

DEC4002C-CB






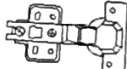





Installation Instructions



Some important notes before beginning assembly:

- Count all parts and hardware to make sure that there are no pieces missing. If there are pieces missing or damaged, please email cs@designelementusa.com, or call 888-487-4488 to request the part to be sent to you.
- If a power drill or screwdriver is used, set the tool on low power setting. Reclaimed woods are generally a bit delicate, and using a power tool with too much power or speed may damage the wood.
- When assembling the cabinet, do not tighten the bolts until all cabinet pieces are put together. Keeping the bolts loose will greatly help with adjustments and preventing damage. Tighten the bolts after every piece is in place.
- Each cabinet panel will have a sticker to indicate which side is the front. Follow these stickers to make sure the pieces are not assembled backwards.

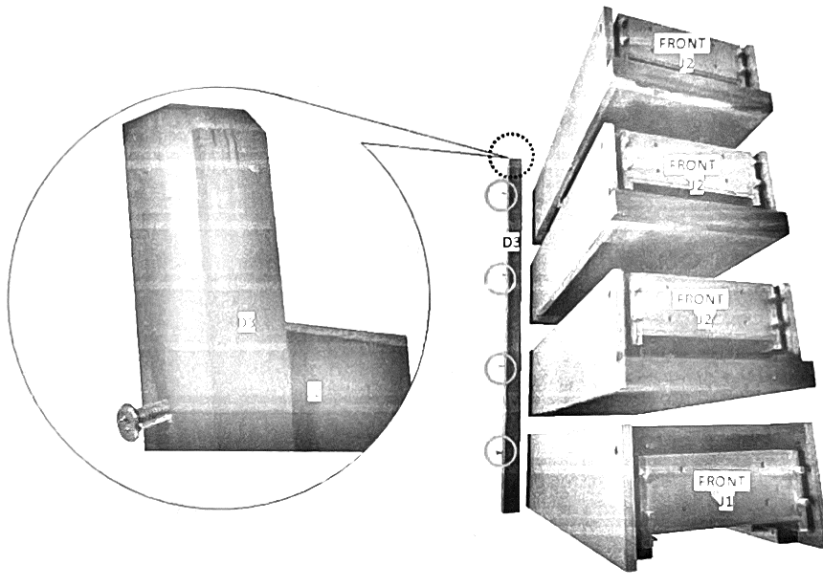
Hardware List

N1	Long Bolt	16pcs	
N2	Tension Washer	8pcs	
N3	Washer	8pcs	
N4	Allen Wrench	1pc	
N5	Drawer/Door Pull	10pcs	
N6	Door Hinge	8pcs	
N8	Short Bolt	16pcs	
N9	Long Wood Screw	16pcs	
N10	Short Wood Screw	48pcs	
N11	Long Hardware Screw	8pcs	
N12	Short Hardware Screw	12pcs	

Step 1-Cabinet Assembly

Parts Required: Panel J1,Panel J2(3PCS),Panel D3,N8(4PCS)

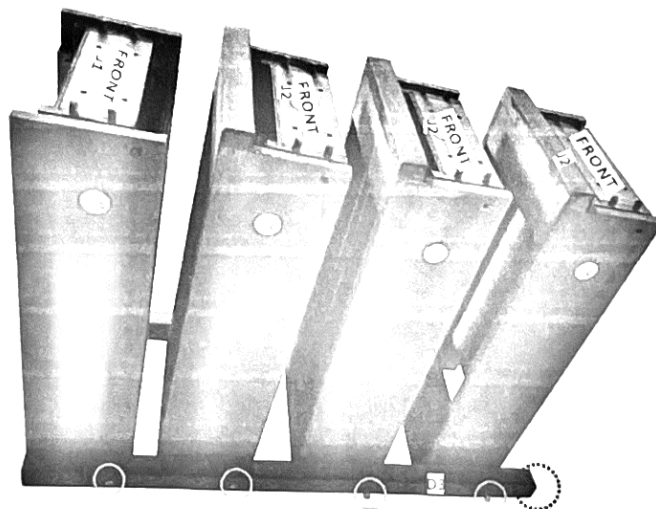
- Lay panel J1,J2 down with the Front sticker facing up
- Attach panel D3 to J1,J2 according to diagram
- Hand fasten bolts, do not tighten



Step 2-Cabinet Assembly (Continued)

Parts Required: Panel D3,N8(4PCS)

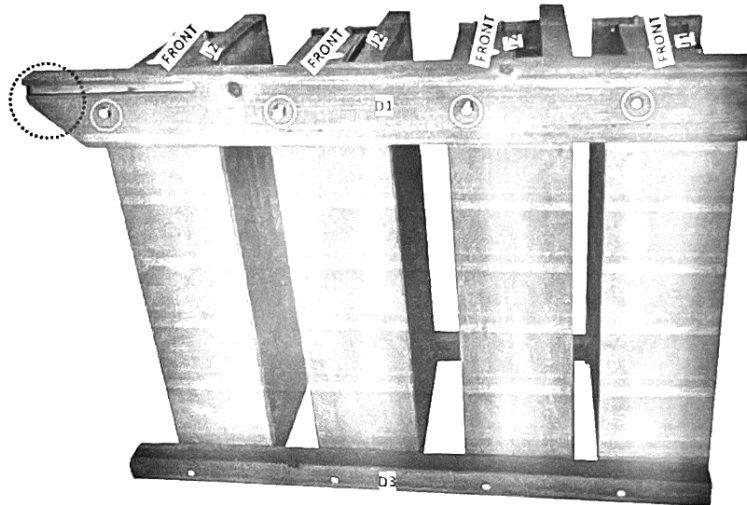
- Attach panel D3 according to diagram
- Hand fasten bolts, do not tighten



Step 3-Cabinet Assembly (Continued)

Parts Required: Panel D1,N8(4PCS)

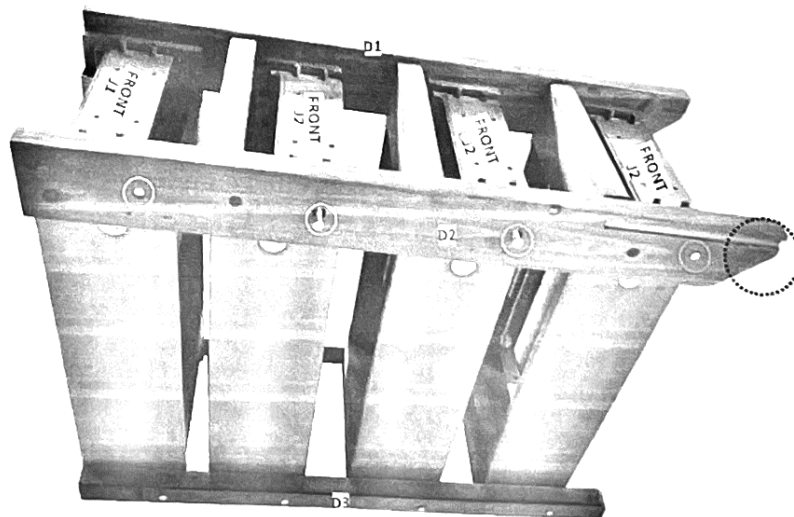
- Attach panel D3 according to diagram
- Hand fasten bolts, do not tighten



Step 4-Cabinet Assembly (Continued)

Parts Required: Panel D2,N8(4PCS)

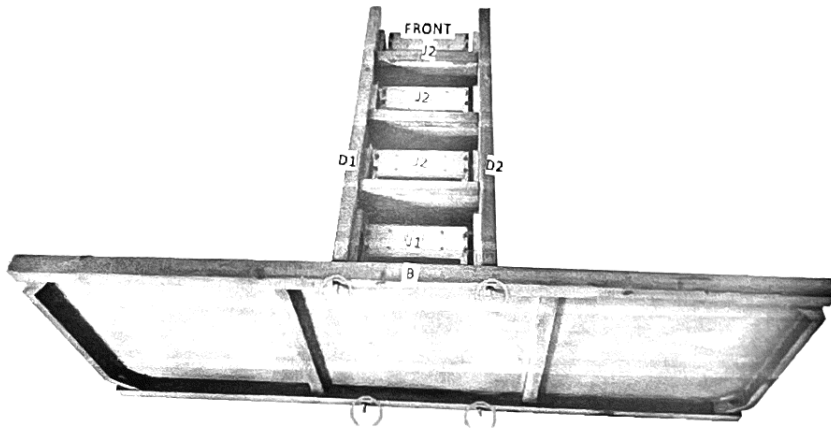
- Attach panel D3 according to diagram
- Hand fasten bolts, do not tighten



Step 5-Cabinet Assembly

Parts Required: Panel B,N1(4PCS)

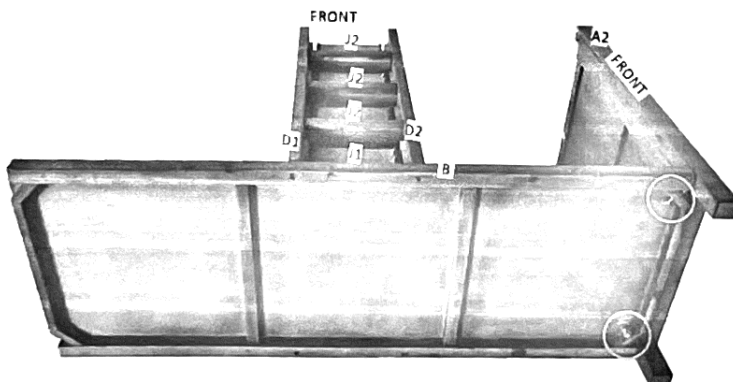
- Attach panel B according to diagram
- Hand fasten bolts, do not tighten



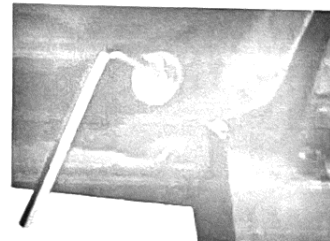
Step 6-Cabinet Assembly (Continued)

Parts Required: Panel A2,N1(2PCS),N2(2PCS),N3(2PCS)

- Attach panel A2 according to diagram
- Hand fasten bolts, do not tighten



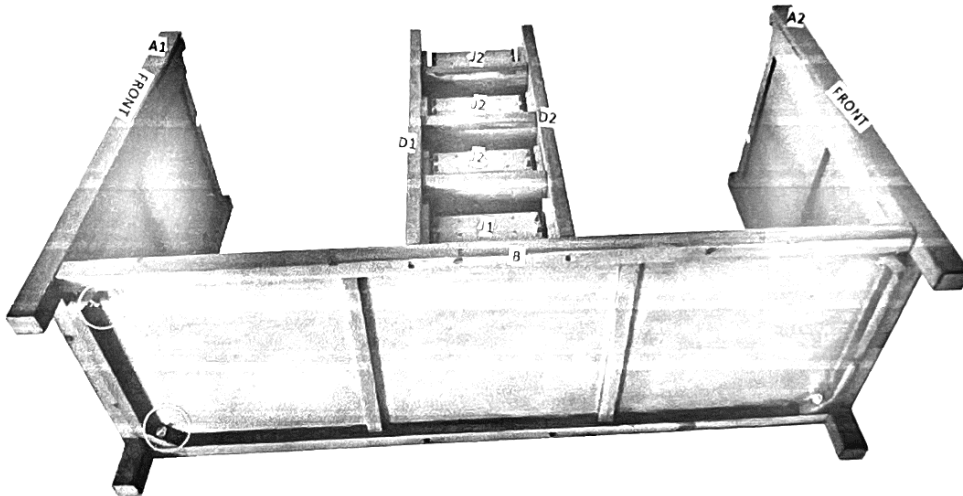
Installation sequence of N2 and N3



Step 7-Cabinet Assembly(Continued)

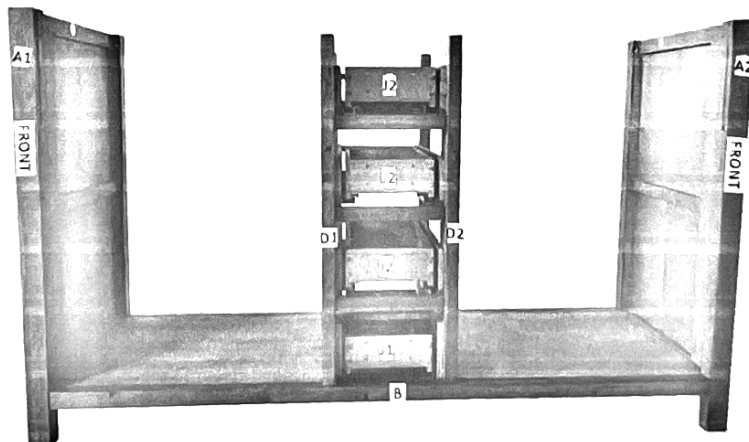
Parts Required: Panel A1,N1(2PCS),N2(2PCS),N3(2PCS)

- Attach panel A2 according to diagram
- Hand fasten bolts, do not tighten



Step 8-Cabinet Assembly (Continued)

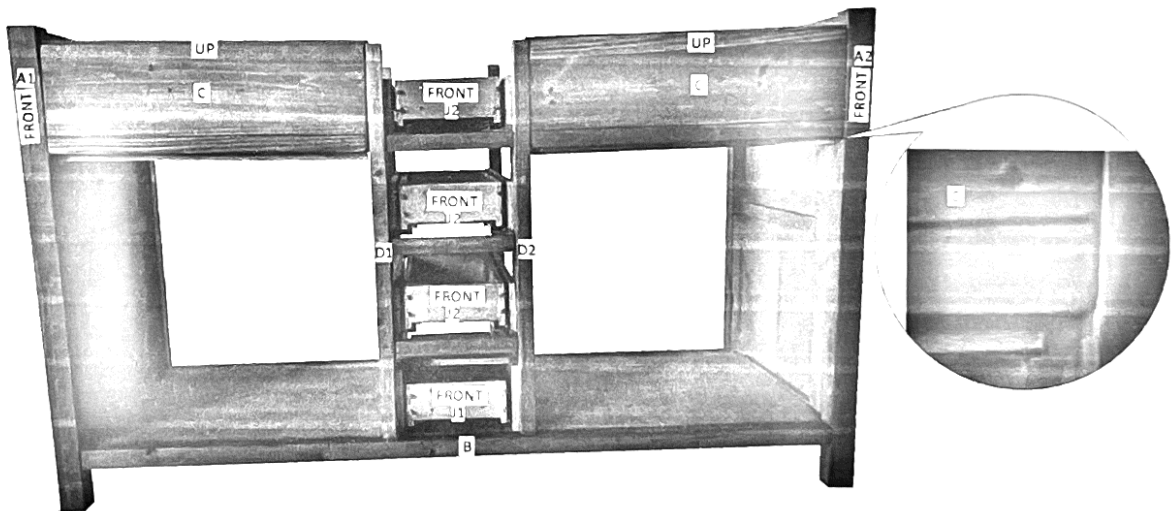
- Stand up the cabinet



Step 9-Cabinet Assembly(Continued)

Parts Required: Panel C(2pcs)

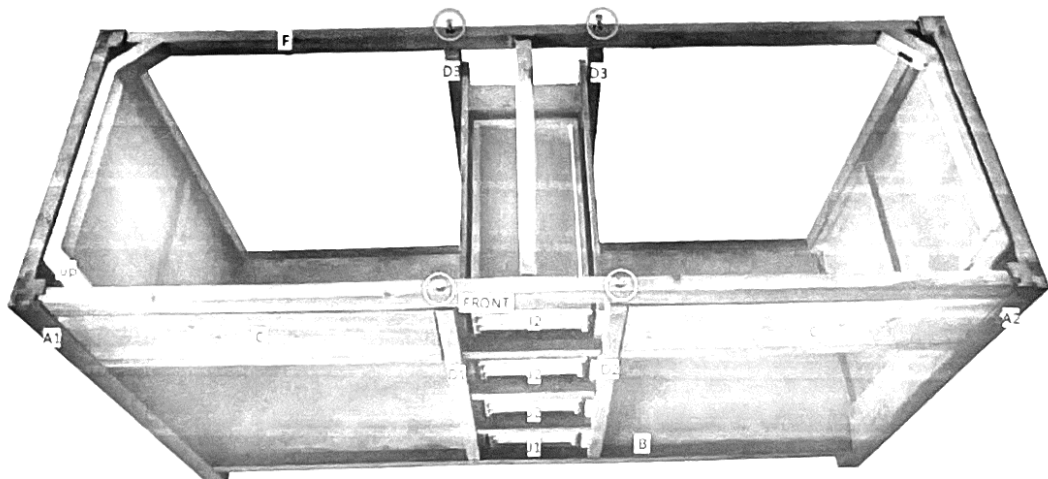
- place panel C according to diagram



Step 10-Cabinet Assembly (Continued)

Parts Required: Panel F, N1 (4pcs)

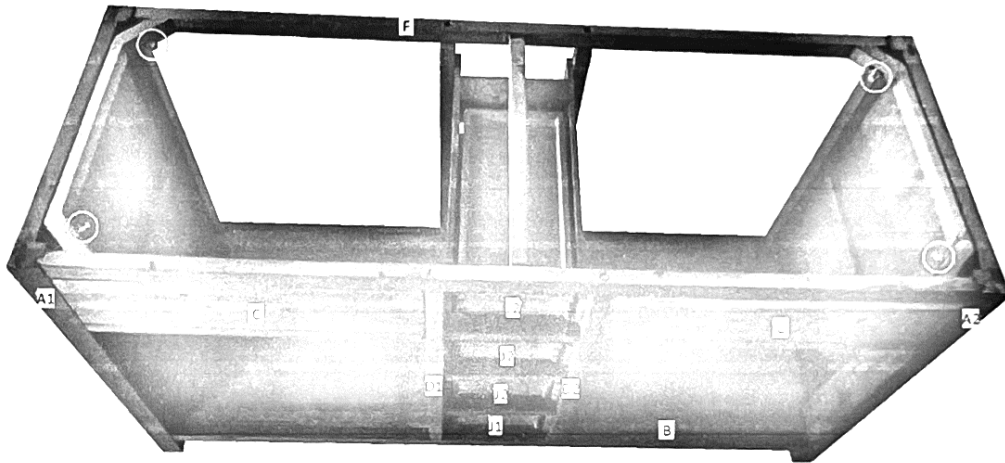
- Place panel F as shown on diagram. Watch for "Front" and "UP" indicators for proper placement
- Secure bolts (N1) according to diagram. Do not overtighten



Step 11-Cabinet Assembly,Adjustment

Parts Required: N1(4PCS),N2(4PCS),N3(4PCS)

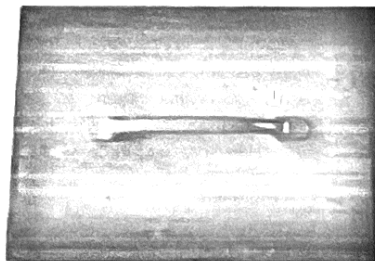
- Carefully tighten N1 bolts on the 4 corners. Notice that tightening the bolts will adjust the positioning of panel F. Work all 4 corners until the panel sits straight
- Once Panel F is adjusted correctly, tighten the other 4 N1 bolts underneath the cabinet. Adjust carefully and do not overtighten



Step 12– Drawer Assembly (4 drawer Fronts)

Parts Required: Panel I (4pcs), N5(4pcs),N12 (8pcs)

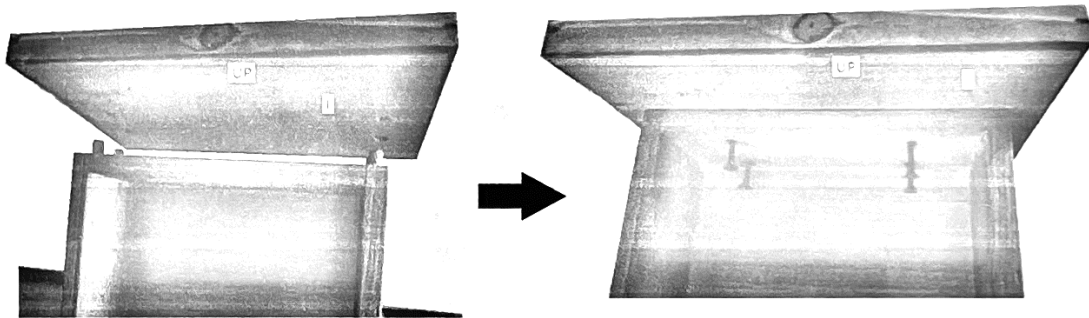
- Attach N5 to panel I using N12 (2 per handle). Tighten



Step 13-Drawer Assembly (Continued)

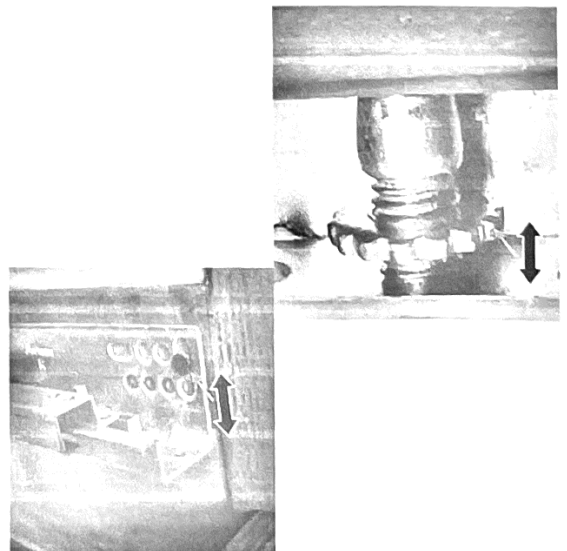
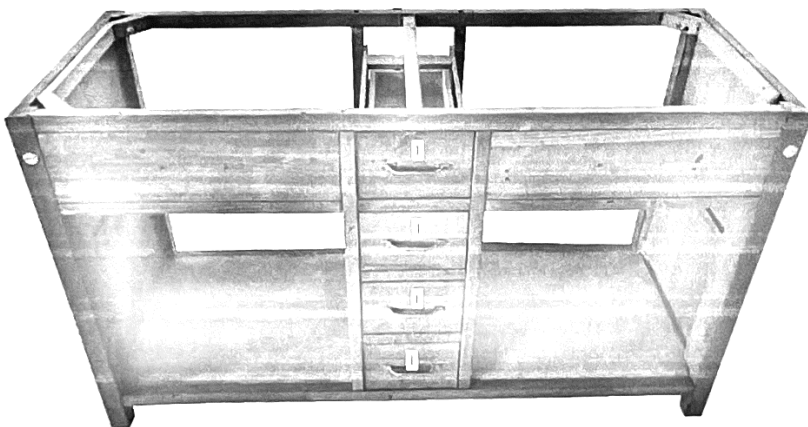
Parts Required: N9 (16pcs)

- Attach Panel I to Panel J 1&J2, Watch for "Front" and "UP" indicators for proper placement
- Secure each drawer panel I with 4 N9 screws as shown in diagram



Step 14-Drawer Assembly(Continued)

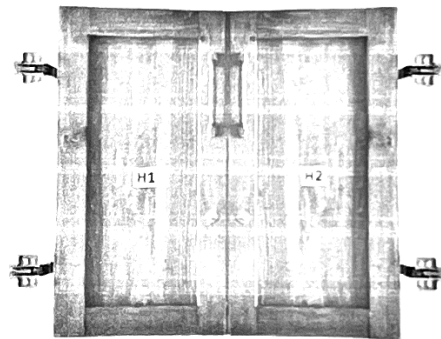
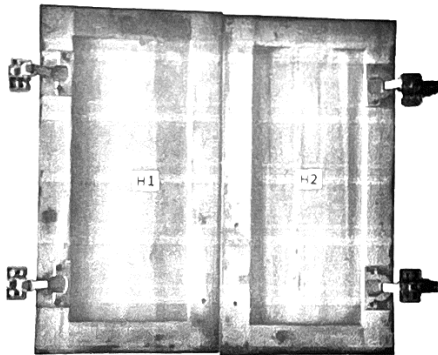
- If any of the drawers are not sitting correctly, they can be adjusted by either repositioning the drawer glides or adjusting the height adjustment poles as shown in the diagrams



Step 15-Prepare Doors H1 and H2 for Installation(4 doors)

Parts Required: Panel H1 (2pcs),Panel H2 (2pcs),N5 (4pcs), N6 (8pcs), N11 (8pcs), N10 (16pcs)

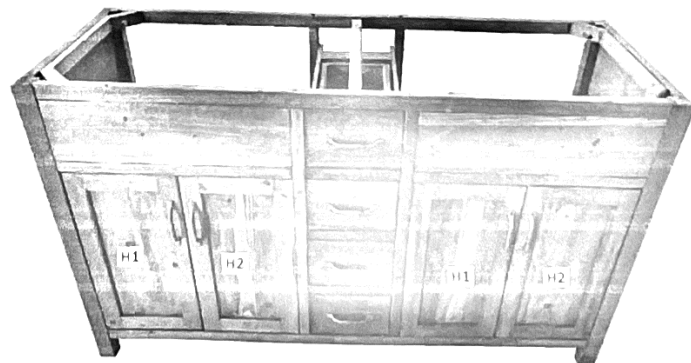
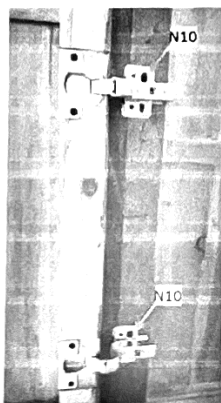
- Attach N6 hinges to doors as shown in diagram. 2 N10 screws per hinge
- Attach N5 handles to doors using N11 bolts



Step 16-Installation of Doors

Parts Required: N10 (8pcs)

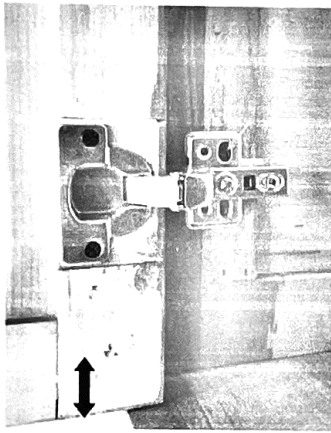
- Locate the indentations in the cabinet where the hinges should attach to. Use these indentations to drill and secure the door hinges by the large holes found on the hinges using N10 screws (1 N10 per hinge)
- Do not overtighten the screws to allow adjustments found on the next step



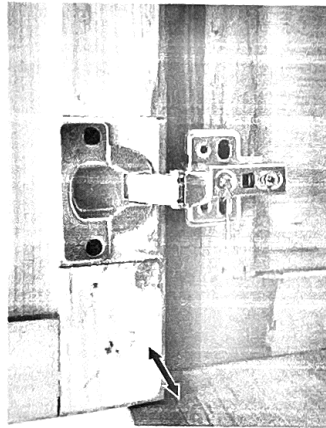
Step 17-Door Adjustment

Parts Required: N10 (24pcs)

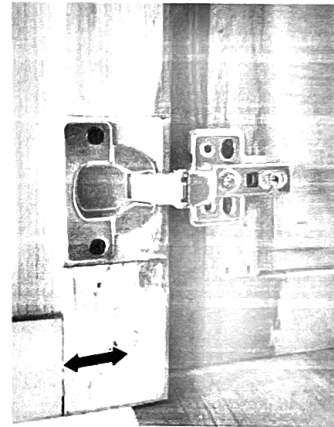
- The doors can be adjusted left/right or in/out by adjusting the screw on each hinge as shown on the diagram
- Once adjustments are done, use N10 screws (3 per hinge) to properly secure the hinges to the cabinet. Tighten all screws



Adjust height



Adjust laterally



Adjust depth

Step 18-Handle Installation

Parts Required: Panel N5 (2pcs), N12 (4pcs)

- Use 4 N12 screws to secure 2 N5 handles to panel C

