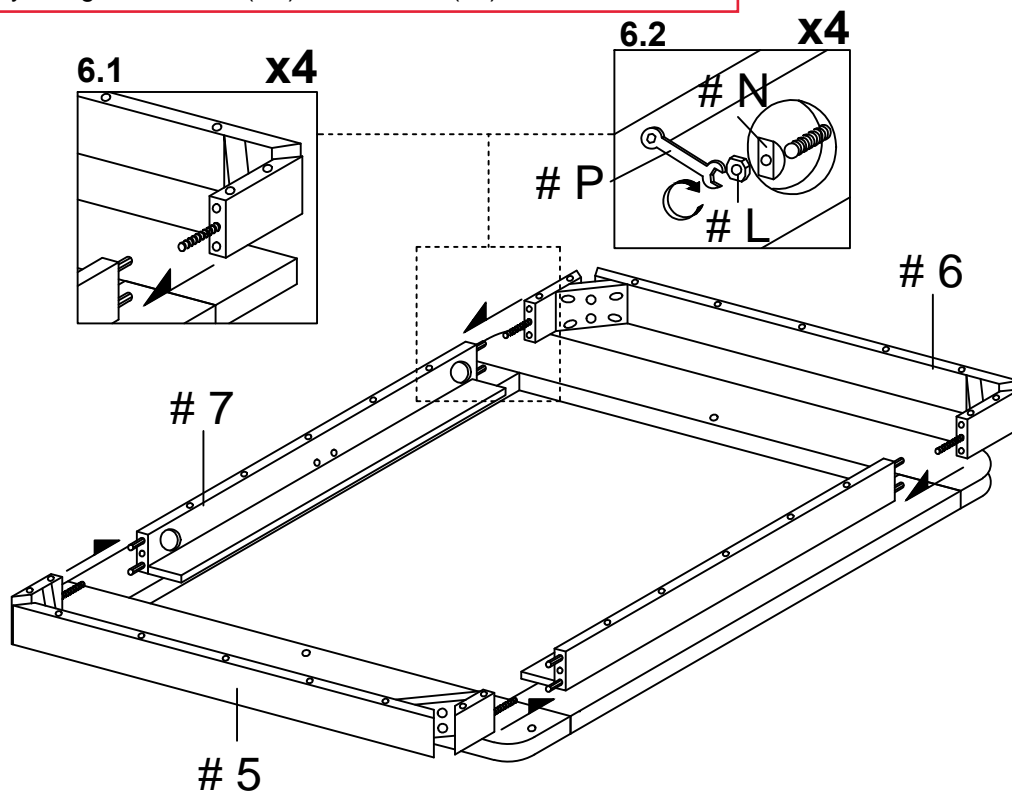
Part #6 x1pc

Part #7 x2pcs

Hardware #L x4pcs

Hardware #N x4pcs

Hardware #P x1pc

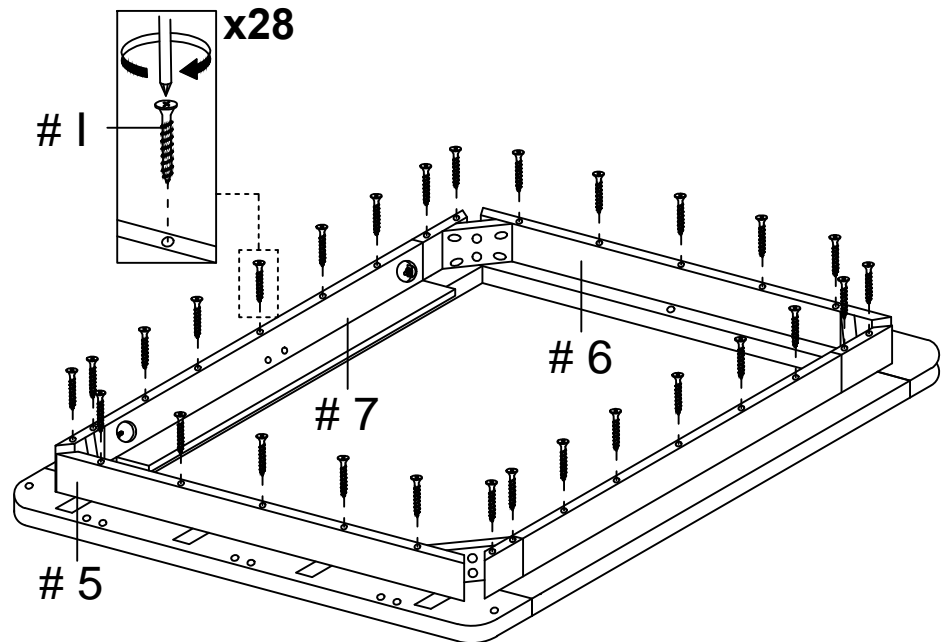


ASSEMBLY INSTRUCTIONS

7

- Part #5 x1pc
- Part #6 x1pc
- Part #7 x2pcs
- Hardware #1 x28pcs

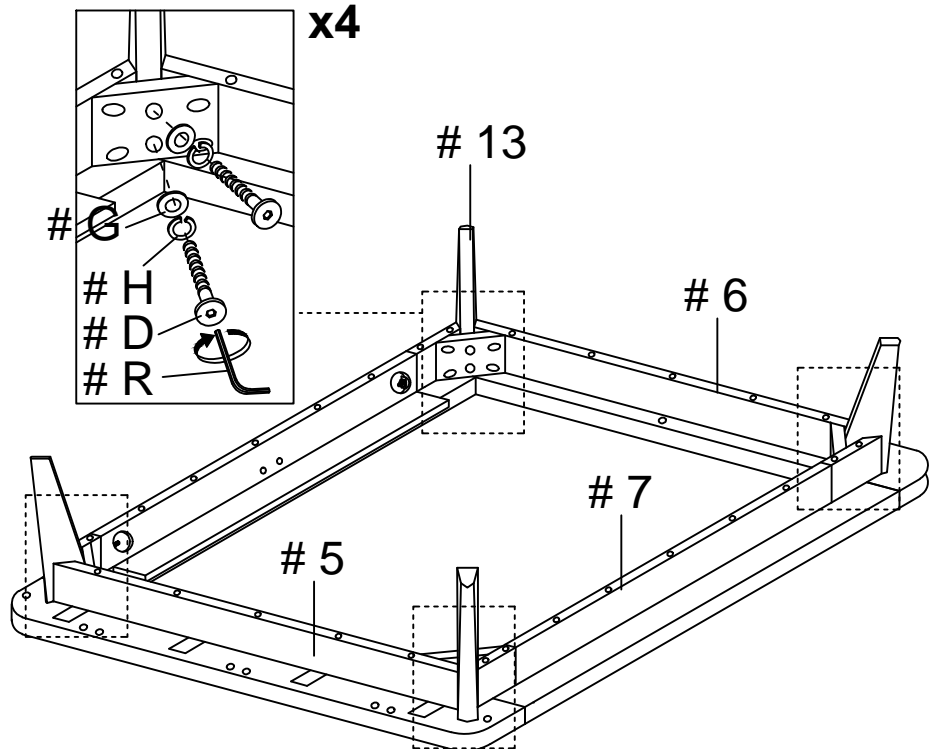
Use screw (#1) to secure frame to the side rail panels (#4) and the headboard panel (#2) and footboard panel (#3).



8

- Part #5 x1pc
- Part #6 x1pc
- Part #7 x2pcs
- Part #13 x 4pcs
- Hardware #D x8pcs
- Hardware #G x8pcs
- Hardware #H x8pcs
- Hardware #R x1pc

Align the bed leg (#13) to corner and secure by using bolt assembly of bolt (#D) with spring washer (#H) and flat washer (#G).

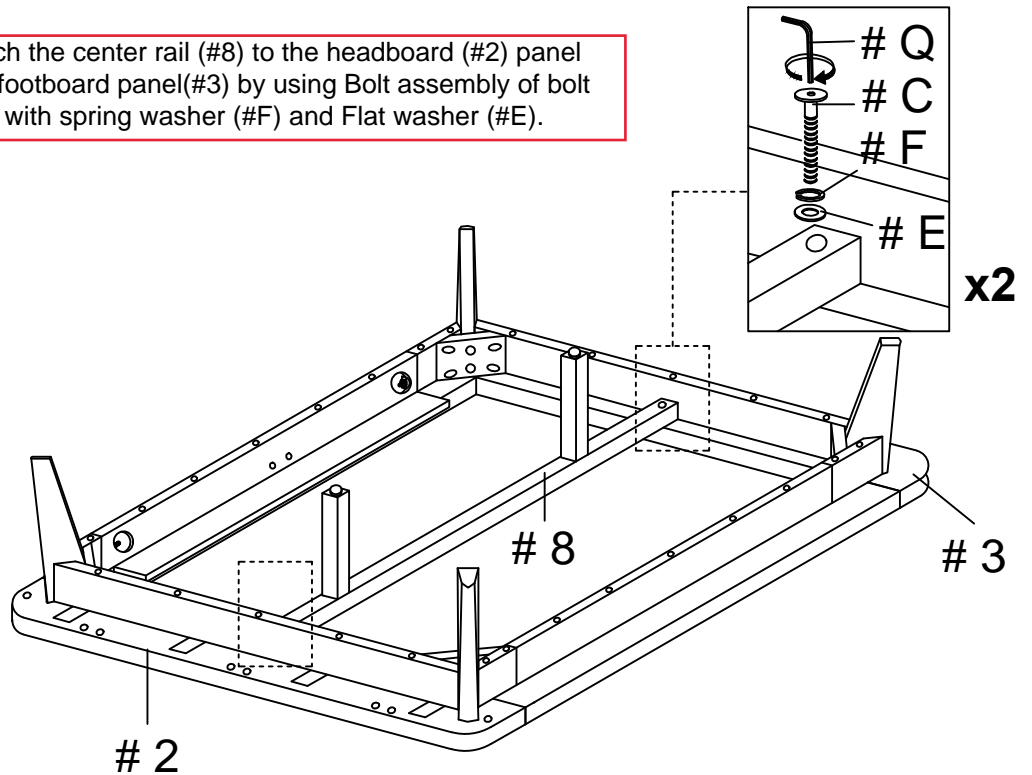


ASSEMBLY INSTRUCTIONS

9

- Part #2 x1pc
- Part #3 x1pc
- Part #8 x1pc
- Hardware #C x2pcs
- Hardware #E x2pcs
- Hardware #F x2pcs
- Hardware #Q x1pc

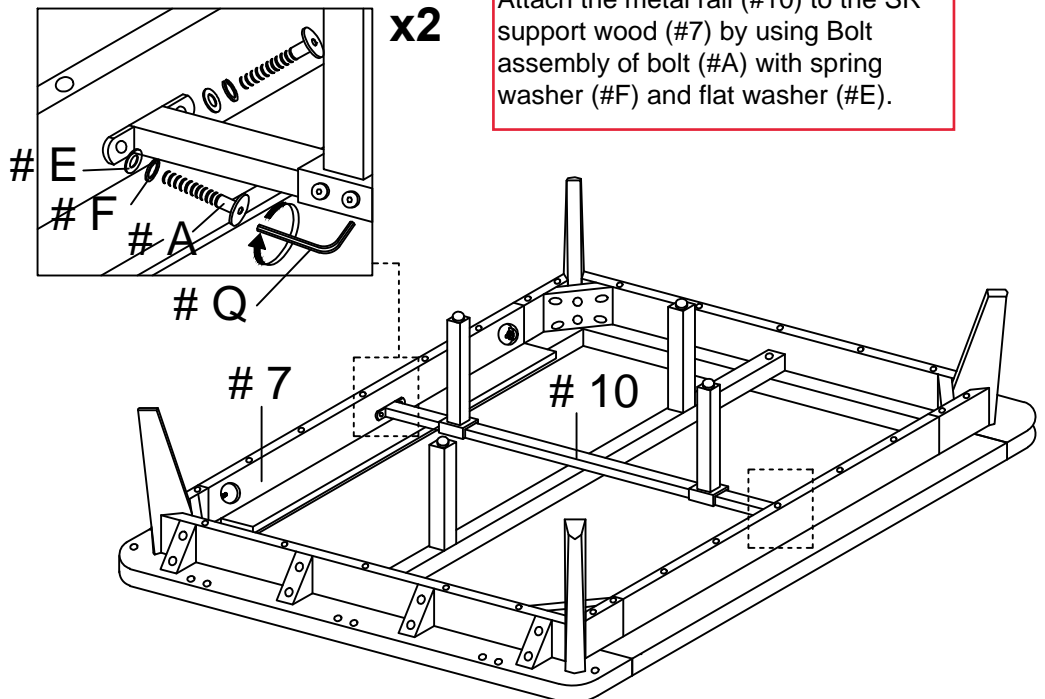
Attach the center rail (#8) to the headboard (#2) panel and footboard panel(#3) by using Bolt assembly of bolt (#C) with spring washer (#F) and Flat washer (#E).



10

- Part #7 x2pcs
- Part #10 x1pc
- Hardware #A x4pcs
- Hardware #E x4pcs
- Hardware #F x4pcs
- Hardware #Q x1pc

Attach the metal rail (#10) to the SR support wood (#7) by using Bolt assembly of bolt (#A) with spring washer (#F) and flat washer (#E).

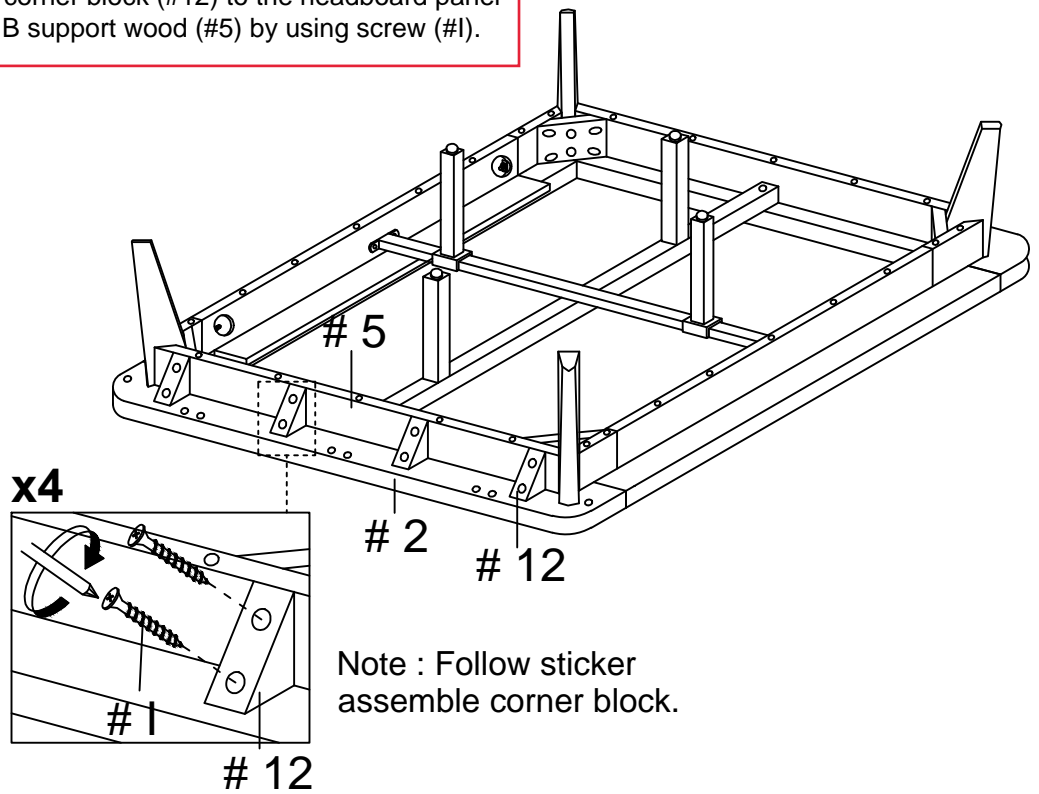


ASSEMBLY INSTRUCTIONS

11

- Part #2 x1pc
- Part #5 x1pc
- Part #12 x4pcs
- Hardware #1 x8pcs

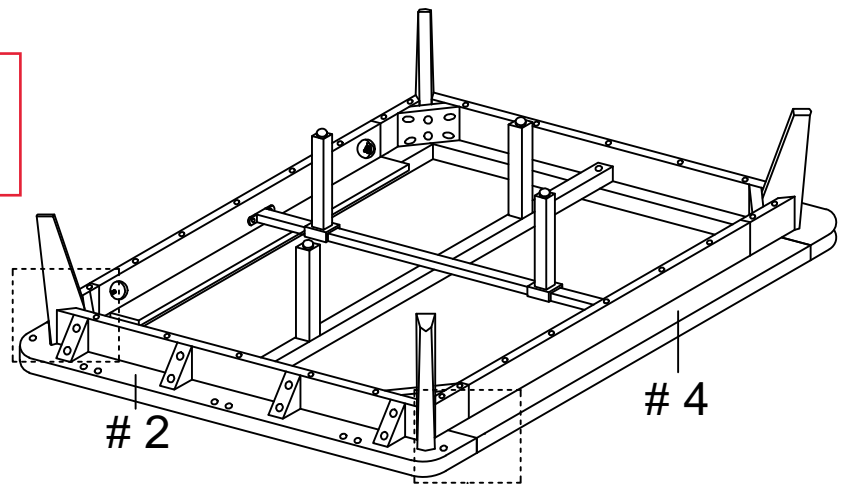
Attach the corner block (#12) to the headboard panel (#2) and HB support wood (#5) by using screw (#1).



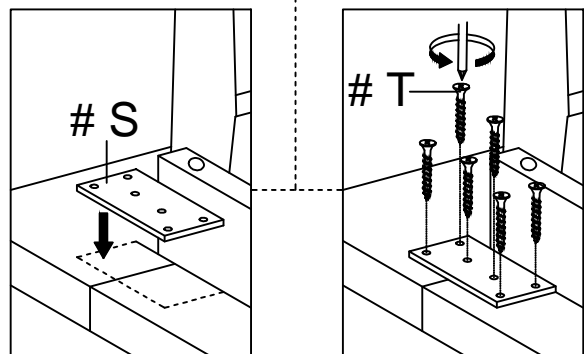
12

- Part #2 x1pc
- Part #4 x2pcs
- Hardware #S x2pcs
- Hardware #T x12pcs

Use bracket (#S) with screws (#T) to secure headboard panel (#2) and side rail panel (#4).



NOTE: Follow the line to assemble hardware S.



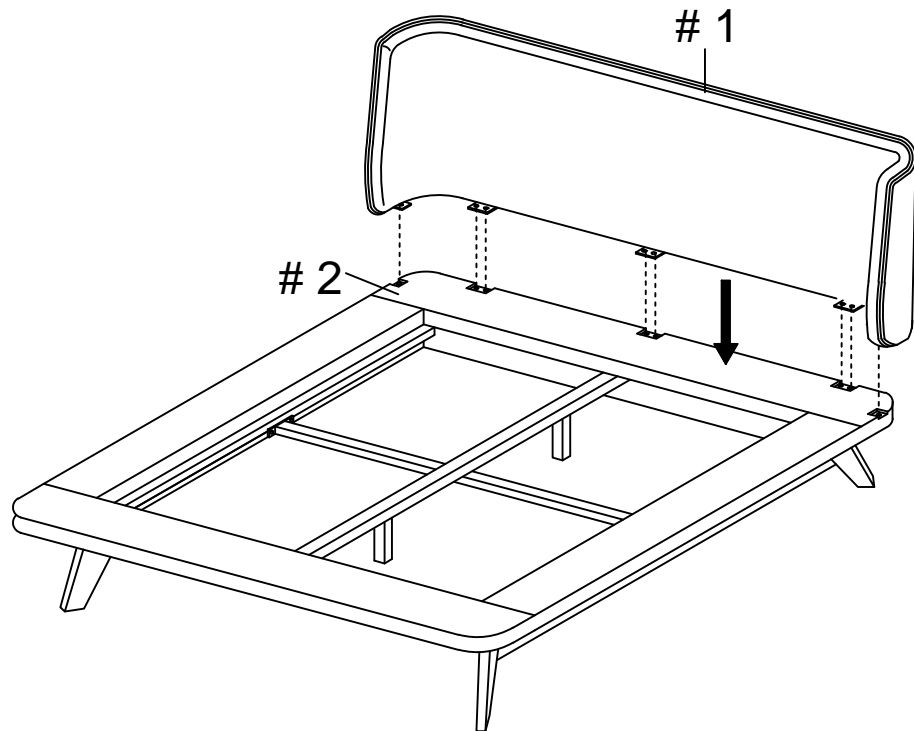
ASSEMBLY INSTRUCTIONS

Turn bedframe over upright and align the headboard (#1).

13

Part #1 x1pc

Part #2 x1pc



Use bolt assembly of bolt (#A) with spring washer (#F) and flat washer (#E) to attach the center of headboard (#1). Then secure the wings.

14

Part #1 x1pc

Part #2 x1pc

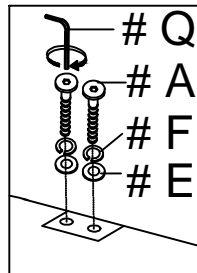
Hardware #A x8pcs

Hardware #E x8pcs

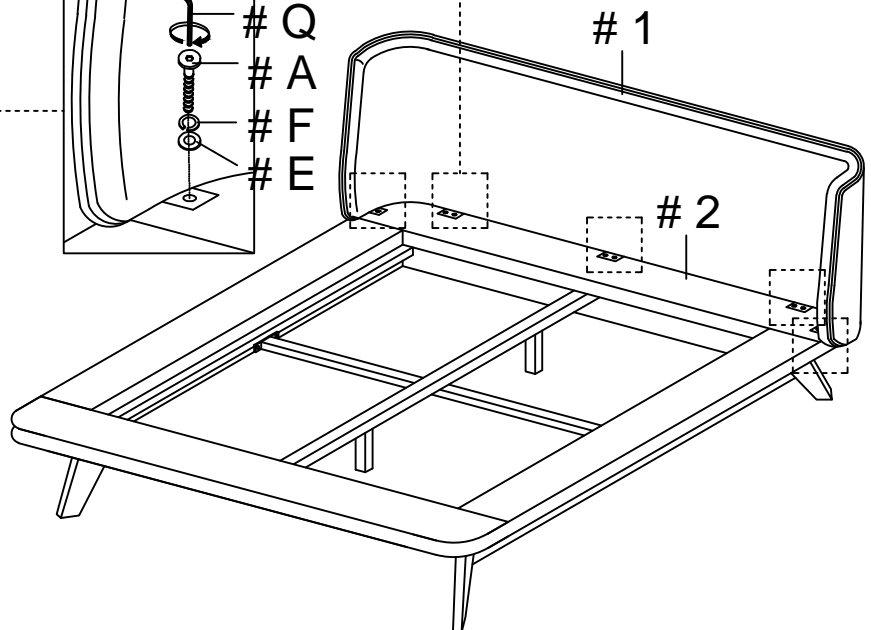
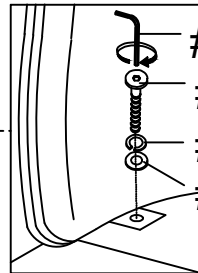
Hardware #F x8pcs

Hardware #Q x1pc

14.1



14.2

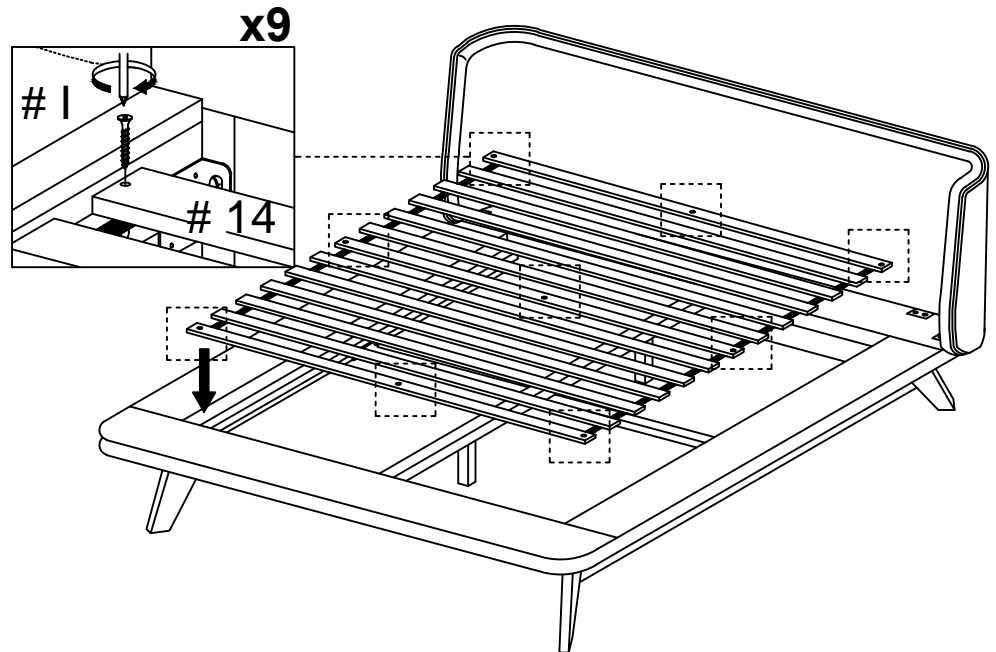


ASSEMBLY INSTRUCTIONS

15

Part **#14** x1set
Hardware **#1** x9pcs

Extend slat (**#14**) evenly over side rails and secure by using screw (**#1**).



16



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.